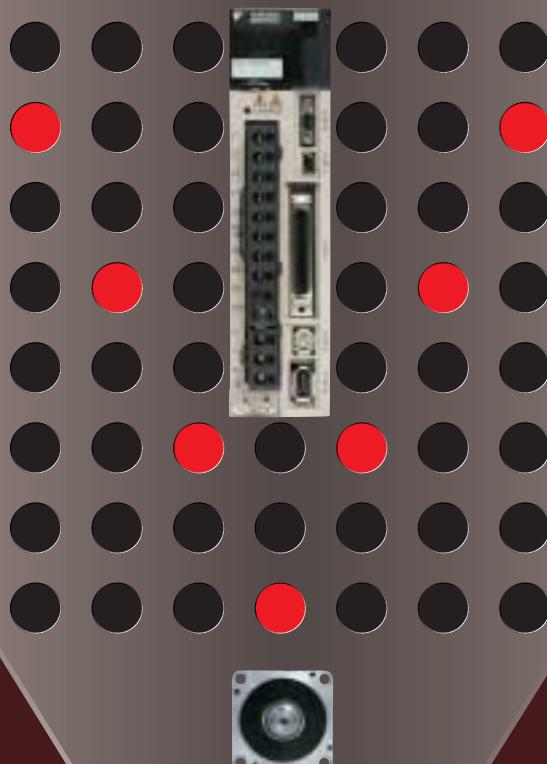


**YASKAWA**

AC SERVO DRIVES  
**Σ-V SERIES**  
PRODUCT CATALOG

Field-Proven Performance:  
A Servo that Does What You Need!



Certified for  
ISO9001 and  
ISO14001



JQA-0422 JQA-EM0202

# Build the machine you've dreamed of, today!

AC servo drive

Sigma Five

## $\Sigma$ -V

You want maximum effect quickly and easily, as does every engineer in the field.

And now the  $\Sigma$ -V series is here with the practical answer to your dreams!

How many times have you heard people say servos need adjustment to work well? Our new tuning-less function means it works as soon as you hook it up!

And if you want more performance than ever before, the  $\Sigma$ -V series advanced autotuning function lets you set up for it rapidly.

Advanced technology makes possible a host of safety standards compliance for the first time in Japan (as of April 2007), compliance with key international standards, a diverse motor line-up, compact size, high speed and simple maintenance: everything you need to answer today's requirements.



#### International Standards



#### Safety Standards

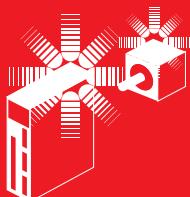
Safety Stop-0 (Standard)

#### RoHS Directive

RoHS Directive Stands for the EU directive on the Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment.

Note: Refer to page 471 for details on compliance with international standards and RoHS Directives for each product.

# Superlative Performance



## Features

Operate your machinery faster and with higher precision than ever!

The  $\Sigma$ -V delivers the highest performance in the industry.

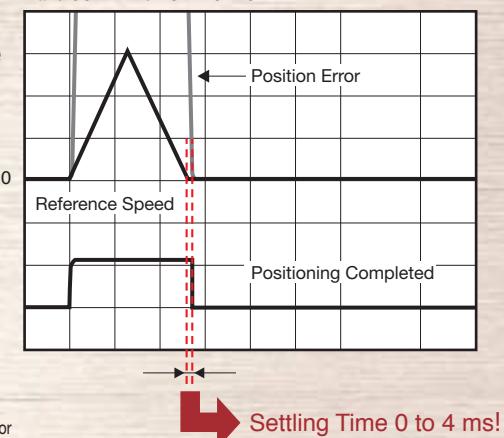
- The best **amplifier response** in the industry slashes settling time

In-house comparison: 1/12<sup>th</sup>



\*: Representative value when using a combination of the SGMAV-02ADA servomotor and SGDV-1R6A SERVOPACK at one time of the moment of inertia ratio.

● Servo Adjustment Example: When the ball screw slider was run using a combination of the SGMAV-02ADA servomotor and SGDV-1R6A SERVOPACK.



- Enhanced vibration suppression

Existing functions to minimize vibration have been enhanced, and new ones added, improving tracking and further improving settling time. Vibration and noise during driving have also been cut, along with vibration at machine edges when stopping.

- Contributing to machine performance in conjunction with a medium-inertia motor

### Small Capacity

### SGMJV Series

#### Low Heating

Improved motor constants have reduced both losses and heating.

#### Better Tact Time

Instantaneous peak torque has been boosted from 300% to 350%, contributing to shorter tact times.

#### Ease of Use

Moment of inertia ratio has been doubled in the same motor, reducing the moment of inertia ratio and boosting gain for faster settling.



### Medium Capacity

### SGMGV Series

#### Compact Design

Smaller package and about 20% lighter, but with the same rotor moment of inertia as the conventional model. A small encoder connector is applied.



#### Improved Vibration Resistance

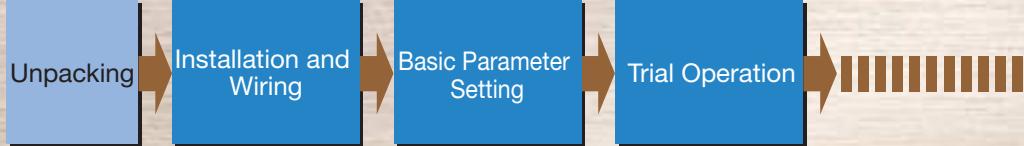
New coupling delivers typical 5G vibration resistance

Encoder resolution  
1,048,576 pulses/revolution

# Simple Start-up



Making servo adjustment quick and simple



## Faster setup

SigmaWin+

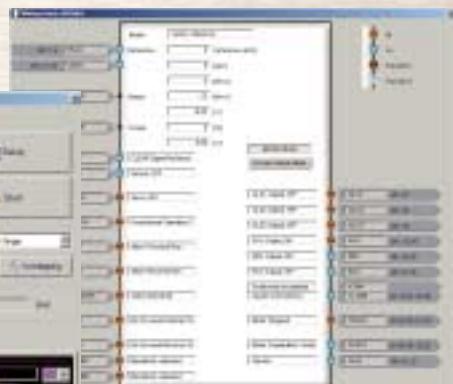
### Setup Wizard

Simple parameter set-up with wizard-aided input



### Wiring Check Function

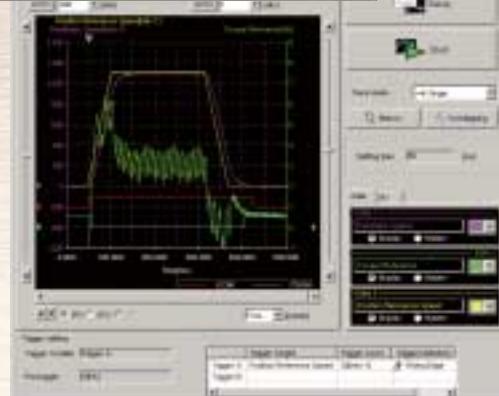
The SigmaWin+ wiring check function checks your wiring in a single operation



USB1.1 Support

### Trace Function

Realtime trace of adjustment state means you can check instantly.



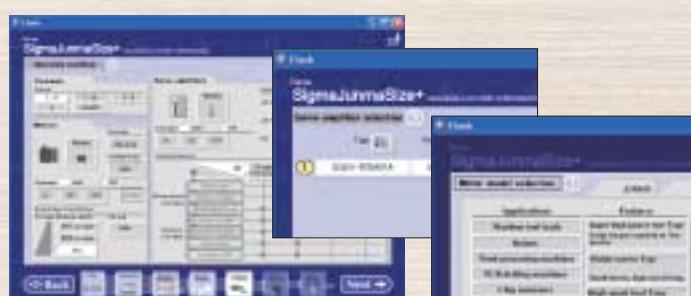
Full of handy functions for start-up and more effective operation!

### Selection

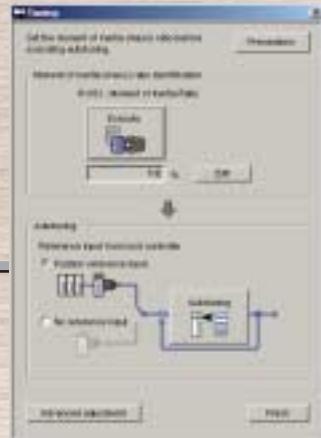
Servomotor capacity selection software

SigmaJunmaSize+

Optimal selection for your application:  
With consideration of moment of inertia, DB resistance, etc.



# Let the $\Sigma$ -V series simplify your life!



New Advanced Autotuning Window

## Simple Tuning

Get up and running quickly after hooking up the motor

### **New Tuning-less Function**

Even without servo adjustment and with load changes, oscillation- and vibration-free drive is possible up to 20 times the load moment of inertia.

Settling time: 100 to 150 ms level

Minimize settling time with less vibration

### **New Advanced Autotuning**

The reference filter and feedback gain adjustment functions have a new automatic feed forward gain adjustment for optimal adjustment performance. The friction compensation function automatically cancels out the effect of friction on machine characteristics.

Settling time: 10 ms level

Fine-tuning is a must

### **New “One-parameter” Tuning**

Fine-tuning can tweak machine performance to the max.

Settling time: 0 to 4 ms level

## Maintenance

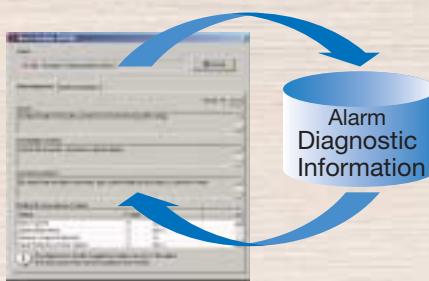
### Faster Troubleshooting

Engineering tool

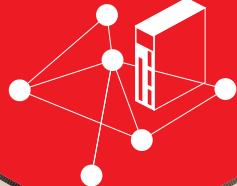
SigmaWin+

Alarm diagnostic function:

Presumes possible causes of the alarm and immediately displays suggested corrective actions.



# Outstanding Expandability



**Use servos that really fit into your system**

**A rich selection of models and options to match your requirements**

● Extensive variety of motors to match any machine

Medium-inertia servomotors ➔ Improved control stability

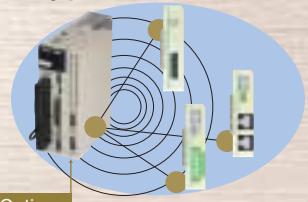
Low-inertia servomotors ➔ High-speed acceleration and deceleration

● Selection of servo actuators

Support for direct drive servomotors, linear servomotors and linear sliders

● Standard support for five different SERVOPACK types

- Analog voltage/pulse train reference
- MECHATROLINK-II communications reference
- MECHATROLINK-III communications reference
- INDEXER Module Mounted
- DeviceNet Module Mounted



Option Module

● Wide selection of option modules for various communication interfaces and feedback

● Compliant with applicable safety standards

Easy compliance with machine safety standards

SGDV SERVOPACKs have a safety function equivalent to the STO (Safe Torque Off) function as defined in the international standard IEC61800-5-2. (This was the first in the industry in Japan as of March 2007.)

When used with the Safety Module, SGDV SERVOPACKs have safety functions equivalent to the STO (Safe Torque Off), SS1 (Safe Stop 1), SS2 (Safe Stop 2), and SLS (Safety-Limited Speed) functions as defined in IEC61800-5-2. (This was the first in the industry in Japan as of May 21, 2010.)

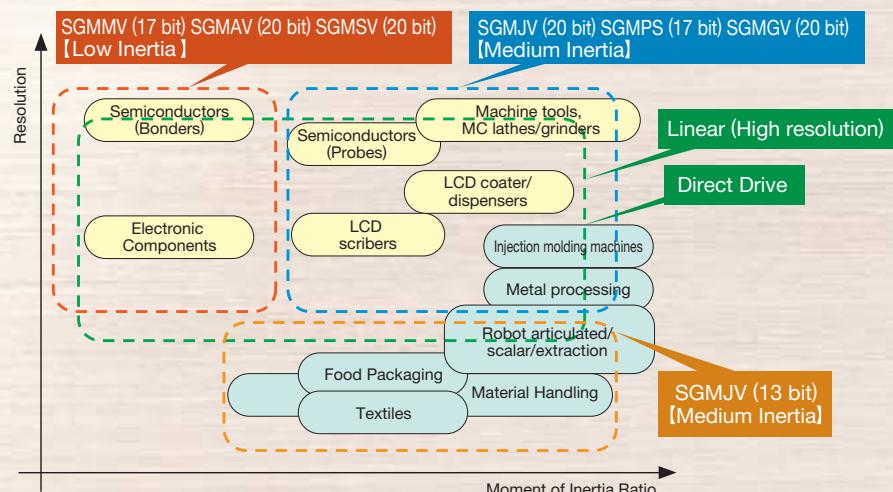
**The first in the industry in Japan!**

● Compliant with applicable SEMI F47 standards for 200-VAC SERVOPACKs

Easy use with applications for semiconductors and LCD manufacturing equipment

Note: SEMI F47 Standards: Specification for Semiconductor Processing Equipment Voltage Sag Immunity

● Motor line-up to handle a wide range of markets and applications



## Rich product lineup of SERVOPACKs Σ-V-EX/FT series

**Pick and Choose!**

You can select SERVOPACKs that best suit for your application from the product lineup of Σ-V-EX/FT series SERVOPACKs.

High-performance Type  
Σ-V-EX series



Optimized-for-application Type  
Σ-V-FT series



### ◆ High-performance Type Σ-V-EX series

✓ : Possible — : Not possible

Model	Outline	Details	SERVOPACK Interface			Applicable Servomotors		
			Analog/ Pulse	M-II	M-III	Rotary type	Direct Drive	Linear
<b>EX 001</b> With high speed, M-III communications	Enables to the construction of high-speed positioning systems using MECHATROLINK-III communications (125 µs) with the MP3000 machine controllers.	M-8	—	—	✓	✓	✓	✓
<b>EX 002</b> Less Deviation	Offers high tracking ability to follow paths specified by commands. Ideal for equipment that requires high-positioning accuracy.	M-8	✓	—	✓	✓	✓	✓

### ◆ Optimized-for-application Type Σ-V-FT series

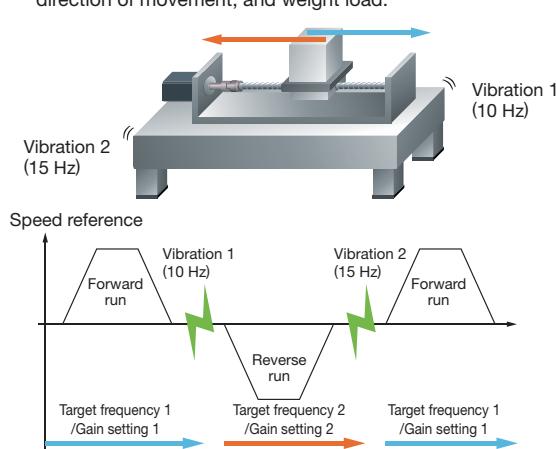
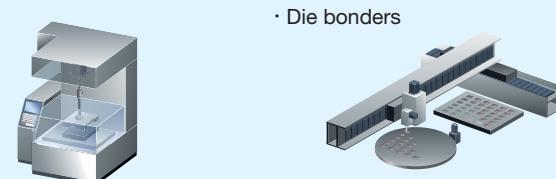
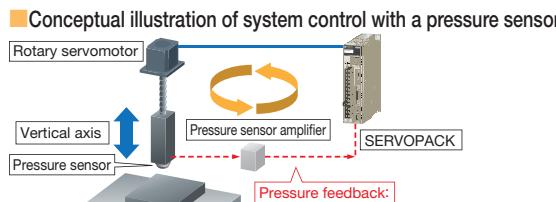
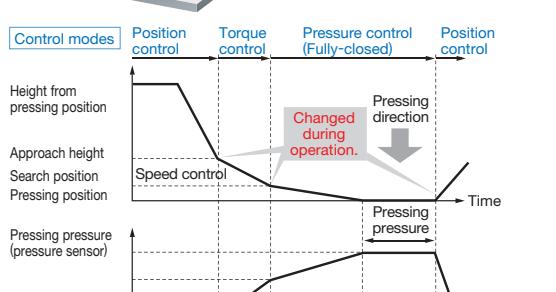
Model	Outline	Details	SERVOPACK Interface			Applicable Servomotors		
			Analog/ Pulse	M-II	M-III	Rotary type	Direct Drive	Linear
<b>FT 001</b> For high-level vibration suppression	Suppresses vibrations at two different frequencies by switching gains, and improves throughputs of equipment.	M-9	✓	—	✓	✓	✓	—
<b>FT 003</b> With Pressure Feedback	Performs pressure control with the use of pressure sensor signals. Pressure can be controlled with high accuracy and at high speeds because control can be changed to pressure control during operation.	M-9	—	✓	✓	✓	✓	✓
<b>FT 005</b> For Handling Rotary Table Applications	Reduces positioning time by switching to position control during continuous operation. The SERVOPACK is equipped with triggers at pre-set positions so signals can be activated without using the host controller as an intermediary.	M-10	—	—	✓	✓	✓	—
<b>FT 006</b> With Triggers at Pre-set Positions	Enables high-speed operation because the SERVOPACK is equipped with triggers at pre-set positions so signals can be activated without using the host controller as an intermediary. Ideal for equipment that requires triggers to start image processing or to start machining.	M-10	—	—	✓	✓	✓	✓
<b>FT 008</b> For Absolute Position Detecting System Applications	Enables the construction of absolute position detecting systems using any host controllers.	M-11	✓	—	—	✓	✓	✓

# Overview of High-performance Type Σ-V-EX Series SERVOPACKs

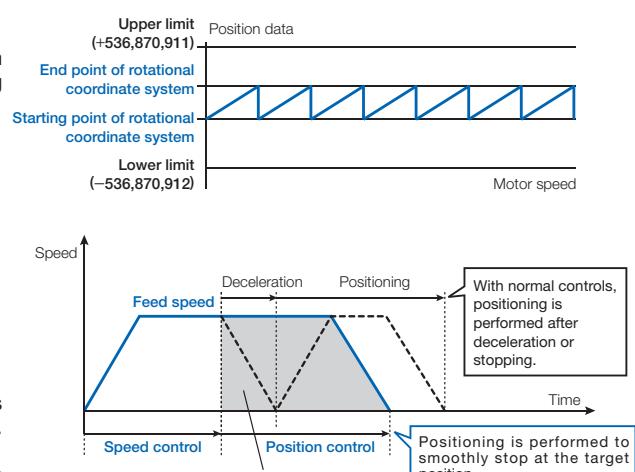
EX 001	Applications   Those that require high-speed motions, such as electronic parts manufacturing and later processes in semiconductor manufacturing.
With high speed, M-III communications	<ul style="list-style-type: none"> <li>■ Use in high-speed, high-frequency positioning           <ul style="list-style-type: none"> <li>• Die bonders</li> <li>• IC handlers</li> <li>• Chip mounters</li> </ul> </li> <li>■ Use in applications that require high-precision movements           <ul style="list-style-type: none"> <li>• NC devices</li> <li>• Dispensers</li> </ul> </li> </ul>
Features	<p>Improves tracking accuracy and throughput with the minimum communications cycle of <math>125\ \mu s</math> which makes command response faster.</p> <p>► Response for <math>250\ \mu s</math> communications cycle</p> <p>Communications cycle: <math>250\ \mu s</math> Transmission cycle: <math>125\ \mu s</math></p> <p>► Response for <math>125\ \mu s</math> communications cycle</p> <p>Communications cycle: <math>125\ \mu s</math> Transmission cycle: <math>125\ \mu s</math></p> <p>[Glossary] Communications cycle: The cycle in which the host controller creates and sends references. Transmission cycle: The cycle in which the host controller sends data to the SERVOPACK.</p> <p>For <math>500\ \mu s</math> communications cycle For <math>125\ \mu s</math> communications cycle</p> <p>System Configuration</p> <p>CPU-202 module supports a communications cycle of <math>125\ \mu s</math>.</p> <p>Detailed references accurately followed at high speeds.</p> <p>Machine Controller MP3200 MECHATROLINK-III (Communication cycle <math>125\ \mu s</math>)</p>

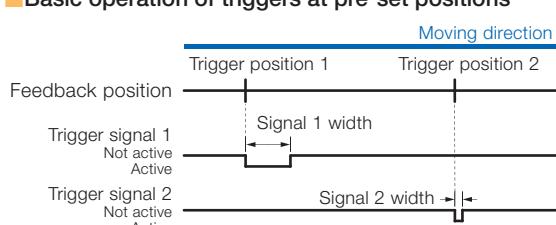
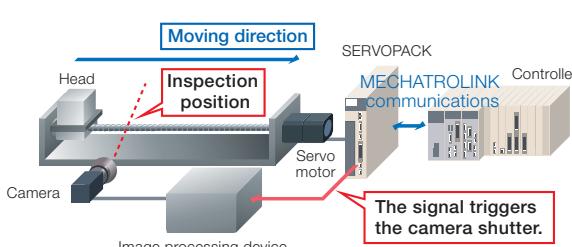
EX 002	Applications   Those that require particularly high positioning accuracy.
Less Deviation	<ul style="list-style-type: none"> <li>• Laser processing machine</li> <li>• Dispensers</li> </ul>
Features	<p>Tracking ability to follow commands is extremely high and provides even greater accuracy in tracking control.</p> <p>► Comparison of Tracking Accuracy</p> <p>Standard Product</p> <p>Position Reference Speed [mm/s] vs Time [ms]. The graph shows a sharp corner being cut with a circular command, resulting in a jagged track. A callout notes: 'Corner cut without precision with circular command.' Below it: 'The position error during travel prevents tracking the path specified by the command with accuracy.'</p> <p>EX002</p> <p>Nearly Zero Position Error</p> <p>Position Reference Speed [mm/s] vs Time [ms]. The graph shows a sharp corner being cut with a circular command, resulting in a smooth track. A callout notes: 'Higher Tracking Performance! The position error is reduced during travel to achieve the commanded move.'</p>

# Overview of Optimized-for-application Type Σ-V-FT Series SERVOPACKs

FT 001	<p><b>Applications</b>   For vibrations at different frequencies.</p> <ul style="list-style-type: none"> <li>• Probing machines</li> <li>• LED bonders</li> <li>• Mounters</li> </ul> 
<p><b>Features</b></p> <p>Equipped with improved vibration suppression function to help reduce the positioning time.</p> <p>► <b>Two different vibrations can be suppressed by switching gains</b>  The frequencies of the vibrations are affected by the machine's stopping position and direction of movement.  The frequencies of these different vibrations can now be specified resulting in better suppression with new parameter settings added to the gain switching function. Now two different vibrations that occur in different situations can be suppressed. Throughputs can be improved even for machines affected by vibrations that vary depending on the situation.</p> <p>[Gain switching]</p> <ul style="list-style-type: none"> <li><b>Automatic</b> Gain switching for changes in direction <ul style="list-style-type: none"> <li>▶ Switching when changing forward↔reverse</li> </ul> </li> <li><b>Manual</b> Gain switching by external input signal <ul style="list-style-type: none"> <li>▶ Switching by G-SEL signal</li> </ul> </li> </ul> <p>► <b>Five-stage notch filtering for stronger suppression of machine resonance</b>  Five-stage notch filtering is used to better suppress vibrations caused by machine resonance, whereas conventional AC servo drives have only two stages.  With five-stage notch filtering, gains can then be increased. Better control of any disturbances and shorter positioning times are now possible.</p>	<p>► <b>Example of vibration suppression with new gain switching</b>  When frequencies differ with stopping position, direction of movement, and weight load.</p> 
FT 003	<p><b>Applications</b>   Those that require particularly high-accuracy pressure control.</p> <ul style="list-style-type: none"> <li>• Presses (e.g., resin molding)</li> <li>• Die bonders</li> </ul> 
<p><b>Features</b></p> <p>Helps increase performance of equipment with the high-accuracy pressure control.</p> <p>► <b>High-accuracy pressure control</b>  Using pressure sensor signals, the FT003 SERVOPACK performs pressure control. This enables high-accuracy pressure control to resist mechanical losses and external disturbances. The pressure reference can be changed from the host in realtime to handle complex fluctuations in pressure. Ideal for presses, bonders, and other equipment where pressure accuracy affects the product quality.</p> <p>► <b>Smooth control switching</b>  In addition to the previous position, speed, and torque control, you can also change to pressure control during operation. No need for down time to change control modes, improving machine takt time.</p>	<p>► <b>Conceptual illustration of system control with a pressure sensor</b></p>  <p><b>Control modes</b></p>  <p>The graph shows Height from pressing position, Approach height, Search position, Pressing position, and Pressing pressure (pressure sensor) on the Y-axis against Time on the X-axis. The pressure curve rises during the pressing phase.</p>

# Overview of Optimized-for-application Type Σ-V-FT Series SERVOPACKs

FT 005	<p><b>Applications</b></p> <ul style="list-style-type: none"> <li>Smoothly positioning to a stop during continuous speed operation           <ul style="list-style-type: none"> <li>Wafer cleaners</li> <li>Polishing, etc.</li> </ul>  </li> <li>Processes that use pre-set trigger positions           <ul style="list-style-type: none"> <li>Transfer processes for parts</li> <li>PCB inspections, etc.</li> </ul>  </li> </ul>
<b>Features</b> <ul style="list-style-type: none"> <li>Equipped with a rotational coordinate system and triggers at pre-set positions to enable smooth and high-accuracy control of rotary tables.</li> <li>Easy management of coordinates for rotary tables</li> <li>Smoothly perform positioning to stop from continuous speed operation</li> <li>Shorter delays and greater accuracy</li> </ul>	<p>Equipped with a rotational coordinate system and triggers at pre-set positions to enable smooth and high-accuracy control of rotary tables.</p> <p><b>Easy management of coordinates for rotary tables</b> You can manage positions on a rotational coordinate system that is set in advance with parameters. This simplifies managing infinite-length coordinates for rotary tables.</p> <p><b>Smoothly perform positioning to stop from continuous speed operation</b> You can smoothly stop at a target position by changing to position control during speed control or constant-speed feeding, and reduce positioning time.</p> <p><b>Shorter delays and greater accuracy</b> The SERVOPACK is equipped with triggers at pre-set positions which activate signals without going through the host controller. This reduces output delays and increases detection accuracy. It also eliminates the need for a counter module at the host controller.</p> 

FT 006	<p><b>Applications</b></p> <ul style="list-style-type: none"> <li>Output trigger to start processing           <ul style="list-style-type: none"> <li>Laser processing machines</li> <li>Dispensers</li> </ul>  </li> <li>Setting trigger to start image processing           <ul style="list-style-type: none"> <li>Die bonders</li> <li>Chip mounters</li> </ul>  </li> </ul>
<b>Features</b> <ul style="list-style-type: none"> <li>Outputs trigger signals at pre-set positions without using the host controller as an intermediary.</li> <li>Shorter delays and greater accuracy</li> <li>Simple system</li> </ul>	<p>Outputs trigger signals at pre-set positions without using the host controller as an intermediary.</p> <p>The SERVOPACK outputs signals during motor transit at user-selected fixed points.</p> <p><b>Shorter delays and greater accuracy</b> The timing of the communications cycles used in the host controller's applications does not affect the SERVOPACK's operation. This results in shorter delays, greater accuracy, and faster operations.</p> <p><b>Simple system</b> The counter module that was previously required for the host controller is no longer necessary, which simplifies the system.</p> <p><b>Basic operation of triggers at pre-set positions</b></p>  <p><b>Moving direction</b></p>  <p>The signal triggers the camera shutter.</p>

## FT 008

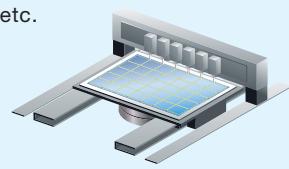
For Absolute Position Detecting System Applications

## Applications | Machines That Require Absolute Position Detecting System

- Use for Multi-axis synchronous control
  - Presses, etc.



- Use for Multi-head control
  - Dispensers, etc.



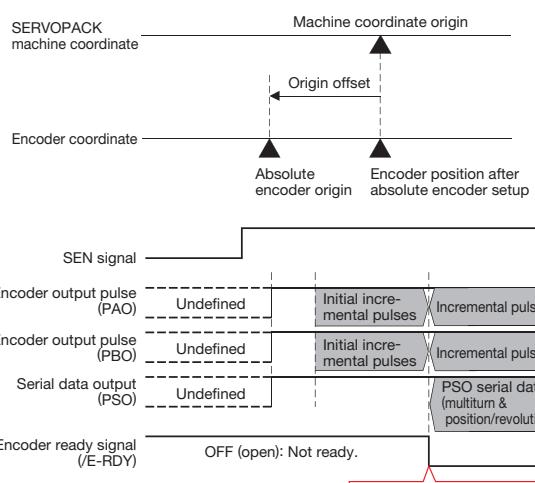
## Features

Can build absolute position detecting systems with any host controller.

▶ Set Origin of Machine Coordinate System\* as Origin of Absolute Position Detecting System

- The FT008 sets the origin automatically when you set up the absolute encoder.
- There is no need to maintain the origin offset at the host controller.

\* : You can also use the absolute encoder origin.

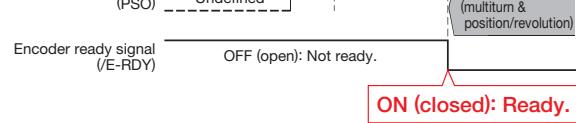


▶ Output Absolute Position Data as Serial Data (PSO Signal)

- The FT008 outputs the absolute position data based on the origin of the machine coordinate system.\*
- The FT008 manages the absolute position using only the pulse counter of the host controller.

▶ Select Absolute Data Request Signal (SEN) (by Parameter)

- 5-V signal
- 24-V signal (Set with an input signal assignment.)
- Not using the SEN signal



# Product Line-up

## Servomotors

### ◆Rotary Servomotors (Ultra-small Capacity, Small Capacity)



SGMMV (Low Inertia)  
3.3 W to 30 W



SGMJV (Medium Inertia)  
50 W to 750 W



SGMAV (Low Inertia)  
50 W to 1 kW



SGMPS (Medium Inertia, Flat Type)  
100 W to 1.5 kW



SGMGV (Medium Inertia)  
300 W to 15 kW



SGMSV (Low Inertia)  
1.0 kW to 7.0 kW

### ◆Direct Drive Servomotors



SGMCS (Small Capacity, Coreless)  
2 N·m to 35 N·m



SGMCS (Medium Capacity, with Core)  
45 N·m to 200 N·m



SGMCV (Small Capacity, with Core)  
4 N·m to 25 N·m

### ◆Linear Servomotors



SGLGW (Coreless Type)  
12.5 N to 750 N



SGLFW (With F-type Iron Core)  
25 N to 1120 N



SGLTW (With T-type Iron Core)  
130 N to 1300 N

### ◆Σ-Stick



SGLC (Cylinder Type)  
17 N to 180 N



Σ-Trac (SGT)  
47 N to 560 N



Σ-Trac-μ (SGTMM)  
3.5 N to 7 N



Σ-Trac-MAG (SGTMF)  
90 N to 200 N



# $\Sigma$ -V Combinations

## ◆ Rotary Servomotors and SERVOPACKs with AC Power Input

Rotary Servomotor Model		Capacity	SERVOPACK Model SGDV-□□□□			
			Single-phase 100 VAC	Three-phase 200 VAC	Three-phase 400 VAC	
<b>SGMMV</b> (Low Inertia, Ultra-small Capacity) 3000 min <sup>-1</sup>	SGMMV-A1A	10 W	R90F	R90A* <sup>1</sup>	—	
	SGMMV-A2A	20 W		R90A* <sup>1</sup>		
	SGMMV-A3A	30 W		1R6A* <sup>1</sup>		
<b>SGMJV</b> (Medium Inertia, Small Capacity) 3000 min <sup>-1</sup>	SGMJV-A5A	50 W	R70F	R70A* <sup>1</sup>	—	
	SGMJV-01A	100 W	R90F	R90A* <sup>1</sup>		
	SGMJV-C2A	150 W	2R1F	1R6A* <sup>1</sup>		
	SGMJV-02A	200 W	2R1F	1R6A* <sup>1</sup>		
	SGMJV-04A	400 W	2R8F	2R8A* <sup>1</sup>		
	SGMJV-06A	600 W	—	5R5A* <sup>1</sup>		
	SGMJV-08A	750 W	—	5R5A* <sup>1</sup>		
<b>SGMAV</b> (Low Inertia, Small Capacity) 3000 min <sup>-1</sup>	SGMAV-A5A	50 W	R70F	R70A* <sup>1</sup>	—	
	SGMAV-01A	100 W	R90F	R90A* <sup>1</sup>		
	SGMAV-C2A	150 W	2R1F	1R6A* <sup>1</sup>		
	SGMAV-02A	200 W		1R6A* <sup>1</sup>		
	SGMAV-04A	400 W	2R8F	2R8A* <sup>1</sup>		
	SGMAV-06A	550 W	—	5R5A* <sup>1</sup>		
	SGMAV-08A	750 W		120A* <sup>2</sup>		
<b>SGMPS</b> (Medium Inertia, Small Capacity, Flat Type) 3000 min <sup>-1</sup>	SGMPS-01A	100 W	R90F	R90A* <sup>1</sup>	—	
	SGMPS-02A	200 W	2R1F	2R8A* <sup>1</sup>		
	SGMPS-04A	400 W	2R8F			
	SGMPS-08A	750 W	—	5R5A* <sup>1</sup>		
	SGMPS-15A	1.5 kW		120A* <sup>2</sup>		
<b>SGMSV</b> (Low Inertia, Medium Capacity) 3000 min <sup>-1</sup>	SGMSV-10A	1.0 kW	—	7R6A	—	
	SGMSV-15A	1.5 kW		120A* <sup>2</sup>		
	SGMSV-20A	2.0 kW		180A		
	SGMSV-25A	2.5 kW		200A		
	SGMSV-30A	3.0 kW		330A		
	SGMSV-40A	4.0 kW		550A		
	SGMSV-50A	5.0 kW		3R5D		
	SGMSV-70A	7.0 kW		5R4D		
	SGMSV-10D	1.0 kW	—	8R4D	—	
	SGMSV-15D	1.5 kW		120D		
	SGMSV-20D	2.0 kW		170D		
	SGMSV-25D	2.5 kW		—		
	SGMSV-30D	3.0 kW		—		
	SGMSV-40D	4.0 kW		—		
	SGMSV-50D	5.0 kW		—		
<b>SGMGV</b> (Medium Inertia, Medium Capacity) 1500 min <sup>-1</sup>	SGMGV-03A	300 W	—	3R8A	—	
	SGMGV-05A	450 W		7R6A		
	SGMGV-09A	850 W		120A* <sup>2</sup>		
	SGMGV-13A	1.3 kW		180A		
	SGMGV-20A	1.8 kW		330A/200A* <sup>3</sup>		
	SGMGV-30A	2.9 kW		330A		
	SGMGV-44A	4.4 kW		470A		
	SGMGV-55A	5.5 kW		550A		
	SGMGV-75A	7.5 kW		590A		
	SGMGV-1AA	11 kW		780A		
	SGMGV-1EA	15 kW		—		

Continued on next page.

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Rotary Servomotor Model	Capacity	SERVOPACK Model SGDV-□□□□		
		Single-phase 100 VAC	Three-phase 200 VAC	Three-phase 400 VAC
<b>SGMGV</b> (Medium Inertia, Medium Capacity) $1500 \text{ min}^{-1}$	SGMGV-03D	300 W	—	1R9D
	SGMGV-05D	450 W		3R5D
	SGMGV-09D	850 W		5R4D
	SGMGV-13D	1.3 kW		8R4D
	SGMGV-20D	1.8 kW		120D
	SGMGV-30D	2.9 kW		170D
	SGMGV-44D	4.4 kW		210D
	SGMGV-55D	5.5 kW		260D
	SGMGV-75D	7.5 kW		280D
	SGMGV-1AD	11 kW		370D
	SGMGV-1ED	15 kW		

\*1 : These amplifiers can be powered with single or three-phase.

\*2 : Single-phase 200 VAC SERVOPACKs are also available  
(Model: SGDV-120A□□A008000).

\*3 : The combination of the SGDV-200A SERVOPACK and the SGMGV-30A servomotor must be used at the following reduction ratings.

SERVOPACK Model	SGDV-200A	Reduction Ratings	Ratings
Rated Current	Amps	19.6	23.8
Rated Torque	N·m	15.1	18.6
Allowable Load Moment of Inertia		3 times	5 times

### ◆ Rotary Servomotors and SERVOPACKs with DC Power Input

Rotary Servomotor Model	Capacity	SERVOPACK Model SGDV-□□□□	
		24 VDC/48 VDC	
<b>SGMMV</b> (Low Inertia, Ultra-small Capacity) $3000 \text{ min}^{-1}$	SGMMV-B3E	3.3 W	1R7E
	SGMMV-B5E	5.5 W	
	SGMMV-B9E	11 W	
	SGMMV-A1E	10 W	2R9E
	SGMMV-A2E	20 W	
	SGMMV-A3E	30 W	

### ◆ Direct Drive Servomotors and SERVOPACKs with AC Power Input

Direct Drive Servomotor Model	Rated Torque N·m	Peak Torque N·m	SERVOPACK Model SGDV-□□□□	
			Single-phase 100 VAC	Three-phase 200 VAC
<b>SGMCS</b> (Small Capacity, Coreless)	SGMCS-02B	2	6	2R1F
	SGMCS-05B	5	15	
	SGMCS-07B	7	21	
	SGMCS-04C	4	12	2R8F
	SGMCS-10C	10	30	
	SGMCS-14C	14	42	
	SGMCS-08D	8	24	
	SGMCS-17D	17	51	
	SGMCS-25D	25	75	
<b>SGMCS</b> (Medium Capacity, with Core)	SGMCS-16E	16	48	—
	SGMCS-35E	35	105	
	SGMCS-45M	45	135	
	SGMCS-80M	80	240	—
	SGMCS-80N	80	240	
	SGMCS-1AM	110	330	
<b>SGMCV</b> (Small Capacity, with Core)	SGMCS-1EN	150	450	—
	SGMCS-2ZN	200	600	
	SGMCV-04B	4	12	
	SGMCV-10B	10	30	2R8F
	SGMCV-14B	14	42	
	SGMCV-08C	8	24	
	SGMCV-17C	17	51	—
	SGMCV-25C	25	75	

# $\Sigma$ -V Combinations

## ◆ Linear Servomotors and SERVOPACKs with AC Power Input

Linear Servomotor Model	Rated Force N	Peak Force N	SERVOPACK Model SGDV-□□□□		
			Single-phase 100 VAC	Three-phase 200 VAC	Three-phase 400 VAC
<b>SGLGW</b> (Coreless Type, With standard magnetic way)	SGLGW-30A050C	12.5	40	R70F	R70A*
	SGLGW-30A080C	25	80	R90F	R90A*
	SGLGW-40A140C	47	140		
	SGLGW-40A253C	93	280	2R1F	1R6A*
	SGLGW-60A140C	70	220		
	SGLGW-40A365C	140	420	2R8F	2R8A*
	SGLGW-60A253C	140	440		
	SGLGW-60A365C	210	660	—	5R5A*
	SGLGW-90A200C	325	1300		120A
	SGLGW-90A370C	550	2200		180A
	SGLGW-90A535C	750	3000		200A
<b>SGLGW</b> (Coreless Type, With high-efficiency magnetic way)	SGLGW-40A140C	57	230	2R1F	1R6A*
	SGLGW-60A140C	85	360		
	SGLGW-40A253C	114	460	2R8F	2R8A*
	SGLGW-40A365C	171	690		
	SGLGW-60A253C	170	720	—	3R8A
	SGLGW-60A365C	255	1080		7R6A
<b>SGLFW</b> (With F-type Iron Core)	SGLFW-20A090A	25	86	2R1F	1R6A*
	SGLFW-20A120A	40	125		
	SGLFW-35A120A	80	220		
	SGLFW-35A230A	160	440	—	3R8A
	SGLFW-50A200B	280	600		5R5A*
	SGLFW-50A380B	560	1200		120A
	SGLFW-1ZA200B	560	1200		200A
	SGLFW-1ZA380B	1120	2400	—	
	SGLFW-35D120A	80	220		1R9D
	SGLFW-35D230A	160	440		3R5D
	SGLFW-50D200B	280	600		5R4D
	SGLFW-50D380B	560	1200	—	
	SGLFW-1ZD200B	560	1200		120D
	SGLFW-1ZD380B	1120	2400		
<b>SGLTW</b> (With T-type Iron Core)	SGLTW-20A170A	130	380	—	3R8A
	SGLTW-35A170A	220	660		5R5A*
	SGLTW-35A170H	300	600		7R6A
	SGLTW-50A170H	450	900		
	SGLTW-20A320A	250	760		
	SGLTW-20A460A	380	1140		
	SGLTW-35A320A	440	1320	—	120A
	SGLTW-35A320H	600	1200		
	SGLTW-50A320H	900	1800		
	SGLTW-35A460A	670	2000		
	SGLTW-40A400B	670	2600	—	180A
	SGLTW-40A600B	1000	4000		330A
	SGLTW-80A400B	1300	5000		550A
	SGLTW-80A600B	2000	7500		
	SGLTW-35D170H	300	600	—	3R5D
	SGLTW-50D170H	450	900		8R4D
	SGLTW-35D320H	600	1200		120D
	SGLTW-50D320H	900	1800		170D
	SGLTW-40D400B	670	2600		
	SGLTW-40D600B	1000	4000		
	SGLTW-80D400B	1300	5000	—	260D
	SGLTW-80D600B	2000	7500		

\*: These amplifiers can be powered with single or three-phase.

◆ Cylinder Type Servomotors ( $\Sigma$ -Stick) and SERVOPACKs with AC Power Input

Linear Servomotor Model	Rated Force N	Peak Force N	SERVOPACK Model SGDV-□□□□	
			Single-phase 100 VAC	Three-phase 200 VAC
<b>SGLC</b> (Cylinder Type)	SGLC-D16A085	17	60	R70F
	SGLC-D16A115	25	90	R70A*
	SGLC-D16A145	34	120	R90F
	SGLC-D20A100	30	150	R90A*
	SGLC-D20A135	45	225	
	SGLC-D20A170	60	300	
	SGLC-D25A125	70	280	
	SGLC-D25A170	105	420	2R1F
	SGLC-D32A165	90	420	
	SGLC-D25A215	140	560	
	SGLC-D32A225	135	630	2R8F
	SGLC-D32A285	180	840	

\*: These amplifiers can be powered with single or three-phase.

◆ Linear Sliders ( $\Sigma$ -Trac) and SERVOPACKs with AC Power Input

Linear Slider Model	Rated Force N	Peak Force N	SERVOPACK Model SGDV-□□□□	
			Single-phase 100 VAC	Three-phase 200 VAC
<b><math>\Sigma</math>-Trac</b> (SGT)	SGT □ GD □	47	140	R90F
	SGT □ GE □	93	280	R90A
	SGT □ GG □	70	220	2R1F
	SGT □ GF □	140	420	
	SGT □ GH □	140	440	2R8F
	SGT □ GI □	210	660	
	SGT □ F3 □	80	220	2R1F
	SGT □ F4 □	160	440	
	SGT □ F9 □	280	600	1R6A
	SGT □ FA □	560	1200	
<b><math>\Sigma</math>-Trac-<math>\mu</math></b> (SGTMM)	SGTMM01	3.5	10	R70F
	SGTMM03	7	25	R90F
<b><math>\Sigma</math>-Trac-MAG</b> (SGTMF)	SGTMF4A	90	270	R70A
	SGTMF4B	120	360	
	SGTMF5A	150	540	1R6A
	SGTMF5B	200	720	

# Recommended Linear Scales

## ◆ Incremental Linear Scales

✓ : Possible    — : Not possible

Output Signal	Manufacturer	Scale Type	Model			Scale Pitch $\mu\text{m}$	Resolution nm	Maximum Speed* <sup>3</sup> m/s	Hall Sensor Input	Linear Motor	Fully-closed Loop Control	
			Scale	Sensor Head	Interpolator (serial converter unit)							
1Vp-p Analog Voltage* <sup>1</sup>	HEIDENHAIN Corporation	Open Type	LIDA48□		(JZDP-D003/-D006) (JZDP-G003/-G006)	20	78.1	5	✓	✓	✓	
					(JZDP-D003/-D006) (JZDP-G003/-G006)		4.9	2	✓	✓	—	
		Renishaw plc* <sup>4</sup>	LIF48□		(JZDP-D003/-D006) (JZDP-G003/-G006)	4	15.6	1	✓	✓	✓	
					(JZDP-D005/-D008) (JZDP-G005/-G008)		1.0	0.4	✓	*5	—	
	Applicable for Yaskawa's Serial Interface* <sup>2</sup>	Open Type	RGS20	RGH22B	PL101-RY	20	78.1	5	✓	✓	✓	
					PL101 MJ620-T13		4.9	2	✓	✓	—	
		Sealed Type	SR75-□□□□□LF		—	80	9.8	3.33	—	✓	✓	
			SR75-□□□□□MF		—	80	78.1	3.33	—	✓	✓	
			SR85-□□□□□LF		—	80	9.8	3.33	—	✓	✓	
			SR85-□□□□□MF		—	80	78.1	3.33	—	✓	✓	

## ◆ Absolute Linear Scale

Output Signal	Manufacturer	Scale Type	Model			Scale Pitch $\mu\text{m}$	Resolution nm	Maximum Speed* <sup>3</sup> m/s	Hall Sensor Input	Linear Motor	Fully-closed Loop Control
			Scale	Sensor Head	Interpolator						
Applicable for Yaskawa's Serial Interface* <sup>2</sup>	Magnescale Co., Ltd.	Sealed Type	SR77-□□□□□LF		—	80	9.8	3.33	—	✓	✓
			SR77-□□□□□MF		—	80	78.1	3.33	—	✓	✓
		Open Type	SR87-□□□□□LF		—	80	9.8	3.33	—	✓	✓
			SR87-□□□□□MF		—	80	78.1	3.33	—	✓	✓
	Mitutoyo Corporation	Open Type	ST781A		—	256	500	5	—	✓	✓
			ST782A		—	256	500	5	—	✓	✓
			ST783A		—	51.2	100	5	—	✓	✓
			ST784A		—	51.2	100	5	—	✓	✓
			ST788A		—	51.2	100	5	—	✓	✓
			ST789A* <sup>6</sup>		—	25.6	50	5	—	✓	✓
	HEIDENHAIN Corporation	Open Type	LIC4100 Series		EIB3391Y	—	5	5	—	✓	✓

## ◆ Absolute Rotary Scale

Output Signal	Manufacturer	Scale Type	Model		Scale Pitch $\mu\text{m}$	Resolution Bits	Maximum Speed* <sup>3</sup> m/s	Linear Motor	Fully-closed Loop Control
			Scale	Sensor Head					
Applicable for Yaskawa's Serial Interface	Magnescale Co., Ltd.	Sealed Type	RU77-4096ADF		—	20	2000	—	✓
			RU77-4096AFFT01		—	22	2000	—	✓

\*1: The use of Yaskawa serial converter units is required. Output signals are divided into 256 (8-bits multiplier) or 4096 (12-bits multiplier) in the serial converter units.

\*2: Each linear scale has a different multiplier (number of divisions). Before use, write the parameters of the linear servomotors into the linear scales.

\*3: The maximum speed shown is for the linear scale when combined with a Yaskawa SERVOPACK.

Either the maximum speed of the linear servomotor or that of the linear scale in this table limits the maximum speed.

\*4: If the zero-point signal is used with the Renishaw linear scale, the accuracy might be affected, and the zero point might be detected as being at a different position. If so, use BID and DIR signals to send the zero point in one direction.

\*5: Contact your Yaskawa representative.

\*6: For details, contact Mitutoyo Corporation.

Note: Before using the linear scales, contact the manufacturer of the scale for specifications including accuracy, dimensions, and recommended operating conditions.

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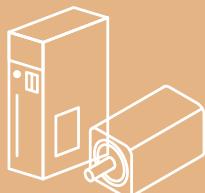
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# Rotary Servomotors

## SGMMV



### Model Designations

SGMMV - A1 A 2 A 2 1

Σ-Vmini Series  
Servomotor  
SGMMV

1st+2nd digits      3rd digit      4th digit      5th digit      6th digit      7th digit

1st+2nd digits      Rated Output

Code	Specifications
B3	3.3 W
B5	5.5 W
B9	11 W
A1	10 W
A2	20 W
A3	30 W

5th digit      Design Revision Order

Code	Specifications
A	Standard

7th digit      Options

Code	Specifications
1	Without options
C	With holding brake (24 VDC, flange size: 25 mm×25 mm)

6th digit      Shaft End

Code	Specifications
2	Straight (Standard)
A	Straight with flat seats (Optional)

3rd digit      Power Supply Voltage

Code	Specifications
A	200 VAC (Flange size: 25 mm×25 mm)
E	24 VDC/48 VDC*

\*: Same for 24 VDC and 48 VDC.  
Characteristics vary with the voltage of  
the main circuit for SERVOPACKs.

4th digit      Serial Encoder

Code	Specifications
2	17-bit absolute

## Features

- Ultra-compact, ultra-small capacity  
With flange size of 15 mm×15 mm: 3.3 W to 11 W  
With flange size of 25 mm×25 mm: 10 W to 30 W
- Mounted 17-bit high-resolution absolute serial encoder:  
Can be used as an incremental encoder
- Maximum speed: 6,000 min<sup>-1</sup>
- Wide selection: Two flange sizes, AC or DC power\*, and holding brakes\*

\*: Only the 25 mm×25 mm flange can be used with a 200-VAC power supply or a holding brake.

SGMMV

## Application Examples

### Equipment

- Semiconductor equipment
- LCD manufacturing equipment
- Electronic parts assembly and electronic parts manufacturing equipment
- Metal processing machines
- Robots
- Assemblers
- Inspection and measurement devices
- Clean systems
- Automated guided vehicles (AGVs)
- Equipment for biomedical

### Machinery

- Bonders, probers, IC handlers, chip sorters, and OHT
- Dispensers, scribe, electrode-mounting device, and inspection device
- Mounters, inserters, and solder printers
- Coil winders and spring machinery
- X-Y robots, assembler robots
- Screw tighters

### ● Precautions when using AC or DC power input

Applicable servomotors, SERVOPACKs, and cables differ depending on if AC or DC power is used. Refer to the relevant pages and be sure to select the correct models.

#### With DC power

Applicable servomotors: SGMMV-□□E  
Applicable SERVOPACKs: SGDV-□□□E

#### With AC power

Applicable servomotors: SGMMV-□□A  
Applicable SERVOPACKs: SGDV-□□□F and SGDV-□□□A

- Refer to page M-15 for information on combining servomotors and SERVOPACKs.
- Refer to pages 13 to 17 for information on selecting servomotor cables.

- Refer to page M-14 for information on combining servomotors and SERVOPACKs.
- Refer to pages 18 to 22 for information on selecting servomotor cables.

## Ratings and Specifications

**Time Rating:** Continuous

**Vibration Class:** V15

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Thermal Class:** 15 mm×15 mm B (UL: A)

25 mm×25 mm B

**Withstand Voltage:** 600 VAC for one minute

**Enclosure:** 15 mm×15 mm: Totally enclosed, self-cooled, IP42 (except for shaft opening)

25 mm×25 mm: Totally enclosed, self-cooled, IP55 (except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Voltage		24 VDC/48 VDC <sup>*3</sup>				
Servomotor Model: SGMMV-□□□		B3E	B5E	B9E	A1E	A2E
Rated Output <sup>*1</sup>	W	3.3	5.5	11	10	20
Rated Torque <sup>*1, *2</sup>	N·m	0.0105	0.0175	0.0350	0.0318	0.0637
Instantaneous Peak Torque <sup>*1</sup>	N·m	0.0263	0.0438	0.0875	0.0955	0.191
Rated Current <sup>*1</sup>	Arms	1.5	1.5	1.7	2.1	2.0
Instantaneous Max. Current <sup>*1</sup>	Arms	3.6	3.7	4.1	6.1	5.8
Rated Speed <sup>*1</sup>	min <sup>-1</sup>	3000				
Max. Speed <sup>*1</sup>	min <sup>-1</sup>	6000				
Torque Constant	N·m/Arms	0.00814	0.0132	0.0241	0.0172	0.0358
Rotor Moment of Inertia	kg·m <sup>2</sup>	4.41×10 <sup>-8</sup>	7.96×10 <sup>-8</sup>	2.21×10 <sup>-7</sup>	2.72×10 <sup>-7</sup> (4.07×10 <sup>-7</sup> )	4.66×10 <sup>-7</sup> (6.02×10 <sup>-7</sup> )
Rated Power Rate <sup>*1</sup>	kW/s	2.50	3.85	5.54	3.72	8.71
Rated Angular Acceleration <sup>*1</sup>	rad/s <sup>2</sup>	238000	220000	158000	117000	137000
Flange Size	mm	15×15			25×25	
Applicable SERVOPACK	SGDV-□□□□	1R7E			2R9E	

\*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 100°C. Other values quoted are at 20°C.

\*2: Rated torques are continuous allowable torque values at 40°C with an aluminum heat sink of the following dimensions attached.

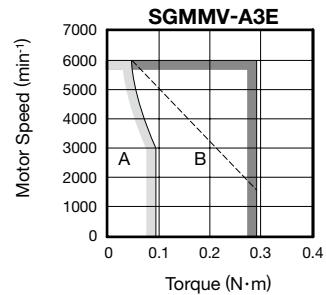
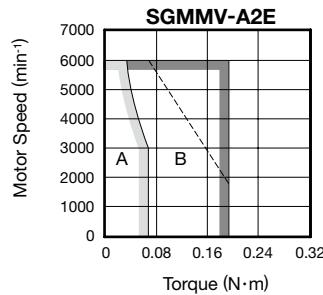
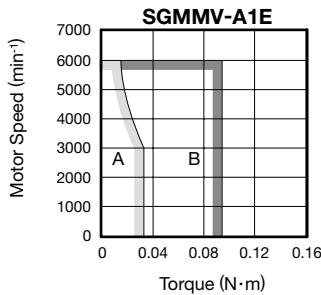
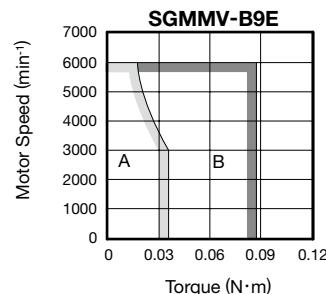
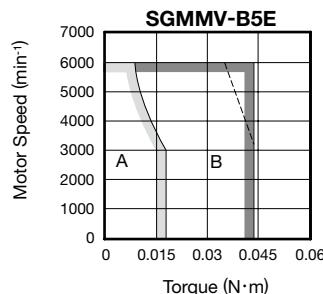
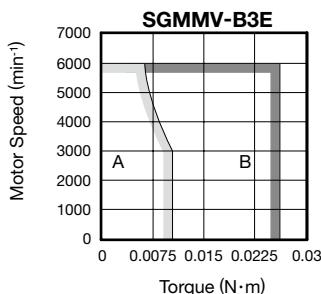
SGMMV-B3E, -B5E, -B9E, -A1E, -A2E: 150 mm×150 mm×3 mm

SGMMV-A3E : 250 mm×250 mm×6 mm

\*3: Torque-speed characteristics differ depending on if a 24 VDC or a 48 VDC is used for the main circuit for the SERVOPACK.

Note: The values in parentheses are for servomotors with holding brakes.

### • Torque-Motor Speed Characteristics A: Continuous Duty Zone B: Intermittent Duty Zone



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage.

Solid lines indicate characteristics when a 48-VDC power supply is applied to the main circuit of the SERVOPACK, and dotted lines indicate characteristics when a 24 VDC is applied.

For SGMMV-B3E, -B9E, -A1E SERVOPACKs, characteristics are the same for both 24-VDC or 48-VDC versions.

2 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone.

## Ratings and Specifications

**Time Rating:** Continuous

**Vibration Class:** V15

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Thermal Class:** B

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Totally enclosed, self-cooled, IP55  
(except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Voltage		200 VAC		
Servomotor Model: SGMMV-□□□		A1A	A2A	A3A
Rated Output*1	W	10	20	30
Rated Torque*1, *2	N·m	0.0318	0.0637	0.0955
Instantaneous Peak Torque*1	N·m	0.0955	0.191	0.286
Rated Current*1	Arms	0.70	0.66	0.98
Instantaneous Max. Current*1	Arms	2.0	1.9	2.9
Rated Speed*1	min⁻¹	3000		
Max. Speed*1	min⁻¹	6000		
Torque Constant	N·m/Arms	0.0516	0.107	0.107
Rotor Moment of Inertia	kg·m²	$2.72 \times 10^{-7}$ ( $4.07 \times 10^{-7}$ )	$4.66 \times 10^{-7}$ ( $6.02 \times 10^{-7}$ )	$6.68 \times 10^{-7}$ ( $8.04 \times 10^{-7}$ )
Rated Power Rate*1	kW/s	3.72	8.71	13.7
Rated Angular Acceleration*1	rad/s²	117000	137000	143000
Flange Size	mm	25×25		
Applicable SERVOPACK	SGDV-□□□□	R90□		1R6A, 2R1F

\*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 100°C. Other values quoted are at 20°C.

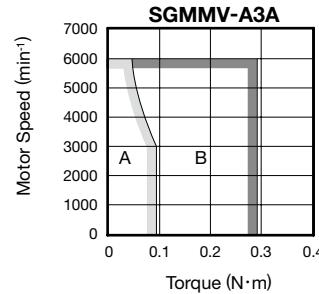
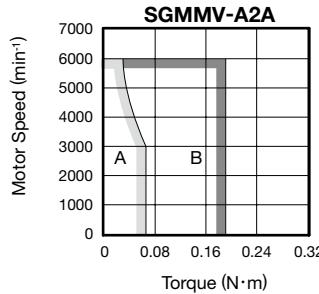
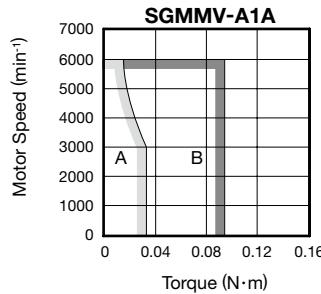
\*2: Rated torques are continuous allowable torque values at 40°C with an aluminum heat sink of the following dimensions attached.

SGMMV-A1A, -A2A: 150 mm×150 mm×3 mm

SGMMV-A3A : 250 mm×250 mm×6 mm

Note: The values in parentheses are for servomotors with holding brakes.

### ●Torque-Motor Speed Characteristics ■ : Continuous Duty Zone ■ : Intermittent Duty Zone



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage.

2 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone.

## Ratings and Specifications

### ● Holding Brake Electrical Specifications

Holding Brake Rated Voltage	Servomotor Model	Servomotor Rated Output W	Holding Brake Specifications					
			Capacity W	Holding Torque N·m	Coil Resistance Ω(at 20°C)	Rated Current A(at 20°C)	Brake Release Time ms	Brake Operation Time ms
24 VDC <sup>+10%</sup> <sub>0%</sub>	SGMMV-A1E	10	2.0	0.0318	320	0.075	40	100
	SGMMV-A1A							
	SGMMV-A2E	20	2.6	0.0637	221.5	0.108	40	100
	SGMMV-A2A							
	SGMMV-A3E	30	2.6	0.0955	221.5	0.108	40	100
	SGMMV-A3A							

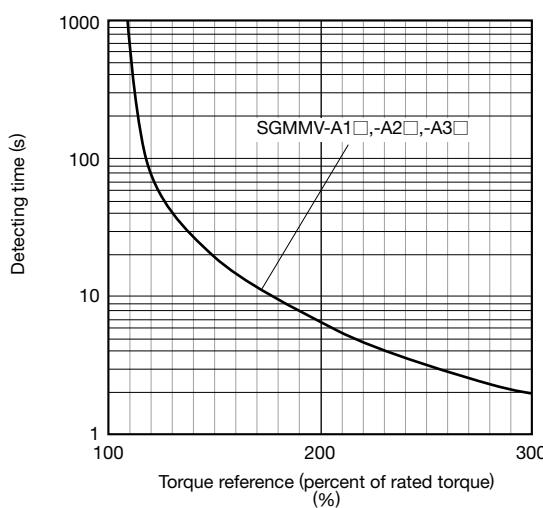
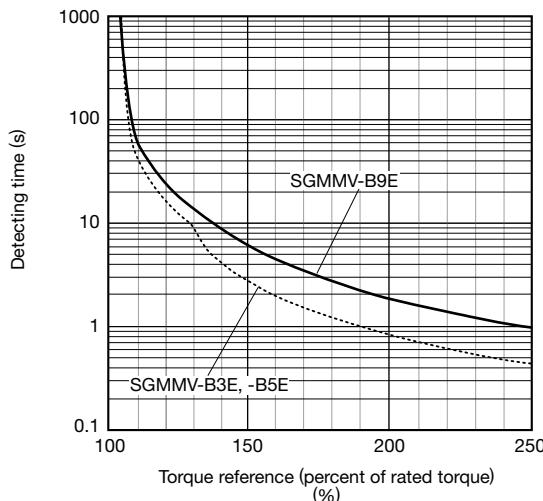
Notes: 1 The holding brake is only used to hold the load and cannot be used to stop the servomotor.

2 The holding brake open time and holding brake operation time vary depending on which discharge circuit is used. Make sure holding brake open time and holding brake operation time are correct for your servomotor.

3 A 24-VDC power supply is not included.

### ● Overload Characteristics

The overload detection level is set under hot start conditions at a servomotor ambient temperature of 40°C.



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics*.

## Ratings and Specifications

### ● Allowable Load Moment of Inertia at the Motor Shaft

The rotor moment of inertia ratio is the value for a servomotor without a gear and a holding brake.

Servomotor Model		Servomotor Rated Output	Allowable Load Moment of Inertia (Rotor Moment of Inertia Ratio)
SGMMV-	B3	3.3 W	30 times
	B5	5.5 W	
	B9	11 W	
	A1	10 W	
	A2	20 W	
	A3	30 W	

### ● Load Moment of Inertia

The larger the load moment of inertia, the worse the movement response.

The allowable load moment of inertia ( $J_L$ ) depends on the motor capacity, as shown above. This value is provided strictly as a guideline and results may vary depending on servomotor drive conditions.

Use the AC servo drive capacity selection program SigmaJunmaSize+ to check the operation conditions. The program can be downloaded for free from our web site (<http://www.e-mechatronics.com/>).

An overvoltage alarm (A.400) is likely to occur during deceleration if the load moment of inertia exceeds the allowable load moment of inertia. Take one of the following steps if this occurs.

- Reduce the torque limit.
- Reduce the deceleration rate.
- Reduce the maximum speed.

### ● Allowable Radial and Thrust Loads

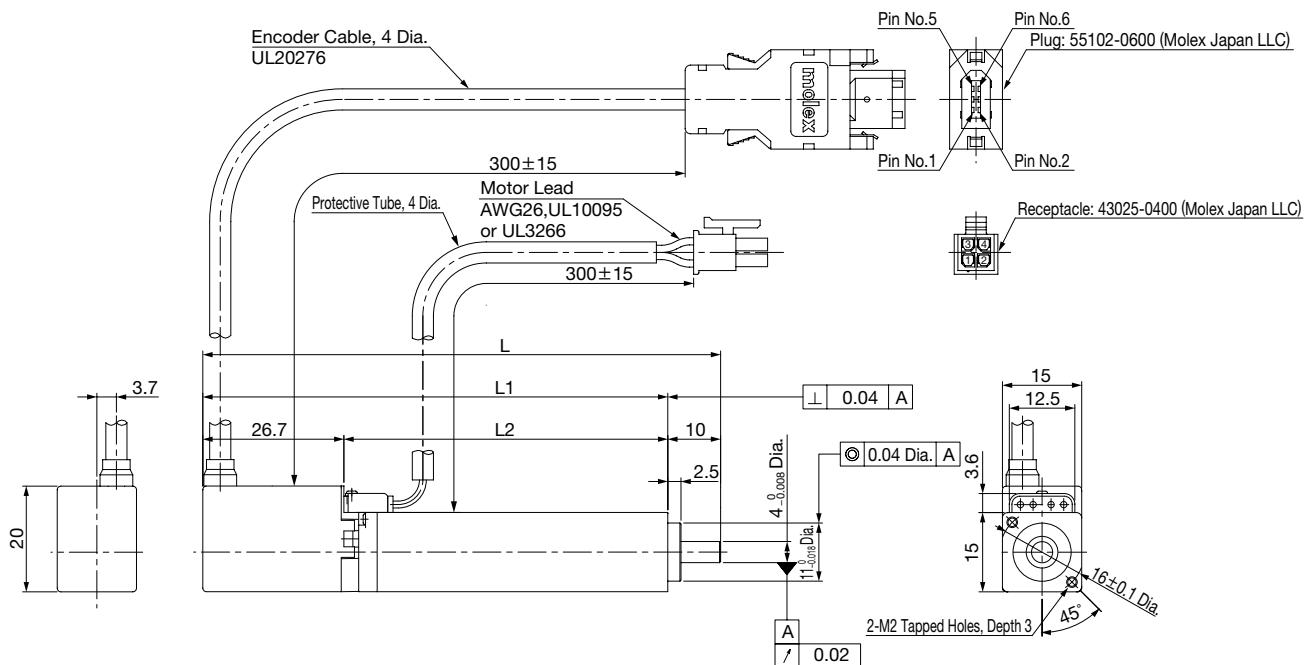
Design the mechanical system so thrust and radial loads applied to the servomotor shaft end during operation fall within the ranges shown in the table.

Servomotor Model		Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm	Reference Diagram
SGMMV-	B3	8	4	10	
	B5	8	4	10	
	B9	10	4	10	
	A1	34	14.5	16	
	A2	44	14.5	16	
	A3	44	14.5	16	

## External Dimensions Units: mm

### • Without Holding Brakes

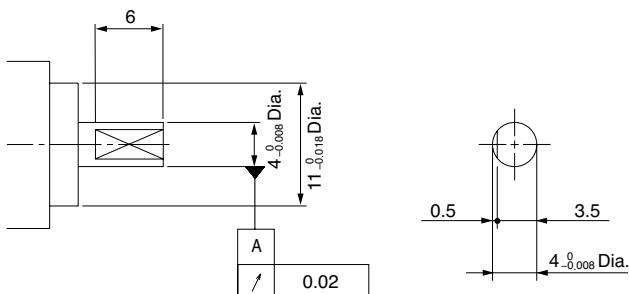
(1) 3.3 to 11 W



Model SGMMV-	L	L1	L2	Approx. Mass kg
B3E2A□1	58	48	21.3	0.055
B5E2A□1	64	54	27.3	0.06
B9E2A□1	98	88	61.3	0.1

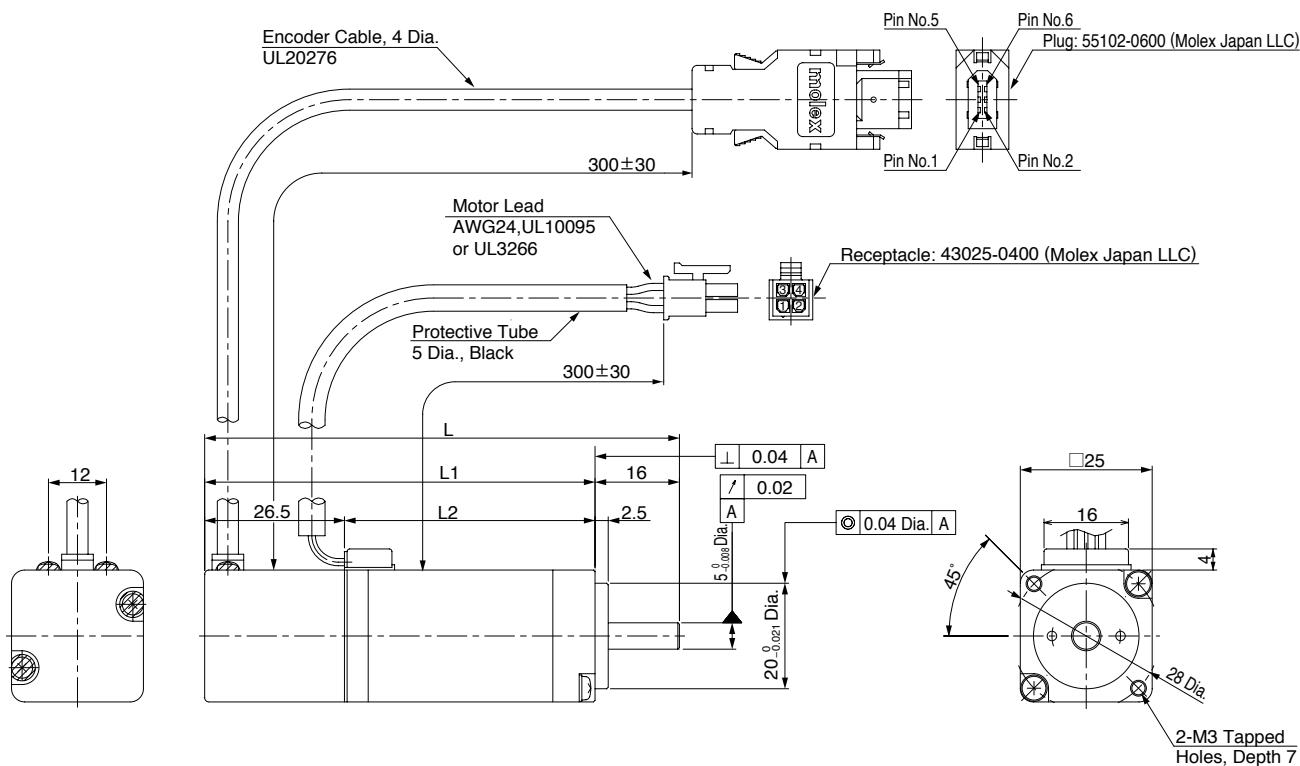
### <Shaft End>

#### ● With a Flat Seat



**External Dimensions** Units: mm

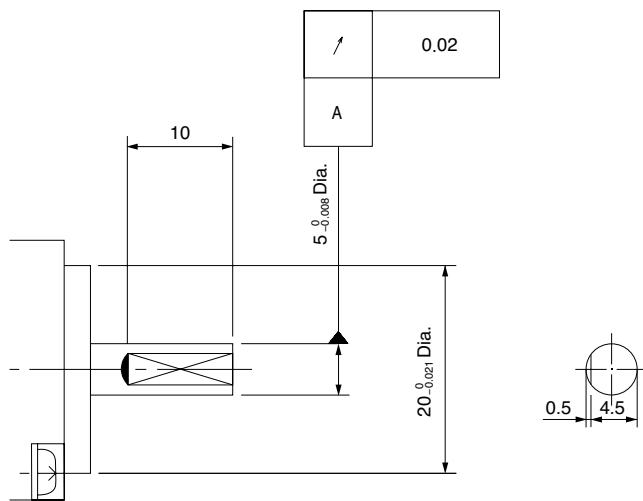
(2) 10 to 30 W



Model SGMMV-	L	L1	L2	Approx. Mass kg
A1□2A□1	70	54	27.5	0.13
A2□2A□1	80	64	37.5	0.17
A3□2A□1	90	74	47.5	0.21

**<Shaft End>**

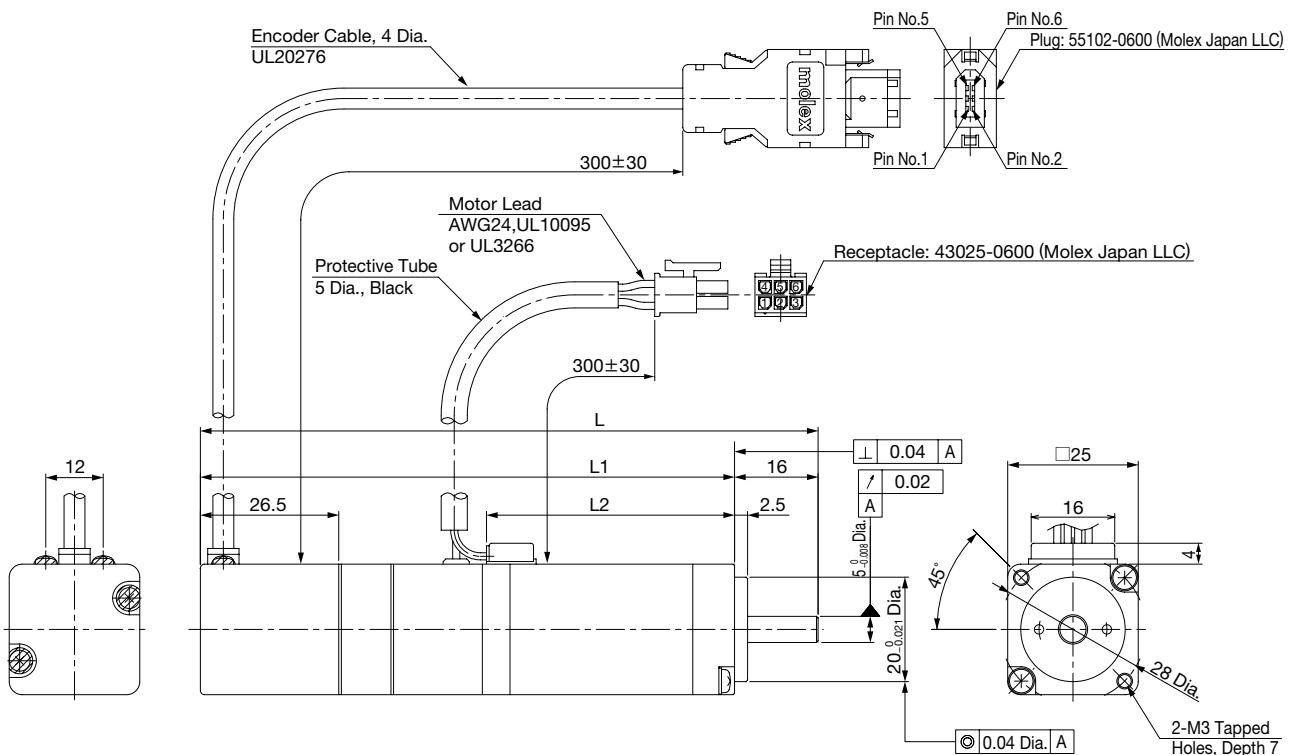
- With a Flat Seat



## External Dimensions Units: mm

### ● With Holding Brakes

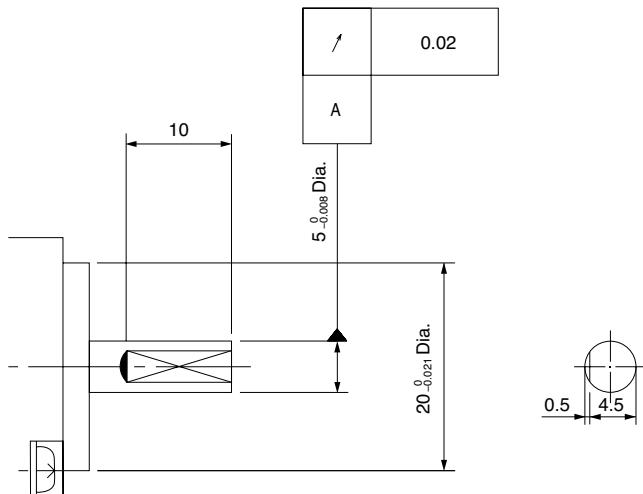
(1) 10 to 30 W



Model SGMMV-	L	L1	L2	Approx. Mass kg
A1□2A□C	94.5	78.5	27.5	0.215
A2□2A□C	108.5	92.5	37.5	0.27
A3□2A□C	118.5	102.5	47.5	0.31

### <Shaft End>

#### ● With a Flat Seat

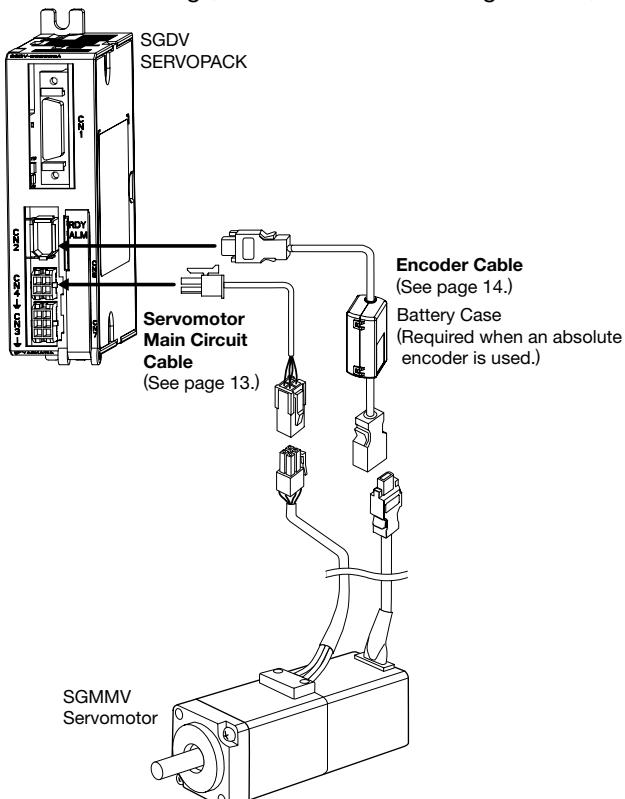


## Selecting Cables for SERVOPACKs with DC Power Input

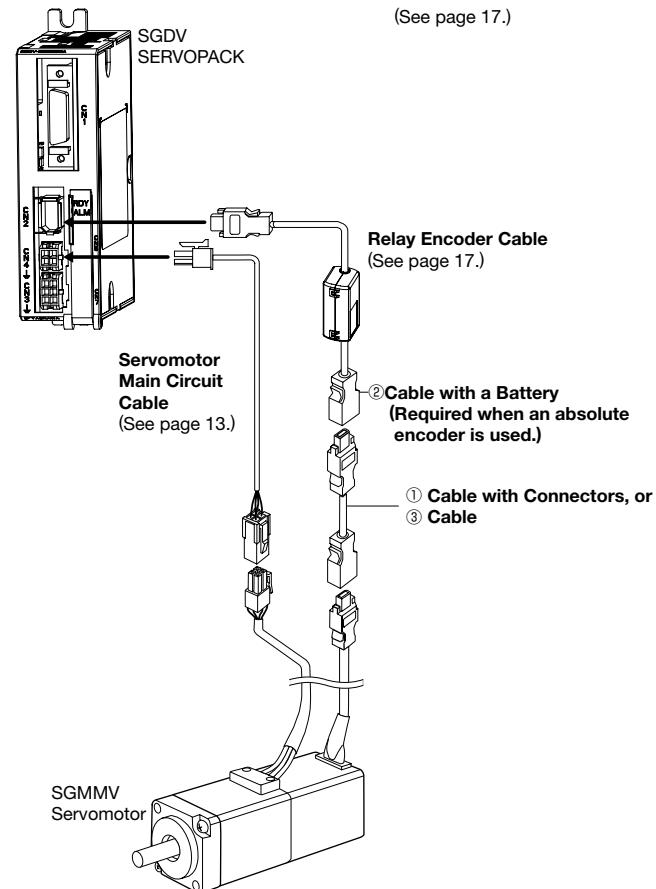
Note: Refer to page 18 for information on cables for SERVOPACKs with AC power input.

### ● Examples of Cable Connections

- Standard Wiring (Max. encoder cable length: 20 m)



- Encoder Cable Extension from 30 to 50 m



### CAUTION

- Separate the servomotor main circuit cable wiring from the I/O signal cable and encoder cable at least 30 cm, and do not bundle or run them in the same duct.
- When the cable length exceeds 20 m, be sure to use a relay encoder cable.
- If the main circuit cable for the servomotor causes the line-to-line voltage to drop, the intermittent duty zone of the torque-motor speed characteristics may become smaller.

### ● Servomotor Main Circuit Cable

Name	Length	Order No.		Specifications	Details
		Standard Type	Flexible Type*		
For Servomotor without Holding Brakes	3 m	JZSP-CF1M00-03-E	JZSP-CF1M20-03-E		(1)
	5 m	JZSP-CF1M00-05-E	JZSP-CF1M20-05-E		
	10 m	JZSP-CF1M00-10-E	JZSP-CF1M20-10-E		
	15 m	JZSP-CF1M00-15-E	JZSP-CF1M20-15-E		
	20 m	JZSP-CF1M00-20-E	JZSP-CF1M20-20-E		
	30 m	JZSP-CF1M00-30-E	JZSP-CF1M20-30-E		
	40 m	JZSP-CF1M00-40-E	JZSP-CF1M20-40-E		
	50 m	JZSP-CF1M00-50-E	JZSP-CF1M20-50-E		
For Servomotor with Holding Brakes	3 m	JZSP-CF1M10-03-E	JZSP-CF1M30-03-E		(2)
	5 m	JZSP-CF1M10-05-E	JZSP-CF1M30-05-E		
	10 m	JZSP-CF1M10-10-E	JZSP-CF1M30-10-E		
	15 m	JZSP-CF1M10-15-E	JZSP-CF1M30-15-E		
	20 m	JZSP-CF1M10-20-E	JZSP-CF1M30-20-E		
	30 m	JZSP-CF1M10-30-E	JZSP-CF1M30-30-E		
	40 m	JZSP-CF1M10-40-E	JZSP-CF1M30-40-E		
	50 m	JZSP-CF1M10-50-E	JZSP-CF1M30-50-E		

\*: Use flexible cables for movable sections such as robot arms.

## Selecting Cables for SERVOPACKs with DC Power Input

### (1) Wiring Specifications for Servomotors without Holding Brakes

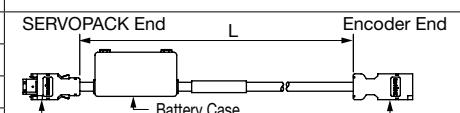
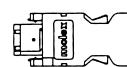
SERVOPACK End		Servomotor End	
Pin No.	Signal	Signal	Pin No.
1	Phase U	Phase U	1
2	Phase V	Phase V	2
3	Phase W	Phase W	3
4	FG	FG	4

### (2) Wiring Specifications for Servomotor with Holding Brakes

SERVOPACK End		Servomotor End	
Pin No.	Signal	Signal	Pin No.
1	Phase U	Phase U	1
2	Phase V	Phase V	2
3	Phase W	Phase W	3
4	FG	FG	4
Ring terminal	Brake	Brake	5
Ring terminal	Brake	Brake	6

Note: No polarity for connection to a holding brake.

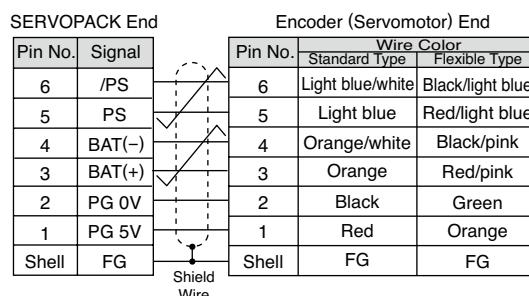
### ●Encoder Cables (Length: 20 m or less)

Name	Length	Order No.		Specifications	Details
		Standard Type	Flexible Type*		
Cable with Connectors (For Incremental Encoder)	3 m	JZSP-CMP00-03-E	JZSP-CMP10-03-E	 Connector (Crimped) (Molex Japan LLC)      Socket Connector (Soldered) (Molex Japan LLC)	(1)
	5 m	JZSP-CMP00-05-E	JZSP-CMP10-05-E		
	10 m	JZSP-CMP00-10-E	JZSP-CMP10-10-E		
	15 m	JZSP-CMP00-15-E	JZSP-CMP10-15-E		
	20 m	JZSP-CMP00-20-E	JZSP-CMP10-20-E		
Cable with Connectors (For Absolute Encoder, with a Battery Case)	3 m	JZSP-CSP19-03-E	JZSP-CSP29-03-E	 Connector (Crimped) (Battery attached) (Molex Japan LLC)      Socket Connector (Soldered) (Molex Japan LLC)	(2)
	5 m	JZSP-CSP19-05-E	JZSP-CSP29-05-E		
	10 m	JZSP-CSP19-10-E	JZSP-CSP29-10-E		
	15 m	JZSP-CSP19-15-E	JZSP-CSP29-15-E		
	20 m	JZSP-CSP19-20-E	JZSP-CSP29-20-E		
SERVOPACK-end Connector Kit		JZSP-CMP9-1-E		 Soldered	(3)
Encoder-end Connector Kit		JZSP-CMP9-2-E		 Soldered	
Cables	5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E	 20 m Max.	(4)
	10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E		
	15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E		
	20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E		

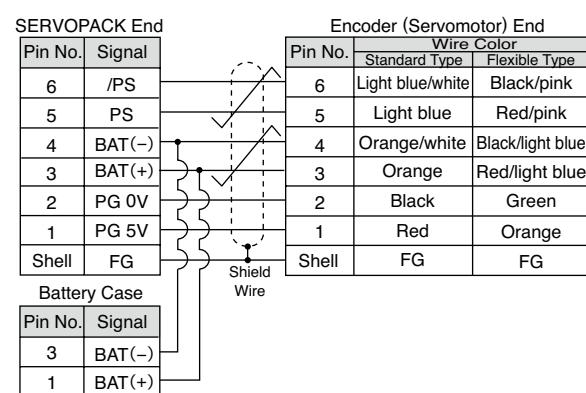
\*: Use flexible cables for movable sections such as robot arms.

## Selecting Cables for SERVOPACKs with DC Power Input

### (1) Wiring Specifications for Cable with Connectors (For incremental encoder)



### (2) Wiring Specifications for Cable with Connectors (For absolute encoder, with a battery case)

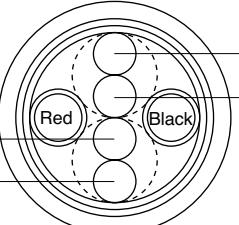
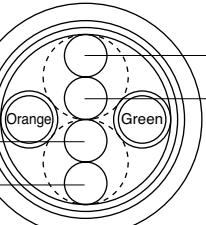


### (3) SERVOPACK-end/Encoder-end Connector Kit Specifications

Items	SERVOPACK-end Connector Kit	Encoder-end Connector Kit
Order No.	JZSP-CMP9-1-E (Cables are not included.)	JZSP-CMP9-2-E (Cables are not included.)
Manufacturer	Molex Japan LLC	Molex Japan LLC
Specifications	55100-0670 (soldered) Product Specification: PS-54280	54280-0609 (soldered) Product Specification: PS-54280
External Dimensions mm		

## Selecting Cables for SERVOPACKs with DC Power Input

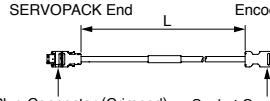
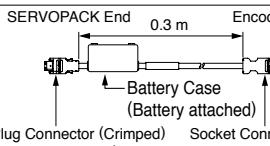
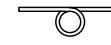
### (4) Cable Specifications

Items	Standard Type	Flexible Type
Order No.*	JZSP-CMP09-□□-E	JZSP-CSP39-□□-E
Cable Length	20 m max.	
Specifications	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.15 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.09 dia. mm	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.35 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.21 dia. mm
Finished Dimensions	6.5 dia. mm	6.8 dia. mm
Internal Configuration and Lead Color	 <p>Red Black Light blue Light blue/white Orange Orange/white</p>	 <p>Orange Green Black/pink Red/pink Black/light blue Red/light blue</p>
Yaskawa Standards Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m	

\*: Specify the cable length in □□ of order no.  
 Example: JZSP-CMP09-05-E (5 m)

## Selecting Cables for SERVOPACKs with DC Power Input

### ● Relay Encoder Cables (For extending from 30 to 50 m)

Name	Length	Order No. Standard Type	Specifications	Details
① Cable with Connectors (For incremental and absolute encoder)	30 m	JZSP-UCMP00-30-E	 Plug Connector (Crimped) (Molex Japan LLC)      Socket Connector (Soldered) (Molex Japan LLC)	(1)
	40 m	JZSP-UCMP00-40-E		
	50 m	JZSP-UCMP00-50-E		
② Cable with a Battery Case (Required when an absolute encoder is used)	0.3 m	JZSP-CSP12-E	 Plug Connector (Crimped) (Molex Japan LLC)      Socket Connector (Soldered) (Molex Japan LLC)	(2)
③ Cables	30 m	JZSP-CMP19-30-E		(3)
	40 m	JZSP-CMP19-40-E		
	50 m	JZSP-CMP19-50-E		

#### (1) Wiring Specifications for Cable with Connectors

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

Shield Wire

#### (2) Wiring Specifications for Cable with a Battery Case

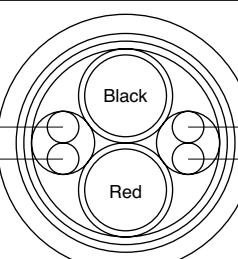
SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

Battery Case

Pin No.	Signal
3	BAT (-)
1	BAT (+)

Shield Wire

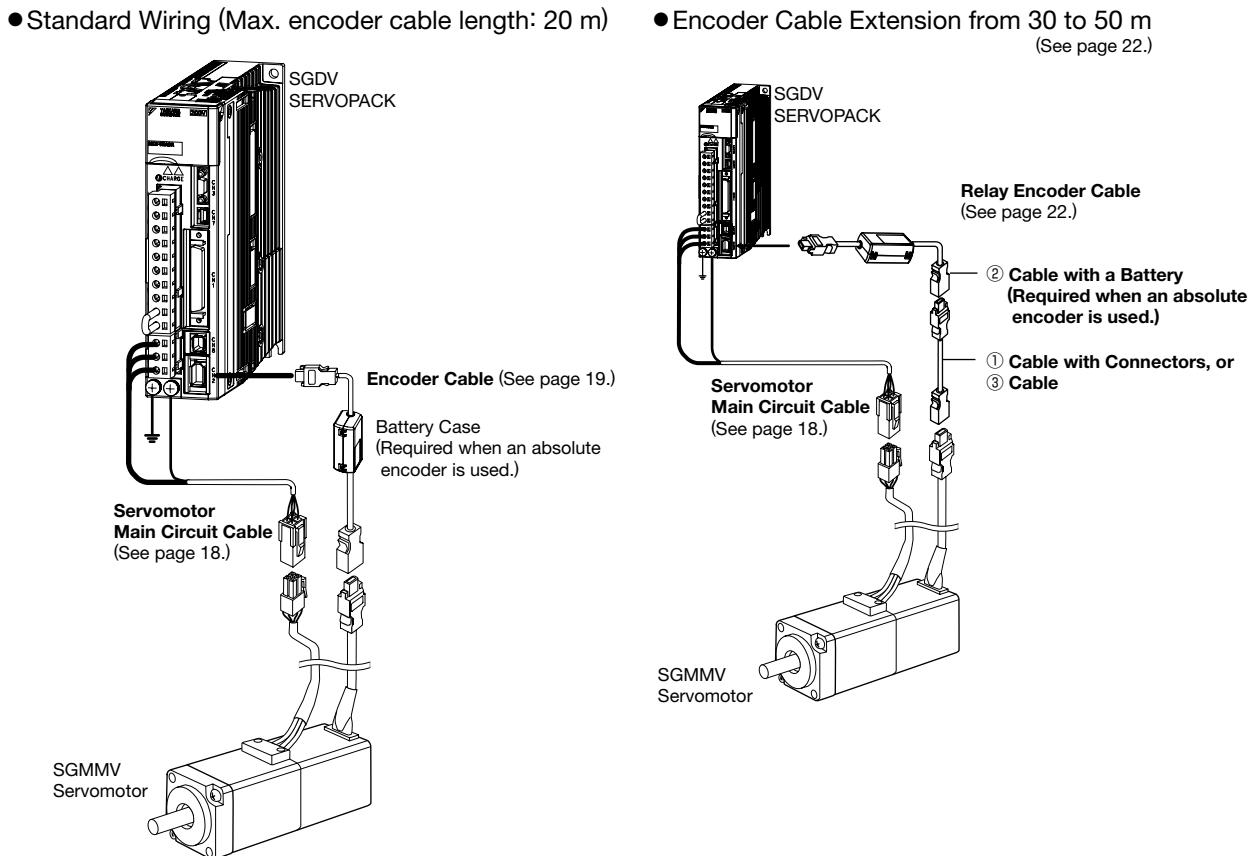
#### (3) Cable Specifications

Item	Standard Type
Order No.*	JZSP-CMP19-□□-E
Cable Length	50 m max.
Specifications	UL20276 (Rating temperature: 80°C) AWG16×2C+AWG26×2P AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.0 dia. mm AWG26 (0.13 mm <sup>2</sup> ) Outer diameter of insulating sheath: 0.91 dia. mm
Finished Dimensions	6.8 dia. mm
Internal Configuration and Lead Colors	 Black Light blue Light blue/white Red
Yaskawa Standard Specifications (Standard Length)	Cable length: 30 m, 40 m, 50 m

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CMP19-30-E (30 m)

## Selecting Cables for SERVOPACKs with AC Power Input

### ● Examples of Cable Connections



### CAUTION

- Separate the servomotor main circuit cable wiring from the I/O signal cable and encoder cable at least 30 cm, and do not bundle or run them in the same duct.
- When the cable length exceeds 20 m, be sure to use a relay encoder cable.
- When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

### ● Servomotor Main Circuit Cable

Name	Length	Order No.		Specifications	Details
		Standard Type	Flexible Type*		
For Servomotor without Holding Brakes	3 m	JZSP-CF2M00-03-E	JZSP-CF2M20-03-E		(1)
	5 m	JZSP-CF2M00-05-E	JZSP-CF2M20-05-E		
	10 m	JZSP-CF2M00-10-E	JZSP-CF2M20-10-E		
	15 m	JZSP-CF2M00-15-E	JZSP-CF2M20-15-E		
	20 m	JZSP-CF2M00-20-E	JZSP-CF2M20-20-E		
	30 m	JZSP-CF2M00-30-E	JZSP-CF2M20-30-E		
	40 m	JZSP-CF2M00-40-E	JZSP-CF2M20-40-E		
	50 m	JZSP-CF2M00-50-E	JZSP-CF2M20-50-E		
For Servomotor with Holding Brakes	3 m	JZSP-CF2M03-03-E	JZSP-CF2M23-03-E		(2)
	5 m	JZSP-CF2M03-05-E	JZSP-CF2M23-05-E		
	10 m	JZSP-CF2M03-10-E	JZSP-CF2M23-10-E		
	15 m	JZSP-CF2M03-15-E	JZSP-CF2M23-15-E		
	20 m	JZSP-CF2M03-20-E	JZSP-CF2M23-20-E		
	30 m	JZSP-CF2M03-30-E	JZSP-CF2M23-30-E		
	40 m	JZSP-CF2M03-40-E	JZSP-CF2M23-40-E		
	50 m	JZSP-CF2M03-50-E	JZSP-CF2M23-50-E		

\*: Use flexible cables for movable sections such as robot arms.

## Selecting Cables for SERVOPACKs with AC Power Input

### (1) Wiring Specifications for Servomotors without Holding Brakes

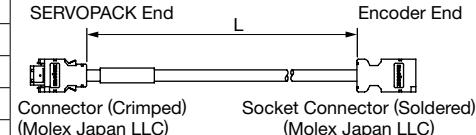
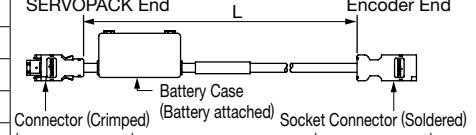
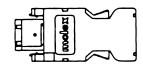
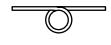
SERVOPACK-end Leads		Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/yellow	FG	FG	4

### (2) Wiring Specifications for Servomotor with Holding Brakes

SERVOPACK-end Leads		Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/yellow	FG	FG	4
Black	Brake	Brake	5
Black	Brake	Brake	6

Note: No polarity for connection to a holding brake.

### ● Encoder Cables (Length: 20 m or less)

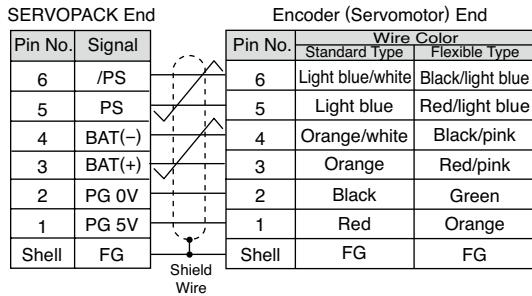
Name	Length	Order No.		Specifications	Details
		Standard Type	Flexible Type*1		
Cable with Connectors (For Incremental Encoder)	3 m	JZSP-CMP00-03-E	JZSP-CMP10-03-E	 Connector (Crimped) (Molex Japan LLC)	(1)
	5 m	JZSP-CMP00-05-E	JZSP-CMP10-05-E		
	10 m	JZSP-CMP00-10-E	JZSP-CMP10-10-E		
	15 m	JZSP-CMP00-15-E	JZSP-CMP10-15-E		
	20 m	JZSP-CMP00-20-E	JZSP-CMP10-20-E		
Cable with Connectors*2 (For Absolute Encoder, with a Battery Case)	3 m	JZSP-CSP19-03-E	JZSP-CSP29-03-E	 Connector (Crimped) (Molex Japan LLC)	(2)
	5 m	JZSP-CSP19-05-E	JZSP-CSP29-05-E		
	10 m	JZSP-CSP19-10-E	JZSP-CSP29-10-E		
	15 m	JZSP-CSP19-15-E	JZSP-CSP29-15-E		
	20 m	JZSP-CSP19-20-E	JZSP-CSP29-20-E		
SERVOPACK-end Connector Kit		JZSP-CMP9-1-E		 Soldered	(3)
Encoder-end Connector Kit		JZSP-CMP9-2-E			
Cables	5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E	 20 m Max.	(4)
	10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E		
	15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E		
	20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E		

\*1: Use flexible cables for movable sections such as robot arms.

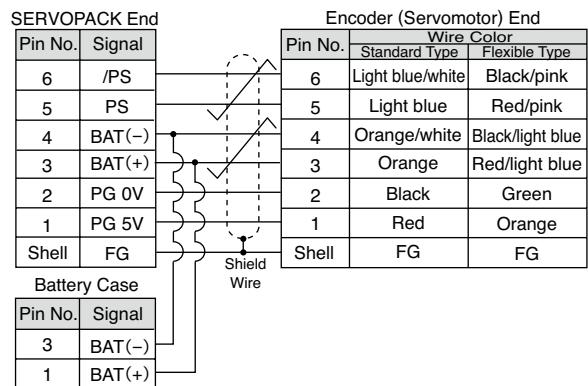
\*2: When the battery is connected to the host controller, no battery case is required. If so, use a cable for incremental encoders.

## Selecting Cables for SERVOPACKs with AC Power Input

### (1) Wiring Specifications for Cable with Connectors (For incremental encoder)



### (2) Wiring Specifications for Cable with Connectors (For absolute encoder, with a battery case)

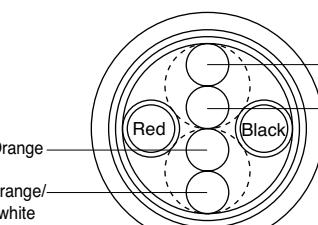
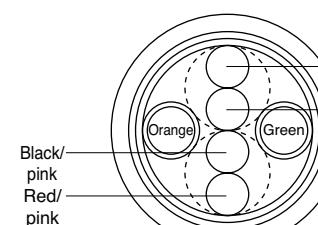


### (3) SERVOPACK-end/Encoder-end Connector Kit Specifications

Items	SERVOPACK-end Connector Kit	Encoder-end Connector Kit
Order No.	JZSP-CMP9-1-E (Cables are not included.)	JZSP-CMP9-2-E (Cables are not included.)
Manufacturer	Molex Japan LLC	Molex Japan LLC
Specifications	55100-0670 (soldered) Product Specification: PS-54280	54280-0609 (soldered) Product Specification: PS-54280
External Dimensions mm		

## Selecting Cables for SERVOPACKs with AC Power Input

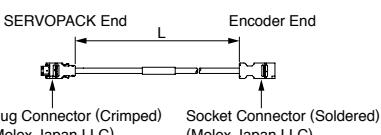
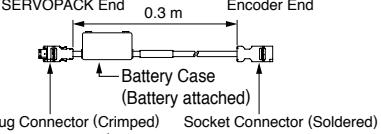
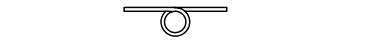
### (4) Cable Specifications

Items	Standard Type	Flexible Type
Order No.*	JZSP-CMP09-□□-E	JZSP-CSP39-□□-E
Cable Length	20 m max.	
Specifications	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.15 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.09 dia. mm	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.35 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.21 dia. mm
Finished Dimensions	6.5 dia. mm	6.8 dia. mm
Internal Configuration and Lead Color	 <p>Red Black Light blue Light blue/white Orange Orange/white</p>	 <p>Orange Green Black/pink Red/pink Black/light blue Red/light blue</p>
Yaskawa Standards Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m	

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CMP09-05-E (5 m)

## Selecting Cables for SERVOPACKs with AC Power Input

### ● Relay Encoder Cables (For extending from 30 to 50 m)

Name	Length	Order No. Standard Type	Specifications	Details
① Cable with Connectors (For incremental and absolute encoder)	30 m	JZSP-UCMP00-30-E	 SERVOPACK End                                  Encoder End Plug Connector (Crimped) (Molex Japan LLC)                              Socket Connector (Soldered) (Molex Japan LLC)	(1)
	40 m	JZSP-UCMP00-40-E		
	50 m	JZSP-UCMP00-50-E		
② Cable with a Battery Case (Required when an absolute encoder is used*)	0.3 m	JZSP-CSP12-E	 SERVOPACK End                                  Encoder End 0.3 m    Battery Case (Battery attached) Plug Connector (Crimped)                      Socket Connector (Soldered) (Molex Japan LLC)                              (Molex Japan LLC)	(2)
③ Cables	30 m	JZSP-CMP19-30-E		(3)
	40 m	JZSP-CMP19-40-E		
	50 m	JZSP-CMP19-50-E		

\*: Not required when connecting a battery to the host controller.

#### (1) Wiring Specifications for Cable with Connectors

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG
Shield Wire			

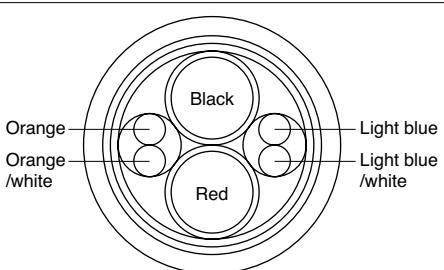
#### (2) Wiring Specifications for Cable with a Battery Case

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG
Shield Wire			

Battery Case	
Pin No.	Signal
3	BAT (-)
1	BAT (+)

#### (3) Cable Specifications

Item	Standard Type
Order No.*	JZSP-CMP19-□□-E
Cable Length	50 m max.
Specifications	UL20276 (Rating temperature: 80°C) AWG16×2C+AWG26×2P AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.0 dia. mm AWG26 (0.13 mm <sup>2</sup> ) Outer diameter of insulating sheath: 0.91 dia. mm
Finished Dimensions	6.8 dia. mm
Internal Configuration and Lead Colors	 Black Orange Orange /white Light blue Light blue /white Red
Yaskawa Standard Specifications (Standard Length)	Cable length: 30 m, 40 m, 50 m

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CMP19-30-E (30 m)



# Rotary Servomotors

## SGMJV



### Model Designations

#### ● Without Gears

SGMJV - 01 A D A 2 1

Σ-V Series  
Servomotor  
SGMJV

1st+2nd digits      3rd digit      4th digit      5th digit      6th digit      7th digit

#### 1st+2nd digits      Rated Output

Code	Specifications
A5	50 W
01	100 W
C2	150 W
02	200 W
04	400 W
06	600 W
08	750 W

#### 5th digit      Design Revision Order

Code	Specifications
A	Standard

#### 7th digit      Options

Code	Specifications
1	Without options
C	With holding brake (24 VDC)
E	With oil seal and holding brake (24 VDC)
S	With oil seal

#### 6th digit      Shaft End

Code	Specifications
2	Straight without key (standard)
6	Straight with key and tap (optional)
B	With two flat seats (optional)

#### 3rd digit      Power Supply Voltage

Code	Specifications
A	200 VAC

#### 4th digit      Serial Encoder

Code	Specifications
3	20-bit absolute (standard)
D	20-bit incremental (standard)
A	13-bit incremental (standard)

## Features

- Medium inertia
- Instantaneous peak torque (350% of rated torque)
- Mounted high-resolution serial encoder: 13, 20 bits
- Maximum speed: 6,000 min<sup>-1</sup>
- Wide Selection: 50 to 750 W capacity, holding brake and gear options

## Application Examples

- Semiconductor equipment
- Chip mounters
- PCB drilling stations
- Robots
- Material handling machines
- Food processing equipment

SGMJV

### ● With Gears



1st+2nd digits		Rated Output
Code	Specifications	
A5	50 W	
01	100 W	
C2	150 W	
02	200 W	
04	400 W	
06	600 W	
08	750 W	

3rd digit		Power Supply Voltage
Code	Specifications	
A	200 VAC	

4th digit		Serial Encoder
Code	Specifications	
3	20-bit absolute (standard)	
D	20-bit incremental (standard)	
A	13-bit incremental (standard)	

#### 5th digit Design Revision Order

Code	Specifications
A	Standard

#### 8th digit Shaft End

Code	Specifications
0	Flange output
2	Straight without key
6	Straight with key and tap

#### 9th digit Options

Code	Specifications
1	Without options
C	With holding brake (24 VDC)

#### 6th digit Gear Type

Code	Specifications
H	HDS planetary low-backlash gear

#### 7th digit Gear Ratio

Code	Specifications
B	1/11 (Not available: 50 W)
C	1/21
1	1/5
2	1/9 (Only 50 W)
7	1/33

## Ratings and Specifications

**Time Rating:** Continuous

**Vibration Class:** V15

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Thermal Class:** B

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Totally enclosed, self-cooled, IP65

(except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Voltage		200 V						
Servomotor Model: SGMJV-□□□		A5A	01A	C2A	02A	04A	06A	08A
Rated Output* <sup>1</sup>	W	50	100	150	200	400	600	750
Rated Torque* <sup>1, *<sup>2</sup></sup>	N·m	0.159	0.318	0.477	0.637	1.27	1.91	2.39
Instantaneous Peak Torque* <sup>1</sup>	N·m	0.557	1.11	1.67	2.23	4.46	6.69	8.36
Rated Current* <sup>1</sup>	Arms	0.61	0.84	1.6	1.6	2.7	4.2	4.7
Instantaneous Max. Current* <sup>1</sup>	Arms	2.1	2.9	5.7	5.8	9.3	14.9	16.9
Rated Speed* <sup>1</sup>	min <sup>-1</sup>				3000			
Max. Speed* <sup>1</sup>	min <sup>-1</sup>				6000			
Torque Constant	N·m/Arms	0.285	0.413	0.327	0.435	0.512	0.505	0.544
Rotor Moment of Inertia	×10 <sup>-4</sup> kg·m <sup>2</sup>	0.0414 (0.0561)	0.0665 (0.0812)	0.0883 (0.103)	0.259 (0.323)	0.442 (0.506)	0.667 (0.744)	1.57 (1.74)
Rated Power Rate* <sup>1</sup>	kW/s	6.11	15.2	25.8	15.7	36.5	54.7	36.3
Rated Angular Acceleration* <sup>1</sup>	rad/s <sup>2</sup>	38400	47800	54100	24600	28800	28600	15200
Applicable SERVOPACK	SGDV-□□□□	R70□	R90□	1R6A,2R1F	1R6A,2R1F	2R8□	5R5A	5R5A

\*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 100°C. Other values quoted are at 20°C.

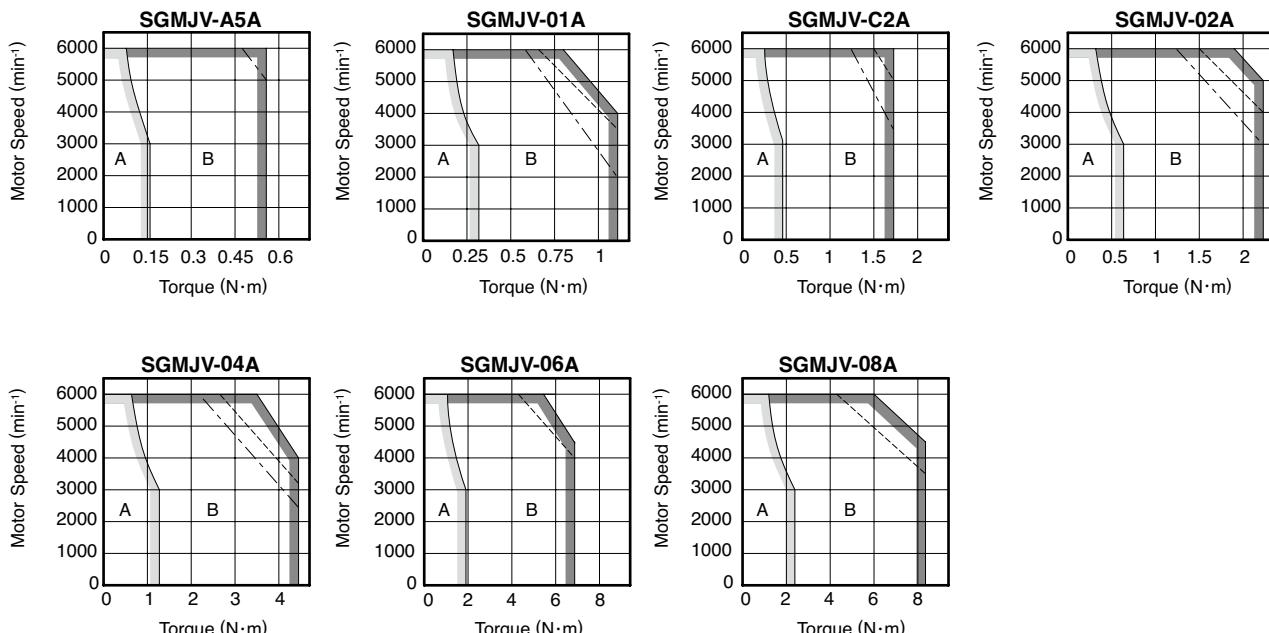
\*2: Rated torques are continuous allowable torque values at 40°C with an aluminum heat sink of the following dimensions attached.

SGMJV-A5A, -01A: 200 mm×200 mm×6 mm

SGMJV-C2A, -02A, -04A, -06A, -08A: 250 mm×250 mm×6 mm

Note: The values in parentheses are for servomotors with holding brakes.

### ●Torque-Motor Speed Characteristics [A] : Continuous Duty Zone [B] : Intermittent Duty Zone



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid, dotted, and dashed-dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 200 V or a single-phase 230 V SERVOPACK
- The dotted line: With a single-phase 200 V SERVOPACK
- The dashed-dotted line: With a single-phase 100 V SERVOPACK

An SGMJV-A5A servomotor combined with a single-phase 200 V SERVOPACK has the same characteristics as one combined with three-phase 200 V SERVOPACK.

2 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone.

3 When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

## Ratings and Specifications

### ● Derating Rate for Servomotor Fitted with an Oil Seal

When a motor is fitted with an oil seal, use the following derating rate because of the higher friction torque.

Servomotor Model SGMJV-	A5A	01A	C2A	02A	04A	06A	08A
Derating Rate %	80		90			95	

### ● Holding Brake Electrical Specifications

Holding Brake Rated Voltage	Servomotor Model	Servomotor Rated Output W	Holding Brake Specifications					
			Capacity W	Holding Torque N·m	Coil Resistance Ω(at 20°C)	Rated Current A(at 20°C)	Brake Release Time ms	Brake Operation Time ms
24 VDC <sup>+10%</sup> <sub>0</sub>	SGMJV-A5A	50	5.5	0.159	103	0.23	60	100
	SGMJV-01A	100	5.5	0.318	103	0.23	60	100
	SGMJV-C2A	150	5.5	0.477	104	0.23	60	100
	SGMJV-02A	200	6	0.637	97.4	0.25	60	100
	SGMJV-04A	400	6	1.27	97.4	0.25	60	100
	SGMJV-06A	600	6.5	1.91	88.6	0.27	80	100
	SGMJV-08A	750	6.5	2.39	87.7	0.27	80	100

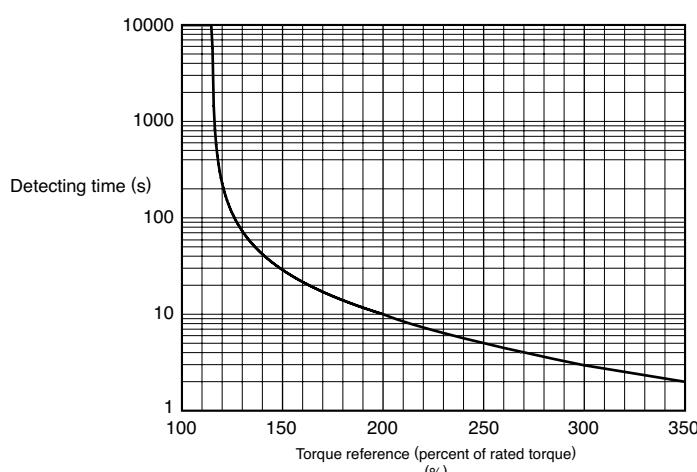
Notes: 1 The holding brake is only used to hold the load and cannot be used to stop the servomotor.

2 The holding brake open time and holding brake operation time vary depending on which discharge circuit is used. Make sure holding brake open time and holding brake operation time are correct for your servomotor.

3 A 24-VDC power supply is not included.

### ● Overload Characteristics

The overload detection level is set under hot start conditions at a servomotor ambient temperature of 40°C.



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics*.

## Ratings and Specifications

### ● Allowable Load Moment of Inertia at the Motor Shaft

The rotor moment of inertia ratio is the value for a servomotor without a gear and a holding brake.

Servomotor Model		Servomotor Rated Output	Allowable Load Moment of Inertia (Rotor Moment of Inertia Ratio)
SGMJV-	A5A, 01A, C2A	50, 100, 150 W	20 times
	02A	200 W	15 times
	04A, 06A, 08A	400, 600, 750 W	10 times

### ● Load Moment of Inertia

The larger the load moment of inertia, the worse the movement response.

The allowable load moment of inertia ( $J_L$ ) depends on the motor capacity, as shown above. This value is provided strictly as a guideline and results may vary depending on servomotor drive conditions.

Use the AC servo drive capacity selection program SigmaJunmaSize+ to check the operation conditions. The program can be downloaded for free from our web site (<http://www.e-mechatronics.com/>).

An overvoltage alarm (A.400) is likely to occur during deceleration if the load moment of inertia exceeds the allowable load moment of inertia. SERVOPACKs with a built-in regenerative resistor may generate a regenerative overload alarm (A.320). Take one of the following steps if this occurs.

- Reduce the torque limit.
- Reduce the deceleration rate.
- Reduce the maximum speed.
- Install an external regenerative resistor if the alarm cannot be cleared using the steps above. Refer to *Regenerative Resistors* on page 409.

Regenerative resistors are not built into SERVOPACKs for 400 W motors or less.

External regenerative resistors are required when this condition is exceeded or if the allowable loss capacity (W) of the built-in regenerative resistor is exceeded due to regenerative drive conditions when a regenerative resistor is already built in.

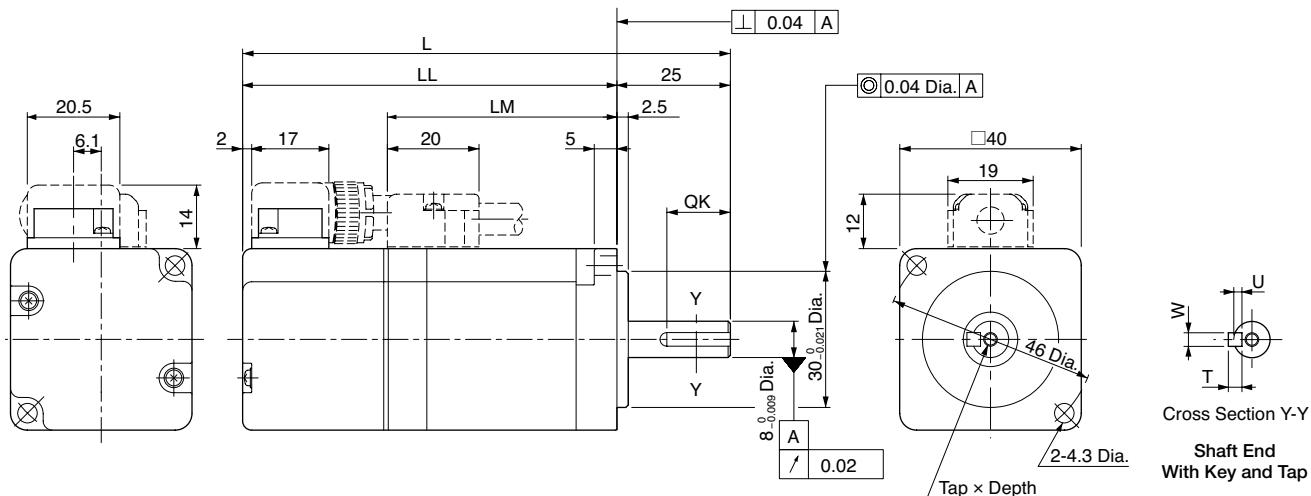
### ● Allowable Radial and Thrust Loads

Design the mechanical system so thrust and radial loads applied to the servomotor shaft end during operation fall within the ranges shown in the table.

Servomotor Model		Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm	Reference Diagram	
SGMJV-	A5A	78	54	20		
	01A					
	C2A					
	02A	245	74	25		
	04A					
	06A					
	08A	392	147	35		

## External Dimensions Units: mm

(1) 50 to 150 W

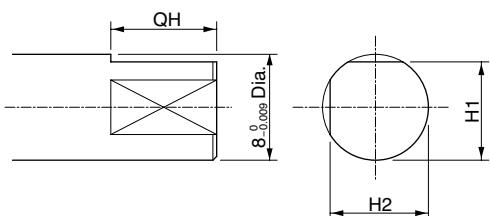


Model SGMJV-	L	LL	LM	Tap x Depth	Key Dimensions				Approx. Mass kg
					QK	U	W	T	
A5A□A21 (A5A□A2C)	94 (139)	69 (114)	37	No tap	No key				0.3 (0.6)
A5A□A61 (A5A□A6C)				M3×6L	14	1.8	3	3	
01A□A21 (01A□A2C)	107.5 (152.5)	82.5 (127.5)	50.5	No tap	No key				0.4 (0.7)
01A□A61 (01A□A6C)				M3×6L	14	1.8	3	3	
C2A□A21 (C2A□A2C)	119.5 (164.5)	94.5 (139.5)	62.5	No tap	No key				0.5 (0.8)
C2A□A61 (C2A□A6C)				M3×6L	14	1.8	3	3	

Note: The models and values in parentheses are for servomotors with holding brakes.

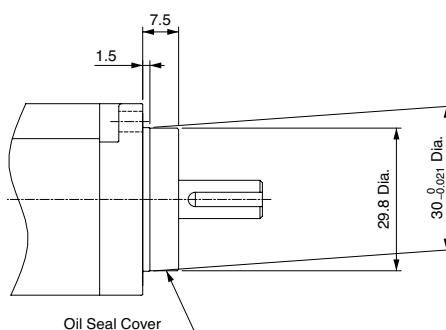
### <Shaft End and Other Options>

#### ● With Two Flat Seats



Model SGMJV-	Dimensions of Servomotor with Two Flat Seats mm		
	QH	H1	H2
A5A□AB□			
01A□AB□	15	7.5	7.5
C2A□AB□			

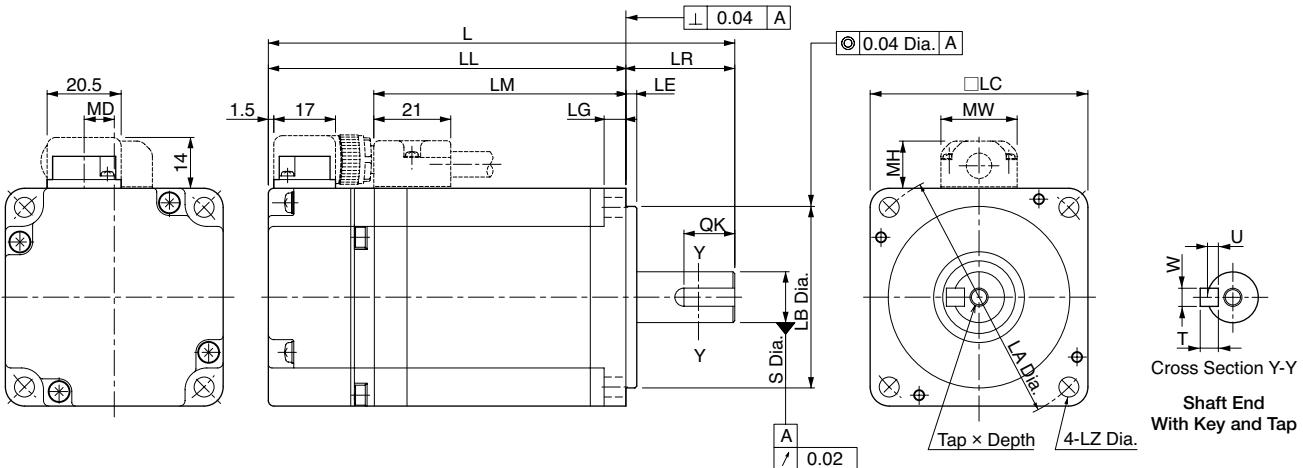
#### ● With an Oil Seal



Notes: 1 The 7th digit of the model designation is "S" or "E."  
2 Key dimensions are the same as those in the table above.

## External Dimensions Units: mm

(2) 200 to 750 W

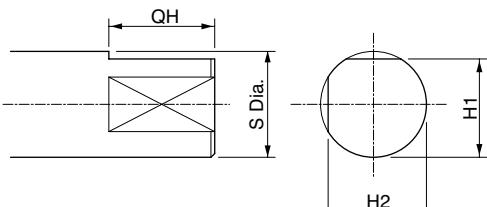


Model SGMJV-	L	LL	LM	Flange Face Dimensions							S	Tap x Depth	Key Dimensions				MD	MW	MH	Approx. Mass kg
				LR	LE	LG	LC	LA	LB	LZ			QK	U	W	T				
02A□A21 (02A□A2C)	110 (150)	80 (120)	51	30	3	6	60	70	50 <sup>0</sup> <sub>-0.025</sub>	5.5	14 <sup>0</sup> <sub>-0.011</sub>	No tap	No key				8.3	21	13	0.9 (1.5)
02A□A61 (02A□A6C)												M5×8L	14	3	5	5				
04A□A21 (04A□A2C)	128.5 (168.5)	98.5 (138.5)	69.5	30	3	6	60	70	50 <sup>0</sup> <sub>-0.025</sub>	5.5	14 <sup>0</sup> <sub>-0.011</sub>	No tap	No key				8.3	21	13	1.3 (1.9)
04A□A61 (04A□A6C)												M5×8L	14	3	5	5				
06A□A21 (06A□A2C)	154.5 (200.5)	124.5 (170.5)	95.5	30	3	6	60	70	50 <sup>0</sup> <sub>-0.025</sub>	5.5	14 <sup>0</sup> <sub>-0.011</sub>	No tap	No key				8.3	21	13	1.7 (2.4)
06A□A61 (06A□A6C)												M5×8L	14	3	5	5				
08A□A21 (08A□A2C)	155 (200)	115 (160)	85	40	3	8	80	90	70 <sup>0</sup> <sub>-0.030</sub>	7	19 <sup>0</sup> <sub>-0.013</sub>	No tap	No key				13.8	27	15	2.7 (3.6)
08A□A61 (08A□A6C)												M6×10L	22	3.5	6	6				

Note: The models and values in parentheses are for servomotors with holding brakes.

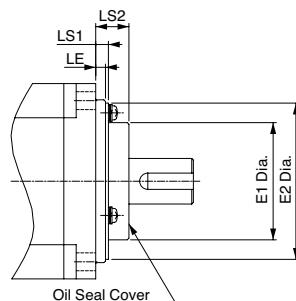
### <Shaft End and Other Options>

#### ● With Two Flat Seats



Model SGMJV-	Dimensions of Servomotor with Two Flat Seats mm			
	QH	S	H1	H2
02A□AB□				
04A□AB□	15	14 <sup>0</sup> <sub>-0.011</sub>	13	13
06A□AB□				
08A□AB□	22	19 <sup>0</sup> <sub>-0.013</sub>	18	18

#### ● With an Oil Seal



Model SGMJV-	Dimensions of Servomotor with an Oil Seal			
	E1	E2	LS1	LS2
02A, 04A, 06A	36	47	6.7	10
08A	49	66	5.5	11

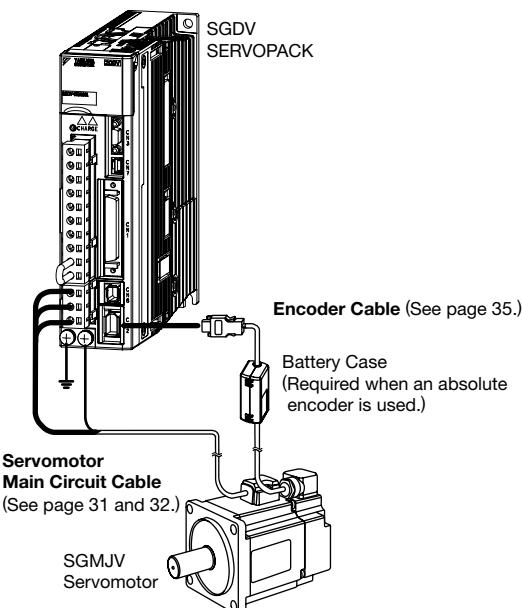
Notes: 1 The 7th digit of the model designation is "S" or "E."

2 Key dimensions are the same as those in the table above.

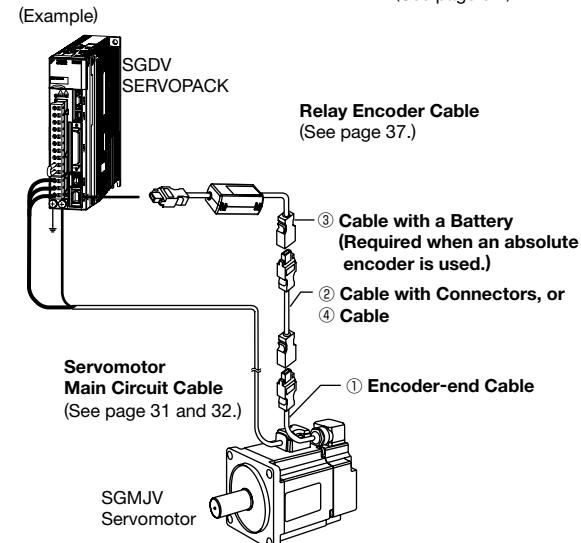
## Selecting Cables

### ● Cables Connections

- Standard Wiring (Max. encoder cable length: 20 m)



- Encoder Cable Extension from 30 to 50 m  
(See page 37.)



#### CAUTION

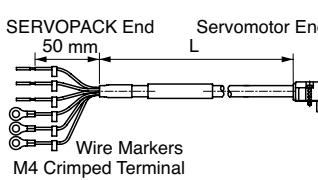
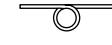
- Separate the servomotor main circuit cable wiring from the I/O signal cable and encoder cable at least 30 cm, and do not bundle or run them in the same duct.
- When the cable length exceeds 20 m, be sure to use a relay encoder cable.
- When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

### ● Servomotor Main Circuit Cable

Name	Servomotor Rated Output	Length	Order No.		Specifications	Details
			Standard Type	Flexible Type*		
For Servomotor without Holding Brakes	50, 100, 150 W	3 m	JZSP-CSM01-03-E	JZSP-CSM21-03-E	 Schematic diagram of the Servomotor Main Circuit Cable. It shows a multi-core cable with four wires. The left end is labeled "SERVOPACK End" and the right end is labeled "Servomotor End". The distance between the two ends is indicated by a dimension line with the letter "L". At each end, there is a crimp terminal labeled "M4 Crimped Terminals". Small circles labeled "Wire Markers" are positioned along the cable.	(1)
		5 m	JZSP-CSM01-05-E	JZSP-CSM21-05-E		
		10 m	JZSP-CSM01-10-E	JZSP-CSM21-10-E		
		15 m	JZSP-CSM01-15-E	JZSP-CSM21-15-E		
		20 m	JZSP-CSM01-20-E	JZSP-CSM21-20-E		
		30 m	JZSP-CSM01-30-E	JZSP-CSM21-30-E		
		40 m	JZSP-CSM01-40-E	JZSP-CSM21-40-E		
		50 m	JZSP-CSM01-50-E	JZSP-CSM21-50-E		
	200, 400, 600 W	3 m	JZSP-CSM02-03-E	JZSP-CSM22-03-E		
		5 m	JZSP-CSM02-05-E	JZSP-CSM22-05-E		
		10 m	JZSP-CSM02-10-E	JZSP-CSM22-10-E		
		15 m	JZSP-CSM02-15-E	JZSP-CSM22-15-E		
		20 m	JZSP-CSM02-20-E	JZSP-CSM22-20-E		
		30 m	JZSP-CSM02-30-E	JZSP-CSM22-30-E		
		40 m	JZSP-CSM02-40-E	JZSP-CSM22-40-E		
		50 m	JZSP-CSM02-50-E	JZSP-CSM22-50-E		
	750 W	3 m	JZSP-CSM03-03-E	JZSP-CSM23-03-E		
		5 m	JZSP-CSM03-05-E	JZSP-CSM23-05-E		
		10 m	JZSP-CSM03-10-E	JZSP-CSM23-10-E		
		15 m	JZSP-CSM03-15-E	JZSP-CSM23-15-E		
		20 m	JZSP-CSM03-20-E	JZSP-CSM23-20-E		
		30 m	JZSP-CSM03-30-E	JZSP-CSM23-30-E		
		40 m	JZSP-CSM03-40-E	JZSP-CSM23-40-E		
		50 m	JZSP-CSM03-50-E	JZSP-CSM23-50-E		

(Cont'd)

## Selecting Cables

Name	Servomotor Rated Output	Length	Order No.		Specifications	Details	
			Standard Type	Flexible Type*			
For Servomotor with Holding Brakes	50, 100, 150 W	3 m	JZSP-CSM11-03-E	JZSP-CSM31-03-E		(2)	
		5 m	JZSP-CSM11-05-E	JZSP-CSM31-05-E			
		10 m	JZSP-CSM11-10-E	JZSP-CSM31-10-E			
		15 m	JZSP-CSM11-15-E	JZSP-CSM31-15-E			
		20 m	JZSP-CSM11-20-E	JZSP-CSM31-20-E			
		30 m	JZSP-CSM11-30-E	JZSP-CSM31-30-E			
		40 m	JZSP-CSM11-40-E	JZSP-CSM31-40-E			
		50 m	JZSP-CSM11-50-E	JZSP-CSM31-50-E			
	200, 400, 600 W	3 m	JZSP-CSM12-03-E	JZSP-CSM32-03-E			
		5 m	JZSP-CSM12-05-E	JZSP-CSM32-05-E			
		10 m	JZSP-CSM12-10-E	JZSP-CSM32-10-E			
		15 m	JZSP-CSM12-15-E	JZSP-CSM32-15-E			
		20 m	JZSP-CSM12-20-E	JZSP-CSM32-20-E			
		30 m	JZSP-CSM12-30-E	JZSP-CSM32-30-E			
		40 m	JZSP-CSM12-40-E	JZSP-CSM32-40-E			
		50 m	JZSP-CSM12-50-E	JZSP-CSM32-50-E			
Servomotor- end Connector Kit	50, 100, 150 W		JZSP-CSM9-1-E			(3)	
	200, 400, 600 W		JZSP-CSM9-2-E			(4)	
	750 W		JZSP-CSM9-3-E				
Cables	50 to 600 W	5 m	JZSP-CSM90-05-E	JZSP-CSM80-05-E		(6)	
		10 m	JZSP-CSM90-10-E	JZSP-CSM80-10-E			
		15 m	JZSP-CSM90-15-E	JZSP-CSM80-15-E			
		20 m	JZSP-CSM90-20-E	JZSP-CSM80-20-E			
		30 m	JZSP-CSM90-30-E	JZSP-CSM80-30-E			
		40 m	JZSP-CSM90-40-E	JZSP-CSM80-40-E			
		50 m	JZSP-CSM90-50-E	JZSP-CSM80-50-E			
		5 m	JZSP-CSM91-05-E	JZSP-CSM81-05-E			
	750 W	10 m	JZSP-CSM91-10-E	JZSP-CSM81-10-E		(7)	
		15 m	JZSP-CSM91-15-E	JZSP-CSM81-15-E			
		20 m	JZSP-CSM91-20-E	JZSP-CSM81-20-E			
		30 m	JZSP-CSM91-30-E	JZSP-CSM81-30-E			
		40 m	JZSP-CSM91-40-E	JZSP-CSM81-40-E			
		50 m	JZSP-CSM91-50-E	JZSP-CSM81-50-E			

\*: Use flexible cables for movable sections such as robot arms.

(1) Wiring Specifications for Servomotors without Holding Brakes (2) Wiring Specifications for Servomotor with Holding Brakes

SERVOPACK-end Leads	
Wire Color	Signal
Green/yellow	FG
Blue	Phase W
White	Phase V
Red	Phase U

Servomotor-end Connector	
Signal	Pin No.
FG	1
Phase W	2
Phase V	3
Phase U	4
-	5
-	6

SERVOPACK-end Leads	
Wire Color	Signal
Green/yellow	FG
Blue	Phase W
White	Phase V
Red	Phase U
Black	Brake
Black	Brake

Servomotor-end Connector	
Signal	Pin No.
FG	1
Phase W	2
Phase V	3
Phase U	4
Brake	5
Brake	6

Note: No polarity for connection to a holding brake.

## Selecting Cables

### (3) Servomotor-end Connector Kit Specifications: For 50 to 150 W Servomotors

Items	Specifications	External Dimensions mm
Order No.	JZSP-CSM9-1-E (Cables are not included.)	
Applicable Servomotors	SGMJV-A5A, -01A, -C2A	
Manufacturer	J.S.T. Mfg. Co., Ltd.	
Receptacle	J17-06FMH-7KL-1M-CF	
Electrical Contact	SJ1F-01GF-P0.8	
Applicable Wire Size	AWG20 to 24	
Outer Diameter of Insulating Sheath	1.11 dia. to 1.53 dia. mm	
Mounting Screw	M2 Pan-head screw	
Applicable Cable Outer Diameter	7±0.3 dia. mm	

Note: A crimp tool (Model no.: YRS-8841) is required. Contact the respective manufacturer for more information.

### (4) Servomotor-end Connector Kit Specifications: For 200 to 600 W Servomotors

Items	Specifications	External Dimensions mm
Order No.	JZSP-CSM9-2-E (Cables are not included.)	
Applicable Servomotors	SGMJV-02A, -04A, -06A	
Manufacturer	J.S.T. Mfg. Co., Ltd.	
Receptacle	J27-06FMH-7KL-1M-CF	
Electrical Contact	SJ2F-01GF-P1.0	
Applicable Wire Size	AWG20 to 24	
Outer Diameter of Insulating Sheath	1.11 dia. to 1.53 dia. mm	
Mounting Screw	M2 Pan-head screw	
Applicable Cable Outer Diameter	7±0.3 dia. mm	

Note: A crimp tool (Model no.: YRS-8861) is required. Contact the respective manufacturer for more information.

### (5) Servomotor-end Connector Kit Specifications: For 750 W Servomotors

Items	Specifications	External Dimensions mm
Order No.	JZSP-CSM9-3-E (Cables are not included.)	
Applicable Servomotors	SGMJV-08A	
Manufacturer	J.S.T. Mfg. Co., Ltd.	
Receptacle	J37-06FMH-8KL-1M-CF	
Cable Type	Standard	
Electrical Contact	SJ3F-41GF-P1.8 (For power terminals)	SJ3F-01GF-P1.8 (For brake terminals)
Applicable Wire Size	AWG16 to 20	AWG20 to 24
Outer Diameter of Insulating Sheath	1.53 dia. to 2.5 dia. mm	1.11 dia. to 1.86 dia. mm
Mounting Screw	M2.5 Pan-head screw	
Applicable Cable Outer Diameter	8±0.3 dia. mm	

Note: The following crimp tools are required.

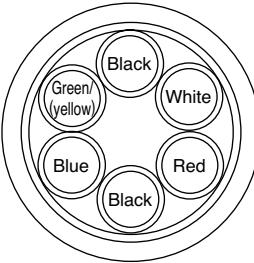
For power terminals: Model no. YRF-880

For brake terminals: Model no. YRF-881

Contact the respective manufacturer for more information.

## Selecting Cables

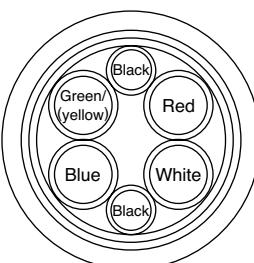
### (6) Cable Specifications: For 50 to 600 W Servomotors

Items	Standard Type	Flexible Type
Order No.*	JZSP-CSM90-□□-E (50 m max.)	JZSP-CSM80-□□-E(50 m max.)
Specifications	UL2517 (Rating temperature: 105°C) AWG20×6C For power line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm For holding brake line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm	UL2517 (Rating temperature: 105°C) AWG22×6C For power line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm For holding brake line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm
Finished Dimensions	7±0.3 dia. mm	
Internal Configuration and Lead Color		
Yaskawa Standard Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m, 30 m, 40 m, 50 m	

\*: Specify the cable length in □□ of order no.

Example: JZSP-CSM90-05-E (5 m)

### (7) Cable Specifications: For 750 W Servomotors

Items	Standard Type	Flexible Type
Order No.*	JZSP-CSM91-□□-E(50 m max.)	JZSP-CSM81-□□-E(50 m max.)
Specifications	UL2517 (Rating temperature: 105°C) AWG16×4C, AWG20×2C For power line: AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.15 dia. mm For holding brake line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.6 dia. mm	UL2517 (Rating temperature: 105°C) AWG16×4C, AWG22×2C For power line: AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.35 dia. mm For holding brake line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm
Finished Dimensions	8±0.3 dia. mm	
Internal Configuration and Lead Color		
Yaskawa Standard Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m, 30 m, 40 m, 50 m	

\*: Specify the cable length in □□ of order no.

Example: JZSP-CSM91-05-E (5 m)

## Selecting Cables

### ● Encoder Cables (Length: 20 m or less)

Name	Length	Order No.		Specifications	Details
		Standard Type	Flexible Type*1		
Cable with Connectors (For Incremental Encoder)	3 m	JZSP-CSP01-03-E	JZSP-CSP21-03-E		(1)
	5 m	JZSP-CSP01-05-E	JZSP-CSP21-05-E		
	10 m	JZSP-CSP01-10-E	JZSP-CSP21-10-E		
	15 m	JZSP-CSP01-15-E	JZSP-CSP21-15-E		
	20 m	JZSP-CSP01-20-E	JZSP-CSP21-20-E		
Cable with Connectors*2 (For Absolute Encoder, with a Battery Case)	3 m	JZSP-CSP05-03-E	JZSP-CSP25-03-E		(2)
	5 m	JZSP-CSP05-05-E	JZSP-CSP25-05-E		
	10 m	JZSP-CSP05-10-E	JZSP-CSP25-10-E		
	15 m	JZSP-CSP05-15-E	JZSP-CSP25-15-E		
	20 m	JZSP-CSP05-20-E	JZSP-CSP25-20-E		
SERVOPACK-end Connector Kit		JZSP-CMP9-1-E			(3)
Encoder-end Connector Kit		JZSP-CSP9-2-E			
Cables	3 m	JZSP-CMP09-03-E	JZSP-CSP39-03-E		(4)
	5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E		
	10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E		
	15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E		
	20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E		

\*1: Use flexible cables for movable sections such as robot arms.

\*2: When the battery is connected to the host controller, no battery case is required. If so, use a cable for incremental encoders.

#### (1) Wiring Specifications for Cable with Connectors (For incremental encoder)

##### • Standard Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Light blue/white
5	PS	4	Light blue
4	BAT (-)	8	Orange/white
3	BAT (+)	9	Orange
2	PG 0V	3	Black
1	PG 5V	6	Red
Shell	FG	Shell	FG

Shield Wire

##### • Flexible Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Black/pink
5	PS	4	Red/pink
4	BAT (-)	8	Black/light blue
3	BAT (+)	9	Red/light blue
2	PG 0V	3	Green
1	PG 5V	6	Orange
Shell	FG	Shell	FG

Shield Wire

#### (2) Wiring Specifications for Cable with Connectors (For absolute encoder, with a battery case)

##### • Standard Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Light blue/white
5	PS	4	Light blue
4	BAT (-)	8	Orange/white
3	BAT (+)	9	Orange
2	PG 0V	3	Black
1	PG 5V	6	Red
Shell	FG	Shell	FG

Battery Case

Pin No.	Signal
3	BAT (-)
1	BAT (+)

Shield Wire

##### • Flexible Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Black/pink
5	PS	4	Red/pink
4	BAT (-)	8	Black/light blue
3	BAT (+)	9	Red/light blue
2	PG 0V	3	Green
1	PG 5V	6	Orange
Shell	FG	Shell	FG

Battery Case

Pin No.	Signal
3	BAT (-)
1	BAT (+)

Shield Wire

## Selecting Cables

### (3) SERVOPACK-end/Encoder-end Connector Kit Specifications

Items	SERVOPACK-end Connector Kit	Encoder-end Connector Kit
Order No.	JZSP-CMP9-1-E (Cables are not included.)	JZSP-CSP9-2-E (Cables are not included.)
Manufacturer	Molex Japan LLC	Molex Japan LLC
Specifications	55100-0670 (soldered) Product Specification: PS-54280	54346-0070 (crimped)* Mounting screw: M2 pan-head screw (× 2) Applicable cable outer diameter of applicable cable: 6.3 dia. to 7.7 dia. mm Applicable wire size: AWG22 to 26 Outer diameter of insulating sheath: 1.05 dia. to 1.4 dia. mm Application Specification: AS-54992 Crimping Specification: CS-56161
External Dimensions (Units: mm)		

\*: A crimp tool is required.

The following crimp tool is applicable for the cables provided by Yaskawa. When using other wire sizes, contact the respective manufacturer for crimp tools.

Applicable crimp tool for Yaskawa's wire size: Hand Tool Model No. 57175-5000

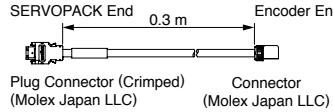
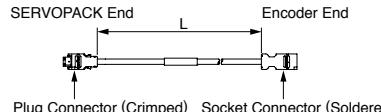
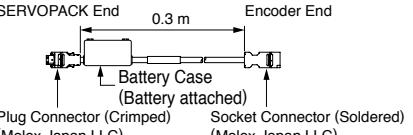
### (4) Cable Specifications

Items	Standard Type	Flexible Type
Order No.*	JZSP-CMP09-□□-E	JZSP-CSP39-□□-E
Cable Length	20 m max.	
Specifications	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.15 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.09 dia. mm	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.35 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.21 dia. mm
Finished Dimensions	6.5 dia. mm	6.8 dia. mm
Internal Configuration and Lead Color		
Yaskawa Standards Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m	

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CMP09-05-E (5 m)

## Selecting Cables

### ● Relay Encoder Cables (For extending from 30 to 50 m)

Name	Length	Order No. Standard Type	Specifications	Details
① Encoder-end Cables (For incremental and absolute encoder)	0.3 m	JZSP-CSP11-E	 SERVOPACK End      0.3 m      Encoder End Plug Connector (Crimped) (Molex Japan LLC)      Connector (Molex Japan LLC)	(1)
② Cable with Connectors (For incremental and absolute encoder)	30 m	JZSP-UCMP00-30-E	 SERVOPACK End      L      Encoder End Plug Connector (Crimped) (Molex Japan LLC)      Socket Connector (Soldered) (Molex Japan LLC)	(2)
	40 m	JZSP-UCMP00-40-E		
	50 m	JZSP-UCMP00-50-E		
③ Cable with a Battery Case (Required when an absolute encoder is used*)	0.3 m	JZSP-CSP12-E	 SERVOPACK End      0.3 m      Encoder End Battery Case (Battery attached) Plug Connector (Crimped) (Molex Japan LLC)      Socket Connector (Soldered) (Molex Japan LLC)	(3)
④ Cables	30 m	JZSP-CMP19-30-E		(4)
	40 m	JZSP-CMP19-40-E		
	50 m	JZSP-CMP19-50-E		

\*: Not required when connecting a battery to the host controller.

#### (1) Wiring Specifications for Encoder-end Cable

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Light blue/white
5	PS	4	Light blue
4	BAT (-)	8	Orange/white
3	BAT (+)	9	Orange
2	PG 0V	3	Black
1	PG 5V	6	Red
Shell	FG	Shell	FG
Shield Wire		Shield Wire	

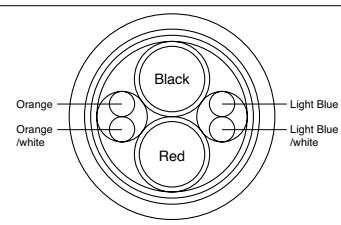
#### (2) Wiring Specifications for Cable with Connectors

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG
Shield Wire		Shield Wire	

#### (3) Wiring Specifications for Cable with a Battery Case

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG
Battery Case		Shield Wire	
Pin No.	Signal	Pin No.	Wire Color
3	BAT (-)	Orange	Orange/white
1	BAT (+)	Red	Light Blue/white

#### (4) Cable Specifications

Item	Standard Type
Order No.*	JZSP-CMP19-□□-E
Cable Length	50 m max.
Specifications	UL20276 (Rating temperature: 80°C) AWG16×2C+AWG26×2P AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.0 dia. mm AWG26 (0.13 mm <sup>2</sup> ) Outer diameter of insulating sheath: 0.91 dia. mm
Finished Dimensions	6.8 dia. mm
Internal Configuration and Lead Colors	 Internal Configuration and Lead Colors Black Orange Orange/white Red Light Blue Light Blue/white
Yaskawa Standard Specifications (Standard Length)	Cable length: 30 m, 40 m, 50 m

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CMP19-30-E (30 m)

## With Low-backlash Gears

## Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Gear Mechanism:** Planetary gear mechanism

**Thermal Class:** B

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Totally enclosed, self-cooled, IP55  
(except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Servomotor Model SGMJV-	Servomotor					Gear					
	Rated Output W	Rated Speed min⁻¹	Max. Speed min⁻¹	Rated Torque N·m	Instantaneous Peak Torque N·m	Gear Ratio	Lost Motion arc-min	Rated Torque / Efficiency*¹ N·m / %	Instantaneous Peak Torque N·m	Rated Speed min⁻¹	Max. Speed min⁻¹
A5A□AH1□	50	3000	6000	0.159	0.557	1/5	3 max.	0.433/64*²	2.37	600	1200
A5A□AH2□						1/9		1.12/78	3.78*³	333	667
A5A□AHC□						1/21		2.84/85	10.6	143	286
A5A□AH7□						1/33		3.68/70	15.8	91	182
01A□AH1□	100	3000	6000	0.318	1.11	1/5	3 max.	1.06/78*²	4.96	600	1200
01A□AHB□						1/11		2.52/72	10.7	273	545
01A□AHC□						1/21		5.35/80	20.8	143	286
01A□AH7□						1/33		7.35/70	32.7	91	182
C2A□AH1□	150	3000	6000	0.477	1.67	1/5	3 max.	1.68/83*²	7.8	600	1200
C2A□AHB□						1/11		3.53/79*²	16.9	273	545
C2A□AHC□						1/21		6.30/70*²	31.0	143	286
C2A□AH7□						1/33		11.2/79*²	49.7	91	182
02A□AH1□	200	3000	6000	0.637	2.23	1/5	3 max.	2.39/75	9.80	600	1200
02A□AHB□						1/11		5.74/82	22.1	273	545
02A□AHC□						1/21		10.2/76	42.1	143	286
02A□AH7□						1/33		17.0/81	67.6	91	182
04A□AH1□	400	3000	6000	1.27	4.46	1/5	3 max.	5.35/84	20.1	600	1200
04A□AHB□						1/11		11.5/82	45.1	273	545
04A□AHC□						1/21		23.0/86	87.0	143	286
04A□AH7□						1/33		34.0/81	135	91	182
06A□AH1□	600	3000	6000	1.91	6.69	1/5	3 max.	7.54/79	30.5	600	1200
06A□AHB□						1/11		18.1/86	68.6	273	545
06A□AHC□						1/21		32.1/80	128.8	143	286
06A□AH7□						1/33		53.6/85	205.5	91	182
08A□AH1□	750	3000	6000	2.39	8.36	1/5	3 max.	10.0/84	38.4	600	1200
08A□AHB□						1/11		23.1/88	86.4	273	545
08A□AHC□						1/21		42.1/84	163	143	286
08A□AH7□						1/33		69.3/88	259	91	182

\*1: Gear output torque is expressed using the following equation.

$$(Gear\ output\ torque) = (Servomotor\ output\ torque) \times \frac{1}{(gear\ ratio)} \times (efficiency)$$

Gear efficiency depends on operating conditions such as output torque, motor speed, and temperature etc. The values in the table are representative values with rated torque, rated speed, and an ambient temperature of 25°C, and are not guaranteed values.

\*2: When using SGMJV-A5A, -01A servomotors with a gear ratio of 1/5, or an SGMJV-C2A servomotor with a gear ratio of 1/11, maintain an 85% max. effective load ratio. For an SGMJV-C2A servomotor with a gear ratio of 1/21 or 1/33, maintain a 90% max. effective load ratio. The values in the table are provided with consideration given to the effective load ratio.

\*3: Instantaneous Peak torque is 300%

Notes: 1 The gear mounted to our servomotor has not been broken in. Break in the servomotor if necessary. First, run the motor at low speed with no load. If no problems arise, gradually increase the speed and load.

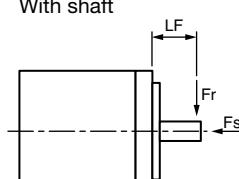
2 The no-load torque for a servomotor with a gear is high immediately after the servomotor starts, and it then decreases and becomes stable a few minutes later. This is a common phenomenon caused by grease being circulated in the gear and not by a faulty gear.

**IMPORTANT** The SERVOPACK speed control range is 5000:1. When using servomotors at extremely low speeds (0.02 min⁻¹ at gear output shaft), when using servomotors with one pulse feed reference for extended periods and in some other situations, the gear bearing lubrication may be insufficient. That may cause deterioration of bearing or increase the load ratio. Contact your Yaskawa representative if you are using your servomotor under these conditions.

## With Low-backlash Gears

## Ratings and Specifications

## ● Moment of Inertia and Allowable Radial and Thrust Loads

Servomotor Model SGMJV-	Moment of Inertia $\times 10^{-4}$ kg·m <sup>2</sup>				Servomotors with Low-backlash Gears			Reference Diagram	
	Motor + Gear	Gear	Flange Output		Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm		
			Motor + Gear	Gear					
A5A□AH1□	0.0474	0.006	0.0464	0.005	95	431	37		
A5A□AH2□	0.0444	0.003	0.0444	0.003	113	514	37		
A5A□AHC□	0.0454	0.004	0.0454	0.004	146	663	37		
A5A□AH7□	0.0864	0.045	0.0864	0.045	267	1246	53		
01A□AH1□	0.0725	0.006	0.0715	0.005	95	431	37		
01A□AHB□	0.127	0.060	0.126	0.059	192	895	53		
01A□AHC□	0.117	0.050	0.117	0.050	233	1087	53		
01A□AH7□	0.132	0.065	0.131	0.064	605	2581	75		
C2A□AH1□	0.093	0.005	0.092	0.004	95	431	37		
C2A□AHB□	0.148	0.060	0.147	0.059	192	895	53		
C2A□AHC□	0.198	0.110	0.196	0.108	528	2254	75		
C2A□AH7□	0.153	0.065	0.152	0.064	605	2581	75		
02A□AH1□	0.466	0.207	0.460	0.201	152	707	53		
02A□AHB□	0.452	0.193	0.451	0.192	192	895	53		
02A□AHC□	0.749	0.490	0.747	0.488	528	2254	75		
02A□AH7□	0.709	0.450	0.708	0.449	605	2581	75		
04A□AH1□	0.649	0.207	0.643	0.201	152	707	53		
04A□AHB□	1.01	0.570	1.00	0.560	435	1856	75		
04A□AHC□	0.932	0.490	0.930	0.488	528	2254	75		
04A□AH7□	1.06	0.620	1.05	0.610	951	4992	128		
06A□AH1□	1.367	0.700	1.327	0.660	343	1465	75		
06A□AHB□	1.237	0.570	1.227	0.560	435	1856	75		
06A□AHC□	1.507	0.840	1.487	0.820	830	4359	128		
06A□AH7□	1.287	0.620	1.277	0.610	951	4992	128		
08A□AH1□	2.27	0.700	2.23	0.660	343	1465	75		
08A□AHB□	2.17	0.600	2.16	0.590	435	1856	75		
08A□AHC□	4.57	3.00	4.55	2.98	830	4359	128		
08A□AH7□	4.37	2.80	4.36	2.79	951	4992	128		

**IMPORTANT** The gear generates the loss at gear mechanism and oil seal. The loss varies with torque and motor speed conditions. The temperature rise depends on heat dissipation conditions. Always check the actual gear and motor temperature. If the temperature is high, take the measures shown below.

- Decrease the load ratio.
- Change the heat dissipation conditions.
- Cool the motor with a cooling fan etc.

Rated Output W	Heat Sink Size			
	1/5	1/9 or 1/11	1/21	1/33
50		A		
100				
150				
200		B		
400				
600				
750	C			

A : 250 mm×250 mm×6 mm, aluminum

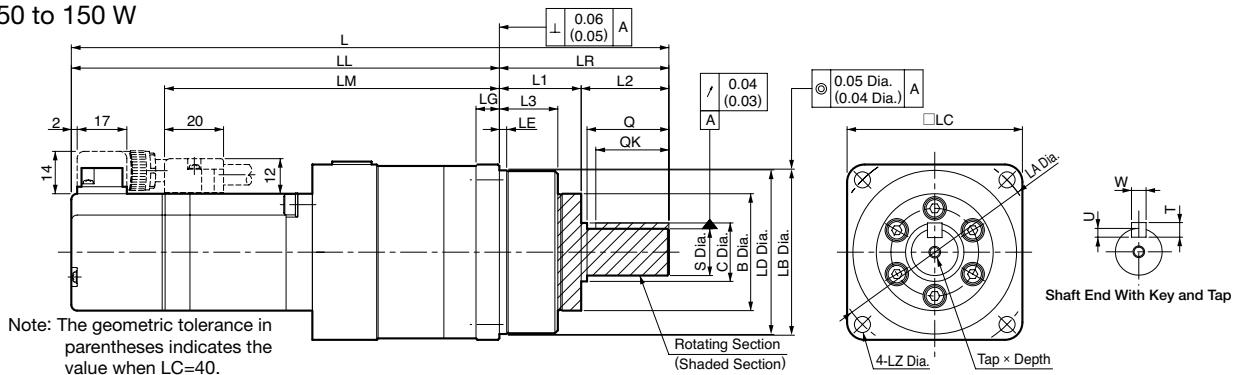
B : 300 mm×300 mm×12 mm, aluminum

C : 350 mm×350 mm×12 mm, aluminum

## With Low-backlash Gears

## External Dimensions Units: mm

(1) 50 to 150 W



Model SGMJV-	Gear Ratio	L	LL	LM	Flange Face Dimensions									
					LR	LE	LG	B	LD	LB	LC	LA	LZ	
A5A□AH1■1 (A5A□AH1■C)	1/5	150.5 (195.5)	108.5 (153.5)	76.5										
A5A□AH2■1 (A5A□AH2■C)	1/9				42	2.2		5	29	39.5	40 <sup>0</sup> <sub>-0.025</sub>	40	46	3.4
A5A□AHC■1 (A5A□AHC■C)	1/21	159.5 (204.5)	117.5 (162.5)	85.5										
A5A□AH7■1 (A5A□AH7■C)	1/33	191 (236)	133 (178)	101	58	2.5	8	40	55.5	56 <sup>0</sup> <sub>-0.030</sub>	60	70	5.5	
01A□AH1■1 (01A□AH1■C)	1/5	164 (209)	122 (167)	90	42	2.2	5	29	39.5	40 <sup>0</sup> <sub>-0.025</sub>	40	46	3.4	
01A□AHB■1 (01A□AHB■C)	1/11	204.5 (249.5)	146.5 (191.5)	114.5	58	2.5	8	40	55.5	56 <sup>0</sup> <sub>-0.030</sub>	60	70	5.5	
01A□AHC■1 (01A□AHC■C)	1/21													
01A□AH7■1 (01A□AH7■C)	1/33	229 (274)	149 (194)	117	80	7.5	10	59	84	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9	
C2A□AH1■1 (C2A□AH1■C)	1/5	176 (221)	134 (179)	102	42	2.2	5	29	39.5	40 <sup>0</sup> <sub>-0.025</sub>	40	46	3.4	
C2A□AHB■1 (C2A□AHB■C)	1/11	216.5 (261.5)	158.5 (203.5)	126.5	58	2.5	8	40	55.5	56 <sup>0</sup> <sub>-0.030</sub>	60	70	5.5	
C2A□AHC■1 (C2A□AHC■C)	1/21	241 (286)	161 (206)	129	80	7.5	10	59	84	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9	
C2A□AH7■1 (C2A□AH7■C)	1/33													

Model SGMJV-	Flange Face Dimensions			Q	C	S	Tap×Depth	Key Dimensions				Approx. Mass kg	
	L1	L2	L3					QK	U	W	T		
A5A□AH1■1 (A5A□AH1■C)													0.6 (0.9)
A5A□AH2■1 (A5A□AH2■C)	22	20	14.6	–	–	10 <sup>0</sup> <sub>-0.015</sub>	M3×6L	15	2.5	4	4		0.7 (1.0)
A5A□AHC■1 (A5A□AHC■C)													
A5A□AH7■1 (A5A□AH7■C)	28	30	20	28	20	16 <sup>0</sup> <sub>-0.018</sub>	M4×8L	25	3	5	5		1.3 (1.6)
01A□AH1■1 (01A□AH1■C)	22	20	14.6	–	–	10 <sup>0</sup> <sub>-0.015</sub>	M3×6L	15	2.5	4	4		0.7 (1.0)
01A□AHB■1 (01A□AHB■C)	28	30	20	28	20	16 <sup>0</sup> <sub>-0.018</sub>	M4×8L	25	3	5	5		1.4 (1.7)
01A□AHC■1 (01A□AHC■C)													
01A□AH7■1 (01A□AH7■C)	36	44	26	42	32	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7		2.8 (3.1)
C2A□AH1■1 (C2A□AH1■C)	22	20	14.6	–	–	10 <sup>0</sup> <sub>-0.015</sub>	M3×6L	15	2.5	4	4		0.8 (1.1)
C2A□AHB■1 (C2A□AHB■C)	28	30	20	28	20	16 <sup>0</sup> <sub>-0.018</sub>	M4×8L	25	3	5	5		1.5 (1.8)
C2A□AHC■1 (C2A□AHC■C)	36	44	26	42	32	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7		2.9 (3.2)
C2A□AH7■1 (C2A□AH7■C)													

\*: The asterisk (\*) describes the values of the 8th digit of the model designation, "shaft end code 6 (straight with key and tap)." If a key or tap is not necessary, order a servomotor with "shaft end code 2 (without key and tap)."

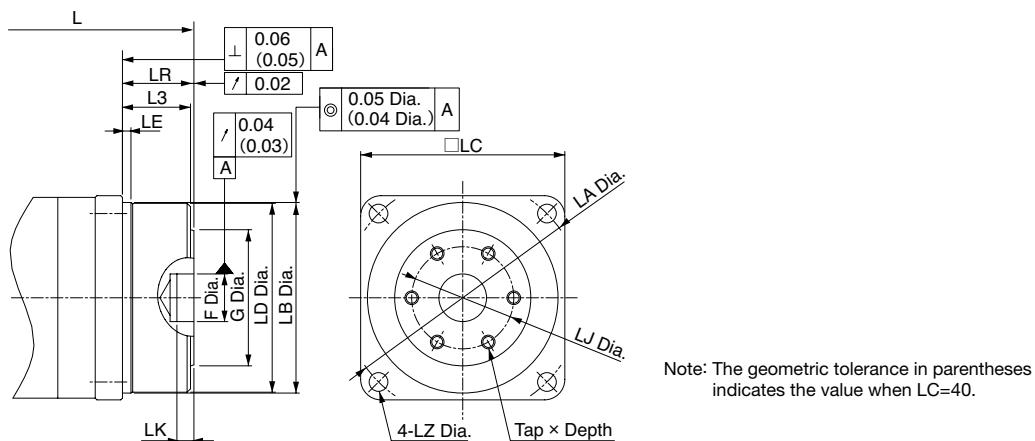
Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 Please note that gear dimensions are different from those of Σ-I, Σ-II, and Σ-III series.

With Low-backlash Gears

External Dimensions Units: mm

● Flange Output Face



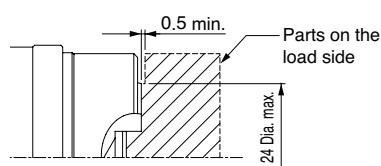
Model SGMJV-	Gear Ratio	L	LR	LJ	F	G	LK	No. of pcs Tap×Depth	Approx. Mass kg
A5A□AH101 (A5A□AH10C)	1/5	123.5 (168.5)							
A5A□AH201 (A5A□AH20C)	1/9	123.5 (168.5)	15	18	$5^{+0.012}_0$	24	3	3-M4×6L	0.6 (0.9)
A5A□AHC01 (A5A□AHC0C)	1/21	132.5 (177.5)							
A5A□AH701 (A5A□AH70C)	1/33	154 (199)	21	30	$14^{+0.018}_0$	40	5	6-M4×7L	1.2 (1.5)
01A□AH101 (01A□AH10C)	1/5	137 (182)	15	18	$5^{+0.012}_0$	24	3	3-M4×6L	0.7 (1.0)
01A□AHB01 (01A□AHB0C)	1/11	167.5 (212.5)							
01A□AHC01 (01A□AHC0C)	1/21	167.5 (212.5)	21	30	$14^{+0.018}_0$	40	5	3-M4×7L	1.3 (1.6)
01A□AH701 (01A□AH70C)	1/33	176 (221)	27	45	$24^{+0.021}_0$	59	5	6-M6×10L	2.4 (2.7)
C2A□AH101 (C2A□AH10C)	1/5	149 (194)	15	18	$5^{+0.012}_0$	24	3	3-M4×6L	0.8 (1.1)
C2A□AHB01 (C2A□AHB0C)	1/11	179.5 (224.5)	21	30	$14^{+0.018}_0$	40	5	6-M4×7L	1.4 (1.7)
C2A□AHC01 (C2A□AHC0C)	1/21	188 (233)	27	45	$24^{+0.021}_0$	59	5	6-M6×10L	2.5 (2.8)
C2A□AH701 (C2A□AH70C)	1/33								

Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 Dimensions not found in the table above are the same as those in the table on the previous page.

IMPORTANT

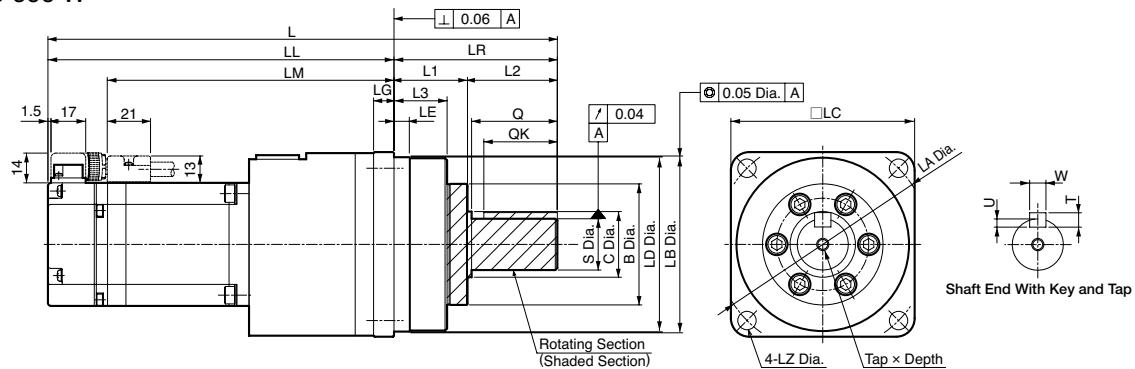
Regarding the flange output type shaft end, when the flange "LC" is 40 mm, we recommend designing a servomotor with the dimensions shown in the diagram on the right, in order to secure the gap between the gear oil seal and the parts on the load side.



## With Low-backlash Gears

## External Dimensions Units: mm

(2) 200 to 600 W



Model SGMJV-	Gear Ratio	L	LL	LM	Flange Face Dimensions								
					LR	LE	LG	B	LD	LB	LC	LA	LZ
02A□AH1■1 (02A□AH1■C)	1/5	202 (242)	144 (184)	115	58	2.5	8	40	55.5	56 <sup>0</sup> <sub>-0.030</sub>	60	70	5.5
02A□AHB■1 (02A□AHB■C)	1/11												
02A□AHC■1 (02A□AHC■C)	1/21	231 (271)	151 (191)	122	80	7.5	10	59	84	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9
02A□AH7■1 (02A□AH7■C)	1/33												
04A□AH1■1 (04A□AH1■C)	1/5	220.5 (260.5)	162.5 (202.5)	133.5	58	2.5	8	40	55.5	56 <sup>0</sup> <sub>-0.030</sub>	60	70	5.5
04A□AHB■1 (04A□AHB■C)	1/11	249.5 (289.5)	169.5 (209.5)	140.5	80	7.5	10	59	84	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9
04A□AHC■1 (04A□AHC■C)	1/21												
04A□AH7■1 (04A□AH7■C)	1/33	335.5 (375.5)	202.5 (242.5)	173.5	133	12.5	13	84	114	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11
06A□AH1■1 (06A□AH1■C)	1/5	275.5 (321.5)	195.5 (241.5)	166.5	80	7.5	10	59	84	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9
06A□AHB■1 (06A□AHB■C)	1/11												
06A□AHC■1 (06A□AHC■C)	1/21	361.5 (407.5)	228.5 (274.5)	199.5	133	12.5	13	84	114	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11
06A□AH7■1 (06A□AH7■C)	1/33												

Model SGMJV-	Flange Face Dimensions			Q	C	S	Tap×Depth	Key Dimensions				Approx. Mass kg
	L1	L2	L3					QK	U	W	T	
02A□AH1■1 (02A□AH1■C)	28	30	20	28	20	16 <sup>0</sup> <sub>-0.018</sub>	M4×8L	25	3	5	5	1.9 (2.5)
02A□AHB■1 (02A□AHB■C)												2.0 (2.6)
02A□AHC■1 (02A□AHC■C)	36	44	26	42	32	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7	3.8 (4.4)
02A□AH7■1 (02A□AH7■C)												2.3 (2.9)
04A□AH1■1 (04A□AH1■C)	28	30	20	28	20	16 <sup>0</sup> <sub>-0.018</sub>	M4×8L	25	3	5	5	2.3 (2.9)
04A□AHB■1 (04A□AHB■C)	36	44	26	42	32	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7	4.2 (4.8)
04A□AHC■1 (04A□AHC■C)												
04A□AH7■1 (04A□AH7■C)	48	85	33	82	44	40 <sup>0</sup> <sub>-0.025</sub>	M10×20L	70	5	12	8	8.8 (9.4)
06A□AH1■1 (06A□AH1■C)	36	44	26	42	32	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7	4.4 (5.1)
06A□AHB■1 (06A□AHB■C)												4.6 (5.3)
06A□AHC■1 (06A□AHC■C)	48	85	33	82	44	40 <sup>0</sup> <sub>-0.025</sub>	M10×20L	70	5	12	8	9.2 (9.9)
06A□AH7■1 (06A□AH7■C)												

\*: The asterisk (\*) describes the values of the 8th digit of the model designation, "shaft end code 6 (straight with key and tap)." If a key or tap is not necessary, order a servomotor with "shaft end code 2 (without key and tap)."

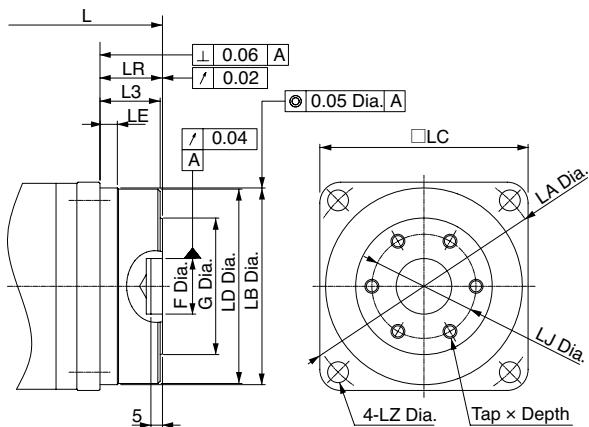
Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 Please note that gear dimensions are different from those of Σ-I, Σ-II, and Σ-III series.

With Low-backlash Gears

External Dimensions Units: mm

● Flange Output Face



Model SGMJV-	Gear Ratio	L	LR	LJ	F	G	No. of pcs Tap × Depth	Approx. Mass kg
02A□AH101 (02A□AH10C)	1/5	165 (205)		21			6-M4×7L	1.8 (2.4)
02A□AHB01 (02A□AHB0C)	1/11			30		40		1.9 (2.5)
02A□AHC01 (02A□AHC0C)	1/21	178 (218)						
02A□AH701 (02A□AH70C)	1/33		27	45	24 <sup>+0.021</sup> <sub>0</sub>	59	6-M6×10L	3.4 (4.0)
04A□AH101 (04A□AH10C)	1/5	183.5 (223.5)	21	30	14 <sup>+0.018</sup> <sub>0</sub>	40	6-M4×7L	2.2 (2.8)
04A□AHB01 (04A□AHB0C)	1/11	196.5 (236.5)		27	45			
04A□AHC01 (04A□AHC0C)	1/21					59	6-M6×10L	3.8 (4.4)
04A□AH701 (04A□AH70C)	1/33	237.5 (277.5)	35	60	32 <sup>+0.025</sup> <sub>0</sub>	84	6-M8×12L	7.4 (8.0)
06A□AH101 (06A□AH10C)	1/5	222.5 (268.5)		27	45			4.0 (4.7)
06A□AHB01 (06A□AHB0C)	1/11					59	6-M6×10L	4.2 (4.9)
06A□AHC01 (06A□AHC0C)	1/21	263.5 (309.5)	35	60	32 <sup>+0.025</sup> <sub>0</sub>	84	6-M8×12L	7.8 (8.5)
06A□AH701 (06A□AH70C)	1/33							

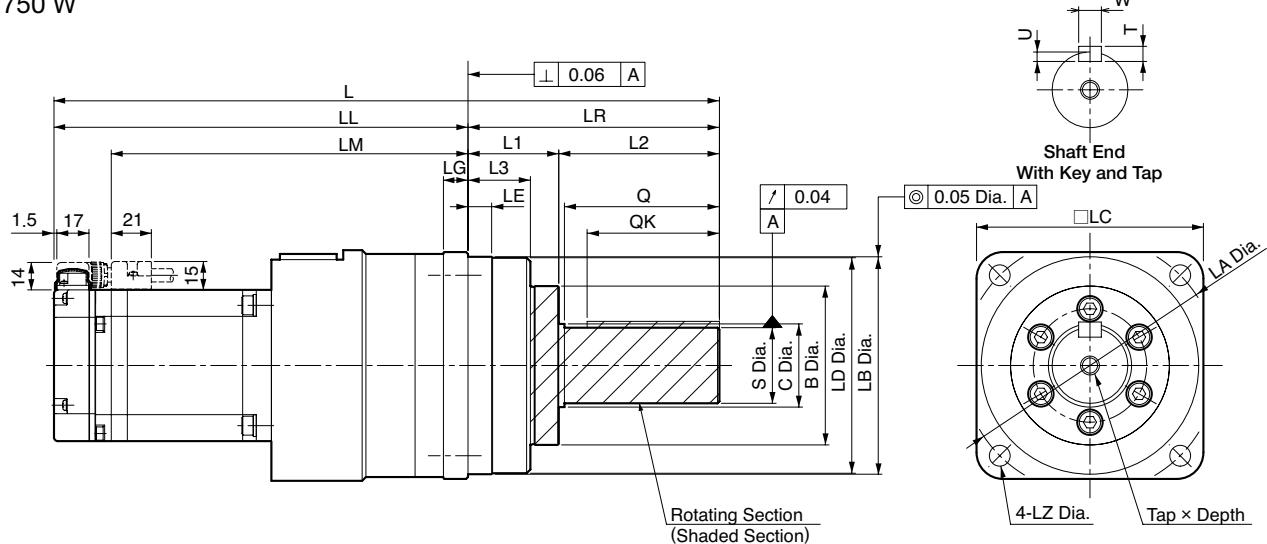
Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 Dimensions not found in the table above are the same as those in the table on the previous page.

## With Low-backlash Gears

## External Dimensions Units: mm

(3) 750 W



Model SGMJV-	Gear Ratio	Flange Face Dimensions											
		L	LL	LM	LR	LE	LG	B	LD	LB	LC	LA	LZ
08A□AH1*1 (08A□AH1*□C)	1/5	273 (318)	193 (238)	163	80	7.5	10	59	84	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9
08A□AHB*1 (08A□AHB*□C)	1/11												
08A□AHC*1 (08A□AHC*□C)	1/21	352 (397)	219 (264)	189	133	12.5	13	84	114	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11
08A□AH7*1 (08A□AH7*□C)	1/33												

Model SGMJV-	Flange Face Dimensions			Q	C	S	Tap×Depth	Key Dimensions				Approx. Mass kg
	L1	L2	L3					QK	U	W	T	
08A□AH1*1 (08A□AH1*□C)	36	44	26	42	32	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7	5.6 (6.5)
08A□AHB*1 (08A□AHB*□C)												5.8 (6.7)
08A□AHC*1 (08A□AHC*□C)	48	85	33	82	44	40 <sup>0</sup> <sub>-0.025</sub>	M10×20L	70	5	12	8	10.5 (11.4)
08A□AH7*1 (08A□AH7*□C)												

\*: The asterisk (\*) describes the values of the 8th digit of the model designation, "shaft end code 6 (straight with key and tap)." If a key or tap is not necessary, order a servomotor with "shaft end code 2 (without key and tap)."

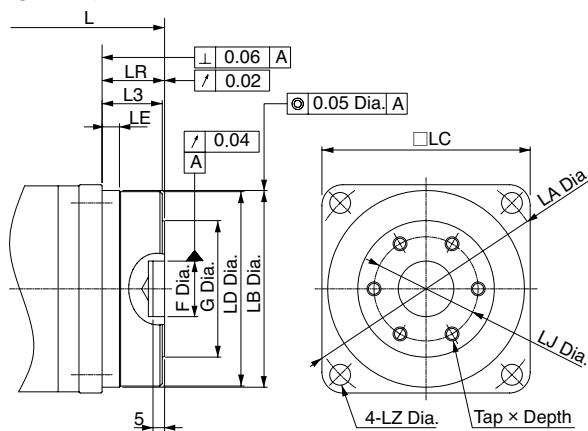
Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 Please note that gear dimensions are different from those of Σ-I, Σ-II, and Σ-III series.

With Low-backlash Gears

External Dimensions Units: mm

● Flange Output Face



Model SGMJV-	Gear Ratio	L	LR	LJ	F	G	No. of pcs Tap × Depth	Approx. Mass kg
08A□AH101 (08A□AH10C)	1/5	220 (265)		27		59	6-M6×10L	5.2 (6.1)
08A□AHB01 (08A□AHB0C)	1/11			45	$24^{+0.021}_0$			5.4 (6.3)
08A□AHC01 (08A□AHC0C)	1/21	254 (299)		35	60	$32^{+0.025}_0$	84	6-M8×12L
08A□AH701 (08A□AH70C)	1/33							9.1 (10.0)

Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 Dimensions not found in the table above are the same as those in the table on the previous page.

# Rotary Servomotors

## SGMAV



### Model Designations

#### ● Without Gears

SGMAV - 01 A D A 2 1

Σ-V Series  
Servomotor  
SGMAV

1st+2nd digits      3rd digit      4th digit      5th digit      6th digit      7th digit

#### 1st+2nd digits      Rated Output

Code	Specifications
A5	50 W
01	100 W
C2	150 W
02	200 W
04	400 W
06	550 W
08	750 W
10	1.0 kW

#### 5th digit      Design Revision Order

Code	Specifications
A	Standard

#### 7th digit      Options

Code	Specifications
1	Without options
C	With holding brake (24 VDC)
E	With oil seal and holding brake (24 VDC)
S	With oil seal

#### 6th digit      Shaft End

Code	Specifications
2	Straight without key (standard)
6	Straight with key and tap (optional)
B	With two flat seats (optional)

#### 3rd digit      Power Supply Voltage

Code	Specifications
A	200 VAC

#### 4th digit      Serial Encoder

Code	Specifications
3	20-bit absolute (standard)
D	20-bit incremental (standard)

## Features

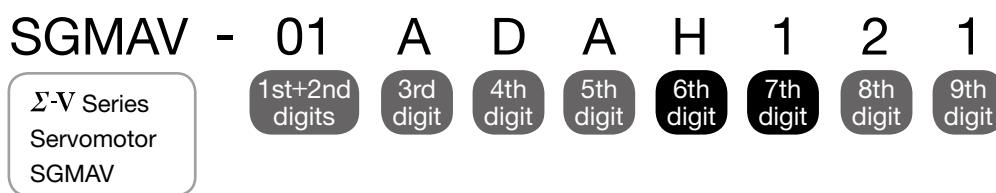
- Super high power rate (Extremely low inertia)
- Instantaneous peak torque (300% of rated torque)
- Mounted high-resolution serial encoder: 20 bits
- Maximum speed: 6,000 min<sup>-1</sup>
- Wide selection: 50 W to 1.0 kW capacity, holding brake and gear options

## Application Examples

- Semiconductor equipment
- Chip mounters
- PCB drilling stations
- Robots
- Material handling machines
- Food processing equipment

SGMAV

### With Gears



1st+2nd digits      Rated Output	
Code	Specifications
A5	50 W
01	100 W
C2	150 W
02	200 W
04	400 W
06	550 W
08	750 W
10	1.0 kW

5th digit      Design Revision Order	
Code	Specifications
A	Standard

8th digit      Shaft End	
Code	Specifications
0	Flange output
2	Straight without key
6	Straight with key and tap

6th digit      Gear Type	
Code	Specifications
H	HDS planetary low-backlash gear

9th digit      Options	
Code	Specifications
1	Without options
C	With holding brake (24 VDC)

7th digit      Gear Ratio	
Code	Specifications
B	1/11 (Not available: 50 W)
C	1/21
1	1/5
2	1/9 (Only 50 W)
7	1/33

3rd digit      Power Supply Voltage	
Code	Specifications
A	200 VAC

4th digit      Serial Encoder	
Code	Specifications
3	20-bit absolute (standard)
D	20-bit incremental (standard)

## Ratings and Specifications

**Time Rating:** Continuous

**Vibration Class:** V15

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Thermal Class:** B

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Totally enclosed, self-cooled, IP65

(except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Voltage		200 V							
Servomotor Model: SGMAV-□□□		A5A	01A	C2A	02A	04A	06A	08A	10A
Rated Output*1	W	50	100	150	200	400	550	750	1000
Rated Torque*1, *2	N·m	0.159	0.318	0.477	0.637	1.27	1.75	2.39	3.18
Instantaneous Peak Torque*1	N·m	0.477	0.955	1.43	1.91	3.82	5.25	7.16	9.55
Rated Current*1	Arms	0.66	0.91	1.4	1.5	2.6	3.8	5.3	7.4
Instantaneous Max. Current*1	Arms	2.1	2.8	4.2	5.3	8.5	12.2	16.6	23.9
Rated Speed*1	min⁻¹					3000			
Max. Speed*1	min⁻¹					6000			
Torque Constant	N·m/Arms	0.265	0.375	0.381	0.450	0.539	0.496	0.487	0.467
Rotor Moment of Inertia	×10⁻⁴ kg·m²	0.0242 (0.0389)	0.0380 (0.0527)	0.0531 (0.0678)	0.116 (0.180)	0.190 (0.254)	0.326 (0.403)	0.769 (0.940)	1.20 (1.41)
Rated Power Rate*1	kW/s	10.4	26.6	42.8	35.0	84.9	93.9	74.1	84.3
Rated Angular Acceleration*1	rad/s²	65800	83800	89900	54900	67000	53700	31000	26500
Applicable SERVOPACK	SGDV-□□□□	R70□	R90□	1R6A,2R1F	2R8□	5R5A	5R5A	120A	

\*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 100°C. Other values quoted are at 20°C.

\*2: Rated torques are continuous allowable torque values at 40°C with an aluminum heat sink of the following dimensions attached.

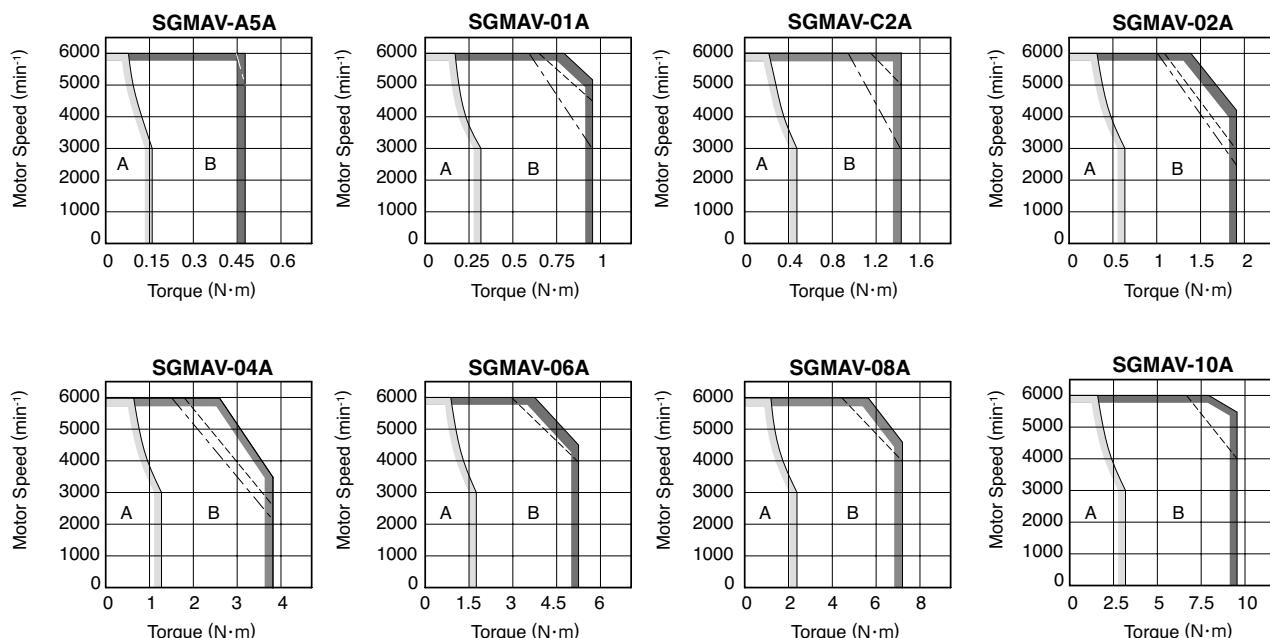
SGMAV-A5A, -01A: 200 mm×200 mm×6 mm

SGMAV-C2A, -02A, -04A, -06A, -08A: 250 mm×250 mm×6 mm

SGMAV-10A: 300 mm×300 mm×12 mm

Note: The values in parentheses are for servomotors with holding brakes.

### ●Torque-Motor Speed Characteristics ■ A: Continuous Duty Zone ■ B: Intermittent Duty Zone



- Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid, dotted, and dashed-dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:  
 •The solid line: With a three-phase 200 V or a single-phase 230 V SERVOPACK  
 •The dotted line: With a single-phase 200 V SERVOPACK  
 •The dashed-dotted line: With a single-phase 100 V SERVOPACK  
 An SGMAV-A5A servomotor combined with a single-phase 200 V SERVOPACK has the same characteristics as one combined with a three-phase 200 V SERVOPACK.  
 2 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone.  
 3 When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

## Ratings and Specifications

### ● Derating Rate for Servomotor Fitted with an Oil Seal

When a motor is fitted with an oil seal, use the following derating rate because of the higher friction torque.

Servomotor Model SGMAV-	A5A	01A	C2A	02A	04A	06A	08A	10A
Derating Rate %	80			90			95	

### ● Holding Brake Electrical Specifications

Holding Brake Rated Voltage	Servomotor Model	Servomotor Rated Output W	Holding Brake Specifications					
			Capacity W	Holding Torque N·m	Coil Resistance Ω(at 20°C)	Rated Current A(at 20°C)	Brake Release Time ms	Brake Operation Time ms
24 VDC <sup>+10%</sup> <sub>0</sub>	SGMAV-A5A	50	5.5	0.159	103	0.23	60	100
	SGMAV-01A	100		0.318				
	SGMAV-C2A	150	5.1	0.477	114	0.21	60	100
	SGMAV-02A	200		0.637				
	SGMAV-04A	400	6	1.27	97.4	0.25	60	100
	SGMAV-06A	550		8				
	SGMAV-08A	750	6.5	2.39	87.7	0.27	80	100
	SGMAV-10A	1000		7				

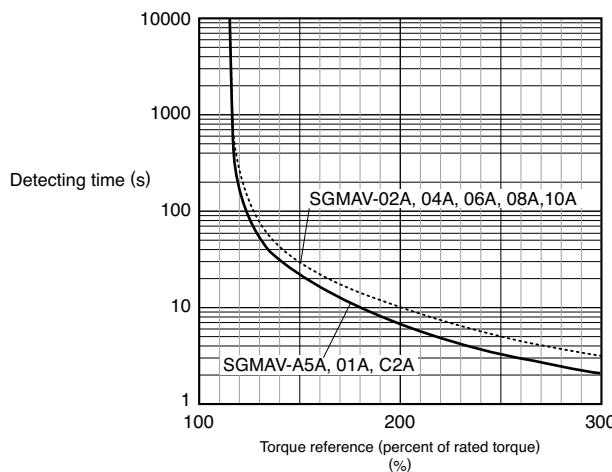
Notes: 1 The holding brake is only used to hold the load and cannot be used to stop the servomotor.

2 The holding brake open time and holding brake operation time vary depending on which discharge circuit is used. Make sure holding brake open time and holding brake operation time are correct for your servomotor.

3 A 24-VDC power supply is not included.

### ● Overload Characteristics

The overload detection level is set under hot start conditions at a servomotor ambient temperature of 40°C.



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics*.

## Ratings and Specifications

### ● Allowable Load Moment of Inertia at the Motor Shaft

The rotor moment of inertia ratio is the value for a servomotor without a gear and a brake.

Servomotor Model		Servomotor Rated Output	Allowable Load Moment of Inertia (Rotor Moment of Inertia Ratio)
SGMAV-	A5A, 01A, C2A, 02A	50 to 200 W	30 times
	04A, 06A, 08A	400 to 750 W	20 times
	10A	1000 W	10 times

### ● Load Moment of Inertia

The larger the load moment of inertia, the worse the movement response.

The allowable load moment of inertia ( $J_L$ ) depends on the motor capacity, as shown above. This value is provided strictly as a guideline and results may vary depending on servomotor drive conditions.

Use the AC servo drive capacity selection program SigmaJunmaSize+ to check the operation conditions. The program can be downloaded for free from our web site (<http://www.e-mechatronics.com/>).

An overvoltage alarm (A.400) is likely to occur during deceleration if the load moment of inertia exceeds the allowable load moment of inertia. SERVOPACKs with a built-in regenerative resistor may generate a regenerative overload alarm (A.320). Take one of the following steps if this occurs.

- Reduce the torque limit.
- Reduce the deceleration rate.
- Reduce the maximum speed.
- Install an external regenerative resistor if the alarm cannot be cleared using the steps above. Refer to *Regenerative Resistors* on page 409.

Regenerative resistors are not built into SERVOPACKs for 400 W motors or less.

External regenerative resistors are required when this condition is exceeded or if the allowable loss capacity (W) of the built-in regenerative resistor is exceeded due to regenerative drive conditions when a regenerative resistor is already built in.

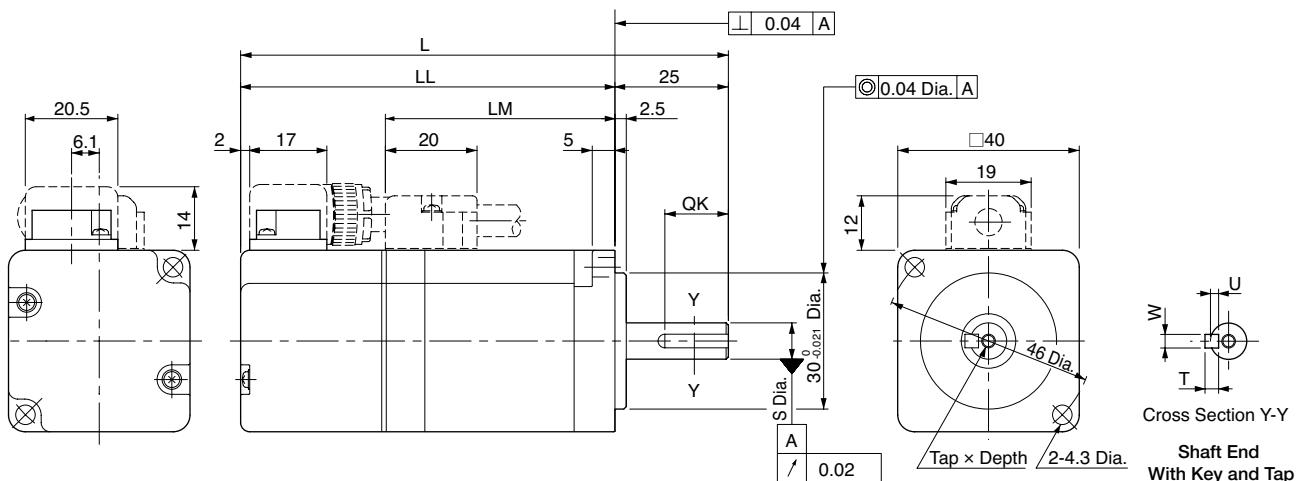
### ● Allowable Radial and Thrust Loads

Design the mechanical system so thrust and radial loads applied to the servomotor shaft end during operation fall within the ranges shown in the table.

Servomotor Model		Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm	Reference Diagram	
SGMAV-	A5A	78	54	20		
	01A					
	C2A					
	02A	245	74	25		
	04A					
	06A					
	08A	392	147	35		
	10A					

## External Dimensions Units: mm

(1) 50 to 150 W



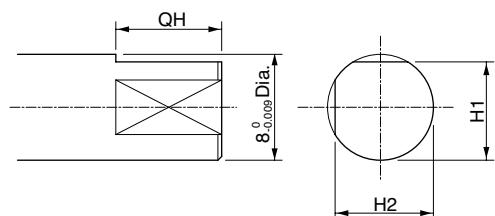
Model SGMAV-	L	LL	LM	S	Tap x Depth	Key Dimensions				Approx. Mass kg
						QK	U	W	T	
A5A□A21 (A5A□A2C)	95.5 (140.5)	70.5 (115.5)	38.5	8 <sup>0</sup> <sub>-0.009</sub> *	No tap	No key				0.3 (0.6)
A5A□A61 (A5A□A6C)					M3×6L	14	1.8	3	3	
01A□A21 (01A□A2C)	107.5 (152.5)	82.5 (127.5)	50.5	8 <sup>0</sup> <sub>-0.009</sub>	No tap	No key				0.4 (0.7)
01A□A61 (01A□A6C)					M3×6L	14	1.8	3	3	
C2A□A21 (C2A□A2C)	119.5 (164.5)	94.5 (139.5)	62.5	8 <sup>0</sup> <sub>-0.009</sub>	No tap	No key				0.5 (0.8)
C2A□A61 (C2A□A6C)					M3×6L	14	1.8	3	3	

Note: The models and values in parentheses are for servomotors with holding brakes.

\*: When you need the same shaft diameter as the conventional servomotors, contact your Yaskawa representative.

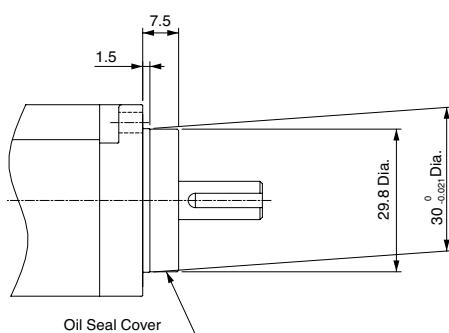
### Shaft End and Other Options

#### With Two Flat Seats



Model SGMAV-	Dimensions of Servomotor with Two Flat Seats		
	QH	H1	H2
A5A□AB□	15	7.5	7.5
01A□AB□			
C2A□AB□			

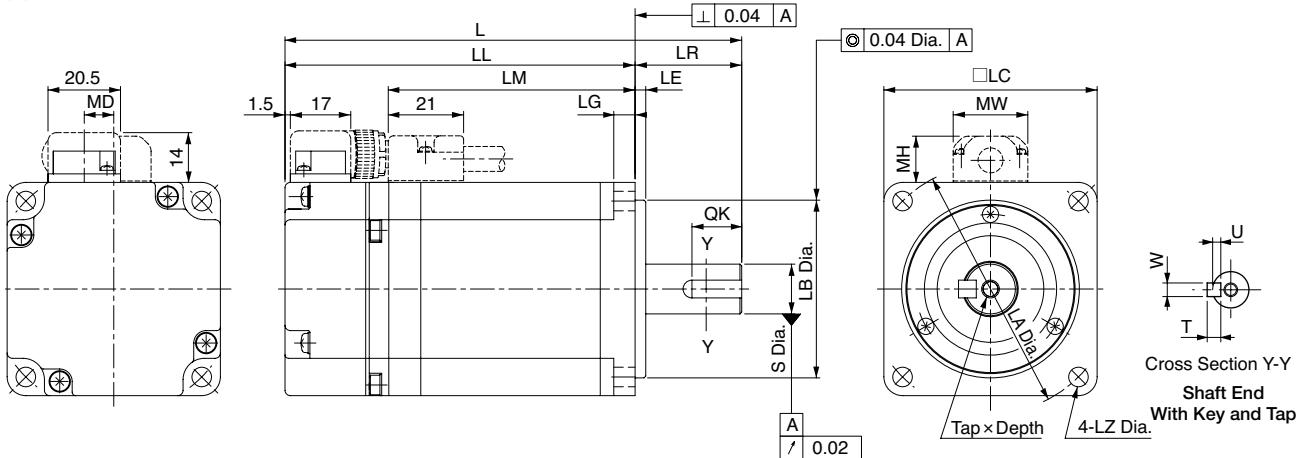
#### With an Oil Seal



Note: The 7th digit of the model designation is "S" or "E." The key dimensions are the same as those in the table above.

## External Dimensions Units: mm

(2) 200 W to 1.0 kW



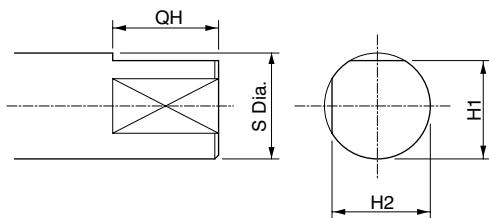
Model SGMAV-	L	LL	LM	Flange Face Dimensions						S	Tap × Depth	Key Dimensions				MD	MW	MH	Approx. Mass kg	
				LR	LE	LG	LC	LA	LB			QK	U	W	T					
02A□A21 (02A□A2C)	110 (150)	80 (120)	51	30	3	6	60	70	50 <sup>0</sup> <sub>-0.025</sub>	5.5	14 <sup>0</sup> <sub>-0.011</sub>	No tap	No key				8.5	21	13	0.9 (1.5)
02A□A61 (02A□A6C)				M5×8L								M5×8L	14	3	5	5				
04A□A21 (04A□A2C)	128.5 (168.5)	98.5 (138.5)	69.5	30	3	6	60	70	50 <sup>0</sup> <sub>-0.025</sub>	5.5	14 <sup>0</sup> <sub>-0.011</sub>	No tap	No key				8.5	21	13	1.2 (1.8)
04A□A61 (04A□A6C)				M5×8L								M5×8L	14	3	5	5				
06A□A21 (06A□A2C)	154.5 (200.5)	124.5 (170.5)	95.5	30	3	6	60	70	50 <sup>0</sup> <sub>-0.025</sub>	5.5	14 <sup>0</sup> <sub>-0.011</sub>	No tap	No key				8.5	21	13	1.7 (2.4)
06A□A61 (06A□A6C)				M5×8L								M5×8L	14	3	5	5				
08A□A21 (08A□A2C)	155 (200)	115 (160)	85	40	3	8	80	90	70 <sup>0</sup> <sub>-0.030</sub>	7	19 <sup>0</sup> <sub>-0.013</sub> *	No tap	No key				13.8	27	15	2.6 (3.2)
08A□A61 (08A□A6C)				M6×10L								M6×10L	22	3.5	6	6				
10A□A21 (10A□A2C)	185 (235)	145 (195)	115	40	3	8	80	90	70 <sup>0</sup> <sub>-0.030</sub>	7	19 <sup>0</sup> <sub>-0.013</sub> *	No tap	No key				13.8	27	15	3.6 (4.6)
10A□A61 (10A□A6C)				M6×10L								M6×10L	22	3.5	6	6				

Note: The models and values in parentheses are for servomotors with holding brakes.

\*: When you need the same shaft diameter as the conventional servomotors, contact your Yaskawa representative.

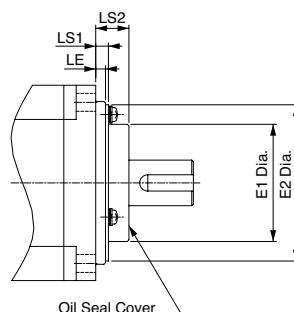
### Shaft End and Other Options

#### With Two Flat Seats



Model SGMAV-	Dimensions of Servomotor with Two Flat Seats			
	QH	S	H1	H2
02A□AB□	15	14 <sup>0</sup> <sub>-0.011</sub>	13	13
04A□AB□				
06A□AB□				
08A□AB□	22	19 <sup>0</sup> <sub>-0.013</sub>	18	18
10A□AB□				

#### With an Oil Seal



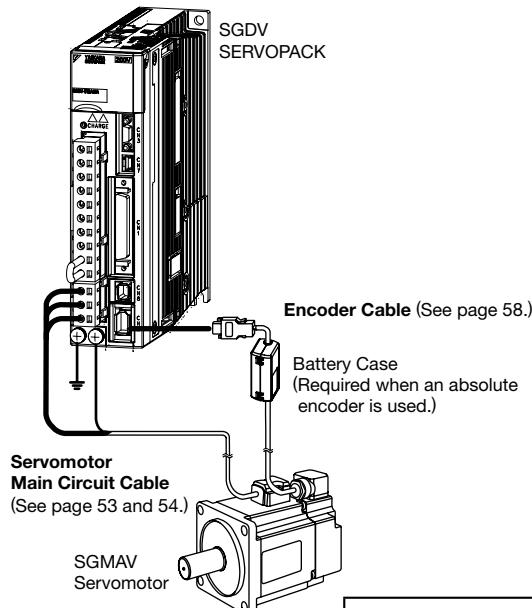
Model SGMAV-	Dimensions of Servomotor with an Oil Seal			
	E1	E2	LS1	LS2
02A, 04A, 06A	36	48	4	10
08A, 10A	49	66	6	11

Note: The 7th digit of the model designation is "S" or "E."  
The key dimensions are the same as those in the table above.

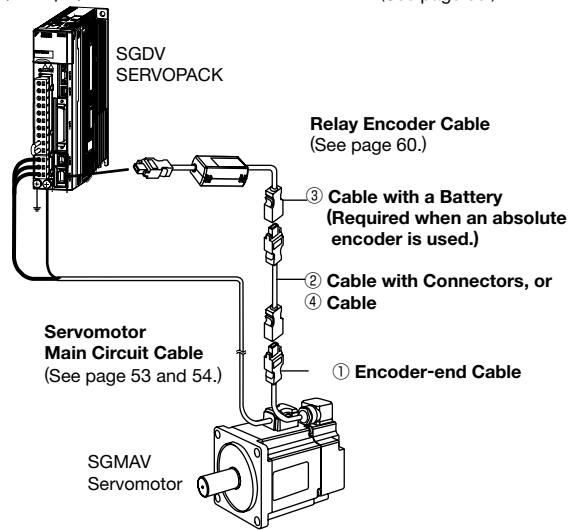
## Selecting Cables

## ● Cables Connections

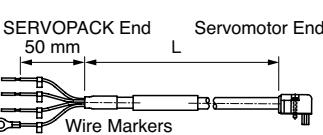
- Standard Wiring (Max. encoder cable length: 20 m)



- Encoder Cable Extension from 30 to 50 m  
(Example) (See page 60.)

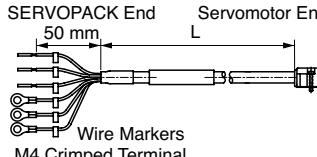


#### • Servomotor Main Circuit Cable

Name	Servomotor Rated Output	Length	Order No.		Specifications	Details
			Standard Type	Flexible Type*		
For Servomotor without Holding Brakes	50 to 150 W	3 m	JZSP-CSM01-03-E	JZSP-CSM21-03-E		(1)
		5 m	JZSP-CSM01-05-E	JZSP-CSM21-05-E		
		10 m	JZSP-CSM01-10-E	JZSP-CSM21-10-E		
		15 m	JZSP-CSM01-15-E	JZSP-CSM21-15-E		
		20 m	JZSP-CSM01-20-E	JZSP-CSM21-20-E		
		30 m	JZSP-CSM01-30-E	JZSP-CSM21-30-E		
		40 m	JZSP-CSM01-40-E	JZSP-CSM21-40-E		
		50 m	JZSP-CSM01-50-E	JZSP-CSM21-50-E		
	200 to 550 W	3 m	JZSP-CSM02-03-E	JZSP-CSM22-03-E		
		5 m	JZSP-CSM02-05-E	JZSP-CSM22-05-E		
		10 m	JZSP-CSM02-10-E	JZSP-CSM22-10-E		
		15 m	JZSP-CSM02-15-E	JZSP-CSM22-15-E		
		20 m	JZSP-CSM02-20-E	JZSP-CSM22-20-E		
		30 m	JZSP-CSM02-30-E	JZSP-CSM22-30-E		
		40 m	JZSP-CSM02-40-E	JZSP-CSM22-40-E		
		50 m	JZSP-CSM02-50-E	JZSP-CSM22-50-E		
	750 W, 1.0 kW	3 m	JZSP-CSM03-03-E	JZSP-CSM23-03-E		
		5 m	JZSP-CSM03-05-E	JZSP-CSM23-05-E		
		10 m	JZSP-CSM03-10-E	JZSP-CSM23-10-E		
		15 m	JZSP-CSM03-15-E	JZSP-CSM23-15-E		
		20 m	JZSP-CSM03-20-E	JZSP-CSM23-20-E		
		30 m	JZSP-CSM03-30-E	JZSP-CSM23-30-E		
		40 m	JZSP-CSM03-40-E	JZSP-CSM23-40-E		
		50 m	JZSP-CSM03-50-E	JZSP-CSM23-50-E		

(Cont'd)

## Selecting Cables

Name	Servomotor Rated Output	Length	Order No.		Specifications	Details	
			Standard Type	Flexible Type*			
For Servomotor with Holding Brakes	50 to 150 W	3 m	JZSP-CSM11-03-E	JZSP-CSM31-03-E		(2)	
		5 m	JZSP-CSM11-05-E	JZSP-CSM31-05-E			
		10 m	JZSP-CSM11-10-E	JZSP-CSM31-10-E			
		15 m	JZSP-CSM11-15-E	JZSP-CSM31-15-E			
		20 m	JZSP-CSM11-20-E	JZSP-CSM31-20-E			
		30 m	JZSP-CSM11-30-E	JZSP-CSM31-30-E			
		40 m	JZSP-CSM11-40-E	JZSP-CSM31-40-E			
		50 m	JZSP-CSM11-50-E	JZSP-CSM31-50-E			
	200 to 550 W	3 m	JZSP-CSM12-03-E	JZSP-CSM32-03-E			
		5 m	JZSP-CSM12-05-E	JZSP-CSM32-05-E			
		10 m	JZSP-CSM12-10-E	JZSP-CSM32-10-E			
		15 m	JZSP-CSM12-15-E	JZSP-CSM32-15-E			
		20 m	JZSP-CSM12-20-E	JZSP-CSM32-20-E			
		30 m	JZSP-CSM12-30-E	JZSP-CSM32-30-E			
		40 m	JZSP-CSM12-40-E	JZSP-CSM32-40-E			
		50 m	JZSP-CSM12-50-E	JZSP-CSM32-50-E			
	750 W, 1.0 kW	3 m	JZSP-CSM13-03-E	JZSP-CSM33-03-E			
		5 m	JZSP-CSM13-05-E	JZSP-CSM33-05-E			
		10 m	JZSP-CSM13-10-E	JZSP-CSM33-10-E			
		15 m	JZSP-CSM13-15-E	JZSP-CSM33-15-E			
		20 m	JZSP-CSM13-20-E	JZSP-CSM33-20-E			
		30 m	JZSP-CSM13-30-E	JZSP-CSM33-30-E			
		40 m	JZSP-CSM13-40-E	JZSP-CSM33-40-E			
		50 m	JZSP-CSM13-50-E	JZSP-CSM33-50-E			
Servomotor-end Connector Kit	50 to 150 W		JZSP-CSM9-1-E			(3)	
	200 to 550 W		JZSP-CSM9-2-E			(4)	
	750 W, 1.0 kW		JZSP-CSM9-3-E				
Cables	50 to 550 W	5 m	JZSP-CSM90-05-E	JZSP-CSM80-05-E		(6)	
		10 m	JZSP-CSM90-10-E	JZSP-CSM80-10-E			
		15 m	JZSP-CSM90-15-E	JZSP-CSM80-15-E			
		20 m	JZSP-CSM90-20-E	JZSP-CSM80-20-E			
		30 m	JZSP-CSM90-30-E	JZSP-CSM80-30-E			
		40 m	JZSP-CSM90-40-E	JZSP-CSM80-40-E			
		50 m	JZSP-CSM90-50-E	JZSP-CSM80-50-E			
	750 W, 1.0kW	5 m	JZSP-CSM91-05-E	JZSP-CSM81-05-E		(7)	
		10 m	JZSP-CSM91-10-E	JZSP-CSM81-10-E			
		15 m	JZSP-CSM91-15-E	JZSP-CSM81-15-E			
		20 m	JZSP-CSM91-20-E	JZSP-CSM81-20-E			
		30 m	JZSP-CSM91-30-E	JZSP-CSM81-30-E			
		40 m	JZSP-CSM91-40-E	JZSP-CSM81-40-E			
		50 m	JZSP-CSM91-50-E	JZSP-CSM81-50-E			

\*: Use flexible cables for movable sections such as robot arms.

## Selecting Cables

### (1) Wiring Specifications for Servomotors without Holding Brakes

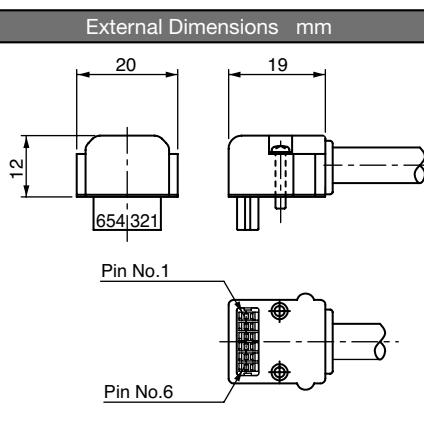
SERVOPACK-end Leads		Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Green/yellow	FG	FG	1
Blue	Phase W	Phase W	2
White	Phase V	Phase V	3
Red	Phase U	Phase U	4
		—	5
		—	6

### (2) Wiring Specifications for Servomotor with Holding Brakes

SERVOPACK-end Leads		Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Green/yellow	FG	FG	1
Blue	Phase W	Phase W	2
White	Phase V	Phase V	3
Red	Phase U	Phase U	4
Black	Brake	Brake	5
Black	Brake	Brake	6

Note: No polarity for connection to a holding brake.

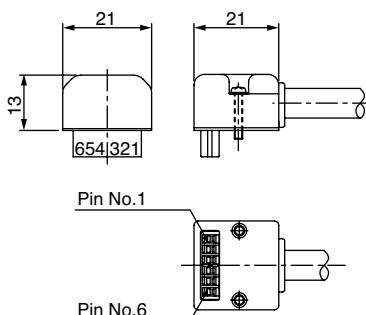
### (3) Servomotor-end Connector Kit Specifications: For 50 to 150 W Servomotors

Items	Specifications	External Dimensions mm
Order No.	JZSP-CSM9-1-E (Cables are not included.)	
Applicable Servomotors	SGMAV-A5A, -01A, -C2A	
Manufacturer	J.S.T. Mfg. Co., Ltd.	
Receptacle	J17-06FMH-7KL-1M-CF	
Electrical Contact	SJ1F-01GF-P0.8	
Applicable Wire Size	AWG20 to 24	
Outer Diameter of Insulating Sheath	1.11 dia. to 1.53 dia. mm	
Mounting Screw	M2 Pan-head screw	
Applicable Cable Outer Diameter	7±0.3 dia. mm	

Note: A crimp tool (Model no.: YRS-8841) is required. Contact the respective manufacturer for more information.

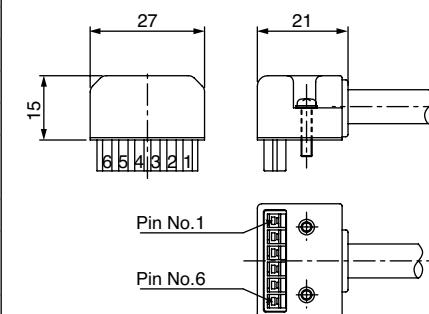
## Selecting Cables

### (4) Servomotor-end Connector Kit Specifications: For 200 to 550 W Servomotors

Items	Specifications	External Dimensions mm
Order No.	JZSP-CSM9-2-E (Cables are not included.)	
Applicable Servomotors	SGMAV-02A, -04A, -06A	
Manufacturer	J.S.T. Mfg. Co., Ltd.	
Receptacle	J37-06FMH-7KL-1M-CF	
Electrical Contact	SJ2F-01GF-P1.0	
Applicable Wire Size	AWG20 to 24	
Outer Diameter of Insulating Sheath	1.11 dia. to 1.53 dia. mm	
Mounting Screw	M2 Pan-head screw	
Applicable Cable Outer Diameter	7±0.3 dia. mm	

Note: A crimp tool (Model no.: YRS-8861) is required. Contact the respective manufacturer for more information.

### (5) Servomotor-end Connector Kit Specifications: For 750 W, 1.0 kW Servomotors

Items	Specifications	External Dimensions mm
Order No.	JZSP-CSM9-3-E (Cables are not included.)	
Applicable Servomotors	SGMAV-08A, -10A	
Manufacturer	J.S.T. Mfg. Co., Ltd.	
Receptacle	J37-06FMH-8KL-1M-CF	
Cable Type	Standard	
Electrical Contact	SJ3F-41GF-P1.8 (For power terminals)	SJ3F-01GF-P1.8 (For holding brake terminals)
Applicable Wire Size	AWG16 to 20	AWG20 to 24
Outer Diameter of Insulating Sheath	1.53 dia. to 2.5 dia. mm	1.11 dia. to 1.86 dia. mm
Mounting Screw	M2.5 Pan-head screw	
Applicable Cable Outer Diameter	8±0.3 dia. mm	

Note: The following crimp tools are required.

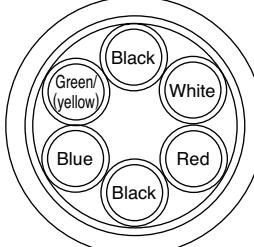
For power terminals: Model no. YRF-880

For brake terminals: Model no. YRF-881

Contact the respective manufacturer for more information.

## Selecting Cables

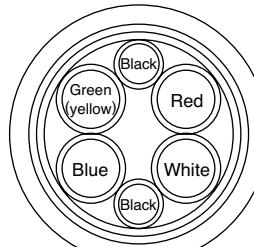
### (6) Cable Specifications: For 50 to 550 W Servomotors

Items	Standard Type	Flexible Type
Order No.*	JZSP-CSM90-□□-E (50 m max.)	JZSP-CSM80-□□-E(50 m max.)
Specifications	UL2517 (Rating temperature: 105°C) AWG20×6C For power line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm For holding brake line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm	UL2517 (Rating temperature: 105°C) AWG22×6C For power line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm For holding brake line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm
Finished Dimensions	7±0.3 dia. mm	
Internal Configuration and Lead Color		
Yaskawa Standard Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m, 30 m, 40 m, 50 m	

\*: Specify the cable length in □□ of order no.

Example: JZSP-CSM90-05-E (5 m)

### (7) Cable Specifications: For 750 W, 1.0 kW Servomotors

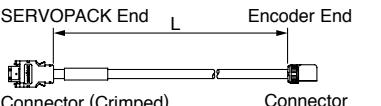
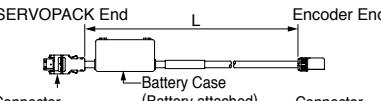
Items	Standard Type	Flexible Type
Order No.*	JZSP-CSM91-□□-E(50 m max.)	JZSP-CSM81-□□-E(50 m max.)
Specifications	UL2517 (Rating temperature: 105°C) AWG16×4C, AWG20×2C For power line: AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.15 dia. mm For holding brake line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.6 dia. mm	UL2517 (Rating temperature: 105°C) AWG16×4C, AWG22×2C For power line: AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.35 dia. mm For holding brake line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm
Finished Dimensions	8±0.3 dia. mm	
Internal Configuration and Lead Color		
Yaskawa Standard Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m, 30 m, 40 m, 50 m	

\*: Specify the cable length in □□ of order no.

Example: JZSP-CSM91-15-E (15 m)

## Selecting Cables

### ● Encoder Cables (Length: 20 m or less)

Name	Length	Order No.		Specifications	Details
		Standard Type	Flexible Type*1		
Cable with Connectors (For Incremental Encoder)	3 m	JZSP-CSP01-03-E	JZSP-CSP21-03-E	 SEROVOPACK End      Encoder End Connector (Crimped) (Molex Japan LLC)      Connector (Molex Japan LLC)	(1)
	5 m	JZSP-CSP01-05-E	JZSP-CSP21-05-E		
	10 m	JZSP-CSP01-10-E	JZSP-CSP21-10-E		
	15 m	JZSP-CSP01-15-E	JZSP-CSP21-15-E		
	20 m	JZSP-CSP01-20-E	JZSP-CSP21-20-E		
Cable with Connectors*2 (For Absolute Encoder, with a Battery Case)	3 m	JZSP-CSP05-03-E	JZSP-CSP25-03-E	 SEROVOPACK End      Encoder End Connector (Crimped) (Molex Japan LLC)      Connector (Molex Japan LLC) Battery Case (Battery attached)	(2)
	5 m	JZSP-CSP05-05-E	JZSP-CSP25-05-E		
	10 m	JZSP-CSP05-10-E	JZSP-CSP25-10-E		
	15 m	JZSP-CSP05-15-E	JZSP-CSP25-15-E		
	20 m	JZSP-CSP05-20-E	JZSP-CSP25-20-E		
SEROVOPACK-end Connector Kit		JZSP-CMP9-1-E		 Soldered	(3)
Encoder-end Connector Kit		JZSP-CSP9-2-E		 Crimped Type (A crimp tool is required.)	
Cables	3 m	JZSP-CMP09-03-E	JZSP-CSP39-03-E		(4)
	5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E		
	10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E		
	15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E		
	20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E		

\*1: Use flexible cables for movable sections such as robot arms.

\*2: When the battery is connected to the host controller, no battery case is required. If so, use a cable for incremental encoders.

### (1) Wiring Specifications for Cable with Connectors (For incremental encoder)

#### • Standard Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Light blue/white
5	PS	4	Light blue
4	BAT (-)	8	Orange/white
3	BAT (+)	9	Orange
2	PG 0V	3	Black
1	PG 5V	6	Red
Shell	FG	Shell	FG
Shield Wire		Shield Wire	

#### • Flexible Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Black/pink
5	PS	4	Red/pink
4	BAT (-)	8	Black/light blue
3	BAT (+)	9	Red/light blue
2	PG 0V	3	Green
1	PG 5V	6	Orange
Shell	FG	Shell	FG
Shield Wire		Shield Wire	

### (2) Wiring Specifications for Cable with Connectors (For absolute encoder, with a battery case)

#### • Standard Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Light blue/white
5	PS	4	Light blue
4	BAT (-)	8	Orange/white
3	BAT (+)	9	Orange
2	PG 0V	3	Black
1	PG 5V	6	Red
Shell	FG	Shell	FG
Battery Case		Shield Wire	
Pin No.	Signal	Pin No.	Wire Color
3	BAT (-)		
1	BAT (+)		

#### • Flexible Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Black/pink
5	PS	4	Red/pink
4	BAT (-)	8	Black/light blue
3	BAT (+)	9	Red/light blue
2	PG 0V	3	Green
1	PG 5V	6	Orange
Shell	FG	Shell	FG
Battery Case		Shield Wire	
Pin No.	Signal	Pin No.	Wire Color
3	BAT (-)		
1	BAT (+)		

## Selecting Cables

### (3) SERVOPACK-end/Encoder-end Connector Kit Specifications

Items	SERVOPACK-end Connector Kit	Encoder-end Connector Kit
Order No.	JZSP-CMP9-1-E (Cables are not included.)	JZSP-CSP9-2-E (Cables are not included.)
Manufacturer	Molex Japan LLC	Molex Japan LLC
Specifications	55100-0670 (soldered) Product Specification: PS-54280	54346-0070 (crimped)* Mounting screw: M2 pan-head screw (x2) Outer diameter of applicable cable: 6.3 dia. to 7.7 dia. mm Applicable wire size: AWG22 to 26 Outer diameter of insulating sheath: 1.05 dia. to 1.4 dia. mm Application Specification: AS-54992 Crimping Specification: CS-56161
External Dimensions mm		

\*: A crimp tool is required.

The following crimp tool is applicable for the cables provided by Yaskawa. When using other wire sizes, contact the respective manufacturer for crimp tools.  
Applicable crimp tool for Yaskawa's wire size: Hand Tool Model No. 57175-5000

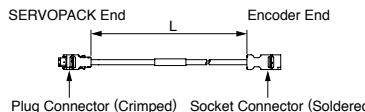
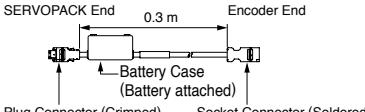
### (4) Cable Specifications

Items	Standard Type	Flexible Type
Order No.*	JZSP-CMP09-□□-E	JZSP-CSP39-□□-E
Cable Length	20 m max.	
Specifications	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.15 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.09 dia. mm	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.35 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.21 dia. mm
Finished Dimensions	6.5 dia. mm	6.8 dia. mm
Internal Configuration and Lead Color		
Yaskawa Standards Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m	

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CMP09-05-E (5 m)

## Selecting Cables

### ● Relay Encoder Cables (For extending from 30 to 50 m)

Name	Length	Order No. Standard Type	Specifications	Details
① Encoder-end Cables (For incremental and absolute encoder)	0.3 m	JZSP-CSP11-E	 <p>SERVOPACK End      0.3 m      Encoder End      Plug Connector (Crimped)      (Molex Japan LLC)      Connector      (Molex Japan LLC)</p>	(1)
② Cable with Connectors (For incremental and absolute encoder)	30 m	JZSP-UCMP00-30-E	 <p>SERVOPACK End      L      Encoder End      Plug Connector (Crimped)      (Molex Japan LLC)      Socket Connector (Soldered)      (Molex Japan LLC)</p>	(2)
	40 m	JZSP-UCMP00-40-E		
	50 m	JZSP-UCMP00-50-E		
③ Cable with a Battery Case (Required when an absolute encoder is used*.)	0.3 m	JZSP-CSP12-E	 <p>SERVOPACK End      0.3 m      Encoder End      Battery Case      (Battery attached)      Plug Connector (Crimped)      (Molex Japan LLC)      Socket Connector (Soldered)      (Molex Japan LLC)</p>	(3)
④ Cables	30 m	JZSP-CMP19-30-E		(4)
	40 m	JZSP-CMP19-40-E		
	50 m	JZSP-CMP19-50-E		

\*: Not required when connecting a battery to the host controller.

#### (1) Wiring Specifications for Encoder-end Cable

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Light blue/white
5	PS	4	Light blue
4	BAT (-)	8	Orange/white
3	BAT (+)	9	Orange
2	PG 0V	3	Black
1	PG 5V	6	Red
Shell	FG	Shell	FG

Shield Wire

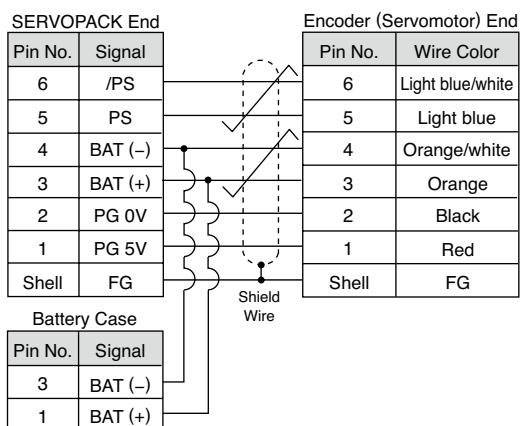
#### (2) Wiring Specifications for Cable with Connectors

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Light blue/white
5	PS	4	Light blue
4	BAT (-)	3	Orange/white
3	BAT (+)	2	Orange
2	PG 0V	1	Black
1	PG 5V	Shell	Red
Shell	FG	Shell	FG

Shield Wire

## Selecting Cables

### (3) Wiring Specifications for Cable with a Battery Case



### (4) Cable Specifications

Item	Standard Type
Order No.*	JZSP-CMP19-□□-E
Cable Length	50 m max.
Specifications	UL20276 (Rating temperature: 80°C) AWG16×2C+AWG26×2P AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.0 dia. mm AWG26 (0.13 mm <sup>2</sup> ) Outer diameter of insulating sheath: 0.91 dia. mm
Finished Dimensions	6.8 dia. mm
Internal Configuration and Lead Colors	
Yaskawa Standard Specifications (Standard Length)	Cable length: 30 m, 40 m, 50 m

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CMP19-30-E (30 m)

## With Low-backlash Gears

## Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Gear Mechanism:** Planetary gear mechanism

**Thermal Class:** B

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Totally enclosed, self-cooled, IP55  
(except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Servomotor Model SGMAV-	Servomotor					Gear					
	Rated Output W	Rated Speed min⁻¹	Max. Speed min⁻¹	Rated Torque N·m	Instantaneous Peak Torque N·m	Gear Ratio	Lost Motion arc-min	Rated Torque / Efficiency*¹ N·m / %	Instantaneous Peak Torque N·m	Rated Speed min⁻¹	Max. Speed min⁻¹
A5A□AH1□	50	3000	6000	0.159	0.477	1/5	3 max.	0.433/64*²	1.98	600	1200
A5A□AH2□						1/9		1.12/78	3.8	333	667
A5A□AHC□						1/21		2.84/85	9.0	143	286
A5A□AH7□						1/33		3.68/70	13.4	91	182
01A□AH1□	100	3000	6000	0.318	0.955	1/5	3 max.	1.06/78*²	4.20	600	1200
01A□AHB□						1/11		2.52/72	9.0	273	545
01A□AHC□						1/21		5.35/80	17.8	143	286
01A□AH7□						1/33		7.35/70	27.4	91	182
C2A□AH1□	150	3000	6000	0.477	1.43	1/5	3 max.	1.68/83*²	6.45	600	1200
C2A□AHB□						1/11		3.53/79*²	13.9	273	545
C2A□AHC□						1/21		6.3/70*²	26.2	143	286
C2A□AH7□						1/33		11.2/79*²	42.5	91	182
02A□AH1□	200	3000	6000	0.637	1.91	1/5	3 max.	2.39/75	8.31	600	1200
02A□AHB□						1/11		5.74/82	18.7	273	545
02A□AHC□						1/21		10.2/76	35.7	143	286
02A□AH7□						1/33		17.0/81	57.4	91	182
04A□AH1□	400	3000	6000	1.27	3.82	1/5	3 max.	5.35/84	17.2	600	1200
04A□AHB□						1/11		11.5/82	38.2	273	545
04A□AHC□						1/21		23.0/86	74.6	143	286
04A□AH7□						1/33		34.0/81	115	91	182
06A□AH1□	550	3000	6000	1.75	5.25	1/5	3 max.	6.9/79	23.6	600	1200
06A□AHB□						1/11		16.6/86	53.7	273	545
06A□AHC□						1/21		29.4/80	100	143	286
06A□AH7□						1/33		49.1/85	159	91	182
08A□AH1□	750	3000	6000	2.39	7.16	1/5	3 max.	10.0/84	32.9	600	1200
08A□AHB□						1/11		23.1/88	73.3	273	545
08A□AHC□						1/21		42.1/84	138	143	286
08A□AH7□						1/33		69.3/88	220	91	182
10A□AH1□	1000	3000	6000	3.18	9.55	1/5	3 max.	13.7/86	44.4	600	1200
10A□AHB□						1/11		29.1/83	96.6	273	545
10A□AHC□						1/21		58.2/87	186	143	286
10A□AH7□						1/33		94.5/90	296	91	182

\*1: Gear output torque is expressed using the following equation.

$$(\text{Gear output torque}) = (\text{Servomotor output torque}) \times \frac{1}{(\text{gear ratio})} \times (\text{efficiency})$$

Gear efficiency depends on operating conditions such as output torque, motor speed, and temperature etc. The values in the table are representative values with rated torque, rated speed, and an ambient temperature of 25°C, and are not guaranteed values.

\*2: When using SGMAV-A5A, -01A, -C2A servomotors with a gear ratio of 1/5, or an SGMAV-C2A servomotor with a gear ratio of 1/11, maintain an 85% max. effective load ratio. For an SGMAV-C2A servomotor with a gear ratio of 1/21 or 1/31, maintain a 90% max. effective load ratio.

Notes: 1 The gear mounted to our servomotor has not been broken in. Break in the servomotor if necessary. First, run the motor at low speed with no load. If no problems arise, gradually increase the speed and load.

2 The no-load torque for a servomotor with a gear is high immediately after the servomotor starts, and it then decreases and becomes stable a few minutes later. This is a common phenomenon caused by grease being circulated in the gear and not by a faulty gear.

**IMPORTANT** The SERVOPACK speed control range is 5000:1. When using servomotors at extremely low speeds (0.02 min⁻¹ at gear output shaft), when using servomotors with one pulse feed reference for extended periods and in some other situations, the gear bearing lubrication may be insufficient. That may cause deterioration of bearing or increase the load ratio.

Contact your Yaskawa representative if you are using your servomotor under these conditions.

## With Low-backlash Gears

## Ratings and Specifications

## ● Moment of Inertia and Allowable Radial and Thrust Loads

Servomotor Model SGMAV-	Moment of Inertia $\times 10^{-4}$ kg·m <sup>2</sup>				Servomotors with Low-backlash Gears			Reference Diagram	
	Motor + Gear	Gear	Flange Output		Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm		
			Motor + Gear	Gear					
A5A□AH1□	0.0302	0.006	0.0292	0.005	95	431	37		
A5A□AH2□	0.0272	0.003	0.0272	0.003	113	514	37		
A5A□AHC□	0.0282	0.004	0.0282	0.004	146	663	37		
A5A□AH7□	0.0692	0.045	0.0692	0.045	267	1246	53		
01A□AH1□	0.0430	0.005	0.0420	0.004	95	431	37		
01A□AHB□	0.0980	0.060	0.0970	0.059	192	895	53		
01A□AHC□	0.0880	0.050	0.0880	0.050	233	1087	53		
01A□AH7□	0.1030	0.065	0.1020	0.064	605	2581	75		
C2A□AH1□	0.0581	0.005	0.0571	0.004	95	431	37		
C2A□AHB□	0.1131	0.060	0.1121	0.059	192	895	53		
C2A□AHC□	0.1631	0.110	0.1611	0.108	528	2254	75		
C2A□AH7□	0.1181	0.065	0.1171	0.064	605	2581	75		
02A□AH1□	0.323	0.207	0.317	0.201	152	707	53		
02A□AHB□	0.309	0.193	0.308	0.192	192	895	53		
02A□AHC□	0.606	0.490	0.604	0.480	528	2254	75		
02A□AH7□	0.566	0.450	0.565	0.449	605	2581	75		
04A□AH1□	0.397	0.207	0.391	0.201	152	707	53		
04A□AHB□	0.760	0.570	0.750	0.560	435	1856	75		
04A□AHC□	0.680	0.490	0.678	0.488	528	2254	75		
04A□AH7□	0.810	0.620	0.800	0.610	951	4992	128		
06A□AH1□	1.026	0.700	0.986	0.660	343	1465	75		
06A□AHB□	0.896	0.570	0.886	0.560	435	1856	75		
06A□AHC□	1.166	0.840	1.146	0.820	830	4359	128		
06A□AH7□	0.946	0.620	0.936	0.610	951	4992	128		
08A□AH1□	1.469	0.700	1.429	0.660	343	1465	75		
08A□AHB□	1.369	0.600	1.359	0.590	435	1856	75		
08A□AHC□	3.77	3.000	3.75	2.980	830	4359	128		
08A□AH7□	3.57	2.800	3.56	2.790	951	4992	128		
10A□AH1□	1.90	0.700	1.86	0.660	343	1465	75		
10A□AHB□	4.60	3.400	4.54	3.340	684	3590	128		
10A□AHC□	4.20	3.000	4.18	2.980	830	4359	128		
10A□AH7□	4.00	2.800	3.99	2.790	951	4992	128		

## IMPORTANT

The gear generates the loss at gear mechanism and oil seal. The loss varies with torque and motor speed conditions. The temperature rise depends on heat dissipation conditions. Always check the actual gear and motor temperature. If the temperature is high, take the measures shown below.

- Decrease the load ratio.
- Change the heat dissipation conditions.
- Cool the motor with a cooling fan etc.

Rated Output W	Heat Sink Size			
	1/5	1/9 or 1/11	1/21	1/33
50			A	
100				
150				
200			B	
400				
550				
750				
1000	C			

A : 250 mm×250 mm×6 mm, aluminum

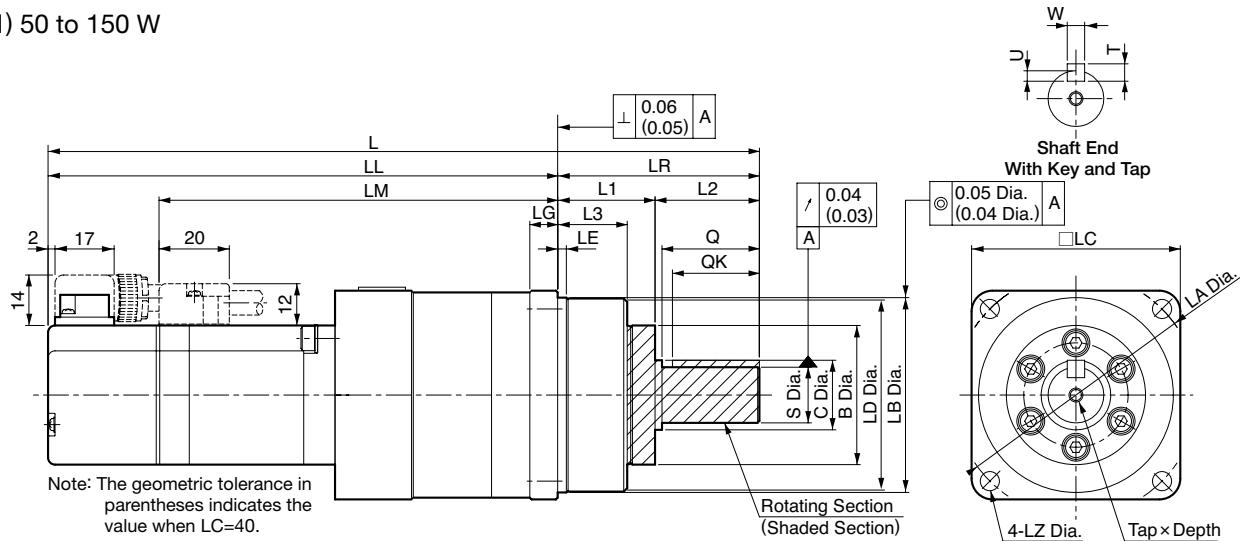
B : 300 mm×300 mm×12 mm, aluminum

C : 350 mm×350 mm×12 mm, aluminum

## With Low-backlash Gears

## External Dimensions Units: mm

(1) 50 to 150 W



Model SGMAV-	Gear Ratio	L	LL	LM	Flange Face Dimensions								
					LR	LE	LG	B	LD	LB	LC	LA	LZ
A5A□AH1■1 (A5A□AH1■C)	1/5	152 (197)	110 (155)	78	42	2.2	5	29	39.5	40 <sup>0</sup> <sub>-0.025</sub>	40	46	3.4
A5A□AH2■1 (A5A□AH2■C)	1/9												
A5A□AHC■1 (A5A□AHC■C)	1/21	161 (206)	119 (164)	87									
A5A□AH7■1 (A5A□AH7■C)	1/33	192.5 (237.5)	134.5 (179.5)	102.5	58	2.5	8	40	55.5	56 <sup>0</sup> <sub>-0.030</sub>	60	70	5.5
01A□AH1■1 (01A□AH1■C)	1/5	164 (209)	122 (167)	90	42	2.2	5	29	39.5	40 <sup>0</sup> <sub>-0.025</sub>	40	46	3.4
01A□AHB■1 (01A□AHB■C)	1/11	204.5 (249.5)	146.5 (191.5)	114.5	58	2.5	8	40	55.5	56 <sup>0</sup> <sub>-0.030</sub>	60	70	5.5
01A□AHC■1 (01A□AHC■C)	1/21												
01A□AH7■1 (01A□AH7■C)	1/33	229 (274)	149 (194)	117	80	7.5	10	59	84	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9
C2A□AH1■1 (C2A□AH1■C)	1/5	176 (221)	134 (179)	102	42	2.2	5	29	39.5	40 <sup>0</sup> <sub>-0.025</sub>	40	46	3.4
C2A□AHB■1 (C2A□AHB■C)	1/11	216.5 (261.5)	158.5 (203.5)	126.5	58	2.5	8	40	55.5	56 <sup>0</sup> <sub>-0.030</sub>	60	70	5.5
C2A□AHC■1 (C2A□AHC■C)	1/21	241 (286)	161 (206)	129	80	7.5	10	59	84	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9
C2A□AH7■1 (C2A□AH7■C)	1/33												

Model SGMAV-	Flange Face Dimensions			Q	C	S	Tap × Depth	Key Dimensions				Approx. Mass kg
	L1	L2	L3					QK	U	W	T	
A5A□AH1■1 (A5A□AH1■C)												0.6 (0.9)
A5A□AH2■1 (A5A□AH2■C)	22	20	14.6	—	—	10 <sup>0</sup> <sub>-0.015</sub>	M3×6L	15	2.5	4	4	0.7 (1.0)
A5A□AHC■1 (A5A□AHC■C)												
A5A□AH7■1 (A5A□AH7■C)	28	30	20	28	20	16 <sup>0</sup> <sub>-0.018</sub>	M4×8L	25	3	5	5	1.3 (1.6)
01A□AH1■1 (01A□AH1■C)	22	20	14.6	—	—	10 <sup>0</sup> <sub>-0.015</sub>	M3×6L	15	2.5	4	4	0.7 (1.0)
01A□AHB■1 (01A□AHB■C)	28	30	20	28	20	16 <sup>0</sup> <sub>-0.018</sub>	M4×8L	25	3	5	5	1.4 (1.7)
01A□AHC■1 (01A□AHC■C)												
01A□AH7■1 (01A□AH7■C)	36	44	26	42	32	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7	2.8 (3.1)
C2A□AH1■1 (C2A□AH1■C)	22	20	14.6	—	—	10 <sup>0</sup> <sub>-0.015</sub>	M3×6L	15	2.5	4	4	0.8 (1.1)
C2A□AHB■1 (C2A□AHB■C)	28	30	20									
C2A□AHC■1 (C2A□AHC■C)												
C2A□AH7■1 (C2A□AH7■C)	36	44	26	28	20	16 <sup>0</sup> <sub>-0.018</sub>	M4×8L	25	3	5	5	1.5 (1.8)
				42	32	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7	2.9 (3.2)

\*: The asterisk (\*) describes the values of the 8th digit of the model designation, "shaft end code 6 (straight with key and tap)." If a key or tap is not necessary, order a servomotor with "shaft end code 2 (without key and tap)."

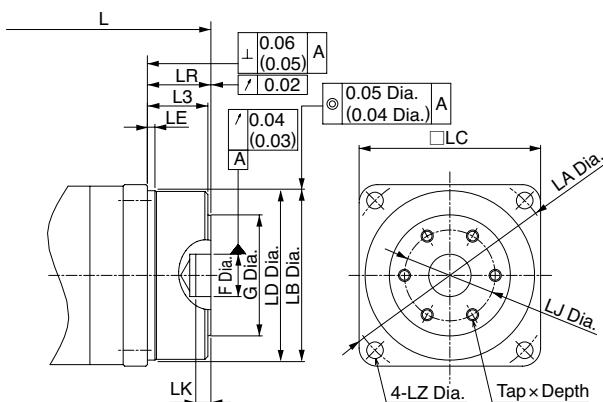
Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 Please note that gear dimensions are different from those of Σ-I, Σ-II, and Σ-III series.

With Low-backlash Gears

External Dimensions Units: mm

● Flange Output Face



Note: The geometric tolerance in parentheses indicates the value when LC=40.

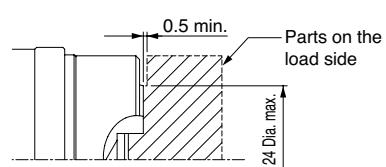
Model SGMAV-	Gear Ratio	L	LR	LJ	F	G	LK	No. of pcs Tap × Depth	Approx. Mass kg
A5A□AH101 (A5A□AH10C)	1/5	125 (170)	15	18	$5^{+0.012}_0$	24	3	3-M4×6L	0.6 (0.9)
A5A□AH201 (A5A□AH20C)	1/9								
A5A□AHC01 (A5A□AHC0C)	1/21	134 (179)							
A5A□AH701 (A5A□AH70C)	1/33	155.5 (200.5)	21	30	$14^{+0.018}_0$	40	5	6-M4×7L	1.2 (1.5)
01A□AH101 (01A□AH10C)	1/5	137 (182)	15	18	$5^{+0.012}_0$	24	3	3-M4×6L	0.7 (1.0)
01A□AHB01 (01A□AHB0C)	1/11	167.5 (212.5)	21	30	$14^{+0.018}_0$	40	5	6-M4×7L	1.3 (1.6)
01A□AHC01 (01A□AHC0C)	1/21								
01A□AH701 (01A□AH70C)	1/33	176 (221)	27	45	$24^{+0.021}_0$	59	5	6-M6×10L	2.4 (2.7)
C2A□AH101 (C2A□AH10C)	1/5	149 (194)	15	18	$5^{+0.012}_0$	24	3	3-M4×6L	0.8 (1.1)
C2A□AHB01 (C2A□AHB0C)	1/11	179.5 (224.5)	21	30	$14^{+0.018}_0$	40	5	6-M4×7L	1.4 (1.7)
C2A□AHC01 (C2A□AHC0C)	1/21	188 (233)	27	45	$24^{+0.021}_0$	59	5	6-M6×10L	2.5 (2.8)
C2A□AH701 (C2A□AH70C)	1/33								

Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 The dimensions not given on the table above are the same as those in the table on the previous page.

IMPORTANT

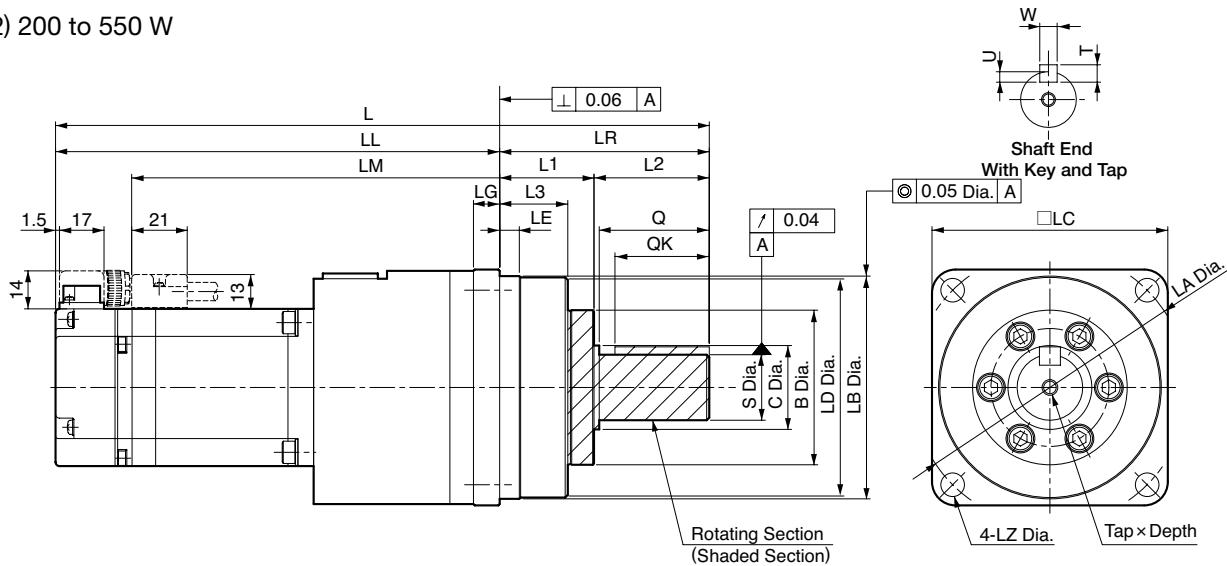
Regarding the flange output type shaft end, when the flange "LC" is 40 mm, we recommend designing a servomotor with the dimensions shown in the diagram on the right, in order to secure the gap between the gear oil seal and the parts on the load side.



## With Low-backlash Gears

## External Dimensions Units: mm

(2) 200 to 550 W



Model SGMAV-	Gear Ratio	L	LL	LM	Flange Face Dimensions								
					LR	LE	LG	B	LD	LB	LC	LA	LZ
02A□AH1※1 (02A□AH1※C)	1/5	202 (242)	144 (184)	115	58	2.5	8	40	55.5	56 <sup>0</sup> -0.030	60	70	5.5
02A□AHB※1 (02A□AHB※C)	1/11												
02A□AHC※1 (02A□AHC※C)	1/21	231 (271)	151 (191)	122	80	7.5	10	59	84	85 <sup>0</sup> -0.035	90	105	9
02A□AH7※1 (02A□AH7※C)	1/33												
04A□AH1※1 (04A□AH1※C)	1/5	220.5 (260.5)	162.5 (202.5)	133.5	58	2.5	8	40	55.5	56 <sup>0</sup> -0.030	60	70	5.5
04A□AHB※1 (04A□AHB※C)	1/11	249.5 (289.5)	169.5 (209.5)	140.5	80	7.5	10	59	84	85 <sup>0</sup> -0.035	90	105	9
04A□AHC※1 (04A□AHC※C)	1/21												
04A□AH7※1 (04A□AH7※C)	1/33	335.5 (375.5)	202.5 (242.5)	173.5	133	12.5	13	84	114	115 <sup>0</sup> -0.035	120	135	11
06A□AH1※1 (06A□AH1※C)	1/5	275.5 (321.5)	195.5 (241.5)	166.5	80	7.5	10	59	84	85 <sup>0</sup> -0.035	90	105	9
06A□AHB※1 (06A□AHB※C)	1/11												
06A□AHC※1 (06A□AHC※C)	1/21	361.5 (407.5)	228.5 (274.5)	199.5	133	12.5	13	84	114	115 <sup>0</sup> -0.035	120	135	11
06A□AH7※1 (06A□AH7※C)	1/33												

Model SGMAV-	Flange Face Dimensions			Q	C	S	Tap × Depth	Key Dimensions				Approx. Mass kg
	L1	L2	L3					QK	U	W	T	
02A□AH1※1 (02A□AH1※C)	28	30	20	28	20	16 <sup>0</sup> -0.018	M4×8L	25	3	5	5	1.9 (2.5)
02A□AHB※1 (02A□AHB※C)												2.0 (2.6)
02A□AHC※1 (02A□AHC※C)	36	44	26	42	32	25 <sup>0</sup> -0.021	M6×12L	36	4	8	7	3.8 (4.4)
02A□AH7※1 (02A□AH7※C)												
04A□AH1※1 (04A□AH1※C)	28	30	20	28	20	16 <sup>0</sup> -0.018	M4×8L	25	3	5	5	2.2 (2.8)
04A□AHB※1 (04A□AHB※C)												
04A□AHC※1 (04A□AHC※C)	36	44	26	42	32	25 <sup>0</sup> -0.021	M6×12L	36	4	8	7	4.1 (4.7)
04A□AH7※1 (04A□AH7※C)												
06A□AH1※1 (06A□AH1※C)	48	85	33	82	44	40 <sup>0</sup> -0.025	M10×20L	70	5	12	8	8.7 (9.3)
06A□AHB※1 (06A□AHB※C)												
06A□AHC※1 (06A□AHC※C)	36	44	26	42	32	25 <sup>0</sup> -0.021	M6×12L	36	4	8	7	4.4 (5.1)
06A□AH7※1 (06A□AH7※C)												4.6 (5.3)
06A□AH1※1 (06A□AH1※C)	48	85	33	82	44	40 <sup>0</sup> -0.025	M10×20L	70	5	12	8	9.2 (9.9)

\*: The asterisk (\*) describes the values of the 8th digit of the model designation, "shaft end code 6 (straight with key and tap)." If a key or tap is not necessary, order a servomotor with "shaft end code 2 (without key and tap)."

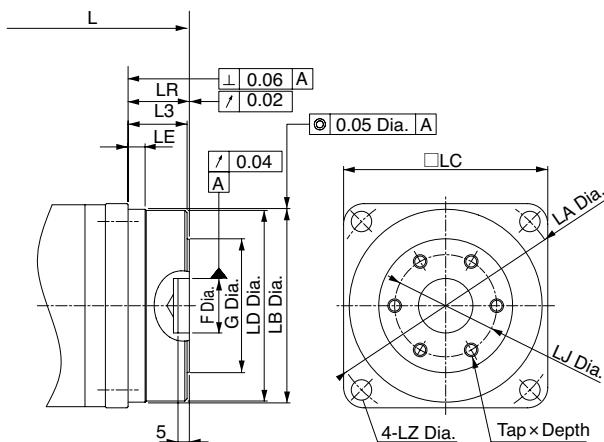
Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 Please note that gear dimensions are different from those of Σ-I, Σ-II, and Σ-III series.

With Low-backlash Gears

External Dimensions Units: mm

● Flange Output Face



Model SGMAV-	Gear Ratio	L	LR	LJ	F	G	No. of pcs Tap × Depth	Approx. Mass kg
02A□AH101 (02A□AH10C)	1/5	165 (205)	21	30	$14^{+0.018}_0$	40	6-M4×7L	1.8 (2.4)
02A□AHB01 (02A□AHB0C)	1/11							1.9 (2.5)
02A□AHC01 (02A□AHC0C)	1/21	178 (218)	27	45	$24^{+0.021}_0$	59	6-M6×10L	3.4 (4.0)
02A□AH701 (02A□AH70C)	1/33							
04A□AH101 (04A□AH10C)	1/5	183.5 (223.5)	21	30	$14^{+0.018}_0$	40	6-M4×7L	2.1 (2.7)
04A□AHB01 (04A□AHB0C)	1/11	196.5 (236.5)	27	45	$24^{+0.021}_0$	59	6-M6×10L	3.7 (4.3)
04A□AHC01 (04A□AHC0C)	1/21							
04A□AH701 (04A□AH70C)	1/33	237.5 (277.5)	35	60	$32^{+0.025}_0$	84	6-M8×12L	7.3 (7.9)
06A□AH101 (06A□AH10C)	1/5	222.5 (268.5)	27	45	$24^{+0.021}_0$	59	6-M6×10L	4.0 (4.7)
06A□AHB01 (06A□AHB0C)	1/11							4.2 (4.9)
06A□AHC01 (06A□AHC0C)	1/21	263.5 (309.5)	35	60	$32^{+0.025}_0$	84	6-M8×12L	7.8 (8.5)
06A□AH701 (06A□AH70C)	1/33							

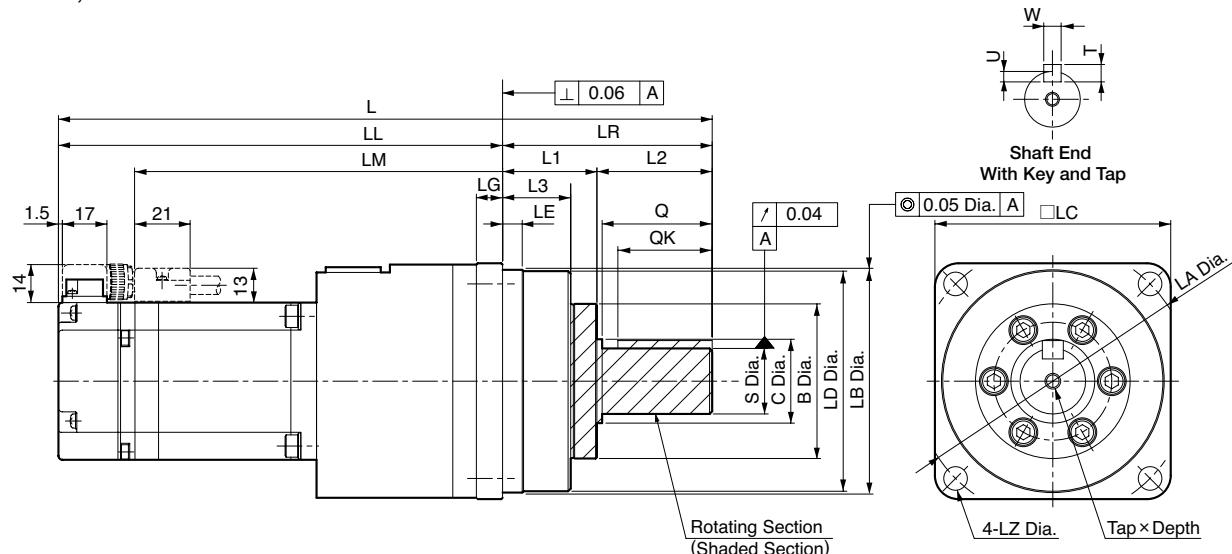
Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 The dimensions not given on the table above are the same as those in the table on the previous page.

## With Low-backlash Gears

## External Dimensions Units: mm

(3) 750 W, 1.0 kW



Model SGMAV-	Gear Ratio	L	LL	LM	Flange Face Dimensions								
					LR	LE	LG	B	LD	LB	LC	LA	LZ
08A□AH1■1 (08A□AH1■C)	1/5	273 (318)	193 (238)	163	80	7.5	10	59	84	85	90	105	9
08A□AHB■1 (08A□AHB■C)	1/11												
08A□AHC■1 (08A□AHC■C)	1/21	352 (397)	219 (264)	189	133	12.5	13	84	114	115	120	135	11
08A□AH7■1 (08A□AH7■C)	1/33												
10A□AH1■1 (10A□AH1■C)	1/5	303 (353)	223 (273)	193	80	7.5	10	59	84	85	90	105	9
10A□AHB■1 (10A□AHB■C)	1/11												
10A□AHC■1 (10A□AHC■C)	1/21	382 (432)	249 (299)	219	133	12.5	13	84	114	115	120	135	11
10A□AH7■1 (10A□AH7■C)	1/33												

Model SGMAV-	Flange Face Dimensions			Q	C	S	Tap × Depth	Key Dimensions				Approx. Mass kg
	L1	L2	L3					QK	U	W	T	
08A□AH1■1 (08A□AH1■C)	36	44	26	42	32	25	M6×12L	36	4	8	7	5.2 (6.1)
08A□AHB■1 (08A□AHB■C)												5.4 (6.3)
08A□AHC■1 (08A□AHC■C)	48	85	33	82	44	40	M10×20L	70	5	12	8	10.1 (11)
08A□AH7■1 (08A□AH7■C)												
10A□AH1■1 (10A□AH1■C)	36	44	26	42	32	25	M6×12L	36	4	8	7	6.5 (7.5)
10A□AHB■1 (10A□AHB■C)	48	85	33	82	44	40	M10×20L	70	5	12	8	11.4 (12.4)
10A□AHC■1 (10A□AHC■C)												
10A□AH7■1 (10A□AH7■C)												

\*: The asterisk (\*) describes the values of the 8th digit of the model designation, "shaft end code 6 (straight with key and tap)." If a key or tap is not necessary, order a servomotor with "shaft end code 2 (without key and tap)."

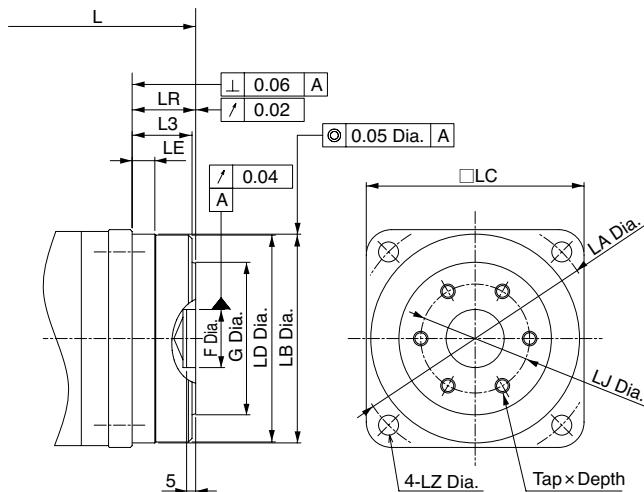
Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 Please note that gear dimensions are different from those of Σ-I, Σ-II, and Σ-III series.

With Low-backlash Gears

External Dimensions Units: mm

● Flange Output Face



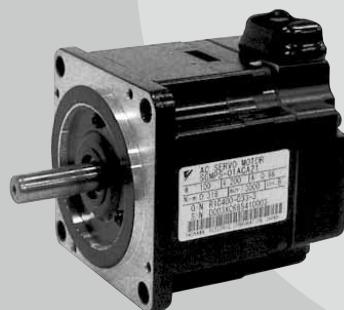
Model SGMAV-	Gear Ratio	L	LR	LJ	F	G	No. of pcs Tap × Depth	Approx. Mass kg
08A□AH101 (08A□AH10C)	1/5	220 (265)		27	45		6-M6×10L	4.8 (5.7)
08A□AHB01 (08A□AHB0C)	1/11					24 <sup>+0.021</sup>	59	5.0 (5.9)
08A□AHC01 (08A□AHC0C)	1/21	254 (299)		35	60	32 <sup>+0.025</sup>	84	6-M8×12L
08A□AH701 (08A□AH70C)	1/33						6-M8×12L	8.7 (9.6)
10A□AH101 (10A□AH10C)	1/5	250 (300)		27	45	24 <sup>+0.021</sup>	59	6-M6×10L
10A□AHB01 (10A□AHB0C)	1/11							6.1 (7.1)
10A□AHC01 (10A□AHC0C)	1/21	284 (334)		35	60	32 <sup>+0.025</sup>	84	6-M8×12L
10A□AH701 (10A□AH70C)	1/33							10.0 (11.0)

Notes: 1 The models and values in parentheses are for servomotors with holding brakes.

2 The dimensions not given on the table above are the same as those in the table on the previous page.

# Rotary Servomotors

## SGMPS



### Model Designations

#### ● Without Gears

SGMPS - 01 A C A 2 1 - E

**Σ-III Series**  
Servomotor  
SGMPS

1st+2nd digits

3rd digit

4th digit

5th digit

6th digit

7th digit

8th digit

1st+2nd digits      Rated Output

Code	Specifications
01	100 W
02	200 W
04	400 W
08	750 W
15	1.5 kW

3rd digit      Power Supply Voltage

Code	Specifications
A	200 VAC

4th digit      Serial Encoder

Code	Specifications
2	17-bit absolute (standard)
C	17-bit incremental (standard)

5th digit      Design Revision Order

Code	Specifications
A	IP55 (standard)
E	IP67 (optional)

7th digit      Options

Code	Specifications
1	Without options
C	With holding brake (24 VDC)
E	With oil seal and holding brake (24 VDC)
S	With oil seal

6th digit      Shaft End

Code	Specifications
2	Straight without key (standard)
6	Straight with key and tap (optional)

8th digit      RoHS Directive

Code	Specifications
E	RoHS Compliant

## Features

- Medium inertia
- Flat type
- Mounted high-resolution serial encoder: 17 bits
- Maximum speed: 6,000 min<sup>-1</sup>
- Wide selection: 100 W to 1.5 kW capacity, holding brake and gear options
- Standard protection level: IP55 (IP67 available on request)

## Application Examples

- Semiconductor equipment
- Chip mounters
- PCB drilling stations
- Robots
- Material handling machines
- Food processing equipment

SGMPS

### ● With Gears

SGMPS - 01 A 2 A H B 0 1 - E

**Σ-III Series Servomotor SGMPS**

1st+2nd digits      3rd digit      4th digit      5th digit      6th digit      7th digit      8th digit      9th digit      10th digit

1st+2nd digits      Rated Output	
Code	Specifications
01	100 W
02	200 W
04	400 W
08	750 W
15	1.5 kW

5th digit      Design Revision Order	
Code	Specifications
6th digit      Gear Type	
A	IP55 (standard)

8th digit      Shaft End	
Code	Specifications
0	Flange output
2	Straight without key
6	Straight with key and tap (optional)

3rd digit      Power Supply Voltage	
Code	Specifications
A	200 VAC

7th digit      Gear Ratio	
Code	Specifications
B	1/11
C	1/21
1	1/5
7	1/33

9th digit      Options	
Code	Specifications
1	Without holding brake
C	With holding brake (24 VDC)

4th digit      Serial Encoder	
Code	Specifications
2	17-bit absolute (standard)
C	17-bit incremental (standard)

10th digit      RoHS Directive	
Code	Specifications
E	RoHS Compliant

## Ratings and Specifications

**Time Rating:** Continuous

**Vibration Class:** V15

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Thermal Class:** B

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Totally enclosed, self-cooled, IP55

(except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Voltage		200 V				
Servomotor Model: SGMPS-□□□		01A	02A	04A	08A	15A
Rated Output* <sup>1</sup>	W	100	200	400	750	1500
Rated Torque* <sup>1</sup> , * <sup>2</sup>	N·m	0.318	0.637	1.27	2.39	4.77
Instantaneous Peak Torque* <sup>1</sup>	N·m	0.955	1.91	3.82	7.16	14.3
Rated Current* <sup>1</sup>	Arms	0.86	2.0	2.6	5.4	9.2
Instantaneous Max. Current* <sup>1</sup>	Arms	2.8	6.4	8.4	16.5	28.0
Rated Speed* <sup>1</sup>	min <sup>-1</sup>			3000		
Max. Speed* <sup>1</sup>	min <sup>-1</sup>			6000		
Torque Constant	N·m/Arms	0.401	0.361	0.524	0.476	0.559
Rotor Moment of Inertia	×10 <sup>-4</sup> kg·m <sup>2</sup>	0.0592 (0.0892)	0.263 (0.415)	0.409 (0.561)	2.10 (2.98)	4.02 (4.90)
Rated Power Rate* <sup>1</sup>	kW/s	17.1	15.4	39.6	27.2	56.6
Rated Angular Acceleration* <sup>1</sup>	rad/s <sup>2</sup>	53700	24200	31100	11400	11900
Applicable SERVOPACK	SGDV-□□□□	R90□	2R8A, 2R1F	2R8□	5R5A	120A

\*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 100°C. Other values quoted are at 20°C.

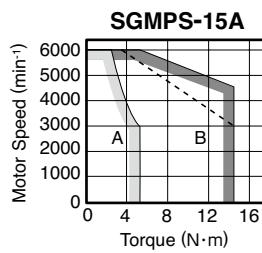
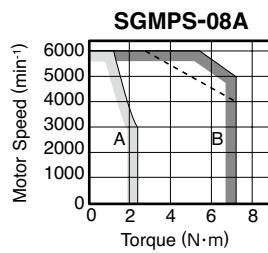
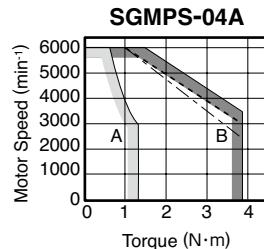
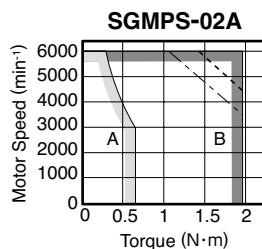
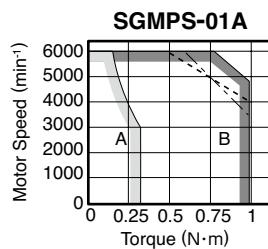
\*2: Rated torques are continuous allowable torque values at 40°C with an aluminum heat sink of the following dimensions attached.

SGMPS-01, 02, 04 : 250 mm×250 mm×6 mm

SGMPS-08, 15 : 300 mm×300 mm×12 mm

Note: The values in parentheses are for servomotors with holding brakes.

### ●Torque-Motor Speed Characteristics ■: Continuous Duty Zone ■: Intermittent Duty Zone



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid, dotted, and dashed-dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 200 V or a single-phase 230 V SERVOPACK
- The dotted line: With a single-phase 200 V SERVOPACK
- The dashed-dotted line: With a single-phase 100 V SERVOPACK

2 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone.

3 When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

## Ratings and Specifications

### ● Derating Rate for Servomotor Fitted with an Oil Seal

When a motor is fitted with an oil seal, use the following derating rate because of the higher friction torque.

Servomotor Model SGMPS-	01A	02A	04A	08A	15A
Derating Rate %	90			95	

### ● Holding Brake Electrical Specifications

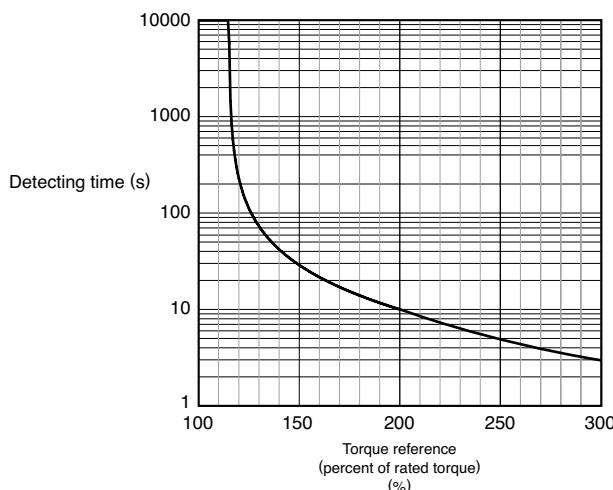
Holding Brake Rated Voltage	Servomotor Model	Servomotor Rated Output W	Holding Brake Specifications					
			Capacity W	Holding Torque N·m	Coil Resistance Ω(at 20°C)	Rated Current A(at 20°C)	Brake Release Time ms	Brake Operation Time ms
24 VDC <sup>+10%</sup> <sub>0</sub>	SGMPS-01A	100	7.8	0.318	73.9	0.33	20	100
	SGMPS-02A	200	7.6	0.637	76.1	0.32	40	100
	SGMPS-04A	400	8.2	1.27	70.3	0.34	40	100
	SGMPS-08A	750	7.5	2.39	76.8	0.31	20	100
	SGMPS-15A	1500	10	4.77	57.6	0.42	20	100

Notes: 1 The holding brake is only used to hold the load and cannot be used to stop the servomotor.

2 The holding brake open time and holding brake operation time vary depending on which discharge circuit is used. Make sure holding brake open time and holding brake operation time are correct for your servomotor.

### ● Overload Characteristics

The overload detection level is set under hot start conditions at a servomotor ambient temperature of 40°C.



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics*.

## Ratings and Specifications

### ● Allowable Load Moment of Inertia at the Motor Shaft

The rotor moment of inertia ratio is the value for a servomotor without a gear and a holding brake.

Servomotor Model		Servomotor Rated Output	Allowable Load Moment of Inertia (Rotor Moment of Inertia Ratio)
SGMPS-	01	100 W	25 times
	02	200 W	15 times
	04	400 W	7 times
	08	750 W	5 times
	15	1500 W	

### ● Load Moment of Inertia

The larger the load moment of inertia, the worse the movement response.

The allowable load moment of inertia ( $J_L$ ) depends on the motor capacity, as shown above. This value is provided strictly as a guideline and results may vary depending on servomotor drive conditions.

Use the AC servo drive capacity selection program SigmaJunmaSize+ to check the operation conditions. The program can be downloaded for free from our web site (<http://www.e-mechatronics.com/>).

An overvoltage alarm (A.400) is likely to occur during deceleration if the load moment of inertia exceeds the allowable load moment of inertia. SERVOPACKs with a built-in regenerative resistor may generate a regenerative overload alarm (A.320). Take one of the following steps if this occurs.

- Reduce the torque limit.
- Reduce the deceleration rate.
- Reduce the maximum speed.
- Install an external regenerative resistor if the alarm cannot be cleared using the steps above. Refer to *Regenerative Resistors* on page 409.

Regenerative resistors are not built into SERVOPACKs for 400 W motors or less.

External regenerative resistors are required when this condition is exceeded or if the allowable loss capacity (W) of the built-in regenerative resistor is exceeded due to regenerative drive conditions when a regenerative resistor is already built in.

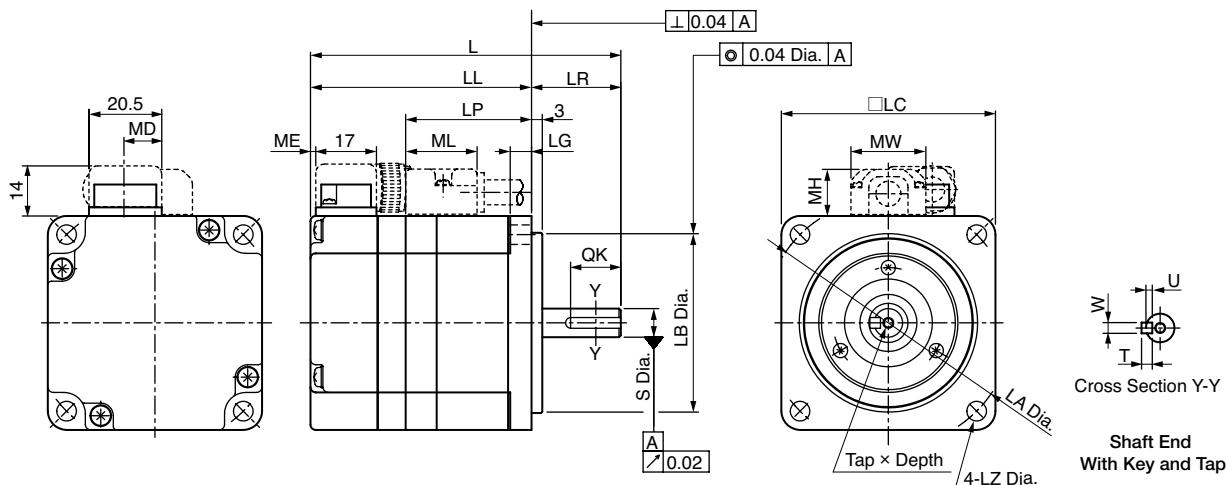
### ● Allowable Radial and Thrust Loads

Design the mechanical system so thrust and radial loads applied to the servomotor shaft end during operation fall within the ranges shown in the table.

Servomotor Model		Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm	Reference Diagram
SGMPS-	01A	78	49	20	
	02A	245	68	25	
	04A				
	08A	392	147	35	
	15A	490	147	35	

## External Dimensions Units: mm

(1) 100 to 400 W

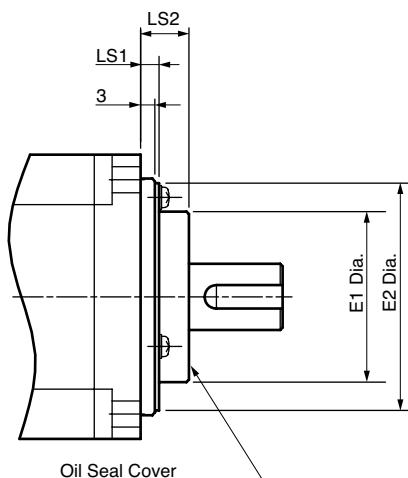


Model SGMPS-	L	LL	LP	LR	LC	LA	LB	LZ	LG	S	Tap x Depth	Key Dimensions				MD	ME	MH	ML	MW	Approx. Mass kg
												QK	U	W	T						
01A□A21-E (01A□A2C-E)	87 (115)	62 (90)	36	25	60	70	$50_{-0.025}$	5.5	6	$8_{-0.009}^0$	No tap	No key				9	1	12	20	19.8	0.5 (0.7)
01A□A61-E (01A□A6C-E)											M3×6L	14	1.8	3	3						
02A□A21-E (02A□A2C-E)	97 (128.5)	67 (98.5)	43	30	80	90	$70_{-0.030}^0$	7	8	$14_{-0.011}^0$	No tap	No key				14	1.5	13	21	21	1.1 (1.6)
02A□A61-E (02A□A6C-E)											M5×8L	16	3	5	5						
04A□A21-E (04A□A2C-E)	107 (138.5)	77 (108.5)	53	30	80	90	$70_{-0.030}^0$	7	8	$14_{-0.011}^0$	No tap	No key				14	1.5	13	21	21	1.4 (1.9)
04A□A61-E (04A□A6C-E)											M5×8L	16	3	5	5						

Note: The models and values in parentheses are for servomotors with holding brakes.

### <Option>

#### ● With an Oil Seal

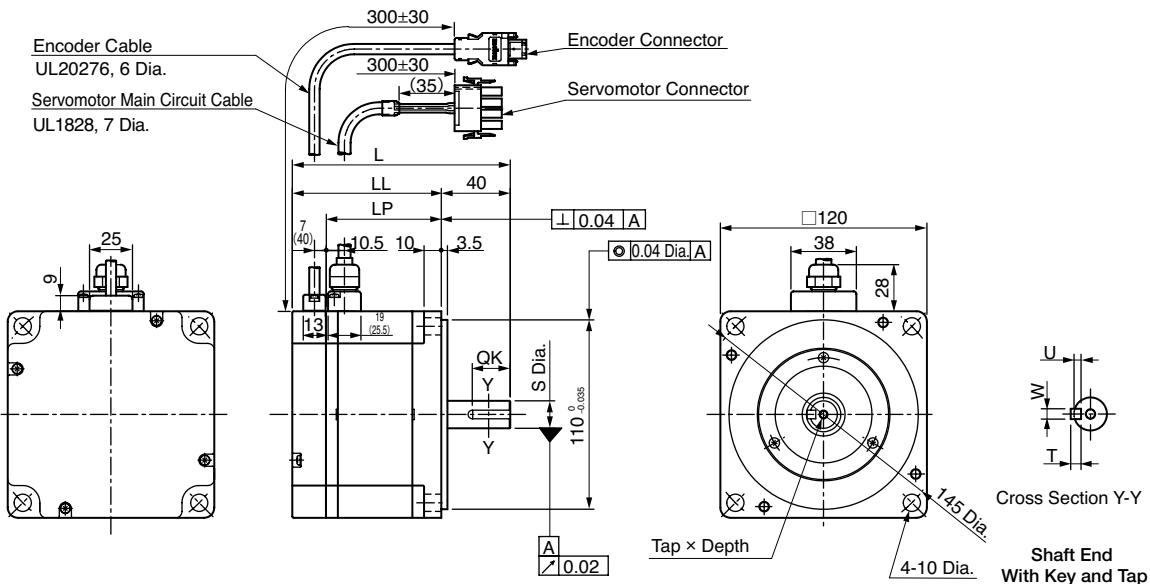


Model SGMPS-	Dimensions of Servomotor with an Oil Seal			
	E1	E2	LS1	LS2
01A	22	39	3.5	7
02A,04A	35	49	6.5	10

Note: The 7th digit of the model designation is "S" or "E."  
The key dimensions are the same as those in the table above.

## External Dimensions Units: mm

(2) 750 W, 1.5 kW

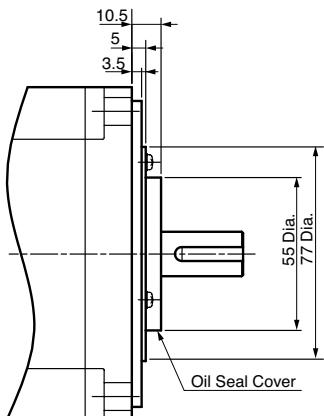


Model SGMPS-	L	LL	LP	S	Tap x Depth	Key Dimensions				Approx. Mass kg
						QK	U	W	T	
08A□A21-E (08A□A2C-E)	126.5 (160)	86.5 (120)	66.7	16 <sup>0</sup> <sub>-0.011</sub>	No tap	No key				4.2 (5.7)
08A□A61-E (08A□A6C-E)					M5×8L	22	3	5	5	
15A□A21-E (15A□A2C-E)	154.5 (187.5)	114.5 (147.5)	94.7	19 <sup>0</sup> <sub>-0.013</sub>	No tap	No key				6.6 (8.1)
15A□A61-E (15A□A6C-E)					M6×10L	22	3.5	6	6	

Note: The models and values in parentheses are for servomotors with holding brakes.

### ⟨Option⟩

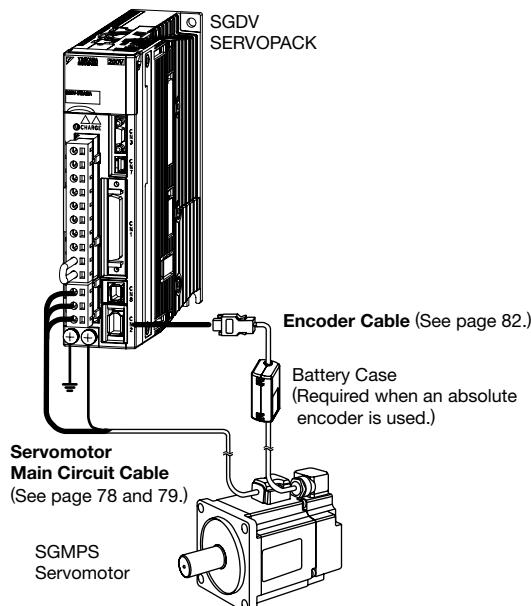
- With an Oil Seal



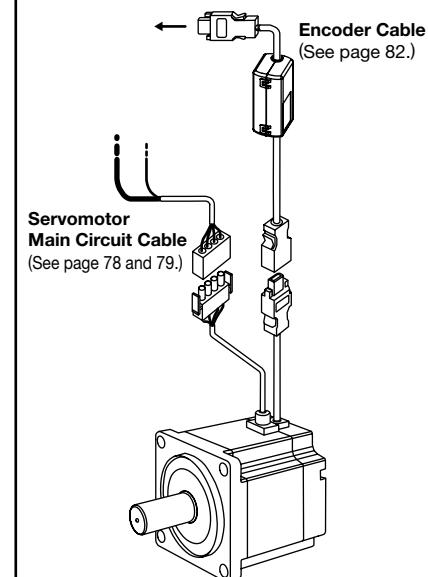
## Selecting Cables

### ● Cables Connections

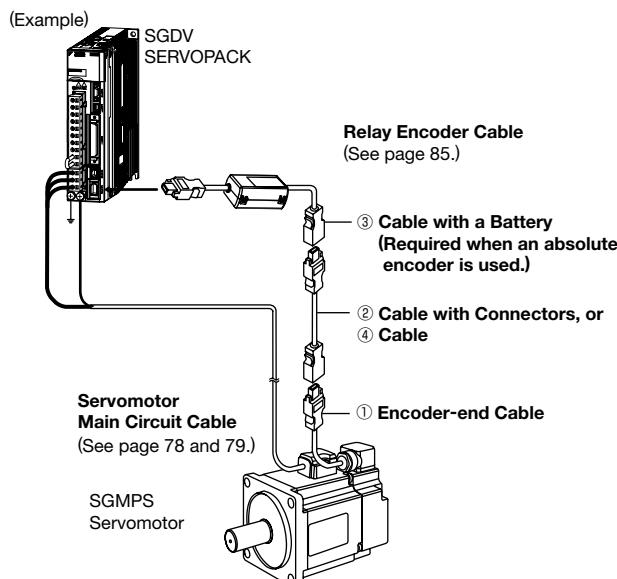
- Standard Wiring (Max. encoder cable length: 20 m)



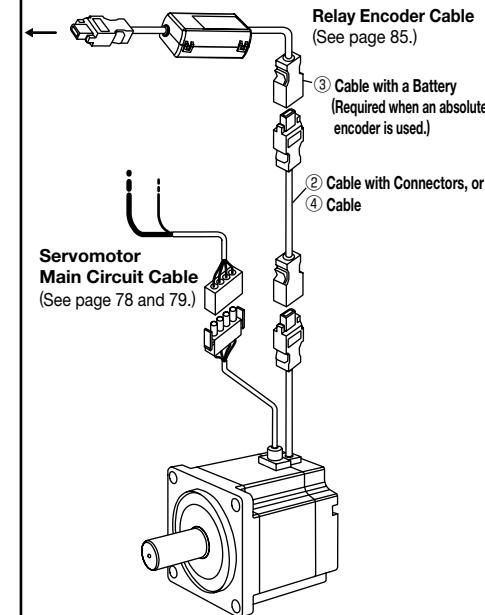
SGMPS-08, -15 (750 W, 1.5 kW)  
Servomotors



- Encoder Cable Extension from 30 to 50 m  
(See page 85.)



SGMPS-08, -15 (750 W, 1.5 kW)  
Servomotors



### ⚠ CAUTION

- Separate the servomotor main circuit cable wiring from the I/O signal cable and encoder cable at least 30 cm, and do not bundle or run them in the same duct.
- When the cable length exceeds 20 m, be sure to use a relay encoder cable.
- When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

## Selecting Cables

### ● Servomotor Main Circuit Cable

Name	Servomotor Rated Output	Length	Order No.		Specifications	Details
			Standard Type	Flexible Type*		
For Servomotor without Holding Brakes	100 W	3 m	JZSP-CSM01-03-E	JZSP-CSM21-03-E		(1)
		5 m	JZSP-CSM01-05-E	JZSP-CSM21-05-E		
		10 m	JZSP-CSM01-10-E	JZSP-CSM21-10-E		
		15 m	JZSP-CSM01-15-E	JZSP-CSM21-15-E		
		20 m	JZSP-CSM01-20-E	JZSP-CSM21-20-E		
		30 m	JZSP-CSM01-30-E	JZSP-CSM21-30-E		
		40 m	JZSP-CSM01-40-E	JZSP-CSM21-40-E		
		50 m	JZSP-CSM01-50-E	JZSP-CSM21-50-E		
	200 W, 400 W	3 m	JZSP-CSM02-03-E	JZSP-CSM22-03-E		(1)
		5 m	JZSP-CSM02-05-E	JZSP-CSM22-05-E		
		10 m	JZSP-CSM02-10-E	JZSP-CSM22-10-E		
		15 m	JZSP-CSM02-15-E	JZSP-CSM22-15-E		
		20 m	JZSP-CSM02-20-E	JZSP-CSM22-20-E		
		30 m	JZSP-CSM02-30-E	JZSP-CSM22-30-E		
		40 m	JZSP-CSM02-40-E	JZSP-CSM22-40-E		
		50 m	JZSP-CSM02-50-E	JZSP-CSM22-50-E		
	750 W	3 m	JZSP-CMM00-03-E	JZSP-CMM01-03-E		(2)
		5 m	JZSP-CMM00-05-E	JZSP-CMM01-05-E		
		10 m	JZSP-CMM00-10-E	JZSP-CMM01-10-E		
		15 m	JZSP-CMM00-15-E	JZSP-CMM01-15-E		
		20 m	JZSP-CMM00-20-E	JZSP-CMM01-20-E		
		30 m	JZSP-CMM00-30-E	JZSP-CMM01-30-E		
		40 m	JZSP-CMM00-40-E	JZSP-CMM01-40-E		
		50 m	JZSP-CMM00-50-E	JZSP-CMM01-50-E		
	1.5 kW	3 m	JZSP-CMM20-03-E	—		(2)
		5 m	JZSP-CMM20-05-E	—		
		10 m	JZSP-CMM20-10-E	—		
		15 m	JZSP-CMM20-15-E	—		
		20 m	JZSP-CMM20-20-E	—		
For Servomotor with Holding Brakes	100 W	3 m	JZSP-CSM11-03-E	JZSP-CSM31-03-E		(3)
		5 m	JZSP-CSM11-05-E	JZSP-CSM31-05-E		
		10 m	JZSP-CSM11-10-E	JZSP-CSM31-10-E		
		15 m	JZSP-CSM11-15-E	JZSP-CSM31-15-E		
		20 m	JZSP-CSM11-20-E	JZSP-CSM31-20-E		
		30 m	JZSP-CSM11-30-E	JZSP-CSM31-30-E		
		40 m	JZSP-CSM11-40-E	JZSP-CSM31-40-E		
		50 m	JZSP-CSM11-50-E	JZSP-CSM31-50-E		
	200 W, 400 W	3 m	JZSP-CSM12-03-E	JZSP-CSM32-03-E		(3)
		5 m	JZSP-CSM12-05-E	JZSP-CSM32-05-E		
		10 m	JZSP-CSM12-10-E	JZSP-CSM32-10-E		
		15 m	JZSP-CSM12-15-E	JZSP-CSM32-15-E		
		20 m	JZSP-CSM12-20-E	JZSP-CSM32-20-E		
		30 m	JZSP-CSM12-30-E	JZSP-CSM32-30-E		
		40 m	JZSP-CSM12-40-E	JZSP-CSM32-40-E		
		50 m	JZSP-CSM12-50-E	JZSP-CSM32-50-E		
	750 W	3 m	JZSP-CMM10-03-E	JZSP-CMM11-03-E		(4)
		5 m	JZSP-CMM10-05-E	JZSP-CMM11-05-E		
		10 m	JZSP-CMM10-10-E	JZSP-CMM11-10-E		
		15 m	JZSP-CMM10-15-E	JZSP-CMM11-15-E		
		20 m	JZSP-CMM10-20-E	JZSP-CMM11-20-E		
		30 m	JZSP-CMM10-30-E	JZSP-CMM11-30-E		
		40 m	JZSP-CMM10-40-E	JZSP-CMM11-40-E		
		50 m	JZSP-CMM10-50-E	JZSP-CMM11-50-E		
	1.5 kW	3 m	JZSP-CMM30-03-E	—		(4)
		5 m	JZSP-CMM30-05-E	—		
		10 m	JZSP-CMM30-10-E	—		
		15 m	JZSP-CMM30-15-E	—		
		20 m	JZSP-CMM30-20-E	—		

\*: Use flexible cables for movable sections such as robot arms.

(Cont'd)

## Selecting Cables

### ● Servomotor Main Circuit Cable (cont'd)

Name	Servomotor Rated Output	Length	Order No.		Specifications	Details		
			Standard Type	Flexible Type*				
Servomotor-end Connector Kit	100 W		JZSP-CSM9-1-E			(5)		
	200 W, 400 W		JZSP-CSM9-2-E			(6)		
	750 W, 1.5 kW (Without holding brake)		JZSP-CMM9-3-E			(7)		
	750 W, 1.5 kW (With holding brake)		JZSP-CSM9-5-E					
Cables	100 to 400 W	5 m	JZSP-CSM90-05-E	JZSP-CSM80-05-E		(8)		
		10 m	JZSP-CSM90-10-E	JZSP-CSM80-10-E				
		15 m	JZSP-CSM90-15-E	JZSP-CSM80-15-E				
		20 m	JZSP-CSM90-20-E	JZSP-CSM80-20-E				
		30 m	JZSP-CSM90-30-E	JZSP-CSM80-30-E				
		40 m	JZSP-CSM90-40-E	JZSP-CSM80-40-E				
		50 m	JZSP-CSM90-50-E	JZSP-CSM80-50-E				
	750 W, 1.5 kW	5 m	JZSP-CSM91-05-E	JZSP-CSM81-05-E		(9)		
		10 m	JZSP-CSM91-10-E	JZSP-CSM81-10-E				
		15 m	JZSP-CSM91-15-E	JZSP-CSM81-15-E				
		20 m	JZSP-CSM91-20-E	JZSP-CSM81-20-E				
		30 m	JZSP-CSM91-30-E	JZSP-CSM81-30-E				
		40 m	JZSP-CSM91-40-E	JZSP-CSM81-40-E				
		50 m	JZSP-CSM91-50-E	JZSP-CSM81-50-E				

\*: Use flexible cables for movable sections such as robot arms.

#### (1) Wiring Specifications for Servomotors without Holding Brakes: 100 to 400 W

SERVOPACK-end Leads		Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Green/yellow	FG	FG	1
Blue	Phase W	Phase W	2
White	Phase V	Phase V	3
Red	Phase U	Phase U	4
		—	5
		—	6

#### (2) Wiring Specifications for Servomotors without Holding Brakes: 750 W, 1.5 kW

SERVOPACK-end Leads		Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/yellow	FG	FG	4

#### (3) Wiring Specifications for Servomotor with Holding Brakes: 100 to 400 W

SERVOPACK-end Leads		Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Green/yellow	FG	FG	1
Blue	Phase W	Phase W	2
White	Phase V	Phase V	3
Red	Phase U	Phase U	4
Black	Brake	Brake	5
Black	Brake	Brake	6

Note: No polarity for connection to a holding brake.

#### (4) Wiring Specifications for Servomotor with Holding Brakes: 750 W, 1.5 kW

SERVOPACK-end Leads		Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/yellow	FG	FG	4
Black	Brake	Brake	5
Black	Brake	Brake	6

Note: No polarity for connection to a holding brake.

## Selecting Cables

### (5) Servomotor-end Connector Kit Specifications: For 100 W Servomotors

Items	Specifications	External Dimensions mm
Order No.	JZSP-CSM9-1-E (Cables are not included.)	
Applicable Servomotors	SGMPS-01A	
Manufacturer	J.S.T. Mfg. Co., Ltd.	
Receptacle	J17-06FMH-7KL-1M-CF	
Electrical Contact	SJ1F-01GF-P0.8	
Applicable Wire Size	AWG20 to 24	
Outer Diameter of Insulating Sheath	1.11 dia. to 1.53 dia. mm	
Mounting Screw	M2 Pan-head screw	
Applicable Cable Outer Diameter	7±0.3 dia. mm	

Note: A crimp tool (Model no.: YRS-8841) is required. Contact the respective manufacturer for more information.

### (6) Servomotor-end Connector Kit Specifications: For 200, 400 W Servomotors

Items	Specifications	External Dimensions mm
Order No.	JZSP-CSM9-2-E (Cables are not included.)	
Applicable Servomotors	SGMPS-02A, -04A	
Manufacturer	J.S.T. Mfg. Co., Ltd.	
Receptacle	J27-06FMH-7KL-1M-CF	
Electrical Contact	SJ2F-01GF-P1.0	
Applicable Wire Size	AWG20 to 24	
Outer Diameter of Insulating Sheath	1.11 dia. to 1.53 dia. mm	
Mounting Screw	M2 Pan-head screw	
Applicable Cable Outer Diameter	7±0.3 dia. mm	

Note: A crimp tool (Model no.: YRS-8861) is required. Contact the respective manufacturer for more information.

### (7) Servomotor-end Connector Kit Specifications: For 750 W, 1.5 kW Servomotors

Items	Specifications		
	For Servomotors without Holding Brakes		For Servomotors with Holding Brakes
	For power line	For brake line	
Order No.	JZSP-CMM9-3-E		JZSP-CSM9-5-E
Applicable Servomotors		SGMPS-08A, -15A	
Manufacturer	Tyco Electronics Japan G.K.		
Cap	350780-1		350781-1
Socket	350550-6	350550-6	350689-3
Applicable Wire Size	AWG20 to 14	AWG20 to 14	AWG24 to 18
External Dimensions mm			

Note: The following crimp tools are required.

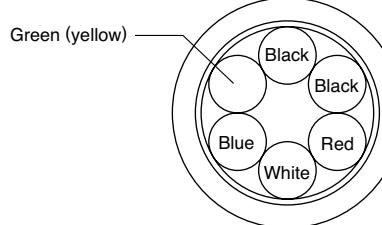
For use with servomotors without holding brakes or servomotors with holding brakes and power lines: Model no. 90296-2

For use with servomotors with holding brakes and brake lines: Model no. 90300-2.

Contact the respective manufacturer for more information.

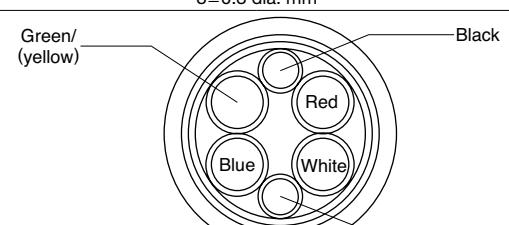
## Selecting Cables

### (8) Cable Specifications: For 100 to 400 W Servomotors

Items	Standard Type	Flexible Type
Order No.*	JZSP-CSM90-□□-E (50 m max.)	JZSP-CSM80-□□-E(50 m max.)
Specifications	UL2517 (Rating temperature: 105°C) AWG20×6C For power line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm For holding brake line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm	UL2517 (Rating temperature: 105°C) AWG22×6C For power line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm For holding brake line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm
Finished Dimensions	7±0.3 dia. mm	
Internal Configuration and Lead Color		
Yaskawa Standard Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m, 30 m, 40 m, 50 m	

\*: Specify the cable length in □□ of order no.  
 Example: JZSP-CSM90-05-E (5 m)

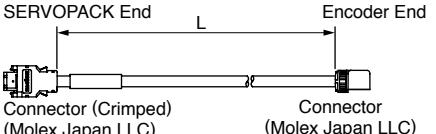
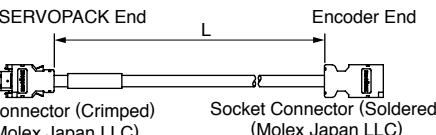
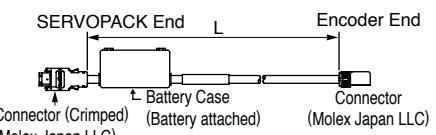
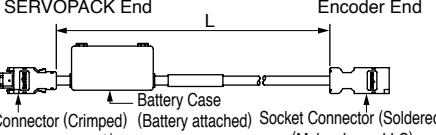
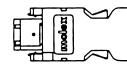
### (9) Cable Specifications: For 750 W, 1.5 kW Servomotors

Items	Standard Type	Flexible Type
Order No.*	JZSP-CSM91-□□-E(50 m max.)	JZSP-CSM81-□□-E(50 m max.)
Specifications	UL2517 (Rating temperature: 105°C) AWG16×4C, AWG20×2C For power line: AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.15 dia. mm For holding brake line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.6 dia. mm	UL2517 (Rating temperature: 105°C) AWG16×4C, AWG22×2C For power line: AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.35 dia. mm For holding brake line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm
Finished Dimensions	8±0.3 dia. mm	
Internal Configuration and Lead Color		
Yaskawa Standard Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m, 30 m, 40 m, 50 m	

\*: Specify the cable length in □□ of order no.  
 Example: JZSP-CSM91-05-E (5 m)

## Selecting Cables

### ● Encoder Cables (Length: 20 m or less)

Name	Servo motor Capacity	Length	Order No.		Specifications	Details
			Standard Type	Flexible Type*1		
Cable with Connectors (For Incremental Encoder)	100 to 400 W	3 m	JZSP-CSP01-03-E	JZSP-CSP21-03-E	SERVOPACK End 	(1)
		5 m	JZSP-CSP01-05-E	JZSP-CSP21-05-E		
		10 m	JZSP-CSP01-10-E	JZSP-CSP21-10-E		
		15 m	JZSP-CSP01-15-E	JZSP-CSP21-15-E		
		20 m	JZSP-CSP01-20-E	JZSP-CSP21-20-E		
	750 W, 1.5 kW	3 m	JZSP-CMP00-03-E	JZSP-CMP10-03-E	SERVOPACK End 	(2)
		5 m	JZSP-CMP00-05-E	JZSP-CMP10-05-E		
		10 m	JZSP-CMP00-10-E	JZSP-CMP10-10-E		
		15 m	JZSP-CMP00-15-E	JZSP-CMP10-15-E		
		20 m	JZSP-CMP00-20-E	JZSP-CMP10-20-E		
Cable with Connectors*2 (For Absolute Encoder, with a Battery Case)	100 to 400 W	3 m	JZSP-CSP05-03-E	JZSP-CSP25-03-E	SERVOPACK End 	(3)
		5 m	JZSP-CSP05-05-E	JZSP-CSP25-05-E		
		10 m	JZSP-CSP05-10-E	JZSP-CSP25-10-E		
		15 m	JZSP-CSP05-15-E	JZSP-CSP25-15-E		
		20 m	JZSP-CSP05-20-E	JZSP-CSP25-20-E		
	750 W, 1.5 kW	3 m	JZSP-CSP19-03-E	JZSP-CSP29-03-E	SERVOPACK End 	(4)
		5 m	JZSP-CSP19-05-E	JZSP-CSP29-05-E		
		10 m	JZSP-CSP19-10-E	JZSP-CSP29-10-E		
		15 m	JZSP-CSP19-15-E	JZSP-CSP29-15-E		
		20 m	JZSP-CSP19-20-E	JZSP-CSP29-20-E		
SERVOPACK-end Connector Kit	100 W to 1.5 kW	JZSP-CMP9-1-E		Soldered 	(5)	
Encoder-end Connector Kit	100 to 400 W	JZSP-CSP9-2-E		Crimped Type (A crimp tool is required.) 		
	750 W, 1.5 kW	JZSP-CMP9-2-E		Soldered 		
Cables		5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E	20 m Max. 	(6)
		10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E		
		15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E		
		20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E		

\*1: Use flexible cables for movable sections such as robot arms.

\*2: When the battery is connected to the host controller, no battery case is required. If so, use a cable for incremental encoders.

## Selecting Cables

(1) Wiring Specifications for Cable with Connectors:  
100 to 400 W (For incremental encoder)

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
			Standard Type      Flexible Type
6	/PS	5	Light blue/white Black/pink
5	PS	4	Light blue Red/pink
4	BAT(-)	8	Orange/white Black/light blue
3	BAT(+)	9	Orange Red/light blue
2	PG 0V	3	Black Green
1	PG 5V	6	Red Orange
Shell	FG	Shell	FG

Shield Wire

(2) Wiring Specifications for Cable with Connectors:  
750 W, 1.5 kW (For incremental encoder)

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
			Standard Type      Flexible Type
6	/PS	6	Light blue/white Black/light blue
5	PS	5	Light blue Red/light blue
4	BAT(-)	4	Orange/white Black/pink
3	BAT(+)	3	Orange Red/pink
2	PG 0V	2	Black Green
1	PG 5V	1	Red Orange
Shell	FG	Shell	FG

Shield Wire

(3) Wiring Specifications for Cable with Connectors:  
100 to 400 W (For absolute encoder, with a battery case)

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
			Standard Type      Flexible Type
6	/PS	5	Light blue/white Black/pink
5	PS	4	Light blue Red/pink
4	BAT(-)	8	Orange/white Black/light blue
3	BAT(+)	9	Orange Red/light blue
2	PG 0V	3	Black Green
1	PG 5V	6	Red Orange
Shell	FG	Shell	FG

Shield Wire

Battery Case

Pin No.	Signal
3	BAT(-)
1	BAT(+)

(4) Wiring Specifications for Cable with Connectors:  
750 W, 1.5 kW (For absolute encoder, with a battery case)

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
			Standard Type      Flexible Type
6	/PS	6	Light blue/white Black/pink
5	PS	5	Light blue Red/pink
4	BAT(-)	4	Orange/white Black/light blue
3	BAT(+)	3	Orange Red/light blue
2	PG 0V	2	Black Green
1	PG 5V	1	Red Orange
Shell	FG	Shell	FG

Shield Wire

Battery Case

Pin No.	Signal
3	BAT(-)
1	BAT(+)

## (5) SERVOPACK-end/Encoder-end Connector Kit Specifications

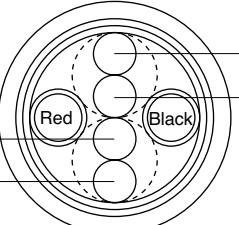
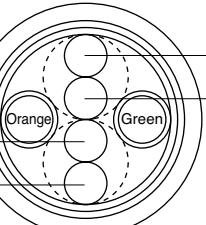
Items	SERVOPACK-end Connector Kit	Encoder-end Connector Kit	
Order No.	JZSP-CMP9-1-E (Cables are not included.)	JZSP-CSP9-2-E (Cables are not included.)	
Manufacturer	Molex Japan LLC	Molex Japan LLC	
Specifications	55100-0670 (soldered) Product Specification: PS-54280	54346-0070 (crimped)* Mounting screw: M2 pan-head screw (x2) Outer diameter of applicable cable: 6.3 dia. to 7.7 dia. mm Applicable wire size: AWG22 to 26 Outer diameter of insulating sheath: 1.05 dia. to 1.4 dia. mm Application Specification: AS-54992 Crimping Specification: CS-56161	54280-0609 (soldered) Product Specification: PS-54280
External Dimensions mm			

\*: A crimp tool is required.

The following crimp tool is applicable for the cables provided by Yaskawa. When using other wire sizes, contact the respective manufacturer for crimp tools.  
Applicable crimp tool for Yaskawa's wire size: Hand Tool Model No. 57175-5000

## Selecting Cables

### (6) Cable Specifications

Items	Standard Type	Flexible Type
Order No.*	JZSP-CMP09-□□-E	JZSP-CSP39-□□-E
Cable Length	20 m max.	
Specifications	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.15 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.09 dia. mm	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.35 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.21 dia. mm
Finished Dimensions	6.5 dia. mm	6.8 dia. mm
Internal Configuration and Lead Color	 <p>Red Black Light blue Light blue/white Orange Orange/white</p>	 <p>Orange Black/pink Red/pink Green Black/light blue Red/light blue</p>
Yaskawa Standards Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m	

\*: Specify the cable length in □□ of order no.  
 Example: JZSP-CMP09-05-E (5 m)

## Selecting Cables

### ● Relay Encoder Cables (For extending from 30 to 50 m)

Name	Length	Order No. Standard Type	Specifications	Details
① Encoder-end Cables (For incremental and absolute encoder)	0.3 m	JZSP-CSP11-E		(1)
② Cable with Connectors (For incremental and absolute encoder)	30 m	JZSP-UCMP00-30-E		(2)
	40 m	JZSP-UCMP00-40-E		
	50 m	JZSP-UCMP00-50-E		
③ Cable with a Battery Case (Required when an absolute encoder is used*)	0.3 m	JZSP-CSP12-E		(3)
④ Cables	30 m	JZSP-CMP19-30-E		(4)
	40 m	JZSP-CMP19-40-E		
	50 m	JZSP-CMP19-50-E		

\*: Not required when connecting a battery to the host controller.

#### (1) Wiring Specifications for Encoder-end Cable

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	5	Light blue/white
5	PS	4	Light blue
4	BAT (-)	8	Orange/white
3	BAT (+)	9	Orange
2	PG 0V	3	Black
1	PG 5V	6	Red
Shell	FG	Shell	FG

Shield Wire

#### (2) Wiring Specifications for Cable with Connectors

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

Shield Wire

#### (3) Wiring Specifications for Cable with a Battery Case

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

Battery Case

Pin No.	Signal
3	BAT (-)
1	BAT (+)

Shield Wire

#### (4) Cable Specifications

Item	Standard Type
Order No.*	JZSP-CMP19-□□-E
Cable Length	50 m max.
Specifications	UL20276 (Rating temperature: 80°C) AWG16×2C+AWG26×2P AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.0 dia. mm AWG26 (0.13 mm <sup>2</sup> ) Outer diameter of insulating sheath: 0.91 dia. mm
Finished Dimensions	6.8 dia. mm
Internal Configuration and Lead Colors	 Black Orange Orange /white Red Light blue /white
Yaskawa Standard Specifications (Standard Length)	Cable length: 30 m, 40 m, 50 m

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CMP19-30-E (30 m)

## With Low-backlash Gears

## Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Gear Mechanism:** Planetary gear mechanism

**Thermal Class:** B

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Totally enclosed, self-cooled, IP55  
(except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Servomotor Model SGMPS-	Servomotor			Gear					
	Rated Output W	Rated Speed min <sup>-1</sup>	Rated Torque N·m	Gear Ratio	Lost Motion arc-min	Rated Torque / Efficiency* <sup>1</sup> N·m / %	Instantaneous Peak Torque N·m	Rated Speed min <sup>-1</sup>	Max. Speed* <sup>2</sup> min <sup>-1</sup>
01A□AH1□	100	3000	0.318	1/5	3 max.	1.27/80	4.34	600	800
01A□AHB□				1/11		2.80/80	9.55	273	363
01A□AHC□				1/21		5.34/80	18.2	143	190
01A□AH7□				1/33		8.40/80	28.7	91	121
02A□AH1□	200	3000	0.637	1/5	3 max.	2.55/80	8.40	600	800
02A□AHB□				1/11		5.96/85	19.3	273	363
02A□AHC□				1/21		11.4/85	37.3	143	190
02A□AH7□				1/33		17.9/85	58.6	91	121
04A□AH1□	400	3000	1.27	1/5	3 max.	5.40/85	17.6	600	800
04A□AHB□				1/11		11.9/85	39.1	273	363
04A□AHC□				1/21		22.7/85	72.2	143	190
04A□AH7□				1/33		33.5/80	115	91	121
08A□AH1□	750	3000	2.39	1/5	3 max.	10.2/85	33.3	600	800
08A□AHB□				1/11		22.3/85	71.0	273	363
08A□AHC□				1/21		42.7/85	140	143	190
08A□AH7□				1/33		67.0/85	206	91	121
15A□AH1□	1500	3000	4.77	1/5	3 max.	20.3/85	65.9	600	800
15A□AHB□				1/11		44.6/85	148	273	363
15A□AHC□				1/21		80.1/80	270	143	190
15A□AH7□				1/33		126/80	353* <sup>3</sup>	91	121

\*1: Gear output torque is expressed using the following equation.

$$(\text{Gear output torque}) = (\text{Servomotor output torque}) \times \frac{1}{(\text{gear ratio})} \times (\text{efficiency})$$

Gear efficiency depends on operating conditions such as rated output, motor speed, and temperature etc. The values in the table are representative values with rated output, rated speed, and an ambient temperature of 25°C, and are not guaranteed values.

\*2: Max. speed is up to 4000 min<sup>-1</sup> at the shaft.

\*3: The instantaneous peak torque values indicated with \*3 are limited by the gear, so use the following servomotor instantaneous peak torque. In this case, set torque limit parameters Pn402 and 403 for the SERVOPACK at 250%

Notes: 1 The gear mounted to our servomotor has not been broken in. Break in the servomotor if necessary. First, run the motor at low speed with no load. If no problems arise, gradually increase the speed and load.

2 The no-load torque for a servomotor with a gear is high immediately after the servomotor starts, and it then decreases and becomes stable a few minutes later. This is a common phenomenon caused by grease being circulated in the gear and not by a faulty gear.

### IMPORTANT

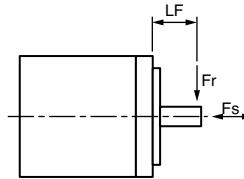
The SERVOPACK speed control range is 5000:1. When using servomotors at extremely low speeds (0.02 min<sup>-1</sup> at gear output shaft), when using servomotors with one pulse feed reference for extended periods and in some other situations, the gear bearing lubrication may be insufficient. That may cause deterioration of bearing or increase the load ratio.

Contact your Yaskawa representative if you are using your servomotor under these conditions.

## With Low-backlash Gears

## Ratings and Specifications

## ● Moment of Inertia and Allowable Radial and Thrust Loads

Servomotor Model SGMPS-	Moment of Inertia $\times 10^{-4} \text{ kg}\cdot\text{m}^2$		Servomotors with Low-backlash Gears			Reference Diagram
	Motor + Gear	Gear	Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm	
01A□AH1□	0.152	0.093	167	147	55	
01A□AHB□	0.107	0.048	216			
01A□AHC□	0.102	0.043	392	235	69	
01A□AH7□	0.092	0.033	431			
02A□AH1□	0.623	0.360	245	235	69	
02A□AHB□	0.351	0.088	323			
02A□AHC□	0.373	0.110	549	294	79	
02A□AH7□	0.328	0.065	608			
04A□AH1□	0.769	0.360	245	235	69	
04A□AHB□	0.604	0.195	441	294	79	
04A□AHC□	0.604	0.195	568	314	100	
04A□AH7□	0.582	0.173	657			
08A□AH1□	2.87	0.765	343	294	79	
08A□AHB□	2.62	0.523	451	314	100	
08A□AHC□	2.76	0.663	813	490	137	
08A□AH7□	2.56	0.455	921			
15A□AH1□	5.56	1.540	353	314	137	
15A□AHB□	6.11	2.090	647	490		
15A□AHC□	6.00	1.980		882	151	
15A□AH7□	5.14	1.116	1274			

## IMPORTANT

The gear generates the loss at gear mechanism and oil seal. The loss varies with torque and motor speed conditions. The temperature rise depends on heat dissipation conditions. Always check the actual gear and motor temperature. If the temperature is high, take the measures shown below.

- Decrease the load ratio.
- Change the heat dissipation conditions.
- Cool the motor with a cooling fan etc.

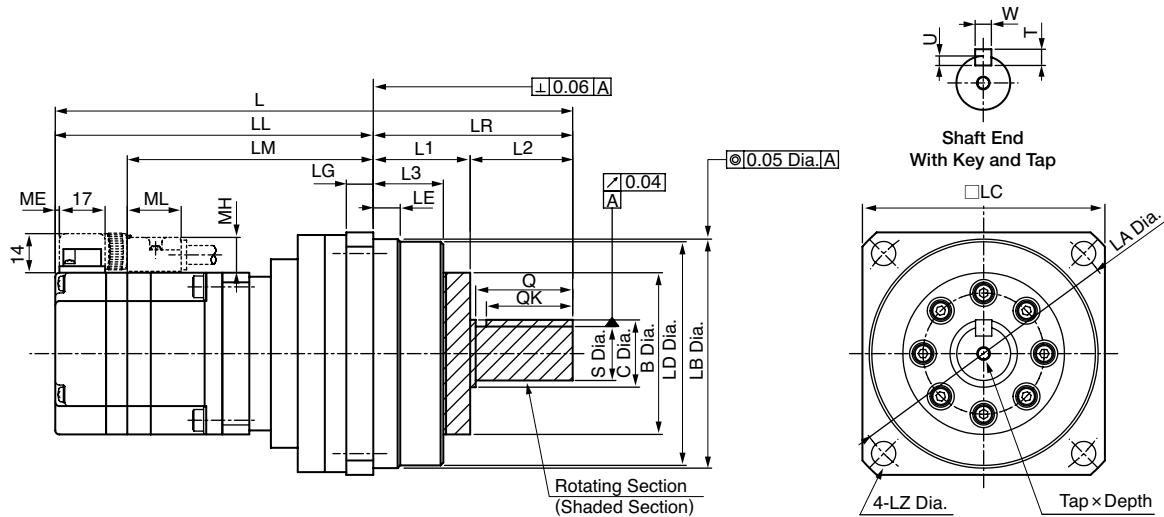
Rated Output W	Heat Sink Size			
	1/5	1/11	1/21	1/33
100			A	
200				
400		B		
750	C			
1500				

A : 250 mm × 250 mm × 6 mm, aluminum  
 B : 300 mm × 300 mm × 12 mm, aluminum  
 C : 350 mm × 350 mm × 12 mm, aluminum

## With Low-backlash Gears

## External Dimensions Units: mm

(1) 100 to 400 W



Model SGMPS-	Gear Ratio	L	LL	LM	LR	LE	LG	B	C	LD	LB	LC	LA	LZ	L1	L2	L3	Q	S	Tap x Depth	Key Dimensions				ME	MH	ML	Approx. Mass kg
																					QK	U	W	T				
01A□AH1*1-E (01A□AH1*C-E)	1/5	168 (196)	108 (136)	82	60	8	9	40	20	64.5	65 <sup>0</sup> <sub>-0.030</sub>	70	80	6.6	30	30	22	28	16 <sup>0</sup> <sub>-0.018</sub>	M4×8L	25	3	5	5	1	12	20	1.3 (1.5)
01A□AHB*1-E (01A□AHB*C-E)	1/11																											
01A□AHC*1-E (01A□AHC*C-E)	1/21	191 (219)	117 (145)	91	74	7.5	10	59	26	84	85 <sup>0</sup> <sub>-0.005</sub>	90	105	9	36	38	26	36	20 <sup>0</sup> <sub>-0.021</sub>	M5×10L	32	3.5	6	6	1	12	20	2.8 (3.0)
01A□AH7*1-E (01A□AH7*C-E)	1/33																											
02A□AH1*1-E (02A□AH1*C-E)	1/5	197 (228.5)	123 (154.5)	99	74	7.5	10	59	26	84	85 <sup>0</sup> <sub>-0.005</sub>	90	105	9	36	38	26	36	20 <sup>0</sup> <sub>-0.021</sub>	M5×10L	32	3.5	6	6	1.5	13	21	3.2 (3.7)
02A□AHB*1-E (02A□AHB*C-E)	1/11																											
02A□AHC*1-E (02A□AHC*C-E)	1/21	215 (246.5)	131 (162.5)	107	84	12	12	59	32	96	100 <sup>0</sup> <sub>-0.035</sub>	105	120	9	40	44	29	42	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7	1.5	13	21	3.8 (4.3)
02A□AH7*1-E (02A□AH7*C-E)	1/33																											
04A□AH1*1-E (04A□AH1*C-E)	1/5	207 (238.5)	133 (164.5)	109	74	7.5	10	59	26	84	85 <sup>0</sup> <sub>-0.005</sub>	90	105	9	36	38	26	36	20 <sup>0</sup> <sub>-0.021</sub>	M5×10L	32	3.5	6	6	1.5	13	21	3.5 (4.0)
04A□AHB*1-E (04A□AHB*C-E)	1/11	225 (256.5)	141 (172.5)	117	84	12	12	59	32	96	100 <sup>0</sup> <sub>-0.035</sub>	105	120	9	40	44	29	42	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7	1.5	13	21	4.1 (4.6)
04A□AHC*1-E (04A□AHC*C-E)	1/21	253 (284.5)	148 (179.5)	124	105	14	13	59	40	112	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11	45	60	33	58	32 <sup>0</sup> <sub>-0.025</sub>	M8×16L	50	5	10	8	1.5	13	21	4.5 (5.0)
04A□AH7*1-E (04A□AH7*C-E)	1/33	254 (285.5)	149 (180.5)	125	105	12.5	13	84	40	114	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11	45	60	33	58	32 <sup>0</sup> <sub>-0.025</sub>	M8×16L	50	5	10	8	1.5	13	21	7.0 (7.5)

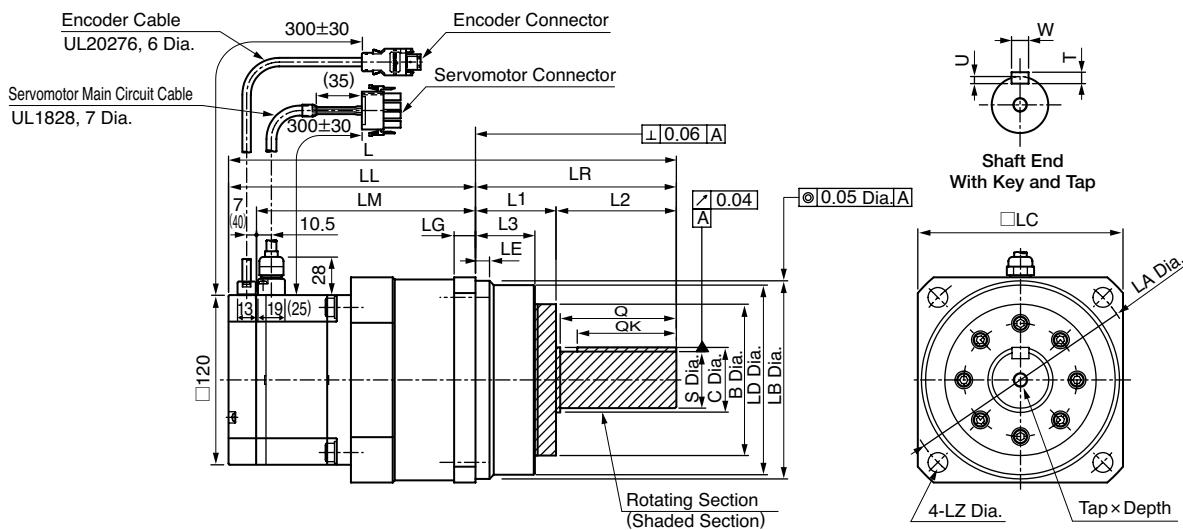
\*: The asterisk (\*) describes the values of the 8th digit of the model designation, "shaft end code 6 (straight with key and tap)." If a key or tap is not necessary, order a servomotor with "shaft end code 2 (without key and tap)."

Note: The models and values in parentheses are for servomotors with holding brakes.

With Low-backlash Gears

External Dimensions Units: mm

(2) 750 W, 1.5 kW



Model SGMPS-	Gear Ratio	L	LL	LM	LR	LE	LG	B	C	LD	LB	LC	LA	LZ	L1	L2	L3	Q	S	Tap x Depth	Key Dimensions				Approx. Mass kg
																					QK	U	W	T	
08A□AH1※1-E (08A□AH1※C-E)	1/5	234.5 (268)	150.5 (184)	131	84	12	12	59	32	96	100 <sup>0</sup> <sub>-0.035</sub>	105	120	9	40	44	29	42	25 <sup>0</sup> <sub>-0.021</sub>	M6×12L	36	4	8	7	6.9 (8.4)
08A□AHB※1-E (08A□AHB※C-E)	1/11	263.5 (297)	158.5 (192)	139	105	14	13	59	40	112	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11	45	60	33	58	32 <sup>0</sup> <sub>-0.025</sub>	M8×16L	50	5	10	8	8.0 (9.5)
08A□AHC※1-E (08A□AHC※C-E)	1/21	316.5 (350)	174.5 (208)	155	142	10	15	84	44	134	140 <sup>0</sup> <sub>-0.040</sub>	145	165	14	57	85	40	82	40 <sup>0</sup> <sub>-0.025</sub>	M10× 20L	70	5	12	8	11.0 (12.5)
08A□AH7※1-E (08A□AH7※C-E)	1/33																								
15A□AH1※1-E (15A□AH1※C-E)	1/5	291.5 (325)	186.5 (220)	167	105	12.5	13	84	40	114	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11	45	60	33	58	32 <sup>0</sup> <sub>-0.025</sub>	M8×16L	50	5	10	8	11.5 (13.1)
15A□AHB※1-E (15A□AHB※C-E)	1/11	344.5 (378)	202.5 (236)	183	142	10	15																		
15A□AHC※1-E (15A□AHC※C-E)	1/21	364.5 (398)	208.5 (242)	189	156	16	16	135	51	163	165 <sup>0</sup> <sub>-0.040</sub>	170	190	14	70	86	51	82	40 <sup>0</sup> <sub>-0.025</sub>	M10× 20L	70	5.5	14	9	23.6 (25.1)
15A□AH7※1-E (15A□AH7※C-E)	1/33																								

\*: The asterisk (\*) describes the values of the 8th digit of the model designation, "shaft end code 6 (straight with key and tap)." If a key or tap is not necessary, order a servomotor with "shaft end code 2 (without key and tap)."

Note: The models and values in parentheses are for servomotors with holding brakes.

## Flange-type With Low-backlash Gears      Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Gear Mechanism:** Planetary gear mechanism

**Thermal Class:** B

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Totally enclosed, self-cooled, IP55  
(except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Servomotor Model SGMPS-	Servomotor			Gear					
	Rated Output W	Rated Speed min⁻¹	Rated Torque N·m	Gear Ratio	Lost Motion arc-min	Rated Torque / Efficiency*¹ N·m/%	Instantaneous Peak Torque N·m	Rated Speed min⁻¹	Max. Speed*² min⁻¹
01A□AH10	100	3000	0.318	1/5	3 max.	1.27/80	4.32	600	800
01A□AHB0				1/11		2.80/80	9.5	273	363
01A□AHC0				1/21		5.34/80	18.1	143	190
01A□AH70				1/33		8.40/80	27.0	91	121
02A□AH10	200	3000	0.637	1/5	3 max.	2.55/80	8.6	600	800
02A□AHB0				1/11		5.62/80	18.9	273	363
02A□AHC0				1/21		10.7/80	36.1	143	190
02A□AH70				1/33		16.8/80	48.0*³	91	121
04A□AH10	400	3000	1.27	1/5	3 max.	5.08/80	17.2	600	800
04A□AHB0				1/11		11.2/80	35.0	273	363
04A□AHC0				1/21		21.3/80	72.2	143	190
04A□AH70				1/33		33.5/80	93.0*³	91	121
08A□AH10	750	3000	2.39	1/5	3 max.	9.56/80	32.0	600	800
08A□AHB0				1/11		21.0/80	56.0*³	273	363
08A□AHC0				1/21		40.2/80	134	143	190
08A□AH70				1/33		63.1/80	156*³	91	121
15A□AH10	1500	3000	4.77	1/5	3 max.	19.1/80	64.4	600	800
15A□AHB0				1/11		42.0/80	142	272	363
15A□AHC0				1/21		80.1/80	270	143	190
15A□AH70				1/33		126/80	353*³	91	121

\*1: Gear output torque is expressed using the following equation.

$$(\text{Gear output torque}) = (\text{Servomotor output torque}) \times \frac{1}{\text{(gear ratio)}} \times (\text{efficiency})$$

Gear efficiency depends on operating conditions such as rated output, motor speed, and temperature etc. The values in the table are representative values with rated output, rated speed, and an ambient temperature of 25°C, and are not guaranteed values.

\*2: Max. speed is up to 4000 min⁻¹ at the shaft.

\*3: The instantaneous peak torque values indicated with \*3 are limited by the gear, so use the following servomotor instantaneous peak torque. In this case, set torque limit parameters Pn402 and 403 for the SERVOPACK at 250%

Notes: 1 The gear mounted to our servomotor has not been broken in. Break in the servomotor if necessary. First, run the motor at low speed with no load. If no problems arise, gradually increase the speed and load.

2 The no-load torque for a servomotor with a gear is high immediately after the servomotor starts, and it then decreases and becomes stable a few minutes later. This is a common phenomenon caused by grease being circulated in the gear and not by a faulty gear.

**IMPORTANT**

The SERVOPACK speed control range is 5000:1. When using servomotors at extremely low speeds (0.02 min⁻¹ at gear output shaft), when using servomotors with one pulse feed reference for extended periods and in some other situations, the gear bearing lubrication may be insufficient. That may cause deterioration of bearing or increase the load ratio.

Contact your Yaskawa representative if you are using your servomotor under these conditions.

## Flange-type With Low-backlash Gears | Ratings and Specifications

## ● Moment of Inertia and Allowable Radial and Thrust Loads

Servomotor Model SGMPS-	Moment of Inertia $\times 10^{-4} \text{ kg} \cdot \text{m}^2$		Servomotors with Low-backlash Gears			Reference Diagram
	Motor + Gear	Gear	Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm	
01A□AH10	0.144	0.085	167	147	55	
01A□AHB0	0.100	0.041	216			
01A□AHC0	0.102	0.043	392	235	69	
01A□AH70	0.085	0.026	431			
02A□AH10	0.543	0.280	245	235	69	
02A□AHB0	0.364	0.101	323			
02A□AHC0	0.351	0.088	549	294	79	
02A□AH70	0.317	0.054	608			
04A□AH10	0.689	0.280	245	235	69	
04A□AHB0	0.636	0.227	441	294	79	
04A□AHC0	0.628	0.219	568	314	100	
04A□AH70	0.545	0.136	657			
08A□AH10	2.72	0.616	343	294	79	
08A□AHB0	2.65	0.552	451	314	100	
08A□AHC0	2.65	0.552	813	490	137	
08A□AH70	2.43	0.327	921			
15A□AH10	5.59	1.57	353	314	137	
15A□AHB0	5.58	1.56	647	490		
15A□AHC0	5.9	1.88		882	151	
15A□AH70	5.1	1.08	1274			

**IMPORTANT** The gear generates the loss at gear mechanism and oil seal. The loss varies with torque and motor speed conditions. The temperature rise depends on heat dissipation conditions. Always check the actual gear and motor temperature. If the temperature is high, take the measures shown below.

- Decrease the load ratio.
- Change the heat dissipation conditions.
- Cool the motor with a cooling fan etc.

Rated Output W	Heat Sink Size			
	1/5	1/11	1/21	1/33
100			A	
200				
400		B		
750	C			
1500				

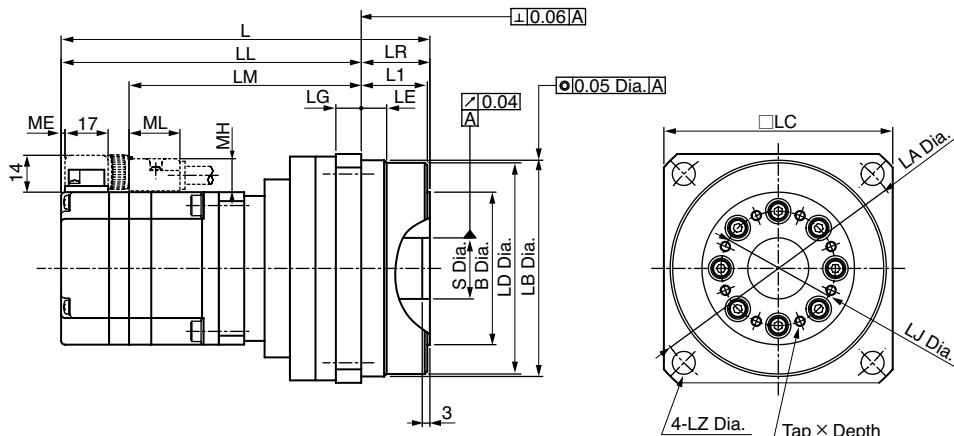
A : 250 mm × 250 mm × 6 mm, aluminum

B : 300 mm × 300 mm × 12 mm, aluminum

C : 350 mm × 350 mm × 12 mm, aluminum

## Flange-type With Low-backlash Gears      External Dimensions      Units: mm

(1) 100 to 400 W

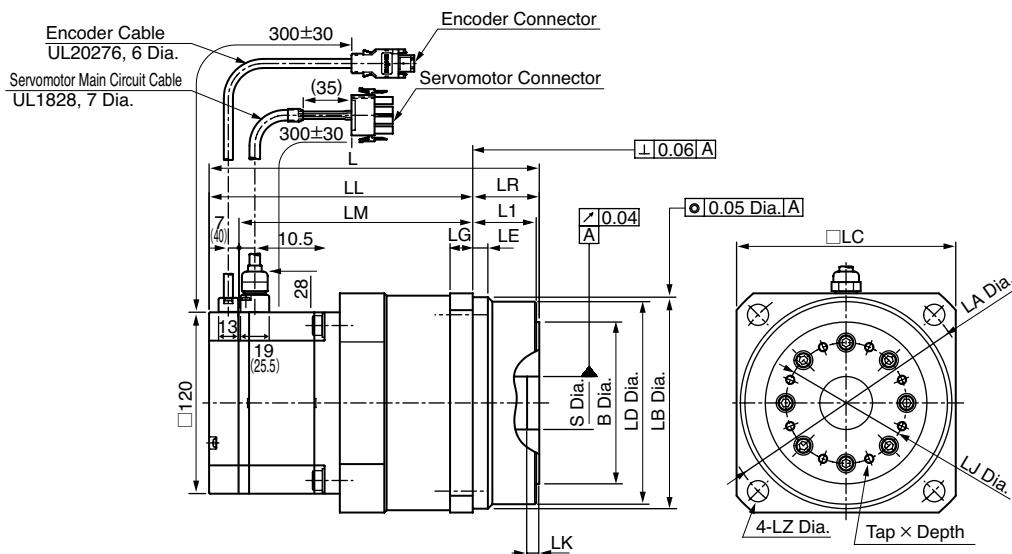


Model SGMPS-	Gear Ratio	L	LL	LM	LR	LE	LG	B	LD	LB	LC	LA	LZ	L1	S	Tap x Depth	LJ	ME	MH	ML	Approx. Mass kg
01A□AH101-E (01A□AH10C-E)	1/5	132 (160)	109 (137)	83	23	8	9	50	64.5	65 <sup>0</sup> <sub>-0.030</sub>	70	80	6.6	22	19 <sup>+0.021</sup> <sub>0</sub>	M3×6L	35	1	12	20	1.3 (1.5)
01A□AHB01-E (01A□AHB0C-E)	1/11																				1.4 (1.6)
01A□AHC01-E (01A□AHC0C-E)	1/21	145	118 (146)	92	27	10	10	60	83	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9	26	24 <sup>+0.021</sup> <sub>0</sub>	M4×7L	45	1	12	20	2.4 (2.6)
01A□AH701-E (01A□AH70C-E)	1/33																				
02A□AH101-E (02A□AH10C-E)	1/5	150 (181.5)	123 (154.5)	99	27	10	10	60	83	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9	26	24 <sup>+0.021</sup> <sub>0</sub>	M4×7L	45	1.5	13	21	2.9 (3.4)
02A□AHB01-E (02A□AHB0C-E)	1/11																				3.0 (3.5)
02A□AHC01-E (02A□AHC0C-E)	1/21	162	131 (162.5)	107	31	12	12	70	96	100 <sup>0</sup> <sub>-0.035</sub>	105	120	9	29	28 <sup>+0.021</sup> <sub>0</sub>	M5×8L	55	1.5	13	21	4.1 (4.6)
02A□AH701-E (02A□AH70C-E)	1/33																				
04A□AH101-E (04A□AH10C-E)	1/5	160 (191.5)	133 (164.5)	109	27	10	10	60	83	85 <sup>0</sup> <sub>-0.035</sub>	90	105	9	26	24 <sup>+0.021</sup> <sub>0</sub>	M4×7L	45	1.5	13	21	3.2 (3.7)
04A□AHB01-E (04A□AHB0C-E)	1/11	172 (203.5)	141 (172.5)	117	31	12	12	70	96	100 <sup>0</sup> <sub>-0.035</sub>	105	120	9	29	28 <sup>+0.021</sup> <sub>0</sub>	M5×8L	55	1.5	13	21	4.4 (4.9)
04A□AHC01-E (04A□AHC0C-E)	1/21	184	149 (180.5)	125	35	14	13	90	112	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11	33	32 <sup>+0.025</sup> <sub>0</sub>	M5×8L	70	1.5	13	21	5.8 (6.3)
04A□AH701-E (04A□AH70C-E)	1/33																				

Note: The models and values in parentheses are for servomotors with holding brakes.

Flange-type With Low-backlash Gears      External Dimensions      Units: mm

(2) 750 W, 1.5 kW



Model SGMPS-	Gear Ratio	L	LL	LM	LR	LE	LG	B	LD	LB	LC	LA	LZ	L1	LJ	LK	S	Tap × Depth	Approx. Mass kg
08A□AH101-E (08A□AH10C-E)	1/5	181.5 (215)	150.5 (184)	131	31	12	12	70	96	100 <sup>0</sup> <sub>-0.035</sub>	105	120	9	29	55	3	28 <sup>+0.021</sup> <sub>0</sub>	M5×8L	6.9 (8.4)
08A□AHB01-E (08A□AHB0C-E)	1/11	193.5 (227)	158.5 (192)	139	35	14	13	90	112	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11	33	70	3	32 <sup>+0.025</sup> <sub>0</sub>	M5×8L	8.6 (10.1)
08A□AHC01-E (08A□AHC0C-E)	1/21	218.5 (252)	174.5 (208)	155	44	10	15	107	134	140 <sup>0</sup> <sub>-0.040</sub>	145	165	14	42	80	4	35 <sup>+0.025</sup> <sub>0</sub>	M6×10L	12.2 (13.7)
08A□AH701-E (08A□AH70C-E)	1/33																		
15A□AH101-E (15A□AH10C-E)	1/5	221.5 (255)	186.5 (220)	167	35	12.5	13	90	112	115 <sup>0</sup> <sub>-0.035</sub>	120	135	11	33	70	3	32 <sup>+0.025</sup> <sub>0</sub>	M5×8L	11.6 (13.1)
15A□AHB01-E (15A□AHB0C-E)	1/11	246.5 (280)	202.5 (236)	183	44	10	15	107	134	140 <sup>0</sup> <sub>-0.040</sub>	145	165						M6×10L	15.8 (17.3)
15A□AHC01-E (15A□AHC0C-E)	1/21	261.5 (295)	208.5 (242)	189	53	16	16	135	163	165 <sup>0</sup> <sub>-0.040</sub>	170	190	14						
15A□AH701-E (15A□AH70C-E)	1/33												51	100	6	47 <sup>+0.025</sup> <sub>0</sub>	M8×12L	20.5 (22.0)	

Note: The models and values in parentheses are for servomotors with holding brakes.

# Rotary Servomotors

# SGMGV



## Model Designations

SGMGV - 03 A D A 2 1

**Σ-V Series**  
Servomotor  
SGMGV

1st+2nd digits      3rd digit      4th digit      5th digit      6th digit      7th digit

1st+2nd digits      Rated Output

Code	Specifications
03	300 W
05	450 W
09	850 W
13	1.3 kW
20	1.8 kW
30	2.9 kW
44	4.4 kW
55	5.5 kW
75	7.5 kW
1A	11 kW
1E	15 kW

4th digit      Serial Encoder

Code	Specifications
3	20-bit absolute (standard)
D	20-bit incremental (standard)

7th digit      Options

Code	Specifications
1	Without options
B	With holding brake (90 VDC)
C	With holding brake (24 VDC)
D	With oil seal and holding brake (90 VDC)
E	With oil seal and holding brake (24 VDC)
S	With oil seal

5th digit      Design Revision Order

Code	Specifications
A	Standard

6th digit      Shaft End

Code	Specifications
2	Straight without key (standard)
6	Straight with key and tap (optional)

3rd digit      Power Supply Voltage

Code	Specifications
A	200 VAC
D	400 VAC

## Features

- High-speed driving of feed shafts for various machines
- Wide selection: 300 W to 15 kW capacity, holding brake option
- Mounted serial encoder: 20 bits, high resolution
- Protective structure: IP67

## Application Examples

- Machine tools
- Transfer machines
- Material handling machines
- Food processing equipment

Configurations of connectors for the main circuit vary depending on servomotor capacity.



### SGMGV-03/-05

The connectors are used only for Yaskawa servomotors. Order the connectors specified by Yaskawa.

Both protective structure IP67 and European Safety Standards compliant connectors are available.

For details, refer to page 106 and 107.



### SGMGV-09 to -1E

The connectors for these models are round. The connectors specified by Yaskawa are required. Note that the connectors vary depending on the operation environment of servomotors.

Two types of connectors are available.

- Standard connectors:

For details, refer to page 109 and 110.

- Protective structure IP67 and European Safety Standards compliant connectors:

For details, refer to page 111.

## Ratings and Specifications

**Time Rating:** Continuous

**Vibration Class:** V15

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Thermal Class:** F

**200-V Class**

**Withstand Voltage:** 1500 VAC for one minute (200-V Class)

1800 VAC for one minute (400-V Class)

**Enclosure:** Totally enclosed, self-cooled, IP67

(except for shaft opening)

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

Servomotor Model: SGMGV-□□□		03A	05A	09A	13A	20A	30A	44A	55A	75A	1AA	1EA
Rated Output* <sup>1</sup>	kW	0.3	0.45	0.85	1.3	1.8	2.9 2.4* <sup>2</sup>	4.4	5.5	7.5	11	15
Rated Torque* <sup>1</sup>	N·m	1.96	2.86	5.39	8.34	11.5	18.6 15.1* <sup>2</sup>	28.4	35.0	48.0	70.0	95.4
Instantaneous Peak Torque* <sup>1</sup>	N·m	5.88	8.92	13.8	23.3	28.7	45.1	71.1	87.6	119	175	224
Rated Current* <sup>1</sup>	Arms	2.8	3.8	6.9	10.7	16.7	23.8 19.6* <sup>2</sup>	32.8	42.1	54.7	58.6	78
Instantaneous Max. Current* <sup>1</sup>	Arms	8	11	17	28	42	56	84	110	130	140	170
Rated Speed* <sup>1</sup>	min <sup>-1</sup>	1500										
Max. Speed* <sup>1</sup>	min <sup>-1</sup>	3000								2000		
Torque Constant	N·m/Arms	0.776	0.854	0.859	0.891	0.748	0.848	0.934	0.871	0.957	1.32	1.37
Rotor Moment of Inertia	×10 <sup>-4</sup> kg·m <sup>2</sup>	2.48 (2.73)	3.33 (3.58)	13.9 (16)	19.9 (22)	26 (28.1)	46 (54.5)	67.5 (76.0)	89.0 (97.5)	125 (134)	242 (261)	303 (341)
Rated Power Rate* <sup>1</sup>	kW/s	15.5 (14.1)	24.6 (22.8)	20.9 (18.2)	35.0 (31.6)	50.9 (47.1)	75.2 (63.5)	119 (106)	138 (126)	184 (172)	202 (188)	300 (283)
Rated Angular Acceleration* <sup>1</sup>	rad/s <sup>2</sup>	7900 (7180)	8590 (7990)	3880 (3370)	4190 (3790)	4420 (4090)	4040 (3410)	4210 (3740)	3930 (3590)	3840 (3580)	2890 (2680)	3150 (2960)
Applicable SERVOPACK	SGDV-□□□□	3R8A	3R8A	7R6A	120A	180A	330A 200A* <sup>2</sup>	330A	470A	550A	590A	780A

\*1: These items and torque-motor speed characteristics quoted in combination with a SERVOPACK are at an armature winding temperature of 20°C.

\*2: When using SGDV-200A SERVOPACKs with SGMGV-30A servomotors, use these values.

Notes: 1 The values in parentheses are for servomotors with holding brakes.

2 The above specifications show the values under the cooling condition when the following heat sinks are mounted on the servomotors.

SGMGV-03A/-05A: 250 mm × 250 mm × 6 mm (aluminum)

SGMGV-09A/-13A/-20A: 400 mm × 400 mm × 20 mm (iron)

SGMGV-30A/-44A/-55A/-75A: 550 mm × 550 mm × 30 mm (iron)

SGMGV-1AA/-1EA: 650 mm × 650 mm × 35 mm (iron)

**400-V Class**

Servomotor Model: SGMGV-□□□		03D	05D	09D	13D	20D	30D	44D	55D	75D	1AD	1ED
Rated Output*	kW	0.3	0.45	0.85	1.3	1.8	2.9	4.4	5.5	7.5	11	15
Rated Torque*	N·m	1.96	2.86	5.39	8.34	11.5	18.6	28.4	35.0	48.0	70.0	95.4
Instantaneous Peak Torque*	N·m	5.88	8.92	13.8	23.3	28.7	45.1	71.1	87.6	119	175	224
Rated Current*	Arms	1.4	1.9	3.5	5.4	8.4	11.9	16.5	20.8	25.7	28.1	37.2
Instantaneous Max. Current*	Arms	4	5.5	8.5	14	20	28	40.5	52	65	70	85
Rated Speed*	min <sup>-1</sup>	1500										
Max. Speed*	min <sup>-1</sup>	3000								2000		
Torque Constant	N·m/Arms	1.55	1.71	1.72	1.78	1.50	1.70	1.93	1.80	1.92	2.64	2.74
Rotor Moment of Inertia	×10 <sup>-4</sup> kg·m <sup>2</sup>	2.48 (2.73)	3.33 (3.58)	13.9 (16)	19.9 (22)	26 (28.1)	46 (54.5)	67.5 (76.0)	89.0 (97.5)	125 (134)	242 (261)	303 (341)
Rated Power Rate*	kW/s	15.5 (14.1)	24.6 (22.8)	20.9 (18.2)	35.0 (31.6)	50.9 (47.1)	75.2 (63.5)	119 (106)	138 (126)	184 (172)	202 (188)	300 (283)
Rated Angular Acceleration*	rad/s <sup>2</sup>	7900 (7180)	8590 (7990)	3880 (3370)	4190 (3790)	4420 (4090)	4040 (3410)	4210 (3740)	3930 (3590)	3840 (3580)	2890 (2680)	3150 (2960)
Applicable SERVOPACK	SGDV-□□□□	1R9D	1R9D	3R5D	5R4D	8R4D	120D	170D	210D	260D	280D	370D

\*: These items and torque-motor speed characteristics quoted in combination with a SERVOPACK are at an armature winding temperature of 20°C.

Notes: 1 The values in parentheses are for servomotors with holding brakes.

2 The above specifications show the values under the cooling condition when the following heat sinks are mounted on the servomotors.

SGMGV-03D/-05D: 250 mm × 250 mm × 6 mm (aluminum)

SGMGV-09D/-13D/-20D: 400 mm × 400 mm × 20 mm (iron)

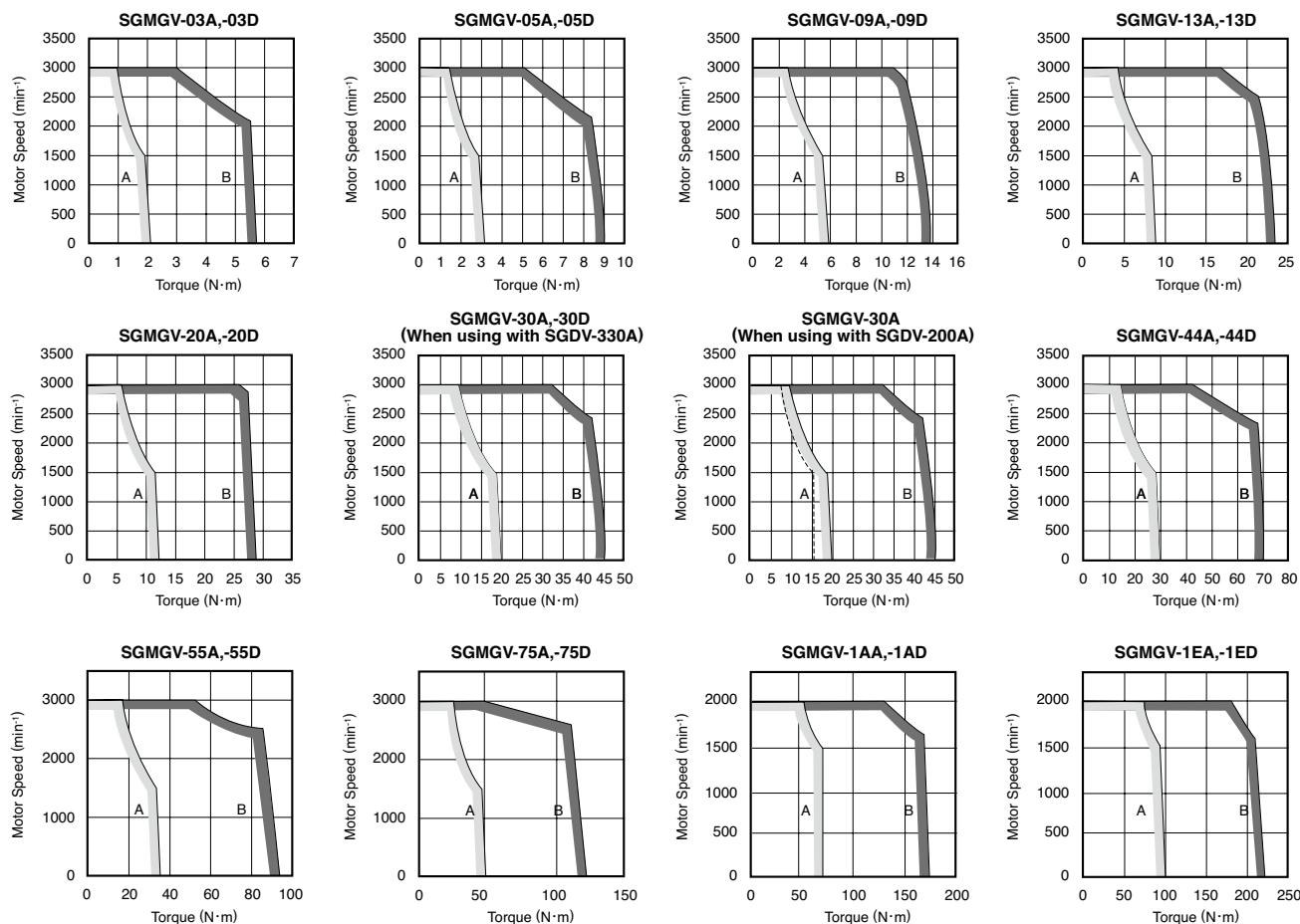
SGMGV-30D/-44D/-55D/-75D: 550 mm × 550 mm × 30 mm (iron)

SGMGV-1AD/-1ED: 650 mm × 650 mm × 35 mm (iron)

## Ratings and Specifications

### ● Torque-Motor Speed Characteristics (200 V/400 V)

A : Continuous Duty Zone    B : Intermittent Duty Zone



Notes: 1 When the effective torque is within the allowable range for the rated torque, the servomotor can be used within the intermittent duty zone.

2 When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

### ● Holding Brake Electrical Specifications

Servomotor Model	Servomotor Rated Output kW	Holding Brake Specifications					
		Holding Torque N·m	Rated Voltage 24 VDC		Rated Voltage 90 VDC		
			Capacity W	Rated Current A (at 20°C)	Capacity W	Rated Current A (at 20°C)	
SGMGV-03	0.3	4.5	10	0.42	10	0.11	
SGMGV-05	0.45	4.5	10	0.42	10	0.11	
SGMGV-09	0.85	12.7	10	0.41	10	0.11	
SGMGV-13	1.3	19.6	10	0.41	10	0.11	
SGMGV-20	1.8	19.6	10	0.41	10	0.11	
SGMGV-30	2.9	43.1	18.5	0.77	18.5	0.21	
SGMGV-44	4.4	43.1	18.5	0.77	18.5	0.21	
SGMGV-55	5.5	72.6	25	1.05	25	0.28	
SGMGV-75	7.5	72.6	25	1.05	25	0.28	
SGMGV-1A	11	84.3	32	1.33	32	0.36	
SGMGV-1E	15	114.6	35	1.46	35	0.39	

Notes: 1 The holding brake is only used to hold the load and cannot be used to stop the servomotor.

2 The holding brake open time and holding brake operation time vary depending on which discharge circuit is used. Make sure holding brake open time and holding brake operation time are correct for your servomotor.

3 A 24-VDC power supply is not included.

4 Refer to page 407 for information on the 90-VDC power supply.

## Ratings and Specifications

### ● Allowable Load Moment of Inertia at the Motor Shaft

The rotor moment of inertia ratio is the value for a servomotor without a gear and a holding brake.

Servomotor Model	Servomotor Rated Output	Allowable Load Moment of Inertia (Rotor Moment of Inertia Ratio)
SGMGV-03 to -1E	0.3 to 1.5 kW	5 times

### ● Load Moment of Inertia

The larger the load moment of inertia, the worse the movement response of the load.

The allowable load moment of inertia ( $J_L$ ) depends on the motor capacity, as shown above. This value is provided strictly as a guideline and results may vary depending on servomotor drive conditions.

Use the AC servo drive capacity selection program SigmaJunmaSize+ to check the operation conditions. The program can be downloaded for free from our web site (<http://www.e-mechatronics.com/>).

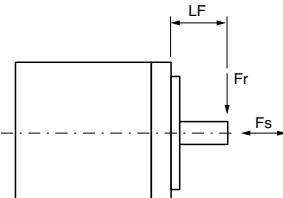
An overvoltage alarm (A.400) is likely to occur during deceleration if the load moment of inertia exceeds the allowable load moment of inertia. SERVOPACKs with a built-in regenerative resistor may generate a regenerative overload alarm (A.320). Take one of the following steps if this occurs.

- Reduce the torque limit.
- Reduce the deceleration rate.
- Reduce the maximum speed.
- Install an external regenerative resistor if the alarm cannot be cleared using the steps above. Refer to *Regenerative Resistors* on page 409.

### ● Allowable Radial and Thrust Loads

Design the mechanical system so thrust and radial loads applied to the servomotor shaft end during operation fall within the ranges shown in the table.

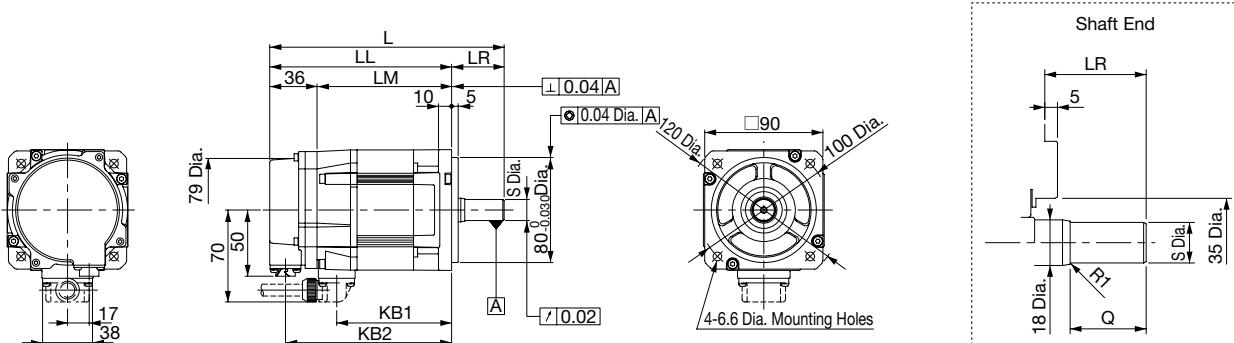
Servomotor Model	Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm	Reference Diagram
SGMGV-	03□□A21	490	98	37
	05□□A21	490	98	40
	09□□A21	490	98	58
	13□□A21	686	343	58
	20□□A21	980	392	58
	30□□A21	1470	490	79
	44□□A21	1470	490	79
	55□□A21	1764	588	113
	75□□A21	1764	588	113
	1A□□A21	1764	588	116
	1E□□A21	4998	2156	116



## External Dimensions Units: mm

### ● Without Holding Brakes

(1) 300 W, 450 W



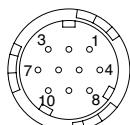
Note: For the specifications of the other shaft ends, refer to page 105.

Model SGMGV-	L	LL	LM	LR	KB1	KB2	Shaft End Dimensions		Approx. Mass kg
							S	Q	
03□□A21	163	126	90	37	75	114	14 <sup>0</sup> <sub>-0.011</sub>	25	2.6
05□□A21	179	139	103	40	88	127	16 <sup>0</sup> <sub>-0.011</sub>	30	3.2

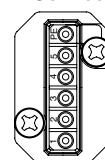
Note: Models with oil seals are of the same configuration.

#### • Cable Specifications for Encoder-end Connector (20-bit Encoder)

Receptacle: CM10-R10P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP10S-□-D (L-shaped)  
CM10-SP10S-□-D (Straight)  
(Boxes (□) indicate a value that varies,  
depending on cable size.)  
Manufacturer: DDK Ltd.



#### • Cable Specifications for Servomotor-end Connector



PE	FG (Frame ground)
5	—
4	—
3	Phase U
2	Phase V
1	Phase W

Manufacturer: Japan Aviation Electronics Industry,Ltd.

With an Absolute Encoder

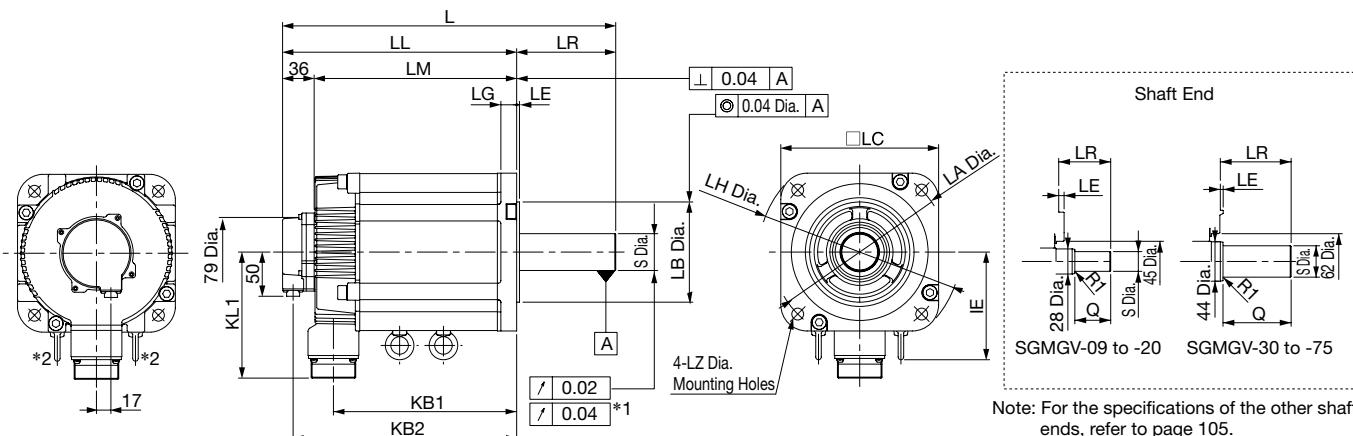
1	PS	6	BAT (+)
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	BAT (-)	10	FG (Frame ground)

With an Incremental Encoder

1	PS	6	—
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	—	10	FG (Frame ground)

## External Dimensions Units: mm

(2) 850 W to 7.5 kW



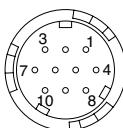
\*1: When using SGMGV-55 and -75 servomotors

\*2: Eyebolts are included for the SGMGV-55 and -75 servomotors.

Model SGMGV-	L	LL	LM	LR	KB1	KB2	IE	KL1	Flange Face Dimensions							Shaft End Dimensions		Approx. Mass kg
									LA	LB	LC	LE	LG	LH	LZ	S	Q	
09□□A21	195	137	101	58	83	125	—	104	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	12	165	9	19 <sup>0</sup> <sub>-0.013</sub>	40	5.5
13□□A21	211	153	117	58	99	141	—	104	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	12	165	9	22 <sup>0</sup> <sub>-0.013</sub>	40	7.1
20□□A21	229	171	135	58	117	159	—	104	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	12	165	9	24 <sup>0</sup> <sub>-0.013</sub>	40	8.6
30□□A21	239	160	124	79	108	148	—	134	200	114.3 <sup>0</sup> <sub>-0.025</sub>	180	3.2	18	230	13.5	35 <sup>+0.01</sup> <sub>0</sub>	76	13.5
44□□A21	263	184	148	79	132	172	—	134	200	114.3 <sup>0</sup> <sub>-0.025</sub>	180	3.2	18	230	13.5	35 <sup>+0.01</sup> <sub>0</sub>	76	17.5
55□□A21	334	221	185	113	163	209	123	144	200	114.3 <sup>0</sup> <sub>-0.025</sub>	180	3.2	18	230	13.5	42 <sup>0</sup> <sub>-0.016</sub>	110	21.5
75□□A21	380	267	231	113	209	255	123	144	200	114.3 <sup>0</sup> <sub>-0.025</sub>	180	3.2	18	230	13.5	42 <sup>0</sup> <sub>-0.016</sub>	110	29.5

Note: Models with oil seals are of the same configuration.

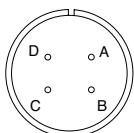
• Cable Specifications for Encoder-end Connector  
(20-bit Encoder)



Receptacle: CM10-R10P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP10S-□-D (L-shaped)  
CM10-SP10S-□-D (Straight)  
(Boxes (□) indicate a value that varies, depending on cable size.)

Manufacturer: DDK Ltd.

• Cable Specifications for Servomotor-end Connector



A	Phase U
B	Phase V
C	Phase W
D	FG (Frame ground)

Manufacturer: DDK Ltd.

With an Absolute Encoder

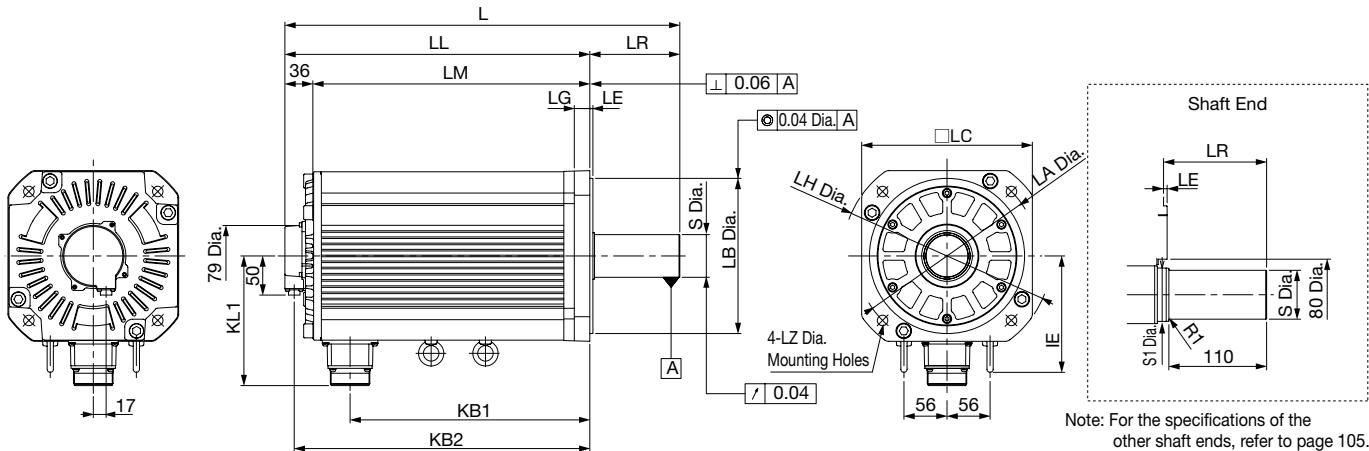
1	PS	6	BAT (+)
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	BAT (-)	10	FG (Frame ground)

With an Incremental Encoder

1	PS	6	—
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	—	10	FG (Frame ground)

**External Dimensions** Units: mm

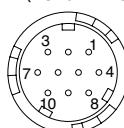
(3) 11 kW, 15 kW



Model SGMGV-	L	LL	LM	LR	KB1	KB2	IE	KL1	Flange Face Dimensions							Shaft End Dimensions		Approx. Mass kg
									LA	LB	LC	LE	LG	LH	LZ	S	S1	
1A□□A21	447	331	295	116	247	319	150	168	235	200 <sup>0</sup> <sub>-0.046</sub>	220	4	20	270	13.5	42 <sup>0</sup> <sub>-0.016</sub>	50	57
1E□□A21	509	393	357	116	309	381	150	168	235	200 <sup>0</sup> <sub>-0.046</sub>	220	4	20	270	13.5	55 <sup>+0.030</sup> <sub>-0.011</sub>	60	67

Note: Models with oil seals are of the same configuration.

• Cable Specifications for Encoder-end Connector  
(20-bit Encoder)



Receptacle: CM10-R10P-D

Applicable plug (To be provided by the customer)

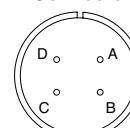
Plug: CM10-AP10S-□-D (L-shaped)

CM10-SP10S-□-D (Straight)

(Boxes (□) indicate a value that varies,  
depending on cable size.)

Manufacturer: DDK Ltd.

• Cable Specifications for Servomotor-end Connector



A	Phase U
B	Phase V
C	Phase W
D	FG (Frame ground)

Manufacturer: DDK Ltd.

With an Absolute Encoder

1	PS	6	BAT (+)
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	BAT (-)	10	FG (Frame ground)

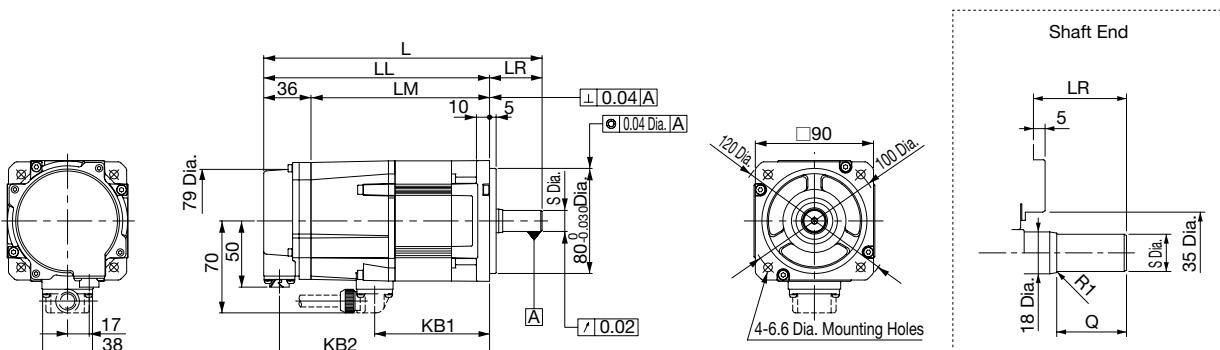
With an Incremental Encoder

1	PS	6	—
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	—	10	FG (Frame ground)

## External Dimensions Units: mm

### With Holding Brakes

(1) 300 W, 450 W

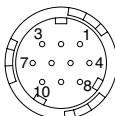


Note: For the specifications of the other shaft ends, refer to page 105.

Model SGMGV-	L	LL	LM	LR	KB1	KB2	Shaft End Dimensions		Approx. Mass kg
							S	Q	
03□□A2□	196	159	123	37	75	147	14 <sup>0</sup> <sub>-0.011</sub>	25	3.6
05□□A2□	212	172	136	40	88	160	16 <sup>0</sup> <sub>-0.011</sub>	30	4.2

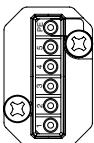
Note: Models with oil seals are of the same configuration.

- Cable Specifications for Encoder-end Connector  
(20-bit Encoder)



Receptacle: CM10-R10P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP10S-□-D (L-shaped)  
CM10-SP10S-□-D (Straight)  
(Boxes (□) indicate a value that varies,  
depending on cable size.)  
Manufacturer: DDK Ltd.

- Cable Specifications for Servomotor-end Connector



PE	FG (Frame ground)
5	Brake terminal
4	Brake terminal
3	Phase U
2	Phase V
1	Phase W

With an Absolute Encoder

1	PS	6	BAT (+)
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	BAT (-)	10	FG (Frame ground)

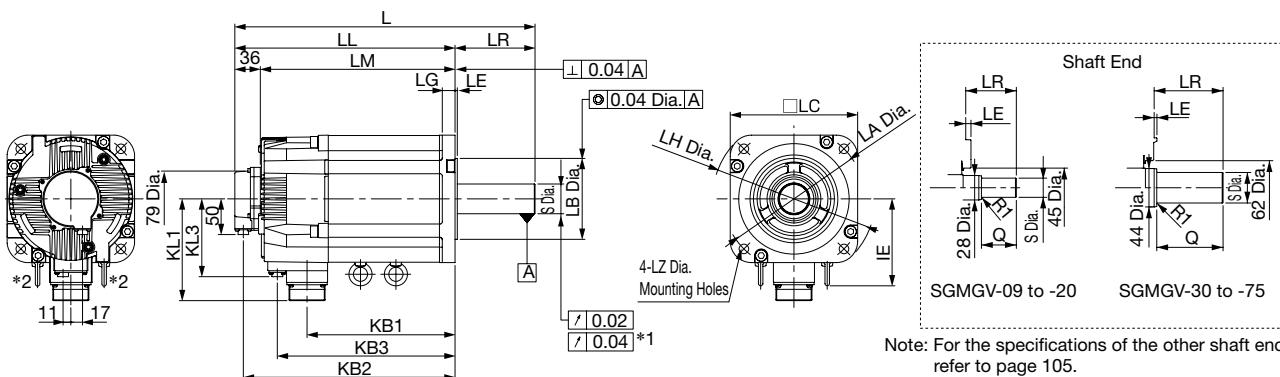
With an Incremental Encoder

1	PS	6	—
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	—	10	FG (Frame ground)

Manufacturer: Japan Aviation Electronics  
Industry,Ltd.

## External Dimensions Units: mm

(2) 850 W to 7.5 kW



\*1: When using SGMGV-55 and -75 servomotors

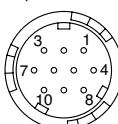
\*2: Eyebolts are included for the SGMGV-55 and -75 servomotors.

Note: For the specifications of the other shaft ends, refer to page 105.

Model SGMGV-	L	LL	LM	LR	KB1	KB2	KB3	IE	KL1	KL3	Flange Face Dimensions						Shaft End Dimensions		Approx. Mass kg	
											LA	LB	LC	LE	LG	LH	LZ	S	Q	
09□□A2□	231	173	137	58	83	161	115	—	104	80	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	12	165	9	19 <sup>0</sup> <sub>-0.013</sub>	40	7.5
13□□A2□	247	189	153	58	99	177	131	—	104	80	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	12	165	9	22 <sup>0</sup> <sub>-0.013</sub>	40	9.0
20□□A2□	265	207	171	58	117	195	149	—	104	80	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	12	165	9	24 <sup>0</sup> <sub>-0.013</sub>	40	11.0
30□□A2□	287	208	172	79	108	196	148	—	134	110	200	114.3 <sup>0</sup> <sub>-0.025</sub>	180	3.2	18	230	13.5	35 <sup>+0.01</sup>	76	19.5
44□□A2□	311	232	196	79	132	220	172	—	134	110	200	114.3 <sup>0</sup> <sub>-0.025</sub>	180	3.2	18	230	13.5	35 <sup>+0.01</sup>	76	23.5
55□□A2□	378	265	229	113	163	253	205	123	144	110	200	114.3 <sup>0</sup> <sub>-0.025</sub>	180	3.2	18	230	13.5	42 <sup>0</sup> <sub>-0.016</sub>	110	27.5
75□□A2□	424	311	275	113	209	299	251	123	144	110	200	114.3 <sup>0</sup> <sub>-0.025</sub>	180	3.2	18	230	13.5	42 <sup>0</sup> <sub>-0.016</sub>	110	35

Note: Models with oil seals are of the same configuration.

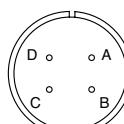
• Cable Specifications for Encoder-end Connector  
(20-bit Encoder)



Receptacle: CM10-R10P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP10S-□-D (L-shaped)  
CM10-SP10S-□-D (Straight)  
(Boxes (□) indicate a value that varies, depending on cable size.)

Manufacturer: DDK Ltd.

• Cable Specifications for Servomotor-end Connector



A	Phase U
B	Phase V
C	Phase W
D	FG (Frame ground)

Manufacturer: DDK Ltd.

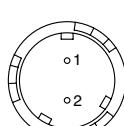
With an Absolute Encoder

1	PS	6	BAT (+)
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	BAT (-)	10	FG (Frame ground)

With an Incremental Encoder

1	PS	6	—
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	—	10	FG (Frame ground)

• Cable Specifications for Brake-end Connector



Receptacle: CM10-R2P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP2S-□-D (L-shaped)  
CM10-SP2S-□-D (Straight)  
(Boxes (□) indicate a value that varies, depending on cable size.)

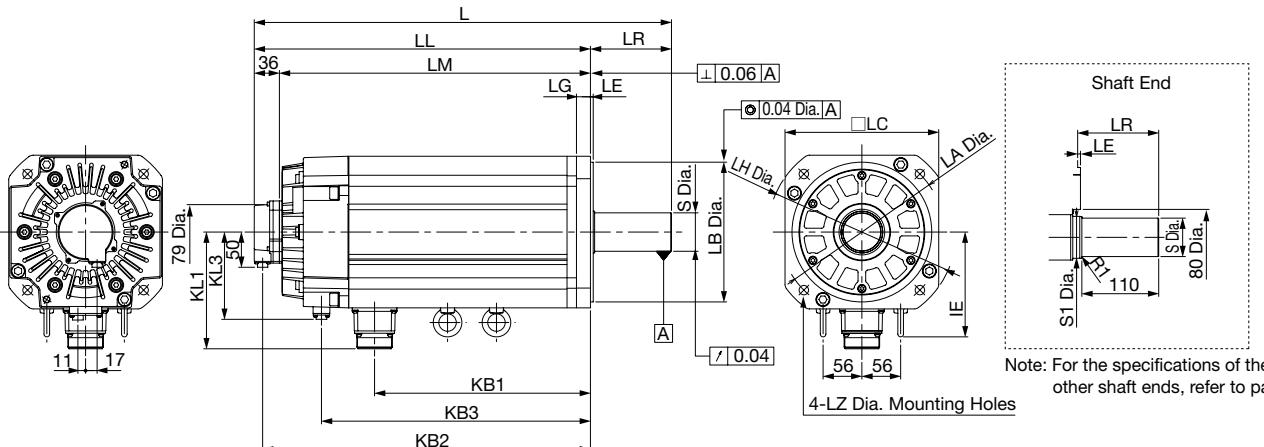
Manufacturer: DDK Ltd.

Brake terminal
Brake terminal

Note: No polarity for connection to the brake terminals

## External Dimensions Units: mm

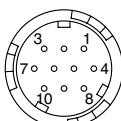
### (3) 11 kW, 15 kW



Model SGMGV-	L	LL	LM	LR	KB1	KB2	KB3	IE	KL1	KL3	Flange Face Dimensions						Shaft End Dimensions		Approx. Mass kg	
											LA	LB	LC	LE	LG	LH	LZ	S	S1	
1A□□A2□	498	382	346	116	247	370	315	150	168	125	235	200 <sup>0</sup> <sub>-0.046</sub>	220	4	20	270	13.5	42 <sup>0</sup> <sub>-0.016</sub>	50	65
1E□□A2□	598	482	446	116	309	470	385	150	168	125	235	200 <sup>0</sup> <sub>-0.046</sub>	220	4	20	270	13.5	55 <sup>+0.030</sup> <sub>-0.011</sub>	60	85

Note: Models with oil seals are of the same configuration.

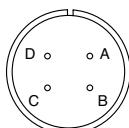
#### • Cable Specifications for Encoder-end Connector (20-bit Encoder)



Receptacle: CM10-R10P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP10S-□-D (L-shaped)  
CM10-SP10S-□-D (Straight)  
(Boxes (□) indicate a value that varies,  
depending on cable size.)

Manufacturer: DDK Ltd.

#### • Cable Specifications for Servomotor-end Connector



A	Phase U
B	Phase V
C	Phase W
D	FG (Frame ground)

Manufacturer: DDK Ltd.

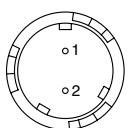
#### With an Absolute Encoder

1	PS	6	BAT (+)
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	BAT (-)	10	FG (Frame ground)

#### With an Incremental Encoder

1	PS	6	—
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	—	10	FG (Frame ground)

#### • Cable Specifications for Brake-end Connector



Receptacle: CM10-R2P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP2S-□-D (L-shaped)  
CM10-SP2S-□-D (Straight)  
(Boxes (□) indicate a value that varies,  
depending on cable size.)

Manufacturer: DDK Ltd.

Brake terminal
Brake terminal

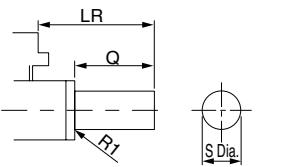
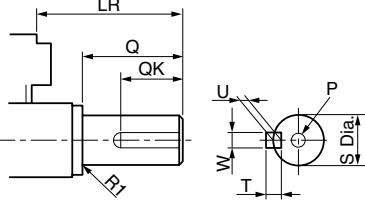
Note: No polarity for connection to the brake terminals

**External Dimensions** Units: mm

● Shaft End

SGMGV - □□□□□□□□

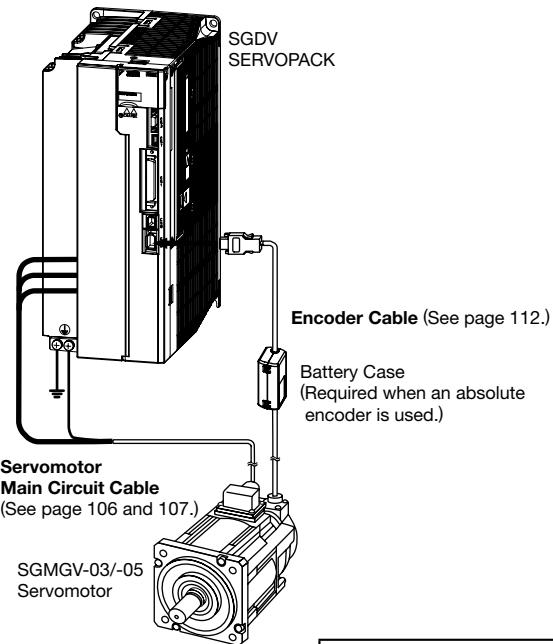
Code	Specifications	Remarks
2	Straight without key	Standard
6	Straight with key and tap for one location (Key slot is JIS B1301-1996 fastening type)	Optional

Shaft End	Model SGMGV-								
	03	05	09	13	20	30/44	55/75	1A	1E
<b>Code: 2 (Straight without Key)</b>									
	LR	37	40	58	58	58	79	113	116
	Q	25	30	40	40	40	76	110	110
	S	14 <sup>0</sup> <sub>-0.011</sub>	16 <sup>0</sup> <sub>-0.011</sub>	19 <sup>0</sup> <sub>-0.013</sub>	22 <sup>0</sup> <sub>-0.013</sub>	24 <sup>0</sup> <sub>-0.013</sub>	35 <sup>+0.01</sup> <sub>0</sub>	42 <sup>0</sup> <sub>-0.016</sub>	42 <sup>0</sup> <sub>-0.016</sub>
<b>Code: 6 (Straight with Key and Tap)</b>									
	LR	37	40	58	58	58	79	113	116
	Q	25	30	40	40	40	76	110	110
	QK	15	20	25	25	25	60	90	90
	S	14 <sup>0</sup> <sub>-0.011</sub>	16 <sup>0</sup> <sub>-0.011</sub>	19 <sup>0</sup> <sub>-0.013</sub>	22 <sup>0</sup> <sub>-0.013</sub>	24 <sup>0</sup> <sub>-0.013</sub>	35 <sup>+0.01</sup> <sub>0</sub>	42 <sup>0</sup> <sub>-0.016</sub>	42 <sup>0</sup> <sub>-0.016</sub>
	W	5	5	5	6	8	10	12	12
	T	5	5	5	6	7	8	8	10
	U	3	3	3	3.5	4	5	5	6
	P	M4 Screw, Depth 10	M5 Screw, Depth 12				M12 Screw, Depth 25	M16 Screw, Depth 32	M20 Screw, Depth 40

## Selecting Cables (SGMGV-03 / -05)

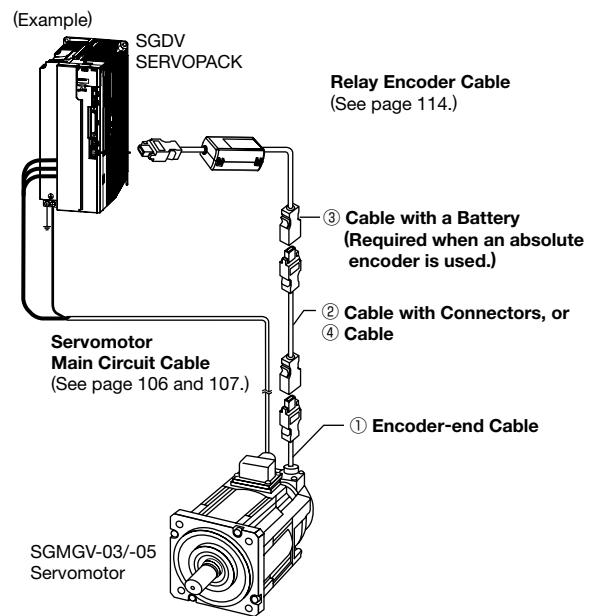
### ● Cables Connections

● Standard Wiring (Max. encoder cable length: 20 m)



● Encoder Cable Extension from 30 to 50 m

(See page 114.)



### CAUTION

- Separate the servomotor main circuit cable wiring from the I/O signal cable and encoder cable at least 30 cm, and do not bundle or run them in the same duct.
- When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

### ● Servomotor Main Circuit Cable

Servomotor Rated Output	Name	Length	Order No.	Specifications	Details
			Standard (Flexible) Type*		
0.3 kW 0.45 kW	For Servomotor without Holding Brakes	3 m	JZSP-CVM21-03-E	<p>SERVOPACK End</p> <p>50 mm</p> <p>L</p> <p>Servomotor End</p> <p>Wire Markers</p> <p>M4 Crimped Terminals</p>	(1)
		5 m	JZSP-CVM21-05-E		
		10 m	JZSP-CVM21-10-E		
		15 m	JZSP-CVM21-15-E		
		20 m	JZSP-CVM21-20-E		
		30 m	JZSP-CVM21-30-E		
		40 m	JZSP-CVM21-40-E		
		50 m	JZSP-CVM21-50-E		
	For Servomotor with Holding Brakes	3 m	JZSP-CVM41-03-E	<p>SERVOPACK End</p> <p>50 mm</p> <p>L</p> <p>Servomotor End</p> <p>Wire Markers</p> <p>M4 Crimped Terminals</p>	(2)
		5 m	JZSP-CVM41-05-E		
		10 m	JZSP-CVM41-10-E		
		15 m	JZSP-CVM41-15-E		
		20 m	JZSP-CVM41-20-E		
		30 m	JZSP-CVM41-30-E		
		40 m	JZSP-CVM41-40-E		
		50 m	JZSP-CVM41-50-E		
	Servomotor-end Connector Kit	-	JZSP-CVM9-1-E	Crimped Type (A crimp tool is required.)	(3)

\*: These flexible cables are provided as standard equipment.

(Cont'd)

## Selecting Cables (SGMGV-03 / -05)

Servomotor Rated Output	Name	Length	Order No.	Specifications	Details
			Standard (Flexible) Type*		
0.3 kW 0.45 kW	Cables	For Servomotor without Holding Brakes (4 wires)	3 m	JZSP-CVM29-03-E	(4)
			5 m	JZSP-CVM29-05-E	
			10 m	JZSP-CVM29-10-E	
			15 m	JZSP-CVM29-15-E	
			20 m	JZSP-CVM29-20-E	
			30 m	JZSP-CVM29-30-E	
			40 m	JZSP-CVM29-40-E	
	Cables	For Servomotor with Holding Brakes (6 wires)	50 m	JZSP-CVM29-50-E	(4)
			3 m	JZSP-CVM49-03-E	
			5 m	JZSP-CVM49-05-E	
			10 m	JZSP-CVM49-10-E	
			15 m	JZSP-CVM49-15-E	
			20 m	JZSP-CVM49-20-E	
			30 m	JZSP-CVM49-30-E	
			40 m	JZSP-CVM49-40-E	
			50 m	JZSP-CVM49-50-E	

\*: These flexible cables are provided as standard equipment.

### (1) Wiring Specifications for Servomotors without Holding Brakes

SERVOPACK-end Leads

Wire Color	Signal
Green/yellow	FG
Blue	Phase W
White	Phase V
Red	Phase U

Servomotor-end Connector

Signal	Pin No.
FG	PE
Phase W	1
Phase V	2
Phase U	3
-	4
-	5

### (2) Wiring Specifications for Servomotor with Holding Brakes

SERVOPACK-end Leads

Wire Color	Signal
Green/yellow	FG
Blue	Phase W
White	Phase V
Red	Phase U
Black	Brake
Black	Brake

Servomotor-end Connector

Signal	Pin No.
FG	PE
Phase W	1
Phase V	2
Phase U	3
Brake	4
Brake	5

Note: No polarity for connection to a holding brake

### (3) Servomotor-end Connector Kit Specifications

Items	Specifications	External Dimensions mm
Order No.	JZSP-CVM9-1-E (Cables are not included.)	
Applicable Servomotors	SGMGV-03/-05	
Manufacturer	Japan Aviation Electronics Industry, Ltd.	
Plug	JNYFX06SJ3	
Electrical Contact	ST-TMH-S-C1B	
Applicable Wire Size	AWG18 to 22	
Outer Diameter of Insulating Sheath	1.3 dia. to 1.8 dia.	
Mounting Screw	M3 Pan head screw	
Applicable Cable Outer Diameter	6.9 dia. to 8.3 dia.	

Note: A crimp tool (Model no. : CT160-3-TMH5B) is required. Contact the respective manufacturer for more information.

### (4) Cable Specifications (Flexible Type)

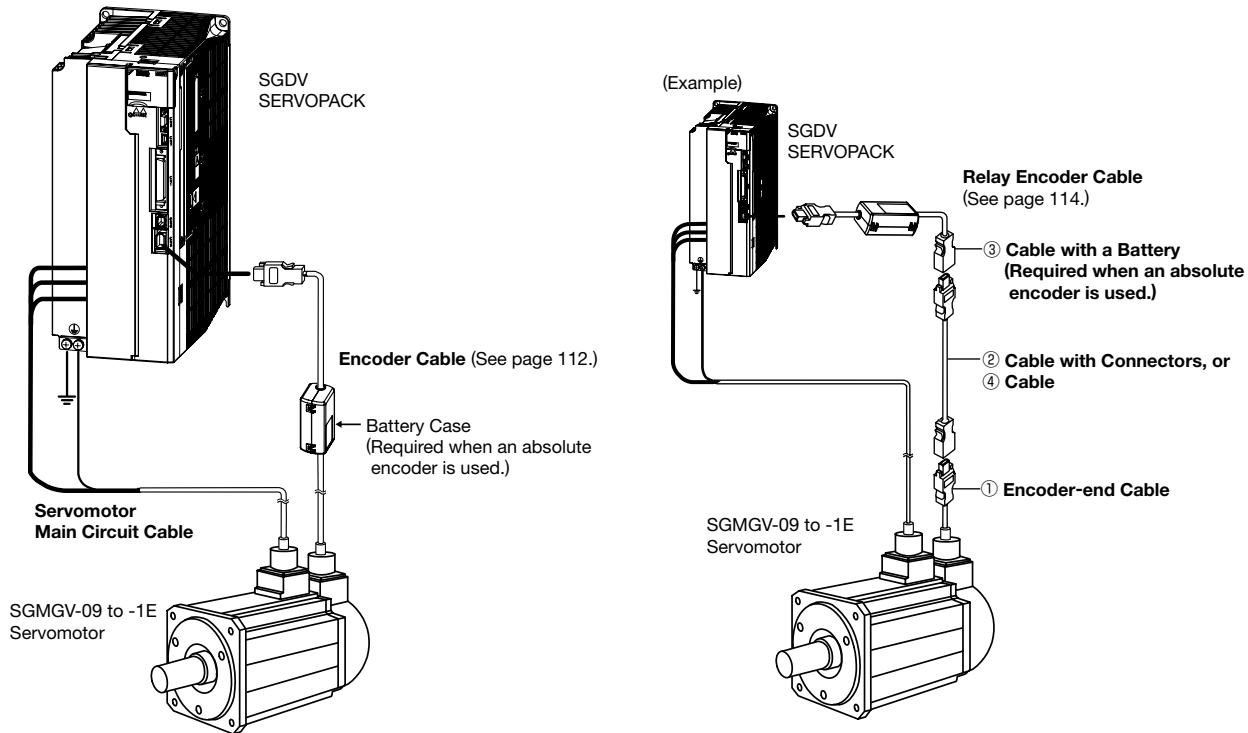
Items	For Servomotor without Holding Brakes (4 wires)	For Servomotor with Holding Brakes (6 wires)
Order No.*	JZSP-CVM29-□□-E	JZSP-CVM49-□□-E
Cable Length	50 m max.	
Specifications	UL2586 (Rating temperature: 105°C) AWG20×4C For power line: AWG20 (0.55 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.77 dia.	UL2586 (Rating temperature: 105°C) AWG20×6C For power line: AWG20 (0.55 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.77 dia.  For holding brake line: AWG20 (0.55 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.77 dia.
Finished Dimensions	7.3±0.3 dia.	7.4±0.3 dia.
Internal Configuration and Lead Color		
Yaskawa Standard Specifications (Standard Length)	Cable length: 3 m, 5 m, 10 m, 15 m, 20 m, 30 m, 40 m, 50 m	

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CVM29-05-E (5 m)

## Selecting Cables (SGMGV-09 to -1E)

### ● Cables Connections

- Standard Wiring (Max. encoder cable length: 20 m)
- Encoder Cable Extension from 30 to 50 m  
(See page 114.)



### CAUTION

- Separate the servomotor main circuit cable wiring from the I/O signal cable and encoder cable at least 30 cm, and do not bundle or run them in the same duct.
- When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

### ● Servomotor Main Circuit Cables

Customers must assemble the servomotor's main circuit cables and attach connectors to connect the SERVOPACKs and the SGMGV servomotors.

The connectors specified by Yaskawa are required. Note that the connectors vary depending on the operation environment of servomotors.

Two types of connectors are available.

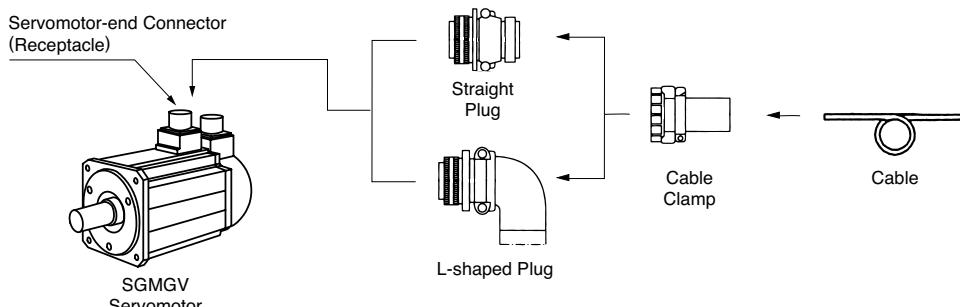
- Standard connectors
- Protective structure IP67 and European Safety Standards compliant connectors

Yaskawa does not specify which cables to use. Use appropriate cables for the connectors.

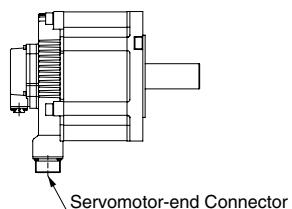
## Selecting Cables (SGMGV-09 to -1E)

### ● Standard Connectors

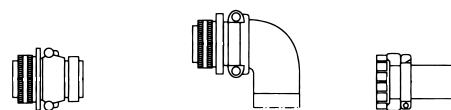
#### ● Connector Configuration



#### (1) Without Holding Brakes



Servomotor-end Connector  
For 0.85 to 15 kW

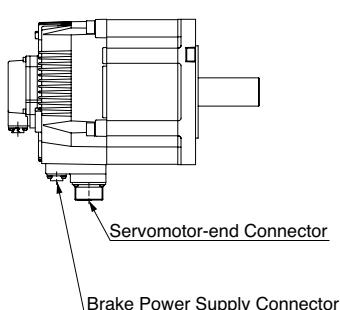


Capacity kW	Servomotor-end Connector (Receptacle)	Cable-end Connector (Not provided by Yaskawa)		
		Straight Plug	L-shaped Plug	Cable Clamp
0.85	CE05-2A18-10PD-D (MS3102A18-10P)	MS3106B18-10S	MS3108B18-10S	MS3057-10A
1.3				
1.8				
2.9	CE05-2A22-22PD-D (MS3102A22-22P)	MS3106B22-22S	MS3108B22-22S	MS3057-12A
4.4				
5.5 to 15	CE05-2A32-17PD-D (MS3102A32-17P)	MS3106B32-17S	MS3108B32-17S	MS3057-20A

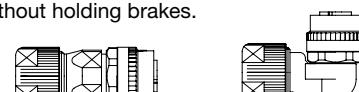
Notes: 1 Servomotor-end connectors (receptacles) are RoHS-compliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors (not provided by Yaskawa).  
2 Servomotor-end connectors (receptacles) can be used with MS plugs. For the model number of the MS receptacle, refer to the receptacle number in parentheses and select the appropriate plug.

#### (2) With Holding Brakes

0.85 to 15 kW servomotors require servomotor-end connector and brake power supply connector.  
The servomotor-end connector is the same as is used for servomotors without holding brakes.



Brake Power Supply Connector  
0.85 to 15 kW



Capacity kW	Servomotor-end Connector (Receptacle)	Cable-end Connector (Not provided by Yaskawa)		
		Straight Plug	L-shaped Plug	Manufacturer
0.85 to 15	CM10-R2P-D	CM10-SP2S-S-D Applicable Cable: 4.0 dia. to 6.0 dia.	CM10-AP2S-S-D Applicable Cable: 4.0 dia. to 6.0 dia.	DDK Ltd.
		CM10-SP2S-M-D Applicable Cable: 6.0 dia. to 9.0 dia.	CM10-AP2S-M-D Applicable Cable: 6.0 dia. to 9.0 dia.	
		CM10-SP2S-L-D Applicable Cable: 9.0 dia. to 11.6 dia.	CM10-AP2S-L-D Applicable Cable: 9.0 dia. to 11.6 dia.	

To order a brake power supply connector kit (0.85 to 15 kW)  
with the order no. below, contact your Yaskawa representative.

J Z S P - C V B 9 - S M S2 - E

Connector Type

S: Straight plug  
A: L-shaped plug

Bush Size\*1

S : Size S (4.0 dia. to 6.0 dia.)  
M : Size M (6.0 dia. to 9.0 dia.)  
L : Size L (9.0 dia. to 11.6 dia.)

Contact Pin Size

S2: Soldered  
C3: Crimped type\*2

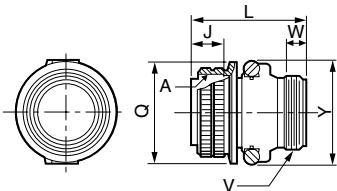
\*1: A size-M connector kit is available as a standard equipment.  
\*2: A crimp tool (model: 357J-50448T) by DDK Ltd. is required.

## Selecting Cables (SGMGV-09 to -1E)

### ● Cable-end Connectors

(1) MS3106B□□-□□S :

Straight Plug

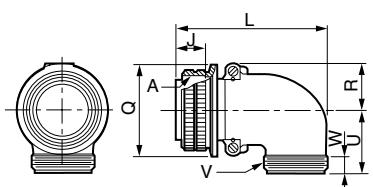


Units: mm

Shell Size	Joint Screw A	Length of Joint Portion J±0.12	Overall Length L max.	Outer Diameter of Joint Nut Q <sup>+0.038</sup>	Cable Clamp Set Screw V	Effective Screw Length W min.	Maximum Width Y max.
18	1-1/8-18UNEF	18.26	52.37	34.13	1-20UNEF	9.53	42
22	1-3/8-18UNEF	18.26	55.57	40.48	1-3/16-18UNEF	9.53	50
32	2-18UNS	18.26	61.92	56.33	1-3/4-18UNS	11.13	66

(2) MS3108B□□-□□S :

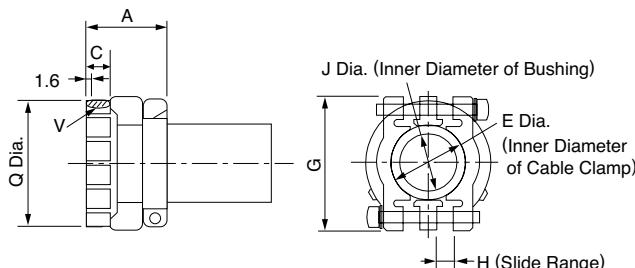
L-shaped Plug



Units: mm

Shell Size	Joint Screw A	Length of Joint Portion J±0.12	Overall Length L max.	Outer Diameter of Joint Nut Q <sup>+0.038</sup>	R ±0.5	U ±0.5	Cable Clamp Set Screw V	Effective Screw Length W min.
18	1-1/8-18UNEF	18.26	68.27	34.13	20.5	30.2	1-20UNEF	9.53
22	1-3/8-18UNEF	18.26	76.98	40.48	24.1	33.3	1-3/16-18UNEF	9.53
32	2-18UNS	18.26	95.25	56.33	32.8	44.4	1-3/4-18UNS	11.13

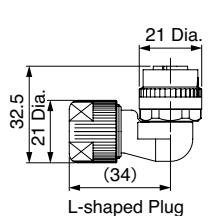
(3) MS3057-□□A : Cable Clamp with Rubber Bushing



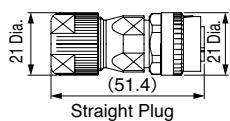
Units: mm

Cable Clamp Type	Applicable Connector Shell Size	Overall Length A±0.7	Effective Screw Length C	E Diameter	G±0.7	H	J Diameter	Set Screw V	Outer Diameter Q±0.7 Dia.	Attached Bushing
MS3057-10A	18	23.8	10.3	15.9	31.7	3.2	14.3	1-20UNEF	30.1	AN3420-10
MS3057-12A	20, 22	23.8	10.3	19	37.3	4	15.9	1-3/16-18UNEF	35.0	AN3420-12
MS3057-20A	32	27.8	11.9	31.7	51.6	6.3	23.8	1-3/4-18UNS	51.6	AN3420-20

### ● Dimensional Drawings of Brake Power Supply



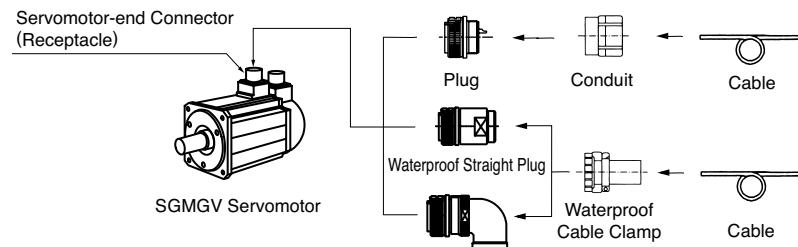
Items	Specifications
Connector Order No.	CM10-□P2S-□-D (Cables are not included.)
Protective Structure	IP67
Manufacturer	DDK Ltd.
Instructions	L-shaped plug (CM10-AP2S-□-D): TC-573, Straight plug (CM10-SP2S-□-D): TC-583
Electrical Contact Order No.	<p>Electrical contact (100 pcs in one bag)</p> <ul style="list-style-type: none"> <li>Crimped type: CM10-#22SC(C3)-100, Wire size: AWG16 to 20,</li> <li>Outer diameter of sheath: 1.87 to 2.45 dia., Hand tool: 357J-50448T</li> <li>Soldered type: CM10-#22SC (S2)-100, Wire size: AWG 16 max.</li> </ul> <p>Reel contact (4000 pcs on one reel)</p> <ul style="list-style-type: none"> <li>Crimped type: CM10-#22SC(C3)-4000, Wire size: AWG 16 to 20,</li> <li>Outer diameter of sheath: 1.87 to 2.45 dia.,</li> <li>Semi-automatic tool: AP-A50541T (product name for one set), AP-A50541T-1 (product name for applicator)</li> </ul> <p>Note: The product name of the semi-automatic tool refers to the product name of the press and applicator (crimper) as a set.</p>



## Selecting Cables (SGMGV-09 to -1E)

### ● Protective Structure IP67 and European Safety Standards Compliant Connector

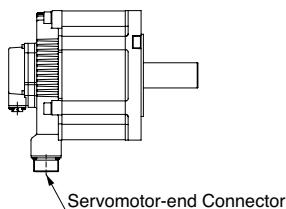
#### ● Connector Configuration



Note: For the conduit grounding, contact the manufacturer of the conduit being used.

#### (1) Without Holding Brakes

Servomotor-end Connector  
For 0.85 to 15 kW

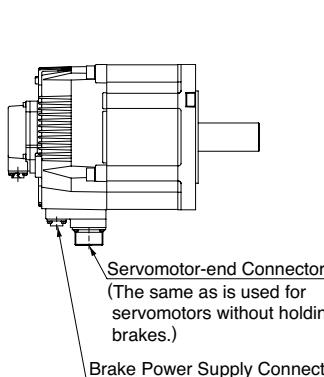


Capacity kW	Servomotor- end Connector (Receptacle)	Cable-end Connector (Not Provided by Yaskawa)				Manufacturer
		Straight Plug	L-shaped Plug	Cable Clamp	Applicable Cable Diameter (For Reference)	
0.85	CE05-2A18- 10PD-D	CE05-6A18- 10SD-D-BSS	CE05-8A18- 10SD-D-BAS	CE3057-10A-1-D	10.5 dia. to 14.1 dia.	DDK Ltd.
				CE3057-10A-2-D	8.5 dia. to 11.0 dia.	
				CE3057-10A-3-D	6.5 dia. to 8.7 dia.	
2.9	CE05-2A22- 22PD-D	CE05-6A22- 22SD-D-BSS	CE05-8A22- 22SD-D-BAS	CE3057-12A-1-D	12.5 dia. to 16.0 dia.	
				CE3057-12A-2-D	9.5 dia. to 13.0 dia.	
				CE3057-12A-3-D	6.8 dia. to 10.0 dia.	
				CE3057-12A-7-D	14.5 dia. to 17.0 dia.	
5.5 to 15	CE05-2A32- 17PD-D	CE05-6A32- 17SD-D-BSS	CE05-8A32- 17SD-D-BAS	CE3057-20A-1-D	22 dia. to 23.8 dia.	DDK Ltd.
				CE3057-20A-2-D	24 dia. to 26.6 dia.	
				CE3057-20A-3-D	22 dia. to 22.5 dia.	

#### (2) With Holding Brakes

0.85 to 15 kW servomotors require servomotor-end connector and brake power supply connector.

The servomotor-end connector is the same as is used for servomotors without holding brakes.



Brake Power Supply Connector  
0.85 to 15 kW



Capacity kW	Servomotor-end Connector (Receptacle)	Cable-end Connector (Not provided by Yaskawa)			Manufacturer
		Straight Plug	L-shaped Plug		
0.85 to 15	CM10- R2P-D	CM10-SP2S-S-D Applicable Cable: 4.0 dia. to 6.0 dia.	CM10-AP2S-S-D Applicable Cable: 4.0 dia. to 6.0 dia.		DDK Ltd.
		CM10-SP2S-M-D Applicable Cable: 6.0 dia. to 9.0 dia.	CM10-AP2S-M-D Applicable Cable: 6.0 dia. to 9.0 dia.		
		CM10-SP2S-L-D Applicable Cable: 9.0 dia. to 11.6 dia.	CM10-AP2S-L-D Applicable Cable: 9.0 dia. to 11.6 dia.		

To order a brake power supply connector kit (0.85 to 15 kW)

with the order no. below, contact your Yaskawa representative.

J Z S P - C V B 9 - S M S2 - E

Connector Type

S: Straight plug  
A: L-shaped plug

Bush Size\*<sup>1</sup>

S : Size S (4.0 dia. to 6.0 dia.)  
M : Size M (6.0 dia. to 9.0 dia.)  
L : Size L (9.0 dia. to 11.6 dia.)

Contact Pin Size

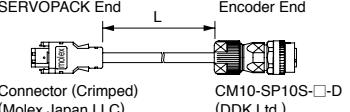
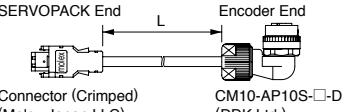
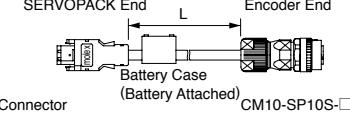
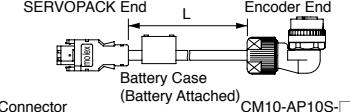
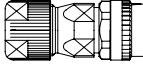
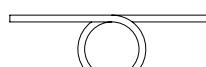
S2: Soldered  
C3: Crimped type\*<sup>2</sup>

\*1: A size-M connector kit is available as a standard equipment.

\*2: A crimp tool (model: 357J-50448T) by DDK Ltd. is required.

## Selecting Cables

### ● Encoder Cables (Max. length: 20 m)

Name	Length (L)	Order No.		Specifications	Details
		Standard Type	Flexible Type*1		
Encoder Cable with Connectors (For Incremental Encoder)	3 m	JZSP-CVP01-03-E	JZSP-CVP11-03-E	 <p>SERVOPACK End      Encoder End Connector (Crimped) (Molex Japan LLC)      CM10-SP10S-□-D (DDK Ltd.)</p>	(1)
	5 m	JZSP-CVP01-05-E	JZSP-CVP11-05-E		
	10 m	JZSP-CVP01-10-E	JZSP-CVP11-10-E		
	15 m	JZSP-CVP01-15-E	JZSP-CVP11-15-E		
	20 m	JZSP-CVP01-20-E	JZSP-CVP11-20-E		
	3 m	JZSP-CVP02-03-E	JZSP-CVP12-03-E	 <p>SERVOPACK End      Encoder End Connector (Crimped) (Molex Japan LLC)      CM10-AP10S-□-D (DDK Ltd.)</p>	(1)
	5 m	JZSP-CVP02-05-E	JZSP-CVP12-05-E		
	10 m	JZSP-CVP02-10-E	JZSP-CVP12-10-E		
	15 m	JZSP-CVP02-15-E	JZSP-CVP12-15-E		
	20 m	JZSP-CVP02-20-E	JZSP-CVP12-20-E		
Encoder Cable with Connectors (For Absolute Encoder, with a Battery Case)	3 m	JZSP-CVP06-03-E	JZSP-CVP26-03-E	 <p>SERVOPACK End      Encoder End Battery Case (Battery Attached) Connector (Crimped) (Molex Japan LLC)      CM10-SP10S-□-D (DDK Ltd.)</p>	(2)
	5 m	JZSP-CVP06-05-E	JZSP-CVP26-05-E		
	10 m	JZSP-CVP06-10-E	JZSP-CVP26-10-E		
	15 m	JZSP-CVP06-15-E	JZSP-CVP26-15-E		
	20 m	JZSP-CVP06-20-E	JZSP-CVP26-20-E		
	3 m	JZSP-CVP07-03-E	JZSP-CVP27-03-E	 <p>SERVOPACK End      Encoder End Battery Case (Battery Attached) Connector (Crimped) (Molex Japan LLC)      CM10-AP10S-□-D (DDK Ltd.)</p>	(2)
	5 m	JZSP-CVP07-05-E	JZSP-CVP27-05-E		
	10 m	JZSP-CVP07-10-E	JZSP-CVP27-10-E		
	15 m	JZSP-CVP07-15-E	JZSP-CVP27-15-E		
	20 m	JZSP-CVP07-20-E	JZSP-CVP27-20-E		
SERVOPACK-end Connector Kit	JZSP-CMP9-1-E		Soldered	 <p>(Molex Japan LLC)</p>	(3)
Encoder-end Connectors for Protective Structure IP67 Straight Plug	JZSP-CVP9-1-E		Connector Specifications Plug: CM10-SP10S-M-D Electrical Contact: (Crimped)*2 CM10-#22SC(C4)-100 Applicable Cable Diameter: 6.0 dia. to 9.0 dia.		
	JZSP-CVP9-3-E		Connector Specifications Plug: CM10-SP10S-M-D Electrical Contact: (Soldered) CM10-#22SC(S1)-100 Applicable Cable Diameter: 6.0 dia. to 9.0 dia.	 <p>+ Electrical Contact</p> <p>(DDK Ltd.)</p>	-
	JZSP-CVP9-2-E		Connector Specifications Plug: CM10-AP10S-M-D Electrical Contact: (Crimped)*2 CM10-#22SC(C4)-100 Applicable Cable Diameter: 6.0 dia. to 9.0 dia.		
	JZSP-CVP9-4-E		Connector Specifications Plug: CM10-AP10S-M-D Electrical Contact: (Soldered) CM10-#22SC(S1)-100 Applicable Cable Diameter: 6.0 dia. to 9.0 dia.		
Cables	3 m	JZSP-CMP09-03-E	JZSP-CSP39-03-E		(4)
	5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E		
	10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E		
	15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E		
	20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E		

\*1: Use flexible cables for movable sections such as robot arms.

\*2: A crimp tool (357J-52667T) is required.

## Selecting Cables

### (1) Wiring Specifications for Cable with Connectors (For incremental encoder)

#### • Standard Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Light blue/white
5	PS	1	Light blue
4	BAT(-)	5	Orange/white
3	BAT(+)	6	Orange
2	PG 0V	9	Black
1	PG 5V	4	Red
Shell	FG	10	FG

Shield Wire

#### • Flexible Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Black/pink
5	PS	1	Red/pink
4	BAT(-)	5	Black/light blue
3	BAT(+)	6	Red/light blue
2	PG 0V	9	Green
1	PG 5V	4	Orange
Shell	FG	10	FG

Shield Wire

### (2) Wiring Specifications for Cable with Connectors (For absolute encoder, with a battery case)

#### • Standard Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Light blue/white
5	PS	1	Light blue
4	BAT(-)	5	Orange/white
3	BAT(+)	6	Orange
2	PG 0V	9	Black
1	PG 5V	4	Red
Shell	FG	10	FG

Battery Case

Shield Wire

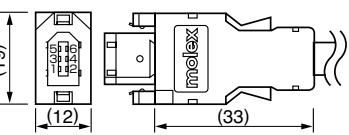
#### • Flexible Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Black/pink
5	PS	1	Red/pink
4	BAT(-)	5	Black/light blue
3	BAT(+)	6	Red/light blue
2	PG 0V	9	Green
1	PG 5V	4	Orange
Shell	FG	10	FG

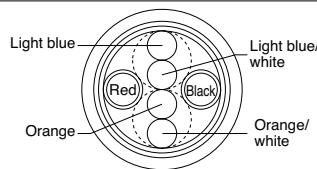
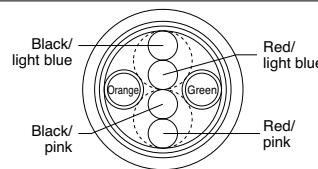
Battery Case

Shield Wire

### (3) SERVOPACK-end Connector Kit Specifications

Items	Specifications
Order No.	JZSP-CMP9-1-E
Manufacturer	Molex Japan LLC
Connector Model (For standard)	55100-0670 (soldered)
External Dimensions (Units: mm)	

### (4) Cable Specifications

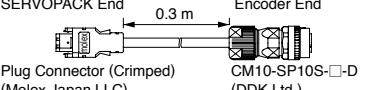
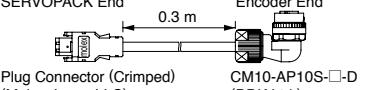
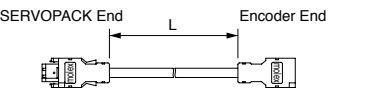
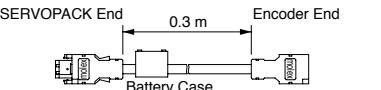
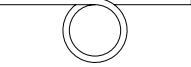
Items	Standard Type	Flexible Type
Order No.*	JZSP-CMP09-□□-E	JZSP-CSP39-□□-E
Cable Length	20 m max.	
Specifications	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.15 dia. AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.09 dia.	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.35 dia. AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.21 dia.
Finished Dimensions	6.5 dia.	6.8 dia.
Internal Configuration and Lead Color		
Yaskawa Standards Specifications (Standard Length)	Cable length: 3 m, 5 m, 10 m, 15 m, 20 m	

\*: Specify the cable length in □□ of order no.

Example: JZSP-CMP09-05-E (5 m)

## Selecting Cables

### ● Encoder Cables (For extending from 30 to 50 m)

Name	Length	Order No.	Specifications	Details
① Encoder-end Cables (For incremental and absolute encoder)	0.3 m	JZSP-CVP01-E	 <p>SERVOPACK End      0.3 m      Encoder End      Plug Connector (Crimped)      (Molex Japan LLC)      CM10-SP10S-□-D      (DDK Ltd.)</p>	(1)
		JZSP-CVP02-E	 <p>SERVOPACK End      0.3 m      Encoder End      Plug Connector (Crimped)      (Molex Japan LLC)      CM10-AP10S-□-D      (DDK Ltd.)</p>	
② Cable with Connectors (For incremental and absolute encoder)	30 m	JZSP-UCMP00-30-E	 <p>SERVOPACK End      L      Encoder End      Connector (Crimped)      (Molex Japan LLC)      Socket Connector (Soldered)      (Molex Japan LLC)</p>	(2)
	40 m	JZSP-UCMP00-40-E		
	50 m	JZSP-UCMP00-50-E		
③ Cable with a Battery Case (Required when an absolute encoder is used.*)	0.3 m	JZSP-CSP12-E	 <p>SERVOPACK End      0.3 m      Encoder End      Connector (Crimped)      (Molex Japan LLC)      Battery Case      (Battery attached)      Socket Connector (Soldered)      (Molex Japan LLC)</p>	(3)
④ Cables	30 m	JZSP-CMP19-30-E		(4)
	40 m	JZSP-CMP19-40-E		
	50 m	JZSP-CMP19-50-E		

\*: Not required when connecting a battery to the host controller.

## Selecting Cables

### (1) Wiring Specifications for Encoder-end Cable (For incremental and absolute encoder)

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Light blue/white
5	PS	1	Light blue
4	BAT(-)	5	Orange/white
3	BAT(+)	6	Orange
2	PG 0V	9	Black
1	PG 5V	4	Red
Shell	FG	10	FG

Shield Wire

Note: The signals BAT(+) and BAT(−) are used when using an absolute encoder.

### (2) Wiring Specifications for Cable with Connectors (For incremental and absolute encoder)

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT(−)	4	Orange/white
3	BAT(+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

Shield Wire

### (3) Wiring Specifications for Cable with a Battery Case (For absolute encoder)

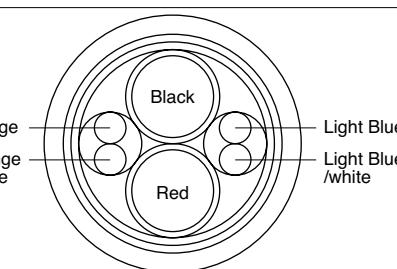
SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT(−)	4	Orange/white
3	BAT(+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

Battery Case

Shield Wire

Pin No.	Signal
3	BAT(−)
1	BAT(+)

### (4) Cable Specifications

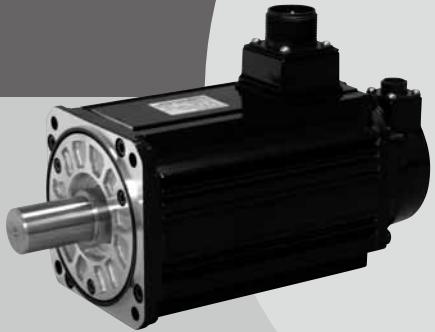
Item	Standard Type
Order No.*	JZSP-CMP19-□□-E
Cable Length	50 m max.
Specifications	UL20276 (Rating temperature: 80°C) AWG16×2C+AWG26×2P AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.0 dia. AWG26 (0.13 mm <sup>2</sup> ) Outer diameter of insulating sheath: 0.91 dia.
Finished Dimensions	6.8 dia.
Internal Configuration and Lead Colors	 <p>The diagram shows a circular cross-section of the cable. It consists of four main concentric layers. The innermost layer contains two solid black wires. The next layer contains two solid orange wires. The third layer contains two solid light blue wires. The outermost layer contains two solid light blue/white striped wires. Labels indicate the colors for each pair of wires.</p>
Yaskawa Standard Specifications (Standard Length)	Cable length: 30 m, 40 m, 50 m

\*: Specify the cable length in □□ of order no.

Example: JZSP-CMP19-30-E (30 m)

# Rotary Servomotors

# SGMSV



## Model Designations

SGMSV - 10 A D A 2 1

**Σ-V Series**  
Servomotor  
SGMSV

1st+2nd digits      3rd digit      4th digit      5th digit      6th digit      7th digit

### 1st+2nd digits      Rated Output

Code	Specifications
10	1.0 kW
15	1.5 kW
20	2.0 kW
25	2.5 kW
30	3.0 kW
40	4.0 kW
50	5.0 kW
70	7.0 kW*

\*: Available only for 200-VAC models.

### 3rd digit      Power Supply Voltage

Code	Specifications
A	200 VAC
D	400 VAC

### 4th digit      Serial Encoder

Code	Specifications
3	20-bit absolute (standard)
D	20-bit incremental (standard)

### 7th digit      Options

Code	Specifications
1	Without options
B	With holding brake (90 VDC)
C	With holding brake (24 VDC)
D	With oil seal and holding brake (90 VDC)
E	With oil seal and holding brake (24 VDC)
S	With oil seal

### 5th digit      Design Revision Order

Code	Specifications
A	Standard

### 6th digit      Shaft End

Code	Specifications
2	Straight without key (standard)
6	Straight with key and tap (optional)

## Features

- Super high power
- Wide selection: 1.0 kW to 7.0 kW capacity, holding brake option
- Mounted serial encoder: 20 bits, high resolution
- Protective structure : IP67 (Not including the IP22 compliant enclosure for 7.0 kW motor)

## Application Examples

- Chip mounters
- PCB drilling stations
- Machine tool feeders

### Configurations of connectors for the main circuit



#### SGMSV-10 to -70

The connectors for these models are round. The connectors specified by Yaskawa are required. Note that the connectors vary depending on the operation environment of servomotors.

Two types of connectors are available.

- Standard connectors
  - For details, refer to page 126 to 128.
- Protective structure IP67 and European Safety Standards compliant connectors
  - For details, refer to page 129 and 130.

Note: Connectors are not provided by Yaskawa.

## Ratings and Specifications

**Time Rating:** Continuous

**Vibration Class:** V15

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Mounting:** Flange-mounted

**Thermal Class:** F

**Withstand Voltage:** 1500 VAC for one minute (200-V class)

1800 VAC for one minute (400-V class)

**Enclosure:** Totally enclosed, self-cooled, IP67

(except for shaft opening)

Note: IP22 for SGMSV-70 servomotors.

**Ambient Humidity:** 20% to 80% (no condensation)

**Drive Method:** Direct drive

**Rotation Direction:** Counterclockwise (CCW) with forward run reference when viewed from the load side

### 200-V Class

Servomotor Model: SGMSV-□□□		10A	15A	20A	25A	30A	40A	50A	70A
Rated Output*	kW	1.0	1.5	2.0	2.5	3.0	4.0	5.0	7.0
Rated Torque*	N·m	3.18	4.90	6.36	7.96	9.80	12.6	15.8	22.3
Instantaneous Peak Torque*	N·m	9.54	14.7	19.1	23.9	29.4	37.8	47.6	54
Rated Current*	Arms	5.7	9.3	12.1	13.8	17.9	25.4	27.6	38.3
Instantaneous Max. Current*	Arms	17	28	42	44.5	56	77	84	105
Rated Speed*	min⁻¹				3000				
Max. Speed*	min⁻¹	6000			5000				
Torque Constant	N·m/Arms	0.636	0.590	0.561	0.610	0.582	0.519	0.604	0.604
Rotor Moment of Inertia	×10⁻⁴ kg·m²	1.74 (1.99)	2.00 (2.25)	2.47 (2.72)	3.19 (3.44)	7.00 (9.2)	9.60 (11.8)	12.3 (14.5)	12.3
Rated Power Rate*	kW/s	58 (51)	120 (107)	164 (149)	199 (184)	137 (104)	165 (135)	203 (172)	404
Rated Angular Acceleration*	rad/s²	18300 (16000)	24500 (21800)	25700 (23400)	25000 (23100)	14000 (10700)	13100 (10700)	12800 (10900)	18100
Applicable SERVOPACK	SGDV-□□□□	7R6A	120A	180A	200A	200A	330A	330A	550A

\*: These items and torque-motor speed characteristics quoted in combination with a SERVOPACK are at an armature winding temperature of 20°C.

Notes: 1 The values in parentheses are for servomotors with holding brakes.

2 The above specifications show the values under the cooling condition when the following heat sinks are mounted on the servomotors.

SGMSV-10A/-15A/-20A/-25A : 300 mm×300 mm×12 mm (aluminum)

SGMSV-30A/-40A/-50A/-70A : 400 mm×400 mm×20 mm (aluminum)

### 400-V Class

Servomotor Model: SGMSV-□□□		10D	15D	20D	25D	30D	40D	50D
Rated Output*	kW	1.0	1.5	2.0	2.5	3.0	4.0	5.0
Rated Torque*	N·m	3.18	4.9	6.36	7.96	9.8	12.6	15.8
Instantaneous Peak Torque*	N·m	9.54	14.7	19.1	23.9	29.4	37.8	47.6
Rated Current*	Arms	2.8	4.7	6.1	7.4	8.9	12.5	13.8
Instantaneous Max. Current*	Arms	8.5	14	20	25	28	38	42
Rated Speed*	min⁻¹				3000			
Max. Speed*	min⁻¹	6000		5000				
Torque Constant	N·m/Arms	1.27	1.23	1.18	1.15	1.16	1.06	1.21
Rotor Moment of Inertia	×10⁻⁴ kg·m²	1.74 (1.99)	2.00 (2.25)	2.47 (2.72)	3.19 (3.44)	7.00 (9.2)	9.60 (11.8)	12.3 (14.5)
Rated Power Rate*	kW/s	58 (51)	120 (107)	164 (149)	199 (184)	137 (104)	165 (135)	203 (172)
Rated Angular Acceleration*	rad/s²	18300 (16000)	24500 (21800)	25700 (23400)	25000 (23100)	14000 (10700)	13100 (10700)	12800 (10900)
Applicable SERVOPACK	SGDV-□□□□	3R5D	5R4D	8R4D	120D	120D	170D	170D

\*: These items and torque-motor speed characteristics quoted in combination with a SERVOPACK are at an armature winding temperature of 20°C.

Notes: 1 The values in parentheses are for servomotors with holding brakes.

2 The above specifications show the values under the cooling condition when the following heat sinks are mounted on the servomotors.

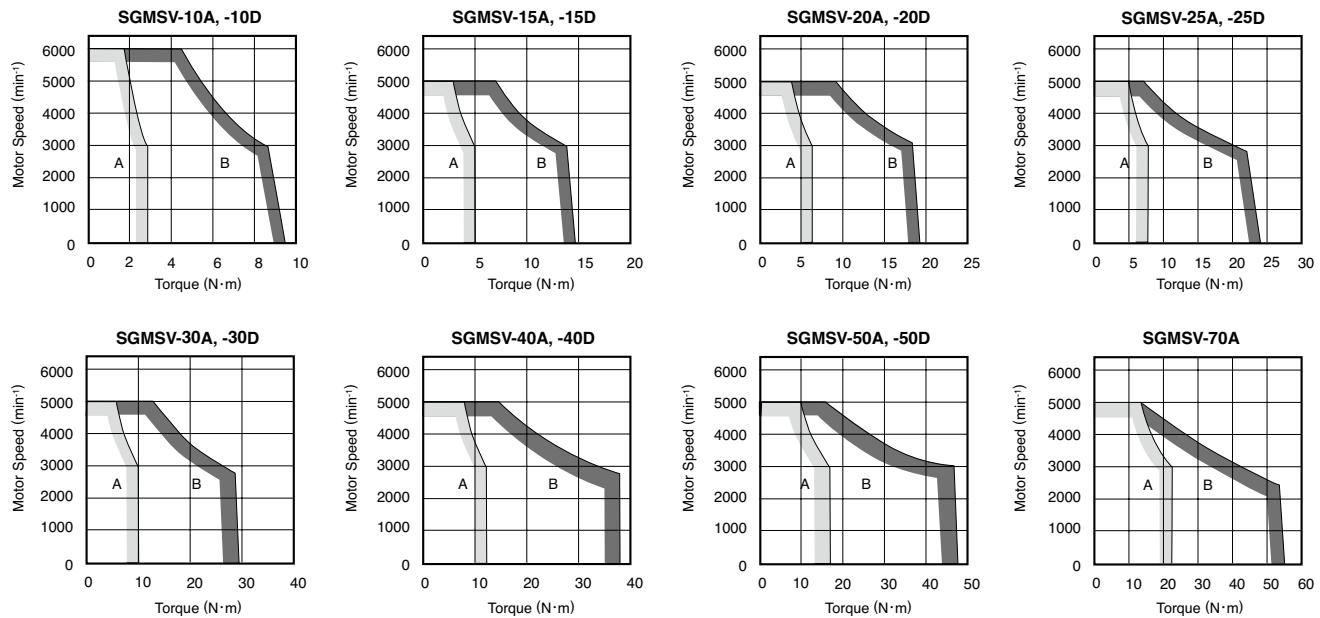
SGMSV-10D/-15D/-20D/-25D : 300 mm×300 mm×12 mm (aluminum)

SGMSV-30D/-40D/-50D : 400 mm×400 mm×20 mm (aluminum)

## Ratings and Specifications

### ● Torque-Motor Speed Characteristics (200 V/400 V)

A: Continuous Duty Zone    B: Intermittent Duty Zone



Notes: 1 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone.

2 When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

### ● Holding Brake Electrical Specifications

Servomotor Model	Servomotor Rated Output kW	Holding Brake Specifications				
		Holding Torque N·m	Rated Voltage 24 VDC		Rated Voltage 90 VDC	
			Capacity W	Rated Current A (at 20°C)	Capacity W	Rated Current A (at 20°C)
SGMSV-10	1.0	7.84	12	0.5	12	0.13
SGMSV-15	1.5	7.84	12	0.5	12	0.13
SGMSV-20	2.0	7.84	12	0.5	12	0.13
SGMSV-25	2.5	10	12	0.5	12	0.13
SGMSV-30	3.0	20	10	0.41	10	0.11
SGMSV-40	4.0	20	10	0.41	10	0.11
SGMSV-50	5.0	20	10	0.41	10	0.11

Notes: 1 The holding brake is only used to hold the load and cannot be used to stop the servomotor.

2 The holding brake open time and holding brake operation time vary depending on which discharge circuit is used. Make sure holding brake open time and holding brake operation time are correct for your servomotor.

3 A 24-VDC power supply is not included.

4 For information on a 90-VDC power supply, refer to page 407.

## Ratings and Specifications

### ● Allowable Load Moment of Inertia at the Motor Shaft

The rotor moment of inertia ratio is the value for a servomotor without a gear and a holding brake.

Servomotor Model	Servomotor Rated Output	Allowable Load Moment of Inertia (Rotor Moment of Inertia Ratio)
SGMSV-10 to -70	1.0 to 7.0 kW	5 times

### ● Load Moment of Inertia

The larger the load moment of inertia, the worse the movement response.

The allowable load moment of inertia ( $J_L$ ) depends on the motor capacity, as shown above. This value is provided strictly as a guideline and results may vary depending on servomotor drive conditions.

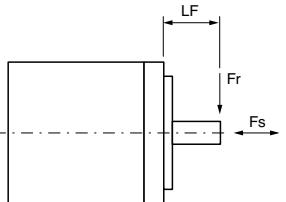
Use the AC servo drive capacity selection program SigmaJunmaSize+ to check the operation conditions. The program can be downloaded for free from our web site (<http://www.e-mechatronics.com/>).

An overvoltage alarm (A.400) is likely to occur during deceleration if the load moment of inertia exceeds the allowable load moment of inertia. SERVOPACKs with a built-in regenerative resistor may generate a regenerative overload alarm (A.320). Take one of the following steps if this occurs.

- Reduce the torque limit.
- Reduce the deceleration rate.
- Reduce the maximum speed.
- Install an external regenerative resistor if the alarm cannot be cleared using the steps above. Refer to *Regenerative Resistors* on page 409.

### ● Allowable Radial and Thrust Loads

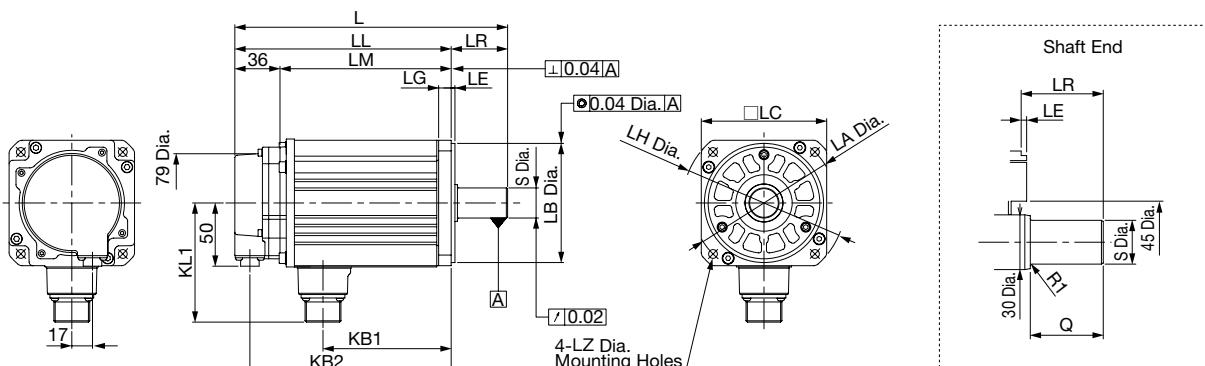
Design the mechanical system so thrust and radial loads applied to the servomotor shaft end during operation fall within the ranges shown in the table.

Servomotor Model		Allowable Radial Load (Fr) N	Allowable Thrust Load (Fs) N	LF mm	Reference Diagram	
SGMSV-	10□□A21	686	196	45		
	15□□A21					
	20□□A21					
	25□□A21					
	30□□A21	980	392	63		
	40□□A21					
	50□□A21					
	70□□A21					

## External Dimensions Units: mm

### ● Without Holding Brakes

(1) 1.0 to 5.0 kW



Note: For the specifications of the other shaft ends, refer to page 124.

Model SGMSV-	L	LL	LM	LR	KB1	KB2	KL1	Flange Face Dimensions								Shaft End Dimensions		Approx. Mass kg
								LA	LB	LC	LE	LF	LG	LH	LZ	S	Q	
10□□A21	192	147	111	45	76	135	96	115	95 <sup>0</sup> <sub>-0.035</sub>	100	3	3	10	130	7	24 <sup>0</sup> <sub>-0.013</sub>	40	4.1
15□□A21	202	157	121	45	86	145	96	115	95 <sup>0</sup> <sub>-0.035</sub>	100	3	3	10	130	7	24 <sup>0</sup> <sub>-0.013</sub>	40	4.6
20□□A21	218	173	137	45	102	161	96	115	95 <sup>0</sup> <sub>-0.035</sub>	100	3	3	10	130	7	24 <sup>0</sup> <sub>-0.013</sub>	40	5.4
25□□A21	241	196	160	45	125	184	96	115	95 <sup>0</sup> <sub>-0.035</sub>	100	3	3	10	130	7	24 <sup>0</sup> <sub>-0.013</sub>	40	6.8
30□□A21	259	196	160	63	124	184	114	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	6	12	165	9	28 <sup>0</sup> <sub>-0.013</sub>	55	10.5
40□□A21	296	233	197	63	161	221	114	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	6	12	165	9	28 <sup>0</sup> <sub>-0.013</sub>	55	13.5
50□□A21	336	273	237	63	201	261	114	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	6	12	165	9	28 <sup>0</sup> <sub>-0.013</sub>	55	16.5

Note: Models with oil seals are of the same configuration.

- Cable Specifications for Encoder-end Connector  
(20-bit Encoder)

Receptacle: CM10-R10P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP10S-□-D (L-shaped)  
CM10-SP10S-□-D (Straight)  
(Boxes (□) indicate a value that varies, depending on cable size.)

Manufacturer : DDK Ltd.

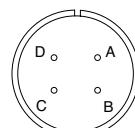
With an Absolute Encoder

1	PS	6	BAT (+)
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	BAT (-)	10	FG (Frame ground)

With an Incremental Encoder

1	PS	6	—
2	/PS	7	—
3	—	8	—
4	PG 5V	9	PG 0V
5	—	10	FG (Frame ground)

- Cable Specifications for Servomotor-end Connector



A	Phase U
B	Phase V
C	Phase W
D	FG (Frame ground)

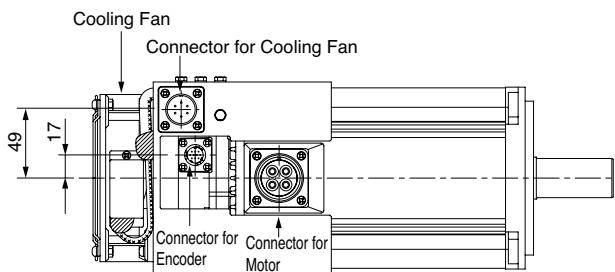
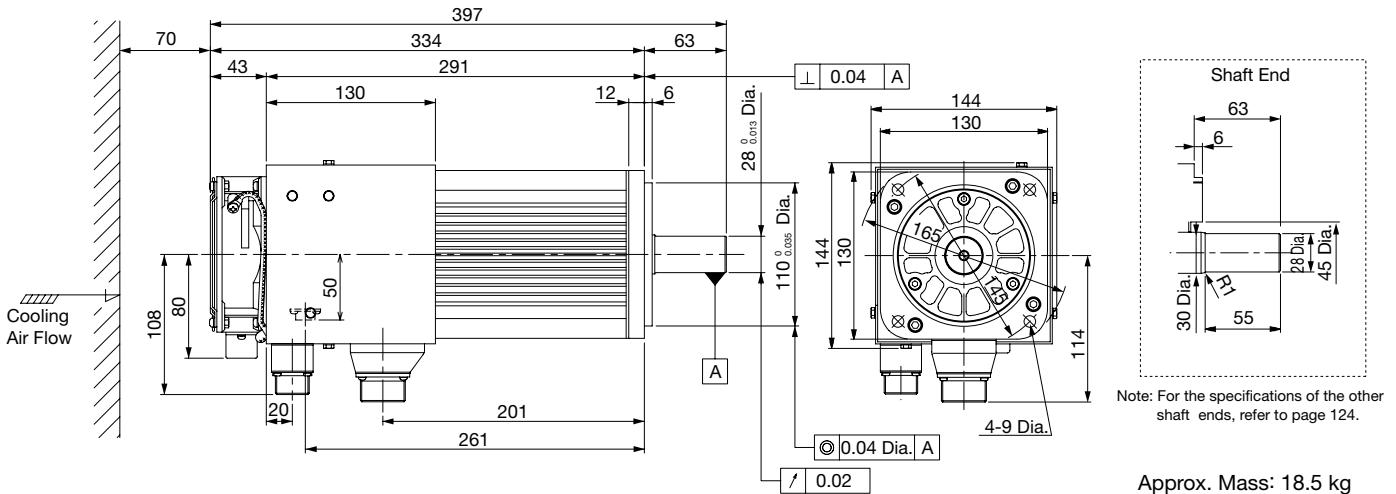
- SGMSV-10 to -25  
Manufacturer : DDK Ltd.

- SGMSV-30 to -50  
Manufacturer : Japan Aviation Electronics Industry, Ltd.

## External Dimensions Units: mm

### (2) 7.0 kW (only for 200 V servomotors)

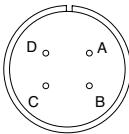
Note: Leave a minimum space of 70 mm around the servomotor to allow for a sufficient amount of cooling air.



• Specifications of Cooling Fan  
Single-phase 220 V  
50/60 Hz  
17/15 W  
0.11/0.09 A

• Specifications of rotation error detector  
Contact Capacity:  
• Max. allowable voltage: 350 V (AC, DC)  
• Max. allowable current: 120 mA (AC, DC)  
• Max. controllable power: 360 mW  
Alarm Contact:  
• ON at normal fan rotation.  
• OFF at  $1680 \pm 100 \text{ min}^{-1}$  or less.  
• (OFF during 3 seconds at start-up)

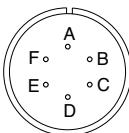
#### • Cable Specifications for Servomotor-end Connector



A	Phase U
B	Phase V
C	Phase W
D	FG (Frame ground)

Manufacturer: Japan Aviation Electronics Industry, Ltd.

#### • Cable Specifications for Fan-end Connector

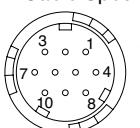


Receptacle: MS3102A14S-6P  
Applicable plug  
Plug: MS3108B14S-6S  
Cable clamp: MS3057-6A

Note: Servomotor-end connectors (receptacles) are RoHS-compliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors.

A	Fan motor
B	Fan motor
C	-
D	Alarm terminal
E	Alarm terminal
F	FG (Frame ground)

#### • Cable Specifications for Encoder-end Connector (20-bit Encoder)



Receptacle: CM10-R10P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-SP10S-□-D (Straight)  
(Boxes □) indicate a value that varies, depending on cable size.)  
Use straight plugs to avoid interference with the fan cover.  
Manufacturer: DDK Ltd.

With an Absolute Encoder

1	PS	6	BAT (+)
2	/PS	7	-
3	-	8	-
4	PG 5V	9	PG 0V
5	BAT (-)	10	FG (Frame ground)

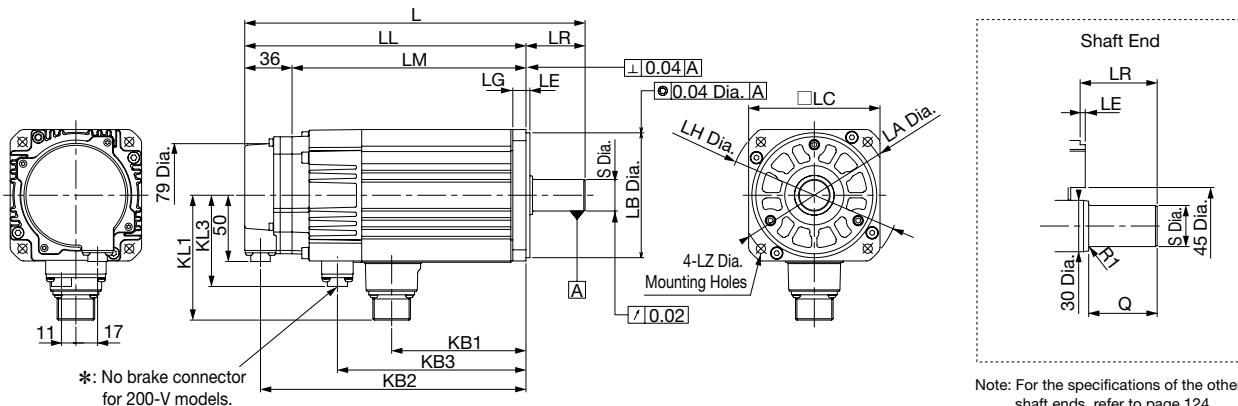
With an Incremental Encoder

1	PS	6	-
2	/PS	7	-
3	-	8	-
4	PG 5V	9	PG 0V
5	-	10	FG (Frame ground)

## **External Dimensions** Units: mm

### ● With Holding Brakes

(1) 1.0 to 5.0 kW

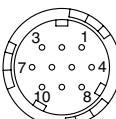


Note: For the specifications of the other shaft ends, refer to page 124.

Model SGMSV-	L	LL	LM	LR	KB1		KB2	KB3*		KL1		KL3*		Flange Face Dimensions								Shaft End Dimensions		Approx.Mass kg
					200V	400V		400V	200V	400V	400V	200V	400V	LA	LB	LC	LE	LF	LG	LH	LZ	S	Q	
10□□A2□	233	188	152	45	67	76	176	118	102	96	69	115	95 <sup>0</sup> <sub>-0.035</sub>	100	3	3	10	130	7	24 <sup>0</sup> <sub>-0.013</sub>	40	5.5		
15□□A2□	243	198	162	45	77	86	186	128	102	96	69	115	95 <sup>0</sup> <sub>-0.035</sub>	100	3	3	10	130	7	24 <sup>0</sup> <sub>-0.013</sub>	40	6		
20□□A2□	259	214	178	45	93	102	202	144	102	96	69	115	95 <sup>0</sup> <sub>-0.035</sub>	100	3	3	10	130	7	24 <sup>0</sup> <sub>-0.013</sub>	40	6.8		
25□□A2□	292	247	211	45	116	125	225	177	102	96	69	115	95 <sup>0</sup> <sub>-0.035</sub>	100	3	3	10	130	7	24 <sup>0</sup> <sub>-0.013</sub>	40	8.7		
30□□A2□	295	232	196	63	114	124	220	176	119	114	81	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	6	12	165	9	28 <sup>0</sup> <sub>-0.013</sub>	55	13		
40□□A2□	332	269	233	63	151	161	257	213	119	114	81	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	6	12	165	9	28 <sup>0</sup> <sub>-0.013</sub>	55	16		
50□□A2□	372	309	273	63	191	201	297	253	119	114	81	145	110 <sup>0</sup> <sub>-0.035</sub>	130	6	6	12	165	9	28 <sup>0</sup> <sub>-0.013</sub>	55	19		

\*: No brake connector for 200-V models (there are brake terminals on the servomotor-end connectors). Note: Models with oil seals are of the same configuration.

- Cable Specifications for Encoder-end Connector  
(20-bit Encoder)



Receptacle: CM10-R10P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP10S-□-D (L-shaped)  
CM10-SP10S-□-D (Straight)  
(Boxes (□) indicate a value that varies,  
depending on cable size.)

Manufacturer: DDK Ltd.

### With an Absolute Encoder

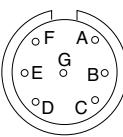
1	PS	6	BAT (+)
2	/PS	7	-
3	-	8	-
4	PG 5V	9	PG 0V
5	BAT (-)	10	FG (Frame ground)

#### With an Incremental Encoder

With an Incremental Encoder			
1	PS	6	-
2	/PS	7	-
3	-	8	-
4	PG 5V	9	PG 0V
5	-	10	FG (Frame ground)

## 200-V Class

- Cable Specifications for Servomotor-end Connector



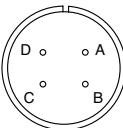
A	Phase U
B	Phase V
C	Phase W
D	FG (Frame ground)
E	Brake terminal
F	Brake terminal
G	—

Manufacturer: Japan Aviation Electronics  
Industry, Ltd.

Note: No polarity for connection to the brake terminals

400-V Class

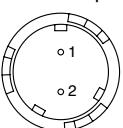
- Cable Specifications for Servomotor-end Connector



A	Phase U
B	Phase V
C	Phase W
D	FG (Frame ground)

- SGMSV-10 to -25  
Manufacturer: DDK Ltd.
  - SGMSV-30 to -50  
Manufacturer: Japan Aviation Electronics Industry, Ltd.

#### • Cable Specifications for Brake-end Connector



Receptacle: CM10-R2P-D  
Applicable plug (To be provided by the customer)  
Plug: CM10-AP2S-□-D (L-shaped)  
CM10-SP2S-□-D (Straight)  
(Boxes (□) indicate a value that varies,

Manufacturer: DDK

Note: No polarity for connection to the brake terminals

## External Dimensions Units: mm

### • Shaft End

**SGMSV - □□□□□□□□**

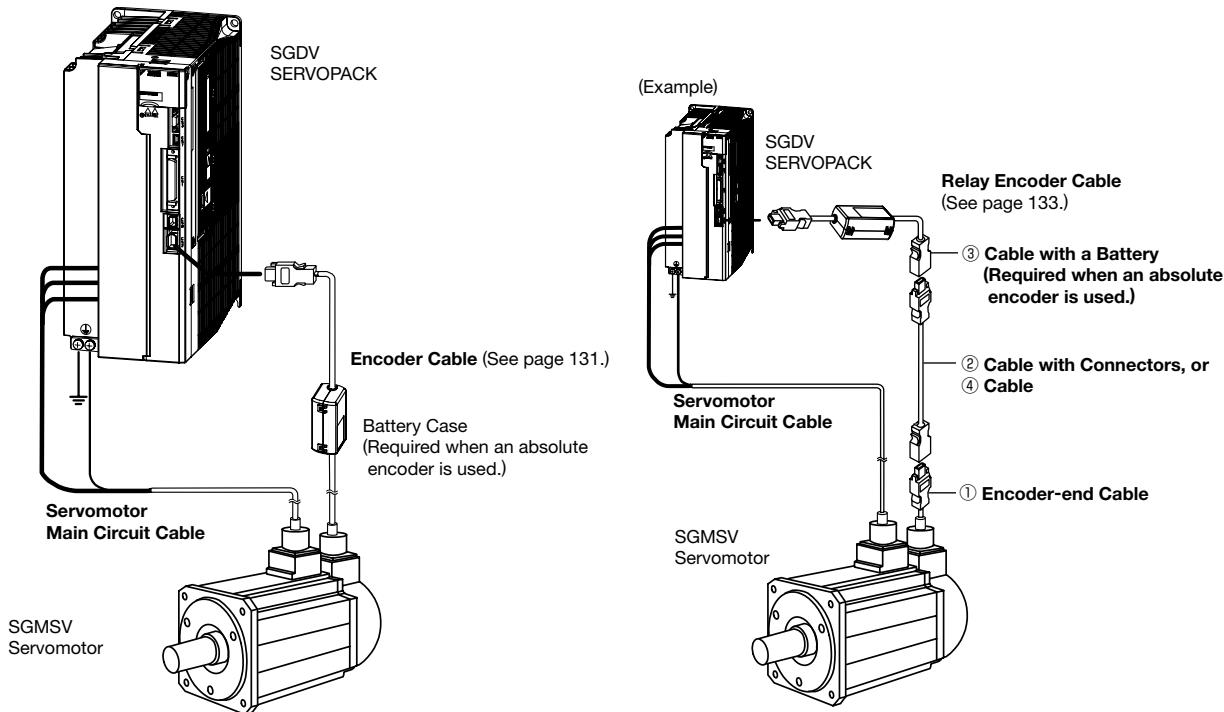
Code	Specifications	Remarks
2	Straight without key	Standard
6	Straight with key and tap for one location (Key slot is JIS B1301-1996 fastening type)	Optional

Code	Specifications	Shaft End	Model SGMSV-							
			10	15	20	25	30	40	50	70
2	Straight without Key		LR	45			63			
			Q	40			55			
			S	24 <sup>0</sup> <sub>-0.013</sub>			28 <sup>0</sup> <sub>-0.013</sub>			
6	Straight with Key and Tap		LR	45			63			
			Q	40			55			
			QK	32			50			
			S	24 <sup>0</sup> <sub>-0.013</sub>			28 <sup>0</sup> <sub>-0.013</sub>			
			W		8					
			T		7					
			U		4					
P M8 Screw Depth16										

## Selecting Cables

### ● Cables Connections

- Standard Wiring (Max. encoder cable length: 20 m)
- Encoder Cable Extension from 30 to 50 m  
(See page 133.)



### ⚠ CAUTION

- Separate the servomotor main circuit cable wiring from the I/O signal cable and encoder cable at least 30 cm, and do not bundle or run them in the same duct.
- When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

### ● Servomotor Main Circuit Cables

Customers must assemble the servomotor's main circuit cables and attach connectors to connect the SERVOPACKs and the SGMSV servomotors.

The connectors for these models are round. The connectors specified by Yaskawa are required. Note that the connectors vary depending on the operation environment of servomotors.

Two types of connectors are available.

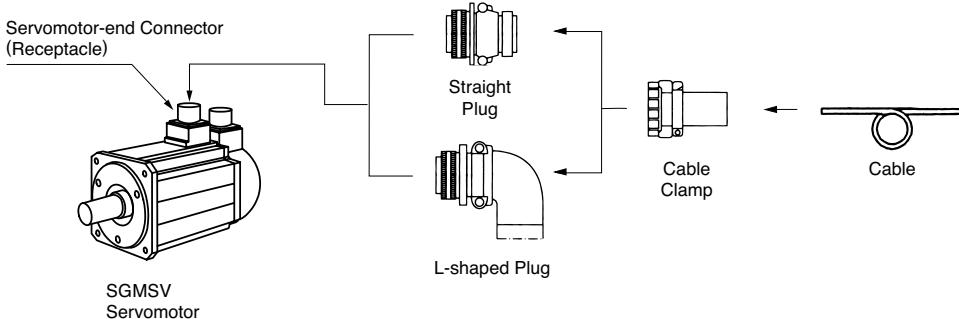
- Standard connectors
- Protective structure IP67 and European Safety Standards compliant connectors

Yaskawa does not specify which cables to use. Use appropriate cables for the connectors.

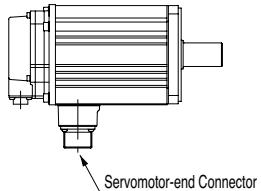
## Selecting Cables

### ● Standard Connectors

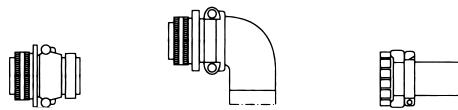
#### ● Connector Configuration



#### (1) Without Holding Brakes



Servomotor-end Connector  
For 1.0 to 7.0 kW



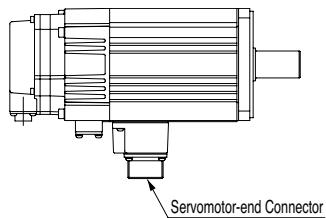
Capacity kW	Servomotor-end Connector (Receptacle)	Cable-end Connector (Not provided by Yaskawa)		
		Straight Plug	L-shaped Plug	Cable Clamp
1.0 to 2.5	CE05-2A18-10PD-D (MS3102A18-10P)	MS3106B18-10S	MS3108B18-10S	MS3057-10A
3.0 to 7.0	JL04HV-2E22-22PE-B-R (MS3102A22-22P)	MS3106B22-22S	MS3108B22-22S	MS3057-12A

Note: 1 Servomotor-end connectors (receptacles) are RoHS-compliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors.

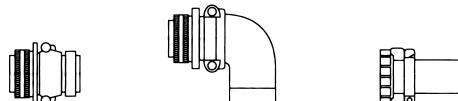
2 Servomotor-end connectors (receptacles) can be used with MS plugs. For the model number of the MS receptacle, refer to the receptacle number in parentheses and select the appropriate plug.

#### (2) With Holding Brakes (200 V)

No brake connector for 200-V models  
(there are brake terminals on the servomotor-end connectors).



Servomotor-end Connector  
For 1.0 to 5.0 kW



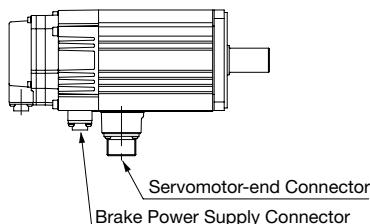
Capacity kW	Servomotor-end Connector (Receptacle)	Cable-end Connector (Not provided by Yaskawa)		
		Straight Plug	L-shaped Plug	Cable Clamp
1.0 to 2.5	JL04V-2E20-15PE-B-R (MS3102A20-15P)	MS3106B20-15S	MS3108B20-15S	MS3057-12A
3.0 to 5.0	JL04V-2E24-10PE-B-R (MS3102A24-10P)	MS3106B24-10S	MS3108B24-10S	MS3057-16A

Note: 1 Servomotor-end connectors (receptacles) are RoHS-compliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors.

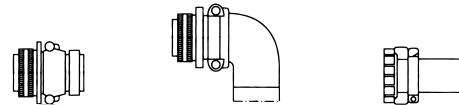
2 Servomotor-end connectors (receptacles) can be used with MS plugs. For the model number of the MS receptacle, refer to the receptacle number in parentheses and select the appropriate plug.

## Selecting Cables

## (3) With Holding Brakes (400 V)

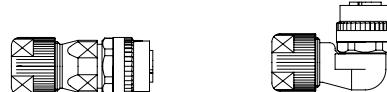
Servomotor-end Connector  
For 1.0 to 5.0 kW

Capacity kW	Servomotor-end Connector (Receptacle)	Cable-end Connector (Not provided by Yaskawa)		
		Straight Plug	L-shaped Plug	Cable Clamp
1.0 to 2.5	CE05-2A18- 10PD-D (MS3102A18-10P)	MS3106B18-10S	MS3108B18-10S	MS3057-10A
3.0 to 5.0	JL04HV-2E22- 22PE-B-R (MS3102A22-22P)	MS3106B22-22S	MS3108B22-22S	MS3057-12A



Notes: 1 Servomotor-end connectors (receptacles) are RoHS-compliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors.

2 Servomotor-end connectors (receptacles) can be used with MS plugs. For the model number of the MS receptacle, refer to the receptacle number in parentheses and select the appropriate plug.

Brake Power Supply Connector  
For 1.0 to 5.0 kW

Capacity kW	Servomotor- end Connector (Receptacle)	Cable-end Connector (Not provided by Yaskawa)		
		Straight Plug	L-shaped Plug	Manufacturer
1.0 to 5.0	CM10-R2P-D	CM10-SP2S-S-D Applicable Cable: 4.0 dia. to 6.0 dia.	CM10-AP2S-S-D Applicable Cable: 4.0 dia. to 6.0 dia.	DDK Ltd.
		CM10-SP2S-M-D Applicable Cable: 6.0 dia. to 9.0 dia.	CM10-AP2S-M-D Applicable Cable: 6.0 dia. to 9.0 dia.	
		CM10-SP2S-L-D Applicable Cable: 9.0 dia. to 11.6 dia.	CM10-AP2S-L-D Applicable Cable: 9.0 dia. to 11.6 dia.	

To order a brake power supply connector kit (1.0 to 5.0 kW)  
with the order no. below, contact your Yaskawa representative.

J Z S P - C V B 9 - S M S2 - E

Connector Type  
S: Straight plug  
A: L-shaped plug

Bush Size\*<sup>1</sup>  
S : Size S (4.0 dia. to 6.0 dia.)  
M: Size M (6.0 dia. to 9.0 dia.)  
L : Size L (9.0 dia. to 11.6 dia.)

Contact Pin Size

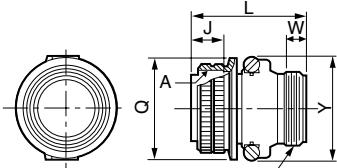
S2: Soldered  
C3: Crimped type\*<sup>2</sup>

\*1: A size-M connector kit is available as standard equipment.  
\*2: A crimp tool (model: 357J-50448T) by DDK Ltd. is required.

## Selecting Cables

### ● Cable-end Connectors

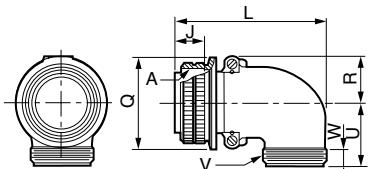
#### (1) MS3106B□□-□□S : Straight Plug



Units: mm

Shell Size	Joint Screw A	Length of Joint Portion J±0.12	Overall Length L max.	Outer Diameter of Joint Nut Q <sup>+0.0</sup> <sub>-0.38</sub>	Cable Clamp Set Screw V	Effective Screw Length W min.	Maximum Width Y max.
18	1-1/8-18UNEF	18.26	52.37	34.13	1-20UNEF	9.53	42
20	1-1/4-18UNEF	18.26	55.57	37.28	1-3/16-18UNEF	9.53	47
22	1-3/8-18UNEF	18.26	55.57	40.48	1-3/16-18UNEF	9.53	50
24	1-1/2-18UNEF	18.26	58.72	43.63	1-7/16-18UNEF	9.53	53

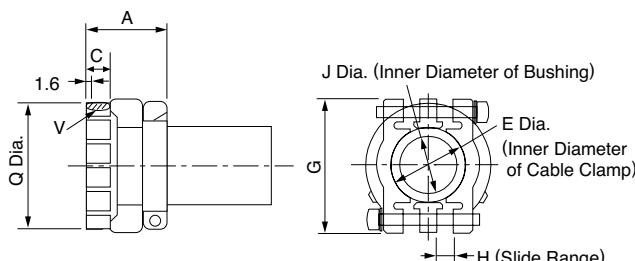
#### (2) MS3108B□□-□□S : L-shaped Plug



Units: mm

Shell Size	Joint Screw A	Length of Joint Portion J±0.12	Overall Length L max.	Outer Diameter of Joint Nut Q <sup>+0.0</sup> <sub>-0.38</sub>	R ±0.5	U ±0.5	Cable Clamp Set Screw V	Effective Screw Length W min.
18	1-1/8-18UNEF	18.26	68.27	34.13	20.5	30.2	1-20UNEF	9.53
20	1-1/4-18UNEF	18.26	76.98	37.28	22.5	33.3	1-3/16-18UNEF	9.53
22	1-3/8-18UNEF	18.26	76.98	40.48	24.1	33.3	1-3/16-18UNEF	9.53
24	1-1/2-18UNEF	18.26	86.51	43.63	25.6	36.5	1-7/16-18UNEF	9.53

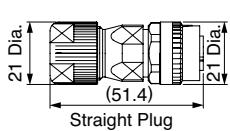
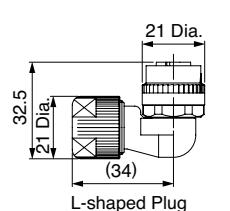
#### (3) MS3057-□□A : Cable Clamp with Rubber Bushing



Units: mm

Cable Clamp Type	Applicable Connector Shell Size	Overall Length A±0.7	Effective Screw Length C	E Diameter	G±0.7	H	J Diameter	Set Screw V	Outer Diameter Q±0.7 Dia.	Attached Bushing
MS3057-10A	18	23.8	10.3	15.9	31.7	3.2	14.3	1-20UNEF	30.1	AN3420-10
MS3057-12A	20, 22	23.8	10.3	19	37.3	4	15.9	1-3/16-18UNEF	35.0	AN3420-12
MS3057-16A	24	26.2	10.3	23.8	42.9	4.8	19.1	1-7/16-18UNEF	42.1	AN3420-16

### ● Dimensional Drawings of Brake Power Supply

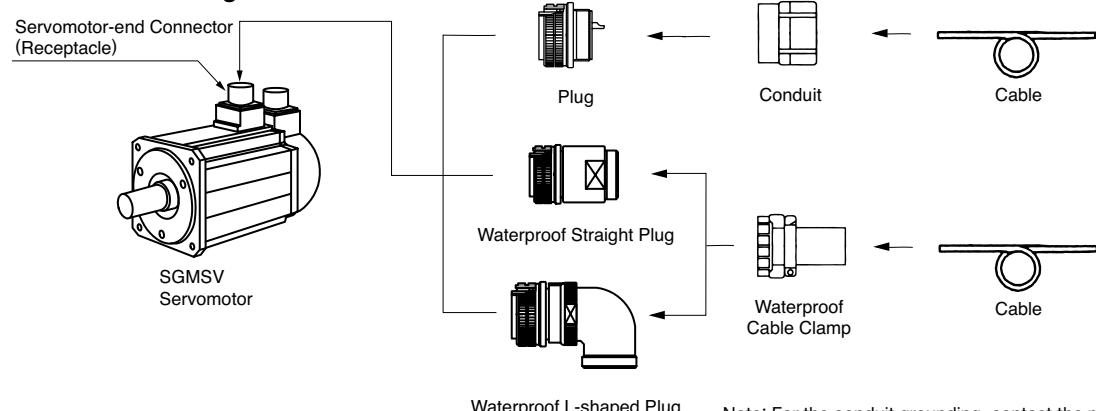


Items	Specifications
Connector Order No.	CM10- □P2S-□ -D (Cables are not included.)
Protective Structure	IP67
Manufacturer	DDK Ltd.
Instructions	L-shaped plug (CM10-AP2S- □ -D): TC-573, Straight plug (CM10-SP2S- □ -D): TC-583
Electrical Contact Order No.	<p>Electrical contact (100 pcs in one bag)</p> <ul style="list-style-type: none"> <li>Crimped type: CM10-#22SC(C3)-100, Wire size: AWG16 to 20, Outer diameter of sheath: 1.87 to 2.45 dia., Hand tool: 357J-50448T</li> <li>Soldered type: CM10-#22SC (S2)-100, Wire size: AWG16 max.</li> </ul> <p>Real contact (4000 pcs on one reel)</p> <ul style="list-style-type: none"> <li>Crimped type: CM10-#22SC(C3)-4000, Wire size: AWG 16 to 20, Outer diameter of sheath: 1.87 to 2.45 dia., Semi-automatic tool: AP-A50541T (product name for one set), AP-A50541T-1 (product name for applicator)</li> </ul> <p>Note: The product name of the semi-automatic tool refers to the product name of the press and applicator (crimper) as a set.</p>

## Selecting Cables

### ● Protective Structure IP67 and European Safety Standards Compliant Connector

#### ● Connector Configuration



#### (1) Without Holding Brakes

Servomotor-end Connector For 1.0 to 7.0 kW		Cable-end Connector (Not Provided by Yaskawa)					
Capacity kW	Servomotor- end Connector (Receptacle)	Plug	Straight Plug	L-shaped Plug	Cable Clamp	Applicable Cable Diameter (For Reference)	Manufacturer
1.0 to 2.5	CE05-2A18- 10PD-D	CE05- 6A18- 10SD-D	CE05-6A18- 10SD-D-BSS	CE05-8A18- 10SD-D-BAS	CE3057-10A-1-D	10.5 dia. to 14.1 dia.	DDK Ltd.
					CE3057-10A-2-D	8.5 dia. to 11.0 dia.	
					CE3057-10A-3-D	6.5 dia. to 8.7 dia.	
3.0 to 7.0	JL04HV-2E22- 22PE-B-R	JL04V- 6A22- 22SE-R	JL04V-6A22-22SE-EB-R or JA06A-22-22S-J1-EB-R*	JL04V-8A22-22SE-EB-R or JA08A-22-22S-J1-EB-R*	JL04-2022CK (09) -R	6.5 Dia. to 9.5 Dia.	Japan Aviation Electronics Industry, Ltd.
					JL04-2022CK (12) -R	9.5 Dia. to 13.0 Dia.	
					JL04-2022CK (14) -R	12.9 Dia. to 15.9 Dia.	

\*: Not compliant with European Safety Standards, but compliant with protective structure IP67.

#### (2) With Holding Brakes (200 V)

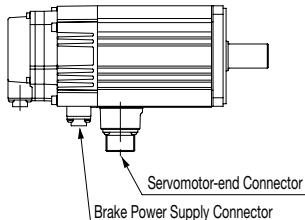
No brake connector for 200-V models  
(there are brake terminals on the servomotor-end connectors).

Servomotor-end Connector For 1.0 to 5.0 kW		Cable-end Connector (Not Provided by Yaskawa)					
Capacity kW	Servomotor- end Connector (Receptacle)	Plug	Straight Plug	L-shaped Plug	Cable Clamp	Applicable Cable Diameter (For Reference)	Manufacturer
1.0 to 2.5	JL04V-2E20- 15PE-B-R	JL04V- 6A20- 15SE-R	JL04V-6A20-15SE-EB-R	JL04V-8A20-15SE-EB-R	JL04-2022CK (09) -R	6.5 Dia. to 9.5 Dia.	Japan Aviation Electronics Industry, Ltd.
					JL04-2022CK (12) -R	9.5 Dia. to 13.0 Dia.	
					JL04-2022CK (14) -R	12.9 Dia. to 15.9 Dia.	
3.0 to 5.0	JL04V-2E24- 10PE-B-R	JL04- 6A24- 10SE-R	JL04V-6A24-10SE-EB-R or JA06A-24-10S-J1-EB-R*	JL04V-8A24-10SE-EB-R or JA08A-24-10S-J1-EB-R*	JL04-2428CK (11) -R	9.0 Dia. to 12.0 Dia.	
					JL04-2428CK (14) -R	12.0 Dia. to 15.0 Dia.	
					JL04-2428CK (17) -R	15.0 Dia. to 18.0 Dia.	
					JL04-2428CK (20) -R	18.0 Dia. to 20.0 Dia.	

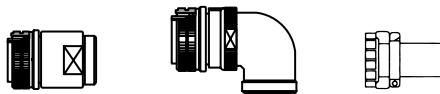
\*: Not compliant with European Safety Standards, but compliant with protective structure IP67.

## Selecting Cables

### (3) With Holding Brakes (400 V)



Servomotor-end Connector  
For 1.0 to 5.0 kW



Capacity kW	Servomotor- end Connector (Receptacle)	Cable-end Connector (Not Provided by Yaskawa)					Manufacturer
		Plug	Straight Plug	L-shaped Plug	Cable Clamp	Applicable Cable Diameter (For Reference)	
1.0 to 2.5	CE05-2A18- 10PD-D	CE05- 6A18- 10SD-D	CE05-6A18- 10SD-D-BSS	CE05-8A18- 10SD-D-BAS	CE3057-10A-1-D	10.5 dia. to 14.1 dia.	DDK Ltd.
					CE3057-10A-2-D	8.5 dia. to 11.0 dia.	
					CE3057-10A-3-D	6.5 dia. to 8.7 dia.	
3.0 to 5.0	JL04HV-2E22- 22PE-B-R	JL04V- 6A22- 22SE-R	JL04V-6A22SE-EB-R or JA06A-22-22S-J1-EB-R*	JL04V-8A22-22SE-EB-R or JA08A-22-22S-J1-EB-R*	JL04-2022CK (09)-R	6.5 Dia. to 9.5 Dia.	Japan Aviation Electronics Industry, Ltd.
			JL04-2022CK (12)-R	9.5 Dia. to 13.0 Dia.			
			JL04-2022CK (14)-R	12.9 Dia. to 15.9 Dia.			

\*: Not compliant with European Safety Standards, but compliant with protective structure IP67.

Brake Power Supply Connector  
For 1.0 to 5.0 kW



Capacity kW	Servomotor-end Connector (Receptacle)	Cable-end Connector (Not provided by Yaskawa)			Manufacturer
		Straight Plug	L-shaped Plug		
1.0 to 5.0	CM10-R2P-D	CM10-SP2S-S-D Applicable Cable: 4.0 dia. to 6.0 dia.	CM10-AP2S-S-D Applicable Cable: 4.0 dia. to 6.0 dia.		DDK Ltd.
		CM10-SP2S-M-D Applicable Cable: 6.0 dia. to 9.0 dia.	CM10-AP2S-M-D Applicable Cable: 6.0 dia. to 9.0 dia.		
		CM10-SP2S-L-D Applicable Cable: 9.0 dia. to 11.6 dia.	CM10-AP2S-L-D Applicable Cable: 9.0 dia. to 11.6 dia.		

To order a brake power supply connector kit (1.0 to 5.0 kW)

with the order no. below, contact your Yaskawa representative.

J Z S P - C V B 9 - S M S2 - E

Connector Type

S: Straight plug  
A: L-shaped plug

Bush Size\*<sup>1</sup>

S : Size S (4.0 dia. to 6.0 dia.)  
M: Size M (6.0 dia. to 9.0 dia.)  
L : Size L (9.0 dia. to 11.6 dia.)

Contact Pin Size

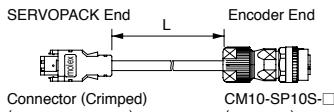
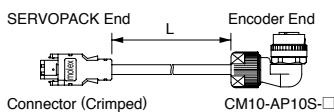
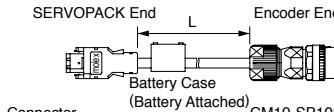
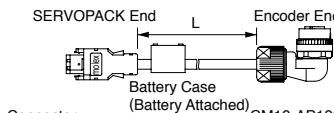
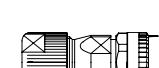
S2: Soldered  
C3: Crimped type\*<sup>2</sup>

\*1: A size-M connector kit is available as standard equipment.

\*2: A crimp tool (model: 357J-50448T) by DDK Ltd. is required.

## Selecting Cables

### ● Encoder Cables (Max. length: 20 m)

Name	Length (L)	Order No.		Specifications	Details
		Standard Type	Flexible Type*1		
Encoder Cable with Connectors (For Incremental Encoder)	3 m	JZSP-CVP01-03-E	JZSP-CVP11-03-E	 <p>SERVOPACK End      Encoder End Connector (Crimped) (Molex Japan LLC)      CM10-SP10S-□-D (DDK Ltd.)</p>	(1)
	5 m	JZSP-CVP01-05-E	JZSP-CVP11-05-E		
	10 m	JZSP-CVP01-10-E	JZSP-CVP11-10-E		
	15 m	JZSP-CVP01-15-E	JZSP-CVP11-15-E		
	20 m	JZSP-CVP01-20-E	JZSP-CVP11-20-E		
	3 m	JZSP-CVP02-03-E*3	JZSP-CVP12-03-E	 <p>SERVOPACK End      Encoder End Connector (Crimped) (Molex Japan LLC)      CM10-AP10S-□-D (DDK Ltd.)</p>	(1)
	5 m	JZSP-CVP02-05-E*3	JZSP-CVP12-05-E		
	10 m	JZSP-CVP02-10-E*3	JZSP-CVP12-10-E		
	15 m	JZSP-CVP02-15-E*3	JZSP-CVP12-15-E		
	20 m	JZSP-CVP02-20-E*3	JZSP-CVP12-20-E		
Encoder Cable with Connectors*2 (For Absolute Encoder, with a Battery Case)	3 m	JZSP-CVP06-03-E	JZSP-CVP26-03-E	 <p>SERVOPACK End      Encoder End Connector (Crimped)(Molex Japan LLC)      CM10-SP10S-□-D (DDK Ltd.)</p>	(2)
	5 m	JZSP-CVP06-05-E	JZSP-CVP26-05-E		
	10 m	JZSP-CVP06-10-E	JZSP-CVP26-10-E		
	15 m	JZSP-CVP06-15-E	JZSP-CVP26-15-E		
	20 m	JZSP-CVP06-20-E	JZSP-CVP26-20-E		
	3 m	JZSP-CVP07-03-E*3	JZSP-CVP27-03-E	 <p>SERVOPACK End      Encoder End Connector (Crimped)(Molex Japan LLC)      CM10-AP10S-□-D (DDK Ltd.)</p>	(2)
	5 m	JZSP-CVP07-05-E*3	JZSP-CVP27-05-E		
	10 m	JZSP-CVP07-10-E*3	JZSP-CVP27-10-E		
	15 m	JZSP-CVP07-15-E*3	JZSP-CVP27-15-E		
	20 m	JZSP-CVP07-20-E*3	JZSP-CVP27-20-E		
SERVOPACK-end Connector Kit		JZSP-CMP9-1-E		Soldered 	(3)
Encoder-end Connectors for Protective Structure IP67 Straight Plug		JZSP-CVP9-1-E	<p>Connector Specifications Plug: CM10-SP10S-M-D Electrical Contact: (Crimped)*4 CM10-#22SC(C4)-100 Applicable Cable Diameter: 6.0 dia. to 9.0 dia.</p>	 + Electrical Contact (DDK Ltd.)	-
		JZSP-CVP9-3-E	<p>Connector Specifications Plug: CM10-SP10S-M-D Electrical Contact: (Soldered) CM10-#22SC(S1)-100 Applicable Cable Diameter: 6.0 dia. to 9.0 dia.</p>		
Encoder-end Connectors for Protective Structure IP67 L-shaped Plug		JZSP-CVP9-2-E	<p>Connector Specifications Plug: CM10-AP10S-M-D Electrical Contact: (Crimped)*4 CM10-#22SC(C4)-100 Applicable Cable Diameter: 6.0 dia. to 9.0 dia.</p>	 + Electrical Contact (DDK Ltd.)	-
		JZSP-CVP9-4-E	<p>Connector Specifications Plug: CM10-AP10S-M-D Electrical Contact: (Soldered) CM10-#22SC(S1)-100 Applicable Cable Diameter: 6.0 dia. to 9.0 dia.</p>		
Cables	3 m	JZSP-CMP09-03-E	JZSP-CSP39-03-E		(4)
	5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E		
	10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E		
	15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E		
	20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E		

\*1: Use flexible cables for movable sections such as robot arms.

\*2: Not required when connecting a battery to the host controller.

\*3: You cannot use a right-angle connector for the encoder of a SGMSV-70A (7.0-kW) Servomotor.

Use a straight connector.

\*4: A crimp tool (357J-52667T) is required.

## Selecting Cables

### (1) Wiring Specifications for Cable with Connectors (For incremental encoder)

- Standard Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Light blue/white
5	PS	1	Light blue
4	BAT(-)	5	Orange/white
3	BAT(+)	6	Orange
2	PG 0V	9	Black
1	PG 5V	4	Red
Shell	FG	10	FG

Shield Wire

- Flexible Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Black/pink
5	PS	1	Red/pink
4	BAT(-)	5	Black/light blue
3	BAT(+)	6	Red/light blue
2	PG 0V	9	Green
1	PG 5V	4	Orange
Shell	FG	10	FG

Shield Wire

### (2) Wiring Specifications for Cable with Connectors (For absolute encoder, with a battery case)

- Standard Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Light blue/white
5	PS	1	Light blue
4	BAT(-)	5	Orange/white
3	BAT(+)	6	Orange
2	PG 0V	9	Black
1	PG 5V	4	Red
Shell	FG	10	FG

Battery Case

Shield Wire

- Flexible Type

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Black/pink
5	PS	1	Red/pink
4	BAT(-)	5	Black/light blue
3	BAT(+)	6	Red/light blue
2	PG 0V	9	Green
1	PG 5V	4	Orange
Shell	FG	10	FG

Battery Case

Shield Wire

### (3) SERVOPACK-end Connector Kit Specifications

Items	Specifications
Order No.	JZSP-CMP9-1-E
Manufacturer	Molex Japan LLC
Connector Model (For standard)	55100-0670 (soldered)
External Dimensions (Units: mm)	

### (4) Cable Specifications

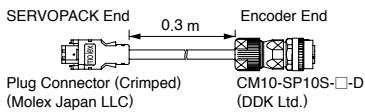
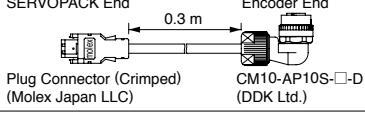
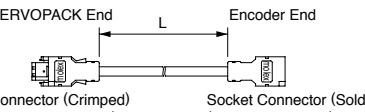
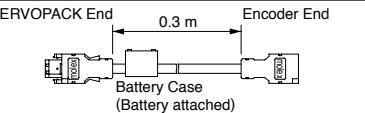
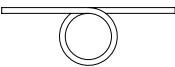
Items	Standard Type	Flexible Type
Order No.*	JZSP-CMP09-□□-E	JZSP-CSP39-□□-E
Cable Length	20 m max.	
Specifications	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.15 dia. AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.09 dia.	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.35 dia. AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.21 dia.
Finished Dimensions	6.5 dia.	6.8 dia.
Internal Configuration and Lead Color		
Yaskawa Standards Specifications (Standard Length)	Cable length: 3 m, 5 m, 10 m, 15 m, 20 m	

\*: Specify the cable length in □□ of order no.

Example: JZSP-CMP09-05-E (5 m)

## Selecting Cables

### ● Encoder Cables (For extending from 30 to 50 m)

Name	Length	Order No.	Specifications	Details
① Encoder-end Cables (For incremental and absolute encoder)	0.3 m	JZSP-CVP01-E	 <p>SERVOPACK End      Encoder End Plug Connector (Crimped) (Molex Japan LLC)      CM10-SP10S-□-D (DDK Ltd.)</p>	(1)
		JZSP-CVP02-E* <sup>1</sup>	 <p>SERVOPACK End      Encoder End Plug Connector (Crimped) (Molex Japan LLC)      CM10-AP10S-□-D (DDK Ltd.)</p>	
② Cable with Connectors (For incremental and absolute encoder)	30 m	JZSP-UCMP00-30-E	 <p>SERVOPACK End      Encoder End Connector (Crimped) (Molex Japan LLC)      Socket Connector (Soldered) (Molex Japan LLC)</p>	(2)
	40 m	JZSP-UCMP00-40-E		
	50 m	JZSP-UCMP00-50-E		
③ Cable with a Battery Case (For absolute encoder* <sup>2</sup> )	0.3 m	JZSP-CSP12-E	 <p>SERVOPACK End      Encoder End Battery Case (Battery attached) Connector (Crimped) (Molex Japan LLC)      Socket Connector (Soldered) (Molex Japan LLC)</p>	(3)
④ Relay Cables	30 m	JZSP-CMP19-30-E		(4)
	40 m	JZSP-CMP19-40-E		
	50 m	JZSP-CMP19-50-E		

\*1: You cannot use a right-angle connector for the encoder of a SGMSV-70A (7.0-kW) Servomotor.

Use a straight connector.

\*2: Not required when connecting a battery to the host controller.

#### (1) Wiring Specifications for Encoder-end Cable (For incremental and absolute encoder)

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Light blue/white
5	PS	1	Light blue
4	BAT(-)	5	Orange/white
3	BAT(+)	6	Orange
2	PG 0V	9	Black
1	PG 5V	4	Red
Shell	FG	10	FG

Shield Wire

Note: The signals BAT(+) and BAT(−) are used when using an absolute encoder.

#### (3) Wiring Specifications for Cable with a Battery Case (For absolute encoder)

SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT(−)	4	Orange/white
3	BAT(+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

Battery Case

Pin No.	Signal
3	BAT(−)
1	BAT(+)

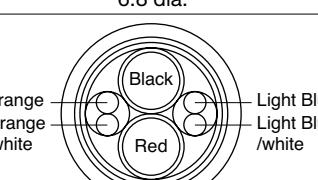
Shield Wire

#### (2) Wiring Specifications for Cable with Connectors (For incremental and absolute encoder)

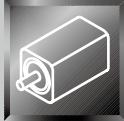
SERVOPACK End		Encoder (Servomotor) End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Light blue/white
5	PS	1	Light blue
4	BAT(−)	5	Orange/white
3	BAT(+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

Shield Wire

#### (4) Relay Encoder Cable Specifications

Item	Standard Type
Order No.*	JZSP-CMP19-□□-E
Cable Length	50 m max.
Specifications	UL20276 (Rating temperature: 80°C) AWG16×2C+AWG26×2P AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.0 dia. mm AWG26 (0.13 mm <sup>2</sup> ) Outer diameter of insulating sheath: 0.91 dia. mm
Finished Dimensions	6.8 dia.
Internal Configuration and Lead Colors	 <p>Black Red Orange/white Light Blue</p>
Yaskawa Standard Specifications (Standard Length)	Cable length: 30 m, 40 m, 50 m

\*: Specify the cable length in □□ of order no.  
Example: JZSP-CMP19-30-E (30 m)

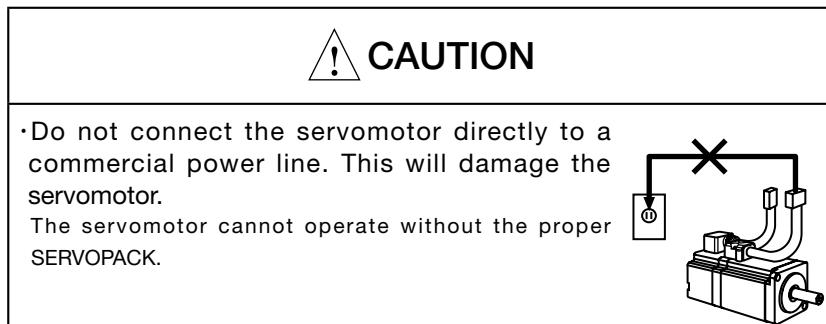


# Rotary Servomotor General Instructions

## Precautions on Servomotor Installation

Servomotors can be installed either horizontally or vertically.

The service life of the servomotor will be shortened or unexpected problems will occur if the servomotor is installed incorrectly or in an inappropriate location. Always observe the following installation instructions.



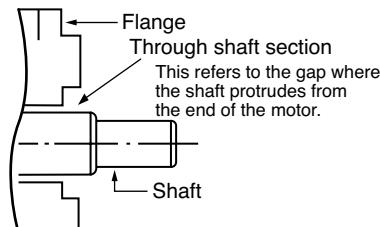
### (1) Installation Environment

Items	Condition
Ambient Temperature	0 to 40°C (no freezing)
Ambient Humidity	20% to 80%RH (no condensation)
Installation Site	<ul style="list-style-type: none"> <li>Free of corrosive or explosive gases.</li> <li>Well-ventilated and free of dust and moisture.</li> <li>Facilitates inspection and cleaning.</li> <li>Elevation :1,000 m max.</li> <li>Free of high magnetic field</li> </ul>
Storage Environment	Store the servomotor in the following environment if it is stored with the power cable disconnected. Ambient temperature during storage: -20 to +60°C (no freezing) Ambient humidity during storage: 20% to 80%RH (no condensation)

### (2) Enclosure

The servomotor enclosure\* is described table as follows.

Model	Without Gears	With Gears
SGMMV-B3, -B5, -B9	IP42	-
SGMMV-A1, -A2, -A3	IP55	-
SGMAV, SGMJV	IP65	IP55
SGMPS	IP55 IP67 (optional)	IP55
SGMGV	IP67	-
SGMSV	IP67 (SGMSV-70 servomotor only: IP22)	-



\*: Except through shaft section. The enclosure specification can be satisfied only when using a specified cable.

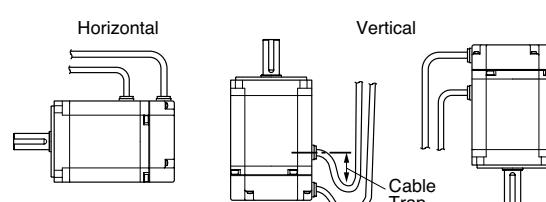
- Do not use servomotors in a location that is subject to oil. If the servomotor is used in a location that is subject to water or oil mist, order a servomotor with an oil seal to seal the through shaft section.

### Precautions on Using Servomotor with Oil Seal:

- Put the oil surface under the oil seal lip.
- Use the oil seal in favorably lubricated condition.
- When using the servomotor with its shaft upward direction, be sure that oil will not stay in the oil seal lip.

### (3) Orientation

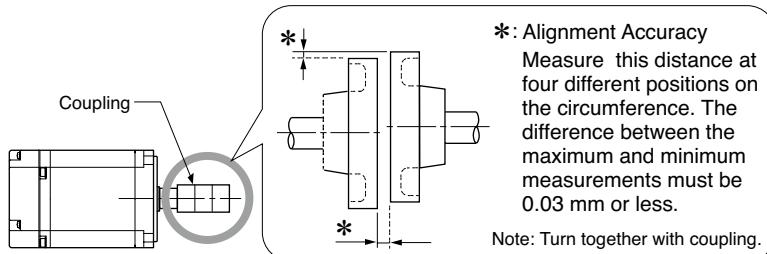
- Servomotors can be installed either horizontally or vertically. When installing servomotors vertically, make cable traps to keep out water. When mounting servomotors with the shaft up, take measures with the connected machine to prevent oil from getting into the servomotors through gear boxes etc.



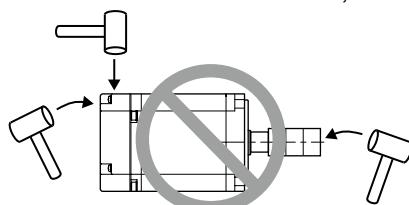
#### (4) Alignment

Align the shaft of the servomotor with the shaft of the equipment, and then couple the shafts.

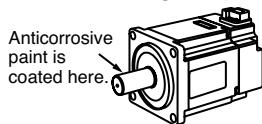
- IMPORTANT** 1 Install the servomotor so that alignment accuracy falls within the following range.  
Vibration that will damage the bearings and encoders if the shafts are not properly aligned.



- 2 Do not allow any direct impact to the shafts when installing the couplings. Do not hit the area near encoders with a hammer etc., as impacts may damage the encoders.



- 3 Before installation, thoroughly remove the anticorrosive paint from the end of the motor shaft. Only after removing the paint can servomotors be installed on the machines.



#### (5) Cable Stress

- Make sure there is no bending or tension on the cables themselves, the connections, or the cable lead inlets. Be especially careful to wire encoder cables so that they are not subject to stress because the core wires of encoder cables and main circuit cables are very thin at only 0.2 to 0.3 mm<sup>2</sup>.

#### (6) Connectors

Observe the following precautions:

- When the connectors are connected to the motor, be sure to connect the end of motor main circuit cables before connecting the encoder cable's end.  
If the encoder cable's end is connected, the encoder may break because of the voltage differences between FG.
- Make sure there is no foreign matters such as dust and metal chips in the connector before connecting.
- Do not apply shock to resin connectors. Otherwise, they may be damaged.
- Make sure of the pin arrangement.
- Be sure not to apply stress on the connector, when using flexible cables. The connector may be damaged by stress.
- When handling a servomotor with its cables connected, hold the servomotor or the connectors and cables will be damaged.
- Fix the cable connector to SGMJV, SGMAV, SGMPS-01/-02/-04 or SGMGV-03/-05 servomotors with screws. Refer to "Cable connections to SGMJV, SGMAV and SGMPS servomotors" or "Cable connections to SGMGV-03/-05 servomotors." Make sure that the connector is securely fixed with screws.  
If the cable connector is not secure, the requirements for the protective structure's specifications may not be met.

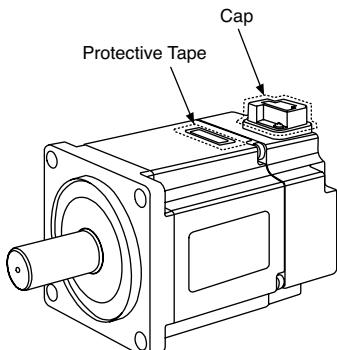
## Cable Connections to SGMJV, SGMAV and SGMPS Servomotors

Connect the main circuit cable and encoder cable to SGMJV, SGMAV or SGMPS-01/-02/-04 servomotor in the following manner.

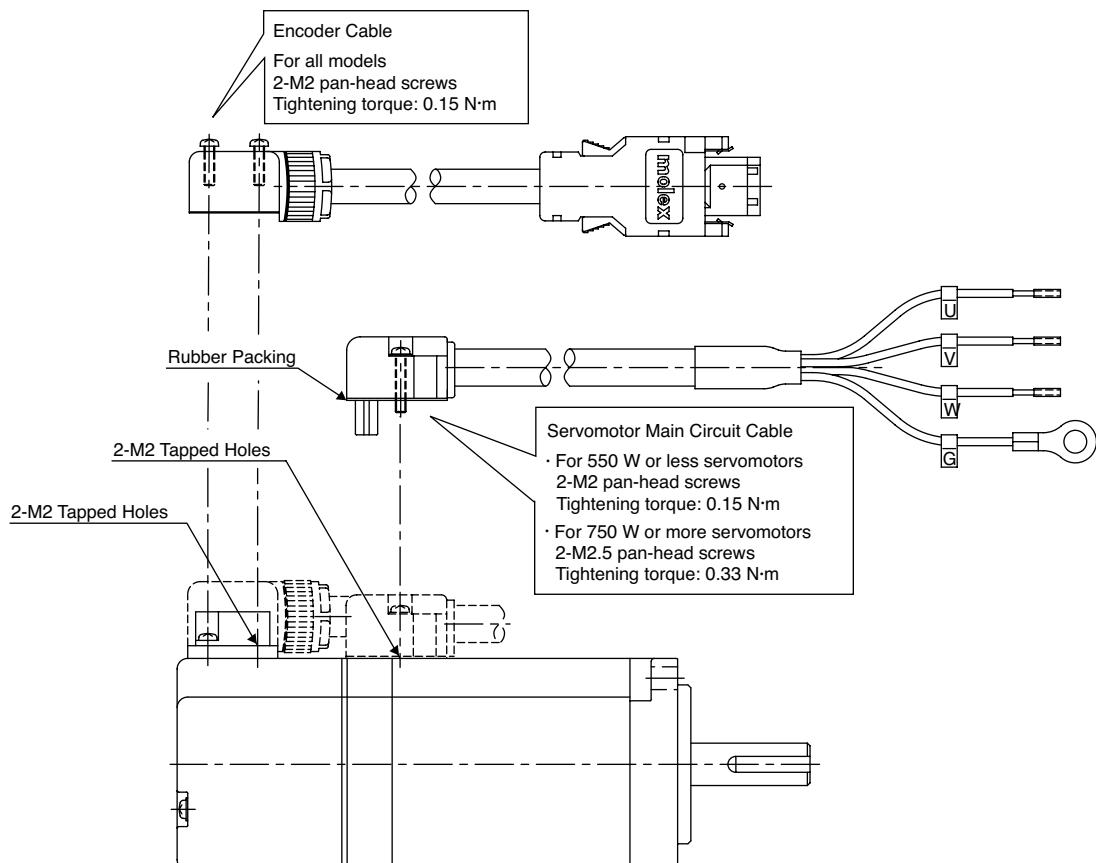
### ! CAUTION

Do not directly touch the connector pins provided with the servomotor.  
Particularly, the encoder may be damaged by static electricity, etc.

**STEP1** Remove the protective tape and cap from the servomotor connector.



**STEP2** Mount the cable connector on the servomotor and fix it with screws as shown in the figure below.



#### IMPORTANT

- First, connect the servomotor to the servomotor main circuit cable end.
- Do not remove the rubber packing. Mount the connector so that the rubber packing is seated properly.  
If the rubber packing is not seated properly, the requirements for the protective structure specifications may not be met.

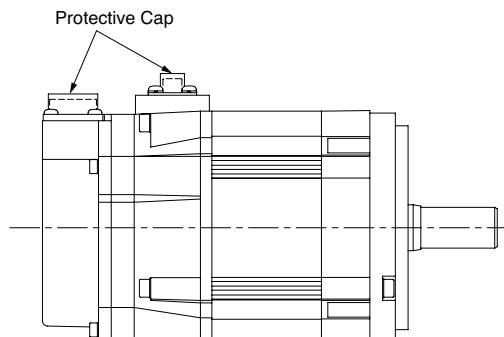
## Cable Connections to SGMGV-03/-05 Servomotors

Connect the main circuit cable and encoder cable to SGMGV-03/-05 servomotor in the following manner.

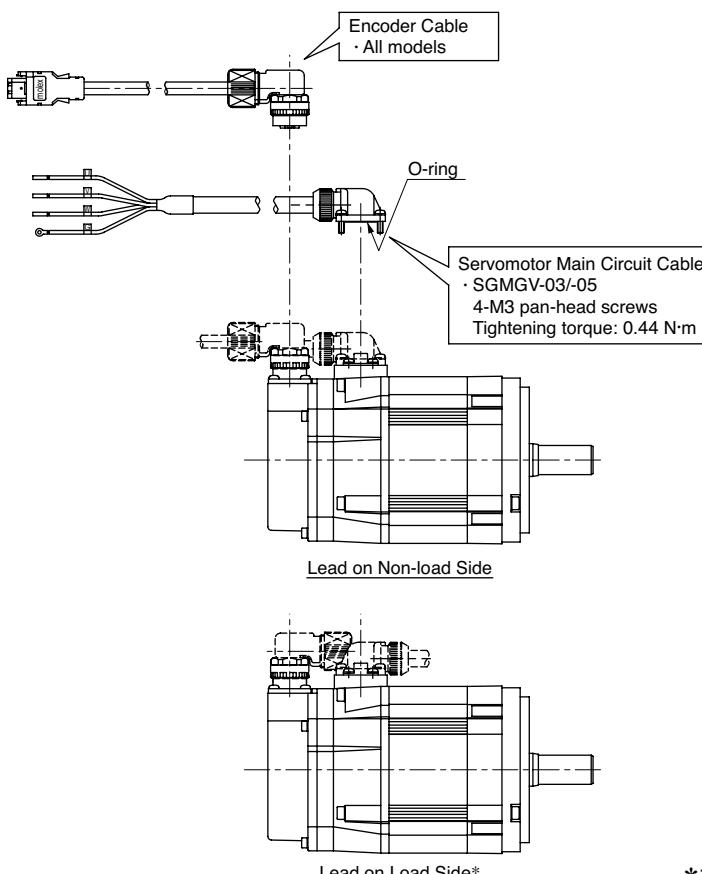
### **CAUTION**

Do not directly touch the connector pins provided with the servomotor. Particularly, the encoder may be damaged by static electricity, etc.

**STEP1** Remove the protective cap from the servomotor connector.



**STEP2** Mount the cable connector on the servomotor and fix it with screws as shown in the figure below.



\*: In this case, contact your Yaskawa representative.

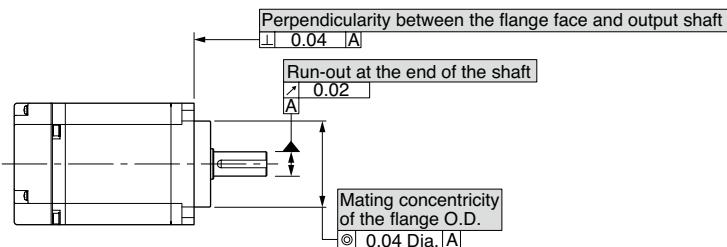
#### **IMPORTANT**

- First, connect the servomotor to the servomotor main circuit cable end.
- Do not remove the O-ring. Mount the connector so that the O-ring is seated properly.  
If the O-ring is not seated properly, the requirements for the protective structure specifications may not be met.

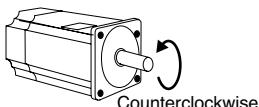
## Mechanical Specifications

### ● Mechanical Tolerance T.I.R. (Total Indicator Reading)

The following figure shows tolerances for the servomotor's output shaft and installation area. For more details on tolerances, refer to the external dimensions of the individual servomotor.

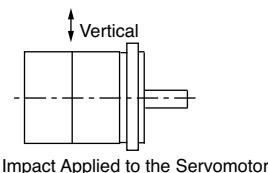


### ● Direction of Servomotor Rotation



Positive rotation of the servomotor without a gear is counterclockwise when viewed from the load. Refer to *Ratings and Specifications* for each series regarding rotation direction of the servomotor with a gear. The direction of rotation can be reversed by changing the SERVOPACK parameters.

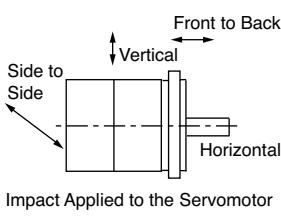
### ● Shock Resistance



Mount the servomotor with the axis horizontal. The servomotor will withstand the following vertical impacts:

- Impact Acceleration:  $490 \text{ m/s}^2$
- Impact occurrences: 2

### ● Vibration Resistance



Mount the servomotor with the axis horizontal. The servomotor will withstand the following vibration acceleration in three directions: Vertical, side to side, and front to back.

Servomotor Model	Vibration Acceleration at Flange
SGMMV, SGMJV, SGMAV, SGMPS	$49 \text{ m/s}^2$
SGMGV -03 to -44, SGMSV -10 to -50	$49 \text{ m/s}^2$ (Front to back direction: $24.5 \text{ m/s}^2$ )
SGMGV -55 to -1E	$24.5 \text{ m/s}^2$
SGMSV -70	$14.7 \text{ m/s}^2$

**IMPORTANT** The amount of vibration the servomotor endures will vary depending on the application. Check the vibration acceleration being applied to your servomotor for each application.

### ● Vibration Class

The vibration class for the servomotors at rated motor speed is V15.

(A vibration class of V15 indicates a total vibration amplitude of  $15 \mu\text{m}$  maximum on the servomotor during rated rotation.)

## Rotor Moment of Inertia

Small-capacity servomotors come in a medium inertia series "SGM JV servomotor," "SGM PS servomotor" and low inertia series "SGMAV servomotor." The rotor moment of inertia of SGM JV servomotor and SGM PS servomotor are twice as large as that of SGMAV. Select servomotors based on the specifications of your devices, such as load moment of inertia or machine rigidity.

- When the rotor moment of inertia is large:

Servomotors are capable of corresponding to load changes because of the decrease of the moment of inertia ratio. This has the benefit of reducing settling time and speed ripple. This should also improve control stability of machines with low rigidity.

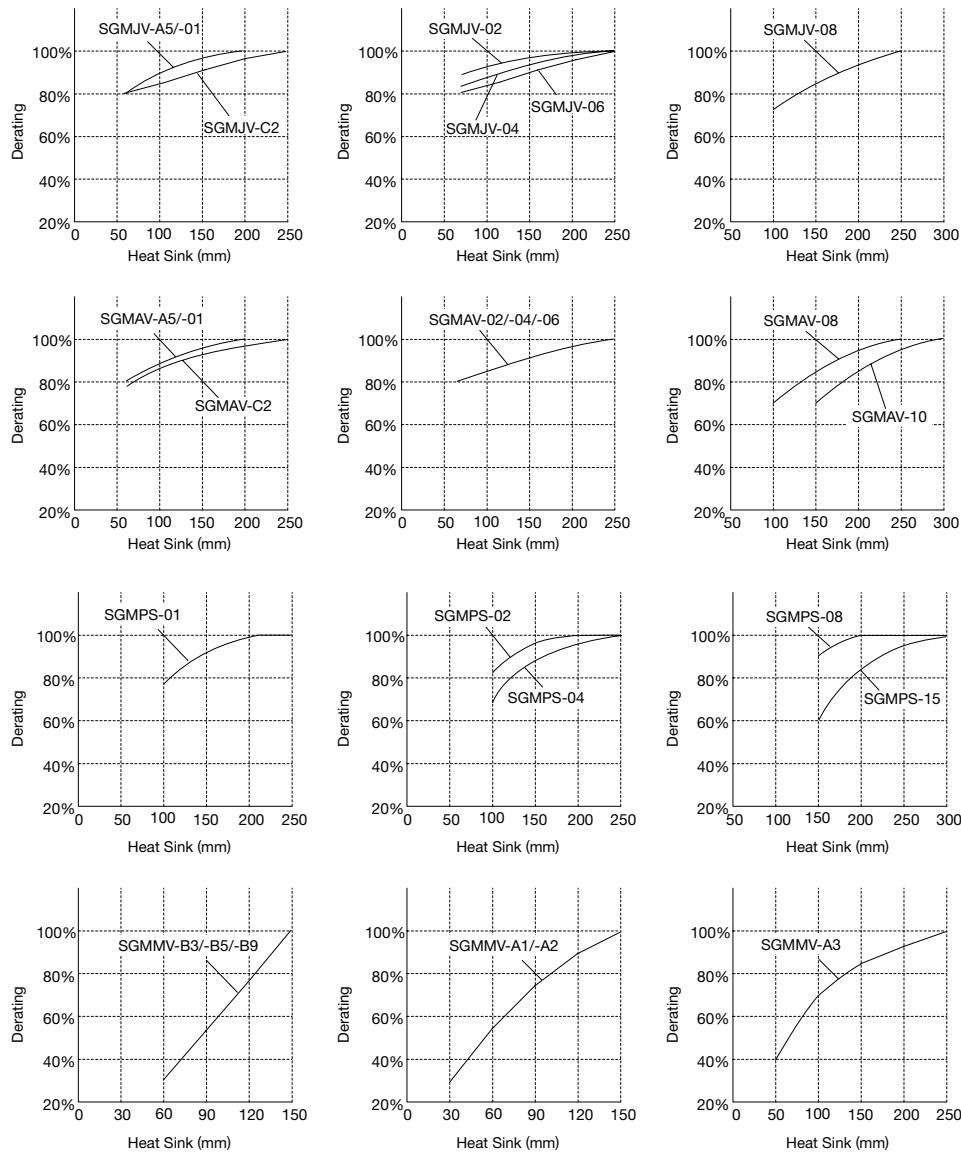
- When mounting a servomotor with a large rotor moment of inertia to a device with a small load moment of inertia:

Acceleration/deceleration torque increases and effective load ratio increases. Check the effective load ratio when you select motor capacity.

## Servomotor Heat Dissipation Conditions

The motor rated specifications are continuous allowable values at an ambient temperature of 40°C when servomotors are installed with heat sinks. When the motor is mounted on a small surface, the motor temperature may rise considerably because of the limited heat radiating abilities of the surface. See the following graph for the relation between heat sink size and derating (derating ratio).

**IMPORTANT** The actual temperature rise depends on how the heat sink (servomotor mounting section) is fixed on the installation surface, what material is used for the motor mounting section, and motor speed. Always check the actual motor temperature.



## Holding Brake Delay Time

Holding brakes have motion delay time that varies depending on when the brake is open and when the brake is operating. The following table shows the brake delay time of each servomotor.

**IMPORTANT**

Make sure the holding brake delay time is correct for your servomotor.

- Example, switching the holding brakes on the DC side

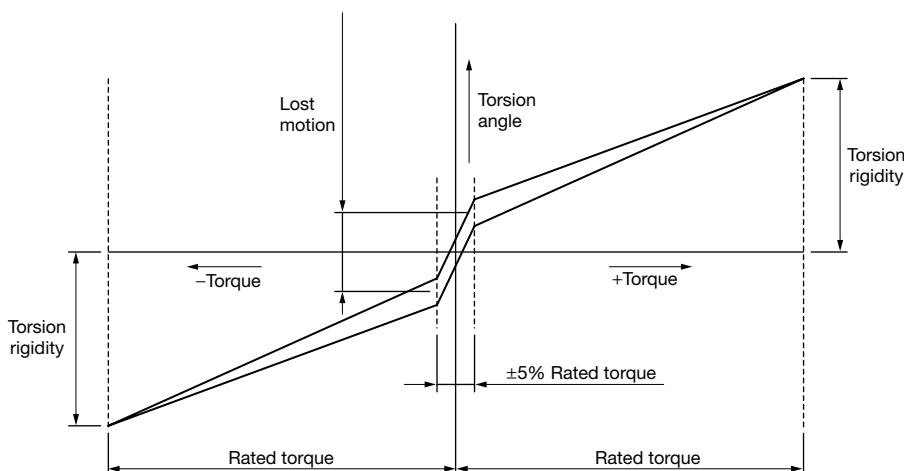
Model	Voltage	Brake Open Time ms	Brake Operation Time ms	Model	Voltage	Brake Open Time ms	Brake Operation Time ms
SGMMV-A1 to -A3	24 V	40	100	SGMGV-03 to -20	24 V, 90 V	100	80
SGMAV-A5 to -04	24 V	60	100	SGMGV-30,-44		170	100(24 V),80(90 V)
SGMAV-06 to -10		80	100	SGMGV-55,-75,-1A		170	80
SGMJV-A5 to -04	24 V	60	100	SGMGV-1E		250	80
SGMJV-06, -08		80	100	SGMSV-10 to -25		170	80
SGMPS-01, -08	24 V	20	100	SGMSV-30 to -50		100	80
SGMPS-02, -04, -15		40	100				

## Terms for Servomotors with Gears

### (1) Terminology for Servomotors with Low-backlash Gears

Item	Measurement Method/Definition	Typical Value
Rated Torque (N·m)	The rated output torque of the motor is the gear input torque. The rated torque is this value multiplied by the inverse of the gear ratio and efficiency.	—
Lost Motion (arc-min)*	Angular difference in a screw with a $\pm 5\%$ rated torque load. (Maximum value at any four positions during output.)	3 max.
Torsion Rigidity (arc-min)*	Highest torsion angle value on one side with a $\pm$ rated torque load.	10 max.
Angular Transmission Error Accuracy (arc-min)	Difference in absolute accuracy for one rotation under load and no-load conditions during output.	6 max.

\*: See the following graph for lost motion and torsion rigidity.

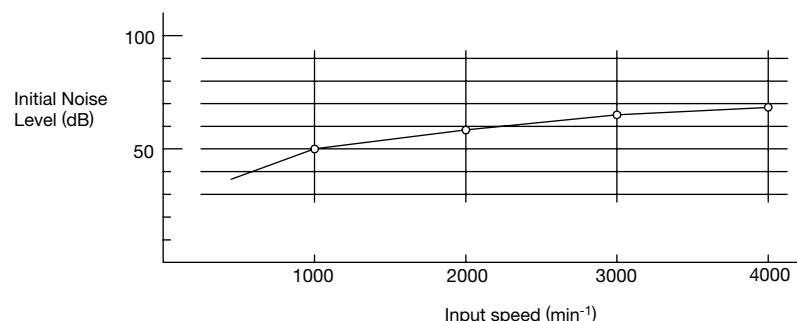


### (2) Noise Data

The following noise data for a servomotor with a gear is for reference only. The data may vary slightly depending on the capacity and gear ratio of the servomotor.

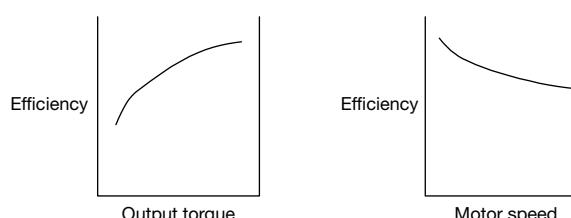
#### Measurement Conditions

- Scale A: 50 cm
- Ground Noise: 28 dB



### (3) Efficiency

The output torque and motor speed produce the following trends in efficiency. The values in the tables, Ratings and Specifications of SGM□□ Servomotors with Gears, are at the rated motor torque and rated motor speed.



## Cables

### ● Standard Cables

Standard servomotor main circuit cables, encoder cables, and relay cables cannot be used in cases where high flexibility is needed, as when the cables themselves move or are twisted or turned.

When you use Standard Cables, observe the recommended bending radius given in the following table and perform all wiring so that stress is not applied to the cables. Use the cables so that they are not repeatedly bent. Use flexible cables for flexible applications.

Cable Diameter	Recommended Bending Radius [R]
Less than 8 mm	15 mm min.
8 mm	20 mm min.
Over 8 mm	Cable diameter × 3 mm min.

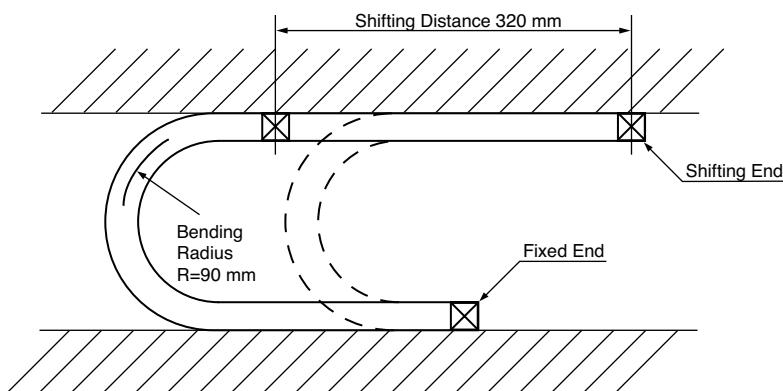
### ● Flexible Cables

#### (1) Life of Flexible Cable

The flexible cable supports 10,000,000 or more operations of bending life with the recommended bending radius  $R = 90$  mm under the following test conditions.

##### ● Conditions

- 1 Repeat moving one end of the cable forward and backward for 320 mm using the test equipment shown in the following figure.
- 2 Connect the lead wires in parallel, and count the number of cable return motion times until a lead wire is disconnected. Note that one reciprocation is counted as one test.



Notes: 1 The life of flexible cable differs largely depending on the amount of mechanical shocks, mounting to the cable, and fixing methods.  
The life of flexible cable is limited under the specified conditions.  
2 The life of flexible cable indicates the number of bending times in which lead wires are electrically conducted and by which no cracks and damages that affects the performance of cable sheathing are caused. Disconnecting the shield wire is not taken into account.

#### (2) Wiring Precautions

Even if the recommended bending radius  $R$  is followed in the mechanical design, incorrect wiring may cause the early disconnection. Observe the following precautions when wiring.

##### (a) Cable twisting

Straighten the flexible cables wiring.

Twisted cables cause the early disconnection. Check the indication on the cable surface to make sure that the cable is not twisted.

##### (b) Fixing method

Do not fix the moving points of the flexible cable, or stress on the fixed points may cause early disconnection. Fix the cable at the minimum number of points. Do not put stress on the servomotor-end and SERVOPACK-end connectors.

##### (c) Cable length

If the cable length is too long, it may result the cable sagging. If the cable length is too short, excessive tension on the fixed points will cause the early disconnection. Use a flexible cable with the optimum length.

##### (d) Interference between cables

Avoid interference between cables.

Interference limits the motion of flexible cable, which causes early disconnection. Keep enough distance between cables, or provide a partition when wiring.

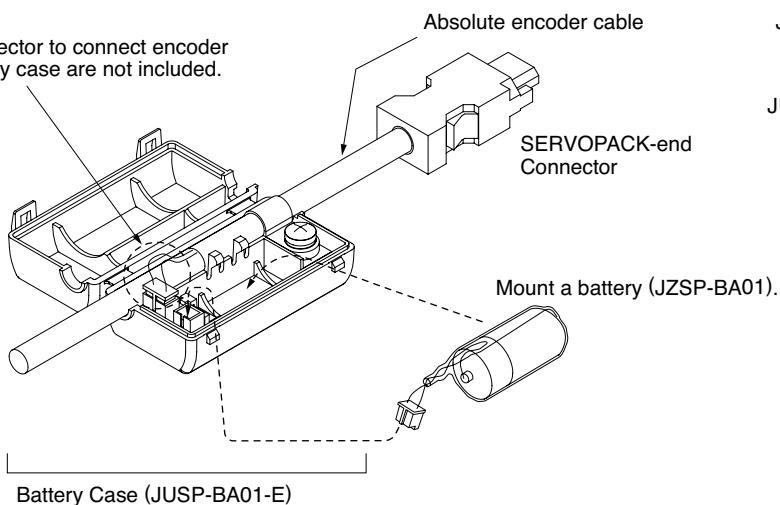
## Battery Case

### ● Battery Case (Model: JUSP-BA01-E)

Use this battery case if your battery case needs replacing due to damage etc.. This battery case cannot be used with an incremental encoder cable.

- IMPORTANT**
- 1 The battery case (JUSP-BA01-E) is not provided with a battery. A battery must be purchased separately.
  - 2 Install the battery case where the ambient temperature is between 0°C to 55°C.

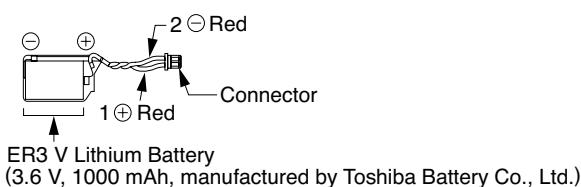
Note: Cable and connector to connect encoder cable and battery case are not included.



JZSP-CSP04-□□-E  
05-□□-E  
06-□□-E  
07-□□-E  
JUSP-CVP□6-□□-E  
□7-□□-E

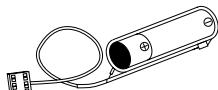
#### (1) Mounting a Battery in a Battery Case

Prepare a lithium battery (JZSP-BA01) and mount in a battery case.



#### (2) Connecting a Battery to the Host Controller

Use a battery that meets the specifications of the host controller. Use an ER6VC3N (3.6 V, 2000 mAh, manufactured by Toshiba Battery Co., Ltd.) or equivalent battery.



# Direct Drive Servomotors

## SGMCS



### Model Designations

SGMCS - 02 B 3 C 1 1

Direct Drive  
Servomotor  
SGMCS

1st+2nd digits    3rd digit    4th digit    5th digit    6th digit    7th digit

1st+2nd digits    Rated Torque

● Small-capacity

Code	Specifications
02	2.0 N·m
04	4.0 N·m
05	5.0 N·m
07	7.0 N·m
08	8.0 N·m
10	10 N·m
14	14 N·m
16	16 N·m
17	17 N·m
25	25 N·m
35	35 N·m

● Medium-capacity

Code	Specifications
45	45 N·m
80	80 N·m
1A	110 N·m
1E	150 N·m
2Z	200 N·m

3rd digit    Motor Outer Diameter

Code	Specifications
B	135 dia. mm
C	175 dia. mm
D	230 dia. mm
E	290 dia. mm
M	280 dia. mm
N	360 dia. mm

5th digit    Design Revision Order

Code	Specifications
A	Model of servomotor outer diameter code M, N
B	Model of servomotor outer diameter code E
C	Model of servomotor outer diameter code B, C, D

6th digit    Flange Specifications

Code	Flange Specifications	Motor Outer Diameter Code (3rd digit)						
		Specifications	Mounted Side	B	C	D	E	M
1	C-face	Non-load side	○	○	○	○	-	-
		load end	-	-	-	-	○	○
3	C-face	Non-load side	-	-	-	-	○	○
		Non-load side (with cable on side)	○	○	○	○	-	-
4	C-face							

○ : Applicable Model

7th digit    Option

Code	Specifications
1	Without options

## Features

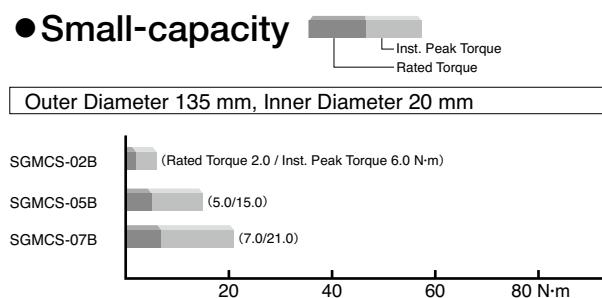
- Directly coupled to a load without a mechanical transmission such as a gear.
- Powerful and smooth operation throughout the speed range from low to high.  
(Instantaneous peak torque: 6 to 600 N·m  
maximum speed: 250 to 500 min<sup>-1</sup>)
- High-resolution, 20-bit encoder for highly precise indexing.
- Easy wiring and piping with the hollow structure.

## Application Examples

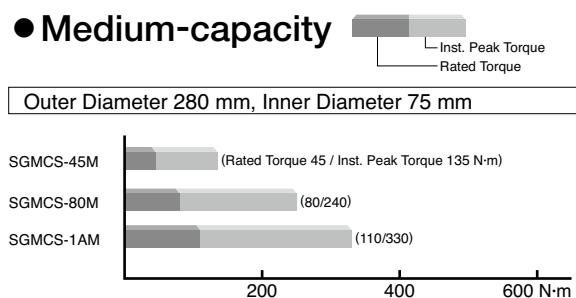
- Semiconductor equipment
- LCD manufacturing equipment
- Units for inspection and testing
- Electronic parts assembling machines
- IC handlers
- Inspection units for integrated circuits
- Automated machines
- Robots

## Rated Torque / Peak Torque

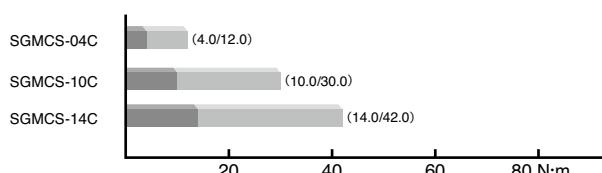
### ● Small-capacity



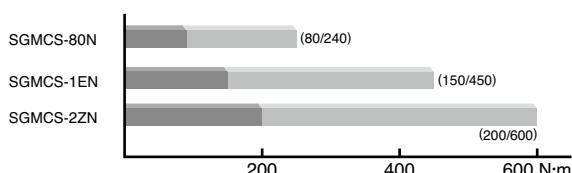
### ● Medium-capacity



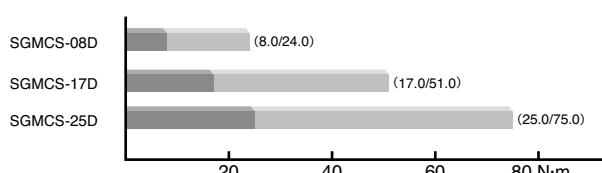
Outer Diameter 175 mm, Inner Diameter 35 mm



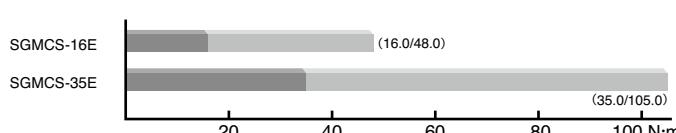
Outer Diameter 360 mm, Inner Diameter 118 mm



Outer Diameter 230 mm, Inner Diameter 60 mm



Outer Diameter 290 mm, Inner Diameter 75 mm



## Ratings and Specifications

### ● Small-capacity Series

Time Rating: Continuous

Vibration Class: V15

Insulation Resistance: 500 VDC, 10 MΩ min.

Ambient Temperature: 0 to 40°C

Excitation: Permanent magnet

Mounting: Flange method

Thermal Class: A

Withstand Voltage: 1500 VAC for one minute

Enclosure: Totally enclosed, self-cooled, IP42 (except for gaps on the rotating section of the shaft)

Ambient Humidity: 20% to 80% (no condensation)

Drive Method: Direct drive

Rotation Direction: Counterclockwise (CCW) with forward run reference when viewed from the load side

Voltage		200 V										
Servomotor Model SGMCS-□□□□□		02B□C	05B□C	07B□C	04C□C	10C□C	14C□C	08D□C	17D□C	25D□C	16E□B	35E□B
Rated Output*1	W	42	105	147	84	209	293	168	356	393	335	550
Rated Torque*1, *2	N·m	2.0	5.0	7.0	4.0	10.0	14.0	8.0	17.0	25.0	16.0	35.0
Instantaneous Peak Torque*1	N·m	6.0	15.0	21.0	12.0	30.0	42.0	24.0	51.0	75.0	48.0	105
Stall Torque*1	N·m	2.05	5.15	7.32	4.09	10.1	14.2	8.23	17.4	25.4	16.5	35.6
Rated Current*1	Arms	1.8	1.7	1.4	2.2	2.2	2.8	1.9	2.5	2.6	3.3	3.5
Instantaneous Max. Current*1	Arms	5.4	5.1	4.1	7.0	7.0	8.3	5.6	7.5	8.0	9.4	10.0
Rated Speed*1	min⁻¹	200			200			200			150	200
Max. Speed*1	min⁻¹	500			500	400	300	500	350	250	500	250
Torque Constant	N·m/Arms	1.18	3.17	5.44	2.04	5.05	5.39	5.1	7.8	10.8	5.58	11.1
Rotor Moment of Inertia	×10⁻⁴ kg·m²	28	51	77	77	140	220	285	510	750	930	1430
Rated Power Rate*1	kW/s	1.4	4.9	6.4	2.1	7.1	8.9	2.2	5.7	8.3	2.75	8.57
Rated Angular Acceleration*1	rad/s²	710	980	910	520	710	640	280	330	330	170	240
Absolute Accuracy	second	±15			±15			±15			±15	
Repeatability	second	±1.3			±1.3			±1.3			±1.3	
Applicable SERVOPACK	SGDV-□□□□	2R8A, 2R1F			2R8□			2R8□			5R5A	

\*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 100°C. Other values quoted at 20°C.

\*2: Rated torques are continuous allowable torque values at 40°C with a steel heat sink attached.

Heat sink: SGMCS-□□B : 350 mm × 350 mm × 12 mm SGMCS-□□C : 450 mm × 450 mm × 12 mm

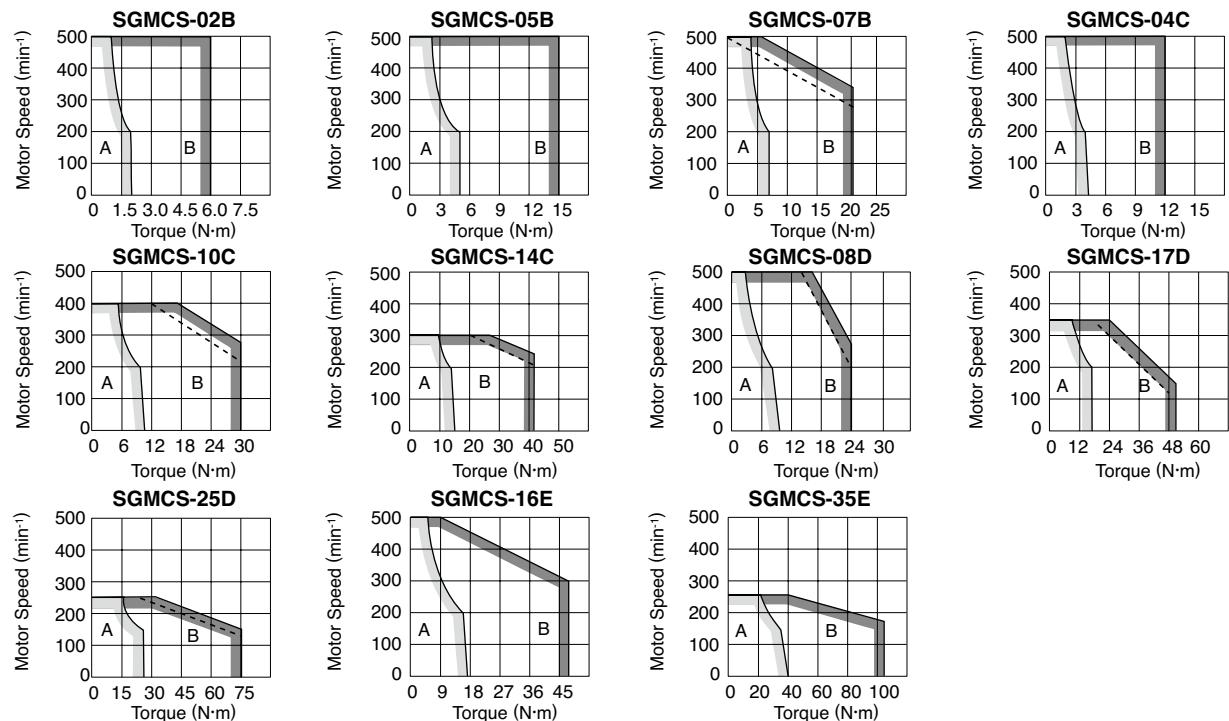
SGMCS-□□D : 550 mm × 550 mm × 12 mm SGMCS-□□E : 650 mm × 650 mm × 12 mm

Notes: 1 SGMCS servomotor with holding brake is not available.

2 For the bearings used in SGMCS servomotors, loss varies according to the bearing temperature. At low temperatures, the amount of heat loss will be large.

### ● Small-capacity Series: Torque-Motor Speed Characteristics

A : Continuous Duty Zone    B : Intermittent Duty Zone



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid and dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 200 V SERVOPACK
- The dotted line: With a single-phase 100 V SERVOPACK

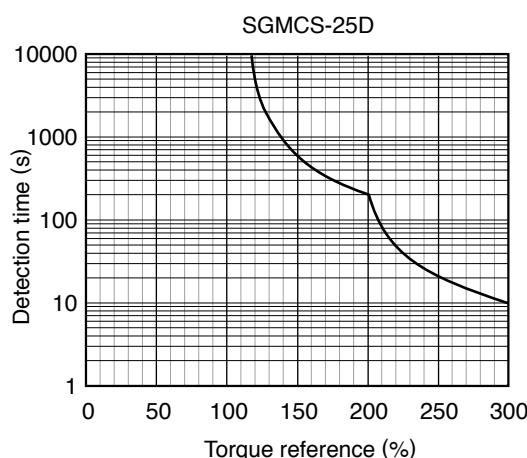
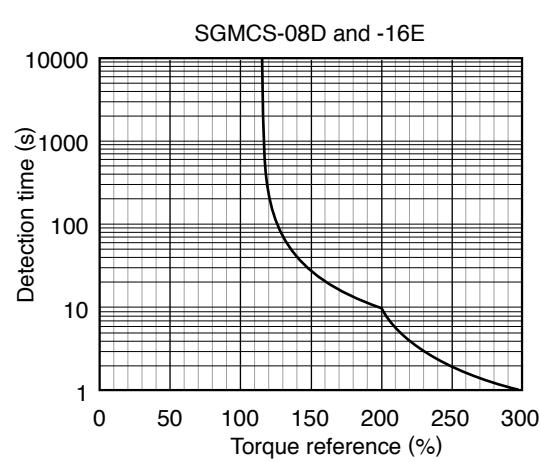
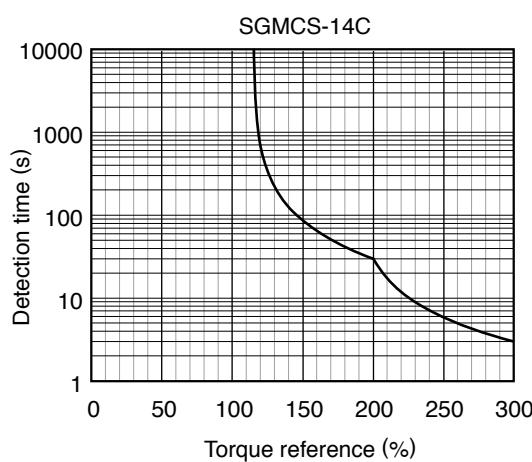
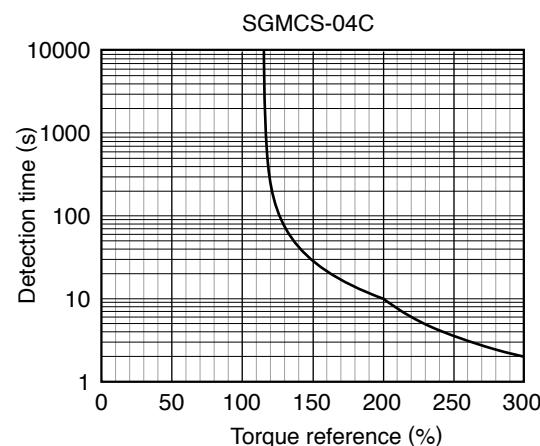
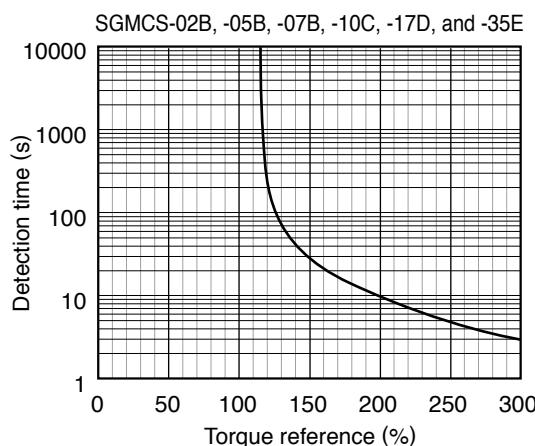
2 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone.

3 When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the Torque-Motor Speed Characteristics will shrink as the line-to-line voltage drops.

## Ratings and Specifications

### ● Small-capacity Series: Servomotor Overload Protection Characteristics

The overload detection level is set under hot start conditions at a servomotor ambient temperature of 40°C.



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Small-capacity Series: Torque-Motor Speed Characteristics* on the previous page.

## Ratings and Specifications

### ● Medium-capacity Series

Time Rating: Continuous  
 Vibration Class: V15  
 Insulation Resistance: 500 VDC, 10 MΩ min.  
 Ambient Temperature: 0 to 40°C  
 Excitation: Permanent magnet  
 Mounting: Flange method  
 Thermal Class: F

Withstand Voltage: 1500 VAC for one minute  
 Enclosure: Totally enclosed, self-cooled, IP44  
 (except for shaft opening)  
 Ambient Humidity: 20% to 80% (no condensation)  
 Drive Method: Direct drive  
 Rotation Direction: Counterclockwise (CCW) with forward run reference  
 when viewed from the load side

Voltage		200 V					
Servomotor Model	SGMCS-□□□□□	45M□A	80M□A	1AM□A	80N□A	1EN□A	2ZN□A
Rated Output* <sup>1</sup>	W	707	1260	1730	1260	2360	3140
Rated Torque* <sup>1, *2</sup>	N·m	45	80	110	80	150	200
Instantaneous Peak Torque* <sup>1</sup>	N·m	135	240	330	240	450	600
Stall Torque* <sup>1</sup>	N·m	45	80	110	80	150	200
Rated Current* <sup>1</sup>	Arms	5.80	9.74	13.4	9.35	17.4	18.9
Instantaneous Max. Current* <sup>1</sup>	Arms	17	28	42	28	56	56
Rated Speed* <sup>1</sup>	min <sup>-1</sup>	150			150		
Max. Speed* <sup>1</sup>	min <sup>-1</sup>	300			300	250	
Torque Constant	N·m/Arms	8.39	8.91	8.45	9.08	9.05	11.5
Rotor Moment of Inertia	×10 <sup>-4</sup> kg·m <sup>2</sup>	388	627	865	1360	2470	3060
Rated Power Rate* <sup>1</sup>	kW/s	52.2	102	140	47.1	91.1	131
Rated Angular Acceleration* <sup>1</sup>	rad/s <sup>2</sup>	1160	1280	1270	588	607	654
Absolute Accuracy	second	±15			±15		
Repeatability	second	±1.3			±1.3		
Applicable SERVOPACK	SGDV-□□□□	7R6A	120A	180A	120A	200A	200A

\*1: These items and torque-motor speed characteristics quoted in combination with an SGDV SERVOPACK are at an armature winding temperature of 20°C.

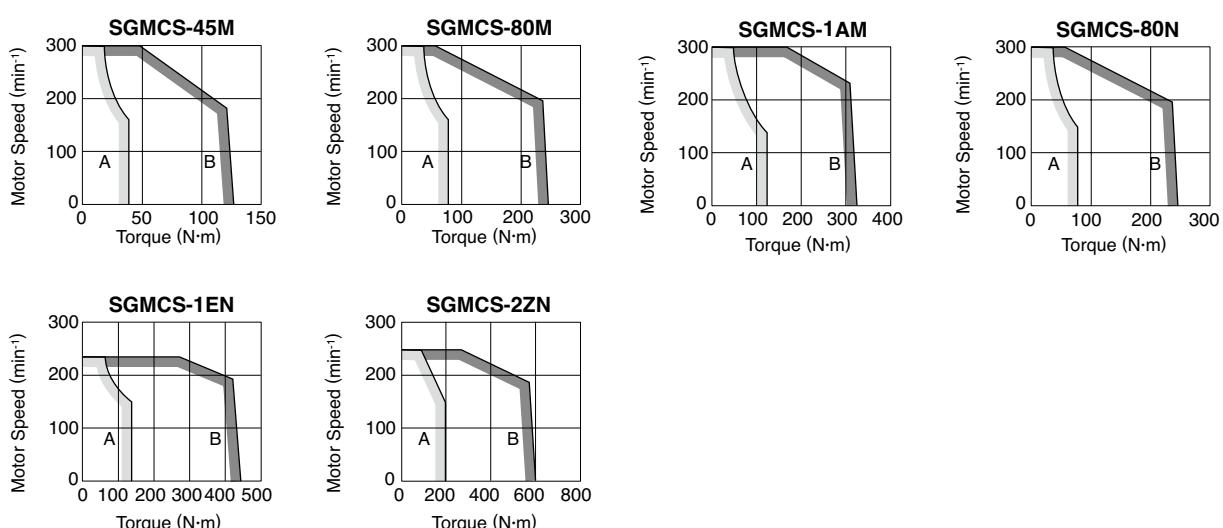
\*2: Rated torques are continuous allowable torque values at 40°C with a steel heat sink attached.  
 Heat sink: 750 mm × 750 mm × 45 mm

Notes: 1 SGMCS servomotor with holding brake is not available.

2 For the bearings used in SGMCS servomotors, loss varies according to the bearing temperature. At low temperatures, the amount of heat loss will be large.

### ● Medium-capacity Series: Torque-Motor Speed Characteristics

[A] : Continuous Duty Zone [B] : Intermittent Duty Zone



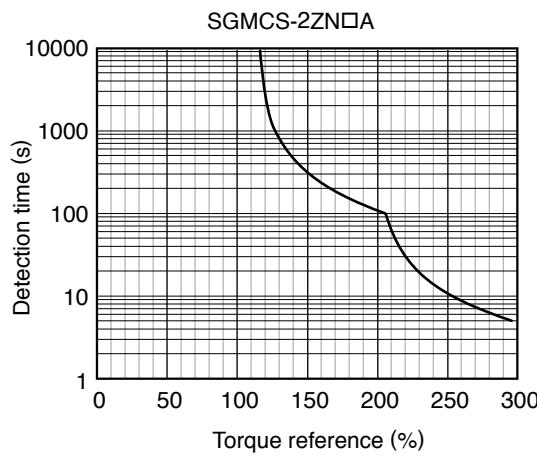
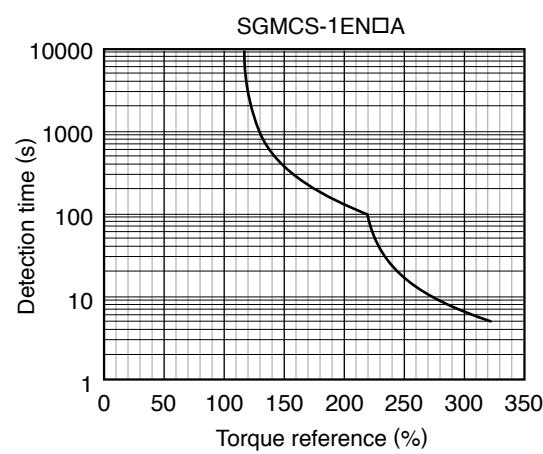
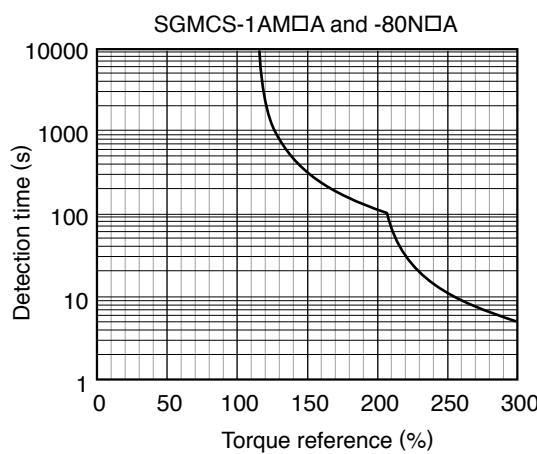
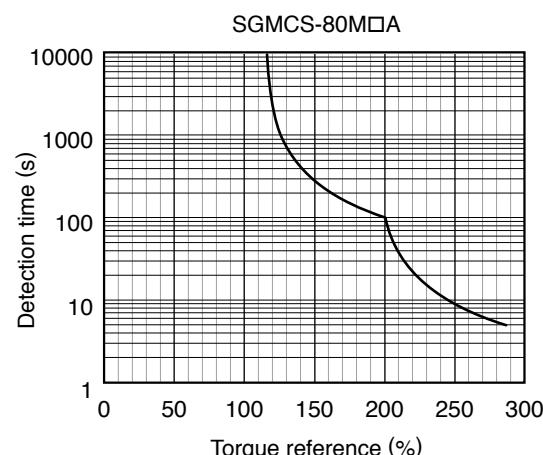
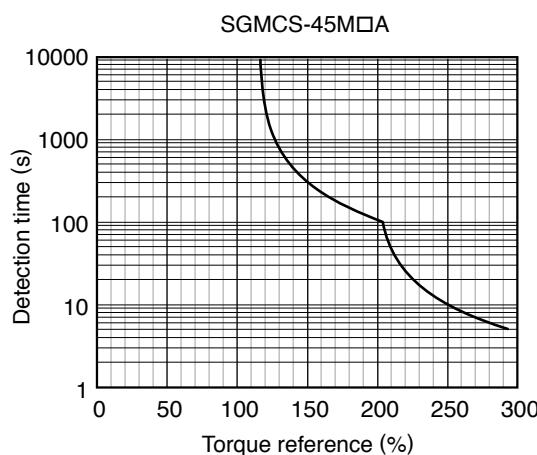
Notes: 1 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone.

2 When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the Torque-Motor Speed Characteristics will shrink as the line-to-line voltage drops.

## Ratings and Specifications

### ● Medium-capacity Series: Servomotor Overload Protection Characteristics

The overload detection level is set under hot start conditions at a servomotor ambient temperature of 40° C.



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Medium-capacity Series: Torque-Motor Speed Characteristics* on the previous page.

## Ratings and Specifications

### ● Allowable Load Moment of Inertia at the Motor Shaft

Servomotor Model		Rated Torque N·m	Allowable Load Moment of Inertia (Rotor Moment of Inertia Ratio)
SGMCS-	02B□C, 05B□C, 07B□C, 04C□C	2.0, 5.0, 7.0, 4.0	10 times
	10C□C	10.0	5 times
	14C□C, 08D□C, 17D□C, 25D□C, 16E□B, 35E□B	14.0, 8.0, 17.0, 25.0, 16.0, 35.0	3 times
	45M□A, 80M□A, 1AM□A, 80N□A, 1EN□A, 2ZN□A	45, 80, 110, 150, 200	3 times

### ● Load Moment of Inertia

The larger the load moment of inertia, the worse the movement response.

The allowable load moment of inertia ( $J_L$ ) depends on the motor capacity, as shown above. This value is provided strictly as a guideline and results may vary depending on servomotor drive conditions.

Use the AC servo drive capacity selection program SigmaJunmaSize+ to check the operation conditions. The program can be downloaded for free from our web site (<http://www.e-mechatronics.com/>) .

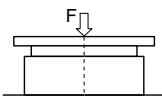
An overvoltage alarm (A.400) is likely to occur during deceleration if the load moment of inertia exceeds the allowable load moment of inertia. SERVOPACKs with a built-in regenerative resistor may generate a regenerative overload alarm (A.320). Take one of the following steps if this occurs.

- Reduce the torque limit.
- Reduce the deceleration rate.
- Reduce the maximum speed.
- Install an external regenerative resistor if the alarm cannot be cleared using the steps above. Refer to *Regenerative Resistors* on page 409.

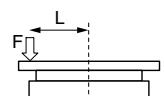
## Mechanical Specifications

### ● Allowable Loads

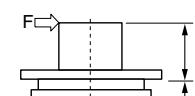
The loads applied while a servomotor is running are roughly classified in the following patterns. Design the machine so that the thrust load and moment load will not exceed the values in the table.



Where  $F$  is external force,  
Thrust load:  $F_a = F + \text{Load mass}$   
Moment load:  $M = 0$



Where  $F$  is external force,  
Thrust load:  $F_a = F + \text{Load mass}$   
Moment load:  $M = F \times L$



Where  $F$  is external force,  
Thrust load:  $F_a = \text{Load mass}$   
Moment load:  $M = F \times (L + A)$

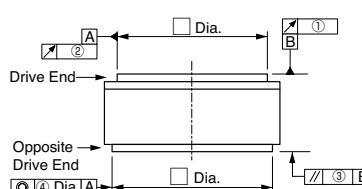
Servomotor Model SGMCS-□	02B	05B	07B	04C	10C	14C	08D	17D	25D	16E	35E	45M	80M	1AM	80N	1EN	2ZN
Dimension A mm	0		0		0		0		0	0		33		37.5			
Allowable Thrust Load ( $F_a$ ) N	1500		3300		4000		11000		9000		16000						
Allowable Moment Load ( $M$ ) N·m	40	50	64	70	75	90	93	103	135	250	320	180		350			

Note: SGMCS-02B to -35E servomotors, set dimensions A to 0 (zero).

### ● Mechanical Tolerance

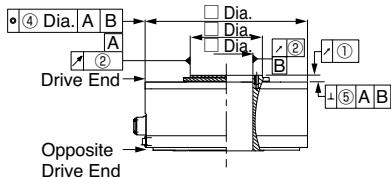
The following table shows tolerances for the servomotor's output shaft and installation area. See the dimensional drawing of the individual servomotor for more details on tolerances.

#### (1) Small-capacity Series



Tolerance T.I.R. (Total Indicator Reading) Units: mm	Servomotor Model SGMCS-										
	02B	05B	07B	04C	10C	14C	08D	17D	25D	16E	35E
① Run-out of the Surface of the Shaft	0.02		0.02		0.02		0.02		0.02		0.02
② Run-out at the End of the Shaft	0.04		0.04		0.04		0.04		0.04		0.04
③ Pararellicity between the Flange Face and Output Shaft	0.07		0.07		0.08		0.08		0.08		0.08
④ Coaxiality of Output Axis and Mounting Socket Joint	0.07		0.07		0.08		0.08		0.08		0.08

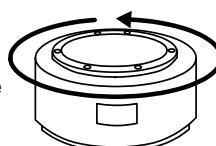
#### (2) Medium-capacity Series



Tolerance T.I.R. (Total Indicator Reading) Units: mm	Servomotor Model SGMCS-					
	45M	80M	1AM	80N	1EN	2ZN
① Run-out of the Surface of the Shaft	0.02		0.02		0.02	
② Run-out at the End of the Shaft	0.04		0.04		0.04	
③ Pararellicity between the Flange Face and Output Shaft	—		—		—	
④ Coaxiality of Output Axis and Mounting Socket Joint	0.08		0.08		0.08	
⑤ Right angle between Flange Face and Output Shaft	0.08		0.08		0.08	

### ● Direction of Rotation

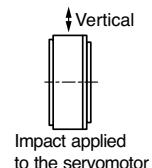
Positive rotation of the servomotor is counterclockwise when viewed from the load.



### ● Impact Resistance

Mount the servomotor with the axis horizontal. The servomotor will withstand the following vertical impacts:

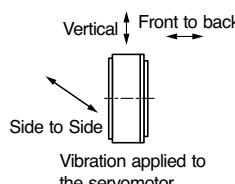
- Impact Acceleration:  $490 \text{ m/s}^2$
- Number of Impacts: 2



### ● Vibration Resistance

Mount the servomotor with the axis horizontal. The servomotor will withstand the following vibration acceleration in three directions: Vertical, side to side, and front to back.

Servomotor Type	Vibration Acceleration at Flange
Small-capacity Series	$49 \text{ m/s}^2$
Medium-capacity Series	$24.5 \text{ m/s}^2$



### ● Vibration Class

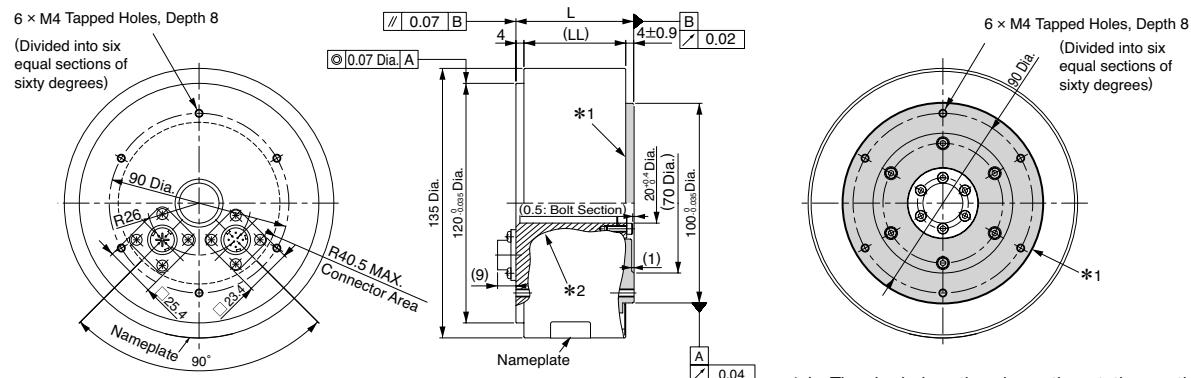
The vibration class at rated motor speed is V15. (A vibration class of V15 indicates a total vibration amplitude of  $15 \mu\text{m}$  maximum on the servomotor during rated rotation.)

## External Dimensions Units: mm

### ● Small-capacity Series

(1) Rated Torque 2.0 to 7.0 N·m (Outer Diameter 135 mm, Inner Diameter 20 mm)

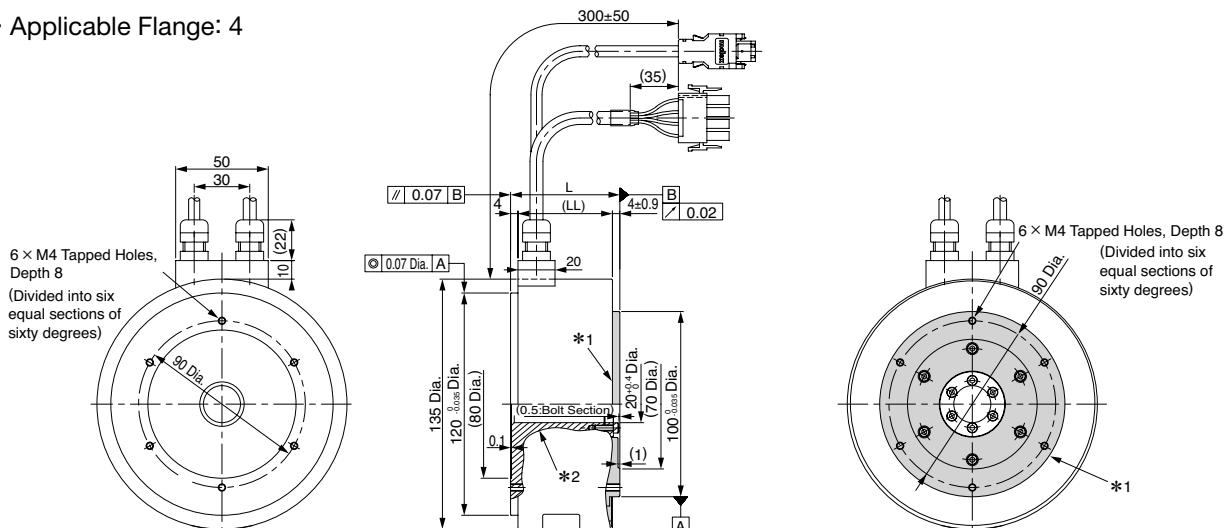
- Applicable Flange: 1



\*1 : The shaded section shows the rotating section.  
\*2 : The hatched section shows the non-rotating section.

Model SGMCS-	L	(LL)	Approx. Mass kg
02B□C11	59	51	4.8
05B□C11	88	80	5.8
07B□C11	128	120	8.2

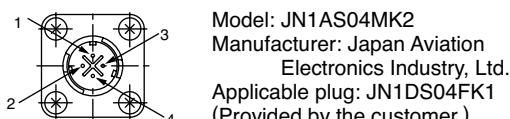
- Applicable Flange: 4



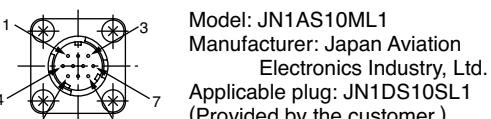
\*1 : The shaded section shows the rotating section.  
\*2 : The hatched section shows the non-rotating section.

Model SGMCS-	L	(LL)	Approx. Mass kg
02B□C41	59	51	4.8
05B□C41	88	80	5.8
07B□C41	128	120	8.2

### ● Servomotor Connector for Small-capacity Series Servomotors (Applicable Flange: 1) Servomotor-end Connector Specifications



1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG (Frame ground)	Green (yellow)

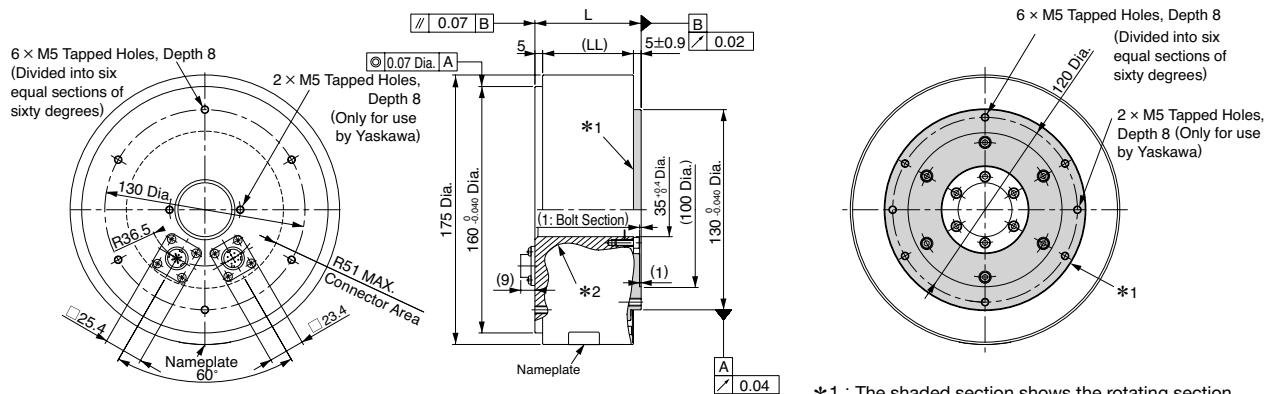


1	PS	Light blue	6	-	-
2	/PS	Light blue/ white	7	FG (Frame ground)	Shield
3	-	-	8	-	-
4	PG5V	Red	9	PG0V	Black
5	-	-	10	-	-

## External Dimensions Units: mm

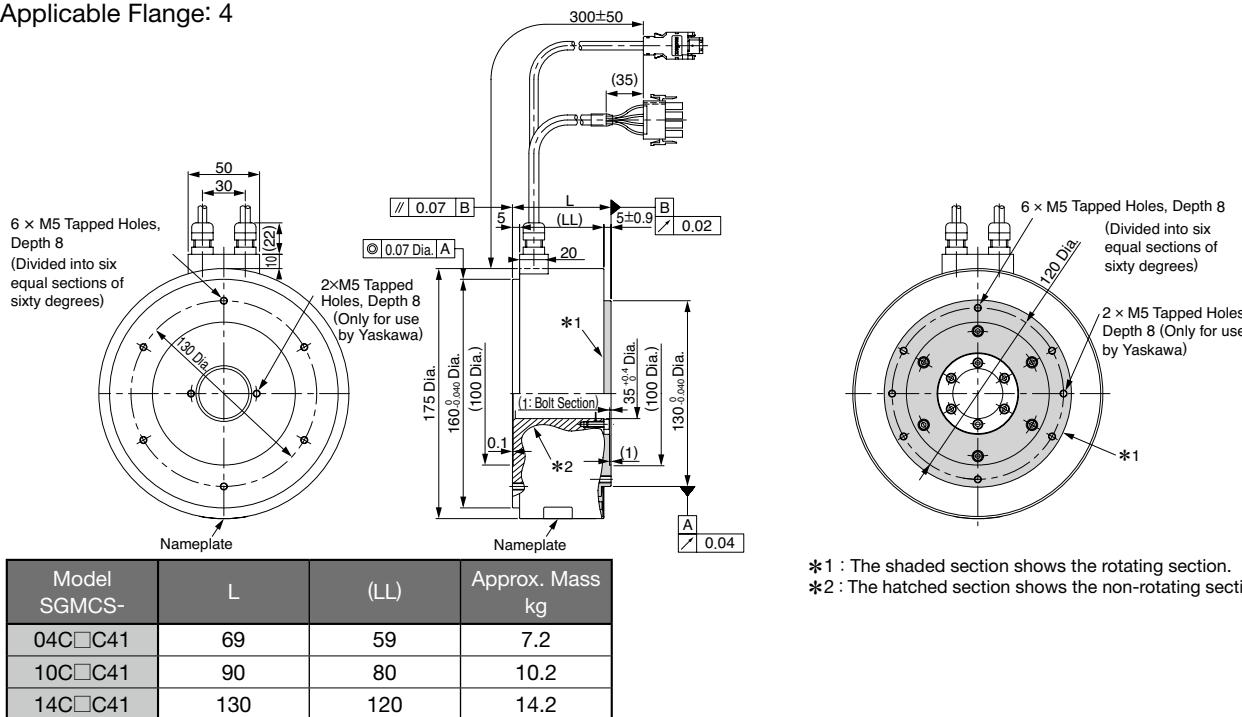
(2) Rated Torque 4.0 to 14.0 N·m (Outer Diameter 175 mm, Inner Diameter 35 mm)

- Applicable Flange: 1



Model SGMCS-	L	(LL)	Approx. Mass kg
04C/C11	69	59	7.2
10C/C11	90	80	10.2
14C/C11	130	120	14.2

- Applicable Flange: 4

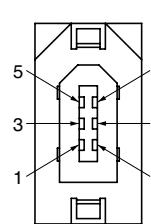


### ● Servomotor Connector (Applicable Flange: 4)

#### Servomotor-end Connector Specifications

Model	Plug	350779-1
• Pin	: 350561-3 or 350690-3 (No.1 to 3)	
• Ground pin	: 350654-1 or 350669-1 (No.4)	
Manufacturer:	Tyco Electronics Japan G.K.	
Applicable plug		
• Cap	: 350780-1	
• Socket	: 350536-6 or 350550-6	
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG (Frame ground)	Green (yellow)

#### Encoder-end Connector Specifications



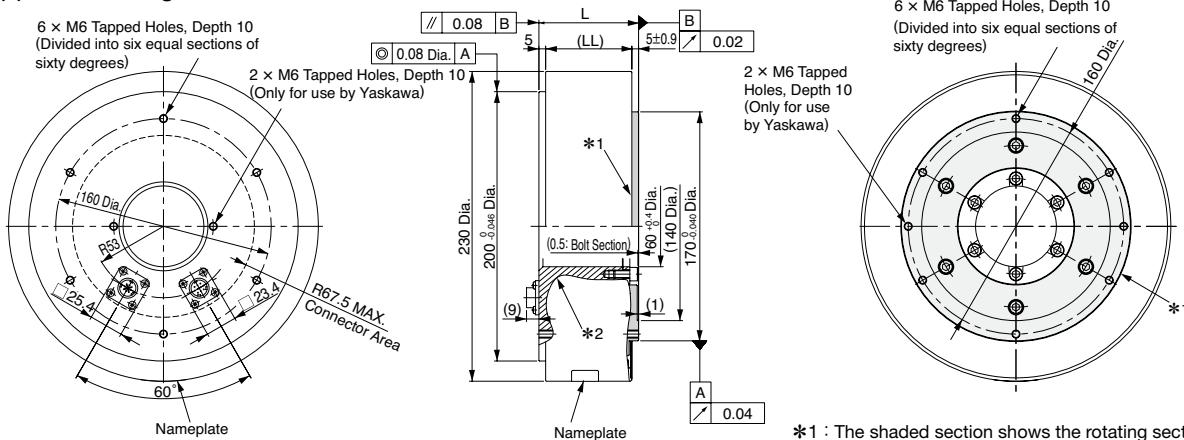
Model : 55102-0600  
Manufacturer : Molex Japan LLC  
Applicable plug: 54280-0609

1	PG5V	Red
2	PG0V	Black
3	-	-
4	-	-
5	PS	Light blue
6	/PS	Light blue/white
Connector Case	FG (Frame ground)	Shield

## External Dimensions Units: mm

(3) Rated Torque 8.0 to 25.0 N·m (Outer Diameter 230 mm, Inner Diameter 60 mm)

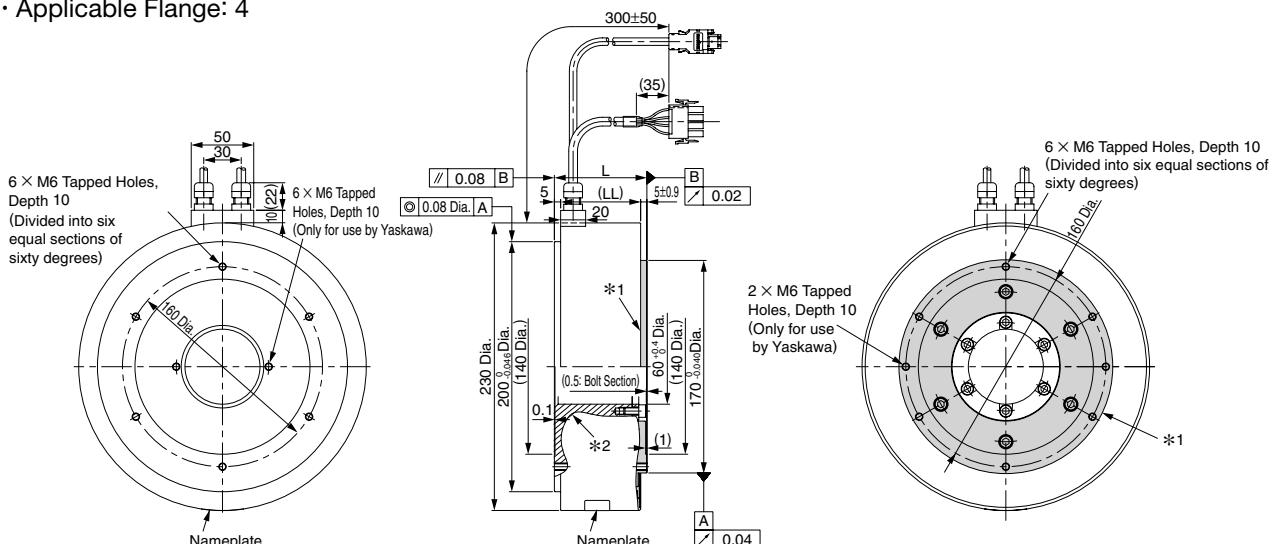
- Applicable Flange: 1



\*1 : The shaded section shows the rotating section.  
\*2 : The hatched section shows the non-rotating section.

Model SGMCS-	L	(LL)	Approx. Mass kg
08D□C11	74	64	14.0
17D□C11	110	100	22.0
25D□C11	160	150	29.7

- Applicable Flange: 4



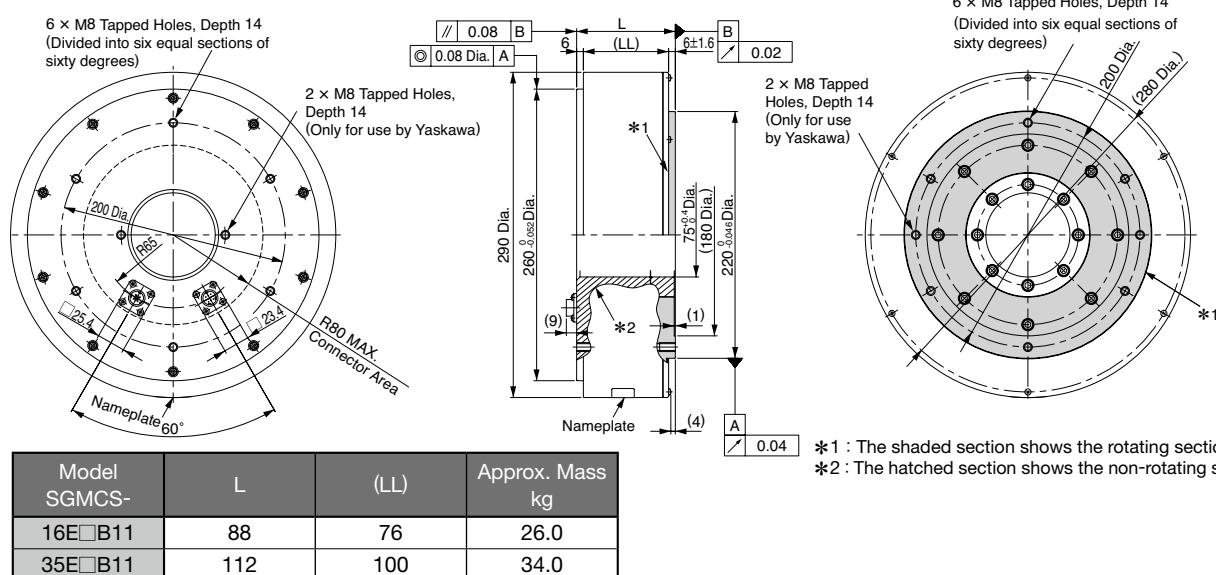
\*1 : The shaded section shows the rotating section.  
\*2 : The hatched section shows the non-rotating section.

Model SGMCS-	L	(LL)	Approx. Mass kg
08D□C41	74	64	14.0
17D□C41	110	100	22.0
25D□C41	160	150	29.7

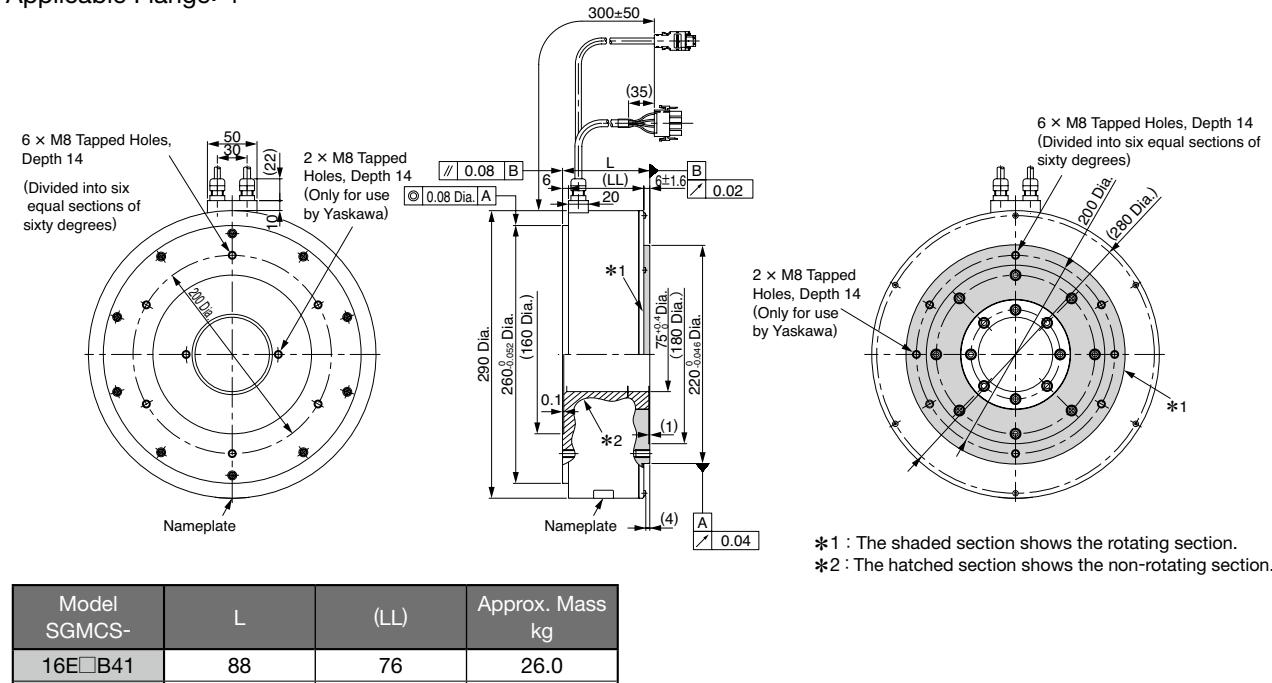
**External Dimensions** Units: mm

(4) Rated Torque 16.0 to 35.0 N·m (Outer Diameter 290 mm, Inner Diameter 75 mm)

- Applicable Flange: 1



- Applicable Flange: 4

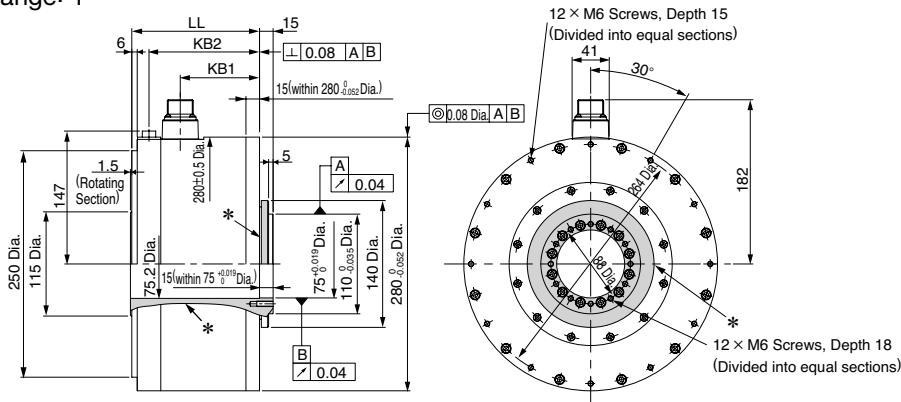


## External Dimensions Units: mm

### ● Medium-capacity Series

(1) Rated Torque 45 to 110 N·m (Outer Diameter 280 mm, Inner Diameter 75 mm)

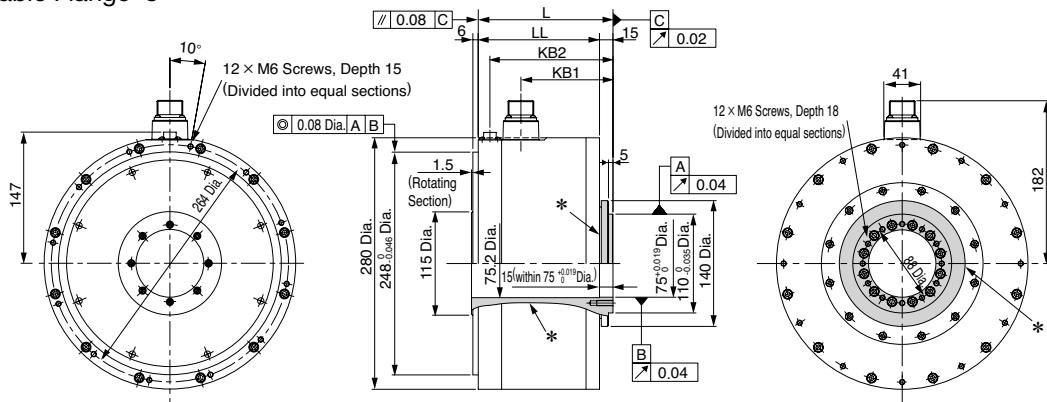
- Applicable Flange: 1



\*: The shaded section shows the rotating section.

Model SGMCS-	LL	KB1	KB2	Approx. Mass kg
45M□A11	141	87.5	122	38
80M□A11	191	137.5	172	45
1AM□A11	241	187.5	222	51

- Applicable Flange: 3

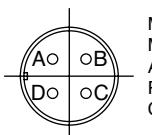


\*: The shaded section shows the rotating section.

Model SGMCS-	L	LL	KB1	KB2	Approx. Mass kg
45M□A31	150	135	102.5	137	38
80M□A31	200	185	152.5	187	45
1AM□A31	250	235	202.5	237	51

### ● Servomotor Connector for Medium-capacity Series Servomotors (Applicable Flange: 1, 3)

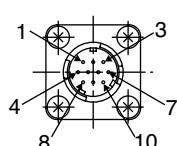
Servomotor-end Connector Specifications  
(Same for All Medium-capacity Models)



Model : CE05-2A18-10PD  
Manufacturer : DDK Ltd.  
Applicable plug and cable clamp  
Plug : CE05-6A18-10SD-B-BSS  
Cable clamp : CE3057-10A-□(D265)

A	Phase U
B	Phase V
C	Phase W
D	FG (Frame ground)

Encoder-end Connector Specifications  
(Same for All Medium-capacity Models)



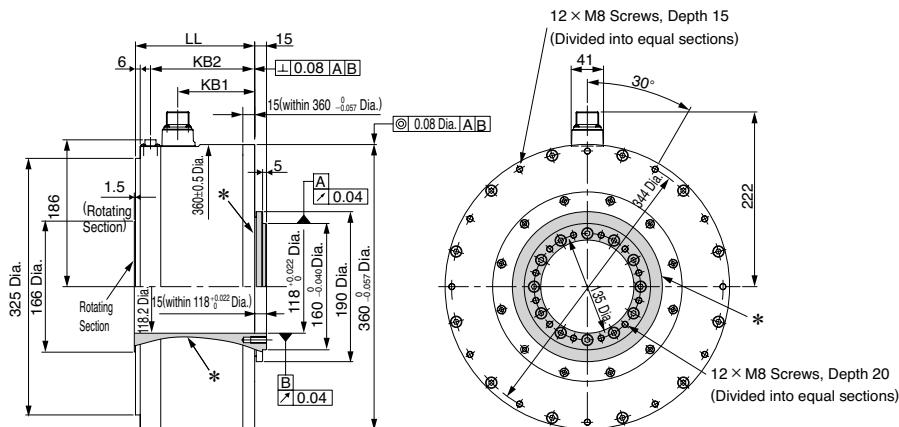
Model : JN1AS10ML1  
Manufacturer : Japan Aviation  
Electronics Industry, Ltd.  
Applicable plug : JN1DS10SL1

1	PS	6	-
2	/PS	7	FG (Frame ground)
3	-	8	-
4	PG5V	9	PG0V
5	-	10	-

**External Dimensions** Units: mm

(2) Rated Torque 80 to 200 N·m (Outer Diameter 360 mm, Inner Diameter 118 mm)

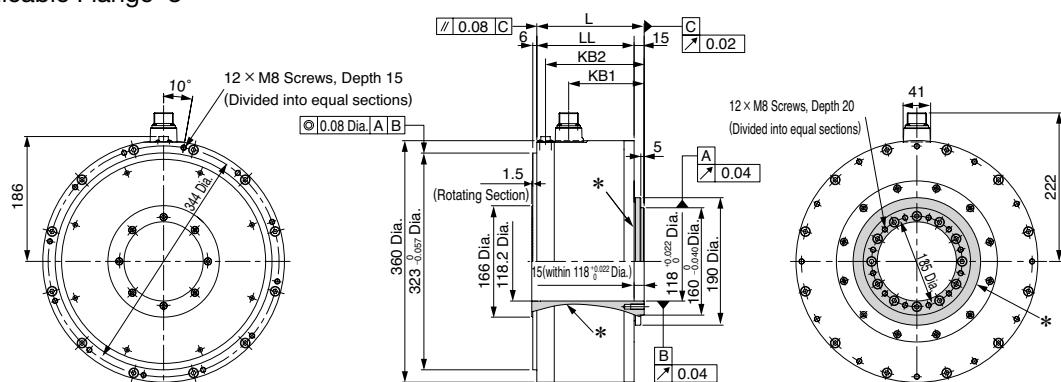
- Applicable Flange: 1



\*: The shaded section shows the rotating section.

Model SGMCS-	LL	KB1	KB2	Approx. Mass kg
80N□A11	151	98	132	50
1EN□A11	201	148	182	68
2ZN□A11	251	198	232	86

- Applicable Flange: 3



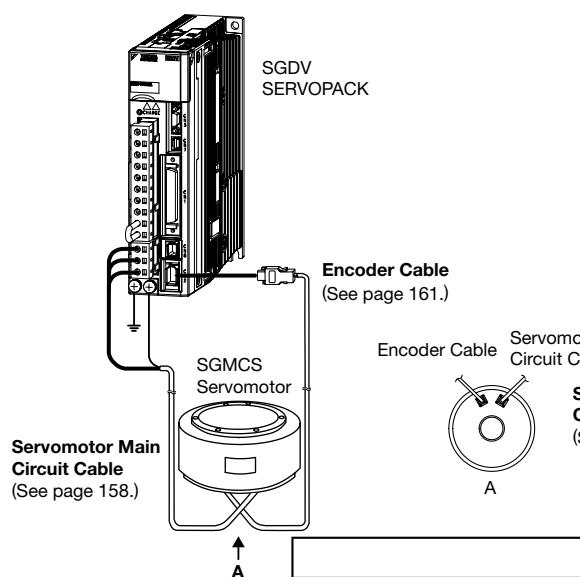
\*: The shaded section shows the rotating section.

Model SGMCS-	L	LL	KB1	KB2	Approx. Mass kg
80N□A31	160	145	113	147	50
1EN□A31	210	195	163	197	68
2ZN□A31	260	245	213	247	86

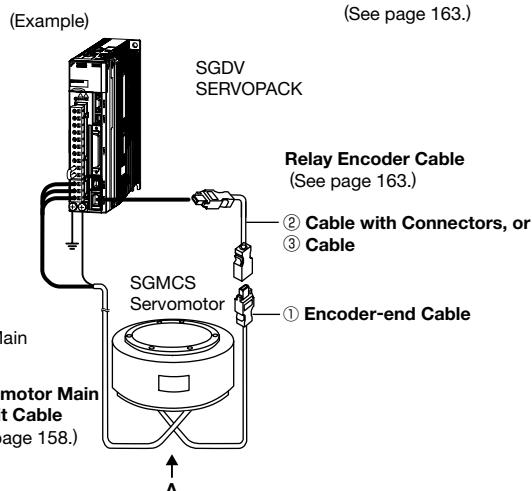
## Selecting Cables

### ● Cables Connections

- Standard Wiring (Max. encoder cable length: 20 m)



- Encoder Cable Extension from 30 to 50 m



#### CAUTION

- Separate the servomotor main circuit cable wiring from the I/O signal cable and encoder cable at least 30 cm, and do not bundle or run them in the same duct.
- When the encoder cable length exceeds 20 m, use a relay encoder cable.
- When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

### ● Servomotor Main Circuit Cables

Name	Length (L)	Order No.		Specifications	Details	
		Standard Type	Flexible Type*1			
Small-capacity Series	3 m	JZSP-CMM60-03-E	JZSP-CSM60-03-E	Applicable Flange*2: 1 SERVOPACK End 50 mm Servomotor End L M4 Crimped Terminals	(1)	
	5 m	JZSP-CMM60-05-E	JZSP-CSM60-05-E			
	10 m	JZSP-CMM60-10-E	JZSP-CSM60-10-E			
	15 m	JZSP-CMM60-15-E	JZSP-CSM60-15-E			
	20 m	JZSP-CMM60-20-E	JZSP-CSM60-20-E			
	3 m	JZSP-CMM00-03-E	JZSP-CMM01-03-E	Applicable Flange*2: 4 SERVOPACK End 8.5±0.5 (Exposed core wire) 50 mm Servomotor End L Sheath to Bind Core Wires Heat-shrinkable Tube M4 Crimped Terminals Cable: UL2517 (AWG20×4C) Cap : 350780-1(4-pole) Socket : 350536-6(Chained)		
	5 m	JZSP-CMM00-05-E	JZSP-CMM01-05-E			
	10 m	JZSP-CMM00-10-E	JZSP-CMM01-10-E			
	15 m	JZSP-CMM00-15-E	JZSP-CMM01-15-E			
	20 m	JZSP-CMM00-20-E	JZSP-CMM01-20-E			
Servomotor-end Connector	JN1DS04FK1		Applicable Flange*2: 1 Soldered		(2)	
	JZSP-CMM9-3-E		Applicable Flange*2: 4 Crimped Type (A crimp tool is required.)		(3)	
Cables	5 m	JZSP-CSM90-05-E	JZSP-CSM80-05-E		(4)	
	10 m	JZSP-CSM90-10-E	JZSP-CSM80-10-E			
	15 m	JZSP-CSM90-15-E	JZSP-CSM80-15-E			
	20 m	JZSP-CSM90-20-E	JZSP-CSM80-20-E			
	50 m	JZSP-CSM90-50-E	JZSP-CSM80-50-E			
Medium-capacity Series: Cables		Contact your Yaskawa representative for cables with connectors and cables.			(5)	

\*1: Use flexible cables for movable sections such as robot arms.

\*2: For applicable flanges, see model designations on page 144.

Note: SGMCS servomotors with holding brakes are not available.

## Selecting Cables

### (1) Small-capacity Series: Wiring Specifications for Cables

- Applicable Flange: 1

SERVOPACK End		Servomotor End	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/(yellow)	FG	FG	4

- Applicable Flange: 4

SERVOPACK End		Servomotor End	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/(yellow)	FG	FG	4

### (2) Small-capacity Series: Servomotor-end Connector Specifications

Items	Specifications
Manufacturer	Japan Aviation Electronics Industry, Ltd.
Order No.	JN1DS04FK1 (Soldered)
Outer Diameter of Applicable Cable	5.7 dia. to 7.3 dia. mm
External Dimensions mm	

### (3) Small-capacity Series: Servomotor-end Connector Kit Specifications

Items	Specifications
Manufacturer	Tyco Electronics Japan G.K.
Order No.	JZSP-CMM9-3-E
Cap	350780-1
Socket	350550-6
Applicable Wire Size	AWG20 to 14
External Dimensions mm	

Note: A crimp tool (Model no.: 90296-2) is required. Contact the respective manufacturer for more information.

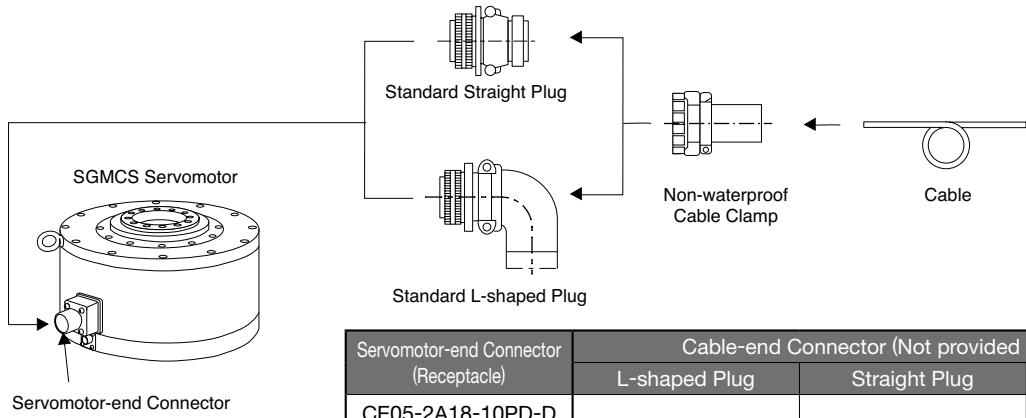
### (4) Small-capacity Series: Cable Specifications

Items	Standard Type	Flexible Type
Order No.*	JZSP-CSM90-□□-E (50 m max.)	JZSP-CSM80-□□-E (50 m max.)
Specifications	UL2517 (Rating temperature: 105°C) AWG20 × 6C For power line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm For holding brake line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm	UL2517 (Rating temperature: 105°C) AWG22 × 6C For power line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm For holding brake line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm
Finished Dimensions	7 ± 0.3 mm	
Internal Configuration and Lead Color		
Yaskawa Standard Specifications (Standard Length)	Cable length : 5 m, 10 m, 15 m, 20 m, 50 m	

\*: Specify the cable length □□ of order no.  
 Example: JZSP-CSM90-15-E (15 m)

## Selecting Cables

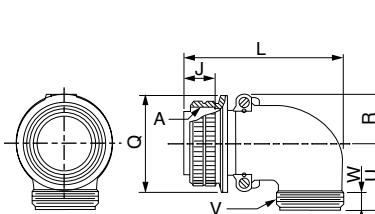
### (5) Medium-capacity Series (SGMCS-□□M and N): Connector Specifications



Notes: 1 Servomotor-end connectors (receptacles) are RoHS-compliant. Contact the respective connector manufacturers for RoHS-compliant cable-end connectors (not provided by Yaskawa).

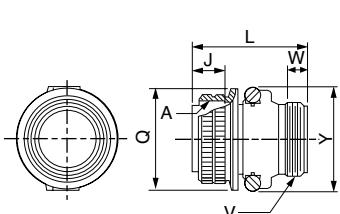
2 Servomotor-end connectors (receptacles) can be used with MS plugs. For the model number of the MS receptacle, refer to the receptacle number in parentheses and select the appropriate plug.

#### • Dimensional Drawings: MS3108B L-shaped Plug Shell



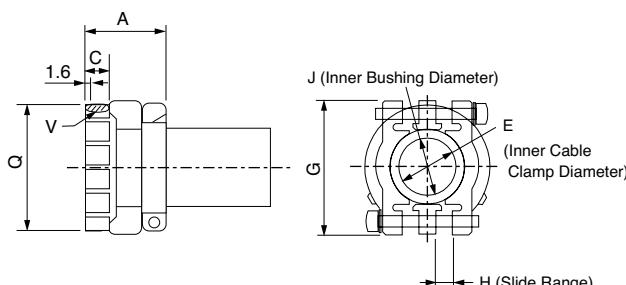
Units: mm									
Model No.	Shell Size	Joint Screw A	Length of Joint Portion J ±0.12	Overall Length L Max.	Outer Diameter of Joint Nut Q <sup>+0</sup> <sub>-0.38</sub>	R ±0.5	U ±0.5	Cable Clamp Set Screw V	Effective Screw Length W Min.
MS 3108B	18	1 1/8-18UNEF	18.26	68.27	34.13	20.5	30.2	1-20UNEF	9.53

#### • Dimensional Drawings: MS3106B Straight Plug Shell



Units: mm							
Model No.	Shell Size	Joint Screw A	Length of Joint Portion J ±0.12	Overall Length L Max.	Outer Diameter of Joint Nut Q <sup>+0</sup> <sub>-0.38</sub>	Cable Clamp Set Screw V	Effective Screw Length W Min.
MS 3106B	18	1 1/8-18UNEF	18.26	52.37	34.13	1-20UNEF	9.53

#### • Dimensional Drawings: MS3057-10A Cable Clamp with Rubber Bushing

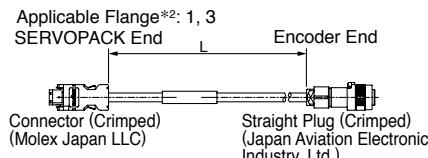
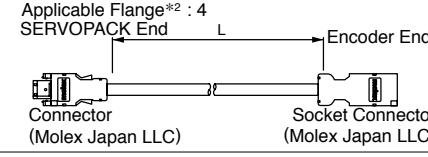
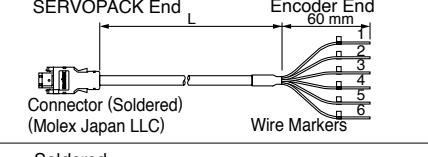
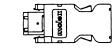
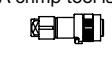
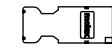
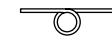


Units: mm

Model No.	Applicable Connector Shell Size	Overall Length A±0.7	Effective Screw Length C	E	G±0.7	H	J	Set Screw V	Outer Diameter Q±0.7	Attached Bushing
MS3057-10A	18	23.8	10.3	15.9	31.7	3.2	14.3	1-20UNEF	30.1	AN3420-10

## Selecting Cables

## ● Encoder Cables and Connectors (Max. length: 20 m)

Name	Length (L)	Order No.		Specifications	Details	
		Standard Type	Flexible Type*1			
Cable with Connectors (For Incremental and Absolute Encoder)	3 m	JZSP-CMP60-03-E	JZSP-CSP60-03-E	 <p>Applicable Flange*2: 1, 3 SERVOPACK End Encoder End Connector (Crimped) (Molex Japan LLC) Straight Plug (Crimped) (Japan Aviation Electronics Industry, Ltd.)</p>	(1)	
	5 m	JZSP-CMP60-05-E	JZSP-CSP60-05-E			
	10 m	JZSP-CMP60-10-E	JZSP-CSP60-10-E			
	15 m	JZSP-CMP60-15-E	JZSP-CSP60-15-E			
	20 m	JZSP-CMP60-20-E	JZSP-CSP60-20-E			
	3 m	JZSP-CMP00-03-E	JZSP-CMP10-03-E	 <p>Applicable Flange*2 : 4 SERVOPACK End Encoder End Connector (Molex Japan LLC) Socket Connector (Molex Japan LLC)</p>	(2)	
	5 m	JZSP-CMP00-05-E	JZSP-CMP10-05-E			
	10 m	JZSP-CMP00-10-E	JZSP-CMP10-10-E			
	15 m	JZSP-CMP00-15-E	JZSP-CMP10-15-E			
	20 m	JZSP-CMP00-20-E	JZSP-CMP10-20-E			
Cable with Loose Wire at Encoder End (For Incremental and Absolute Encoder)	3 m	JZSP-CMP03-03-E	JZSP-CMP13-03-E	 <p>SERVOPACK End Encoder End 60 mm Connector (Soldered) (Molex Japan LLC) Wire Markers</p>	(3)	
	5 m	JZSP-CMP03-05-E	JZSP-CMP13-05-E			
	10 m	JZSP-CMP03-10-E	JZSP-CMP13-10-E			
	15 m	JZSP-CMP03-15-E	JZSP-CMP13-15-E			
	20 m	JZSP-CMP03-20-E	JZSP-CMP13-20-E			
SERVOPACK-end Connector Kit		JZSP-CMP9-1-E		 <p>Soldered (Molex Japan LLC)</p>	(4)	
Encoder-end Connector Kit		JN1DS10SL1 (Straight Plug)		 <p>Applicable Flange*2: 1, 3 Crimped Type (A crimp tool is required.) (Japan Aviation Electronics Industry, Ltd.)</p>		
		JN1-22-22S-PKG100 (Socket Contact)		 <p>(Japan Aviation Electronics Industry, Ltd.)</p>		
		JZSP-CMP9-2-E		 <p>Applicable Flange*2: 4 Soldered (Molex Japan LLC)</p>		
Cables		5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E		(5)
		10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E		
		15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E		
		20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E		

\*1: Use flexible cables for movable sections such as robot arms.

\*2: For applicable flanges, see model designations on page 144.

## (1) Wiring Specifications for Cable with Connectors

- Applicable Flange: 1, 3  
(Standard type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG5V	4	Red
2	PG0V	9	Black
5	PS	1	Light blue
6	/PS	2	Light blue/white
Shell	FG	7	FG Shield wire

Shield Wire

## (Flexible type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG5V	4	Orange
2	PG0V	9	Green
5	PS	1	Black/light blue
6	/PS	2	Red/light blue
Shell	FG	7	FG Shield wire

Shield Wire

Note: Be sure to connect the shield wire of encoder cable to the connector case (shell).

## (2) Wiring Specifications for Cable with Connectors

- Applicable Flange: 4  
(Standard type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG5V	4	Red
2	PG0V	9	Black
5	PS	1	Light blue
6	/PS	2	Light blue/white
Shell	FG	7	FG Shield wire

Shield Wire

## (Flexible type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG5V	4	Orange
2	PG0V	9	Green
5	PS	1	Red/light blue
6	/PS	2	Black/light blue
Shell	FG	7	FG Shield wire

Shield Wire

Note: Be sure to connect the shield wire of encoder cable to the connector case (shell).

## Selecting Cables

### (3) Wiring Specifications for Cable with Loose Wire at Encoder End

(Standard type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Wire Color	Marker
6	/PS	Light blue/white	6
5	PS	Light blue	5
4	BAT(-)	Orange/white	4
3	BAT(+)	Orange	3
2	PGOV	Black	2
1	PG5V	Red	1
Shell	FG		

Shield Wire

(Flexible type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Wire Color	Marker
1	PG5V	Orange	1
2	PG0V	Green	2
3	BAT(+)	Red/pink	3
4	BAT(-)	Black/pink	4
5	PS	Red/light blue	5
6	/PS	Black/light blue	6
Shell	FG		

Shield Wire

Notes: 1 The signals BAT(+) and BAT(−) are not needed when using SGMCS servomotors.

2 Be sure to connect the shield wire of encoder cable to the connector case (shell).

### (4) SERVOPACK-end/Encoder-end Connector Kit Specifications

Items	SERVOPACK-end Connector Kit	Encoder-end Connector Kit	
Order No.	JZSP-CMP9-1-E (Cables are not included.)	From Japan Aviation Electronics Industry Ltd. Tools are not included.	JZSP-CMP9-2-E (Cables are not included.)
Manufacturer	Molex Japan LLC	Japan Aviation Electronics Industry, Ltd.	Molex Japan LLC
Specifications	55100-0670 (soldered) Product Specification : PS-54280  Note: 55100-0670 (soldered) when using a connector kit	Straight plug: JN1DS10SL1 (crimped) Socket contact type: JN1-22-22S-PKG100 Outer diameter of applicable cable : 5.7 dia. to 7.3 dia. mm Applicable wire size: AWG21 to 25 Outer diameter of insulating sheath: 0.8 dia. to 1.5 dia. mm Crimp tool (hand tool) model: CT150-2-JN	54280-0609 (Soldered) Product Specification : PS-54280
External Dimensions (Units: mm)			

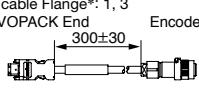
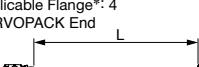
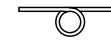
### (5) Cable Specifications

Items	Standard Type	Flexible Type
Order No.*	JZSP-CMP09-□□-E	JZSP-CSP39-□□-E
Cable Length	20 m max.	
Specifications	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.15 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.09 dia. mm	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.35 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.21 dia. mm
Finished Dimensions	6.5 dia. mm	6.8 dia. mm
Internal Configuration and Lead Colors		
Yaskawa Standard Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m	

\* Specify the cable length in □□ of order no.  
Example: JZSP-CMP09-05-E (5 m)

## Selecting Cables

## ● Relay Encoder Cables (For extending from 30 to 50 m)

Name	Length	Order No. Standard Type	Specifications	Details
① Encoder-end Cables (For incremental and absolute encoder)	0.3 m	JZSP-CSP15-E	Applicable Flange*: 1, 3 SERVOPACK End  Encoder End	(1)
② Cable with Connectors (For incremental and absolute encoder)	30 m	JZSP-UCMP00-30-E	Applicable Flange: 4 SERVOPACK End  Encoder End	(2)
	40 m	JZSP-UCMP00-40-E		
	50 m	JZSP-UCMP00-50-E		
③ Cables	30 m	JZSP-CMP19-30-E		(3)
	40 m	JZSP-CMP19-40-E		
	50 m	JZSP-CMP19-50-E		

\*: For applicable flanges, see model designations on page 144.

## (1) Wiring Specifications for Encoder-end Cable

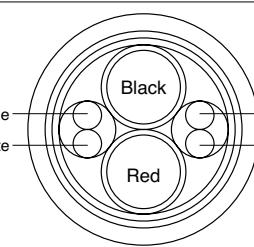
SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG 5V	4	Red
2	PG 0V	9	Black
5	PS	1	Light blue
6	/PS	2	Light blue/white
Shell	FG	7	FG Shield wire

Note: Be sure to connect the shield wire of encoder cable to the connector case (shell).

## (2) Wiring Specifications for Cable with Connectors

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

## (3) Cable Specifications

Items	Standard Type
Order No.*	JZSP-CMP19-□□-E
Cable Length	50 m max.
Specifications	UL20276 (Rating temperature: 80°C) AWG16×2C+AWG26×2P AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.0 dia.mm AWG26 (0.13 mm <sup>2</sup> ) Outer diameter of insulating sheath: 0.91 dia. mm
Finished Dimensions	6.8 dia. mm
Internal Configuration and Lead Colors	 Black Light blue Red Light blue/white
Yaskawa Standard Specifications (Standard Length)	Cable length: 30 m, 40 m, 50 m

\* Specify the cable length in □□ of order no.  
Example: JZSP-CMP19-30-E (30 m)

# Direct Drive Servomotors

## SGMCV



### Model Designations

SGMCV - 04 B E A 1 1

Direct Drive  
Servomotor  
SGMCV

1st+2nd digits    3rd digit    4th digit    5th digit    6th digit    7th digit

1st+2nd digits    Rated Torque	
Code	Specifications
04	4.0 N·m
08	8.0 N·m
10	10 N·m
14	14 N·m
17	17 N·m
25	25 N·m

3rd digit    Motor Outer Diameter	
Code	Specifications
B	135 dia. mm
C	175 dia. mm

4th digit    Serial Encoder

Code	Specifications
E	22-bit single-turn absolute encoder
I	22-bit multiturn absolute encoder

6th digit    Flange Specifications

Code	Specifications
1	Non-load side
4	Non-load side (with cable on side)

7th digit    Option

Code	Specifications
1	Without options
5	High machine precision (runout at end of shaft and runout of shaft surface: 0.01 mm)

5th digit    Design Revision Order

A

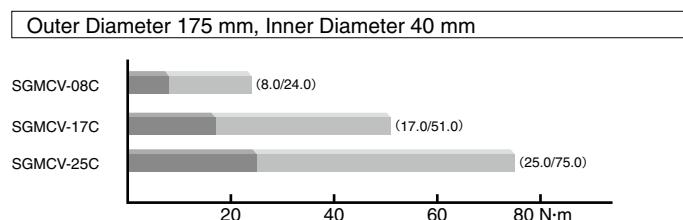
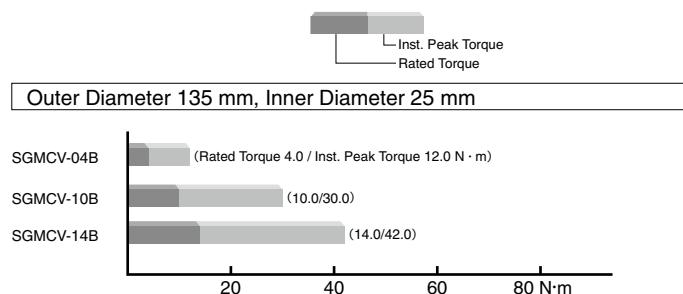
## Features

- Directly coupled to a load without a mechanical transmission such as a gear.
- Powerful and smooth operation throughout the speed range from low to high.  
(Instantaneous peak torque: 12 to 75 N·m  
maximum speed: 500 to 600 min<sup>-1</sup>)
- High-resolution, 22-bit encoder for highly precise indexing.
- Easy wiring and piping with the hollow structure.

## Application Examples

- Semiconductor equipment
- LCD manufacturing equipment
- Units for inspection and testing
- Electronic parts assembling machines
- IC handlers
- Inspection units for integrated circuits
- Automated machines
- Robots

## Rated Torque / Peak Torque



SGMCV

## Ratings and Specifications

### ● Specifications

Time Rating: Continuous	Withstand Voltage: 1500 VAC for one minute
Vibration Class: V15	Enclosure: Totally enclosed, self-cooled, IP42 (except for shaft opening)
Insulation Resistance: 500 VDC, 10 MΩ min.	Ambient Humidity: 20% to 80% (no condensation)
Ambient Temperature: 0 to 40°C	Drive Method: Direct drive
Excitation: Permanent magnet	Rotation Direction: Counterclockwise (CCW) with forward run reference when viewed from the load side
Mounting: Flange method	
Thermal Class: F	

Voltage		200 V					
Servomotor Model	SGMCV-□□□□□	04B	10B	14B	08C	17C	25C
Rated Output* <sup>1</sup>	W	126	314	440	251	534	785
Rated Torque* <sup>1, *2</sup>	N·m	4.00	10.0	14.0	8.00	17.0	25.0
Instantaneous Peak Torque* <sup>1</sup>	N·m	12.0	30.0	42.0	24.0	51.0	75.0
Stall Torque* <sup>1</sup>	N·m	4.00	10.0	14.0	8.00	17.0	25.0
Rated Current* <sup>1</sup>	Arms	2.0	2.8	4.6	2.4	4.5	
Instantaneous Max. Current* <sup>1</sup>	Arms	6.4	8.9	14.1	8.6	14.7	13.9
Rated Speed* <sup>1</sup>	min <sup>-1</sup>	300		300			
Max. Speed* <sup>1</sup>	min <sup>-1</sup>	600		600		500	
Torque Constant	N·m/Arms	2.21	3.81	3.27	3.52	4.04	6.04
Rotor Moment of Inertia	×10 <sup>-4</sup> kg·m <sup>2</sup>	16.2	25.2	36.9	56.5	78.5	111
Rated Power Rate* <sup>1</sup>	kW/s	9.88	39.7	53.1	11.3	36.8	56.3
Rated Angular Acceleration* <sup>1</sup>	rad/s <sup>2</sup>	2470	3970	3970	1420	2170	2250
Absolute Accuracy	second	±15					
Repeatability	second	±1.3					
Applicable SERVOPACK	SGDV-□□□□	2R8□	5R5A	2R8□	5R5A	120A	

\*1: These items and torque-motor speed characteristics quoted in combination with a SERVOPACK are at an armature winding temperature of 100°C. Other values quoted at 20°C.

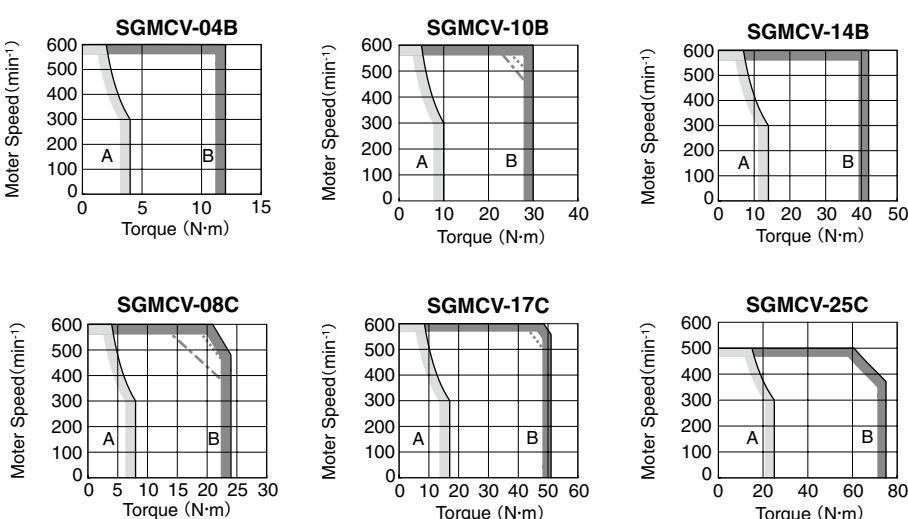
\*2: Rated torques are continuous allowable torque values at 40°C with a steel heat sink of the following dimensions attached.  
SGMCV-04B, 10B, 14B : 350 × 350 × 12 (mm) SGMCV-08C, 17C, 25C : 450 × 450 × 12 (mm)

Notes: 1 SGMCV servomotor with holding brake is not available.

2 For the bearings used in SGMCV servomotors, loss varies according to the bearing temperature. At low temperatures, the amount of heat loss will be large.

### ● Torque-Motor Speed Characteristics

[A] : Continuous Duty Zone [B] : Intermittent Duty Zone



Notes: 1 Differs depending on the supply voltage. The solid and dotted lines indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 200 V or a single-phase 230 V SERVOPACK
- The dotted line: With a single-phase 200 V SERVOPACK
- The dashed-dotted line: With a single-phase 100 V SERVOPACK

The SGMCV-04B and -14B servomotors combined with a single-phase 200 V SERVOPACK and single-phase 100 V SERVOPACK has the same characteristics as one combined with a three-phase 200 V SERVOPACK.

2 When the effective torque is within the rated torque, the servomotor can be used within the intermittent duty zone.

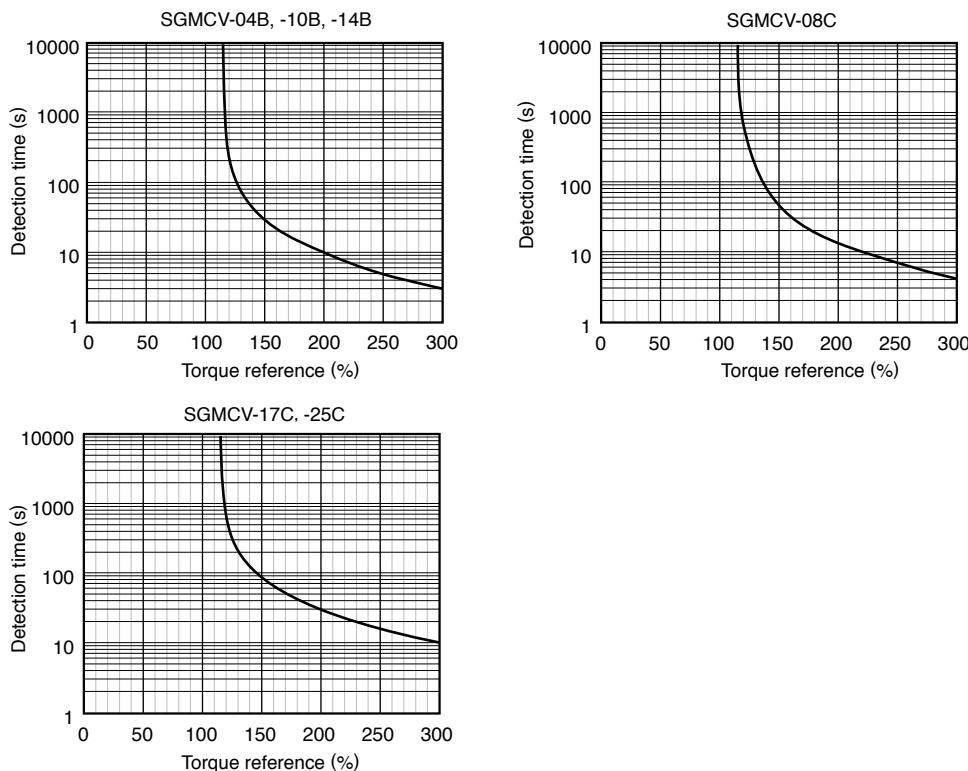
3 When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the Torque-Motor Speed Characteristics will shrink as the line-to-line voltage drops.

4 Contact your Yaskawa representative for information on the SGMCV-25C.

## Ratings and Specifications

### ● Servomotor Overload Protection Characteristics

The overload detection level is set under hot start conditions at a servomotor ambient temperature of 40°C.



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics* on the previous page.

### ● Allowable Load Moment of Inertia at the Motor Shaft

Servomotor Model		Rated Torque N·m	Allowable Load Moment of Inertia (Rotor Moment of Inertia Ratio)
SGMCV	04B	4.0	25 times
	10B	10.0	40 times
	14B	14.0	45 times
	08C	8.0	15 times
	17C	17.0	25 times
	25C	25.0	25 times

### ● Load Moment of Inertia

The larger the load moment of inertia, the worse the movement response.

The allowable load moment of inertia ( $J_L$ ) depends on the motor capacity, as shown above. This value is provided strictly as a guideline and results may vary depending on servomotor drive conditions.

Use the AC servo drive capacity selection program SigmaJunmaSize+ to check the operation conditions. The program can be downloaded for free from our web site (<http://www.e-mechtronics.com/>).

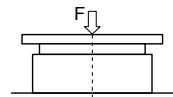
An overvoltage alarm (A.400) is likely to occur during deceleration if the load moment of inertia exceeds the allowable load moment of inertia. SERVOPACKs with a built-in regenerative resistor may generate a regenerative overload alarm (A.320). Take one of the following steps if this occurs.

- Reduce the torque limit.
- Reduce the deceleration rate.
- Reduce the maximum speed.
- Install an external regenerative resistor if the alarm cannot be cleared using the steps above. Refer to *Regenerative Resistors* on page 409.

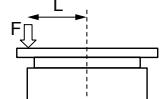
## Mechanical Specifications

### ● Allowable Loads

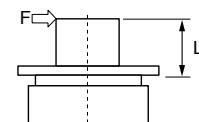
The loads applied while a servomotor is running are roughly classified in the following patterns. Design the machine so that the thrust load and moment load will not exceed the values in the table.



Where  $F$  is external force,  
Thrust load =  $F + \text{Load mass}$   
Moment load = 0



Where  $F$  is external force,  
Thrust load =  $F + \text{Load mass}$   
Moment load =  $F \times L$



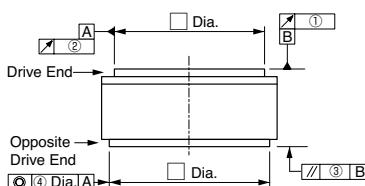
Where  $F$  is external force,  
Thrust load = Load mass  
Moment load =  $F \times L$

Servomotor Model SGMCV- □	04B	10B	14B	08C	17C	25C
Allowable Thrust Load ( $F_a$ ) N		1500			3300	
Allowable Moment Load (M) N·m	45	55	65	92	98	110

### ● Mechanical Tolerance

The tolerances for the servomotor's output shaft and installation area are as follows.

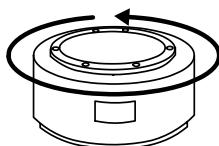
See the dimensional drawing of the individual servomotor for more details on tolerances.



- ① Run-out of the Surface of the Shaft: 0.02 (0.01 for high machine precision option)
- ② Run-out at the End of the Shaft: 0.04 (0.01 for high machine precision option)
- ③ Parallism between the Flange Face and Output Shaft: 0.07
- ④ Coaxiality of Output Axis and Mounting Socket Joint: 0.07

### ● Direction of Rotation

Positive rotation of the servomotor is counterclockwise when viewed from the load.

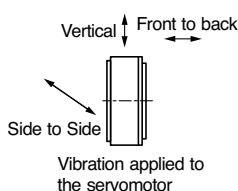


### ● Vibration Resistance

Mount the servomotor with the axis horizontal.

The servomotor will withstand the following vibration acceleration in three directions: Vertical, side to side, and front to back.

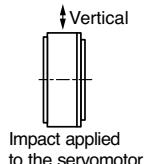
- Vibration Acceleration at Flange: 49m/s<sup>2</sup>



### ● Impact Resistance

Mount the servomotor with the axis horizontal. The servomotor will withstand the following vertical impacts:

- Impact Acceleration: 490 m/s<sup>2</sup>
- Number of Impacts: 2



### ● Vibration Class

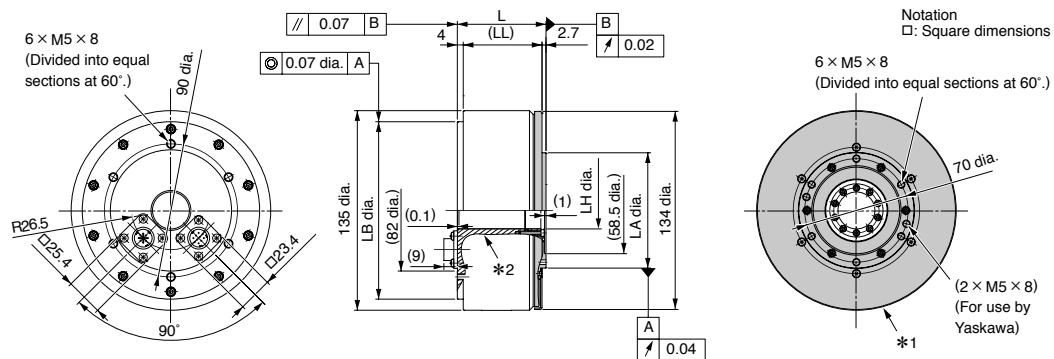
The vibration class at rated motor speed is V15. (A vibration class of V15 indicates a total vibration amplitude of 15  $\mu\text{m}$  maximum on the servomotor during rated rotation.)

## External Dimensions Units: mm

### ● Motors

(1) Rated Torque 4.0 to 14.0 N·m (Outer Diameter 120 mm, Inner Diameter 25 mm)

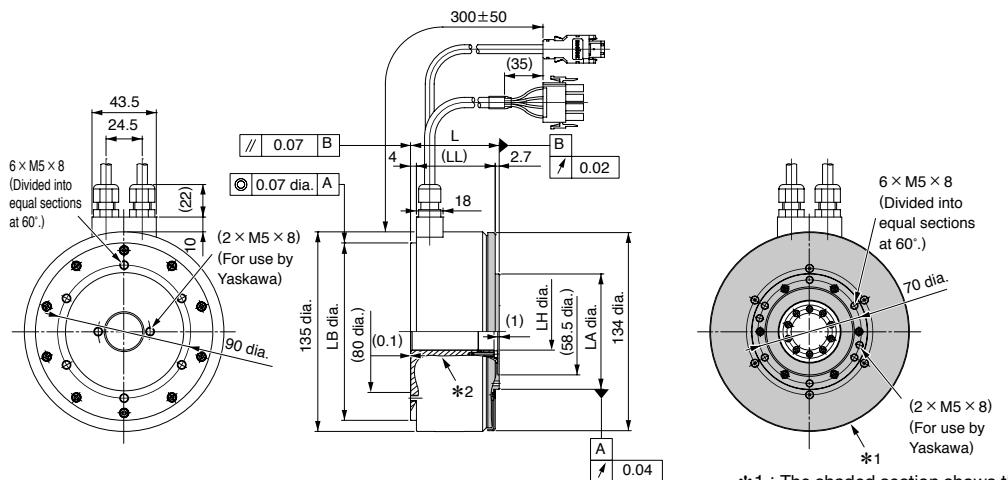
- Applicable Flange: 1



\*1 : The shaded section shows the rotating section.  
\*2 : The hatched section shows the non-rotating section.

Model SGMCV-	L	(LL)	LB	LH	LA	Approx. Mass kg
04B□A11	60	53.3	120 <sup>0</sup> <sub>-0.035</sub>	25 <sup>0.3</sup> <sub>+0.1</sub>	78 <sup>0</sup> <sub>-0.030</sub>	5.0
10B□A11	85	78.3	120 <sup>0</sup> <sub>-0.035</sub>	25 <sup>0.3</sup> <sub>+0.1</sub>	78 <sup>0</sup> <sub>-0.030</sub>	6.5
14B□A11	115	108.3	120 <sup>0</sup> <sub>-0.035</sub>	25 <sup>0.3</sup> <sub>+0.1</sub>	78 <sup>0</sup> <sub>-0.030</sub>	9.0

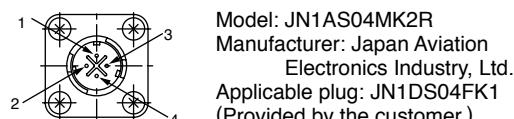
- Applicable Flange: 4



\*1 : The shaded section shows the rotating section.  
\*2 : The hatched section shows the non-rotating section.

Model SGMCV-	L	(LL)	LB	LH	LA	Approx. Mass kg
04B□A41	60	53.3	120 <sup>0</sup> <sub>-0.035</sub>	25 <sup>0.3</sup> <sub>+0.1</sub>	78 <sup>0</sup> <sub>-0.030</sub>	5.0
10B□A41	85	78.3	120 <sup>0</sup> <sub>-0.035</sub>	25 <sup>0.3</sup> <sub>+0.1</sub>	78 <sup>0</sup> <sub>-0.030</sub>	6.5
14B□A41	115	108.3	120 <sup>0</sup> <sub>-0.035</sub>	25 <sup>0.3</sup> <sub>+0.1</sub>	78 <sup>0</sup> <sub>-0.030</sub>	9.0

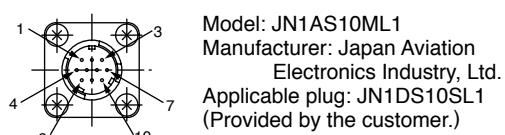
### ● Servomotor Connector (Applicable Flange: 1) Servomotor-end Connector Specifications



Model: JN1AS04MK2R  
Manufacturer: Japan Aviation  
Electronics Industry, Ltd.  
Applicable plug: JN1DS04FK1  
(Provided by the customer.)

1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG (Frame ground)	Green (yellow)

### Encoder-end Connector Specifications



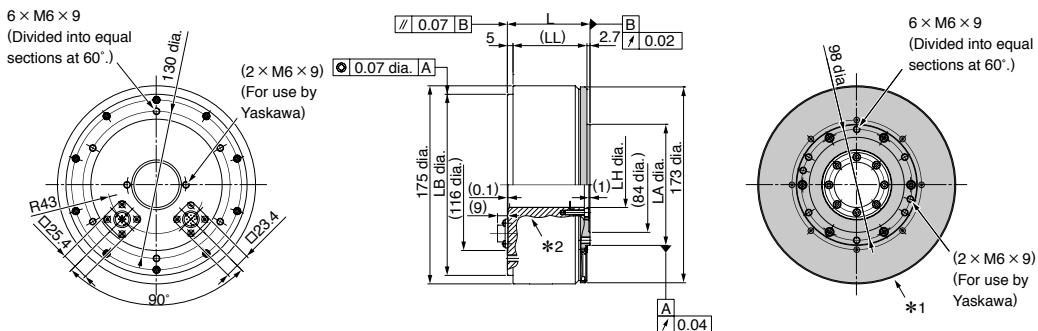
Model: JN1AS10ML1  
Manufacturer: Japan Aviation  
Electronics Industry, Ltd.  
Applicable plug: JN1DS10SL1  
(Provided by the customer.)

1	PS	Light blue	6	-	-
2	/PS	Light blue/white	7	FG (Frame ground)	Shield
3	-	-	8	-	-
4	PG5V	Red	9	PG0V	Black
5	-	-	10	-	-

## External Dimensions Units: mm

(2) Rated Torque 8.0 to 25.0 N·m (Outer Diameter 160 mm, Inner Diameter 40 mm)

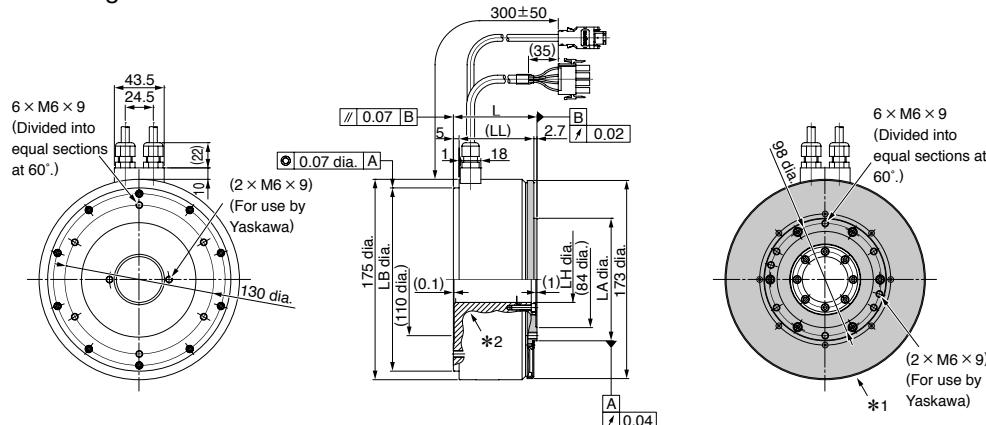
- Applicable Flange: 1



\*1 : The shaded section shows the rotating section.  
\*2 : The hatched section shows the non-rotating section.

Model SGMCV-	L	(LL)	LB	LH	LA	Approx. Mass kg
08C□A11	73	65.3	160 <sup>0</sup> <sub>-0.040</sub>	40 <sup>0.3</sup> <sub>+0.1</sub>	107 <sup>0</sup> <sub>-0.035</sub>	9.0
17C□A11	87	79.3	160 <sup>0</sup> <sub>-0.040</sub>	40 <sup>0.3</sup> <sub>+0.1</sub>	107 <sup>0</sup> <sub>-0.035</sub>	11.0
25C□A11	117	109.3	160 <sup>0</sup> <sub>-0.040</sub>	40 <sup>0.3</sup> <sub>+0.1</sub>	107 <sup>0</sup> <sub>-0.035</sub>	15.0

- Applicable Flange: 4



\*1 : The shaded section shows the rotating section.  
\*2 : The hatched section shows the non-rotating section.

Model SGMCV-	L	(LL)	LB	LH	LA	Approx. Mass kg
08C□A41	73	65.3	160 <sup>0</sup> <sub>-0.040</sub>	40 <sup>0.3</sup> <sub>+0.1</sub>	107 <sup>0</sup> <sub>-0.035</sub>	9.0
17C□A41	87	79.3	160 <sup>0</sup> <sub>-0.040</sub>	40 <sup>0.3</sup> <sub>+0.1</sub>	107 <sup>0</sup> <sub>-0.035</sub>	11.0
25C□A41	117	109.3	160 <sup>0</sup> <sub>-0.040</sub>	40 <sup>0.3</sup> <sub>+0.1</sub>	107 <sup>0</sup> <sub>-0.035</sub>	15.0

### ● Servomotor Connector (Applicable Flange: 4)

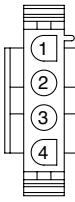
#### Servomotor-end Connector Specifications

Model  
 •Plug : 350779-1  
 •Pin : 350651-3 or 350690-3 (No.1 to 3)  
 •Ground pin : 350654-1 or 350669-1 (No.4)

Manufacturer: Tyco Electronics Japan G.K.

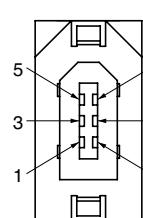
Applicable plug

•Cap : 350780-1  
 •Socket : 350570-3 or 350689-3



1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG (Frame ground)	Green (yellow)

#### Encoder-end Connector Specifications



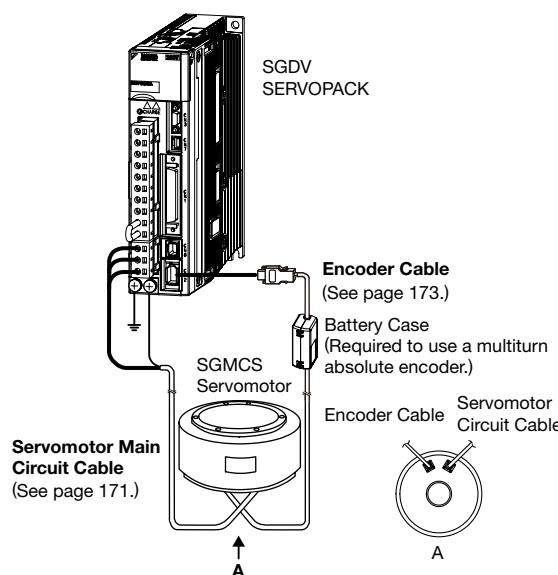
Model : 55102-0600  
 Manufacturer : Molex Japan LLC  
 Applicable plug: 54280-0609

1	PG5V	Red
2	PG0V	Black
3	-	-
4	-	-
5	PS	Light blue
6	/PS	Light blue/ white
Connector Case	FG (Frame ground)	Shield

## Selecting Cables

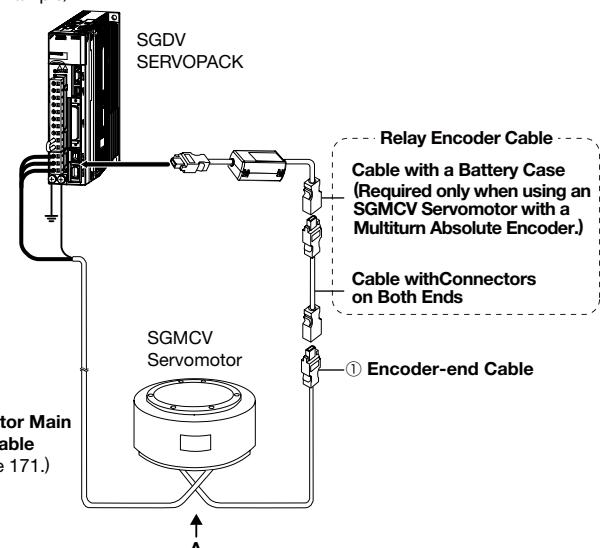
## ● Cables Connections

- Standard Wiring (Max. encoder cable length: 20 m)



- Encoder Cable Extension from 30 to 50 m

(Example) (See page 177.)



## CAUTION

- Separate the servomotor main circuit cable wiring from the I/O signal cable and encoder cable at least 30 cm, and do not bundle or run them in the same duct.
- When the encoder cable length exceeds 20 m, use a relay encoder cable.
- When the main circuit cable length exceeds 20 m, note that the intermittent duty zone of the *Torque-Motor Speed Characteristics* will shrink as the line-to-line voltage drops.

## ● Servomotor Main Circuit Cables

Name	Length (L)	Order No.		Specifications	Details	
		Standard Type	Flexible Type*1			
Cable with Loose Wire at SERVOPACK End	3 m	JZSP-CMM60-03-E	JZSP-C7MDN23-03-E	Applicable Flange*2 : 1 SERVOPACK End 50 mm  M4 Crimped Terminals	(1)	
	5 m	JZSP-CMM60-05-E	JZSP-C7MDN23-05-E			
	10 m	JZSP-CMM60-10-E	JZSP-C7MDN23-10-E			
	15 m	JZSP-CMM60-15-E	JZSP-C7MDN23-15-E			
	20 m	JZSP-CMM60-20-E	JZSP-C7MDN23-20-E			
	3 m	JZSP-CMM00-03-E	JZSP-C7MDS23-03-E	Applicable Flange*2 : 4 SERVOPACK End 8.5±0.5 (Exposed core wire)  Sheath to Bind Core Wires Heat-shrinkable Tube M4 Crimped Terminals Cable: UL2517 (AWG20×4C) Cap : 350780-1(4-pole) Socket : 350570-3 or 350689-3(Chained)		
	5 m	JZSP-CMM00-05-E	JZSP-C7MDS23-05-E			
	10 m	JZSP-CMM00-10-E	JZSP-C7MDS23-10-E			
	15 m	JZSP-CMM00-15-E	JZSP-C7MDS23-15-E			
	20 m	JZSP-CMM00-20-E	JZSP-C7MDS23-20-E			
Servomotor-end Connector		JN1DS04FK1		Applicable Flange*2 : 1 Soldered	(2)	
		JZSP-CMM9-3-E		Applicable Flange*2 : 4 Crimped Type (A crimp tool is required.)	(3)	
Cables	5 m	JZSP-CSM90-05-E	JZSP-C7M29-05-E		(4)	
	10 m	JZSP-CSM90-10-E	JZSP-C7M29-10-E			
	15 m	JZSP-CSM90-15-E	JZSP-C7M29-15-E			
	20 m	JZSP-CSM90-20-E	JZSP-C7M29-20-E			
	50 m	JZSP-CSM90-50-E	JZSP-C7M29-50-E			

\*1: Use flexible cables for movable sections such as robot arms.

\*2: For applicable flanges, see model designations on page 164.

Note: SGMCV servomotors with holding brakes are not available.

## Selecting Cables

### (1) Wiring Specifications for Cables

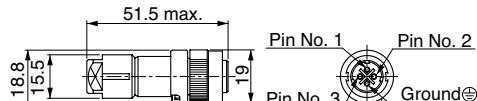
• Applicable Flange: 1

SERVOPACK End		Servomotor End	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/(yellow)	FG	FG	4

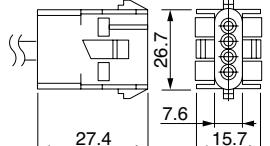
• Applicable Flange: 4

SERVOPACK End		Servomotor End	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/(yellow)	FG	FG	4

### (2) Applicable Flange 1: Servomotor-end Connector Specifications

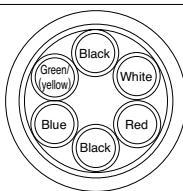
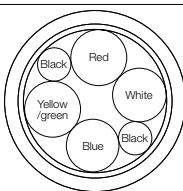
Items	Specifications
Manufacturer	Japan Aviation Electronics Industry, Ltd.
Order No.	JN1DS04FK1 (Soldered)
Outer Diameter of Applicable Cable	5.7 dia. to 7.3 dia. mm
External Dimensions mm	

### (3) Applicable Flange 4: Servomotor-end Connector Kit Specifications

Items	Specifications
Manufacturer	Tyco Electronics Japan G.K.
Order No.	JZSP-CMM9-3-E
Cap	350780-1
Socket	350570-3 or 350689-3
Applicable Wire Size	AWG20 to 14
External Dimensions mm	

Note: A crimp tool (Model no.: 90296-2) is required. Contact the respective manufacturer for more information.

### (4) Cable Specifications

Items	Standard Type	Flexible Type
Order No.*	JZSP-CSM90-□□-E (50 m max.)	JZSP-C7M29-□□-E (50 m max.)
Specifications	UL2517 (Rating temperature: 105°C) AWG20 × 6C For power line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm For holding brake line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm	UL2517 (Rating temperature: 105°C) AWG20 × 4C1, AWG22C × 2C For power line: AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.37 dia. mm For holding brake line: AWG20 (0.52 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.53 dia. mm
Finished Dimensions	7±0.3 mm	7±0.2 mm
Internal Configuration and Lead Color		
Yaskawa Standard Specifications (Standard Length)	Cable length : 5 m, 10 m, 15 m, 20 m, 50 m	

\*: Specify the cable length □□ of order no.  
Example: JZSP-CSM90-15-E (15 m)

## Selecting Cables

## ● Encoder Cables and Connectors (Max. length: 20 m)

Name	Length (L)	Order No.		Specifications	Details
		Standard Type	Flexible Type*1		
Cable with Connectors (For single-turn Absolute Encoder, without Battery Case)	3m	JZSP-CMP60-03-E	JZSP-CSP60-03-E	<p>Applicable Flange*2: 1 SERVOPACK End      L      Encoder End Connector (Crimped) (Molex Japan LLC)      Straight Plug (Crimped) (Japan Aviation Electronics Industry, Ltd.)</p>	(1)
	5m	JZSP-CMP60-05-E	JZSP-CSP60-05-E		
	10m	JZSP-CMP60-10-E	JZSP-CSP60-10-E		
	15m	JZSP-CMP60-15-E	JZSP-CSP60-15-E		
	20m	JZSP-CMP60-20-E	JZSP-CSP60-20-E		
	3m	JZSP-CMP00-03-E	JZSP-CMP10-03-E	<p>Applicable Flange*2 : 4 SERVOPACK End      L      Encoder End Connector (Molex Japan LLC)      Socket Connector (Molex Japan LLC)</p>	(2)
	5m	JZSP-CMP00-05-E	JZSP-CMP10-05-E		
	10m	JZSP-CMP00-10-E	JZSP-CMP10-10-E		
	15m	JZSP-CMP00-15-E	JZSP-CMP10-15-E		
	20m	JZSP-CMP00-20-E	JZSP-CMP10-20-E		
Cable with Connectors (For multi-turn Absolute Encoder, without Battery Case)	3m	JZSP-C7PI00-03-E	JZSP-C7PI20-03-E	<p>Applicable Flange*2 : 1 SERVOPACK End      L      Encoder End Connector (Crimped) (Molex Japan LLC)      Straight Plug (Crimped) (Japan Aviation Electronics Industry, Ltd.)</p>	(3)
	5m	JZSP-C7PI00-05-E	JZSP-C7PI20-05-E		
	10m	JZSP-C7PI00-10-E	JZSP-C7PI20-10-E		
	15m	JZSP-C7PI00-15-E	JZSP-C7PI20-15-E		
	20m	JZSP-C7PI00-20-E	JZSP-C7PI20-20-E		
	3m	JZSP-CMP00-03-E	JZSP-CMP10-03-E	<p>Applicable Flange*2 : 4 SERVOPACK End      L      Encoder End Connector (Crimped) (Molex Japan LLC)      Socket Connector (Molex Japan LLC)</p>	(4)
	5m	JZSP-CMP00-05-E	JZSP-CMP10-05-E		
	10m	JZSP-CMP00-10-E	JZSP-CMP10-10-E		
	15m	JZSP-CMP00-15-E	JZSP-CMP10-15-E		
	20m	JZSP-CMP00-20-E	JZSP-CMP10-20-E		
Cable with Connectors (For multi-turn Absolute Encoder, with Battery Case) *3	3m	JZSP-C7PA00-03-E	JZSP-C7PA20-03-E	<p>Applicable Flange*2 : 1 SERVOPACK End      L      Encoder End Connector (Crimped) (Molex Japan LLC)      Straight Plug (Crimped) (Japan Aviation Electronics Industry, Ltd.)</p>	(5)
	5m	JZSP-C7PA00-05-E	JZSP-C7PA20-05-E		
	10m	JZSP-C7PA00-10-E	JZSP-C7PA20-10-E		
	15m	JZSP-C7PA00-15-E	JZSP-C7PA20-15-E		
	20m	JZSP-C7PA00-20-E	JZSP-C7PA20-20-E		
	3m	JZSP-CSP19-03-E	JZSP-CSP29-03-E	<p>Applicable Flange*2 : 4 SERVOPACK End      L      Encoder End Connector (Crimped) (Molex Japan LLC)      Battery Case (battery included) (Molex Japan LLC)      Socket Connector (Molex Japan LLC)</p>	(6)
	5m	JZSP-CSP19-05-E	JZSP-CSP29-05-E		
	10m	JZSP-CSP19-10-E	JZSP-CSP29-10-E		
	15m	JZSP-CSP19-15-E	JZSP-CSP29-15-E		
	20m	JZSP-CSP19-20-E	JZSP-CSP29-20-E		
Cable with Loose Wire at Encoder End (For Incremental and Absolute Encoder)	3 m	JZSP-CMP03-03-E	JZSP-CMP13-03-E	<p>SERVOPACK End      L      Encoder End Connector (Crimped) (Molex Japan LLC)      Wire Markers</p>	(7)
	5 m	JZSP-CMP03-05-E	JZSP-CMP13-05-E		
	10 m	JZSP-CMP03-10-E	JZSP-CMP13-10-E		
	15 m	JZSP-CMP03-15-E	JZSP-CMP13-15-E		
	20 m	JZSP-CMP03-20-E	JZSP-CMP13-20-E		
SERVOPACK-end Connector Kit		JZSP-CMP9-1-E		<p>Soldered (Molex Japan LLC)</p>	(8)
Encoder-end Connector Kit		JN1DS10SL1 (Straight Plug)		<p>Applicable Flange*2: 1 Crimped Type (A crimp tool is required.) (Japan Aviation Electronics Industry, Ltd.)</p>	
		JN1-22-22S-PKG100 (Socket Contact)		<p>(Japan Aviation Electronics Industry, Ltd.)</p>	
		JZSP-CMP9-2-E		<p>Applicable Flange*2: 4 Soldered (Molex Japan LLC)</p>	
Cables	5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E		(9)
	10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E		
	15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E		
	20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E		

\*1: Use flexible cables for movable sections such as robot arms.

\*2: For applicable flanges, see model designations on page 164.

\*3: Use one of these Cables if a battery is installed at the host controller.

## Selecting Cables

### (1) Wiring Specifications for Cable with Connectors

- Applicable Flange: 1

(Standard type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG5V	4	Red
2	PG0V	9	Black
5	PS	1	Light blue
6	/PS	2	Light blue/white
Shell	FG	7	FG Shield wire

(Flexible type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG5V	4	Orange
2	PG0V	9	Green
5	PS	1	Black/light blue
6	/PS	2	Red/light blue
Shell	FG	7	FG Shield wire

Note: Be sure to connect the shield wire of encoder cable to the connector case (shell).

### (2) Wiring Specifications for Cable with Connectors

- Applicable Flange: 4

(Standard type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG5V	1	Red
2	PG0V	2	Black
5	PS	5	Light blue
6	/PS	6	Light blue/white
Shell	FG	7	FG Shield wire

(Flexible type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG5V	1	Orange
2	PG0V	2	Green
5	PS	5	Red/light blue
6	/PS	6	Black/light blue
Shell	FG	7	FG Shield wire

Note: Be sure to connect the shield wire of encoder cable to the connector case (shell).

### (3) Wiring Specifications for Cable with Connectors (For multi-turn Absolute Encoder, without Battery Case)

- Applicable Flange: 1

(Standard type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Light blue/white
5	PS	1	Light blue
4	BAT(−)	5	Orange/white
3	BAT(+)	8	Orange
2	PG 0V	9	Black
1	PG 5V	4	Red
Shell	FG	7	FG Shield wire

(Flexible type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	2	Black/pink
5	PS	1	Red/pink
4	BAT(−)	5	Blue/light blue
3	BAT(+)	8	Red/light blue
2	PG 0V	9	Green
1	PG 5V	4	Orange
Shell	FG	7	FG Shield wire

Note: Be sure to connect the shield wire of encoder cable to the connector case (shell).

### (4) Wiring Specifications for Cable with Connectors (For single-turn Absolute Encoder, without Battery Case)

- Applicable Flange: 4

(Standard type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT(−)	4	Orange/white
3	BAT(+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG Shield wire

(Flexible type)

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Black/light blue
5	PS	5	Red/light blue
4	BAT(−)	4	Black/pink
3	BAT(+)	3	Red/pink
2	PG 0V	2	Green
1	PG 5V	1	Orange
Shell	FG	Shell	FG Shield wire

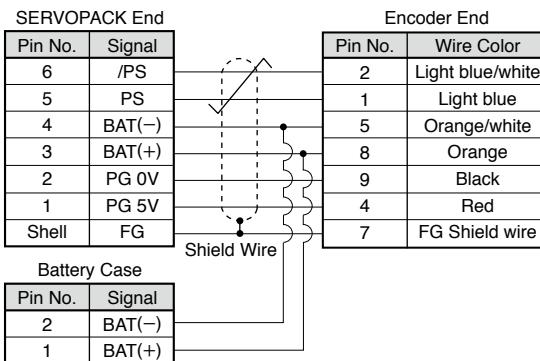
Note: Be sure to connect the shield wire of encoder cable to the connector case (shell).

## Selecting Cables

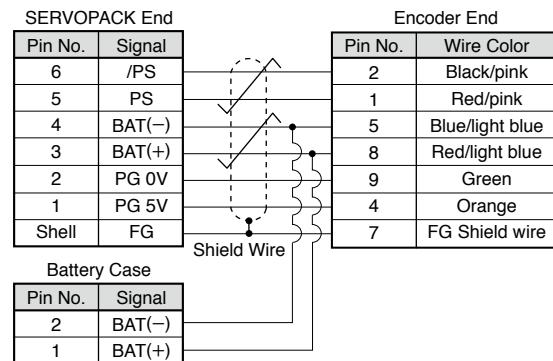
### (5) Wiring Specifications for Cable with Connectors (For multi-turn Absolute Encoder, with Battery Case)

- Applicable Flange: 1

(Standard type)



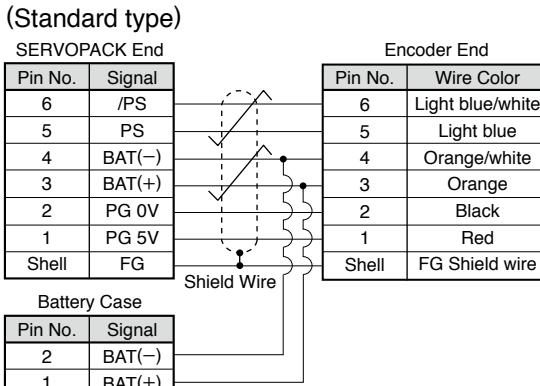
(Flexible type)



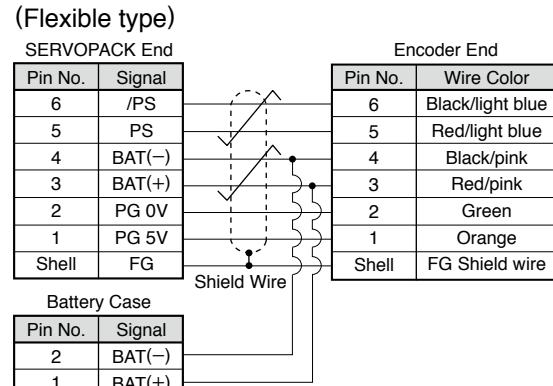
### (6) Wiring Specifications for Cable with Connectors (For single-turn Absolute Encoder, with Battery Case)

- Applicable Flange: 4

(Standard type)

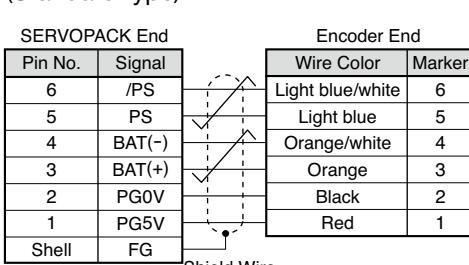


(Flexible type)

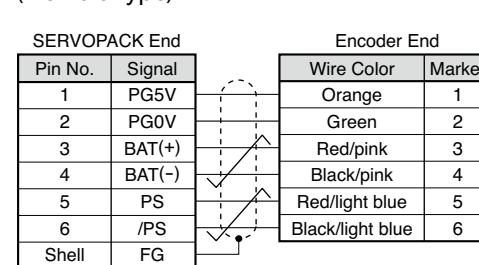


### (7) Wiring Specifications for Cable with Loose Wire at Encoder End

(Standard type)



(Flexible type)



## Selecting Cables

### (8) SERVOPACK-end/Encoder-end Connector Kit Specifications

Items	SERVOPACK-end Connector Kit	Encoder-end Connector Kit	
Order No.	JZSP-CMP9-1-E (Cables are not included.)	From Japan Aviation Electronics Industry Ltd. Tools are not included.	JZSP-CMP9-2-E (Cables are not included.)
Manufacturer	Molex Japan LLC	Japan Aviation Electronics Industry, Ltd.	Molex Japan LLC
Specifications	55100-0670 (soldered) Product Specification : PS-54280  Note: 55100-0670 (soldered) when using a connector kit	Straight plug: JN1DS10SL1 (crimped) Socket contact type: JN1-22-22S-PKG100 Outer diameter of applicable cable : 5.7 dia. to 7.3 dia. mm Applicable wire size: AWG21 to 25 Outer diameter of insulating sheath: 0.8 dia. to 1.5 dia. mm Crimp tool (hand tool) model: CT150-2-JN	54280-0609 (Soldered) Product Specification : PS-54280
External Dimensions (Units: mm)			

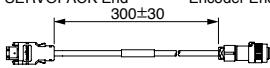
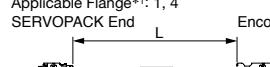
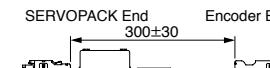
### (9) Cable Specifications

Items	Standard Type	Flexible Type
Order No.*	JZSP-CMP09-□□-E	JZSP-CSP39-□□-E
Cable Length	20 m max.	
Specifications	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.15 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.09 dia. mm	UL20276 (Rating temperature: 80°C) AWG22×2C+AWG24×2P AWG22 (0.33 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.35 dia. mm AWG24 (0.20 mm <sup>2</sup> ) Outer diameter of insulating sheath: 1.21 dia. mm
Finished Dimensions	6.5 dia. mm	6.8 dia. mm
Internal Configuration and Lead Colors		
Yaskawa Standard Specifications (Standard Length)	Cable length: 5 m, 10 m, 15 m, 20 m	

\* Specify the cable length in □□ of order no.  
Example: JZSP-CMP09-05-E (5 m)

## Selecting Cables

## ● Relay Encoder Cables (For extending from 30 to 50 m)

Name	Length	Order No. Standard Type	Specifications	Details
① Encoder-end Cables (For single-turn/multi-turn absolute encoder)	0.3 m	JZSP-CSP15-E	Applicable Flange*: 1, SERVOPACK End 300±30 Encoder End  Plug Connector (Soldered) (Molex Japan LLC) Plug (Japan Aviation Electronics Industry,Ltd.)	(1)
② Cable with Connectors (For single-turn/multi-turn absolute encoder)	30 m	JZSP-UCMP00-30-E	Applicable Flange*: 1, 4 SERVOPACK End L Encoder End  Plug Connector (Crimped) (Molex Japan LLC) Socket Connector (Soldered) (Molex Japan LLC)	(2)
	40 m	JZSP-UCMP00-40-E		
	50 m	JZSP-UCMP00-50-E		
③ Cable with Battery Case (For multi-turn Absolute Encoder)*2	0.3m	JZSP-CSP12-E	SERVOPACK End 300±30 Encoder End  Plug Connector (Crimped) (Molex Japan LCC) Battery Case (Battery attached) Plug Connector (Soldered) (Molex Japan LCC)	(3)
④ Cables	30 m	JZSP-CMP19-30-E		(4)
	40 m	JZSP-CMP19-40-E		
	50 m	JZSP-CMP19-50-E		

\*1: For applicable flanges, see model designations on page 164.

\*2: This Cable is not required if a battery is connected to the host controller.

## (1) Wiring Specifications for Encoder-end Cable

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
1	PG 5V	4	Red
2	PG 0V	9	Black
5	PS	1	Light blue
6	/PS	2	Light blue/white
Shell	FG	7	FG Shield wire

Note: Be sure to connect the shield wire of encoder cable to the connector case (shell).

## (2) Wiring Specifications for Cable with Connectors

SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	Wire Color
6	/PS	6	Light blue/white
5	PS	5	Light blue
4	BAT (-)	4	Orange/white
3	BAT (+)	3	Orange
2	PG 0V	2	Black
1	PG 5V	1	Red
Shell	FG	Shell	FG

## (3) Wiring Specifications for Cable with Battery Case

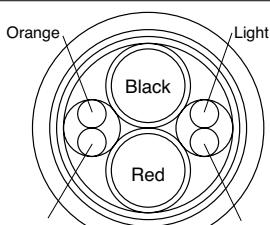
SERVOPACK End		Encoder End	
Pin No.	Signal	Pin No.	繰色
6	/PS	2	Light blue/white
5	PS	1	Light blue
4	BAT (-)	5	Orange/white
3	BAT (+)	8	Orange
2	PG 0V	9	Black
1	PG 5V	4	Red
Shell	FG	7	FG Shield wire

Pin No.	Signal
2	BAT (-)
1	BAT (+)

Note: Be sure to connect the shield wire of encoder cable to the connector case (shell).

## (4) Cable Specifications

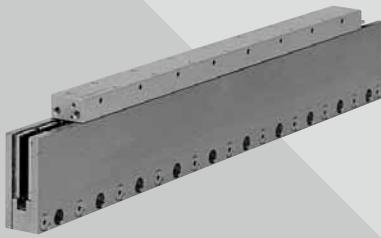
Items	Standard Type
Order No.*	JZSP-CMP19-□□-E
Cable Length	50 m max.
Specifications	UL20276 (Rating temperature: 80°C) AWG16×2C+AWG26×2P AWG16 (1.31 mm <sup>2</sup> ) Outer diameter of insulating sheath: 2.0 dia.mm AWG26 (0.13 mm <sup>2</sup> ) Outer diameter of insulating sheath: 0.91 dia. mm
Finished Dimensions	6.8 dia. mm
Internal Configuration and Lead Colors	
Yaskawa Standard Specifications (Standard Length)	Cable length: 30 m, 40 m, 50 m

\* Specify the cable length in □□ of order no.  
Example: JZSP-CMP19-30-E (30 m)

# Linear Servomotors

## SGLGW

(Coreless Type)



### Model Designations

#### ● Moving Coil

S	G	L	G	W	-	30	A	050	C	P	□
Linear Σ Series Linear Servomotor	1st digit	2nd digit		3rd+4th digits	5th digit	6th+7th+8th digits	9th digit	10th digit	11th digit		

1st digit Servomotor Type

Code	Specifications
G	Coreless

5th digit Voltage

Code	Specifications
A	200 VAC

10th digit Hall Sensor/Cooling Method

Code	Specifications	Applicable Model
P	With hall sensor	All models
C	Forced cooling	SGLGW
H	With hall sensor and forced cooling	-40A, -60A, -90A
Blank	Without hall sensor	All models

2nd digit Moving Coil/ Magnetic Way

Code	Specifications
W	Moving Coil

6th+7th+8th digits Length of Moving Coil

9th digit Design Revision Order

A, B, C...

3rd+4th digits Magnet Height

11th digit Connector for Main Circuit Cable

Code	Specifications	Applicable Model
Blank	Connector by Tyco Electronics Japan G.K.	All models
D	Connector by Interconnectron GmbH	SGLGW -30A, -40A, -60A

#### ● Magnetic Way

S	G	L	G	M	-	30	108	A	□	
Linear Σ Series Linear Servomotor	1st digit	2nd digit		3rd+4th digits	5th+6th+7th digits	8th digit	9th digit			

1st digit Servomotor Type  
(Same as that of the moving coil)

3rd+4th digits Magnet Height

9th digit Options

2nd digit Moving Coil/ Magnetic Way

5th+6th+7th digits Length of Magnetic Way

Code	Specifications	Applicable Model
Blank	standard	All models
-M	High force	SGLGM-40, -60

Code	Specifications
M	Magnetic Way

8th digit Design Revision Order

A, B, C...

\*: The coreless linear servomotor has revision CT.

C = without mounting holes on the bottom

CT = with mounting holes on the bottom

## Features

- Direct-feed mechanism for high-speed and high-precision positioning.
- Lack of magnetic attraction force helps extend the life of linear motion guides and minimizes noise.
- Zero cogging for minimal force ripple.

## Application Examples

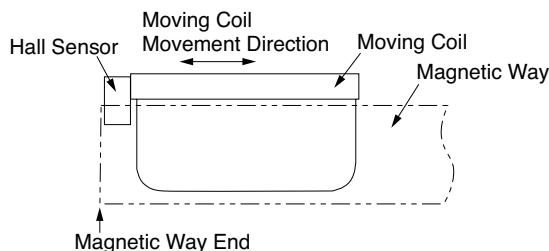
- Feeders and loaders
- Semiconductor equipment
- LCD manufacturing equipment

### ● Precautions on Moving Coil with Hall Sensor

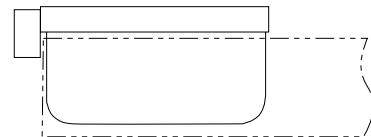
When using a moving coil with a hall sensor, the magnetic way must completely cover the bottom of the hall sensor. Refer to the example showing the correct installation.

When determining the length of the moving coil's stroke or the length of the magnetic way, consider the total length of the moving coil and the hall sensor unit. Refer to the following table.

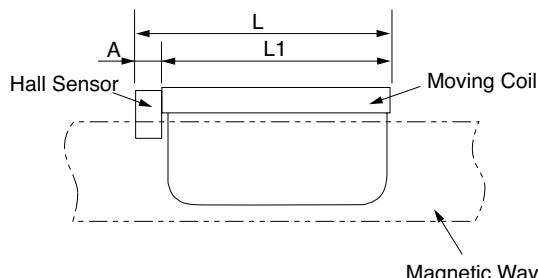
<Correct>



<Incorrect>



The total length of moving coil with hall sensor



Moving Coil Model SGLGW-	Length of Moving Coil L1 (mm)	Length of Hall Sensor Unit A (mm)	Total Length L (mm)
30A050□P□	50	0 (Included in the length of moving coil)	50
30A080□P□	80		80
40A140□P□	140		156
40A253□P□	252.5	16	268.5
40A365□P□	365		381
60A140□P□	140		156
60A253□P□	252.5	16	268.5
60A365□P□	365		381
90A200□P□	199	0 (Included in the length of moving coil)	199
90A370□P□	367		367
90A535□P□	535		535

## Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled, air-cooling (Only self-cooled type available for SGLGW-30A linear servomotor)

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

### ● With Standard-force Magnetic Ways

Linear Servomotor Model SGLGW- □		30A		40A			60A			90A		
		050C	080C	140C	253C	365C	140C	253C	365C	200C	370C	535C
Peak Speed*	m/s	5	5	5	5	5	4.8	4.8	4.8	4	4	4
Rated Force*	N	12.5	25	47	93	140	70	140	210	325	550	750
Rated Current*	Arms	0.51	0.79	0.8	1.6	2.4	1.2	2.2	3.3	4.4	7.5	10.2
Peak Force*	N	40	80	140	280	420	220	440	660	1300	2200	3000
Peak Current*	Arms	1.62	2.53	2.4	4.9	7.3	3.5	7.0	10.5	17.6	30.0	40.8
Moving Coil Mass	kg	0.10	0.15	0.34	0.60	0.87	0.42	0.76	1.10	2.15	3.6	4.9
Force Constant	N/Arms	26.4	33.9	61.5	61.5	61.5	66.6	66.6	66.6	78.0	78.0	78.0
BEMF Constant	V/(m/s)	8.8	11.3	20.5	20.5	20.5	22.2	22.2	22.2	26.0	26.0	26.0
Motor Constant	N/ $\sqrt{W}$	3.7	5.6	7.8	11.0	13.5	11.1	15.7	19.2	26.0	36.8	45.0
Electrical Time Constant	ms	0.2	0.4	0.4	0.4	0.4	0.5	0.5	0.5	1.4	1.4	1.4
Mechanical Time Constant	ms	7.30	4.78	5.59	4.96	4.77	3.41	3.08	2.98	3.18	2.66	2.42
Thermal Resistance (With heat sink)	K/W	5.19	3.11	1.67	0.87	0.58	1.56	0.77	0.51	0.39	0.26	0.22
Thermal Resistance (Without heat sink)	K/W	8.13	6.32	3.02	1.80	1.23	2.59	1.48	1.15	1.09	0.63	0.47
Magnetic Attraction	N	0	0	0	0	0	0	0	0	0	0	0
Applicable SERVOPACK	SGDV-	R70□	R90□	R90□	1R6A, 2R1F	2R8□	1R6A, 2R1F	2R8□	5R5A	120A	180A	200A

Notes: 1 The items marked with an \* and *Force and Speed Characteristics* (the table on the next page) are the values at a motor winding temperature of 100°C during operation in combination with a SERVOPACK. The others are at 20°C.

2 The above specifications show the values under the cooling condition when a heat sink (aluminum board) listed in the following table is mounted on the moving coil.

[Heat Sink Size] 200 mm × 300 mm × 12 mm : SGLGW-30A050C, -30A080C, -40A140C, -60A140C

300 mm × 400 mm × 12 mm : SGLGW-40A253C, -60A253C

400 mm × 500 mm × 12 mm : SGLGW-40A365C, -60A365C

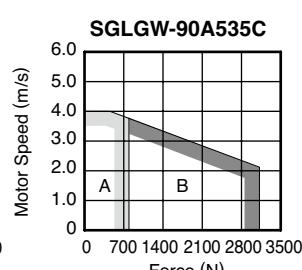
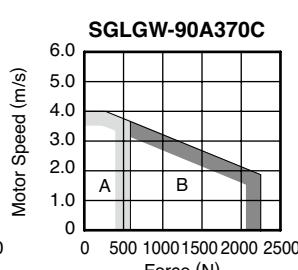
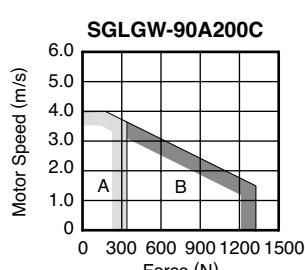
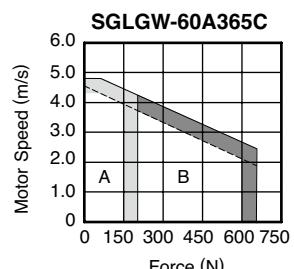
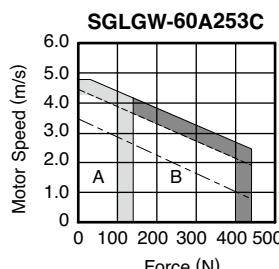
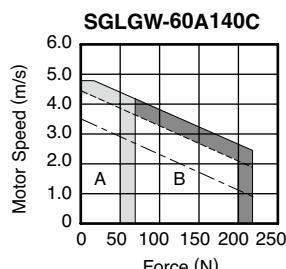
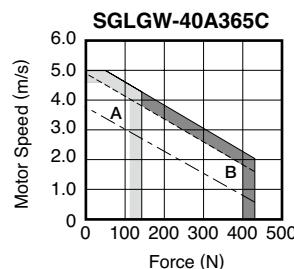
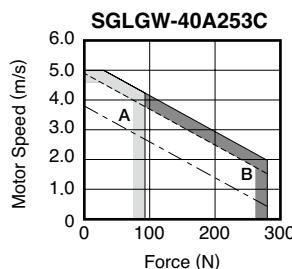
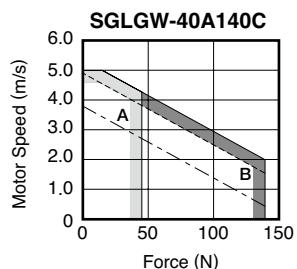
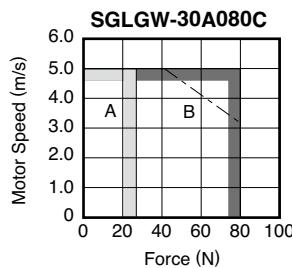
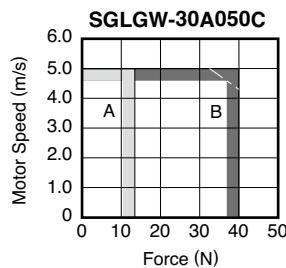
800 mm × 900 mm × 12 mm : SGLGW-90A200C, -90A370C, -90A535C

## Ratings and Specifications

### ● Force and Speed Characteristics

[A] : Continuous Duty Zone

[B] : Intermittent Duty Zone



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid, dotted, and dashed-dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 200 V SERVOPACK
- The dotted line: With a single-phase 200 V SERVOPACK
- The dashed-dotted line: With a single-phase 100 V SERVOPACK

SGLGW-30A050C and SGLGW-30A080C servomotors combined with single-phase 200 V SERVOPACKs have the same characteristics as those combined with three-phase ones.

2 When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

## Ratings and Specifications

### ● With High-force Magnetic Ways

Linear Servomotor Model SGLGW- █		40A			60A		
		140C	253C	365C	140C	253C	365C
Peak Speed*	m/s	4.2	4.2	4.2	4.2	4.2	4.2
Rated Force*	N	57	114	171	85	170	255
Rated Current*	Arms	0.8	1.6	2.4	1.2	2.2	3.3
Peak Force*	N	230	460	690	360	720	1080
Peak Current*	Arms	3.2	6.5	9.7	5.0	10.0	14.9
Moving Coil Mass	kg	0.34	0.60	0.87	0.42	0.76	1.10
Force Constant	N/Arms	76.0	76.0	76.0	77.4	77.4	77.4
BEMF Constant	V/(m/s)	25.3	25.3	25.3	25.8	25.8	25.8
Motor Constant	N/ $\sqrt{W}$	9.6	13.6	16.7	12.9	18.2	22.3
Electrical Time Constant	ms	0.4	0.4	0.4	0.5	0.5	0.5
Mechanical Time Constant	ms	3.69	3.24	3.12	2.52	2.29	2.21
Thermal Resistance (With heat sink)	K/W	1.67	0.87	0.58	1.56	0.77	0.51
Thermal Resistance (Without heat sink)	K/W	3.02	1.80	1.23	2.59	1.48	1.15
Magnetic Attraction	N	0	0	0	0	0	0
Applicable SERVOPACK	SGDV-	1R6A, 2R1F	2R8□	3R8A	1R6A, 2R1F	3R8A	7R6A

Notes: 1 The items marked with an \* and *Force and Speed Characteristics* (the table on the next page) are the values at a motor winding temperature of 100°C during operation in combination with a SERVOPACK. The others are at 20°C.

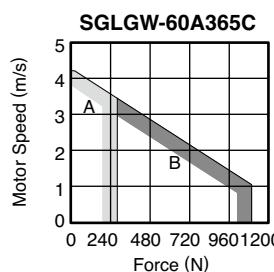
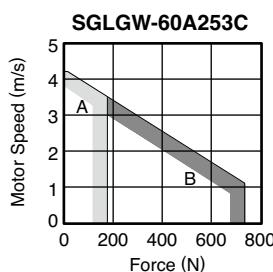
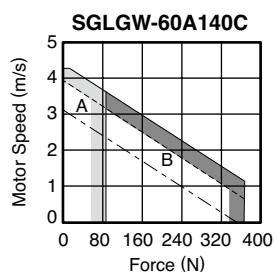
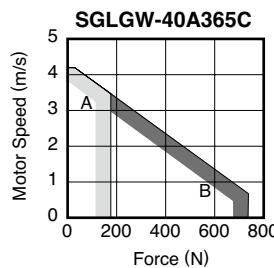
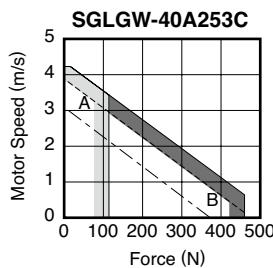
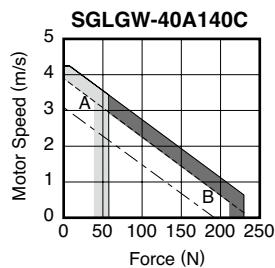
2 The above specifications show the values under the cooling condition when a heat sink (aluminum board) listed in the following table is mounted on the moving coil.

[Heat Sink Size] 200 mm × 300 mm × 12 mm : SGLGW-40A140C, -60A140C  
 300 mm × 400 mm × 12 mm : SGLGW-40A253C, -60A253C  
 400 mm × 500 mm × 12 mm : SGLGW-40A365C, -60A365C

## Ratings and Specifications

### ● Force and Speed Characteristics

[A] : Continuous Duty Zone [B] : Intermittent Duty Zone



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid, dotted, and dashed-dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 200 V SERVOPACK
- The dotted line: With a single-phase 200 V SERVOPACK
- The dashed-dotted line: With a single-phase 100 V SERVOPACK

2 When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

### ● Mechanical Specifications

#### (1) Impact Resistance

- Impact acceleration: 196 m/s<sup>2</sup>
- Impact occurrences: twice

#### (2) Vibration Resistance

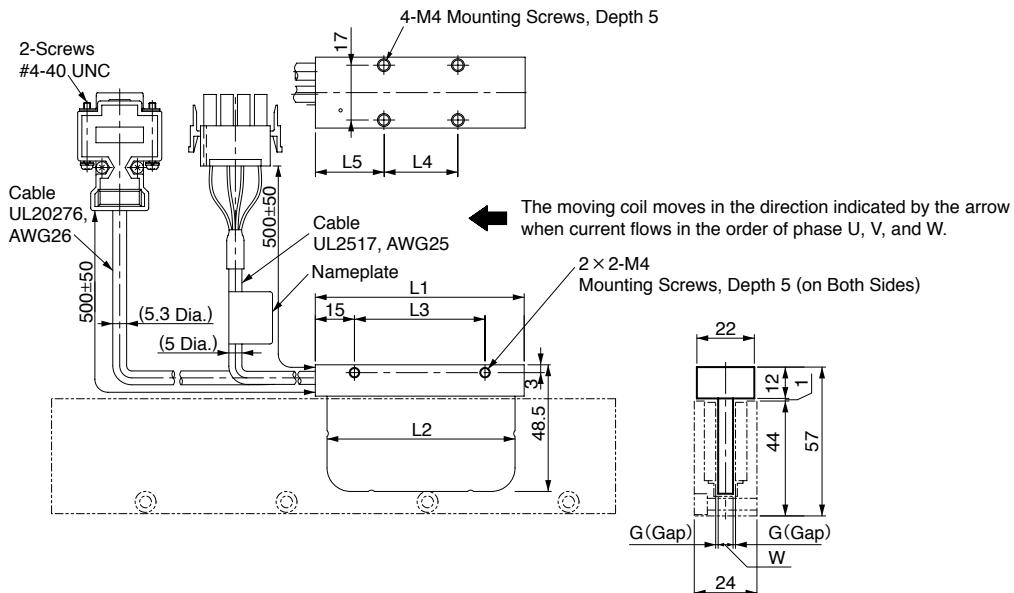
The linear servomotors will withstand the following vibration acceleration in three directions: Vertical, side to side, and front to back.

- Vibration acceleration: 49 m/s<sup>2</sup>

## External Dimensions Units: mm

### (1) SGLGW-30

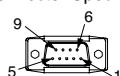
- Moving Coil: SGLGW-30A□□□C□ (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLGW-	L1	L2	L3	L4	L5	W	G (Gap)	Approx. Mass* kg
30A050C□	50	48	30	20	20	5.9	0.85	0.14
30A080C□	80	72	50	30	25	5.7	0.95	0.19

\*: The values indicate the mass of moving coil with a hall sensor unit.

Hall Sensor  
Connector Specifications



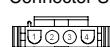
Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector  
: 17JE-13090-02 (D8C)  
Stud : 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications



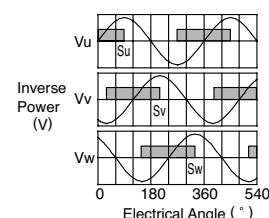
Plug : 350779-1  
Pin : 350924-1 or  
770672-1  
by Tyco Electronics Japan G.K.

The Mating Connector

Cap : 350780-1  
Socket : 350925-1 or  
770673-1

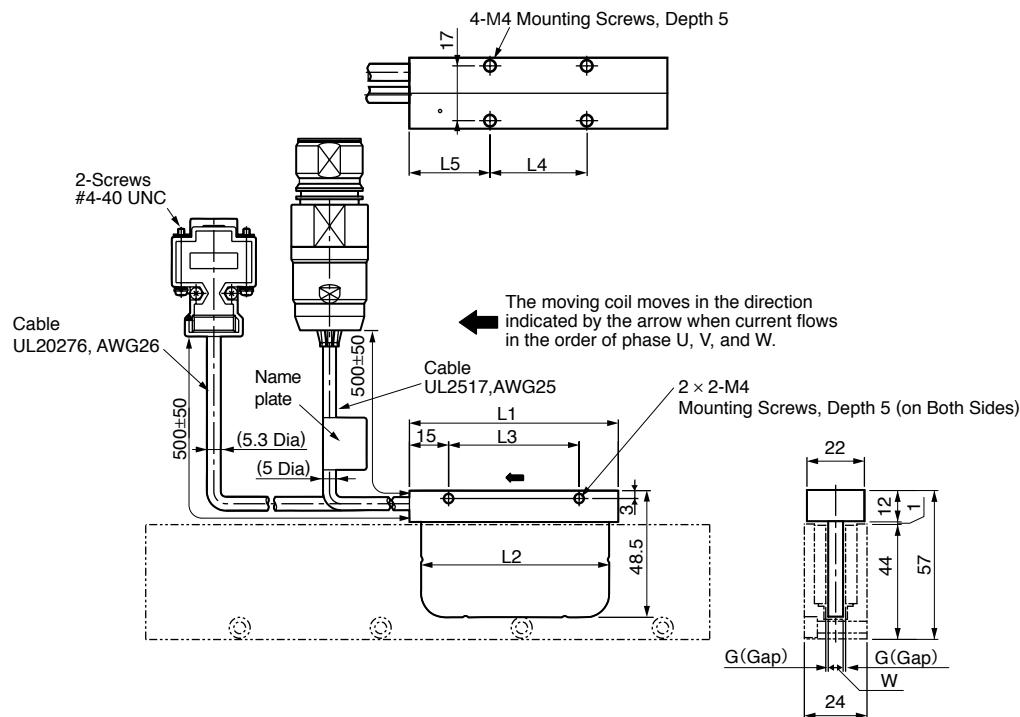
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



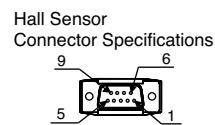
**External Dimensions** Units: mm

- Moving Coil: SGLGW-30A□□□C□D (With a connector by Interconnectron GmbH)



Moving Coil Model SGLGW-	L1	L2	L3	L4	L5	W	G (Gap)	Approx. Mass* kg
30A050C□D	50	48	30	20	20	5.9	0.85	0.14
30A080C□D	80	72	50	30	25	5.7	0.95	0.19

\*: The values indicate the mass of moving coil with a hall sensor unit.



Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector  
Socket Connector :  
17JE-13090-02 (D8C)  
Stud : 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor Connector Specifications



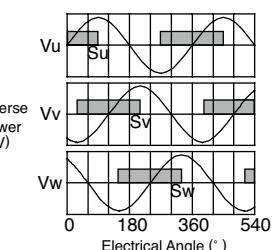
The Mating Connector

Plug : SPUC06KFSDN236  
Socket: 020.030.1020

Pin No.	Signal	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	Not used	-
5	Not used	-
6	FG	Green

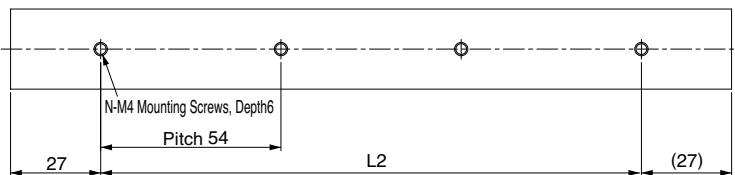
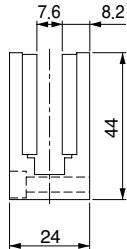
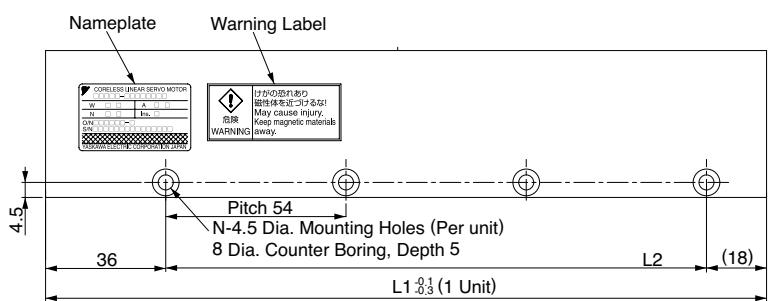
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLGM-30□□□A



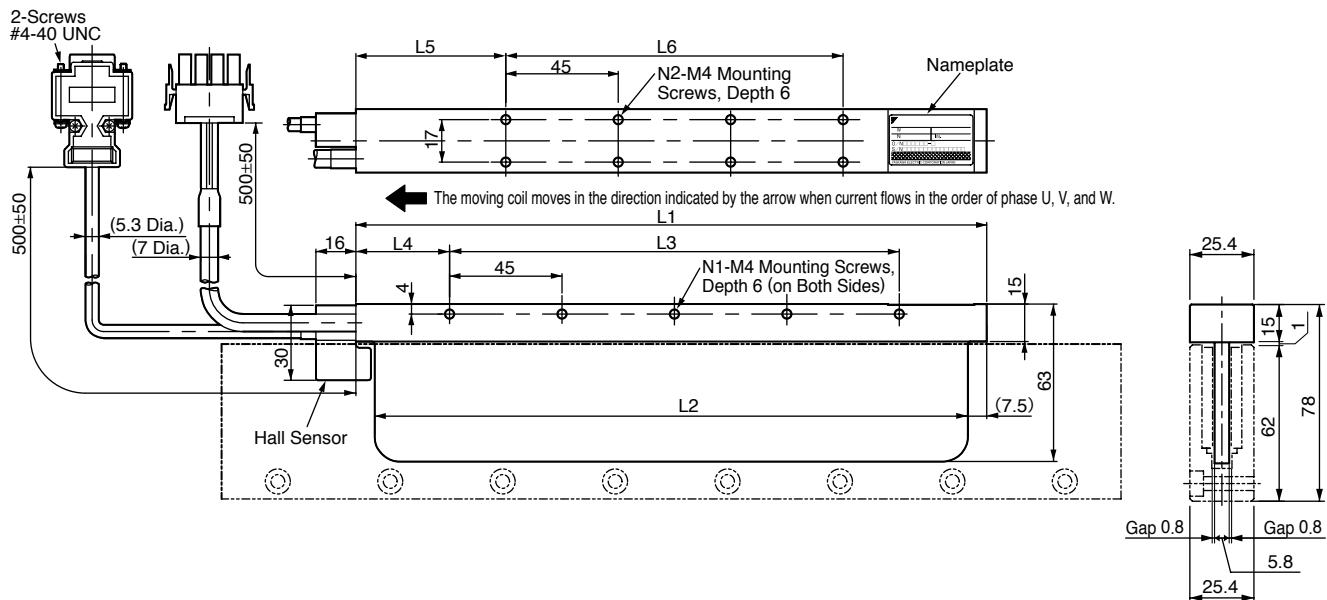
Magnetic Way Model SGLGM-	L1	L2	N	Approx. Mass kg
30108A	108	54	2	0.6
30216A	216	162	4	1.1
30432A	432	378	8	2.3

Note: If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

## External Dimensions Units: mm

### (2) SGLGW-40

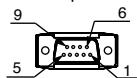
- Moving Coil: SGLGW-40A□□□C□ (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLGW-	L1	L2	L3	L4	L5	L6	N1	N2	Approx. Mass* kg
40A140C□	140	125	90	30	52.5	45	3	4	0.40
40A253C□	252.5	237.5	180	37.5	60	135	5	8	0.66
40A365C□	365	350	315	30	52.5	270	8	14	0.93

\*: The values indicate the mass of moving coil with a hall sensor unit.

Hall Sensor  
Connector Specifications



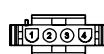
Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector :  
17JE-13090-02 (D8C)  
Stud : 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications



Plug : 350779-1  
Pin : 350561-3 or  
350690-3 (No.1 to 3)  
350654-1  
350669-1 (No.4)  
by Tyco Electronics Japan G.K.

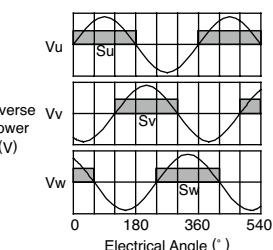
The Mating Connector

Cap : 350780-1  
Socket : 350570-3 or  
350689-3

Pin No.	Signal	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG	Green

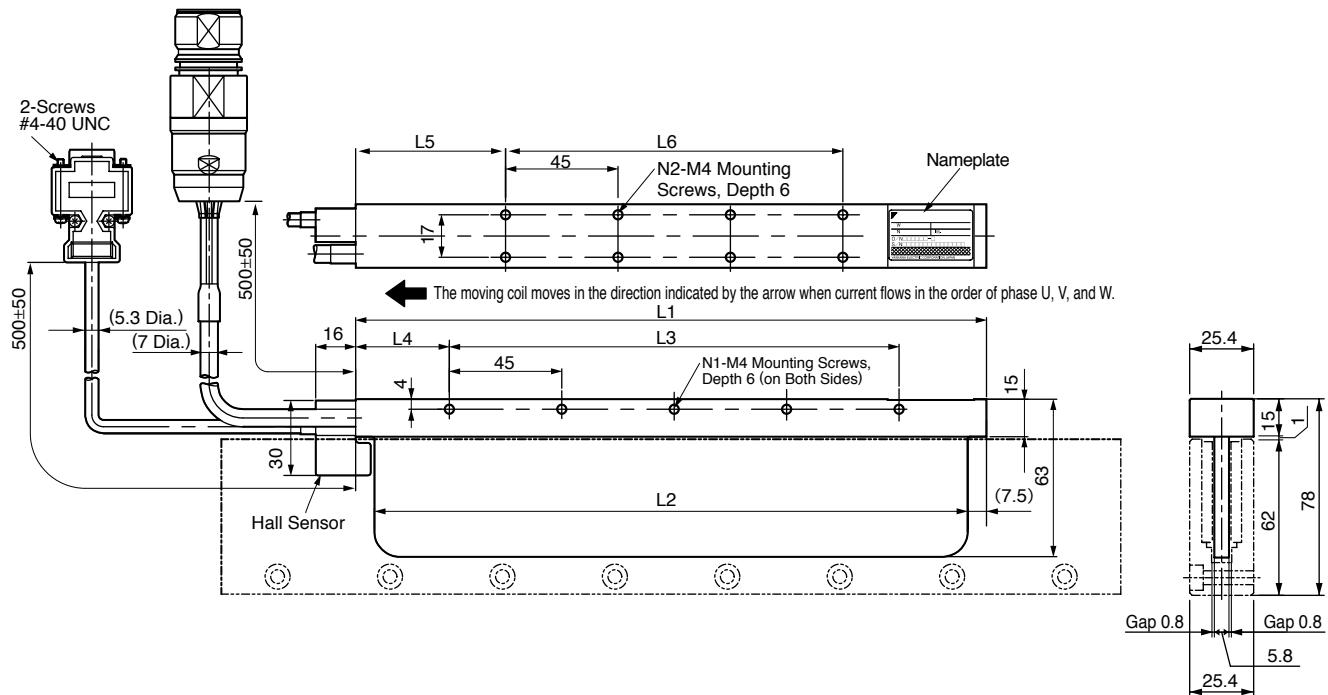
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



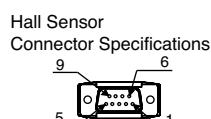
## External Dimensions Units: mm

- Moving Coil: SGLGW-40A□□□C□D (With a connector by Interconnectron GmbH)



Moving Coil Model SGLGW-	L1	L2	L3	L4	L5	L6	N1	N2	Approx. Mass* kg
40A140C□D	140	125	90	30	52.5	45	3	4	0.40
40A253C□D	252.5	237.5	180	37.5	60	135	5	8	0.66
40A365C□D	365	350	315	30	52.5	270	8	14	0.93

\*: The values indicate the mass of moving coil with a hall sensor unit.



Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector  
Socket Connector :  
17JE-13090-02 (D8C)  
Stud : 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

### Linear Servomotor Connector Specifications



Extension: SROC06JMSCN169

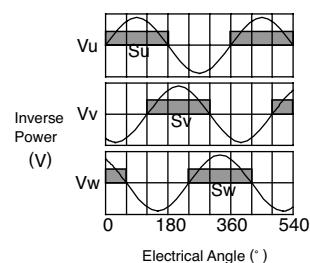
Pin : 021.423.1020  
by Interconnectron GmbH

The Mating Connector  
Plug : SPU06KFSDN236  
Socket: 020.030.1020

Pin No.	Signal	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	Not used	-
5	Not used	-
6	FG	Green

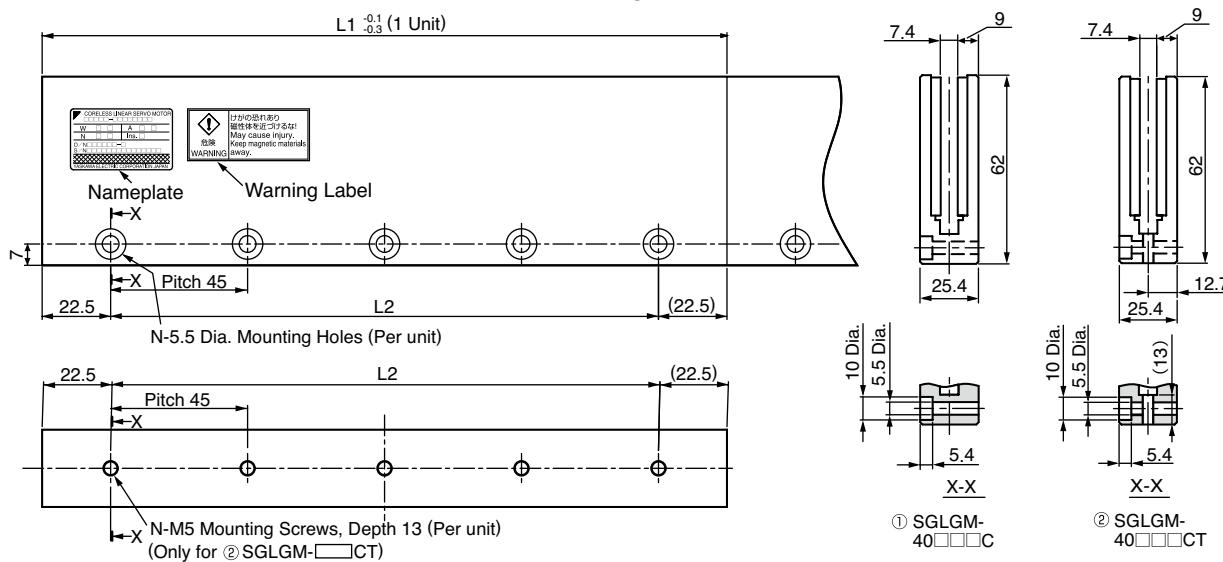
### Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



**External Dimensions** Units: mm

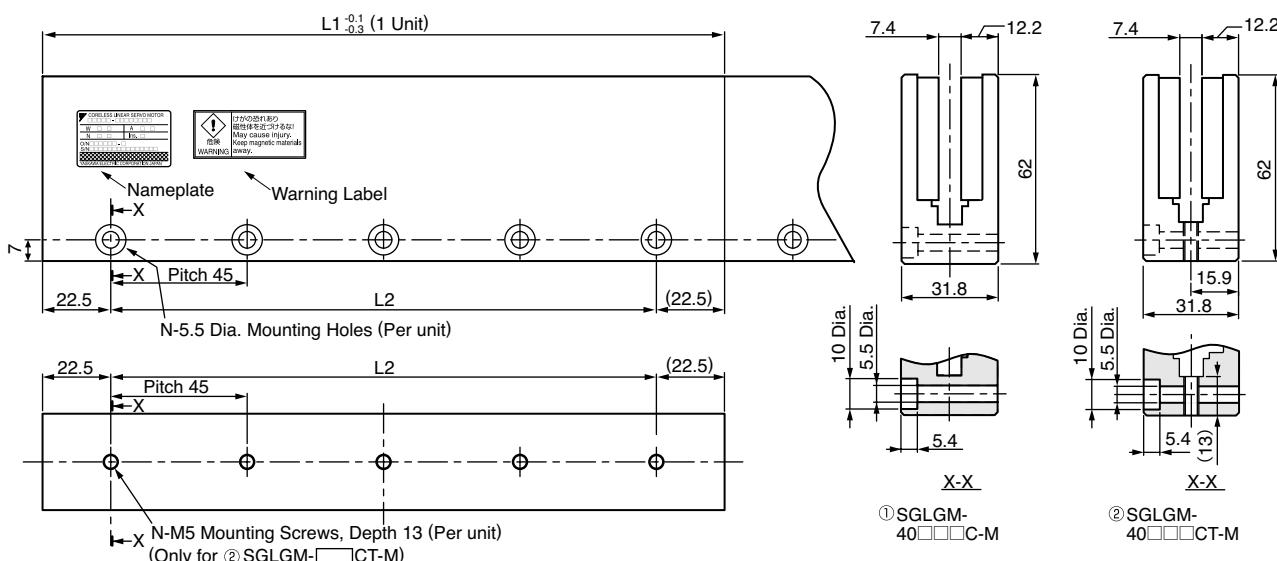
- Magnetic Way : SGLGM-40□□□C (Without mounting holes on the bottom)  
SGLGM-40□□□CT (With mounting holes on the bottom)



Type	Standard-force Magnetic Way Model SGLGM-	L1	L2	N	Approx. Mass kg
Standard Force	40090C or 40090CT	90	45	2	0.8
	40225C or 40225CT	225	180	5	2.0
	40360C or 40360CT	360	315	8	3.1
	40405C or 40405CT	405	360	9	3.5
	40450C or 40450CT	450	405	10	3.9

Note: If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

- High-force Magnetic Way : SGLGM-40□□□C-M (Without mounting holes on the bottom)  
SGLGM-40□□□CT-M (With mounting holes on the bottom)



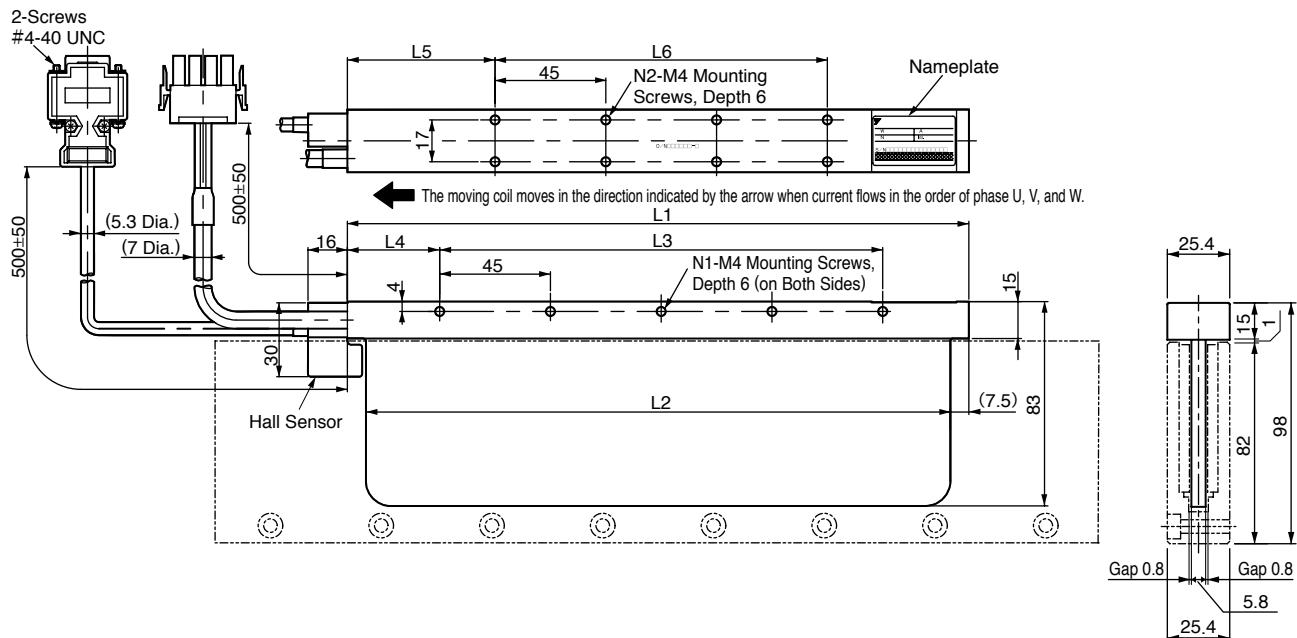
Type	High-force Magnetic Way Model SGLGM-	L1	L2	N	Approx. Mass kg
High Force	40090C-M or 40090CT-M	90	45	2	1.0
	40225C-M or 40225CT-M	225	180	5	2.6
	40360C-M or 40360CT-M	360	315	8	4.1
	40405C-M or 40405CT-M	405	360	9	4.6
	40450C-M or 40450CT-M	450	405	10	5.1

Note: If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

## External Dimensions Units: mm

### (3) SGLGW-60

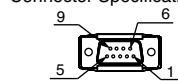
- Moving Coil: SGLGW-60A□□□C□ (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLGW-	L1	L2	L3	L4	L5	L6	N1	N2	Approx. Mass* kg
60A140C□	140	125	90	30	52.5	45	3	4	0.48
60A253C□	252.5	237.5	180	37.5	60	135	5	8	0.82
60A365C□	365	350	315	30	52.5	270	8	14	1.16

\*: The values indicate the mass of moving coil with a hall sensor unit.

Hall Sensor  
Connector Specifications

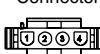


Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector :  
17JE-13090-02 (D8C)  
Stud : 17L-002C or  
17L-002C1

Linear Servomotor  
Connector Specifications



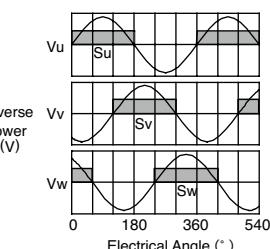
Plug : 350779-1  
Pin : 350561-3 or  
350690-3 (No.1 to 3)  
350654-1  
350669-1 (No.4)  
by Tyco Electronics Japan G.K.

The Mating Connector

Cap : 350780-1  
Socket : 350570-3 or  
350689-3

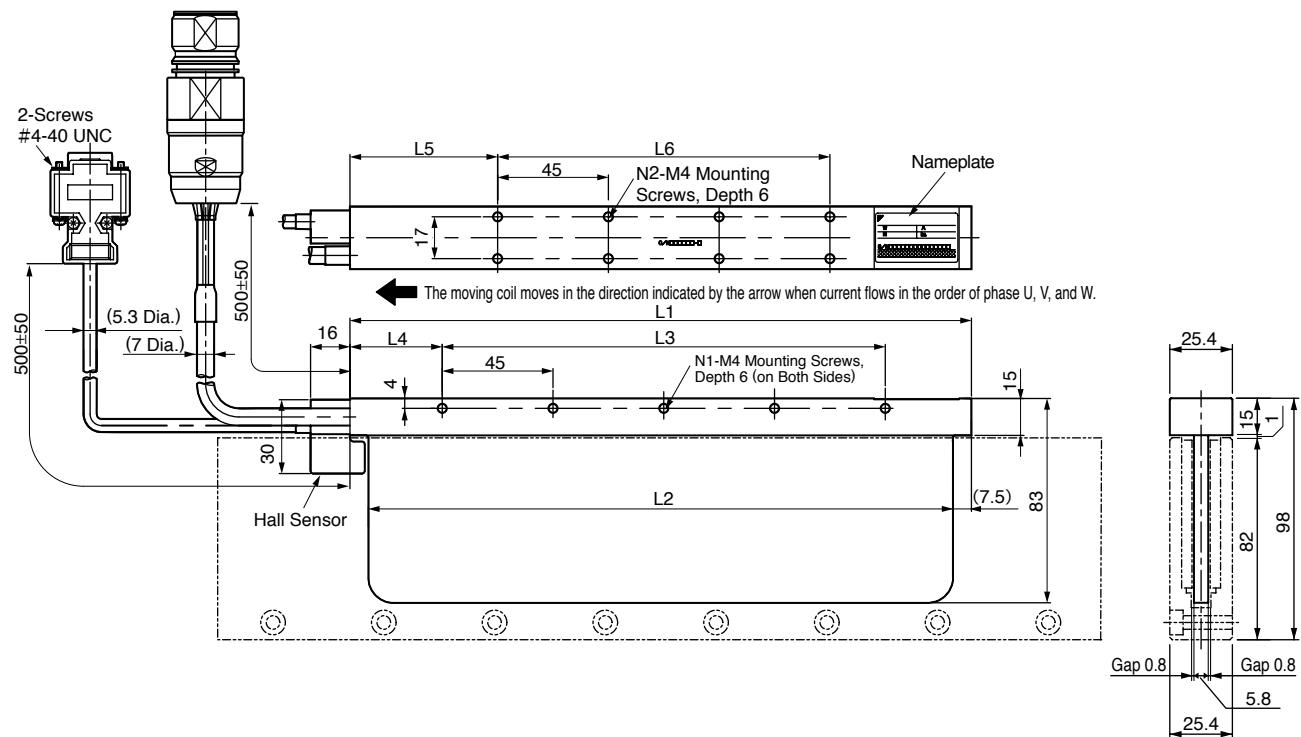
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



**External Dimensions** Units: mm

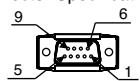
- Moving Coil: SGLGW-60A□□□C□D (With a connector by Interconnectron GmbH)



Moving Coil Model SGLGW-	L1	L2	L3	L4	L5	L6	N1	N2	Approx. Mass* kg
60A140C□D	140	125	90	30	52.5	45	3	4	0.48
60A253C□D	252.5	237.5	180	37.5	60	135	5	8	0.82
60A365C□D	365	350	315	30	52.5	270	8	14	1.16

\*: The values indicate the mass of moving coil with a hall sensor unit.

Hall Sensor  
Connector Specifications



Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector  
Socket Connector :  
17JE-13090-02 (D8C)  
Stud : 17L-002C or  
17L-002C1

Linear Servomotor  
Connector Specifications

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

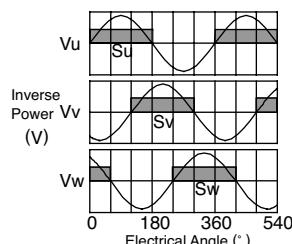
Linear Servomotor  
Connector Specifications  
Extension: SROC06JMSCN169  
Pin : 021.423.1020  
by Interconnectron GmbH

The Mating Connector  
Plug : SPUC06KFSDN236  
Socket: 020.030.1020

Pin No.	Signal	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	Not used	-
5	Not used	-
6	FG	Green

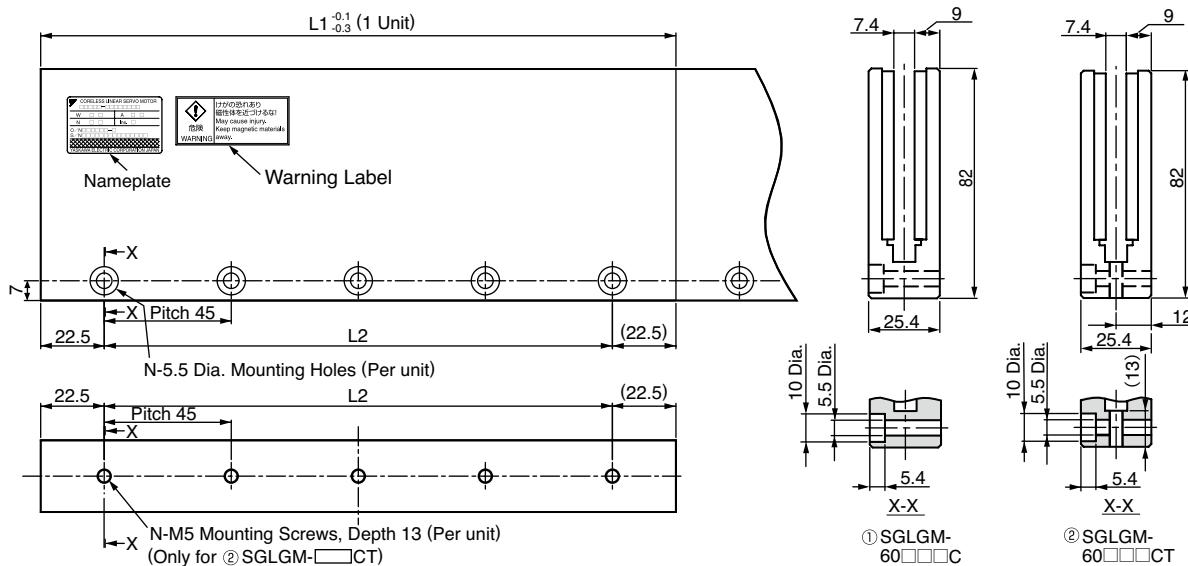
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

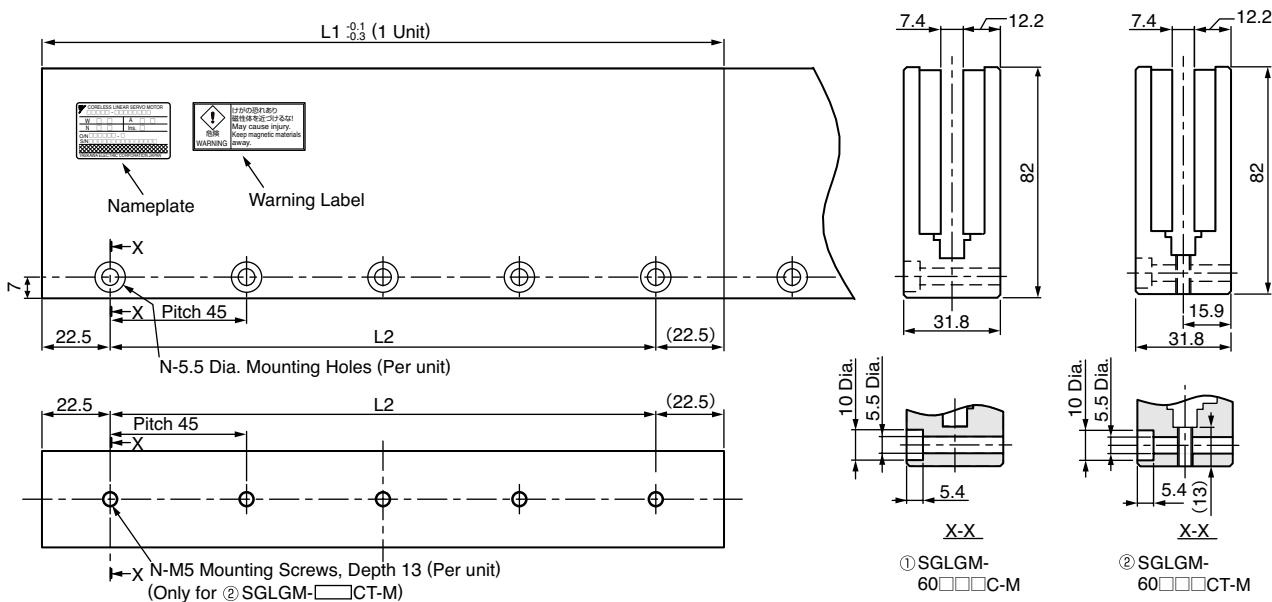
- Magnetic Way : SGLGM-60□□□C (Without mounting holes on the bottom)  
SGLGM-60□□□CT (With mounting holes on the bottom)



Type	Standard-force Magnetic Way Model SGLGM-	L1	L2	N	Approx. Mass kg
Standard Force	60090C or 60090CT	90	45	2	1.1
	60225C or 60225CT	225	180	5	2.6
	60360C or 60360CT	360	315	8	4.1
	60405C or 60405CT	405	360	9	4.6
	60450C or 60450CT	450	405	10	5.1

Note: If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

- High-force Magnetic Way : SGLGM-60□□□C-M (Without mounting holes on the bottom)  
SGLGM-60□□□CT-M (With mounting holes on the bottom)



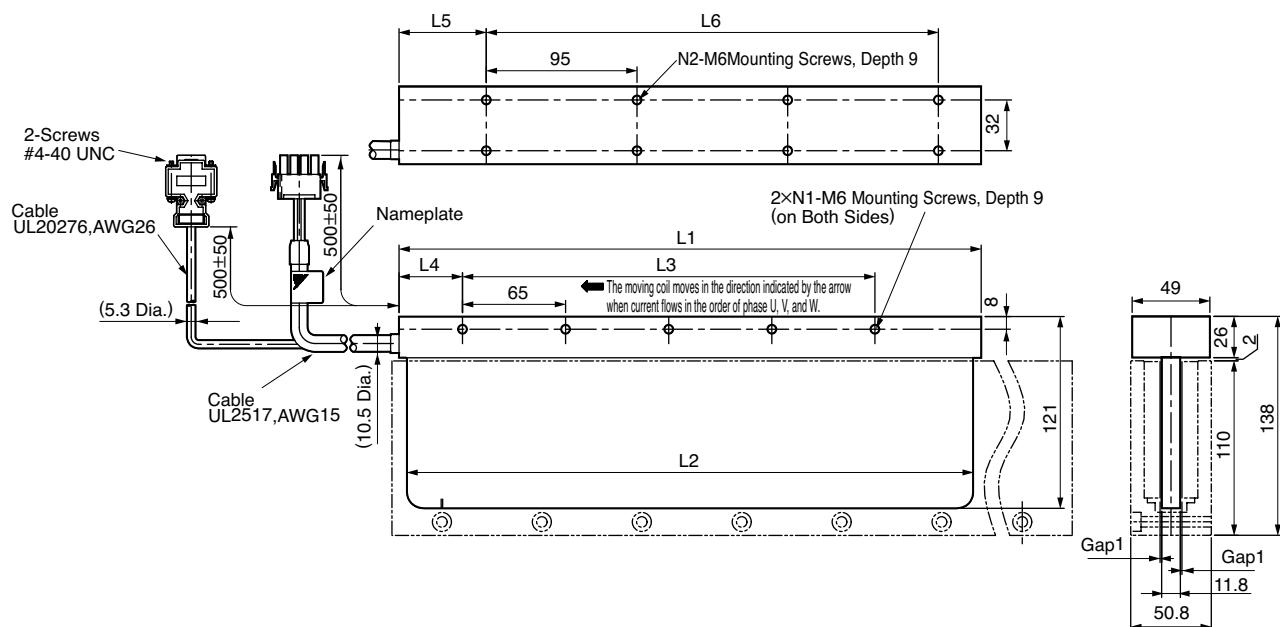
Type	High-force Magnetic Way Model SGLGM-	L1	L2	N	Approx. Mass kg
High Force	60090C-M or 60090CT-M	90	45	2	1.3
	60225C-M or 60225CT-M	225	180	5	3.3
	60360C-M or 60360CT-M	360	315	8	5.2
	60405C-M or 60405CT-M	405	360	9	5.9
	60450C-M or 60450CT-M	450	405	10	6.6

Note: If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

## External Dimensions Units: mm

### (4) SGLGW-90

- Moving Coil: SGLGW-90A□□□C□ (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLGW-	L1	L2	L3	L4	L5	L6	N1	N2	Approx. Mass* kg
90A200C□	199	189	130	40	60	95	3	4	2.2
90A370C□	367	357	260	40	55	285	5	8	3.65
90A535C□	535	525	455	40	60	380	8	10	4.95

\*: The values indicate the mass of moving coil with a hall sensor unit.

Hall Sensor  
Connector Specifications



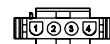
Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector :  
17JE-13090-02 (D8C)  
Stud : 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications



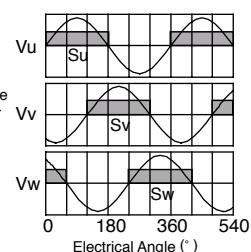
Plug : 350779-1  
Pin : 350218-3 or  
350547-3 (No.1 or 3)  
350654-1  
350669-1 (No.4)  
by Tyco Electronics Japan G.K.

The Mating Connector

Cap : 350780-1  
Socket : 350537-3 or  
350550-3

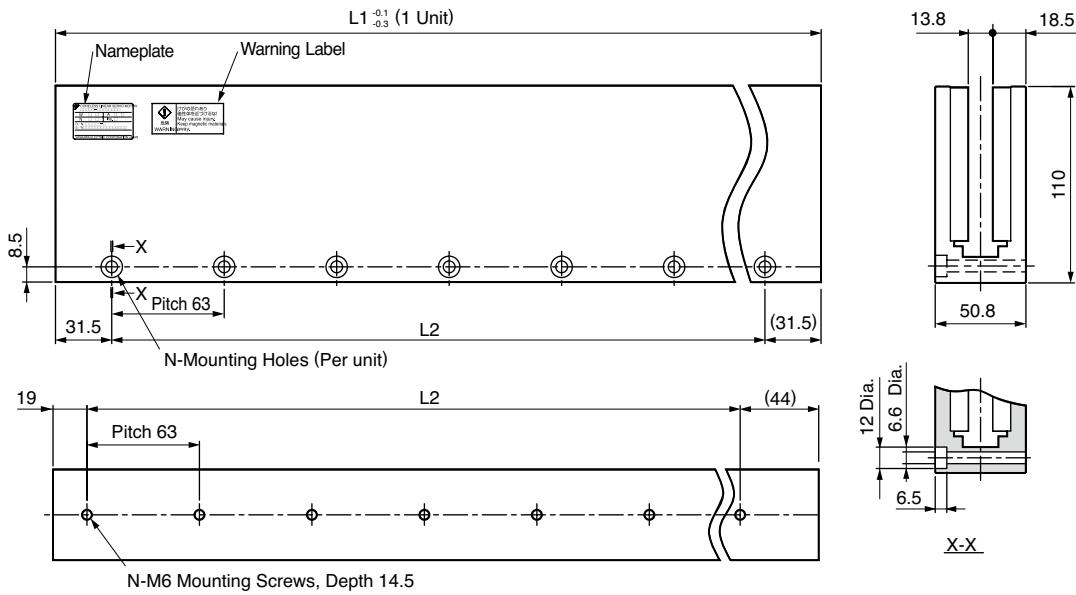
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLGM-90□□□A

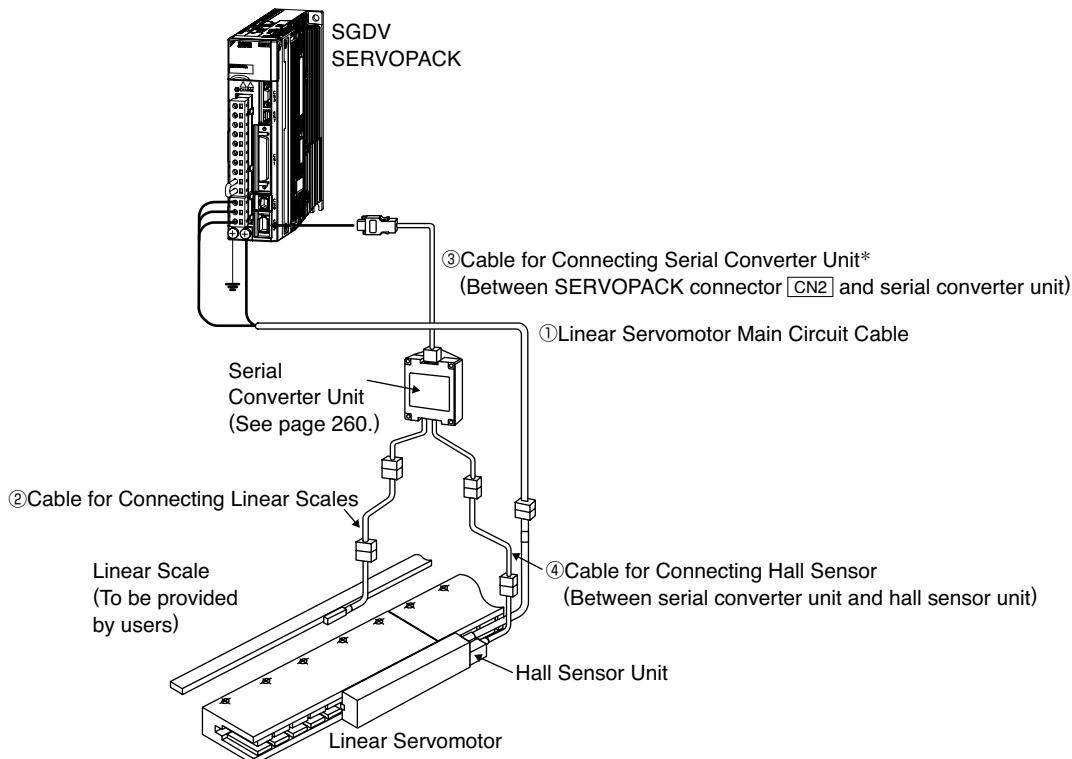


Note: If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

Magnetic Way SGLGM-	L1	L2	N	Approx. Mass kg
90252A	252	189	4	7.3
90504A	504	441	8	14.7

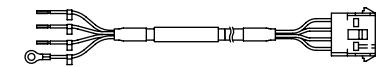
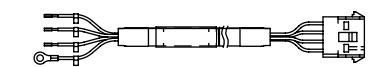
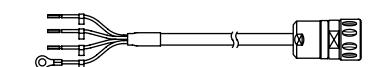
## Selecting Cables

### ● Cables Connections



\*: A serial converter unit can be connected directly to an absolute linear scale.

### ● Cables

Name	Applicable Linear Servomotor Model	Length	Order No.	Specifications	Details
① Linear Servomotor Main Circuit Cables	SGLGW-30, -40, -60	1 m	JZSP-CLN11-01-E	SERVOPACK End      Linear Servomotor End  *1	(1)
		3 m	JZSP-CLN11-03-E		
		5 m	JZSP-CLN11-05-E		
		10 m	JZSP-CLN11-10-E		
		15 m	JZSP-CLN11-15-E		
		20 m	JZSP-CLN11-20-E		
	SGLGW-90	1 m	JZSP-CLN21-01-E	SERVOPACK End      Linear Servomotor End  *1	(2)
		3 m	JZSP-CLN21-03-E		
		5 m	JZSP-CLN21-05-E		
		10 m	JZSP-CLN21-10-E		
		15 m	JZSP-CLN21-15-E		
		20 m	JZSP-CLN21-20-E		
	SGLGW -30□□□□□□D -40□□□□□□D -60□□□□□□D	1 m	JZSP-CLN14-01-E	SERVOPACK End      Linear Servomotor End  *2	(3)
		3 m	JZSP-CLN14-03-E		
		5 m	JZSP-CLN14-05-E		
		10 m	JZSP-CLN14-10-E		
		15 m	JZSP-CLN14-15-E		
		20 m	JZSP-CLN14-20-E		

\*1: Connector by Tyco Electronics Japan G.K.

\*2: Connector by Interconnectron GmbH

(Cont'd)

## Selecting Cables

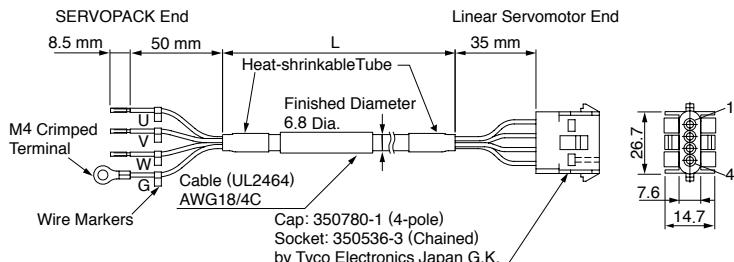
### ● Cables

Name	Applicable Linear Servomotor Model	Length	Order No.	Specifications	Details
② Cables for Connecting Linear Scales*	For Linear Scale by Renishaw plc.	1 m	JZSP-CLL00-01-E		(4)
		3 m	JZSP-CLL00-03-E		
		5 m	JZSP-CLL00-05-E		
		10 m	JZSP-CLL00-10-E		
		15 m	JZSP-CLL00-15-E		
	For Linear Scale by HEIDENHAIN Corporation	1 m	JZSP-CLL30-01-E		(4)
		3 m	JZSP-CLL30-03-E		
		5 m	JZSP-CLL30-05-E		
		10 m	JZSP-CLL30-10-E		
		15 m	JZSP-CLL30-15-E		
③ Cables for Connecting Serial Converter Units	All models	1 m	JZSP-CLP70-01-E		(5)
		3 m	JZSP-CLP70-03-E		
		5 m	JZSP-CLP70-05-E		
		10 m	JZSP-CLP70-10-E		
		15 m	JZSP-CLP70-15-E		
		20 m	JZSP-CLP70-20-E		
		1 m	JZSP-CLL10-01-E		
④ Cables for Connecting Hall Sensors	All models	3 m	JZSP-CLL10-03-E		(6)
		5 m	JZSP-CLL10-05-E		
		10 m	JZSP-CLL10-10-E		
		15 m	JZSP-CLL10-15-E		
		1 m	JZSP-CLN11-01-E		

\*: When using serial converter unit JZDP-G00□-□□□-E, the maximum cable length should be 3 m.

### (1) Linear Servomotor Main Circuit Cables: JZSP-CLN11-□□-E

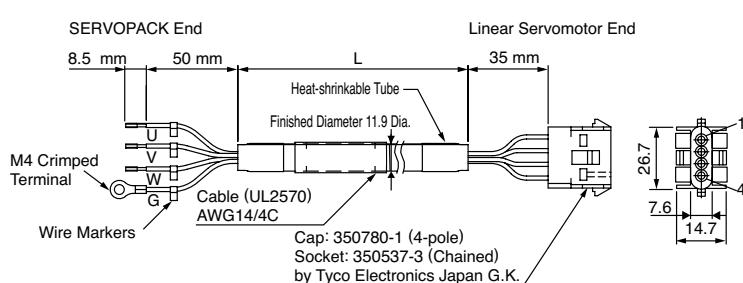
### • Wiring Specifications



SERVOPACK-end Leads		Linear Servomotor-end Connector	
Wire Color	Signal	Signal	Pin. No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/yellow	FG	FG	4

### (2) Linear Servomotor Main Circuit Cables: JZSP-CLN21-□□-E

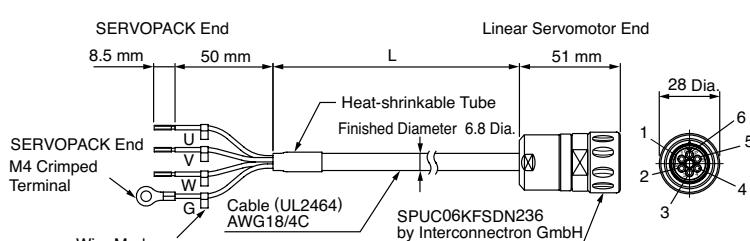
### • Wiring Specifications



SERVOPACK-end Leads		Linear Servomotor-end Connector	
Wire Color	Signal	Signal	Pin. No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/yellow	FG	FG	4

### (3) Linear Servomotor Main Circuit Cables: JZSP-CLN14-□□-E

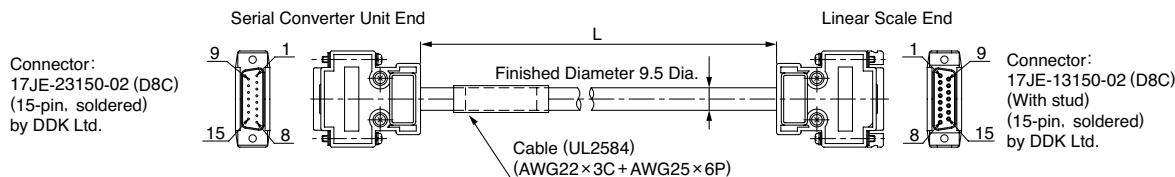
### • Wiring Specifications



SERVOPACK-end Leads		Linear Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Black (White 1)	Phase U	Phase U	1
Black (White 2)	Phase V	Phase V	2
Black (White 3)	Phase W	Phase W	3
Green/yellow	FG	FG	4
		—	5
		—	6

## Selecting Cables

### (4) Cables for Connecting Linear Scales: JZSP-CLL□□-□□-E



- JZSP-CLL00-□□-E (for linear scale by Renishaw)  
Wiring Specifications

Serial Converter Unit End

Pin No.	Signal
1	/Cos (V1-)
2	/Sin (V2-)
3	Ref (V0+)
4	+5V
5	5Vs
6	BID
7	Vx
8	Vq
9	Cos (V1+)
10	Sin (V2+)
11	/Ref (V0-)
12	0V
13	0Vs
14	DIR
15	Inner
Case	Shield

Linear Scale End

Pin No.	Signal
1	/Cos (V1-)
2	/Sin (V2-)
3	Ref (V0+)
4	+5V
5	5Vs
6	BID
7	Vx
8	Vq
9	Cos (V1+)
10	Sin (V2+)
11	/Ref (V0-)
12	0V
13	0Vs
14	DIR
15	Inner
Case	Shield

- JZSP-CLL30-□□-E (for linear scale by HEIDENHAIN)  
Wiring Specifications

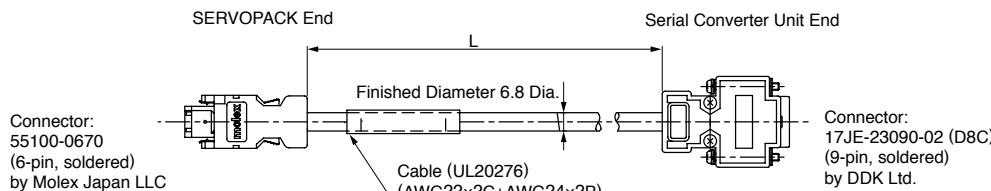
Serial Converter Unit End

Pin No.	Signal
1	Cos (A+)
2	0V
3	Sin (B+)
4	+5V
5	-
6	-
7	/Ref (R-)
8	-
9	/Cos (A-)
10	0Vs
11	/Sin (B-)
12	5Vs
13	-
14	Ref (R+)
15	-
Case	Shield

Linear Scale End

Pin No.	Signal
1	Cos (A+)
2	0V
3	Sin (B+)
4	+5V
5	-
6	-
7	/Ref (R-)
8	-
9	/Cos (A-)
10	0Vs
11	/Sin (B-)
12	5Vs
13	-
14	Ref (R+)
15	-
Case	Shield

### (5) Cables for Connecting Serial Converter Units: JZSP-CLP70-□□-E



- Wiring Specifications

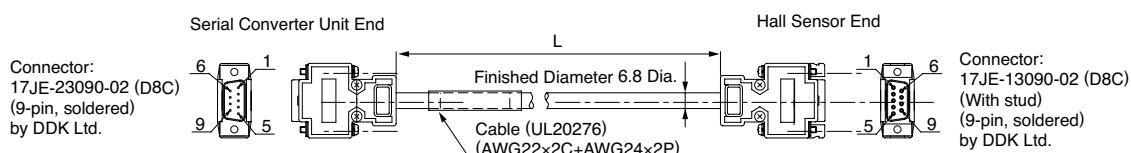
SERVOPACK End

Pin No.	Signal	Wire Color
1	PG5V	Orange
2	PG0V	Green
3	-	-
4	-	-
5	PS	Red/light blue
6	/PS	Black/light blue
Shell	Shield	-

Serial Converter Unit End

Pin No.	Signal	Wire Color
1	+5V	Red
5	0V	Black
3	-	-
4	-	-
2	Phase S output	Light blue
6	Phase S output	Light blue/white
Case	Shield	-
7	-	-
8	-	-
9	-	-

### (6) Cables for Connecting Hall Sensors: JZSP-CLL10-□□-E



- Wiring Specifications

Serial Converter Unit End

Pin No.	Signal
1	+5V
2	Phase U input
3	Phase V input
4	Phase W input
5	0V
6	-
7	-
8	-
9	-
Case	Shield

Hall Sensor End

Pin No.	Signal
1	+5V
2	Phase U input
3	Phase V input
4	Phase W input
5	0V
6	-
7	-
8	-
9	-
Case	Shield

# Linear Servomotors

## SGLFW

(With F-type iron core)



### Model Designations

- Moving Coil

S	G	L	F	W	-	20	A	090	A	P	□
Linear Σ Series Linear Servomotor	1st digit	2nd digit		3rd+4th digits	5th digit	6th+7th+8th digits	9th digit	10th digit	11th digit		

1st digit Servomotor Type

Code	Specifications
F	F-type iron core

5th digit Voltage

Code	Specifications
A	200 VAC
D	400 VAC

10th digit Hall Sensor

Code	Specifications
P	With hall sensor
Blank	Without hall sensor

2nd digit Moving Coil/ Magnetic Way

Code	Specifications
W	Moving Coil

6th+7th+8th digits Length of Moving Coil

9th digit Design Revision Order  
A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z

11th digit Connector for Main Circuit Cable

Code	Specifications	Applicable Model
Blank	Connector by Tyco Electronics Japan G.K.	All models
D	Connector by Interconnectron GmbH	SGLFW-35,-50,-1Z□200B,-1ZD380B

3rd+4th digits Magnet Height

- Magnetic Way

S	G	L	F	M	-	20	324	A	□
Linear Σ Series Linear Servomotor	1st digit	2nd digit		3rd+4th digits	5th+6th+7th digits	8th digit	9th digit		

1st digit Servomotor Type  
(Same as that of the moving coil)

3rd+4th digits Magnet Height

9th digit Options

2nd digit Moving Coil/ Magnetic Way

5th+6th+7th digits Length of Magnetic Way

Code	Specifications
Blank	Standard
C	With magnet cover

Code	Specifications
M	Magnetic Way

8th digit Design Revision Order

A, B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z

## Features

- Direct-feed mechanism for high-speed and high-precision positioning.
- The magnetic attraction force between the moving and stationary members can be used effectively to increase the rigidity of the linear guidance by preloading the linear motion bearings.
- The magnetic preloading on certain types of compliant linear motion bearings can help increase the system's frequency response, improving its deceleration and settling performances.

## Application Examples

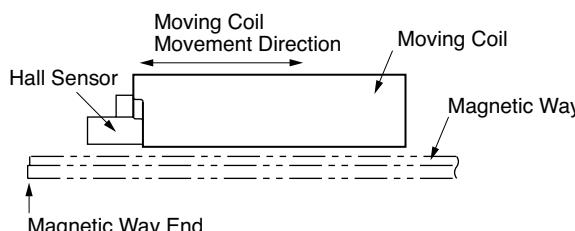
- Feeders and loaders
- Semiconductor equipment
- LCD manufacturing equipment

### ● Precautions on Moving Coil with Hall Sensor

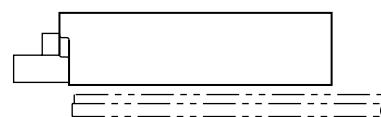
When using a moving coil with a hall sensor, the magnetic way must completely cover the bottom of the hall sensor. Refer to the example showing the correct installation.

When determining the length of the moving coil's stroke or the length of the magnetic way, consider the total length of the moving coil and the hall sensor unit. Refer to the following table.

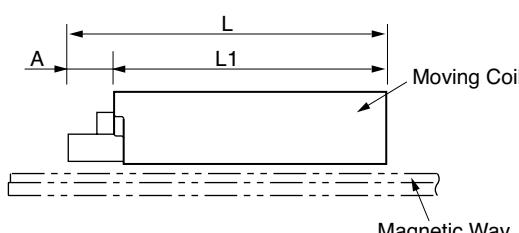
<Correct>



<Incorrect>



The total length of moving coil with hall sensor



Moving Coil Model SGLFW-	Length of Moving Coil L1 (mm)	Length of Hall Sensor Unit A (mm)	Total Length L (mm)
20A090AP□	91	22	113
20A120AP□	127		149
35□120AP□	127	22	149
35□230AP□	235		257
50□200□P□	215	22	237
50□380□P□	395		417
1Z□200□P□	215	22	237
1Z□380□P□	395		417

## Ratings and Specifications

<b>Time Rating:</b> Continuous	<b>Withstand Voltage:</b> 1500 VAC for one minute
<b>Insulation Resistance:</b> 500 VDC, 10 MΩ min.	<b>Enclosure:</b> Self-cooled
<b>Ambient Temperature:</b> 0 to 40°C	<b>Ambient Humidity:</b> 20% to 80% (no condensation)
<b>Excitation:</b> Permanent magnet	<b>Allowable Winding Temperature:</b> 130°C (Thermal class B)

### 200-V Class

Linear Servomotor Model SGLFW-□	SGDV-	20A		35A		50A		1ZA	
		090A	120A	120A	230A	200B	380B	200B	380B
Peak Speed	m/s	5.0	5.0	5.0	5.0	5.0	5.0	4.9	4.9
Rated Force*	N	25	40	80	160	280	560	560	1120
Rated Current*	Arms	0.70	0.80	1.4	2.8	5.0	10.0	8.7	17.5
Peak Force*	N	86	125	220	440	600	1200	1200	2400
Peak Current*	Arms	3.0	2.9	4.4	8.8	12.4	25.0	21.6	43.6
Moving Coil Mass	kg	0.7	0.9	1.3	2.3	3.5	6.9	6.4	11.5
Force Constant	N/Arms	36.0	54.0	62.4	62.4	60.2	60.2	69.0	69.0
BEMF Constant	V/ (m/s)	12.0	18.0	20.8	20.8	20.1	20.1	23.0	23.0
Motor Constant	N/ $\sqrt{W}$	7.9	9.8	14.4	20.4	34.3	48.5	52.4	74.0
Electrical Time Constant	ms	3.2	3.3	3.6	3.6	15.9	15.8	18.3	18.3
Mechanical Time Constant	ms	11.0	9.3	6.2	5.5	3.0	2.9	2.3	2.1
Thermal Resistance (With Heat Sink)	K/W	4.35	3.19	1.57	0.96	0.56	0.38	0.47	0.2
Thermal Resistance (Without Heat Sink)	K/W	7.69	5.02	4.10	1.94	1.65	0.95	1.3	0.73
Magnetic Attraction	N	314	462	809	1590	1650	3260	3300	6520
Applicable SERVOPACK	SGDV-	1R6A, 2R1F	1R6A, 2R1F	1R6A, 2R1F	3R8A	5R5A	120A	120A	200A

Notes: 1 The items marked with an \* and *Force and Speed Characteristics* (the table on the next page) are the values at a motor winding temperature of 100°C during operation in combination with a SERVOPACK. The others are at 20°C.

2 The above specifications show the values under the cooling condition when a heat sink (aluminum board) listed in the following table is mounted on the moving coil.

Heat Sink Size : 125 mm×125 mm×13 mm: SGLFW-20A090A, -20A120A  
 254 mm×254 mm×25 mm: SGLFW-35A120A, -35A230A  
 400 mm×500 mm×40 mm: SGLFW-50A200B, -50A380B, -1ZA200B  
 600 mm×762 mm×50 mm: SGLFW-1ZA380B

### 400-V Class

Linear Servomotor Model SGLFW-□	SGDV-	35D		50D		1ZD	
		120A	230A	200B	380B	200B	380B
Peak Speed	m/s	4.5	4.5	5.0	5.0	5.0	5.0
Rated Force*	N	80	160	280	560	560	1120
Rated Current*	Arms	0.6	1.3	2.3	4.5	4.9	9.8
Peak Force*	N	220	440	600	1200	1200	2400
Peak Current*	Arms	2.0	4.0	5.6	11.0	12.3	24.6
Moving Coil Mass	kg	1.3	2.3	3.5	6.9	6.4	11.5
Force Constant	N/Arms	136.0	136.0	134.7	134.7	122.6	122.6
BEMF Constant	V/ (m/s)	45.3	45.3	44.9	44.9	40.9	40.9
Motor Constant	N/ $\sqrt{W}$	14.2	20.1	33.4	47.2	51.0	72.1
Electrical Time Constant	ms	3.7	3.6	15.0	15.0	17.4	17.2
Mechanical Time Constant	ms	5.2	5.1	3.2	3.2	2.5	2.2
Thermal Resistance (With Heat Sink)	K/W	1.57	0.96	0.56	0.38	0.47	0.2
Thermal Resistance (Without Heat Sink)	K/W	4.1	1.94	1.65	0.95	1.3	0.73
Magnetic Attraction	N	810	1590	1650	3260	3300	6520
Applicable SERVOPACK	SGDV-	1R9D	1R9D	3R5D	5R4D	5R4D	120D

Notes: 1 The items marked with an \* and *Force and Speed Characteristics* (the table on the next page) are the values at a motor winding temperature of 100°C during operation in combination with a SERVOPACK. The others are at 20°C.

2 The above specifications show the values under the cooling condition when a heat sink (aluminum board) listed in the following table is mounted on the moving coil.

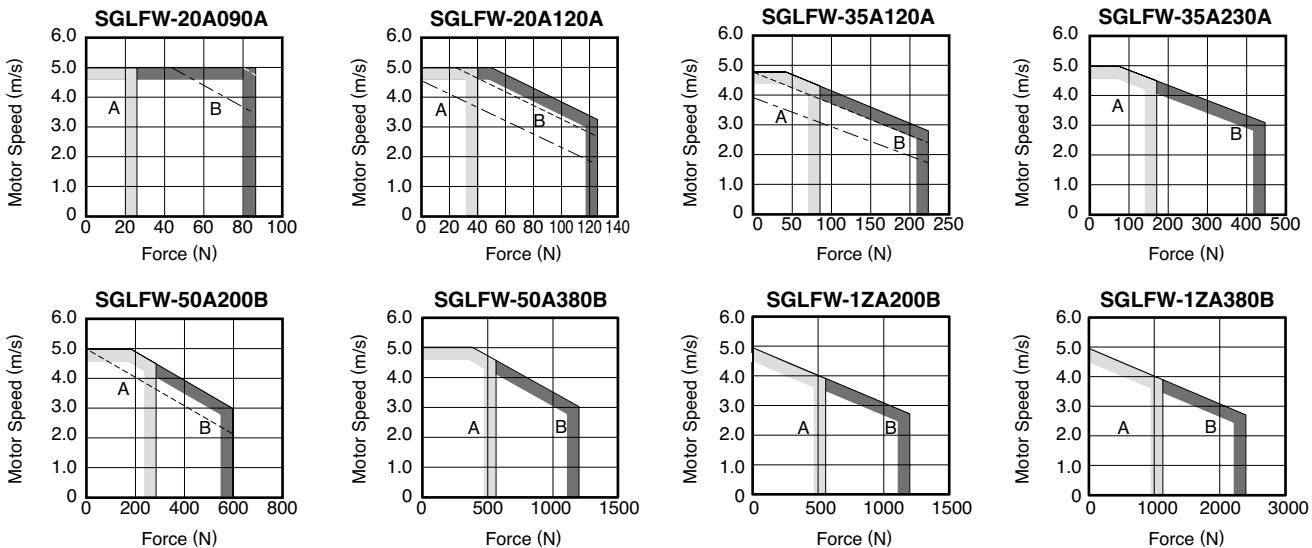
Heat Sink Size : 254 mm×254 mm×25 mm: SGLFW-35D120A, -35D230A  
 400 mm×500 mm×40 mm: SGLFW-50D200B, -50D380B, -1ZD200B  
 600 mm×762 mm×50 mm: SGLFW-1ZD380B

## Ratings and Specifications

### ● Force and Speed Characteristics

200-V Class

[A] : Continuous Duty Zone [B] : Intermittent Duty Zone

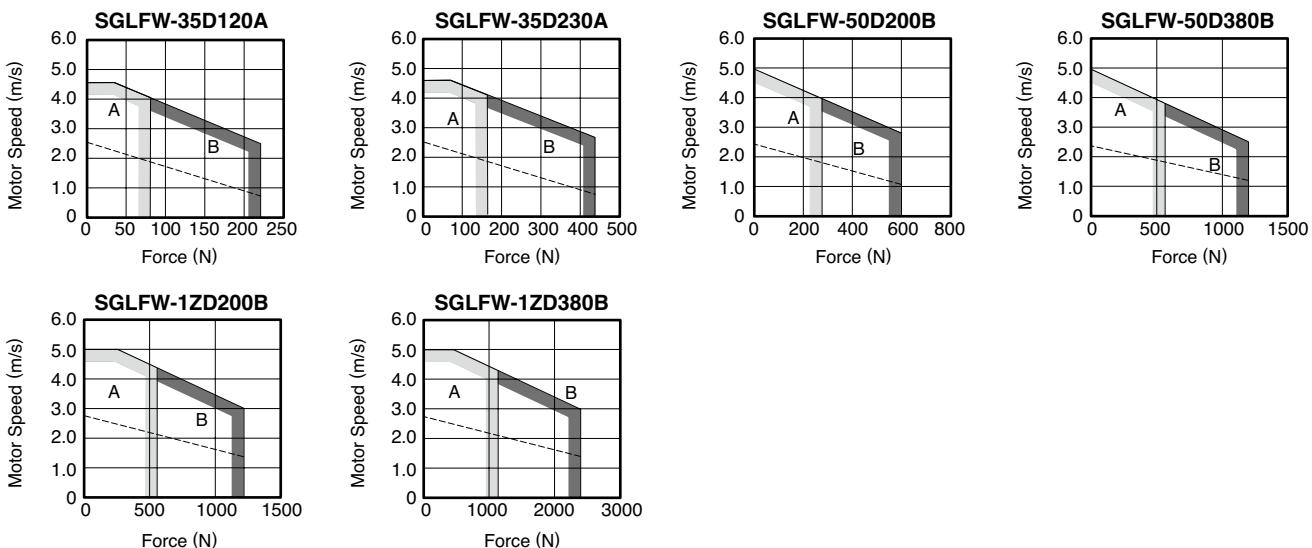


Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid, dotted, and dashed-dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 200 V SERVOPACK
- The dotted line: With a single-phase 200 V SERVOPACK
- The dashed-dotted line: With a single-phase 100 V SERVOPACK

2 When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

400-V Class



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid and dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 400 V SERVOPACK
- The dotted line: With a three-phase 200 V SERVOPACK

2 When using the servomotor with a three-phase 200-V input power supply, a different serial converter unit is required. For details, contact your Yaskawa representative.

3 When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

### ● Mechanical Specifications

#### (1) Impact Resistance

- Impact acceleration: 196 m/s<sup>2</sup>
- Impact occurrences: twice

#### (2) Vibration Resistance

The linear servomotors will withstand the following vibration acceleration in three directions: Vertical, side to side, and front to back.

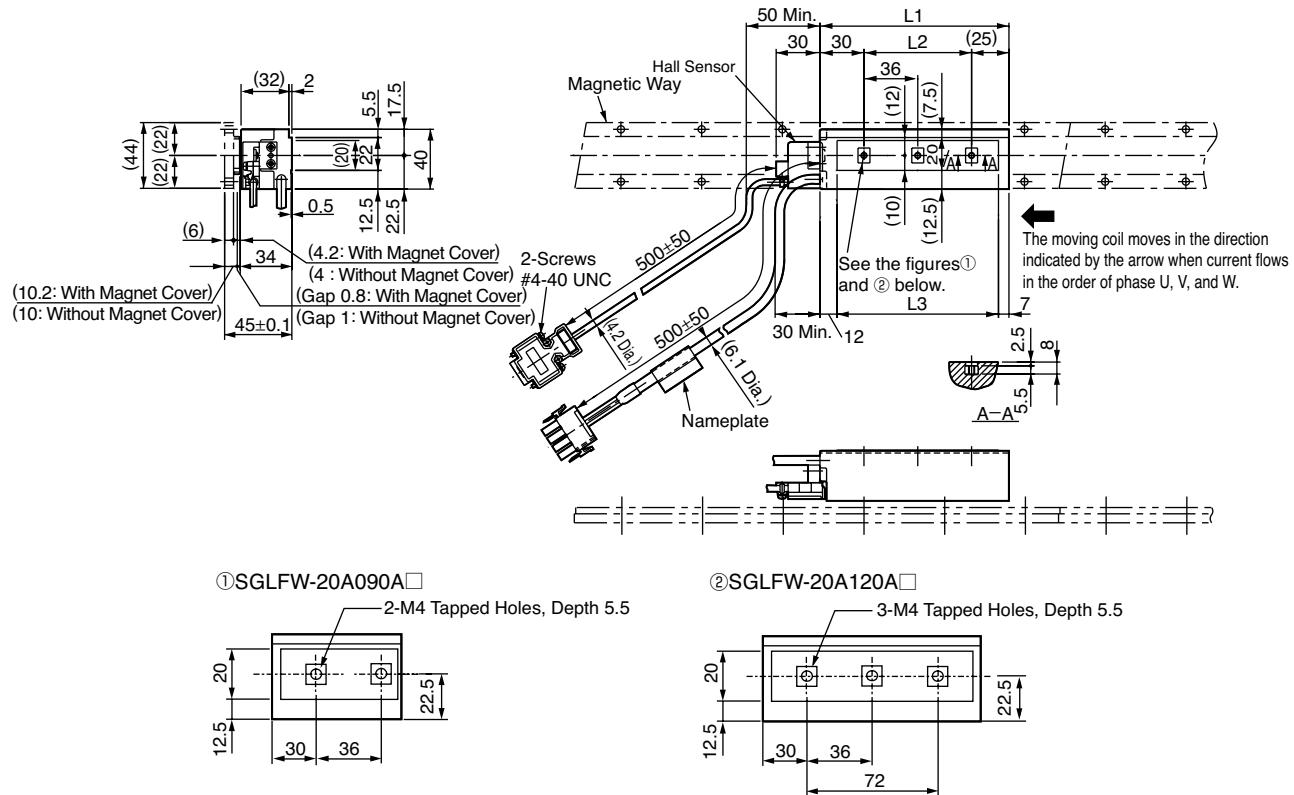
- Vibration acceleration: 49 m/s<sup>2</sup>

**SGLFW**

## External Dimensions Units: mm

### (1) SGLFW-20

• Moving Coil: SGLFW-20A□□□A□ (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLFW-	L1	L2	L3	Approx. Mass kg
20A090A□	91	36	72	0.7
20A120A□	127	72	108	0.9

#### Hall Sensor Connector Specifications



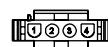
Pin Connector :  
17JE-13090-02 (D8C)  
by DDK Ltd.

#### The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

#### Linear Servomotor Connector Specifications



Plug: 350779-1  
Pin : 350218-3 or  
350547-3 (No.1 to 3)  
350654-1  
350669-1 (No.4)  
by Tyco Electronics Japan G.K.

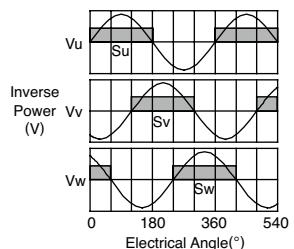
#### The Mating Connector

Cap : 350780-1  
Socket: 350536-3 or  
350550-3

Note: Models compatible with connectors by  
Interconnectron GmbH are also available.

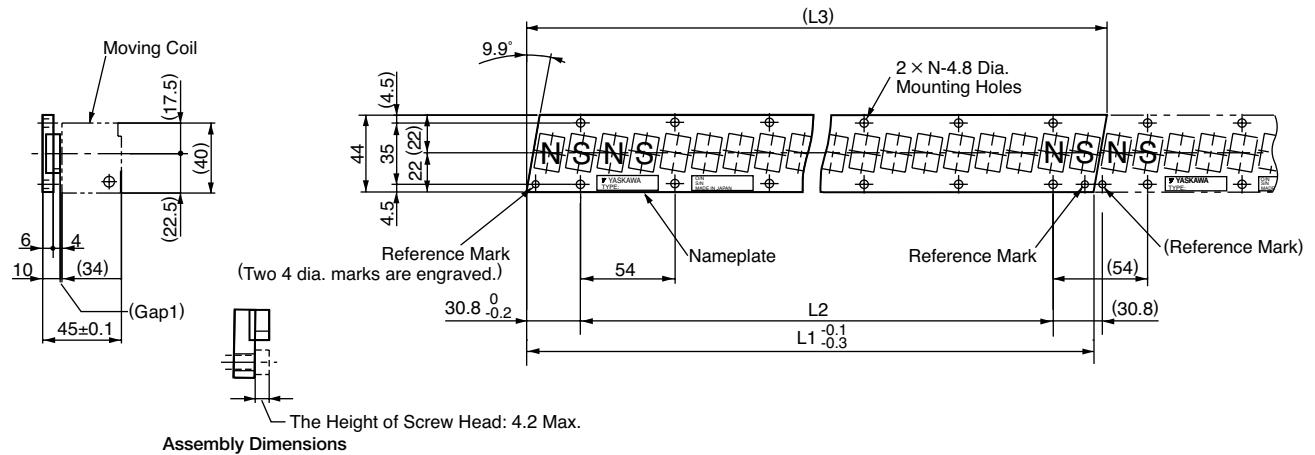
#### Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



**External Dimensions** Units: mm

- Magnetic Way: SGLFM-20□□□A



Notes: 1 Multiple SGLFM-20□□□A magnetic ways can be connected. Connect magnetic ways so that the reference marks match one on the other in the same direction as shown in the figure.

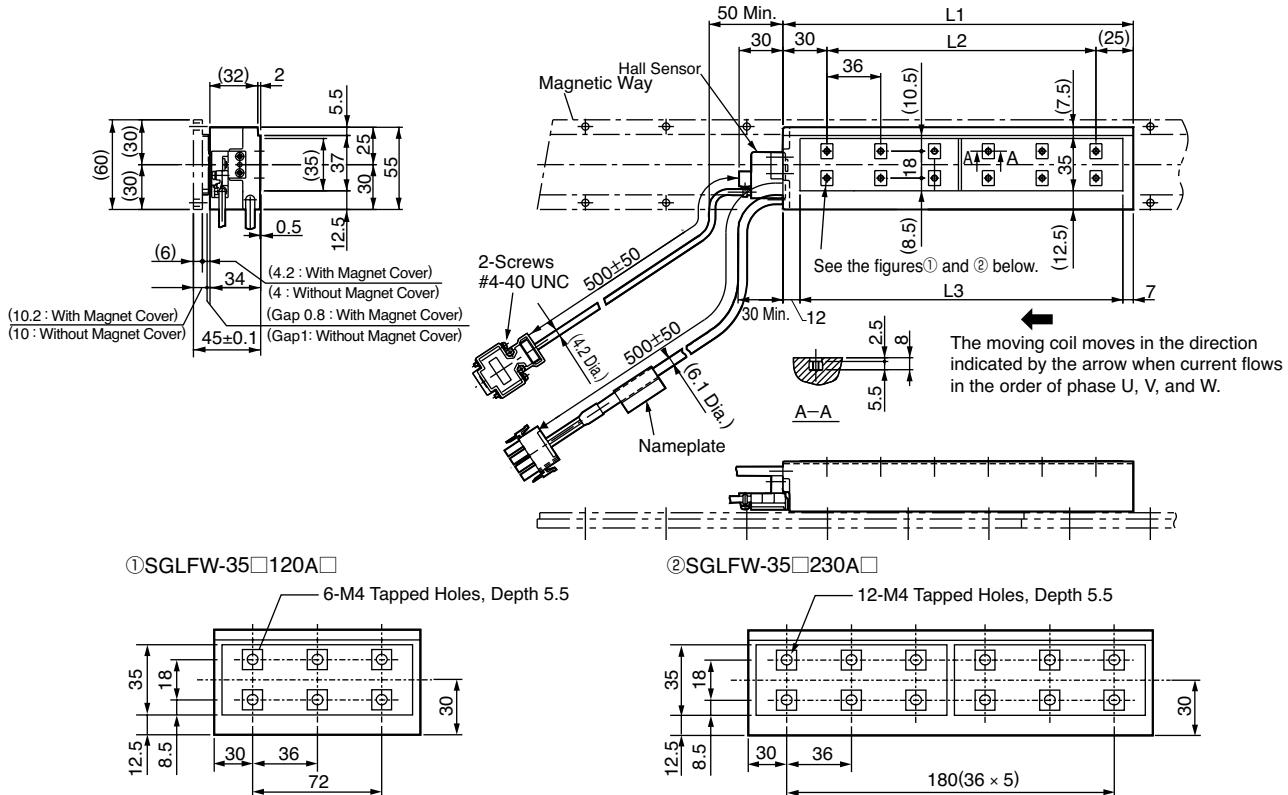
2 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

Magnetic Way Model SGLFM-	L1 <sup>-0.1</sup> <sub>-0.3</sub>	L2	(L3)	N	Approx. Mass kg
20324A	324	270 (54×5)	(331.6)	6	0.9
20540A	540	486 (54×9)	(547.6)	10	1.4
20756A	756	702 (54×13)	(763.6)	14	2

## External Dimensions Units: mm

### (2) SGLFW-35

- Moving Coil: SGLFW-35□□□□A□ (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLFW-	L1	L2	L3	Approx. Mass kg
35□120A□	127	72	108	1.3
35□230A□	235	180	216	2.3

#### Hall Sensor Connector Specifications



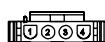
Pin Connector  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

#### Linear Servomotor Connector Specifications



Plug: 350779-1  
Pin : 350218-3 or  
350547-3 (No.1 to 3)  
350654-1  
350669-1 (No.4)  
by Tyco Electronics Japan G.K.

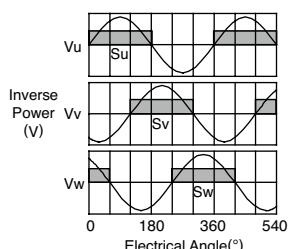
The Mating Connector

Cap : 350780-1  
Socket: 350536-3 or  
350550-3

Pin No.	Signal	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Black
4	FG	Green

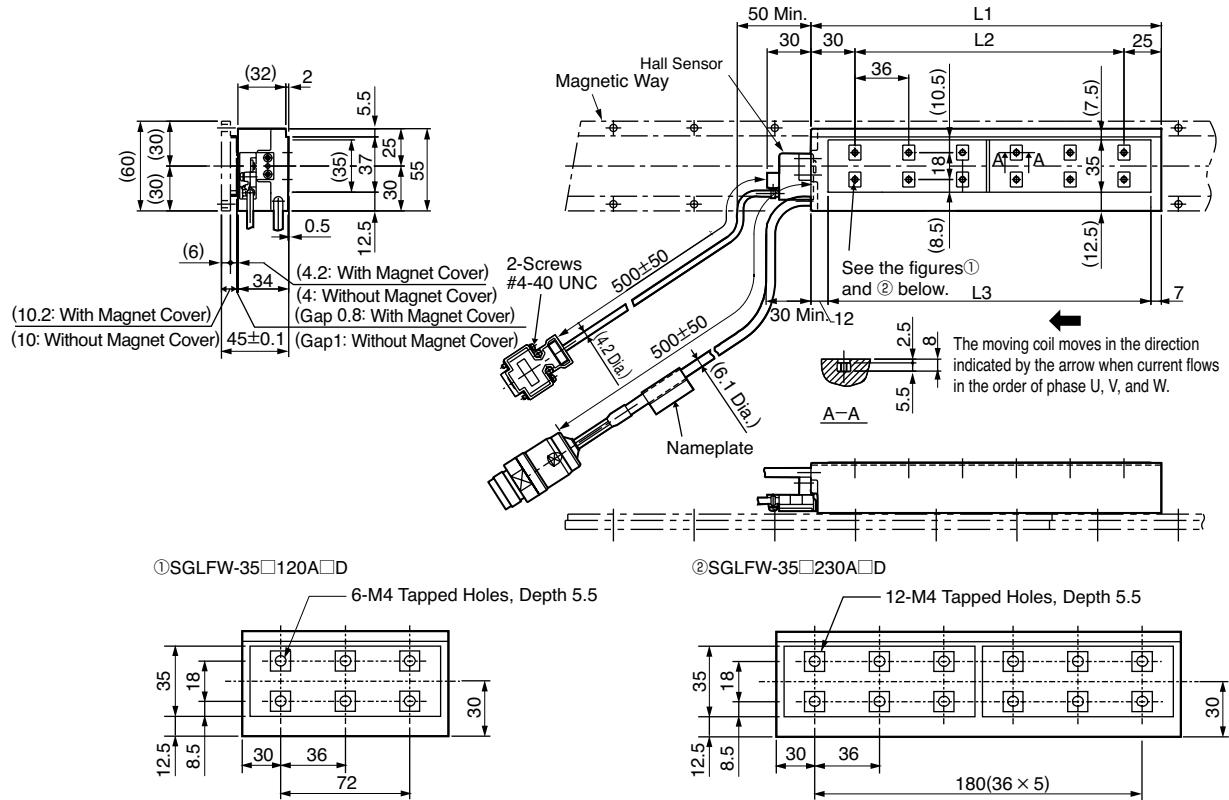
#### Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



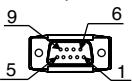
## External Dimensions Units: mm

- Moving Coil: SGLFW-35□□□□A□D (With a connector by Interconnectron GmbH)



Moving Coil Model SGLFW-	L1	L2	L3	N	Approx. Mass kg
35□120AD□	127	72	108	6	1.3
35□230AD□	235	180	216	12	2.3

## Hall Sensor Connector Specifications



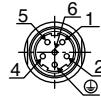
Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

## The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

## Linear Servomotor Connector Specifications



Extension: ARRA06AMRPN182  
Pin : 021.279.1020  
by Interconnectron GmbH

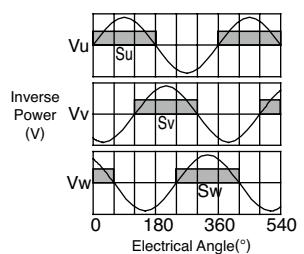
## The Mating Connector

Plug : APRA06BFRDN170  
Socket: 020.105.1020

Pin No.	Name
1	Phase U
2	Phase V
4	Phase W
5	Not used
6	Not used
⊕	Ground

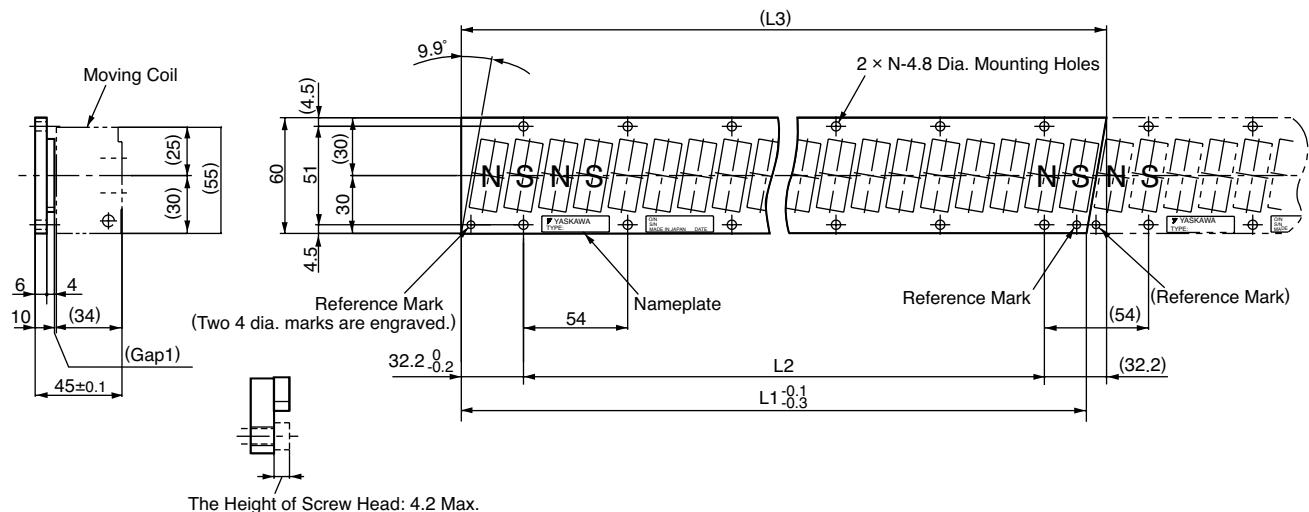
## Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals  $S_u$ ,  $S_v$ ,  $S_w$  and the inverse power of each motor phase  $V_u$ ,  $V_v$ ,  $V_w$  becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLFM-35□□□A



The Height of Screw Head: 4.2 Max.

### Assembly Dimensions

Notes: 1 Multiple SGLFM-35□□□A magnetic ways can be connected. Connect magnetic ways so that the reference marks match one on the other in the same direction as shown in the figure.

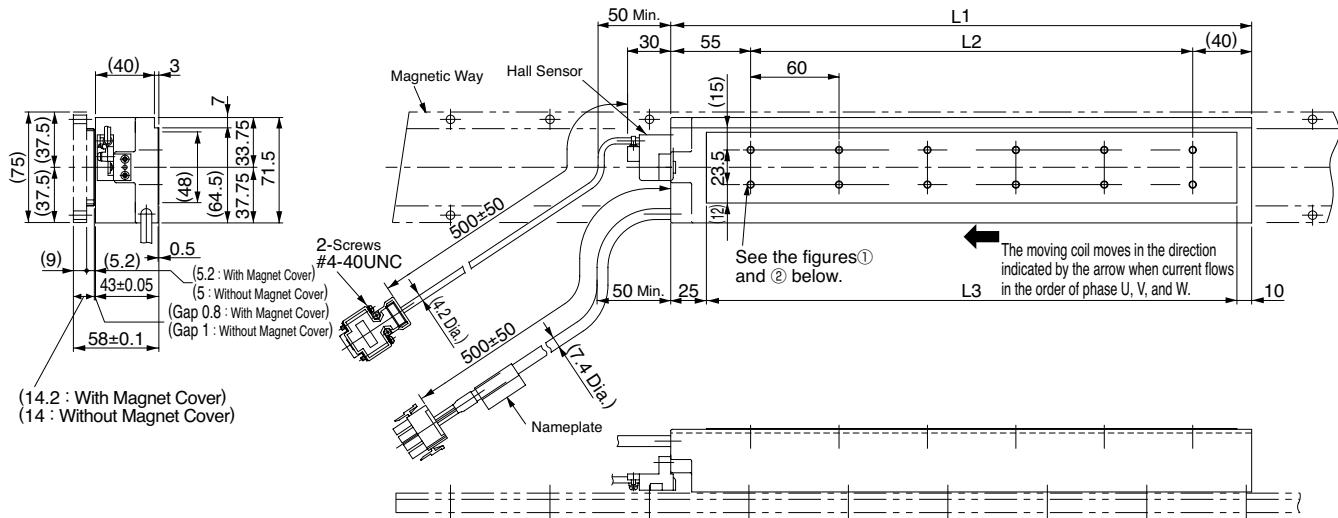
2 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

Magnetic Way Model SGLFM-	$L1_{-0.1}^{+0.1}$	$L2$	$(L3)$	$N$	Approx. Mass kg
35324A	324	270 (54×5)	(334.4)	6	1.2
35540A	540	486 (54×9)	(550.4)	10	2
35756A	756	702 (54×13)	(766.4)	14	2.9

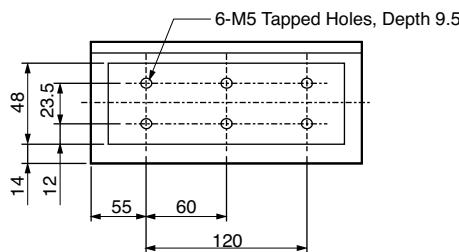
**External Dimensions** Units: mm

**(3) SGLFW-50**

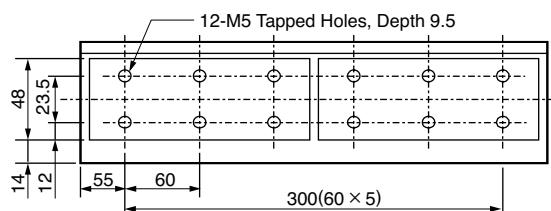
- Moving Coil: SGLFW-50□□□□B□ (With a connector by Tyco Electronics Japan G.K.)



①SGLFW-50□200B□

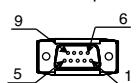


②SGLFW-50□380B□



Moving Coil Model SGLFW-	L1	L2	L3	Approx. Mass kg
50□200B□	215	120	180	3.5
50□380B□	395	300	360	6.9

Hall Sensor  
Connector Specifications



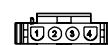
Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications



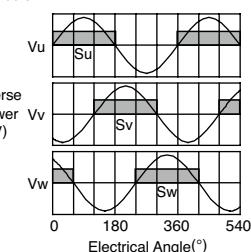
Plug:350779-1  
Pin :350218-3 or  
350547-3(No.1 to 3)  
350654-1  
350669-1(No.4)  
by Tyco Electronics Japan G.K.

The Mating Connector

Cap : 350780-1  
Socket: 350537-3 or  
350550-3

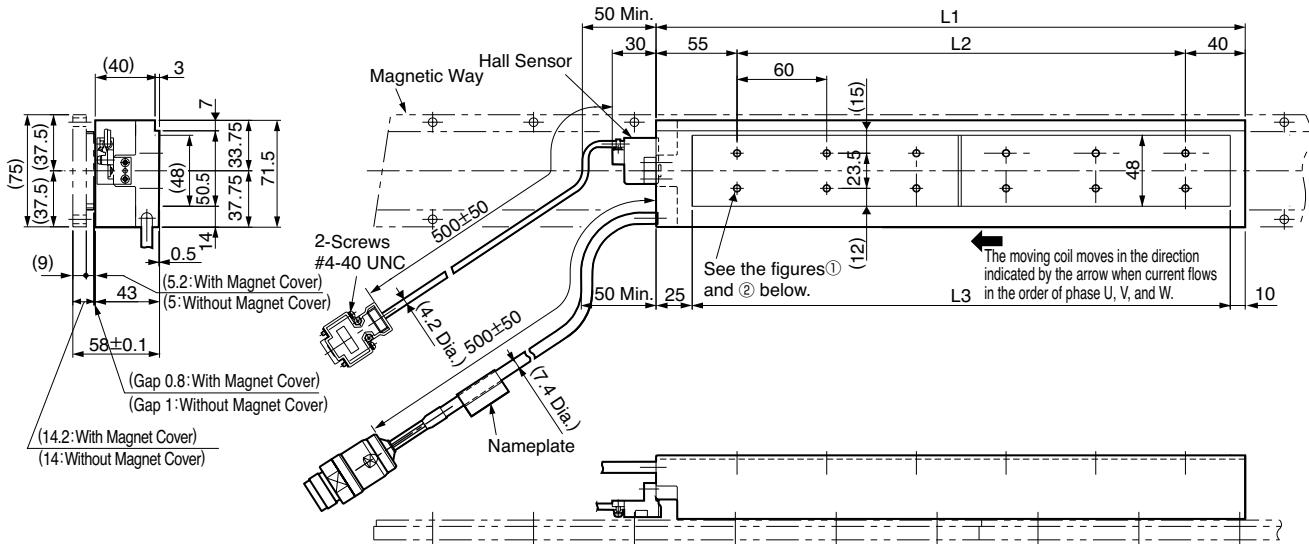
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.

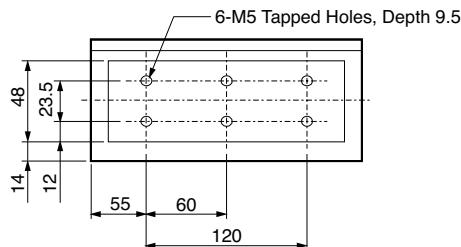


## External Dimensions Units: mm

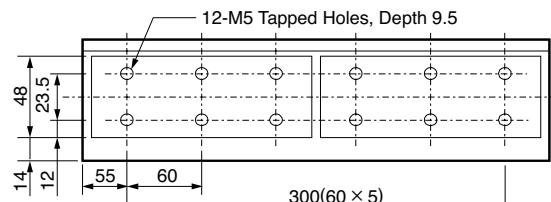
- Moving Coil: SGLFW-50□□□□B□D (With a connector by Interconnectron GmbH)



①SGLFW-50□200B□D

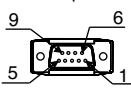


②SGLFW-50□380B□D



Moving Coil Model SGLFW-	L1	L2	L3	N	Approx. Mass kg
50□200B□D	215	120	180	6	3.5
50□380B□D	395	300	360	12	6.9

### Hall Sensor Connector Specifications



Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

### The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

### Linear Servomotor Connector Specifications



Extension: ARRA06AMRPN182  
Pin : 021.279.1020  
by Interconnectron GmbH

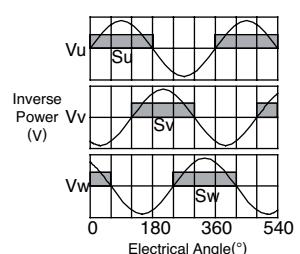
### The Mating Connector

Plug : APRA06BFRDN170  
Socket: 020.105.1020

Pin No.	Name
1	Phase U
2	Phase V
4	Phase W
5	Not used
6	Not used
⑤	Ground

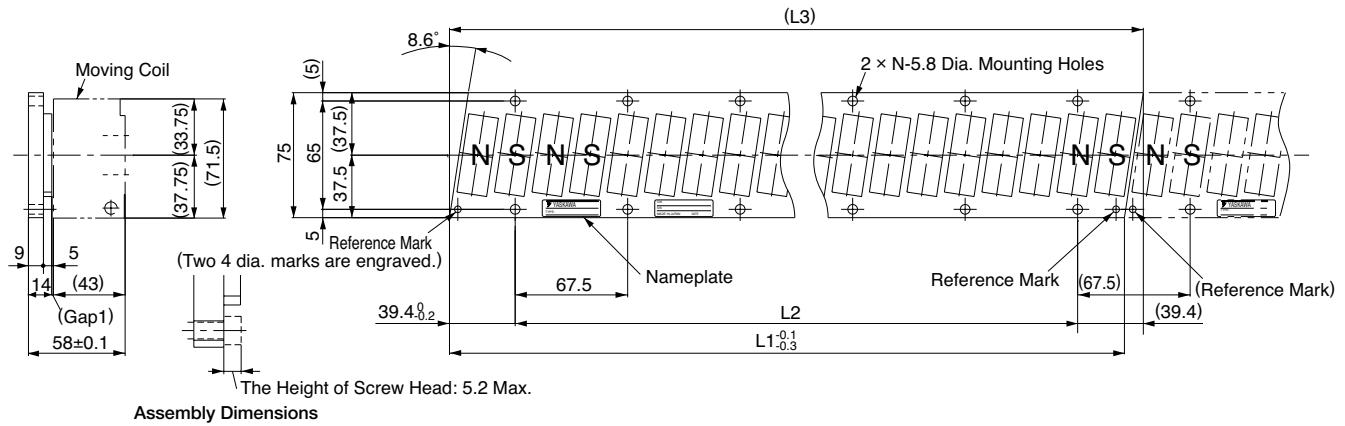
### Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



**External Dimensions** Units: mm

- Magnetic Way: SGLFM-50□□□A



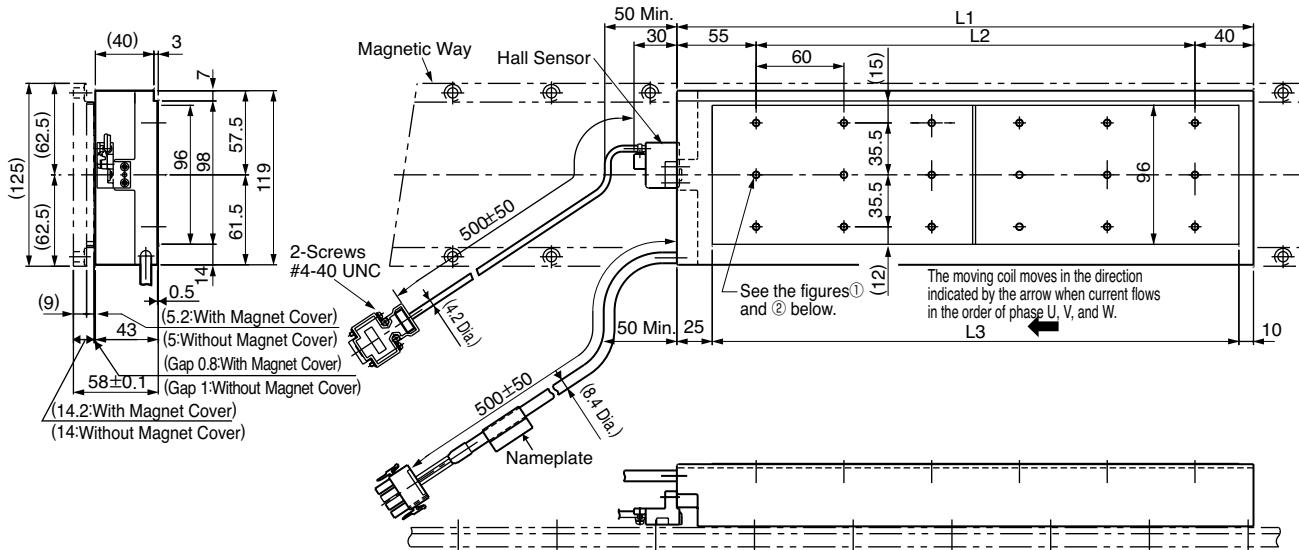
Notes: 1 Multiple SGLFM-50□□□A magnetic ways can be connected. Connect magnetic ways so that the reference marks match one on the other in the same direction as shown in the figure.  
2 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

Magnetic Way Model SGLFM-	L1 <sup>-0.1</sup> <sub>-0.3</sub>	L2	(L3)	N	Approx. Mass kg
50405A	405	337.5 (67.5×5)	(416.3)	6	2.8
50675A	675	607.5 (67.5×9)	(686.3)	10	4.6
50945A	945	877.5 (67.5×13)	(956.3)	14	6.5

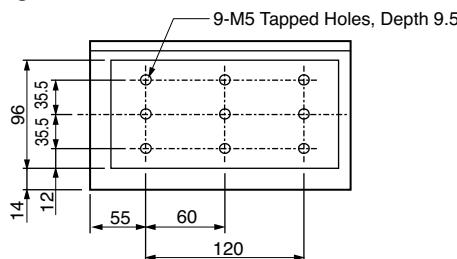
## External Dimensions Units: mm

### (4) SGLFW-1Z

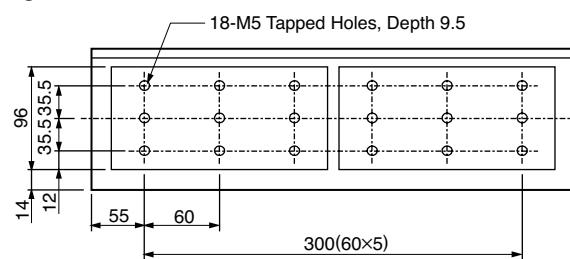
- Moving Coil: SGLFW-1Z□□□□B□ (With a connector by Tyco Electronics Japan G.K.)



①SGLFW-1Z□200B□



②SGLFW-1Z□380B□



Moving Coil Model SGLFW-	L1	L2	L3	N	Approx. Mass kg
1Z□200B□	215	120	180	9	6.4
1Z□380B□	395	300	360	18	11.5

#### Hall Sensor Connector Specifications

	9	6
Pin Connector :	17JE-23090-02 (D8C)	
by DDK Ltd.		
The Mating Connector		
Socket Connector:	17JE-13090-02 (D8C)	
Stud: 17L-002C or		
17L-002C1		

#### Linear Servomotor Connector Specifications

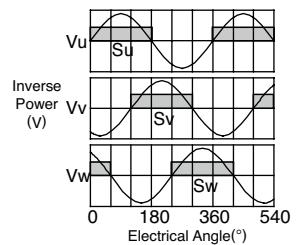
Pin No.	Signal	
1	+5V (Power supply)	
2	Phase U	
3	Phase V	
4	Phase W	
5	0V (Power supply)	
6	Not used	
7	Not used	
8	Not used	
9	Not used	

Plug: 350779-1  
Pin : 350218-3 or  
350547-3 (No.1 to 3)  
350654-1  
350669-1 (No.4)  
by Tyco Electronics Japan G.K.

The Mating Connector  
Cap : 350780-1  
Socket: 350537-3 or  
350550-3

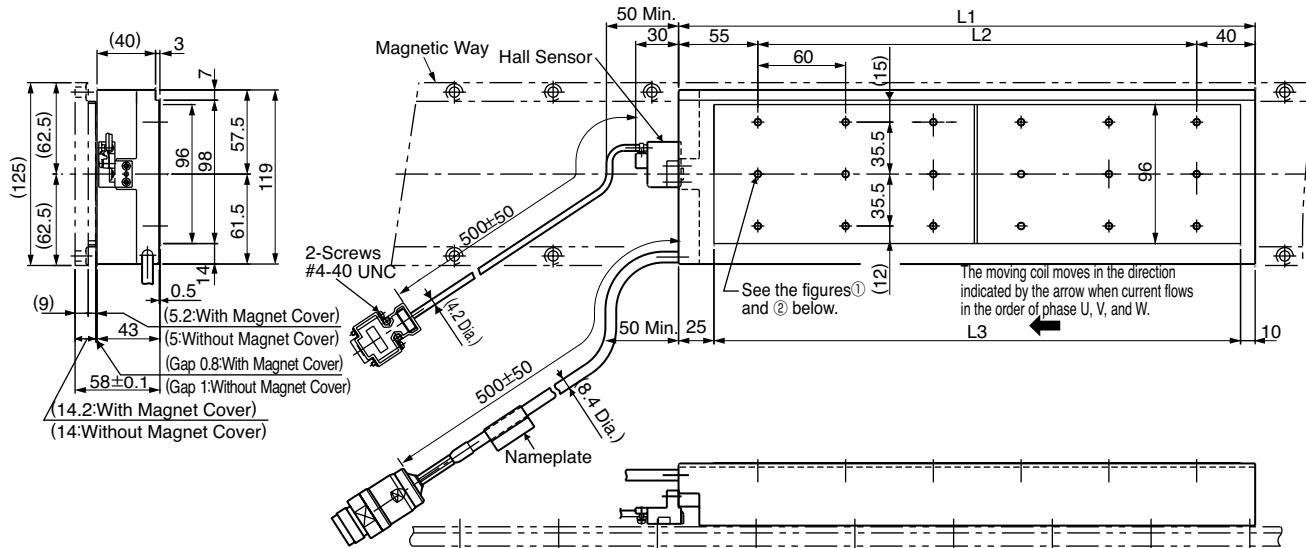
#### Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals  $S_u$ ,  $S_v$ ,  $S_w$  and the inverse power of each motor phase  $V_u$ ,  $V_v$ ,  $V_w$  becomes as shown in the figure below.

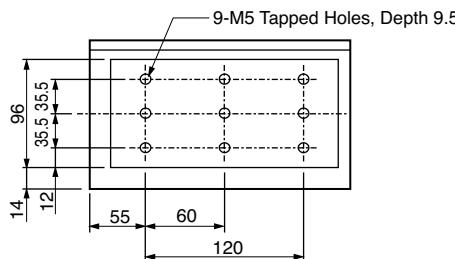


**External Dimensions** Units: mm

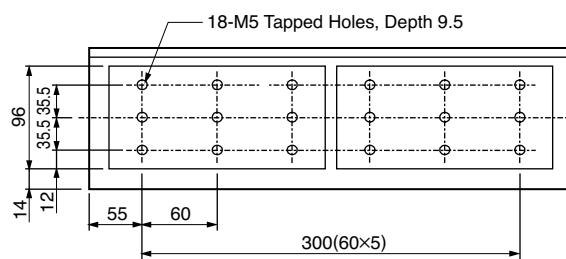
- Moving Coil: SGLFW-1Z□□□□B□D (With a connector by Interconnectron GmbH)



①SGLFW-1Z□200B□D

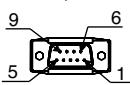


②SGLFW-1ZD380B□D



Moving Coil Model SGLFW-	L1	L2	L3	N	Approx. Mass kg
1Z□200B□D	215	120	180	9	6.4
1ZD380B□D	395	300	360	18	11.5

Hall Sensor  
Connector Specifications



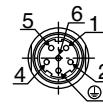
Pin Connector :  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications



Extension: ARRA06AMRPN182  
Pin : 021.279.1020  
by Interconnectron GmbH

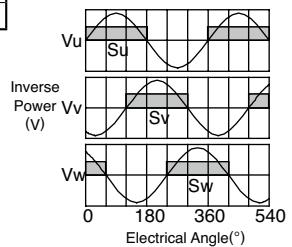
The Mating Connector

Plug : APRA06BFRDN170  
Socket: 020.105.1020

Pin No.	Name
1	Phase U
2	Phase V
4	Phase W
5	Not used
6	Not used
④	Ground

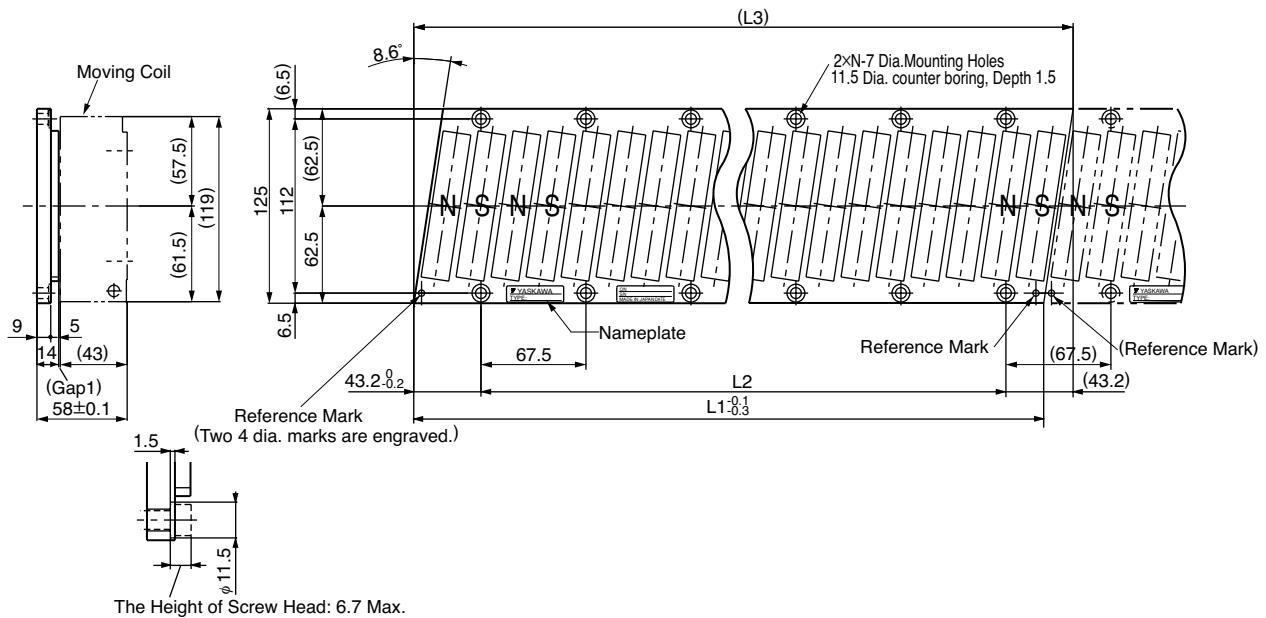
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLFM-1Z□□□A

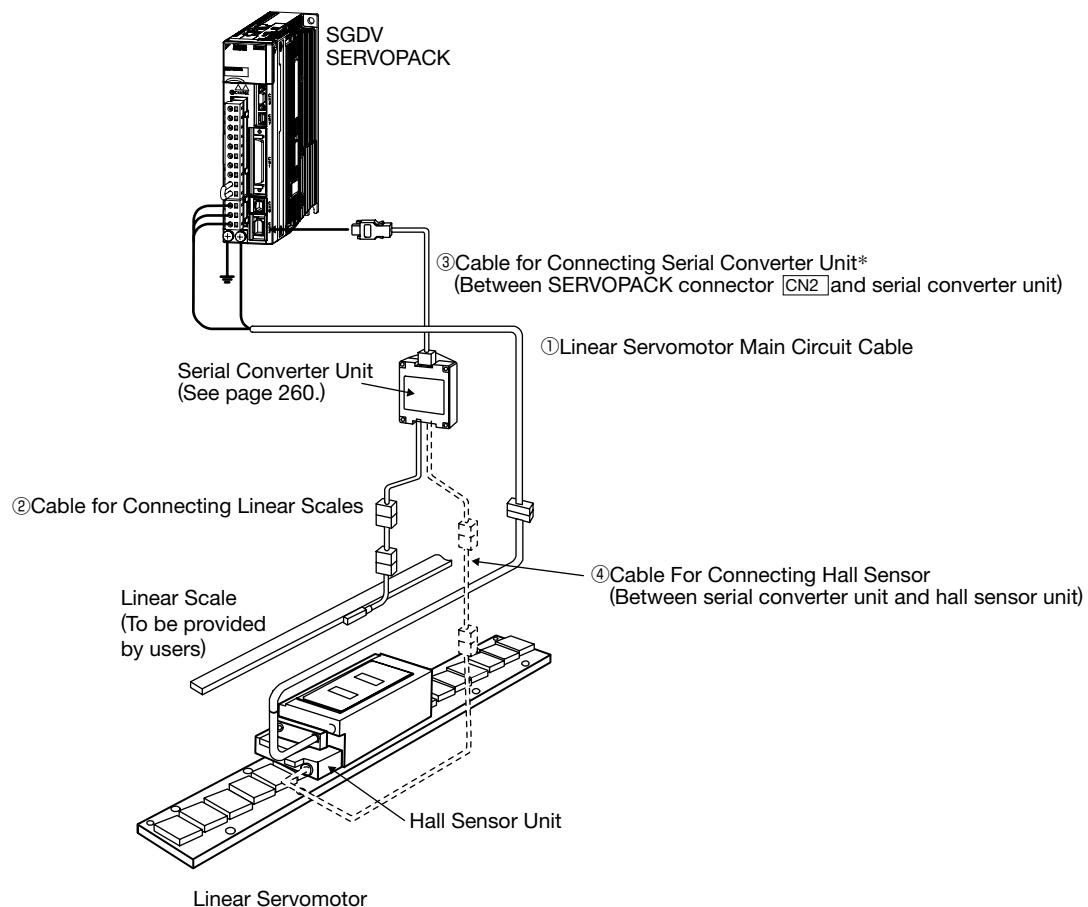


Notes: 1 Multiple SGLFM-1Z□□□A magnetic ways can be connected. Connect magnetic ways so that the reference marks match one on the other in the same direction as shown in the figure.  
 2 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

Magnetic Way Model SGLFM-	L1 <sup>-0.1</sup> <sub>-0.3</sub>	L2	L3	N	Approx. Mass kg
1Z405A	405	337.5 (67.5 × 5)	(423.9)	6	5
1Z675A	675	607.5 (67.5 × 9)	(693.9)	10	8.3
1Z945A	945	877.5 (67.5 × 13)	(963.9)	14	12

## Selecting Cables

### ● Cables Connections



\*: A serial converter unit can be connected directly to an absolute linear scale.

## Selecting Cables

### ●Cables

Name	Applicable Linear Servomotor Model	Length	Order No.	Specifications	Details
① Linear Servomotor Main Circuit Cables	SGLFW-20, -35	1 m	JZSP-CLN11-01-E	SERVOPACK End   Linear Servomotor End 	(1)
		3 m	JZSP-CLN11-03-E		
		5 m	JZSP-CLN11-05-E		
		10 m	JZSP-CLN11-10-E		
		15 m	JZSP-CLN11-15-E		
		20 m	JZSP-CLN11-20-E		
	SGLFW-50, -1Z	1 m	JZSP-CLN21-01-E	SERVOPACK End   Linear Servomotor End 	(2)
		3 m	JZSP-CLN21-03-E		
		5 m	JZSP-CLN21-05-E		
		10 m	JZSP-CLN21-10-E		
		15 m	JZSP-CLN21-15-E		
		20 m	JZSP-CLN21-20-E		
	SGLFW- □□A□□□□□D	1 m	JZSP-CLN14-01-E	SERVOPACK End   Linear Servomotor End 	(3)
		3 m	JZSP-CLN14-03-E		
		5 m	JZSP-CLN14-05-E		
		10 m	JZSP-CLN14-10-E		
		15 m	JZSP-CLN14-15-E		
		20 m	JZSP-CLN14-20-E		
	SGLFW- □□D□□□□□D	1 m	JZSP-CLN15-01-E	SERVOPACK End   Linear Servomotor End 	(4)
		3 m	JZSP-CLN15-03-E		
		5 m	JZSP-CLN15-05-E		
		10 m	JZSP-CLN15-10-E		
		15 m	JZSP-CLN15-15-E		
		20 m	JZSP-CLN15-20-E		
② Cables for Connecting Linear Scales* <sup>3</sup>	For Linear Scale by Renishaw plc.	1 m	JZSP-CLL00-01-E		(5)
		3 m	JZSP-CLL00-03-E		
		5 m	JZSP-CLL00-05-E		
		10 m	JZSP-CLL00-10-E		
		15 m	JZSP-CLL00-15-E		
	For Linear Scale by HEIDENHAIN Corporation	1 m	JZSP-CLL30-01-E		
		3 m	JZSP-CLL30-03-E		
		5 m	JZSP-CLL30-05-E		
		10 m	JZSP-CLL30-10-E		
		15 m	JZSP-CLL30-15-E		
③ Cables for Connecting Serial Converter Units	All models	1 m	JZSP-CLP70-01-E		(6)
		3 m	JZSP-CLP70-03-E		
		5 m	JZSP-CLP70-05-E		
		10 m	JZSP-CLP70-10-E		
		15 m	JZSP-CLP70-15-E		
		20 m	JZSP-CLP70-20-E		
④ Cables for Connecting Hall Sensors	All models	1 m	JZSP-CLL10-01-E		(7)
		3 m	JZSP-CLL10-03-E		
		5 m	JZSP-CLL10-05-E		
		10 m	JZSP-CLL10-10-E		
		15 m	JZSP-CLL10-15-E		

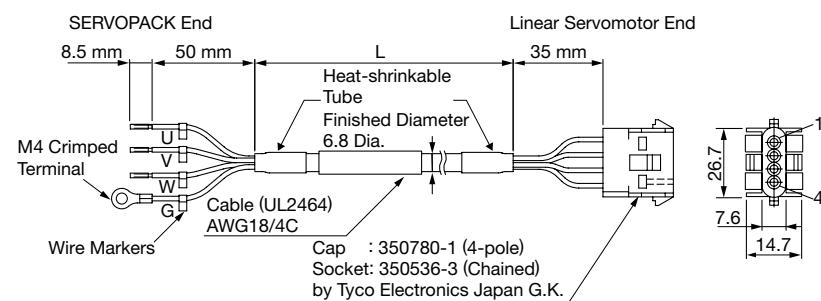
\*1: Connector by Tyco Electronics Japan G.K.

\*2: Connector by Interconnectron GmbH

\*3: When using serial converter unit JZDP-G00□-□□□-E, the maximum cable length should be 3 m.

## Selecting Cables

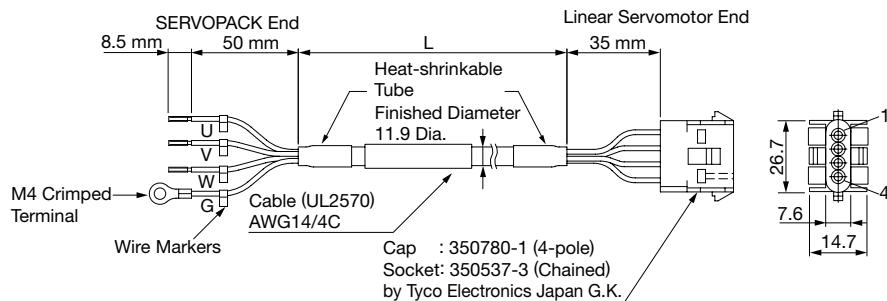
### (1) Linear Servomotor Main Circuit Cables: JZSP-CLN11-□□-E



#### • Wiring Specifications

SERVOPACK-end Leads		Linear Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/yellow	FG	FG	4

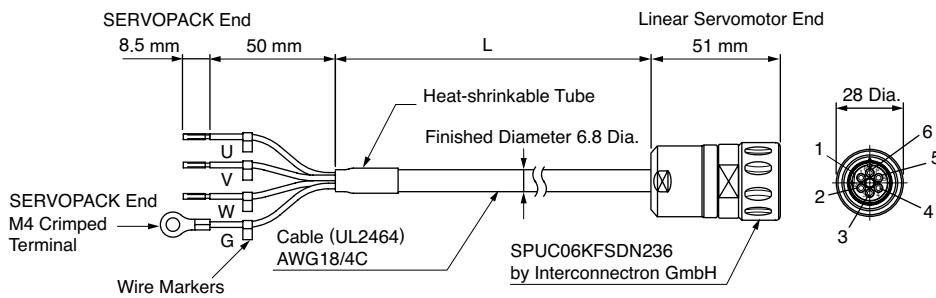
### (2) Linear Servomotor Main Circuit Cables: JZSP-CLN21-□□-E



#### • Wiring Specifications

SERVOPACK-end Leads		Linear Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Red	Phase U	Phase U	1
White	Phase V	Phase V	2
Blue	Phase W	Phase W	3
Green/yellow	FG	FG	4

### (3) Linear Servomotor Main Circuit Cables: JZSP-CLN14-□□-E



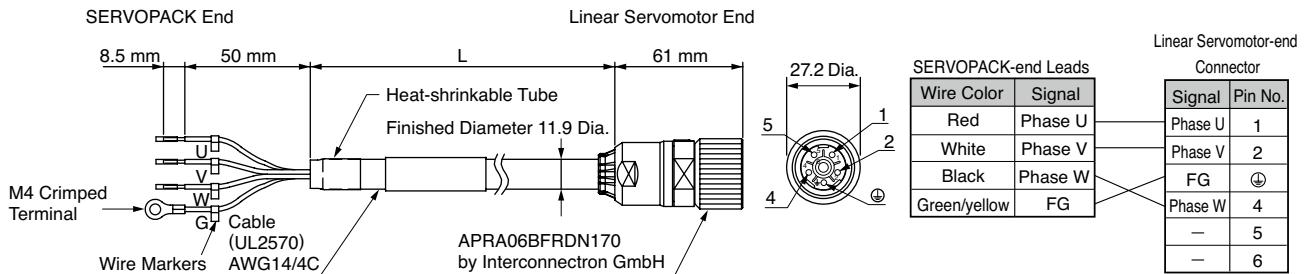
#### • Wiring Specifications

SERVOPACK-end Leads		Linear Servomotor-end Connector	
Wire Color	Signal	Signal	Pin No.
Black (White 1)	Phase U	Phase U	1
Black (White 2)	Phase V	Phase V	2
Black (White 3)	Phase W	Phase W	3
Green/yellow	FG	—	4
		—	5
		FG	6

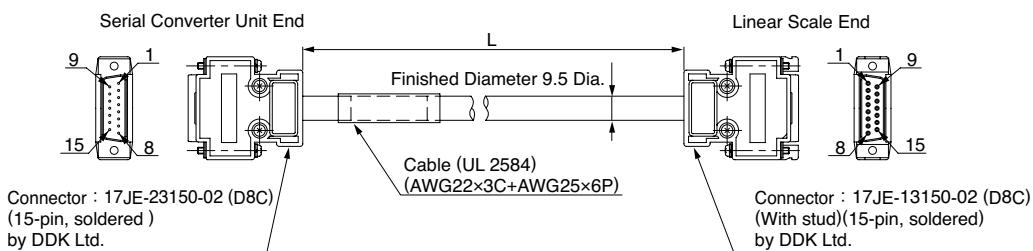
## Selecting Cables

### (4) Linear Servomotor Main Circuit Cables: JZSP-CLN15-□□-E

#### · Wiring Specifications



### (5) Cables for Connecting Linear Scales: JZSP-CLL□□-□□-E



#### · JZSP-CLL00-□□-E (for linear scale by Renishaw)

#### Wiring Specifications

Serial Converter Unit End		Linear Scale End	
Pin No.	Signal	Pin No.	Signal
1	/Cos(V1-)	1	/Cos(V1-)
2	/Sin(V2-)	2	/Sin(V2-)
3	Ref(V0+)	3	Ref(V0+)
4	+5V	4	+5V
5	5Vs	5	5Vs
6	BID	6	BID
7	Vx	7	Vx
8	Vq	8	Vq
9	Cos(V1+)	9	Cos(V1+)
10	Sin(V2+)	10	Sin(V2+)
11	/Ref(V0+)	11	/Ref(V0-)
12	0V	12	0V
13	0Vs	13	0Vs
14	DIR	14	DIR
15	Inner	15	Inner
Case	Shield	Case	Shield

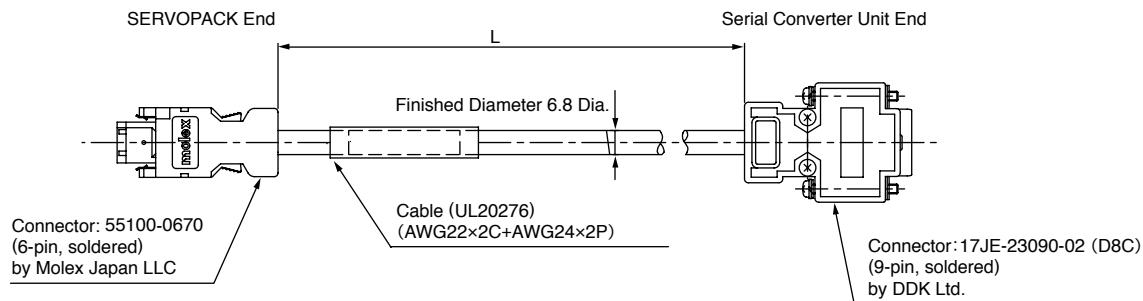
#### · JZSP-CLL30-□□-E (for linear scale by HEIDENHAIN)

#### Wiring Specifications

Serial Converter Unit End		Linear Scale End	
Pin No.	Signal	Pin No.	Signal
1	Cos (A+)	1	Cos (A+)
2	0V	2	0V
3	Sin (B+)	3	Sin (B+)
4	+5V	4	+5V
5	-	5	-
6	-	6	-
7	/Ref (R-)	7	/Ref (R-)
8	-	8	-
9	/Cos (A-)	9	/Cos (A-)
10	0Vs	10	0Vs
11	/Sin (B-)	11	/Sin (B-)
12	5Vs	12	5Vs
13	-	13	-
14	Ref (R+)	14	Ref (R+)
15	-	15	-
Case	Shield	Case	Shield

## Selecting Cables

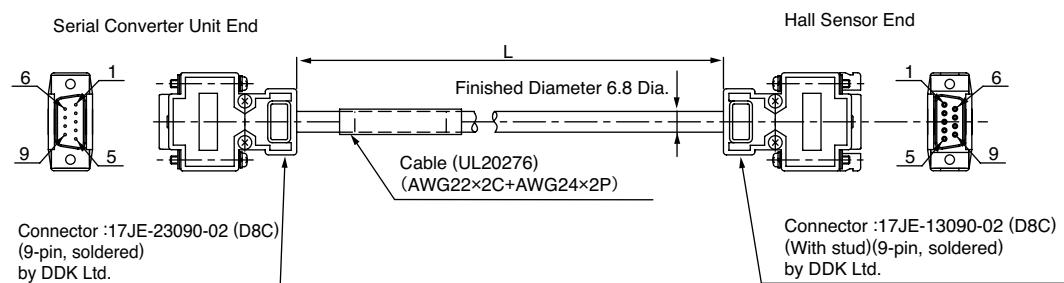
### (6) Cables for Connecting Serial Converter Units: JZSP-CLP70-□□-E



#### • Wiring Specifications

SERVOPACK End			Serial Converter Unit End		
Pin No.	Signal	Wire Color	Pin No.	Signal	Wire Color
1	PG5V	Orange	1	+5V	Red
2	PG0V	Green	5	0V	Black
3	-	-	3	-	-
4	-	-	4	-	-
5	PS	Red/light blue	2	Phase S output	Light blue
6	/PS	Black/light blue	6	Phase /S output	Light blue/white
Shell	Shield	-	Case	Shield	-

### (7) Cables for Connecting Hall Sensors: JZSP-CLL10-□□-E



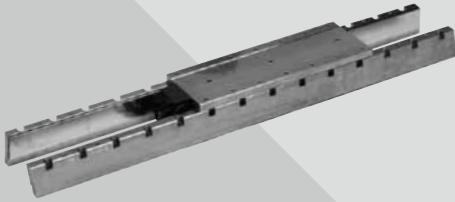
#### • Wiring Specifications

Serial Converter Unit End		Hall Sensor End	
Pin No.	Signal	Pin No.	Signal
1	+5V	1	+5V
2	Phase U input	2	Phase U input
3	Phase V input	3	Phase V input
4	Phase W input	4	Phase W input
5	0V	5	0V
6	-	6	-
7	-	7	-
8	-	8	-
9	-	9	-
Case	Shield	Case	Shield

# Linear Servomotors

## SGLTW

(With T-type iron core)



### Model Designations

#### ● Moving Coil

S	G	L	T	W	-	20	A	170	A	P	□
Linear Σ Series Linear Servomotor	1st digit	2nd digit		3rd+4th digits	5th digit	6th+7th+8th digits	9th digit	10th digit	11th digit		

1st digit Servomotor Type

Code	Specifications
T	T-type iron core

5th digit Voltage

Code	Specifications
A	200 VAC
D	400 VAC

10th digit Hall Sensor

Code	Specifications
P	With hall sensor
Blank	Without hall sensor

2nd digit Moving Coil/Magnetic Way

Code	Specifications
W	Moving Coil

6th+7th+8th digits Length of Moving Coil

9th digit Design Revision Order

A, B…  
H: High-efficiency Type

11th digit Connector for Main Circuit Cable

Code	Specification	Applicable Model
Blank	Connector by Tyco Electronics Japan G.K.	SGLTW-20A□□□□□ -35A□□□□□ -50A□□□□□
	MS connector	SGLTW-40□□□□B□ -80□□□□B□
D	Connector by Interconnectron GmbH	SGLTW-35D□□□H□ -50D□□□H□

#### ● Magnetic Way

S	G	L	T	M	-	20	324	A	□
Linear Σ Series Linear Servomotor	1st digit	2nd digit		3rd+4th digits	5th+6th+7th digits	8th digit	9th digit		

1st digit Servomotor Type  
(Same as that of the moving coil)

3rd+4th digits Magnet Height

9th digit Options

Code	Specifications	Applicable Model
Blank	Standard	All models
C	With magnet cover	Models with core
Y	With base and magnet cover	SGLTM-20, -35*, -40, -80

2nd digit Moving Coil/Magnetic Way

Code	Specifications
M	Magnetic Way

5th+6th+7th digits Length of Magnetic Way

8th digit Design Revision Order

A, B…  
H: High-efficiency Type

\*: Except for SGLTM-35□□□H (high-efficiency type).

## Features

- Direct-feed mechanism for high-speed and high-precision positioning.
- Yaskawa's unique construction principles of the TW linear motors negate the effects of the magnetic attraction force between the relative motor members.
- Lack of magnetic attraction helps to extend the life of the linear motion guides and to minimize operation noise.
- Very little cogging.

## Application Examples

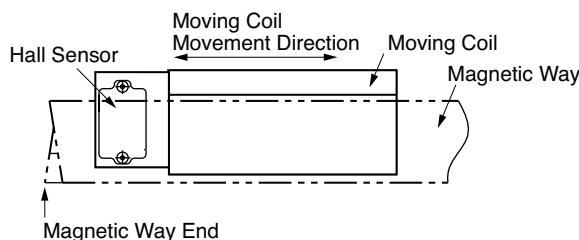
- Feeders and loaders
- Mounters
- Machine tools

### ● Precautions on Moving Coil with Hall Sensor

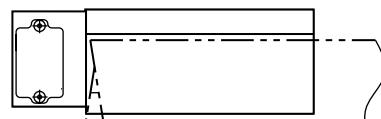
When using a moving coil with a hall sensor, the magnetic way must completely cover the bottom of the hall sensor. Refer to the example showing the correct installation.

When determining the length of the moving coil's stroke or the length of the magnetic way, consider the total length of the moving coil and the hall sensor unit. Refer to the following table.

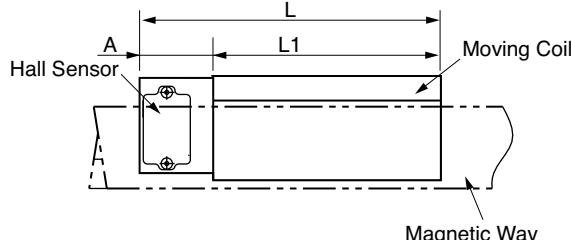
<Correct>



<Incorrect>



The total length of moving coil with hall sensor



Moving Coil Model SGLTW-	Length of Moving Coil L1 (mm)	Length of Hall Sensor Unit A (mm)	Total Length L (mm)
20A170AP□	170		204
20A320AP□	315	34	349
20A460AP□	460		494
35A170AP□	170		204
35A320AP□	315	34	349
35A460AP□	460		494
35□170HP□	170	34	204
35□320HP□	315		349
50□170HP□	170	34	204
50□320HP□	315		349
40A400AP□	395	26	421
40A600AP□	585	36	621
80A400AP□	395	26	421
80A600AP□	585	36	621
40□400BP□	394.2	26	420.2
40□600BP□	574.2		600.2
80□400BP□	394.2	26	420.2
80□600BP□	574.2		600.2

## Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩmin.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

### 200-V Class

Linear Servomotor Model SGLTW- █		Standard Type										High-efficiency Type			
		20A			35A			40A		80A		35A		50A	
		170A	320A	460A	170A	320A	460A	400B	600B	400B	600B	170H	320H	170H	320H
Peak Speed	m/s	5	5	5	5	5	5	3.1	3.1	2.5	2.5	4.8	4.8	3.2	3.1
Rated Force*	N	130	250	380	220	440	670	670	1000	1300	2000	300	600	450	900
Rated Current*	Arms	2.3	4.4	6.7	3.5	7	10.7	7.3	10.9	11.1	17.1	5.1	10.1	4.9	9.8
Peak Force*	N	380	760	1140	660	1320	2000	2600	4000	5000	7500	600	1200	900	1800
Peak Current*	Arms	7.7	15.4	23.2	12.1	24.2	36.7	39.4	60.6	57.9	86.9	11.9	23.9	11.5	22.9
Moving Coil Mass	kg	2.5	4.6	6.7	3.7	6.8	10	15	23	24	35	4.9	8.8	6	11
Force Constant	N/Arms	61	61	61	67.5	67.5	67.5	99.1	99.1	126	126	64	64	98.5	98.5
BEMF Constant	V/(m/s)	20.3	20.3	20.3	22.5	22.5	22.5	33	33	42	42	21.3	21.3	32.8	32.8
Motor Constant	N/√w	18.7	26.5	32.3	26.7	37.5	46.4	61.4	75.2	94.7	116	37.4	52.9	50.3	71.1
Electrical Time Constant	ms	5.9	5.9	5.9	6.9	6.8	7	15.2	15.2	17	17	15.1	15.1	16.5	16.5
Mechanical Time Constant	ms	7.5	6.5	6.4	5.2	4.8	4.6	4	4	3	3	3.3	3.3	2.8	2.8
Thermal Resistance (With Heat Sink)	K/W	1.01	0.49	0.38	0.76	0.44	0.32	0.24	0.2	0.22	0.18	0.76	0.4	0.61	0.3
Thermal Resistance (Without Heat Sink)	K/W	1.82	1.11	0.74	1.26	0.95	0.61	0.57	0.4	0.47	0.33	1.26	0.83	0.97	0.8
Magnetic Attraction* <sup>1</sup>	N	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Magnetic Attraction(on one side)* <sup>2</sup>	N	800	1590	2380	1400	2780	4170	3950	5890	7650	11400	1400	2780	2000	3980
Applicable SERVOPACK	SGDV-	3R8A	7R6A	120A	5R5A	120A	180A	180A	330A	330A	550A	5R5A	120A	5R5A	120A

\*1 : The unbalanced magnetic gap resulted from the moving coil installation condition causes a magnetic attraction on the moving coil.

\*2 : The value indicates the magnetic attraction generated on one side of the magnetic way.

Notes: 1 The items marked with an \* and *Force and Speed Characteristics* (on the next page) are the values at a motor winding temperature of 100°C during operation in combination with a SERVOPACK. The others are at 20°C.

2 The above specifications show the values under the cooling condition when a heat sink (aluminum board) listed in the following table is mounted on the moving coil.

Heat Sink Size      254 mm×254 mm×25 mm : SGLTW-20A170A,-35A170A  
400 mm×500 mm×40 mm : SGLTW-20A320A,-20A460A,-35A170H,-35A320A,-35A320H,-35A460A,-50A170H  
609 mm×762 mm×50 mm : SGLTW-40A400B,-40A600B,-50A320H,-80A400B,-80A600B

### 400-V Class

Linear Servomotor Model SGLTW- █		Standard Type				High-efficiency Type			
		40D		80D		35D		50D	
		400B	600B	400B	600B	170H	320H	170H	320H
Peak Speed	m/s	3.1	3.1	3.1	3.1	5	5	4	4
Rated Force*	N	670	1000	1300	2000	300	600	450	900
Rated Current*	Arms	3.7	5.5	7.2	11.1	3.2	6.5	3.2	6.3
Peak Force*	N	2600	4000	5000	7500	600	1200	900	1800
Peak Current*	Arms	20.7	30.6	37.6	56.4	7.7	15.5	7.4	14.8
Moving Coil Mass	kg	15	23	24	35	4.7	8.8	6	11
Force Constant	N/Arms	196.1	196.1	194.4	194.4	99.6	99.6	153.3	153.3
BEMF Constant	V/(m/s)	65.4	65.4	64.8	64.8	33.2	33.2	51.1	51.1
Motor Constant	N/√w	59.6	73	85.9	105.2	36.3	51.4	48.9	69.1
Electrical Time Constant	ms	14.3	14.4	15.6	15.6	14.3	14.4	15.6	15.6
Mechanical Time Constant	ms	4.3	4.2	3.2	3.2	3.5	3.3	2.5	2.5
Thermal Resistance (With Heat Sink)	K/W	0.24	0.2	0.22	0.18	0.76	0.4	0.61	0.3
Thermal Resistance (Without Heat Sink)	K/W	0.57	0.4	0.47	0.33	1.26	0.83	0.97	0.8
Magnetic Attraction* <sup>1</sup>	N	0	0	0	0	0	0	0	0
Magnetic Attraction(on one side)* <sup>2</sup>	N	3950	5890	7650	11400	1400	2780	2000	3980
Applicable SERVOPACK	SGDV-	120D	170D	170D	260D	3R5D	8R4D	3R5D	8R4D

\*1 : The unbalanced magnetic gap resulted from the moving coil installation condition causes a magnetic attraction on the moving coil.

\*2 : The value indicates the magnetic attraction generated on one side of the magnetic way.

Notes: 1 The items marked with an \* and *Force and Speed Characteristics* (on page 222) are the values at a motor winding temperature of 100°C during operation in combination with a SERVOPACK. The others are at 20°C.

2 The above specifications show the values under the cooling condition when a heat sink (aluminum board) listed in the following table is mounted on the moving coil.

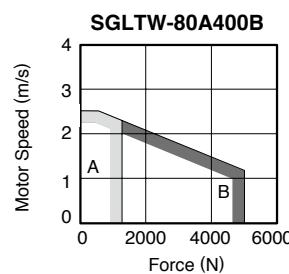
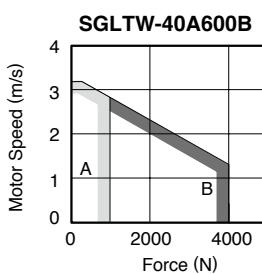
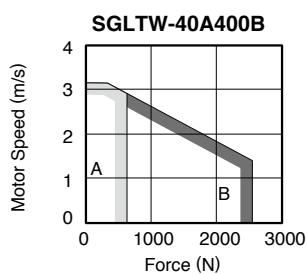
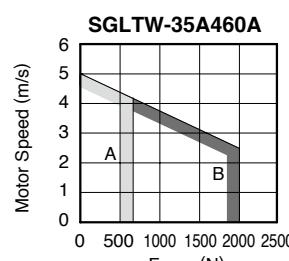
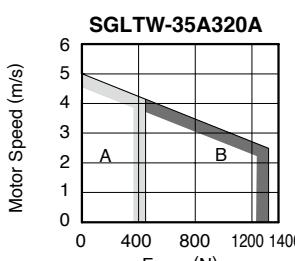
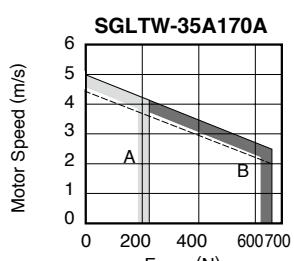
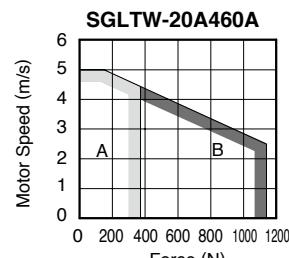
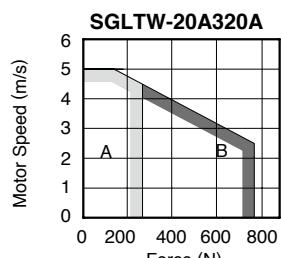
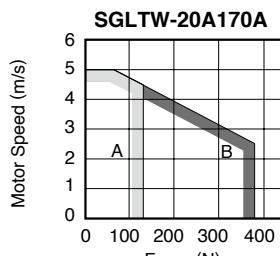
Heat Sink Size      400 mm×500 mm×40 mm : SGLTW-35D170H,-35D320H,-50D170H  
609 mm×762 mm×50 mm : SGLTW-40D400B,-40D600B,-50D320H,-80D400B,-80D600B

## Ratings and Specifications

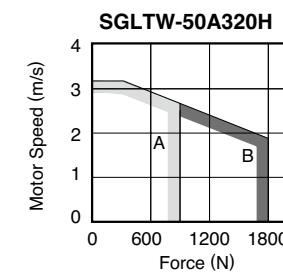
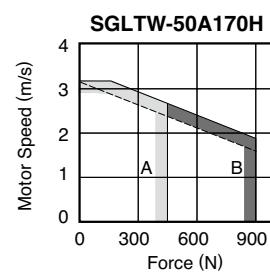
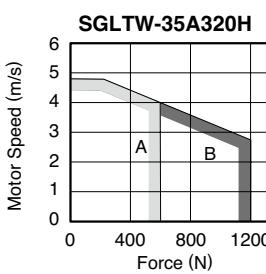
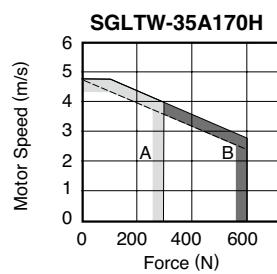
### ● Force and Speed Characteristics

[A] : Continuous Duty Zone [B] : Intermittent Duty Zone

200-V Class Standard Type



200-V Class High-efficiency Type



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid and dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

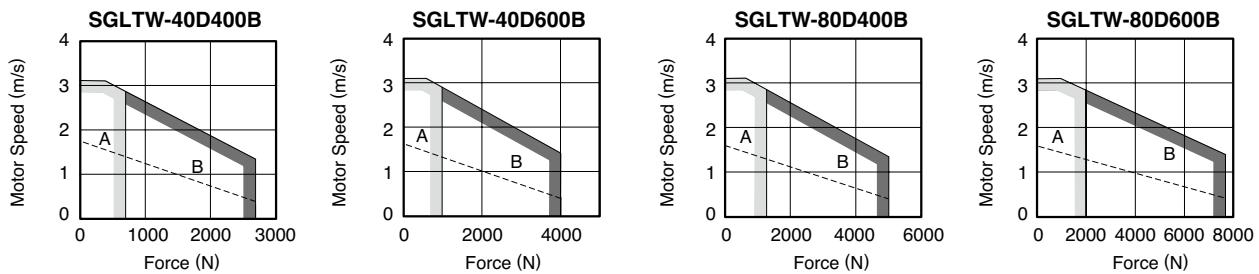
- The solid line: With a three-phase 200 V SERVOPACK
- The dotted line: With a single-phase 200 V SERVOPACK

2 When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

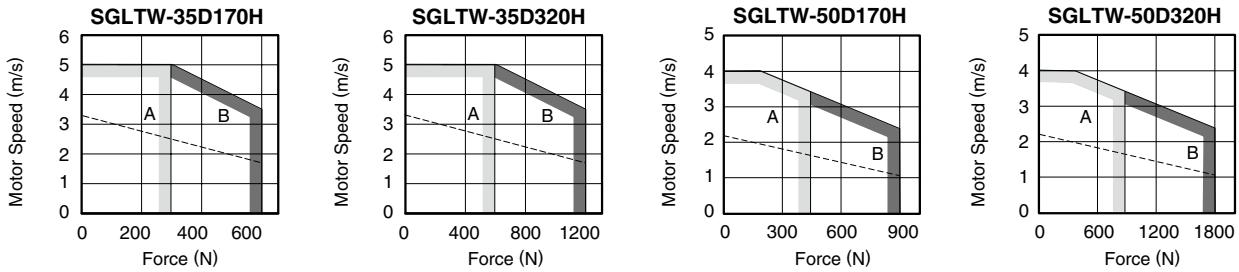
## Ratings and Specifications

### ● Force and Speed Characteristics (cont'd)

400-V Class Standard Type



400-V Class High-efficiency Type



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid and dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 400 V SERVOPACK
- The dotted line: With a three-phase 200 V SERVOPACK

2 When using the servomotor with a three-phase 200-V input power supply, a different serial converter unit is required. For details, contact your Yaskawa representative.  
 3 When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

### ● Mechanical Specifications

#### (1) Impact Resistance

- Impact acceleration: 196 m/s<sup>2</sup>
- Impact occurrences: twice

#### (2) Vibration Resistance

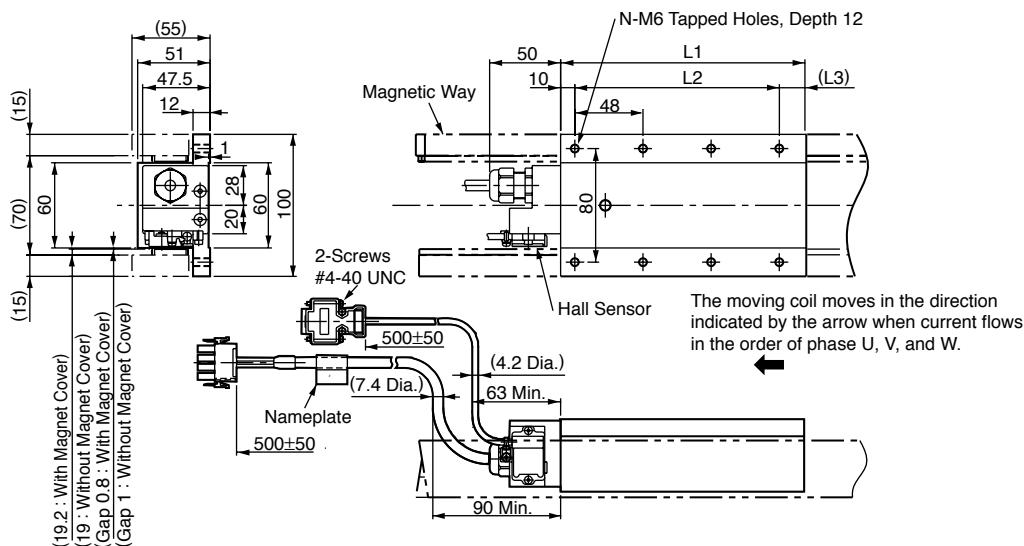
The linear servomotors will withstand the following vibration acceleration in three directions: Vertical, side to side, and front to back.

- Vibration acceleration: 49 m/s<sup>2</sup>

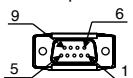
## External Dimensions Units: mm

## (1) Standard Type SGLTW-20

- Moving Coil: SGLTW-20A□□□A□ (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLTW-	L1	L2	(L3)	N	Approx. Mass kg
20A170A□	170	144 (48×3)	(16)	8	2.5
20A320A□	315	288 (48×6)	(17)	14	4.6
20A460A□	460	432 (48×9)	(18)	20	6.7

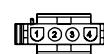
Hall Sensor  
Connector Specifications

Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Std: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5VDC
2	Phase U
3	Phase V
4	Phase W
5	0V
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications

Plug: 350779-1  
Pin : 350218-3 or  
350547-3 (No.1 to 3)  
350654-1  
350669-1 (No.4)  
by Tyco Electronics Japan G.K.

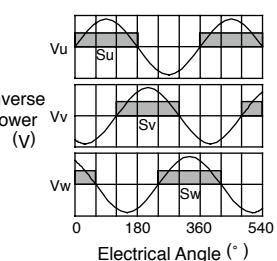
The Mating Connector

Cap : 350780-1  
Socket: 350537-3 or  
350550-3

Pin No.	Signal	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Black
4	Ground	Green

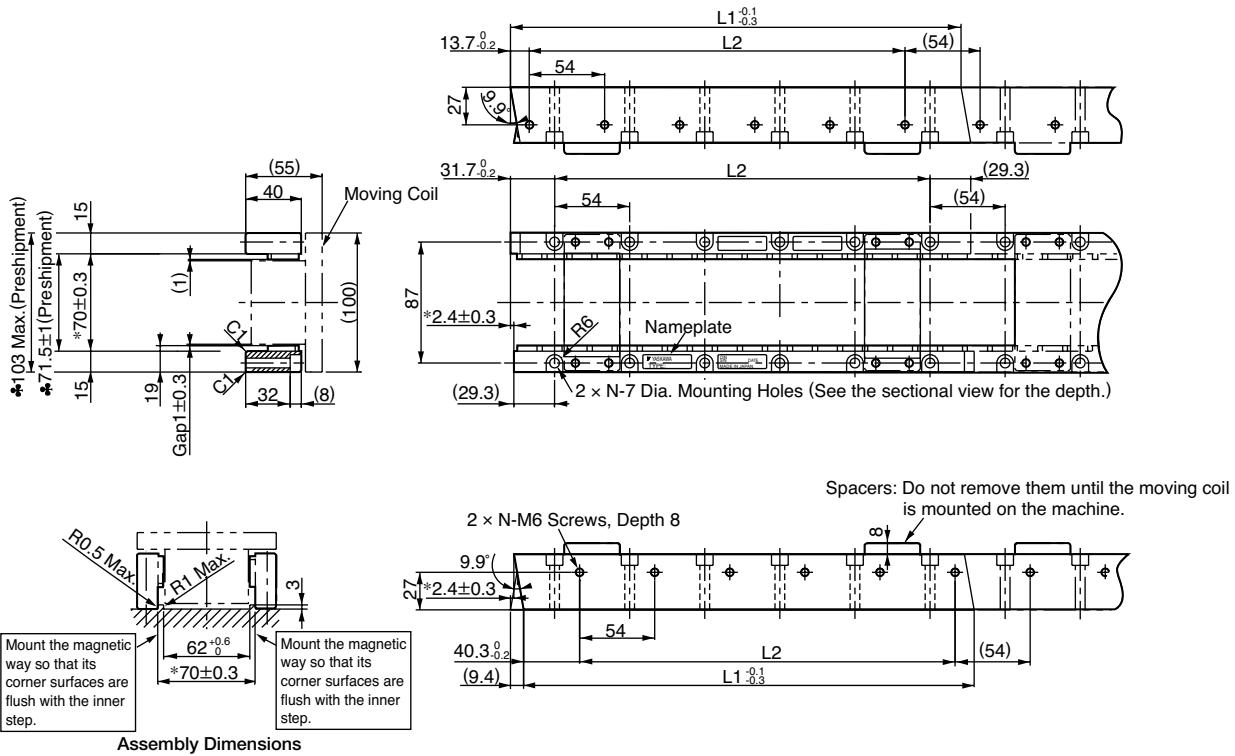
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way : SGLTM-20□□□A□



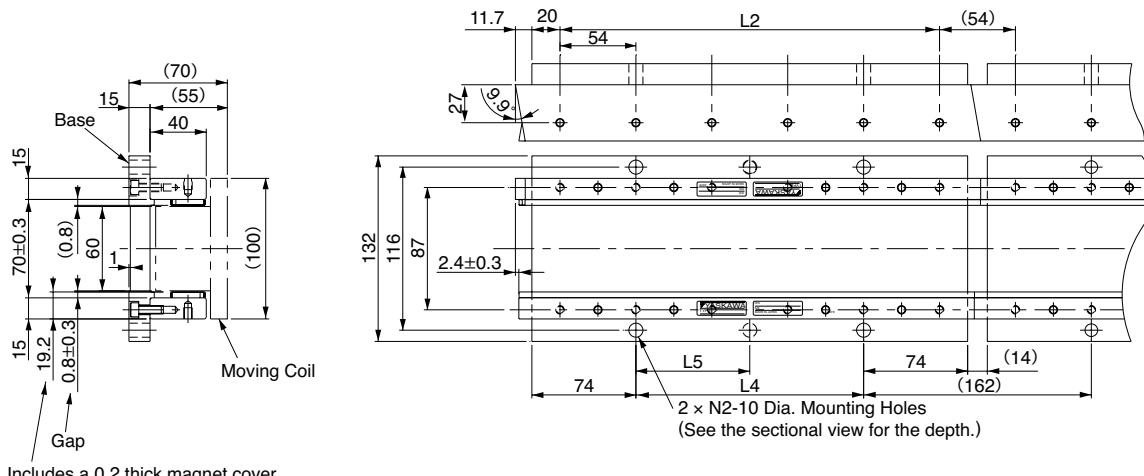
Notes:

- Two magnetic ways for both ends of moving coil make one set. Spacers are mounted on magnetic ways for safety during transportation. Do not remove the spacers until the moving coil is mounted on a machine.
- If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.
- Two magnetic ways in a set can be connected to each other.
- The dimensions marked with an \* are the dimensions between the magnetic ways. Be sure to follow exactly the dimensions specified in the figure above. Mount magnetic ways as shown in Assembly Dimensions. The values with a ♦ are the dimensions at preshipment.
- Use socket headed screws of strength class 10.9 minimum for magnetic way mounting screws. Do not use stainless steel screws.

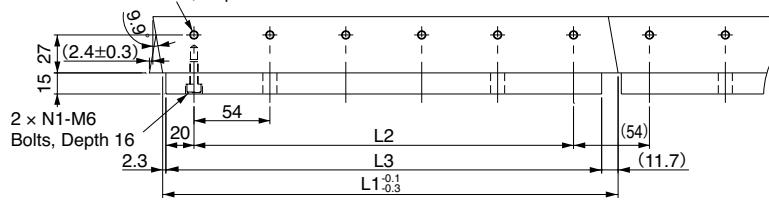
Magnetic Way Model SGLTM-	L1 <sup>-0.1</sup> <sub>-0.3</sub>	L2	N	Approx. Mass kg
20324A□	324	270 (54×5)	6	3.4
20540A□	540	486 (54×9)	10	5.7
20756A□	756	702 (54×13)	14	7.9

**External Dimensions** Units: mm

- Magnetic Way with Base: SGLTM-20□□□AY



2 x N1-M6 Screws, Depth 8



Notes: 1 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

2 Two magnetic ways in a set can be connected to each other.

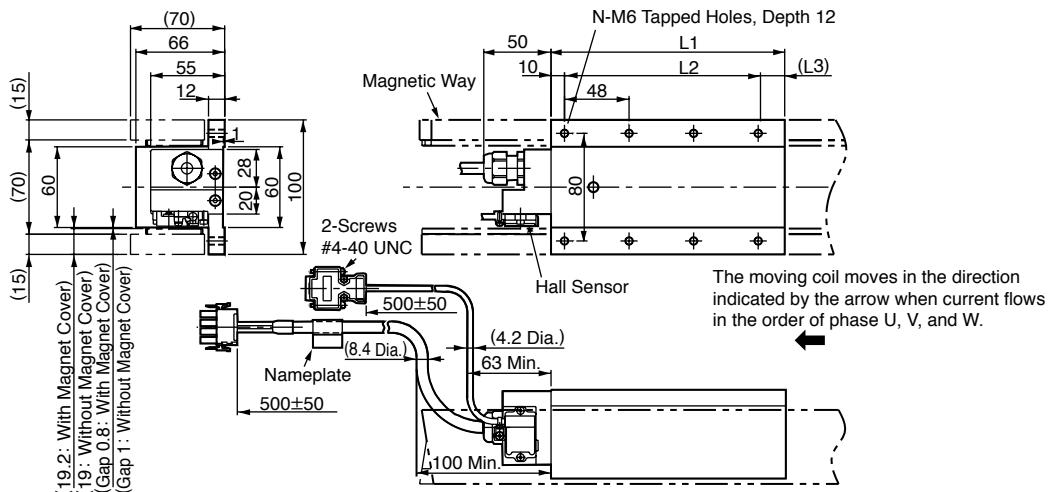
3 The characteristics of the magnetic way with base are the same as of the magnetic way without base (SGLTM-20□□□A).

Magnetic Way Model SGLTM-	L1	L2	L3	L4	L5	N1	N2	Approx. Mass kg
20324AY	324	270	310	162	162	6	2	5.1
20540AY	540	486	526	378	189	10	3	8.5
20756AY	756	702	742	594	198	14	4	12

## External Dimensions Units: mm

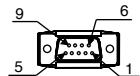
### (2) Standard Type SGLTW-35

- Moving Coil: SGLTW-35A□□□A□ (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLTW-	L1	L2	(L3)	N	Approx. Mass kg
35A170A□	170	144 (48×3)	(16)	8	3.7
35A320A□	315	288 (48×6)	(17)	14	6.8
35A460A□	460	432 (48×9)	(18)	20	10

Hall Sensor  
Connector Specifications



Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5VDC
2	Phase U
3	Phase V
4	Phase W
5	0V
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications



Plug: 350779-1  
Pin : 350218-3 or  
350547-3 (No.1 to 3)  
350654-1  
350669-1 (No.4)  
by Tyco Electronics Japan G.K.

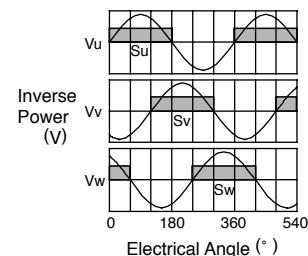
The Mating Connector

Cap : 350780-1  
Socket: 350537-3 or  
350550-3

Pin No.	Signal	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Black
4	Ground	Green

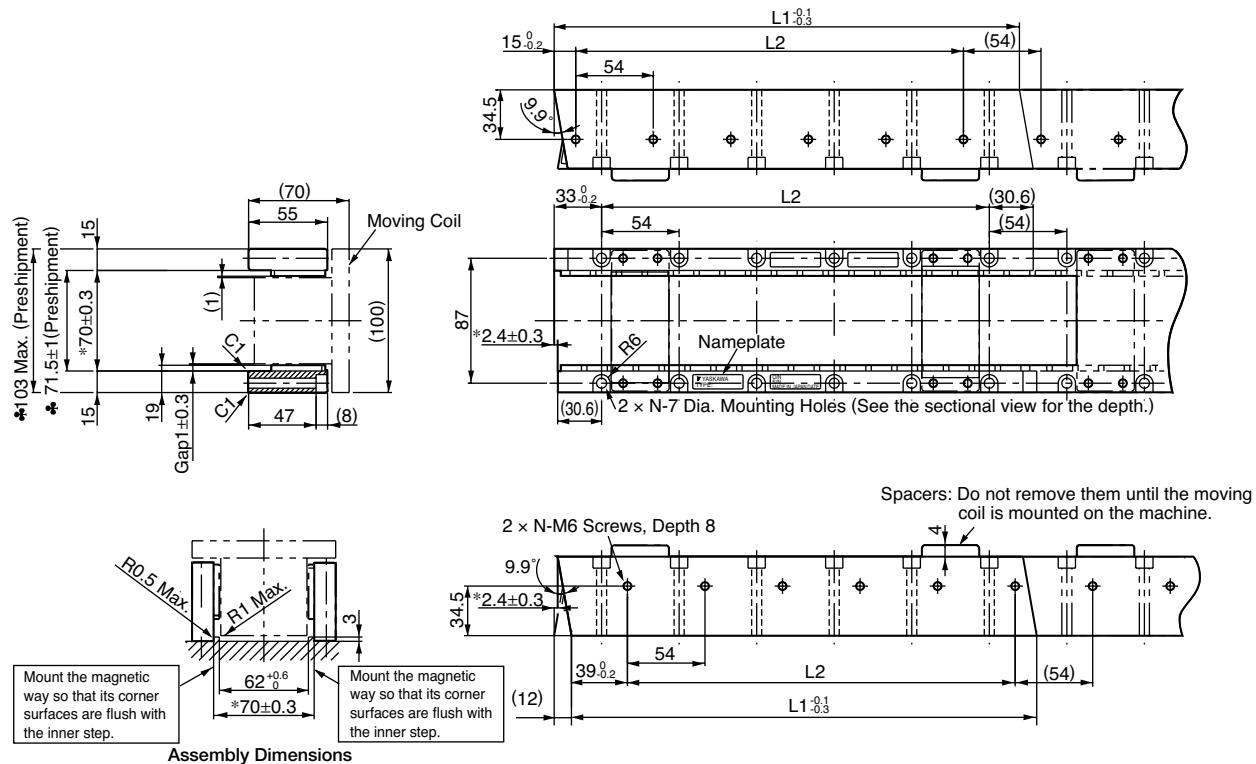
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLTM-35□□□A□

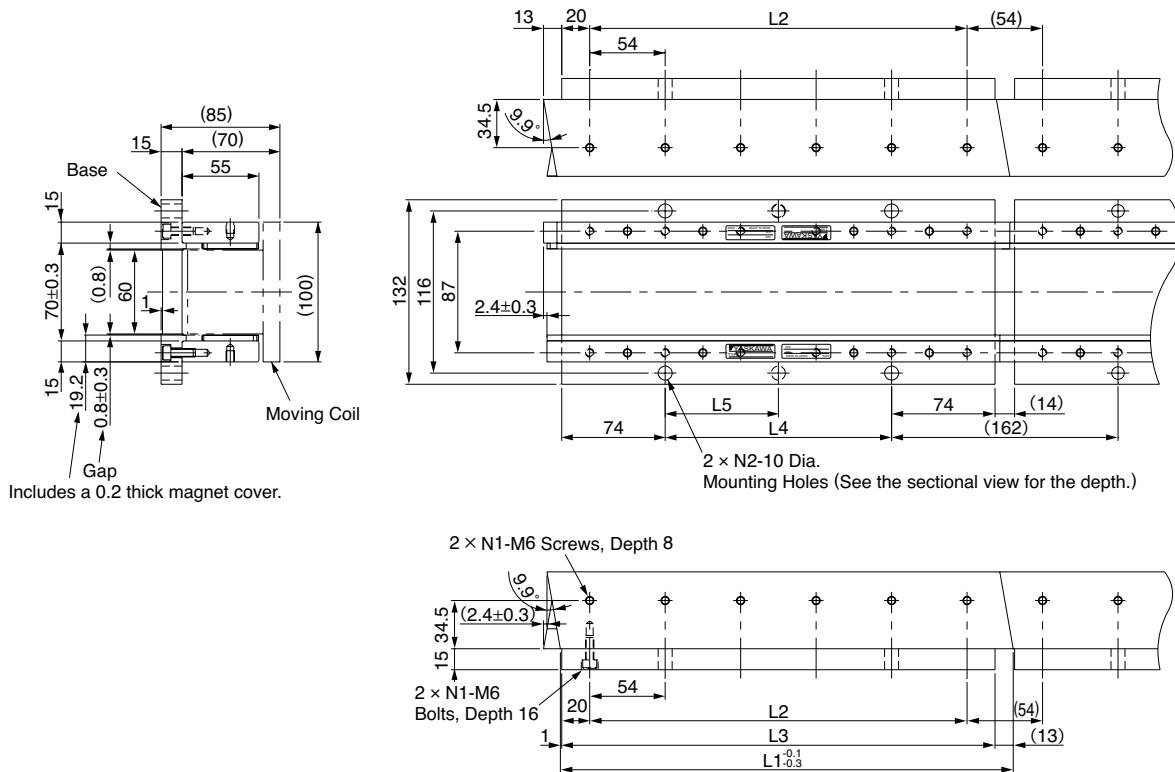


- Notes:
- Two magnetic ways for both ends of moving coil make one set. Spacers are mounted on magnetic ways for safety during transportation. Do not remove the spacers until the moving coil is mounted on a machine.
  - If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.
  - Two magnetic ways in a set can be connected to each other.
  - The dimensions marked with an \* are the dimensions between the magnetic ways. Be sure to follow exactly the dimensions specified in the figure above. Mount magnetic ways as shown in Assembly Dimensions. The values with a ♦ are the dimensions at preshipment.
  - Use socket headed screws of strength class 10.9 minimum for magnetic way mounting screws. Do not use stainless steel screws.

Magnetic Way Model SGLTM-	L1 <sup>0.1</sup> / <sub>0.3</sub>	L2	N	Approx. Mass kg
35324A□	324	270 (54×5)	6	4.8
35540A□	540	486 (54×9)	10	8
35756A□	756	702 (54×13)	14	11

## External Dimensions Units: mm

- Magnetic Way with Base: SGLTM-35□□□AY



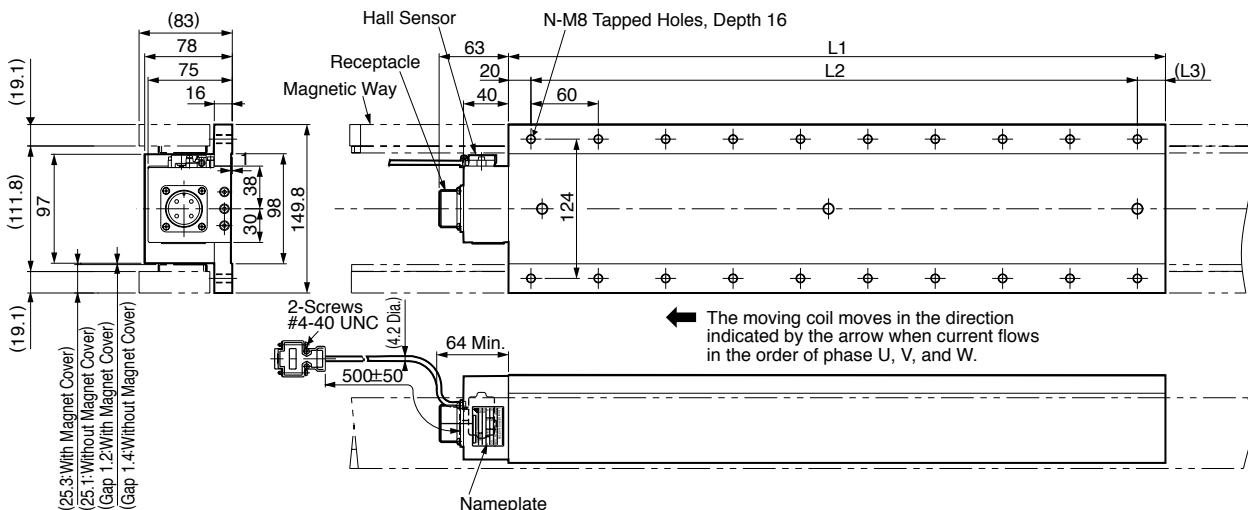
Notes: 1 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.  
 2 Two magnetic ways in a set can be connected to each other.  
 3 The characteristics of the magnetic way with base are the same as of the magnetic way without base (SGLTM-35□□□A).

Magnetic Way Model SGLTM-	L1	L2	L3	L4	L5	N1	N2	Approx. Mass kg
35324AY	324	270	310	162	162	6	2	6.4
35540AY	540	486	526	378	189	10	3	11
35756AY	756	702	742	594	198	14	4	15

## External Dimensions Units: mm

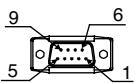
### (3) Standard Type SGLTW-40

● Moving Coil: SGLTW-40□□□□B□ (With an MS connector)



Moving Coil Model SGLTW-	L1	L2	(L3)	N	Approx. Mass kg
40□400B□	394.2	360(60×6)	(15)	14	15
40□600B□	574.2	540(60×9)	(15)	20	22

Hall Sensor  
Connector Specifications



Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5VDC
2	Phase U
3	Phase V
4	Phase W
5	0V
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications



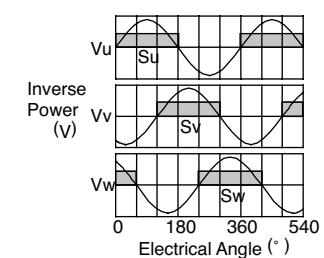
Receptacle type: MS3102A-22-22P  
by DDK Ltd.

The Mating Connector

L-shaped plug type: MS3108B22-22S  
Straight plug type : MS3106B22-22S  
Cable clamp type : MS3057-12A

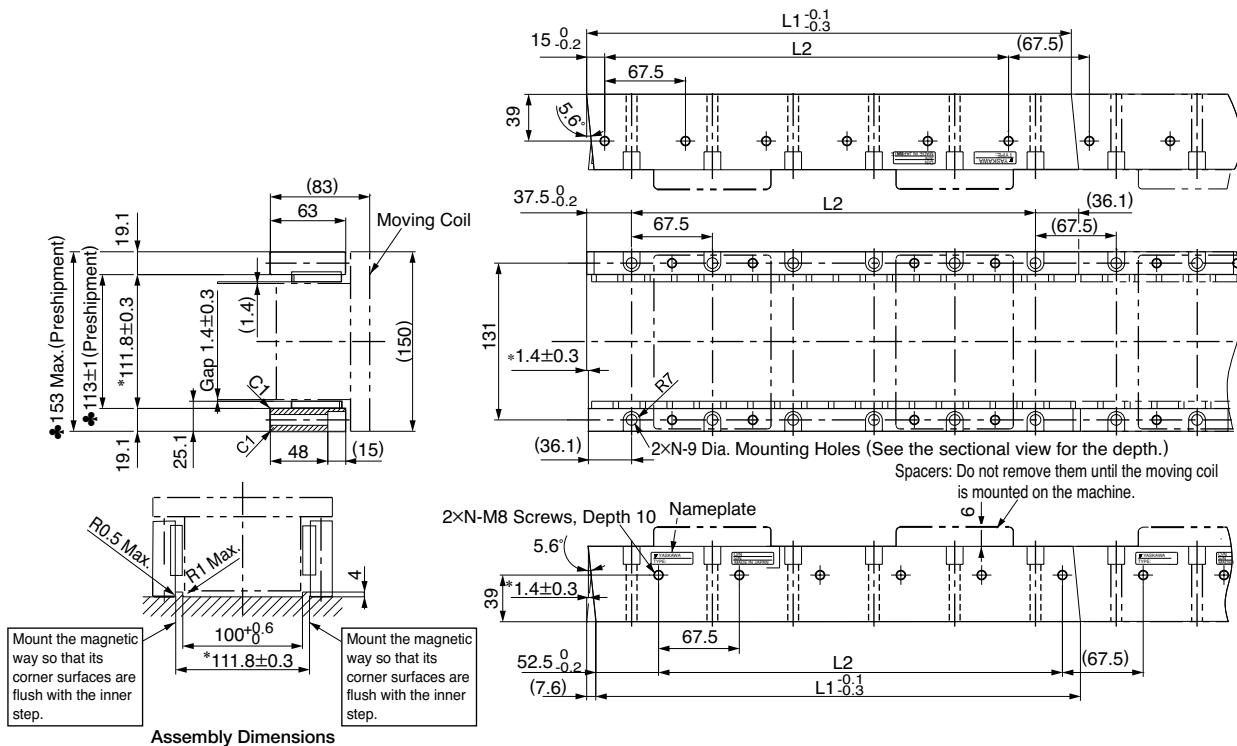
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## **External Dimensions** Units: mm

- Magnetic Way : SGLTM-40□□□A□



Notes: 1 Two magnetic ways for both ends of moving coil make one set. Spacers are mounted on magnetic ways for safety during transportation. Do not remove the spacers until the moving coil is mounted on a machine.

2 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

3 Two magnetic ways in a set can be connected to each other.

4 The dimensions marked with an \* are the dimensions between the magnetic ways. Be sure to follow exactly the dimensions specified in the figure above.

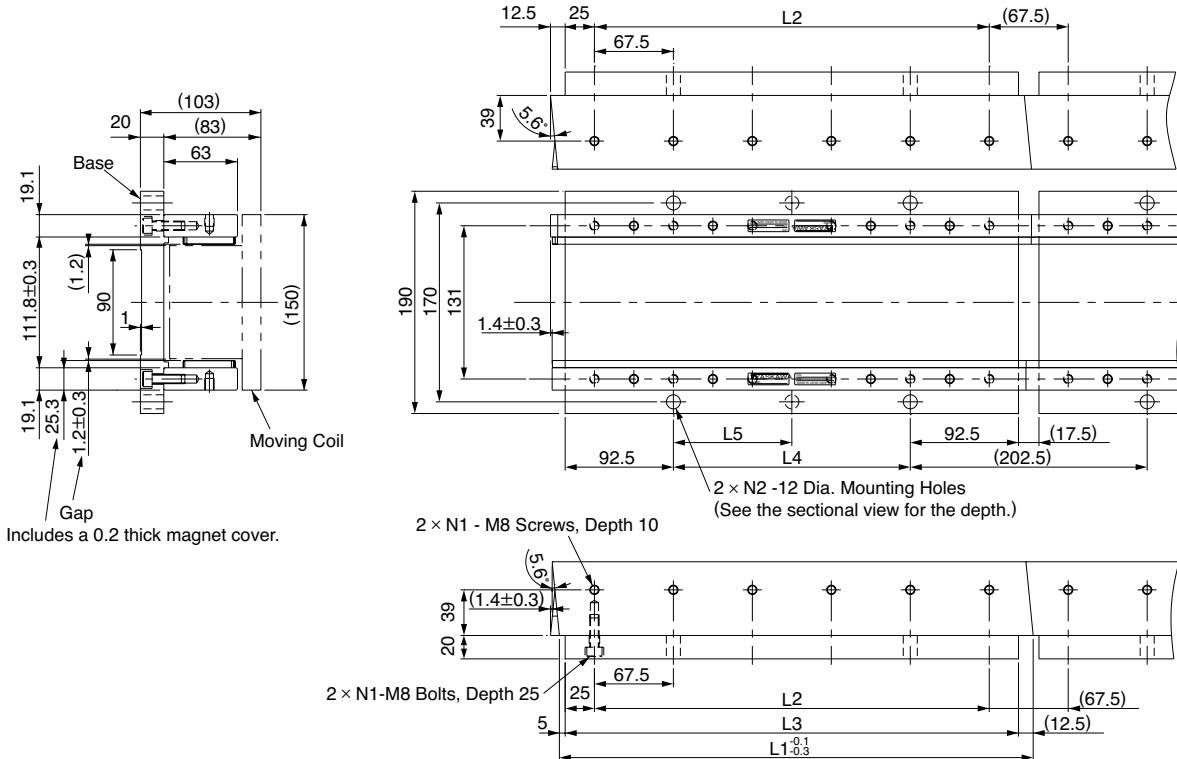
Mount magnetic ways as shown in Assembly Dimensions. The values with a ♣ are the dimensions at preshipment.

5 Use socket headed screws of strength class 10.9 minimum for magnetic way mounting screws. Do not use stainless steel screws.

Magnetic Way Model SGLTM-	L1 <sup>-0.1</sup> <sub>-0.3</sub>	L2	N	Approx. Mass kg
40405A□	405	337.5 (67.5×5)	6	9
40675A□	675	607.5 (67.5×9)	10	15
40945A□	945	877.5 (67.5×13)	14	21

**External Dimensions** Units: mm

- Magnetic Way with Base: SGLTM-40□□□AY



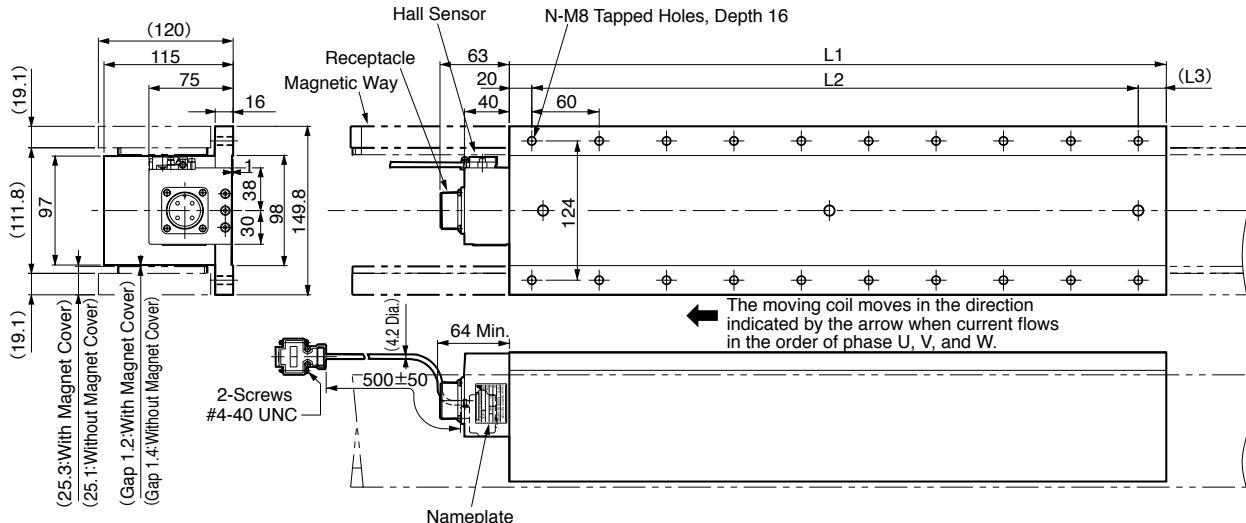
Notes: 1 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.  
2 Two magnetic ways in a set can be connected to each other.  
3 The characteristics of the magnetic way with base are the same as of the magnetic way without base (SGLTM-40□□□A).

Magnetic Way Model SGLTM-	L1	L2	L3	L4	L5	N1	N2	Approx. Mass kg
40405AY	405	337.5	387.5	202.5	202.5	6	2	13
40675AY	675	607.5	657.5	472.5	236.25	10	3	21
40945AY	945	877.5	927.5	742.5	247.5	14	4	30

## External Dimensions Units: mm

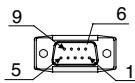
### (4) Standard Type SGLTW-80

- Moving Coil: SGLTW-80□□□□B□ (With an MS connector)



Moving Coil Model SGLTW-	L1	L2	L3	N	Approx. Mass kg
80□400B□	394.2	360(60×6)	(15)	14	24
80□600B□	574.2	540(60×9)	(15)	20	35

Hall Sensor  
Connector Specifications



Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5VDC
2	Phase U
3	Phase V
4	Phase W
5	0V
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications



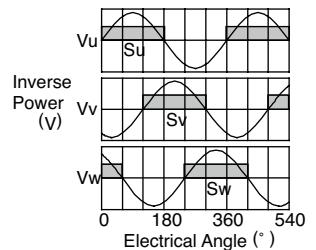
Receptacle type: MS3102A-22-22P  
by DDK Ltd.

The Mating Connector

L-shaped plug type: MS3108B22-22S  
Straight plug type : MS3106B22-22S  
Cable clamp type : MS3057-12A

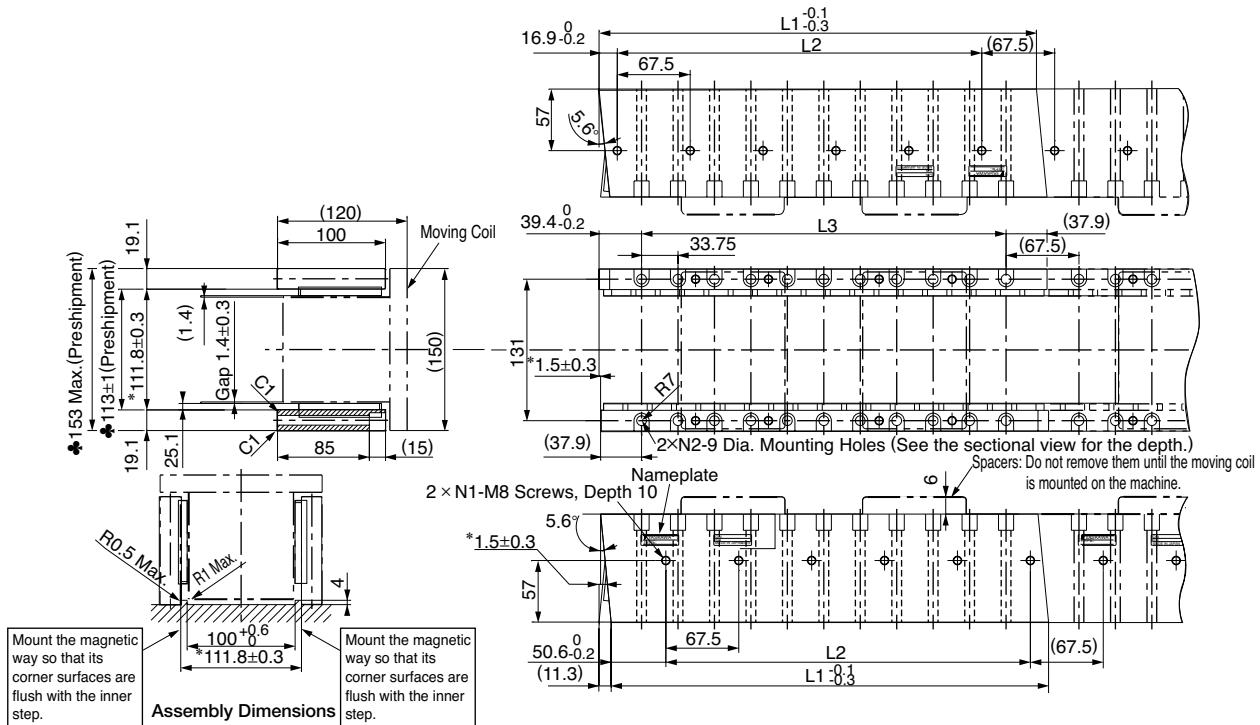
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way : SGLTM-80□□□A□

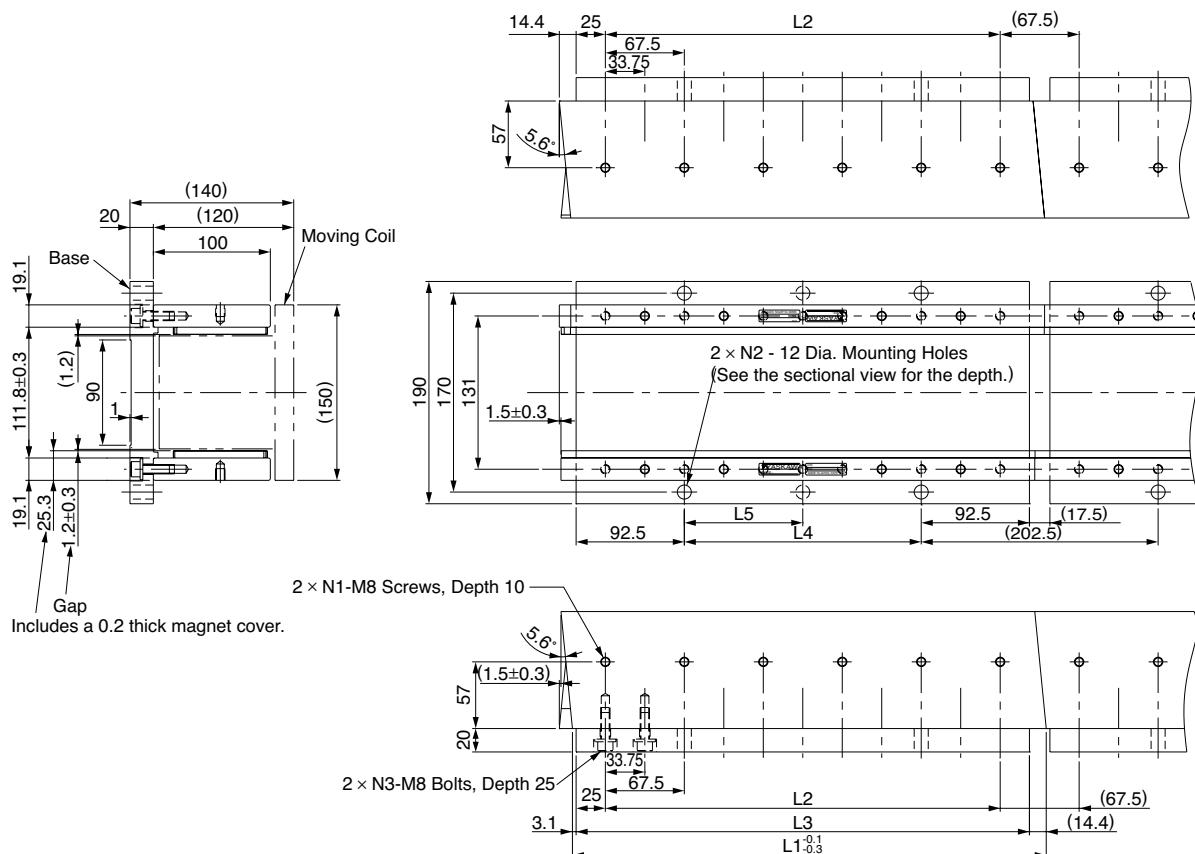


- Notes:
- 1 Two magnetic ways for both ends of moving coil make one set. Spacers are mounted on magnetic ways for safety during transportation. Do not remove the spacers until the moving coil is mounted on a machine.
  - 2 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.
  - 3 Two magnetic ways in a set can be connected to each other.
  - 4 The dimensions marked with an \* are the dimensions between the magnetic ways. Be sure to follow exactly the dimensions specified in the figure above.
  - 5 Use socket headed screws of strength class 10.9 minimum for magnetic way mounting screws. Do not use stainless steel screws.

Magnetic Way Model SGLTM-	L1 <sup>-0.1</sup> 0.3	L2	L3	N1	N2	Approx. Mass kg
80405A□	405	337.5(67.5×5)	337.5(33.75×10)	6	11	14
80675A□	675	607.5(67.5×9)	607.5(33.75×18)	10	19	24
80945A□	945	877.5(67.5×13)	887.5(33.75×26)	14	27	34

## External Dimensions Units: mm

- Magnetic Way with Base: SGLTM-80□□□AY



Notes: 1 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

2 Two magnetic ways in a set can be connected to each other.

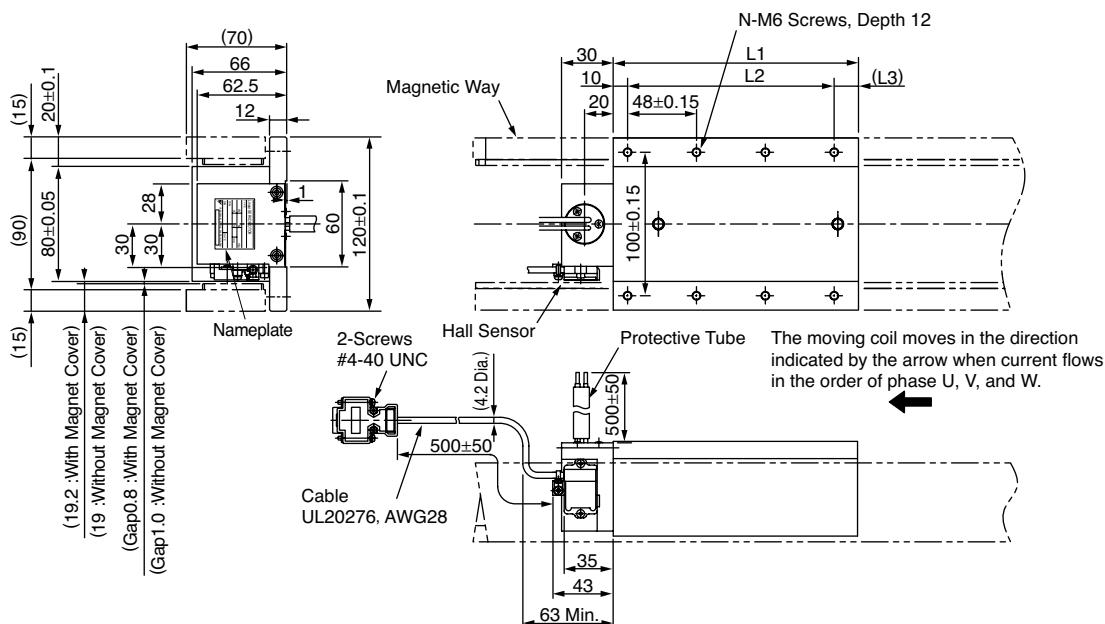
3 The characteristics of the magnetic way with base are the same as of the magnetic way without base (SGLTM-80□□□A).

Magnetic Way Model SGLTM-	L1	L2	L3	L4	L5	N1	N2	N3	Approx. Mass kg
80405AY	405	337.5	387.5	202.5	202.5	6	2	11	18
80675AY	675	607.5	657.5	472.5	236.25	10	3	19	31
80945AY	945	877.5	927.5	742.5	247.5	14	4	27	43

## External Dimensions Units: mm

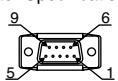
## (5) High-efficiency Type SGLTW-35A□□□H□

- Moving Coil: SGLTW-35A□□□H□ (Loose Lead Wires without Connectors)



Moving Coil Model SGLTW-	L1	L2	(L3)	N	Approx. Mass kg
35A170H□	170	144 (48×3)	(16)	8	4.7
35A320H□	315	288 (48×6)	(17)	14	8.8

Hall Sensor Connector Specifications



Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

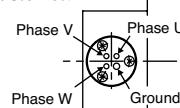
The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5VDC
2	Phase U
3	Phase V
4	Phase W
5	0V
6	Not used
7	Not used
8	Not used
9	Not used

Lead Specifications of Moving Coil

If this cable is bent repetitively, the cable will disconnect.

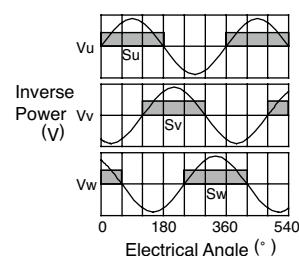


(View from Top of Moving Coil)

Name	Color	Code	Wire Size
Phase U	Red	U	2 mm <sup>2</sup>
Phase V	White	V	2 mm <sup>2</sup>
Phase W	Black	W	2 mm <sup>2</sup>
Ground	Green	-	2 mm <sup>2</sup>

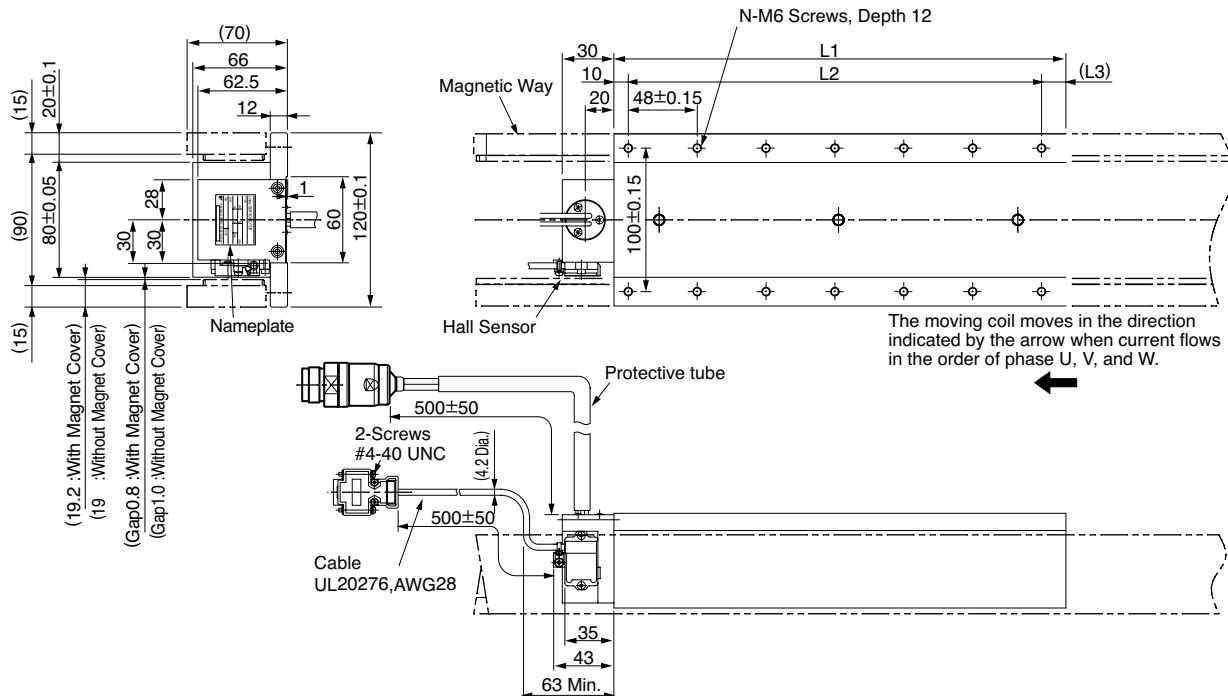
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



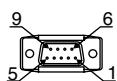
## External Dimensions Units: mm

- Moving Coil: SGLTW-35D□□□H□D (With a connector by Interconnectron GmbH)



Moving Coil Model SGLTW-	L1	L2	(L3)	N	Approx. Mass kg
35D170H□D	170	144(48×3)	(16)	8	4.7
35D320H□D	315	288(48×6)	(17)	14	8.8

Hall Sensor  
Connector Specifications



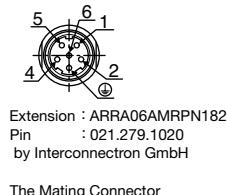
Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5VDC
2	Phase U
3	Phase V
4	Phase W
5	0V
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications

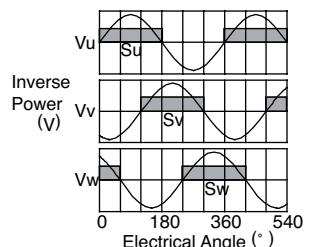


The Mating Connector  
Plug : APRA06BFBDN170  
Socket : 020.105.1020

Pin No.	Signal
1	Phase U
2	Phase V
4	Phase W
5	Not used
6	Not used
④	Ground

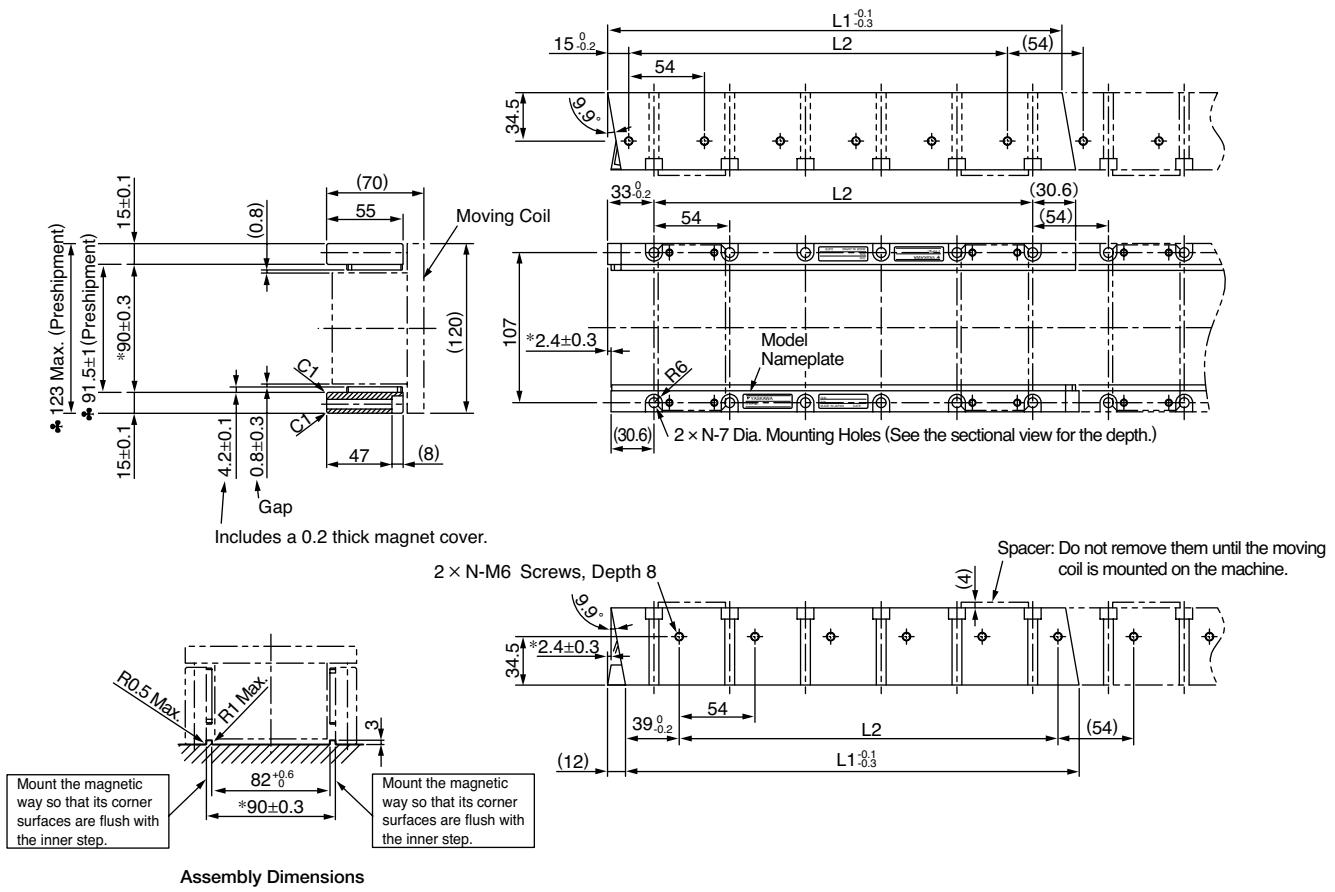
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLTM-35□□□H□

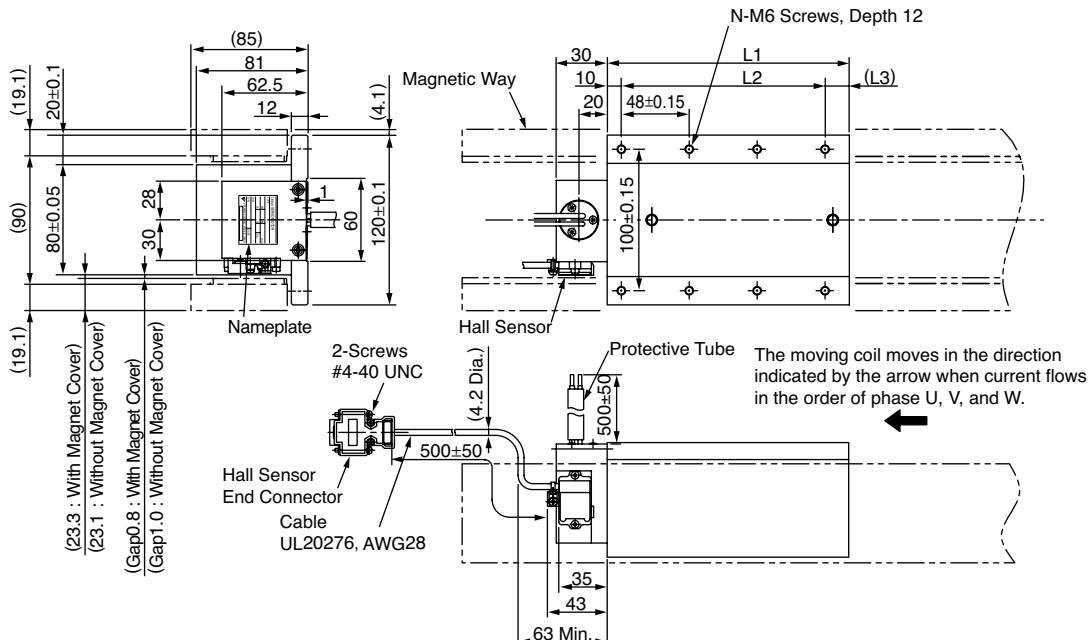


Magnetic Way Model SGLTM-	L1 <sup>-0.1</sup> / <sub>-0.3</sub>	L2	N	Approx. Mass kg
35324H□	324	270 (54×5)	6	4.8
35540H□	540	486 (54×9)	10	8
35756H□	756	702 (54×13)	14	11

## External Dimensions Units: mm

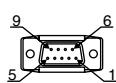
### (6) High-efficiency Type SGLTW-50

- Moving Coil: SGLTW-50A□□□H□ (Loose Lead Wires without Connectors)



Moving Coil Model SGLTW-	L1	L2	(L3)	N	Approx. Mass kg
50A170H□	170	144 (48×3)	(16)	8	6
50A320H□	315	288 (48×6)	(17)	14	11

Hall Sensor  
Connector Specifications



Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

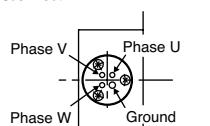
The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5VDC
2	Phase U
3	Phase V
4	Phase W
5	0V
6	Not used
7	Not used
8	Not used
9	Not used

Lead Specifications of Moving Coil

If this cable is bent repetitively, the cable will disconnect.

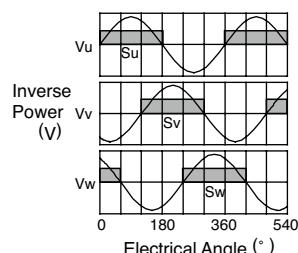


(View from Top of Moving Coil)

Name	Color	Code	Wire Size
Phase U	Red	U	
Phase V	White	V	2 mm <sup>2</sup>
Phase W	Black	W	
Ground	Green	-	2 mm <sup>2</sup>

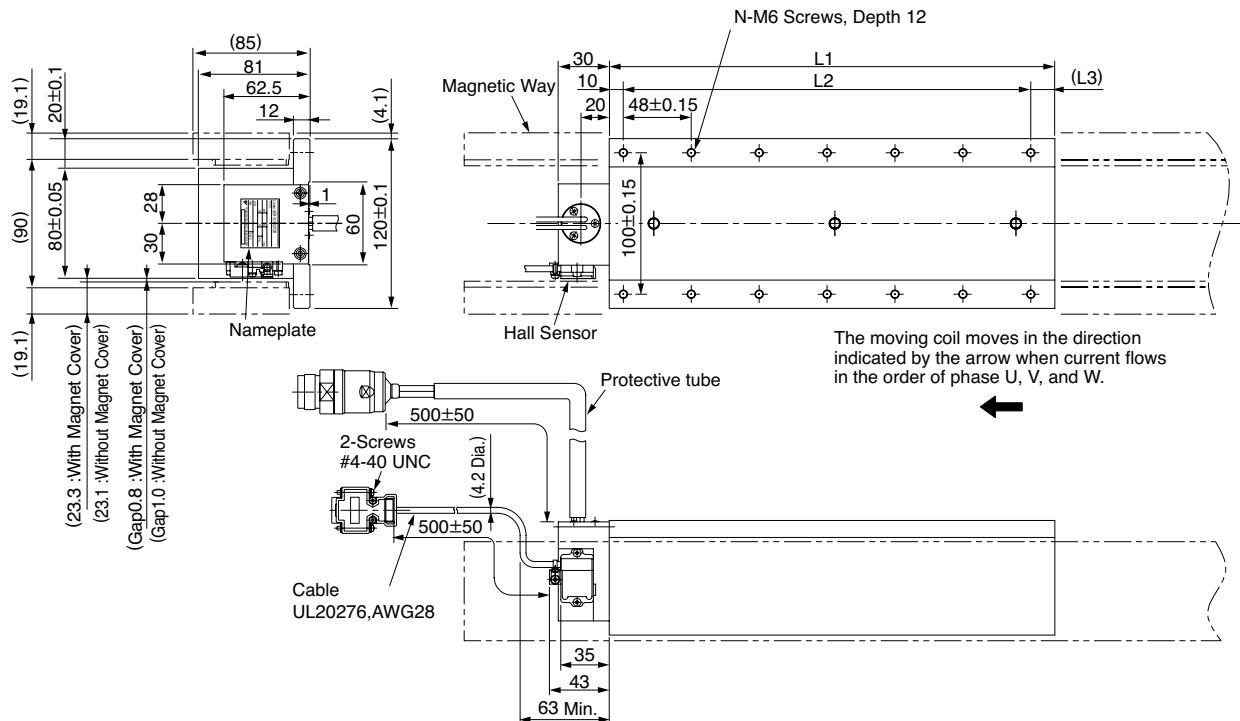
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



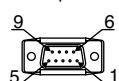
**External Dimensions** Units: mm

- Moving Coil: SGLTW-50D□□□H□D (With a connector by Interconnectron GmbH)



Moving Coil Model SGLTW-	L1	L2	(L3)	N	Approx. Mass kg
50D170H□D	170	144(48×3)	(16)	8	6
50D320H□D	315	288(48×6)	(17)	14	11

Hall Sensor  
Connector Specifications



Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Signal
1	+5VDC
2	Phase U
3	Phase V
4	Phase W
5	0V
6	Not used
7	Not used
8	Not used
9	Not used

Linear Servomotor  
Connector Specifications



Extension : ARRA06AMRPN182  
Pin : 021.279.1020  
by Interconnectron GmbH

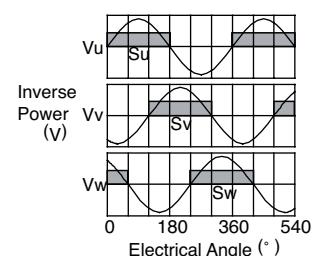
The Mating Connector

Plug : APRA06BFRDN170  
Socket : 020.105.1020

Pin No.	Signal
1	Phase U
2	Phase V
4	Phase W
5	Not used
6	Not used
①	Ground

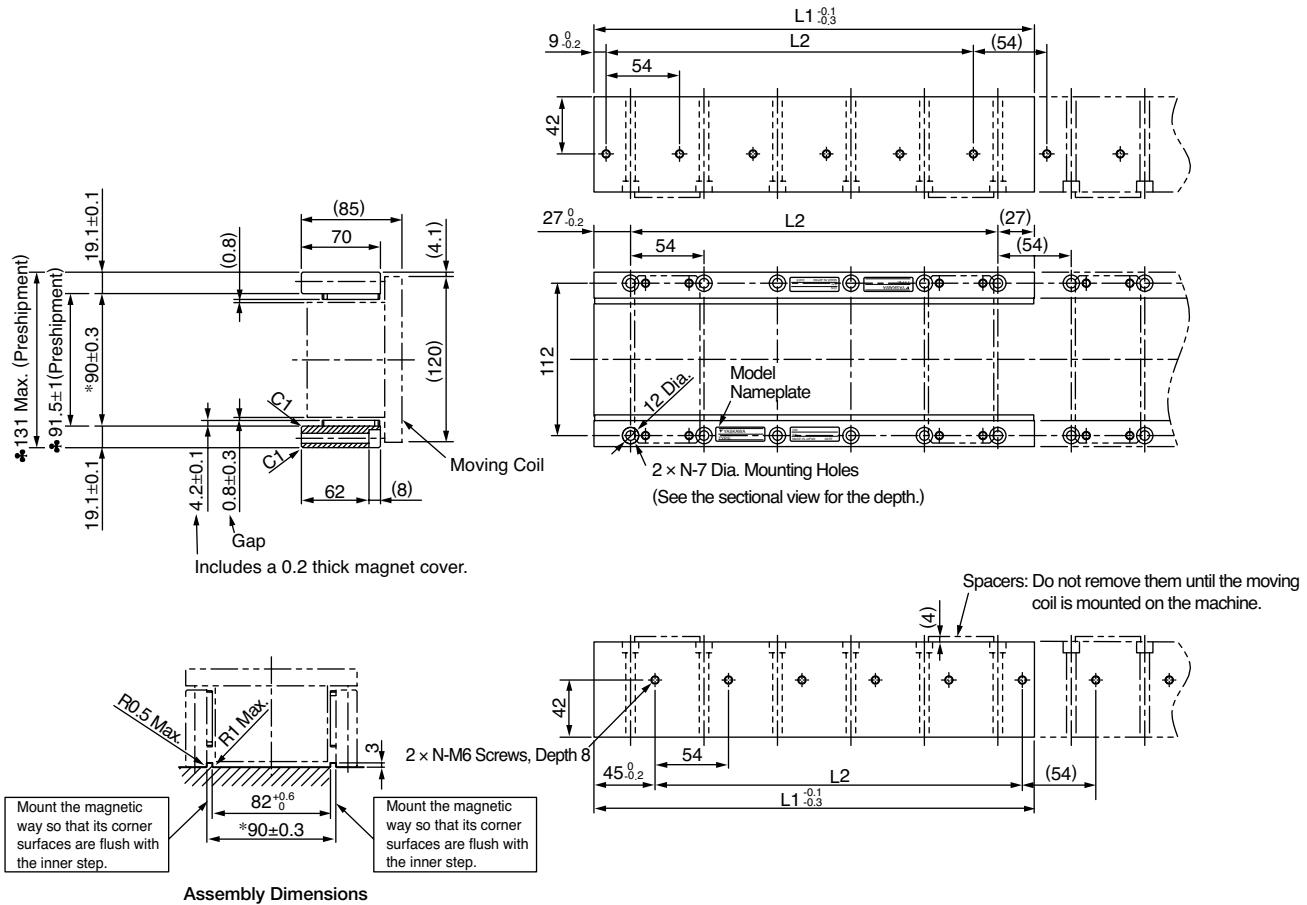
Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLTM-50□□□H□

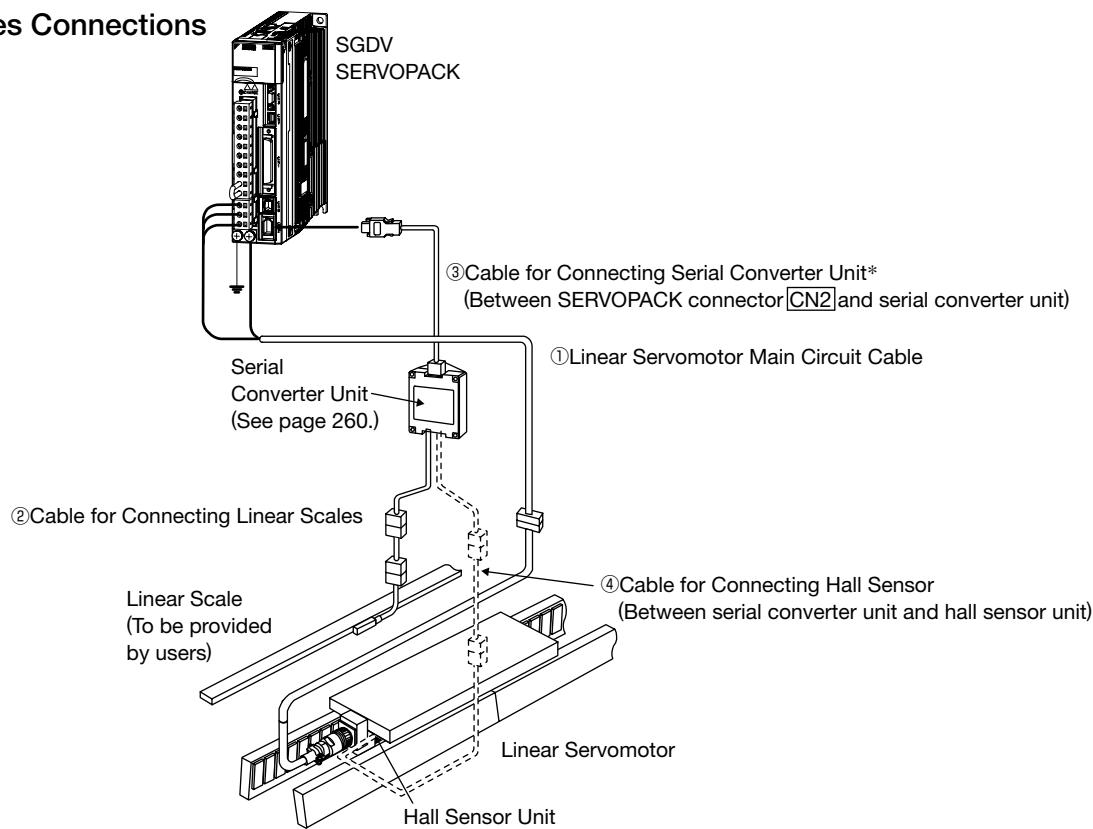


- Notes:
- Two magnetic ways for both ends of moving coil make one set. Spacers are mounted on magnetic ways for safety during transportation. Do not remove the spacers until the moving coil is mounted on a machine.
  - If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.
  - Two magnetic ways in a set can be connected to each other.
  - The dimensions marked with an \* are the dimensions between the magnetic ways. Be sure to follow exactly the dimensions specified in the figure above. Mount magnetic ways as shown in Assembly Dimensions. The values with a ♠ are the dimensions at preshipment.
  - Use socket headed screws of strength class 10.9 minimum for magnetic way mounting screws. Do not use stainless steel screws.

Magnetic Way Model SGLTM-	L1 <sup>-0.1</sup> <sub>-0.3</sub>	L2	N	Approx. Mass kg
50324H□	324	270 (54×5)	6	8
50540H□	540	486 (54×9)	10	13
50756H□	756	702 (54×13)	14	18

## Selecting Cables

## ● Cables Connections



\*: A serial converter unit can be connected directly to an absolute linear scale.

## ● Cables

Name	Applicable Linear Servomotor Model	Length	Order No.	Specifications	Details
① Linear Servomotor Main Circuit Cables	SGLTW -20A□□□□□, -35A□□□A□	1 m	JZSP-CLN21-01-E	SERVOPACK End	(1)
		3 m	JZSP-CLN21-03-E	Linear Servomotor End	
		5 m	JZSP-CLN21-05-E		
		10 m	JZSP-CLN21-10-E		
		15 m	JZSP-CLN21-15-E		
		20 m	JZSP-CLN21-20-E		
	SGLTW -40□□□□B□, -80□□□□B□	1 m	JZSP-CLN39-01-E	SERVOPACK End	(2)
		3 m	JZSP-CLN39-03-E	Linear Servomotor End	
		5 m	JZSP-CLN39-05-E		
		10 m	JZSP-CLN39-10-E		
		15 m	JZSP-CLN39-15-E		
		20 m	JZSP-CLN39-20-E		
	SGLTW -□□A□□□□□D	1 m	JZSP-CLN14-01-E	SERVOPACK End	(3)
		3 m	JZSP-CLN14-03-E	Linear Servomotor End	
		5 m	JZSP-CLN14-05-E		
		10 m	JZSP-CLN14-10-E		
		15 m	JZSP-CLN14-15-E		
		20 m	JZSP-CLN14-20-E		
	SGLTW -35D□□□H□D, -50D□□□H□D	1 m	JZSP-CLN15-01-E	SERVOPACK End	(4)
		3 m	JZSP-CLN15-03-E	Linear Servomotor End	
		5 m	JZSP-CLN15-05-E		
		10 m	JZSP-CLN15-10-E		
		15 m	JZSP-CLN15-15-E		
		20 m	JZSP-CLN15-20-E		

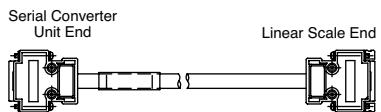
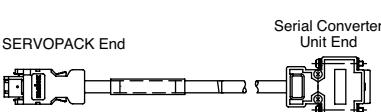
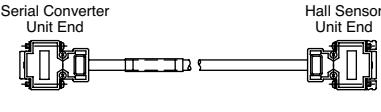
\*1: Connector by Tyco Electronics Japan G.K.

\*2: MS connector

\*3: Connector by Interconnectron GmbH

(cont'd)

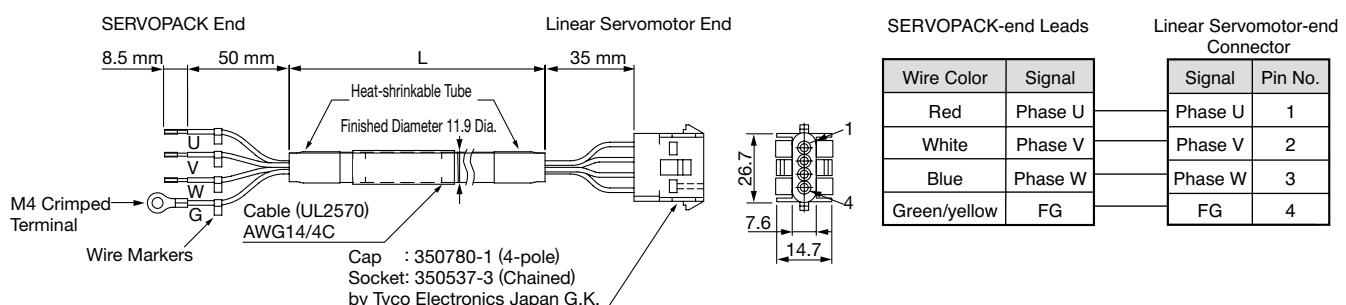
## Selecting Cables

Name	Applicable Linear Servomotor Model	Length	Order No.	Specifications	Details
(2) Cables for Connecting Linear Scales*	For Linear Scale by Renishaw plc.	1 m	JZSP-CLL00-01-E		(5)
		3 m	JZSP-CLL00-03-E		
		5 m	JZSP-CLL00-05-E		
		10 m	JZSP-CLL00-10-E		
		15 m	JZSP-CLL00-15-E		
	For Linear Scale by HEIDENHAIN Corporation	1 m	JZSP-CLL30-01-E		
		3 m	JZSP-CLL30-03-E		
		5 m	JZSP-CLL30-05-E		
		10 m	JZSP-CLL30-10-E		
		15 m	JZSP-CLL30-15-E		
(3) Cables for Connecting Serial Converter Units	All models	1 m	JZSP-CLP70-01-E		(6)
		3 m	JZSP-CLP70-03-E		
		5 m	JZSP-CLP70-05-E		
		10 m	JZSP-CLP70-10-E		
		15 m	JZSP-CLP70-15-E		
		20 m	JZSP-CLP70-20-E		
(4) Cables for Connecting Hall Sensors	All models	1 m	JZSP-CLL10-01-E		(7)
		3 m	JZSP-CLL10-03-E		
		5 m	JZSP-CLL10-05-E		
		10 m	JZSP-CLL10-10-E		
		15 m	JZSP-CLL10-15-E		

\*: When using serial converter unit JZDP-G00□-□□□-E, the maximum cable length should be 3 m.

### (1) Linear Servomotor Main Circuit Cables: JZSP-CLN21-□□-E

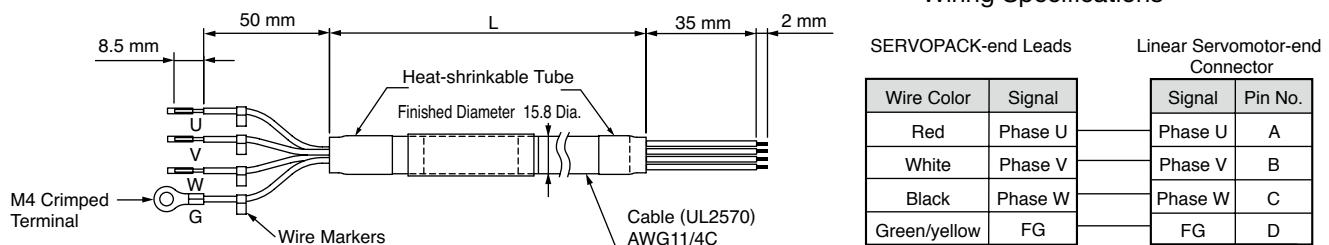
#### • Wiring Specifications



### (2) Linear Servomotor Main Circuit Cables: JZSP-CLN39-□□-E

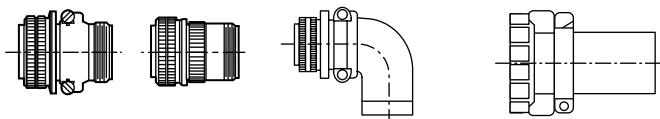
A connector is not provided on the linear-servomotor end of the main circuit cable (JZSP-CLN39-□□-E). This connector is provided by the customer.

#### • Wiring Specifications



## Selecting Cables

### ●JZSP-CLN39 Cable Connectors



Applicable Linear Servomotor Model	Attached Connector	Plug		Cable Clamp
		Straight	Straight L-shaped	
SGLTW-40, -80	MS3102A22-22P	MS3106B22-22S or MS3106A22-22S	MS3108B22-22S	MS3057-12A

(a) MS3106B: Straight Plug with Front-shell and Back-shell Separated

Units: mm

Shell Size	Joint Screw A	Joint Length J±0.12	Max. Overall Length L	Outer Diameter of Nut Q <sup>+0.038</sup>	Cable Clamp Mounting Screw V	Min. Effective Screw Length W	Max. Width Y
22	1 3/8 -18UNEF	18.26	55.57	40.48	1 3/16 -18UNEF	9.53	50

(b) MS3106A: Straight Plug with Solid Shell

Units: mm

Shell Size	Joint Screw A	Overall Length L±0.5	Outer Diameter of Nut Q <sup>+0.038</sup>	Outer Diameter N±0.5	Cable Clamp Mounting Screw V	Min. Effective Screw Length W
22	1 3/8 -18UNEF	18.26	54	40.48	34.99	9.53

(c) MS3108B: L-shaped Plug with Front-shell and Back-shell Separated

Units: mm

Shell Size	Joint Screw A	Joint Length J±0.12	Max. Overall Length L	R ±0.5	U ±0.5	Outer Diameter of Nut Q <sup>+0.038</sup>	Cable Clamp Mounting Screw V	Min. Effective Screw Length W
22	1 3/8 -18UNEF	18.26	76.98	24.1	33.3	40.48	1 3/16 -18UNEF	9.53

(d) MS3057-12A: Cable Clamp with Rubber Bushing

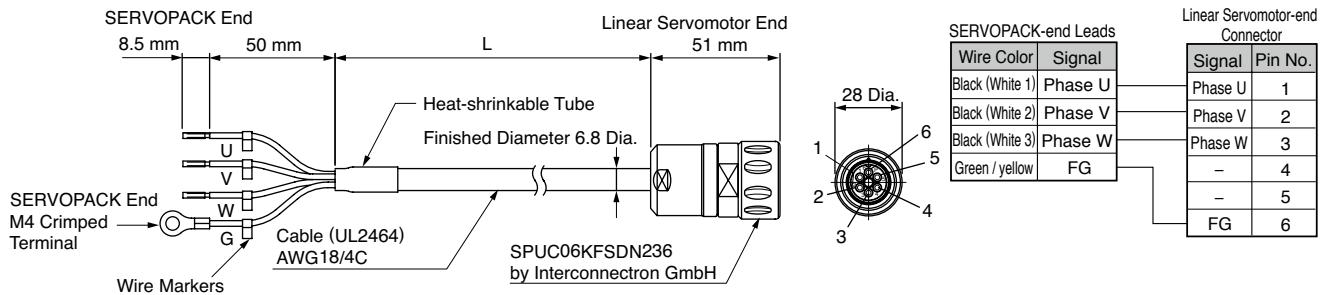
Units: mm

Applicable Shell Size	Overall Length A±0.7	Effective Screw Length C	E	G±0.7	H	J	Mounting Screw V	Outer Diameter Q±0.7	Rubber Bushing Type
20,22	23.8	10.3	19.0	37.3	4.0	15.9	1 3/16 -18UNEF	35.0	AN3420 -12

## Selecting Cables

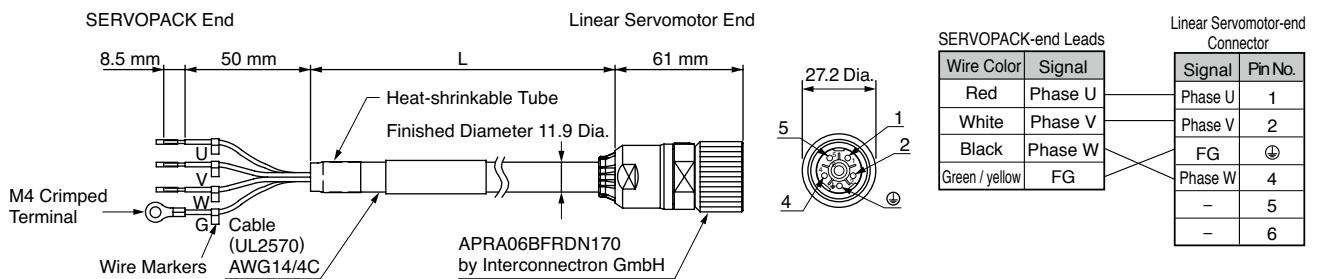
### (3) Linear Servomotor Main Circuit Cables: JZSP-CLN14-□□-E

#### • Wiring Specifications

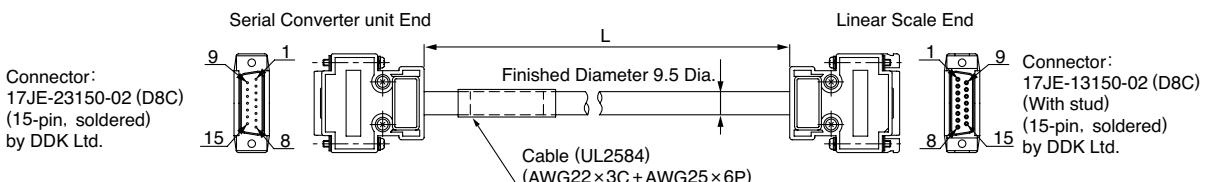


### (4) Linear Servomotor Main Circuit Cables: JZSP-CLN15-□□-E

#### • Wiring Specifications



### (5) Cables for Connecting Linear Scales: JZSP-CLL□□-□□-E



#### • JZSP-CLL00-□□-E (for linear scale by Renishaw) Wiring Specifications

Serial Converter Unit End

Pin No.	Signal
1	/Cos(V1-)
2	/Sin(V2-)
3	Ref(V0+)
4	+5V
5	5Vs
6	BID
7	Vx
8	Vq
9	Cos(V1+)
10	Sin(V2+)
11	/Ref(V0+)
12	0V
13	0Vs
14	DIR
15	Inner
Case	Shield

Linear Scale End

Pin No.	Signal
1	/Cos(V1-)
2	/Sin(V2-)
3	Ref(V0+)
4	+5V
5	5Vs
6	BID
7	Vx
8	Vq
9	Cos(V1+)
10	Sin(V2+)
11	/Ref(V0-)
12	0V
13	0Vs
14	DIR
15	Inner
Case	Shield

Serial Converter Unit End

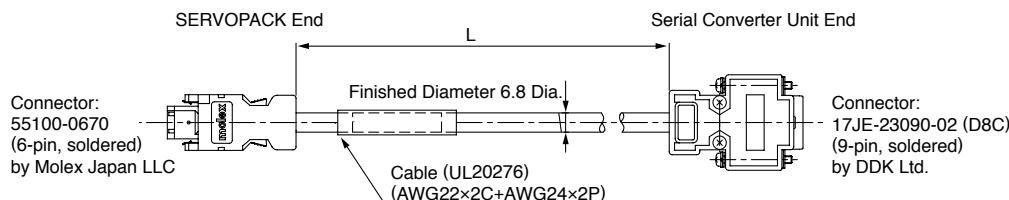
Pin No.	Signal
1	Cos (A+)
2	0V
3	Sin (B+)
4	+5V
5	-
6	-
7	/Ref (R-)
8	-
9	/Cos (A-)
10	0Vs
11	/Sin (B-)
12	5Vs
13	-
14	Ref (R+)
15	-
Case	Shield

Linear Scale End

Pin No.	Signal
1	Cos (A+)
2	0V
3	Sin (B+)
4	+5V
5	-
6	-
7	/Ref (R-)
8	-
9	/Cos (A-)
10	0Vs
11	/Sin (B-)
12	5Vs
13	-
14	Ref (R+)
15	-
Case	Shield

## Selecting Cables

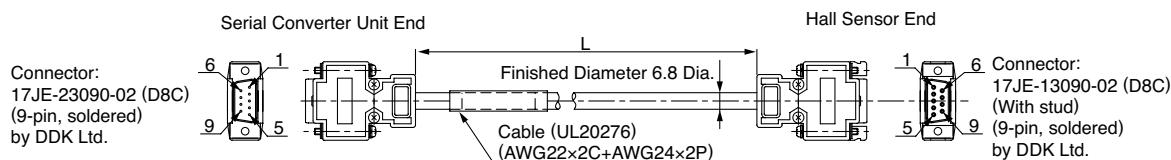
### (6) Cables for Connecting Serial Converter Units: JZSP-CLP70-□□-E



#### • Wiring Specifications

SERVOPACK End			Serial Converter Unit End		
Pin No.	Signal	Wire Color	Pin No.	Signal	Wire Color
1	PG5V	Orange	1	+5V	Red
2	PG0V	Green	5	0V	Black
3	-	-	3	-	-
4	-	-	4	-	-
5	PS	Red/light blue	2	Phase S output	Light blue
6	/PS	Black/light blue	6	Phase I/S output	Light blue/white
Shell	Shield	-	Case	Shield	-
			7	-	-
			8	-	-
			9	-	-

### (7) Cables for Connecting Hall Sensors: JZSP-CLL10-□□-E



#### • Wiring Specifications

Serial Converter Unit End		Hall Sensor End	
Pin No.	Signal	Pin No.	Signal
1	+5V	1	+5V
2	Phase U input	2	Phase U input
3	Phase V input	3	Phase V input
4	Phase W input	4	Phase W input
5	0V	5	0V
6	-	6	-
7	-	7	-
8	-	8	-
9	-	9	-
Case	Shield	Case	Shield

# Linear Servomotors

## SGLC

(Cylinder Type)



### Model Designations

- Combination of Moving Coil and Magnetic Way

**S G L C - D16 A 085 A P - 750 A**

Linear Σ Series Linear Servomotor	1st digit	2nd+3rd+ 4th digits	5th digit	6th+7th+ 8th digits	9th digit	10th digit	11th+12th+ 13th digits	14th digit
--------------------------------------	-----------	------------------------	-----------	------------------------	-----------	------------	---------------------------	------------

1st digit Servomotor Model

Code	Specifications
C	Cylinder type

2nd+3rd+4th digits Outer Diameter of Magnetic Way

Code	Specifications
D16	16 mm
D20	20 mm
D25	25 mm
D32	32 mm

5th digit Voltage

Code	Specifications
A	200 VAC

6th+7th+8th digits Length of Moving Coil

Code	Specifications	Outer Diameter Code of Magnetic Way
085	85 mm	D16
100	100 mm	D20
115	115 mm	D16
125	125 mm	D25
135	135 mm	D20
145	145 mm	D16
165	165 mm	D32
170	170 mm	D20, D25
215	215 mm	D25
225	225 mm	D32
285	285 mm	D32

9th digit Design Revision Order of Moving Coil

A, B...

10th digit Hall Sensor

Code	Specifications
P	With hall sensor (all models)

11th+12th+13th digits Length of Magnetic Way  
(See the next page)

14th digit Design Revision Order of Magnetic Way  
A, B...

#### Moving Coil

**SGL C W - D16 A 085 A P**

Linear Σ Series  
Linear Servomotor

1st digit 2nd digit 3rd+4th+  
5th digits 6th digit 7th+8th+  
9th digits 10th digit 11th digit

1st digit Servomotor Model  
(Same as above combination.) 3rd+4th+5th digits Outer Diameter of Magnetic Way  
(Same as above combination.)

10th digit Design Revision Order  
A, B...

2nd digit Moving Coil/ Magnetic Way 6th digit Voltage  
(Same as above combination.)

11th digit Hall Sensor

Code Specifications  
W Moving Coil

Code Specifications  
P With hall sensor  
(all models)

7th+8th+9th digits Length of Moving Coil  
(Same as above combination.)

#### Magnetic Way

**SGL C M - D16 750 A**

Linear Σ Series  
Linear Servomotor

1st digit 2nd digit 3rd+4th+  
5th digits 6th+7th+  
8th digits 9th digit

1st digit Servomotor Model  
(Same as above combination.) 3rd+4th+5th digits Outer Diameter of Magnetic Way  
(Same as above combination.)

9th digit Design Revision Order  
A, B...

2nd digit Moving Coil/ Magnetic Way 6th+7th+8th digits Length of Magnetic Way  
(See the next page)

Code Specifications  
M Magnetic Way

Note: Order the moving coil and magnetic way as a set. Contact your Yaskawa representative before purchasing them separately.

## Features

- Both coil assemblies supported, easy switching from ball screws.
- Compared to ball screw systems, high-speed and high-precision positioning greatly reduces tact time.
- Unlike ball screws, no contact with machines, no lubrication oil, easy maintenance.

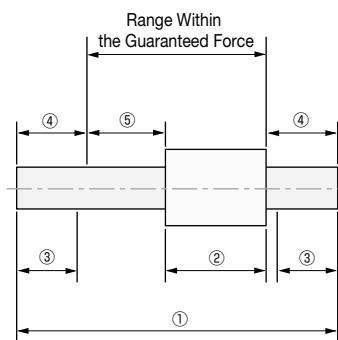
## Application Examples

- Semiconductor equipment
- Electronic parts assembly
- Food packaging machines
- Metal processing machines
- General handling machines

### ◆ Magnetic Way Lengths

Moving Coil Model SGLCW-		Magnetic Way Dimensions mm					
		Standard Specifications				Special Orders	
		Code=① mm				Length of Magnetic Way mm	
		②	③	④	⑤	Min. to Max.	
D16A	085AP 115AP 145AP	300	85	30	37.5	140	240 to 420 (30 mm increments)
			115			110	
			145			80	
		510	85	45	52.5	320	480 to 750 (30 mm increments)
			115			290	
			145			260	
		750	85			560	
			115			530	
			145			500	
D20A	100AP 135AP 170AP	350	100	35	45	160	280 to 490 (35 mm increments)
			135			125	
			170			90	
		590	100	50	60	370	555 to 870 (35 mm increments)
			135			335	
			170			300	
		870	100			650	
			135			615	
			170			580	
D25A	125AP 170AP 215AP	450	125	45	57.5	210	360 to 630 (45 mm increments)
			170			165	
			215			120	
		750	125	60	72.5	480	705 to 1110 (45 mm increments)
			170			435	
			215			390	
		1110	125			840	
			170			795	
			215			750	
D32A	165AP 225AP 285AP	600	165	60	75	285	480 to 840 (60 mm increments)
			225			225	
			285			165	
		1020	165	90	105	645	960 to 1500 (60 mm increments)
			225			585	
			285			525	
		1500	165			1125	
			225			1065	
			285			1005	

- ① Length of Magnetic Way  
 ② Length of Moving Coil  
 ③ Position of Support Section  
 ④ Range Outside the Guaranteed Force  
 ⑤ Effective Strokes



Note: ④ Range outside the guaranteed force:  
If any part of the moving coil is located within this range, characteristics indicated in *Force and Speed Characteristics* on page 249 cannot be satisfied.

#### < Calculating Length of Magnetic Way >

- ② Length of Moving Coil (mm)  
 ④ Range Outside the Guaranteed Force (mm)  
 ⑤ Effective Strokes (mm)



**◆ Length of Magnetic Way**  

$$[(\textcircled{2} + \textcircled{4}) \times 2 + \textcircled{5}] (\text{mm})$$

## Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

Linear Servomotor Model SGLC-		D16A			D20A			D25A			D32A		
		085A	115A	145A	100A	135A	170A	125A	170A	215A	165A	225A	285A
Peak Speed* <sup>3</sup>	m / s	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0	4.0
Rated Force* <sup>1</sup>	N	17	25	34	30	45	60	70	105	140	90	135	180
Rated Current* <sup>1</sup>	Arms	0.59	0.53	0.66	0.98	0.98	1.19	1.42	1.75	3.49	1.57	2.79	2.79
Instantaneous Peak Force* <sup>1</sup>	N	60	90	120	150	225	300	280	420	560	420	630	840
Instantaneous Peak Current* <sup>1</sup>	Arms	2.07	2.07	2.52	4.90	4.90	5.95	5.68	6.98	12.96	7.32	13.01	13.01
Moving Coil Mass	kg	0.3	0.4	0.5	0.6	0.8	1.0	1.0	1.4	1.8	1.8	2.5	3.2
Force Constant	N / Arms	31.2	46.8	51.3	33.0	49.5	54.3	53.1	64.8	43.2	61.8	52.2	69.6
BEMF Constant	V / (m/s)	10.4	15.6	17.1	11.0	16.5	18.1	17.7	21.6	14.4	20.6	17.4	23.2
Motor Constant	N / √W	4.8	5.9	6.7	7.5	9.2	10.4	10.0	12.4	15.4	16.2	20.0	23.0
Electrical Time Constant	ms	0.18	0.18	0.17	0.38	0.32	0.41	0.18	0.59	0.65	0.76	1.18	1.58
Mechanical Time Constant	ms	13.1	11.7	11.3	10.70	9.50	9.30	10.1	9.2	7.6	6.9	6.3	6.0
Thermal Resistance With Heat Sink	K / W	3.35	2.9	1.64	1.66	1.45	1.29	1.00	0.68	0.61	0.77	0.53	0.49
Thermal Resistance Without Heat Sink	K / W	6.79	5.24	4.26	4.35	3.38	2.76	2.99	2.29	1.81	1.87	1.43	1.16
Magnetic Attraction* <sup>2</sup>	N	0	0	0	0	0	0	0	0	0	0	0	0
Applicable SERVOPACK	SGDV-	R70□	R70□	R90□	1R6A, 2R1F	1R6A, 2R1F	2R8A, 2R1F	1R6A, 2R1F	2R8□	5R5A	2R8□	5R5A	5R5A

\*1: These items and "Force and Speed Characteristics" are the values at a motor winding temperature of 100°C during operation in combination with SERVOPACK. The others are at 20°C.

\*2: Logical magnetic attraction acting between the moving coil and the magnetic way. Because of the gap imbalance created after installing the moving coil and the magnetic way, a magnetic attraction is generated.

\*3: The rated speed during operation by speed control with an analog voltage reference must be set to 1.5 m/s.

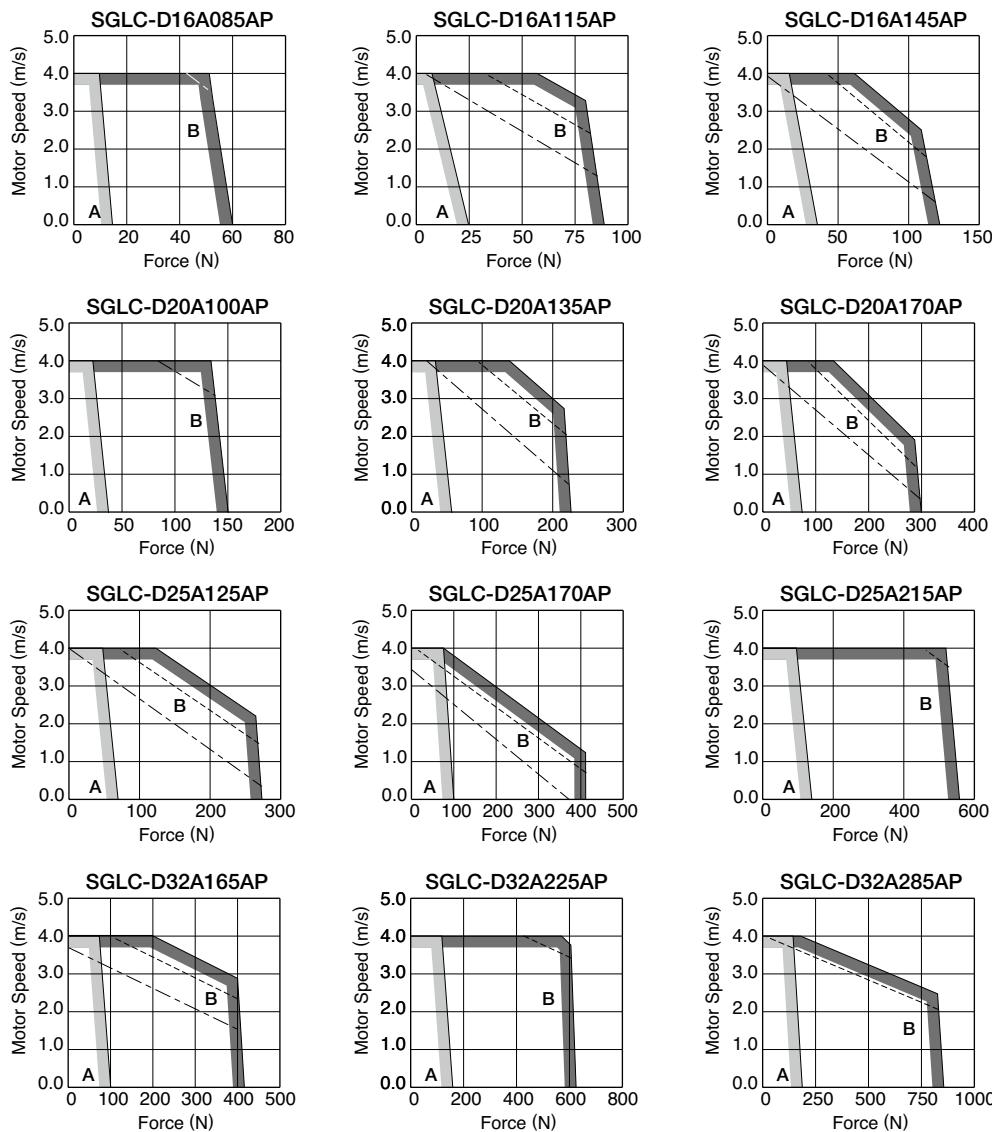
Note: These specifications show the values under the cooling conditions when a heat sink (aluminum board) listed in the following table is mounted on the moving coil.

Heat Sink Size] 100 mm×200 mm×12 mm : SGLC-D16A085A, -D16A115A  
 200 mm×300 mm×12 mm : SGLC-D16A145A, -D20A100A, -D20A135A, -D20A170A  
 300 mm×400 mm×12 mm : SGLC-D25A125A, -D32A165A  
 400 mm×500 mm×12 mm : SGLC-D25A170A, -D25A215A, -D32A225A, -D32A285A

## Ratings and Specifications

### ● Force and Speed Characteristics

**A** : Continuous Duty Zone    **B** : Intermittent Duty Zone



Notes: 1 The characteristics of the intermittent duty zone differ depending on the supply voltage. The solid, dotted, and dashed-dotted lines of the intermittent duty zone indicate the characteristics when a servomotor runs with the following combinations:

- The solid line: With a three-phase 200 V SERVOPACK
- The dotted line: With a single-phase 200 V SERVOPACK
- The dashed-dotted line: With a single-phase 100 V SERVOPACK

SGLC-D16A085AP and SGLC-20A100AP servomotors combined with single-phase 200 V SERVOPACKs have the same characteristics as those combined with three-phase ones.

2 When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

### ● Mechanical Specifications of Linear Servomotors

#### (1) Impact Resistance

- Impact acceleration: 98 m/s<sup>2</sup>
- Impact occurrences: twice

#### (2) Vibration Resistance

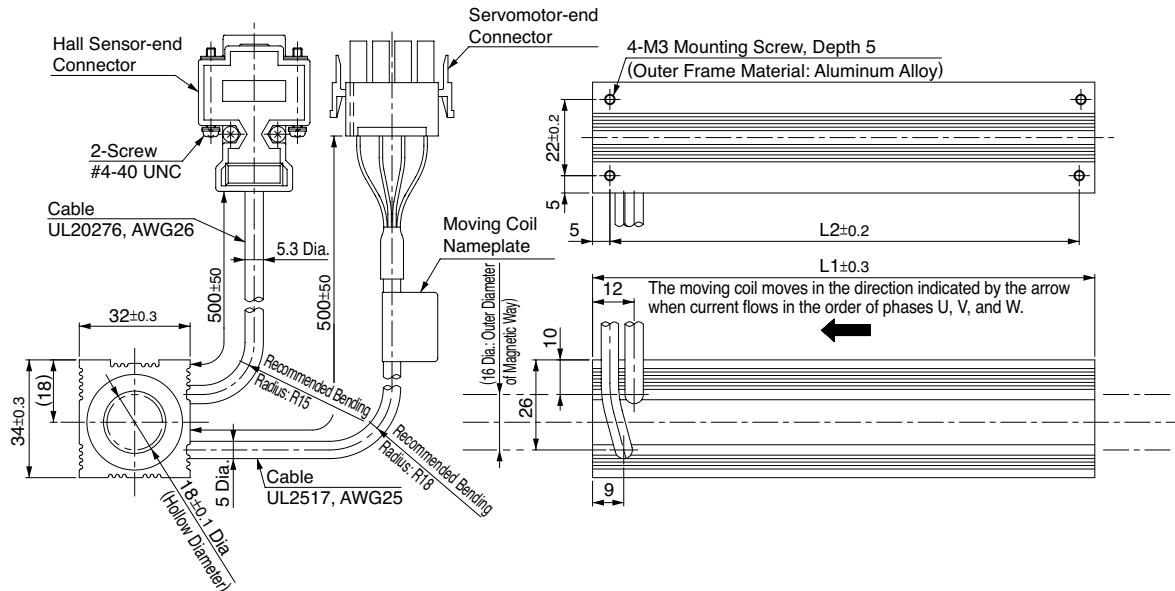
The linear servomotors will withstand the following vibration acceleration in three directions: Vertical, side to side, and front to back.

- Vibration acceleration: Moving Coil : 24.5 m/s<sup>2</sup>  
Magnetic Way : 24.5 m/s<sup>2</sup> in axis direction  
4.9 m/s<sup>2</sup> in vertically and horizontally

## External Dimensions Units: mm

### (1) SGLC-D16

- Moving Coil: SGLCW-D16A□□□AP (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLCW-	L1	L2	Approx. Mass* kg
D16A085AP	85	75	0.3
D16A115AP	115	105	0.4
D16A145AP	145	135	0.5

\*: The values indicate the mass of moving coil with a hall sensor unit.

#### Hall Sensor Connector Specifications



Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Name
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

#### Linear Servomotor Connector Specifications



Plug: 350779-1  
Pin: 350690-3 or  
350561-3 (No.1 to 3)  
770210-1 (No.4)

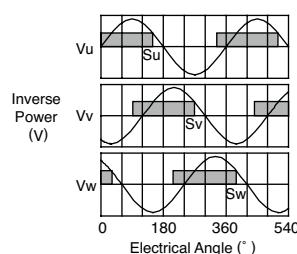
by Tyco  
Electronics Japan G.K.  
The Mating Connector

Cap: 350780-1  
Socket: 350925-1 or  
770673-1

Pin No.	Name	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG	Green

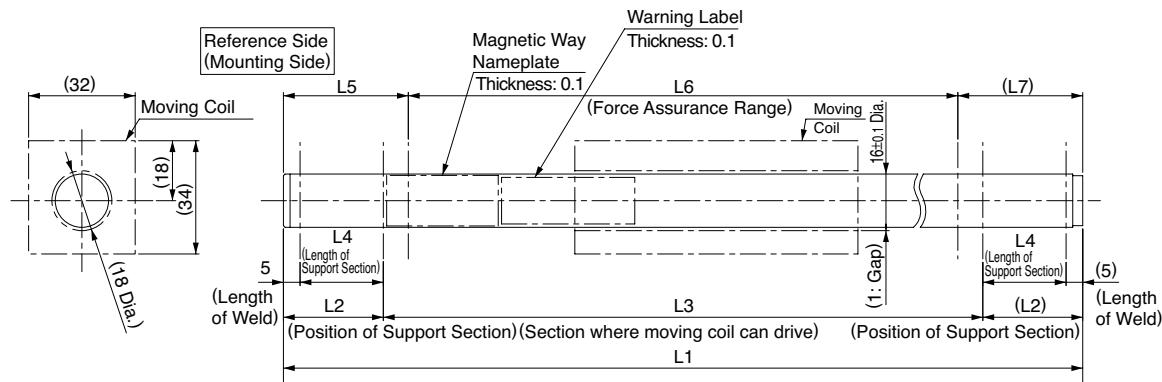
#### Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLCM-D16□□□A



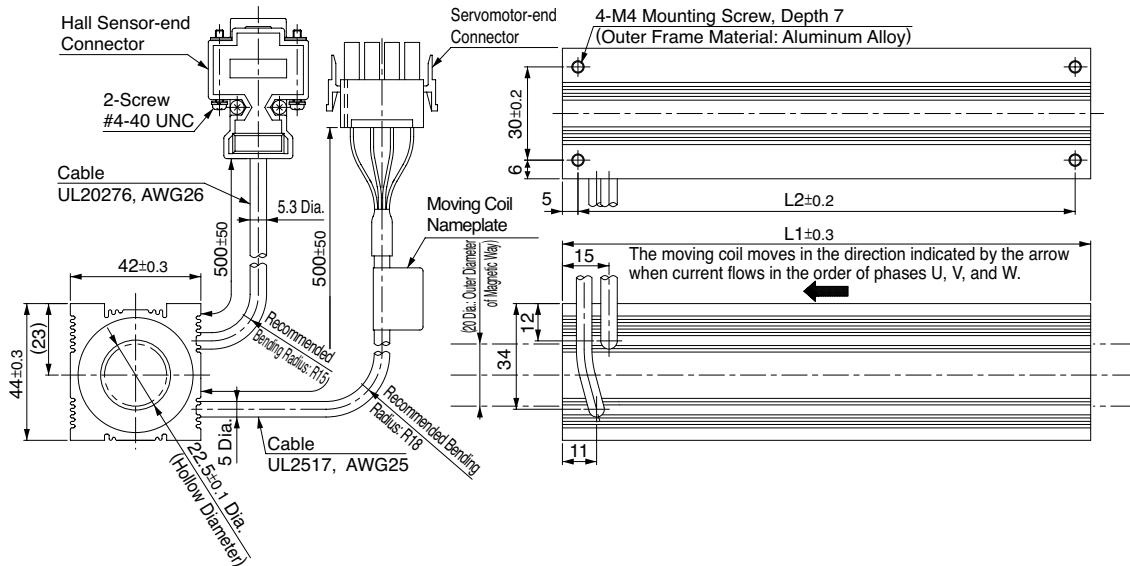
Notes: 1 The magnetic way will become deformed if a magnetic attraction with the moving coil is generated.  
Take measures over the entire driving range to prevent any interference between the magnetic way and the moving coil after installation.  
2 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

Magnetic Way Model SGLCM-	L1	L2	L3	L4	L5	L6	L7	Approx. Mass kg	Remarks
D16240A	240±1.6	30	180	25	37.5±0.3	165±1.2	37.5	0.38	-
D16270A	270±1.6	30	210	25	37.5±0.3	195±1.2	37.5	0.43	-
D16300A	300±1.6	30	240	25	37.5±0.3	225±1.2	37.5	0.48	Standard
D16330A	330±1.6	30	270	25	37.5±0.3	255±1.2	37.5	0.53	-
D16360A	360±1.6	30	300	25	37.5±0.3	285±1.2	37.5	0.58	-
D16390A	390±1.6	30	330	25	37.5±0.3	315±1.2	37.5	0.63	-
D16420A	420±1.6	30	360	25	37.5±0.3	345±1.2	37.5	0.68	-
D16480A	480±2.5	45	390	40	52.5±0.3	375±2.1	52.5	0.75	-
D16510A	510±2.5	45	420	40	52.5±0.3	405±2.1	52.5	0.80	Standard
D16540A	540±2.5	45	450	40	52.5±0.3	435±2.1	52.5	0.85	-
D16570A	570±2.5	45	480	40	52.5±0.3	465±2.1	52.5	0.90	-
D16600A	600±2.5	45	510	40	52.5±0.3	495±2.1	52.5	0.95	-
D16630A	630±2.5	45	540	40	52.5±0.3	525±2.1	52.5	1.0	-
D16660A	660±2.5	45	570	40	52.5±0.3	555±2.1	52.5	1.05	-
D16690A	690±2.5	45	600	40	52.5±0.3	585±2.1	52.5	1.1	-
D16720A	720±2.5	45	630	40	52.5±0.3	615±2.1	52.5	1.15	-
D16750A	750±3	45	660	40	52.5±0.3	645±2.5	52.5	1.2	Standard

## External Dimensions Units: mm

### (2) SGLC-D20

- Moving Coil: SGLCW-D20A□□□AP (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLCW-	L1	L2	Approx. Mass* kg
D20A100AP	100	90	0.6
D20A135AP	135	125	0.8
D20A170AP	170	160	1.0

\*: The values indicate the mass of moving coil with a hall sensor unit.

#### Hall Sensor Connector Specifications



Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket Connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Name
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

#### Linear Servomotor Connector Specifications



Plug: 350779-1  
Pin : 350690-3 or  
350561-3 (No.1 to 3)  
770210-1 (No.4)

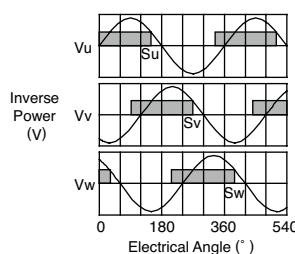
by Tyco  
Electronics Japan G.K.  
The Mating Connector

Cap: 350780-1  
Socket: 350925-1 or  
770673-1

Pin No.	Name	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG	Green

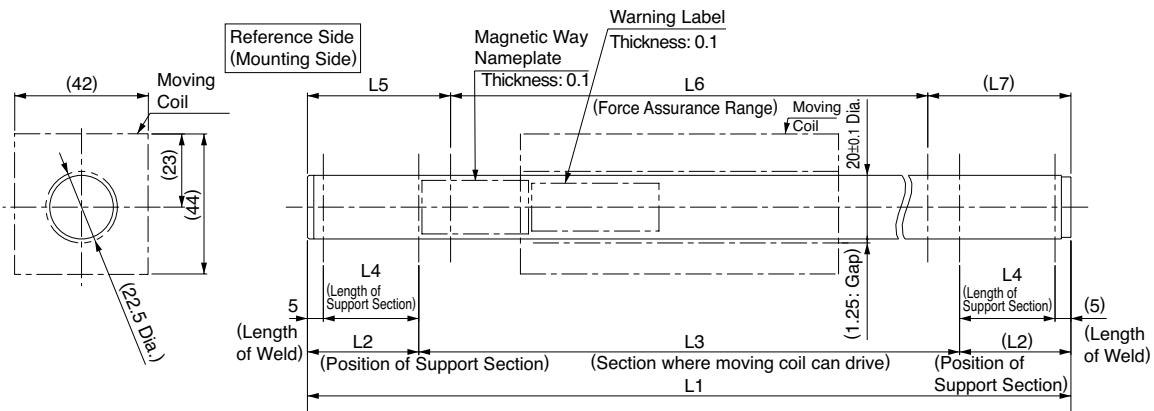
#### Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLCM-D20□□□A

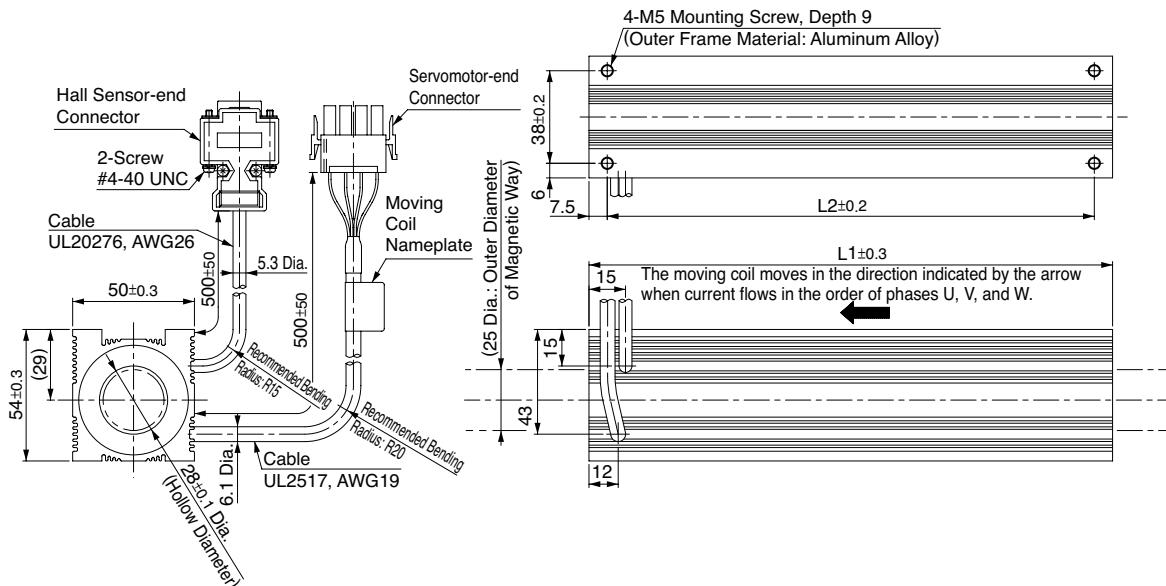


Magnetic Way Model SGLCM-	L1	L2	L3	L4	L5	L6	L7	Approx. Mass kg	Remarks
D20280A	280±1.6	35	210	30	45±0.3	190±1.2	45	0.68	-
D20315A	315±1.6	35	245	30	45±0.3	225±1.2	45	0.77	-
D20350A	350±1.6	35	280	30	45±0.3	260±1.2	45	0.86	Standard
D20385A	385±1.6	35	315	30	45±0.3	295±1.2	45	0.95	-
D20420A	420±1.6	35	350	30	45±0.3	330±1.2	45	1.0	-
D20455A	455±1.6	35	385	30	45±0.3	365±1.2	45	1.1	-
D20490A	490±1.6	35	420	30	45±0.3	400±1.2	45	1.2	-
D20555A	555±2.5	50	455	45	60±0.3	435±2.1	60	1.35	-
D20590A	590±2.5	50	490	45	60±0.3	470±2.1	60	1.45	Standard
D20625A	625±2.5	50	525	45	60±0.3	505±2.1	60	1.55	-
D20660A	660±2.5	50	560	45	60±0.3	540±2.1	60	1.6	-
D20695A	695±2.5	50	595	45	60±0.3	575±2.1	60	1.7	-
D20730A	730±2.5	50	630	45	60±0.3	610±2.1	60	1.8	-
D20765A	765±2.5	50	665	45	60±0.3	645±2.1	60	1.9	-
D20800A	800±2.5	50	700	45	60±0.3	680±2.1	60	2.0	-
D20835A	835±2.5	50	735	45	60±0.3	715±2.1	60	2.1	-
D20870A	870±3	50	770	45	60±0.3	750±2.5	60	2.2	Standard

## External Dimensions Units: mm

### (3) SGLC-D25

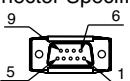
- Moving Coil: SGLCW-D25A□□□AP (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLCW-	L1	L2	Approx. Mass* kg
D25A125AP	125	110	1.0
D25A170AP	170	153	1.4
D25A215AP	215	200	1.8

\*: The values indicate the mass of moving coil with a hall sensor unit.

#### Hall Sensor Connector Specifications



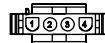
Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

#### The Mating Connector

Socket connector:  
17JE-13090-02 (D8C)  
Stud: 17L-002C or  
17L-002C1

Pin No.	Name
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

#### Linear Servomotor Connector Specifications



Plug: 350779-1  
Pin: (No. 1 to 3)  
350561-3 or 350690-3  
(No. 4)

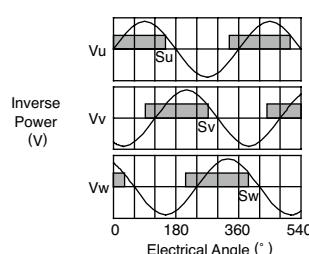
350654-1 or 350669-1  
by Tyco Electronics Japan G.K.  
The Mating Connector

Cap : 350780-1
Socket: 350925-1 or 770673-1

Pin No.	Name	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG	Green

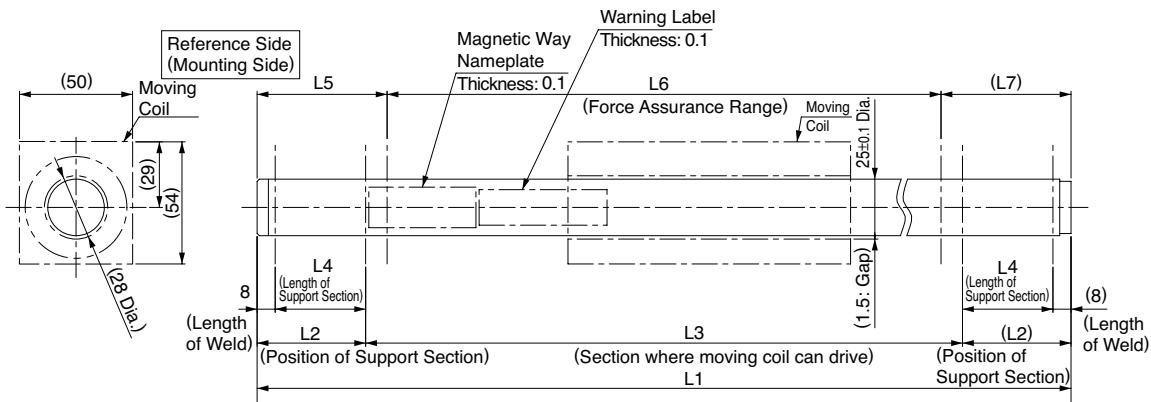
#### Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLCM-D25□□□A



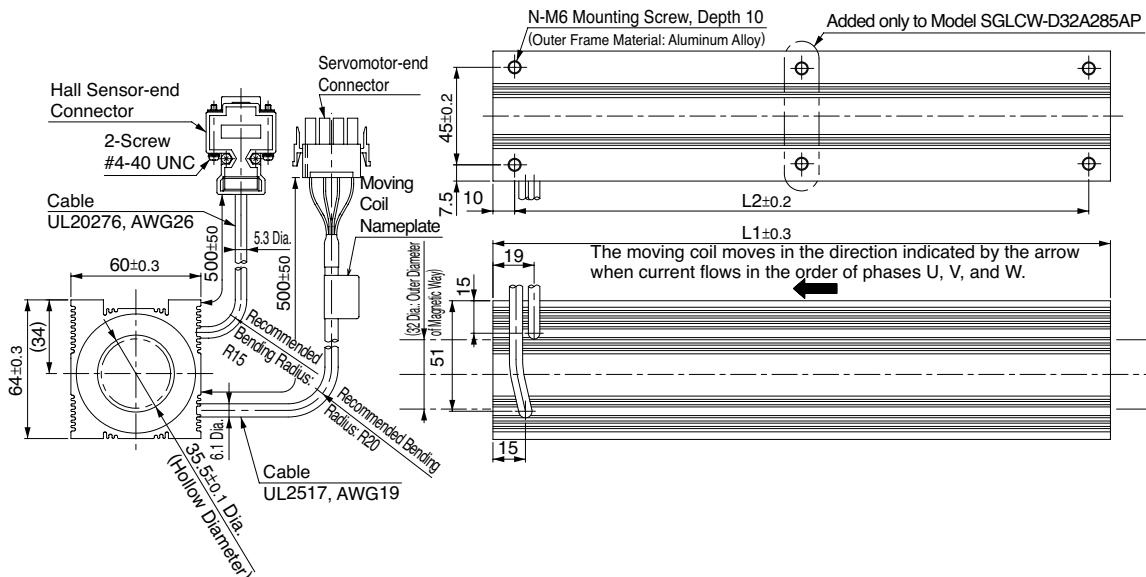
Notes: 1 The magnetic way will become deformed if a magnetic attraction with the moving coil is generated.  
Take measures over the entire driving range to prevent any interference between the magnetic way and the moving coil after installation.  
2 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

Magnetic Way Model SGLCM-	L1	L2	L3	L4	L5	L6	L7	Approx. Mass kg	Remarks
D25360A	$360 \pm 1.6$	45	270	37	$57.5 \pm 0.3$	$245 \pm 1.2$	57.5	1.5	-
D25405A	$405 \pm 1.6$	45	315	37	$57.5 \pm 0.3$	$290 \pm 1.2$	57.5	1.65	-
D25450A	$450 \pm 1.6$	45	360	37	$57.5 \pm 0.3$	$335 \pm 1.2$	57.5	1.8	Standard
D25495A	$495 \pm 1.6$	45	405	37	$57.5 \pm 0.3$	$380 \pm 1.2$	57.5	1.95	-
D25540A	$540 \pm 1.6$	45	450	37	$57.5 \pm 0.3$	$425 \pm 1.2$	57.5	2.1	-
D25585A	$585 \pm 1.6$	45	495	37	$57.5 \pm 0.3$	$470 \pm 1.2$	57.5	2.25	-
D25630A	$630 \pm 1.6$	45	540	37	$57.5 \pm 0.3$	$515 \pm 1.2$	57.5	2.4	-
D25705A	$705 \pm 2.5$	60	585	52	$72.5 \pm 0.3$	$560 \pm 2.1$	72.5	2.85	-
D25750A	$750 \pm 2.5$	60	630	52	$72.5 \pm 0.3$	$605 \pm 2.1$	72.5	3.0	Standard
D25795A	$795 \pm 2.5$	60	675	52	$72.5 \pm 0.3$	$650 \pm 2.1$	72.5	3.15	-
D25840A	$840 \pm 2.5$	60	720	52	$72.5 \pm 0.3$	$695 \pm 2.1$	72.5	3.3	-
D25885A	$885 \pm 2.5$	60	765	52	$72.5 \pm 0.3$	$740 \pm 2.1$	72.5	3.45	-
D25930A	$930 \pm 2.5$	60	810	52	$72.5 \pm 0.3$	$785 \pm 2.1$	72.5	3.6	-
D25975A	$975 \pm 2.5$	60	855	52	$72.5 \pm 0.3$	$830 \pm 2.1$	72.5	3.75	-
D251020A	$1020 \pm 2.5$	60	900	52	$72.5 \pm 0.3$	$875 \pm 2.1$	72.5	3.9	-
D251065A	$1065 \pm 2.5$	60	945	52	$72.5 \pm 0.3$	$920 \pm 2.1$	72.5	4.05	-
D251110A	$1110 \pm 3$	60	990	52	$72.5 \pm 0.3$	$965 \pm 2.5$	72.5	4.2	Standard

## External Dimensions Units: mm

### (4) SGLC-D32

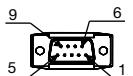
- Moving Coil: SGLCW-D32A□□□AP (With a connector by Tyco Electronics Japan G.K.)



Moving Coil Model SGLCW-	L1	L2	N	Approx. Mass*
D32A165AP	165	145	4	1.8
D32A225AP	225	205	4	2.5
D32A285AP	285	265	6	3.2

\*: The values indicate the mass of moving coil with a hall sensor unit.

#### Hall Sensor Connector Specifications



Pin Connector:  
17JE-23090-02 (D8C)  
by DDK Ltd.

The Mating Connector

Socket connector: 17JE-13090-02 (D8C)
Stud: 17L-002C or 17L-002C1

Pin No.	Name
1	+5V (Power supply)
2	Phase U
3	Phase V
4	Phase W
5	0V (Power supply)
6	Not used
7	Not used
8	Not used
9	Not used

#### Linear Servomotor Connector Specifications



Plug: 350779-1  
Pin: (No. 1 to 3)  
350561-3 or 350690-3  
(No. 4)

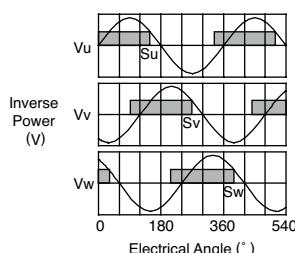
350654-1 or 350669-1  
by Tyco Electronics Japan G.K.  
The Mating Connector

Cap: 350780-1
Socket: 350925-1 or 770673-1

Pin No.	Name	Wire Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG	Green

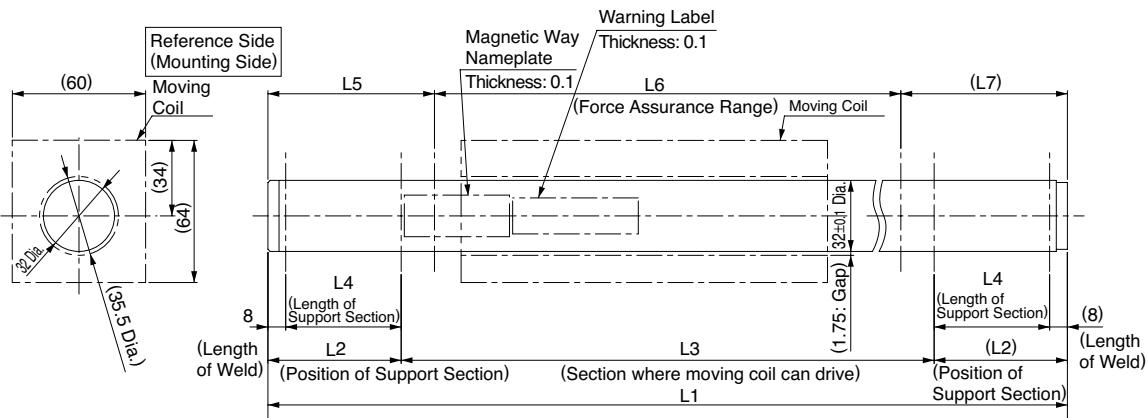
#### Hall Sensor Output Signals

When the moving coil moves in the direction indicated by the arrow in the figure, the relationship between the hall sensor output signals Su, Sv, Sw and the inverse power of each motor phase Vu, Vv, Vw becomes as shown in the figure below.



## External Dimensions Units: mm

- Magnetic Way: SGLCM-D32□□□A

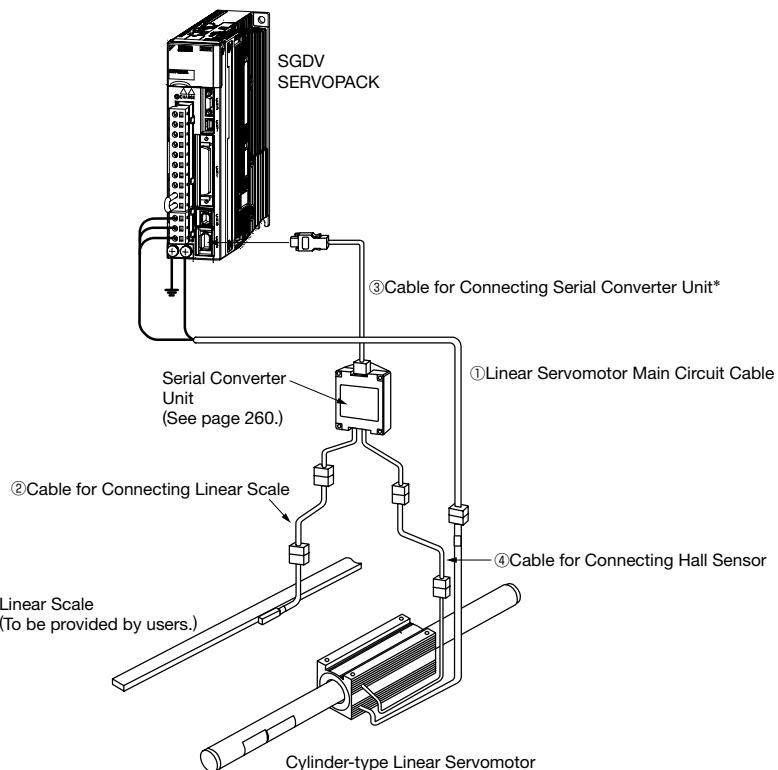


Notes: 1 The magnetic way will become deformed if a magnetic attraction with the moving coil is generated.  
Take measures over the entire driving range to prevent any interference between the magnetic way and the moving coil after installation.  
2 If you have a pacemaker or any other electronic medical device, do not go near the magnetic way of the linear servomotor.

Magnetic Way Model SGLCM-	L1	L2	L3	L4	L5	L6	L7	Approx. Mass kg	Remarks
D32480A	480±1.6	60	360	52	75±0.3	330±1.2	75	3.0	-
D32540A	540±1.6	60	420	52	75±0.3	390±1.2	75	3.4	-
D32600A	600±1.6	60	480	52	75±0.3	450±1.2	75	3.8	Standard
D32660A	660±1.6	60	540	52	75±0.3	510±1.2	75	4.2	-
D32720A	720±1.6	60	600	52	75±0.3	570±1.2	75	4.6	-
D32780A	780±1.6	60	660	52	75±0.3	630±1.2	75	5.0	-
D32840A	840±1.6	60	720	52	75±0.3	690±1.2	75	5.4	-
D32960A	960±2.5	90	780	82	105±0.3	750±2.1	105	5.9	-
D321020A	1020±2.5	90	840	82	105±0.3	810±2.1	105	6.3	Standard
D321080A	1080±2.5	90	900	82	105±0.3	870±2.1	105	6.7	-
D321140A	1140±2.5	90	960	82	105±0.3	930±2.1	105	7.1	-
D321200A	1200±2.5	90	1020	82	105±0.3	990±2.1	105	7.5	-
D321260A	1260±2.5	90	1080	82	105±0.3	1050±2.1	105	7.9	-
D321320A	1320±2.5	90	1140	82	105±0.3	1110±2.1	105	8.3	-
D321380A	1380±2.5	90	1200	82	105±0.3	1170±2.1	105	8.7	-
D321440A	1440±2.5	90	1260	82	105±0.3	1230±2.1	105	9.1	-
D321500A	1500±3	90	1320	82	105±0.3	1290±2.5	105	9.5	Standard

## Selecting Cables

### ● Cables Connections



\*: A serial converter unit can be connected directly to an absolute linear scale.

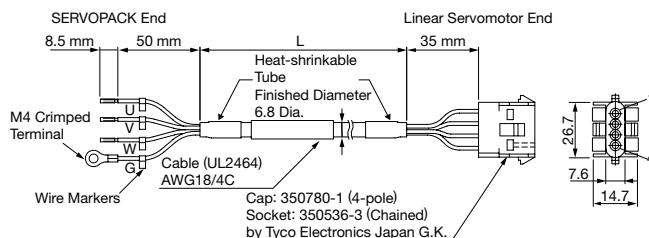
### ● Cables

Name	Applicable Linear Servomotor Model	Length	Order No.	Specifications	Details
① Linear Servomotor Main Circuit Cables	All models	1 m	JZSP-CLN11-01-E		(1)
		3 m	JZSP-CLN11-03-E		
		5 m	JZSP-CLN11-05-E		
		10 m	JZSP-CLN11-10-E		
		15 m	JZSP-CLN11-15-E		
② Cables for Connecting Linear Scales*	For Linear Scale by Renishaw plc.	1 m	JZSP-CLL00-01-E		(2)
		3 m	JZSP-CLL00-03-E		
		5 m	JZSP-CLL00-05-E		
		10 m	JZSP-CLL00-10-E		
		15 m	JZSP-CLL00-15-E		
	For Linear Scale by HEIDENHAIN Corporation	1 m	JZSP-CLL30-01-E		
		3 m	JZSP-CLL30-03-E		
		5 m	JZSP-CLL30-05-E		
		10 m	JZSP-CLL30-10-E		
		15 m	JZSP-CLL30-15-E		
③ Cables for Connecting Serial Converter Units	All models	1 m	JZSP-CLP70-01-E		(3)
		3 m	JZSP-CLP70-03-E		
		5 m	JZSP-CLP70-05-E		
		10 m	JZSP-CLP70-10-E		
		15 m	JZSP-CLP70-15-E		
		20 m	JZSP-CLP70-20-E		
④ Cables for Connecting Hall Sensors	All models	1 m	JZSP-CLL10-01-E		(4)
		3 m	JZSP-CLL10-03-E		
		5 m	JZSP-CLL10-05-E		
		10 m	JZSP-CLL10-10-E		
		15 m	JZSP-CLL10-15-E		

## Selecting Cables

### (1) Linear Servomotor Main Circuit Cables:

JZSP-CLN11-□□-E



### • Wiring Specifications

SERVOPACK-end Leads

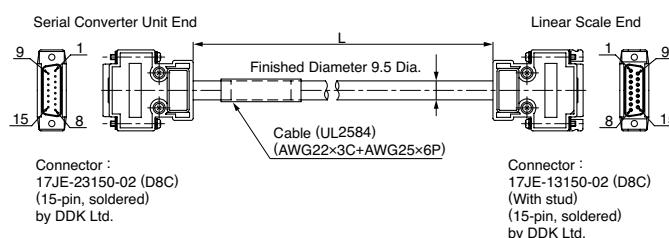
Wire Color	Signal
Red	Phase U
White	Phase V
Blue	Phase W
Green/yellow	FG

Linear Servomotor-end Connector

Signal	Pin. No.
Phase U	1
Phase V	2
Phase W	3
FG	4

### (2) Cables for Connecting Linear Scales:

JZSP-CLL□□-□□-E



- JZSP-CLL00-□□-E (for linear scale by Renishaw)
- Wiring Specifications

Serial Converter Unit End

Pin No.	Signal
1	/Cos(V1-)
2	/Sin(V2-)
3	Ref(V0+)
4	+5V
5	5Vs
6	BID
7	Vx
8	Vq
9	Cos(V1+)
10	Sin(V2+)
11	/Ref(V0+)
12	0V
13	0Vs
14	DIR
15	Inner
Case	Shield

Linear Scale End

Pin No.	Signal
1	/Cos(V1-)
2	/Sin(V2-)
3	Ref(V0+)
4	+5V
5	5Vs
6	BID
7	Vx
8	Vq
9	Cos(V1+)
10	Sin(V2+)
11	/Ref(V0-)
12	0V
13	0Vs
14	DIR
15	Inner
Case	Shield

- JZSP-CLL30-□□-E (for linear scale by HEIDENHAIN)
- Wiring Specifications

Serial Converter Unit End

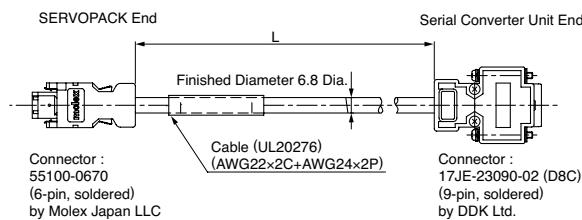
Pin No.	Signal
1	Cos (A+)
2	0V
3	Sin (B+)
4	+5V
5	-
6	-
7	/Ref (R-)
8	-
9	/Cos (A-)
10	0Vs
11	/Sin (B-)
12	5Vs
13	-
14	Ref (R+)
15	-
Case	Shield

Linear Scale End

Pin No.	Signal
1	Cos (A+)
2	0V
3	Sin (B+)
4	+5V
5	-
6	-
7	/Ref (R-)
8	-
9	/Cos (A-)
10	0Vs
11	/Sin (B-)
12	5Vs
13	-
14	Ref (R+)
15	-
Case	Shield

### (3) Cables for Connecting Serial Converter Units:

JZSP-CLP70-□□-E



### • Wiring Specifications

SERVOPACK End

Pin No.	Signal	Wire Color
1	PG5V	Orange
2	PG0V	Green
3	-	-
4	-	-
5	PS	Red/light blue
6	/PS	Black/light blue
Shell	Shield	-

Serial Converter Unit End

Pin No.	Signal	Wire Color
1	+5V	Red
5	0V	Black
3	-	-
4	-	-
2	Phase U input	Light blue
6	Phase V input	Light blue/white
Case	Shield	-
7	-	-
8	-	-
9	-	-

### • Wiring Specifications

Serial Converter Unit End

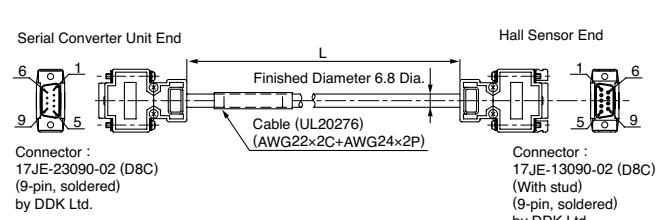
Pin No.	Signal
1	+5V
2	Phase U input
3	Phase V input
4	Phase W input
5	0V
6	-
7	-
8	-
9	-
Case	Shield

Hall Sensor End

Pin No.	Signal
1	+5V
2	Phase U input
3	Phase V input
4	Phase W input
5	0V
6	-
7	-
8	-
9	-
Case	Shield

### • Cables for Connecting Hall Sensors:

JZSP-CLL10-□□-E



### • Wiring Specifications

Serial Converter Unit End

Pin No.	Signal
1	+5V
2	Phase U input
3	Phase V input
4	Phase W input
5	0V
6	-
7	-
8	-
9	-
Case	Shield

Hall Sensor End

Pin No.	Signal
1	+5V
2	Phase U input
3	Phase V input
4	Phase W input
5	0V
6	-
7	-
8	-
9	-
Case	Shield



# Linear Servomotor General Instructions

## Serial Converter Unit (Model: JZDP-□00□-□□□-E)

### ● Characteristics and Specifications

Items	JZDP-D00□-□□□-E	JZDP-G00□-□□□-E
Electrical Characteristics	Power Supply Voltage	+5.0 V±5%, ripple content 5% max.
	Current Consumption	120 mA Typ. 350 mA max.
	Signal Resolution	Input two-phase sine wave: 1/256 pitch
	Max. Response Frequency	250 kHz
	Analog Input Signals*	Differential input amplitude: 0.4 to 1.2 V Input signal level: 1.5 to 3.5 V
	Hall Sensor Input Signal	CMOS level
	Output Signals	Position data, hall sensor information, and alarms
	Output Method	Serial data transmission
	Output Circuit	Balanced transceiver (SN75LBC176 or the equivalent) Internal terminal resistance: 120 Ω
Mechanical Characteristics	Approx. Mass	150 g
	Vibration Resistance	98 m/s <sup>2</sup> max. (10 to 2500 Hz) in three directions
	Impact Resistance	980 m/s <sup>2</sup> , (11 ms) two times in three directions
Environmental Conditions	Ambient Temperature	0 to 55°C
	Storage Temperature	-20 to +80°C
	Humidity	20% to 90% RH (no condensation)

\*: Input a value within the specified range. Otherwise, incorrect position information is output, and the device may be damaged.

### ● Analog Signal Input Timing

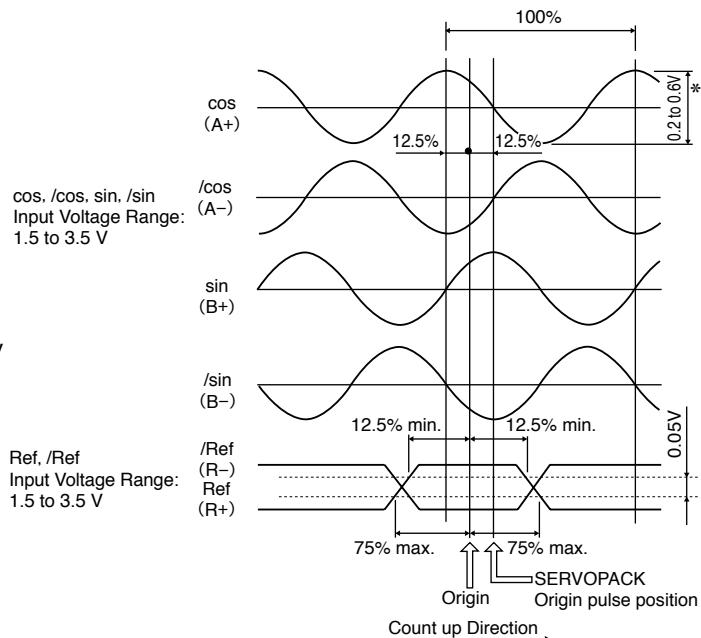
The following figure shows the input timing of the analog signals. When the cos and sin signals are shifted 180 degrees, the differential signals are the /cos and /sin signals.

The specifications of the cos, /cos, sin, and /sin signals are identical except for the phase.

Ref and /Ref signals are input to the converter.

Input the signals by taking into account hysteresis of the receiving circuit so that the signals will satisfy the specifications shown in the figure on the right.

When they are crossed, the output data will be counted up.



\*: If the analog signal amplitude declines to about 0.35 V because of differential amplitude, the serial converter outputs an alarm.

### IMPORTANT

#### ■ Precautions

- Never perform insulation resistance and withstand voltage tests.
- When analog signals are input to the serial converter unit, noise influence on the analog signals affects the unit's ability to output correct position information. The analog cable must be as short as possible and shielded.
- Do not connect or disconnect the unit while power is being supplied, or the unit may be damaged.
- When using multiple axes, use a shield cable for each axis. Do not use a shield cable for multiple axes.
- When using the serial converter unit with linear encoders other than recommended encoders, be sure to thoroughly evaluate them before use.

**Serial Converter Unit (Model: JZDP-□00□-□□□-E)**

● Model Designations

JZDP - □00□ - □□□ - E

Serial Converter Unit Model			
Code	Appearance	Applicable Linear Scale	Hall Sensor
D003 G003		Manufactured by HEIDENHAIN Corp.	None
D005 G005		Manufactured by RENISHAW plc.	None
D006 G006		Manufactured by HEIDENHAIN Corp.	Provided
D008 G008		Manufactured by RENISHAW plc.	Provided

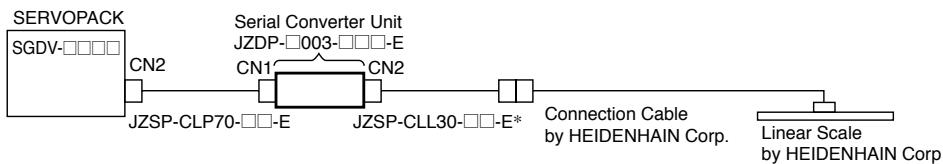
Applicable Linear Servomotor				
Servomotor Model	Symbol	Servomotor Model	Symbol	
SGLGW- (Coreless)  When a standard-force magnetic way is used.	30A050C	250	20A170A	011
	30A080C	251	20A320A	012
	40A140C	252	20A460A	013
	40A253C	253	35A170A	014
	40A365C	254	35A320A	015
	60A140C	258	35A460A	016
	60A253C	259	35A170H	105
	60A365C	260	35A320H	106
	90A200C	264	50A170H	108
	90A370C	265	50A320H	109
SGLGM- □-M (Coreless)  When a high-force magnetic way is used	90A535C	266	40A400B	185
	40A140C	255	40A600B	186
	40A253C	256	80A400B	187
	40A365C	257	80A600B	188
	60A140C	261	35D170H	193
	60A253C	262	35D320H	194
	60A365C	263	50D170H	195
	20A090A	017	50D320H	196
	20A120A	018	40D400B	197
	35A120A	019	40D600B	198
SGLFW- (Iron core, F-type)	35A230A	020	80D400B	199
	50A200B	181	80D600B	200
	50A380B	182	D16A085AP	354
	1ZA200B	183	D16A115AP	373
	1ZA380B	184	D16A145AP	356
	35D120A	211	D20A100AP	357
	35D230A	212	D20A135AP	358
	50D200B	189	D20A170AP	359
	50D380B	190	D25A125AP	360
	1ZD200B	191	D25A170AP	374
SGLC- (Cylinder type)	1ZD380B	192	D25A215AP	362
			D32A165AP	363
			D32A225AP	364
			D32A285AP	365

## Serial Converter Unit (Model: JZDP-□00□-□□□-E)

### • Without Cable for Hall Sensor (For Linear Scale by HEIDENHAIN Corporation)

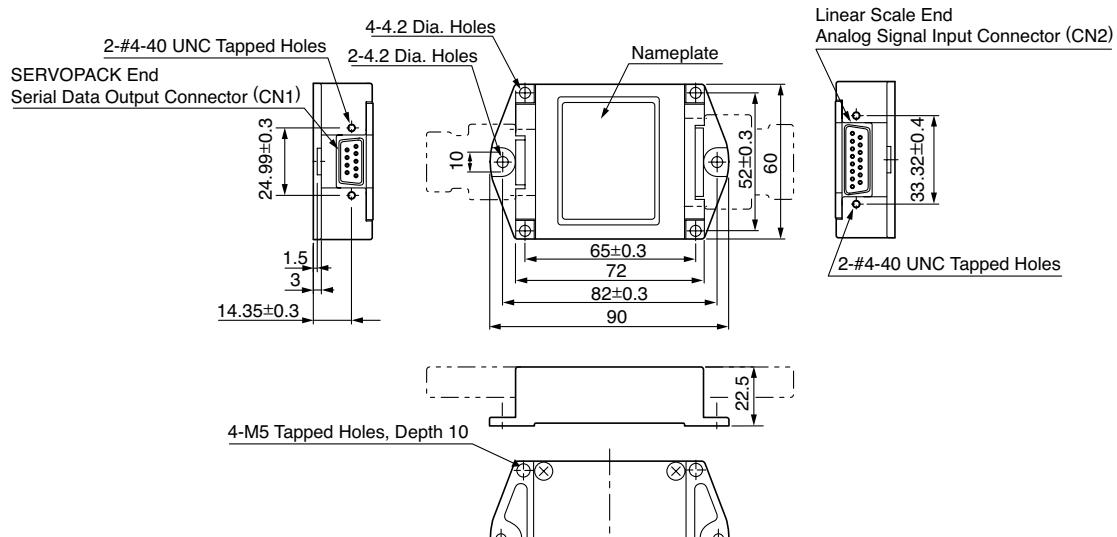
Serial Converter Unit Model: JZDP-□003-□□□-E

#### (1) Connection Example



\*: When using serial converter unit JZDP-G00□-□□□-E, the maximum cable length should be 3 m.

#### (2) External Dimensions (Units: mm)



Pin No.	Signal
1	+5V
2	Phase S output
3	Not used
4	Not used
5	0V
6	Phase /S output
7	Not used
8	Not used
9	Not used
Case	Shield

**CN1**  
SERVOPACK End  
Serial Data Output  
17-series Connector:  
17LE-13090-27-FA  
(Socket) by DDK Ltd.

Pin No.	Signal
1	cos input (A+)
2	0V
3	sin input (B+)
4	+5V
5	Not used
6	Not used
7	/Ref input (R-)
8	Not used
9	/cos input (A-)
10	0V sensor
11	/sin input (B-)
12	5V sensor
13	Not used
14	Ref input (R+)
15	Not used
Case	Shield

**CN2**  
Linear Scale End  
Analog Signal Input  
17-series Connector:  
17LE-13150-27-FA  
(Socket) by DDK Ltd.

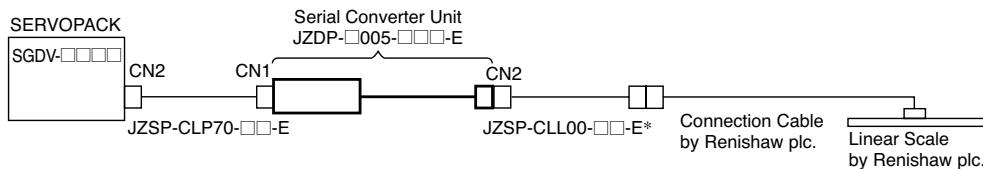
- Notes:
- 1 Do not use the unused pins.
  - 2 Contact HEIDENHAIN Corporation for details of connection cables (analog 1 Vp-p output, D-sub 15-pin, male) by HEIDENHAIN Corporation.
  - 3 Use the same terminal for 5-V sensor and phase-W input.
  - 4 Phase U, V, and W input are internally pulled up at 10 kΩ.

## Serial Converter Unit (Model: JZDP-□00□-□□□-E)

### ● Without Cable for Hall Sensor (For Linear Scale by Renishaw plc.)

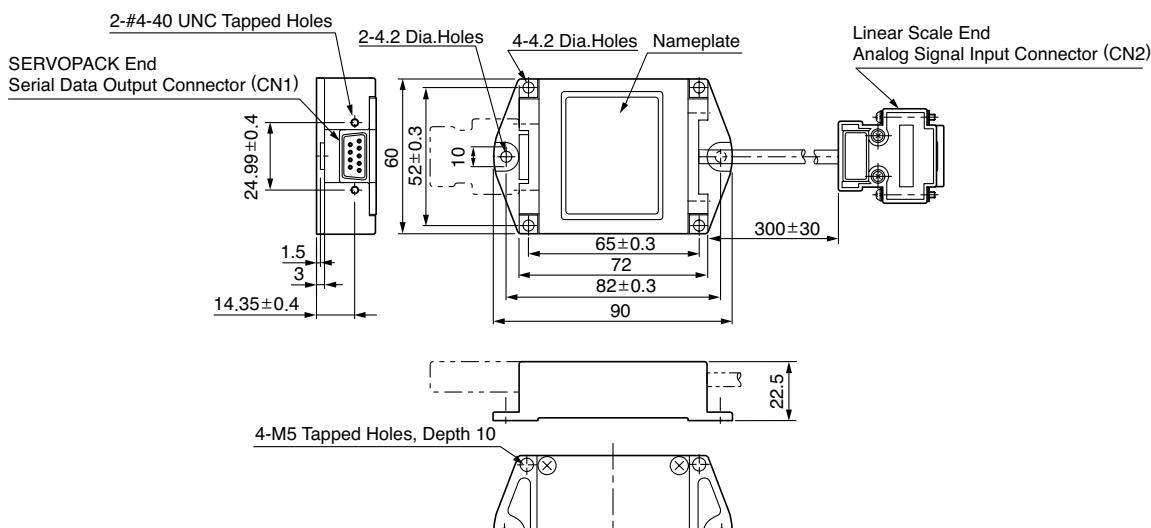
Serial Converter Unit Model: JZDP-□005-□□□-E

#### (1) Connection Example



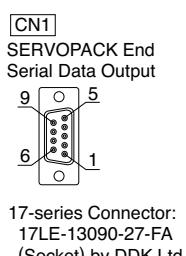
\*: When using serial converter unit JZDP-G00□-□□□-E, the maximum cable length should be 3 m.

#### (2) External Dimensions (Units: mm)

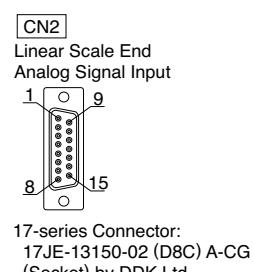


Pin No.	Signal
1	+5V
2	Phase S output
3	Not used
4	Not used
5	0V
6	Phase /S output
7	Not used
8	Not used
9	Not used
Case	Shield

SERVOPACK does not have the function to process Vq signals.



Pin No.	Signal
1	cos input (V1-)
2	sin input (V2-)
3	Ref input (V0+)
4	+5V
5	5Vs
6	Not used
7	Not used
8	Not used
9	cos input (V1+)
10	sin input (V2+)
11	/Ref input (V0-)
12	0V
13	0Vs
14	Not used
15	inner (0V)
Case	Shield



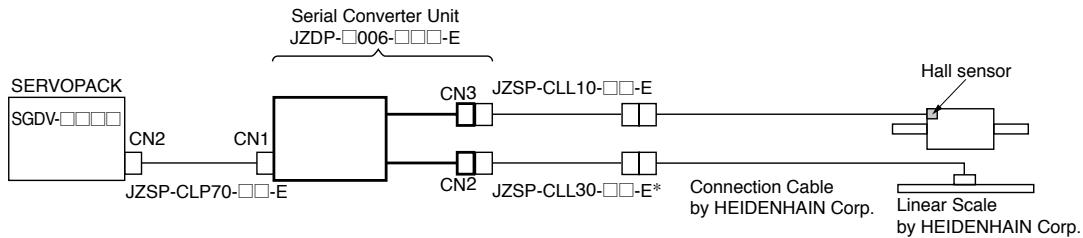
- Notes:
- 1 Do not use the unused pins.
  - 2 Contact Renishaw plc. for details of connection cables (analog 1 Vp-p output, D-sub 15-pin, male) by Renishaw plc. However, the BID and DIR signals are not connected.
  - 3 Use the linear scale-end connector to change the zero point specifications of the linear scale.

## Serial Converter Unit (Model: JZDP-□00□-□□□-E)

### With Cable for Hall Sensor (For Linear Scale by HEIDENHAIN Corporation)

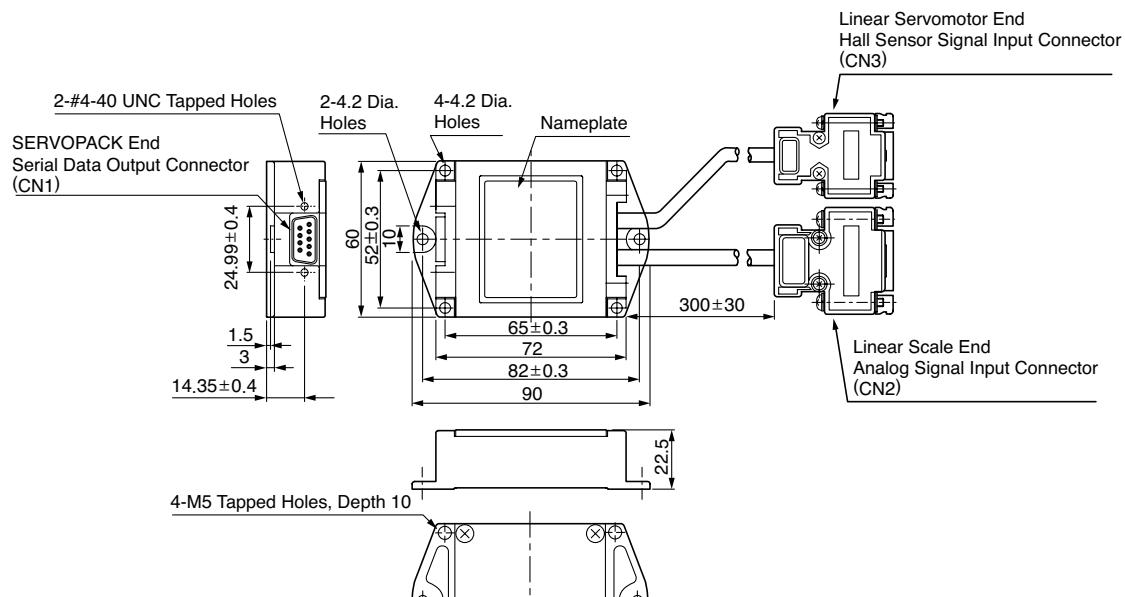
Serial Converter Unit Model: JZDP-□006-□□□-E

#### (1) Connection Example

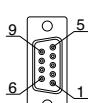


\*: When using serial converter unit JZDP-G00□-□□□-E, the maximum cable length should be 3 m.

#### (2) External Dimensions (Units: mm)

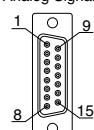


**CN1**  
SERVOPACK End  
Serial Data Output



17-series Connector:  
17LE-13090-27-FA  
(Socket) by DDK Ltd.

**CN2**  
Linear Scale End  
Analog Signal Input

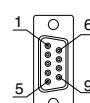


17-series Connector:  
17JE-13150-02 (D8C) A-CG  
(Socket) by DDK Ltd.

Pin No.	Signal
1	+5V
2	Phase S output
3	Not used
4	Not used
5	0V
6	Phase /S output
7	Not used
8	Not used
9	Not used
Case	Shield

Pin No.	Signal
1	cos input (A+)
2	0V
3	sin input (B+)
4	+5V
5	Not used
6	Not used
7	/Ref input (R-)
8	Not used
9	/cos input (A-)
10	0V sensor
11	/sin input (B-)
12	5V sensor
13	Not used
14	Ref input (R+)
15	Not used
Case	Shield

**CN3**  
Linear Servomotor End  
Hall Sensor Signal Input



17-series Connector:  
17JE-13090-02 (D8C) A-CG  
by DDK Ltd.

Pin No.	Signal
1	+5V
2	Phase U input
3	Phase V input
4	Phase W input
5	0V
6	Not used
7	Not used
8	Not used
9	Not used
Case	Shield

Notes: 1 Do not use the unused pins.

2 Contact HEIDENHAIN Corporation for details of connection cables (analog 1 Vp-p output, D-sub 15-pin, male) by HEIDENHAIN Corporation.

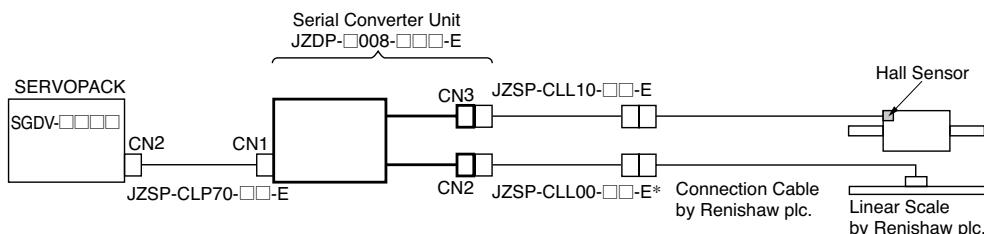
3 Phase U, V, and W input are internally pulled up at 10 kΩ.

## Serial Converter Unit (Model: JZDP-□00□-□□□-E)

### ● With Cable for Hall Sensor (For Linear Scale by Renishaw plc.)

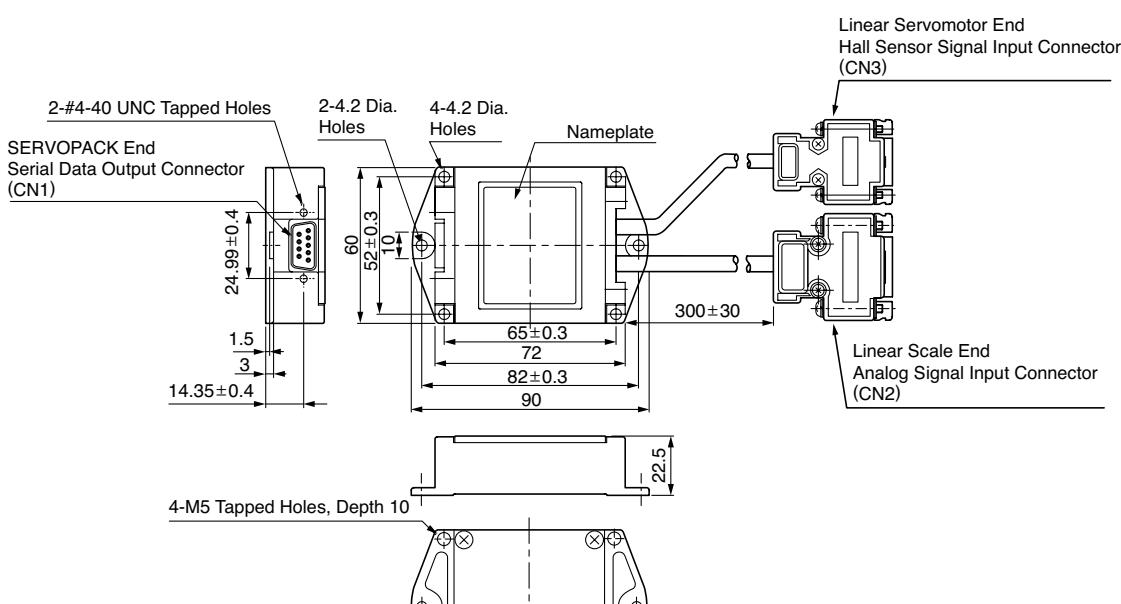
Serial Converter Unit Model: JZDP-□008-□□□-E

#### (1) Connection Example

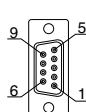


\*: When using serial converter unit JZDP-G00□-□□□-E, the maximum cable length should be 3 m.

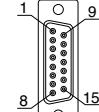
#### (2) External Dimensions (Units: mm)



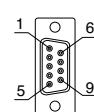
**CN1**  
SERVOPACK End  
Serial Data Output



**CN2**  
Linear Scale End  
Analog Signal Input



**CN3**  
Linear Servomotor End  
Hall Sensor Signal Input



Pin No.	Signal
1	+5V
2	Phase S output
3	Not used
4	Not used
5	0V
6	Phase S output
7	Not used
8	Not used
9	Not used
Case	Shield

Pin No.	Signal
1	/cos input (V1-)
2	/sin input (V2-)
3	Ref input (V0+)
4	+5V
5	5Vs
6	Not used
7	Not used
8	Not used
9	cos input (V1+)
10	sin input (V2+)
11	/Ref input (V0-)
12	0 V
13	0 Vs
14	Not used
15	Inner
Case	Shield

Pin No.	Signal
1	+5V
2	Phase U input
3	Phase V input
4	Phase W input
5	0V
6	Not used
7	Not used
8	Not used
9	Not used
Case	Shield

Notes: 1 Do not use the unused pins.

2 Contact Renishaw plc. for details of connection cables (analog 1 Vp-p output, D-sub 15-pin, male) by Renishaw plc.  
However, the BID and DIR signals are not connected.

3 Use the linear scale-end connector to change the zero point specifications of the linear scale.

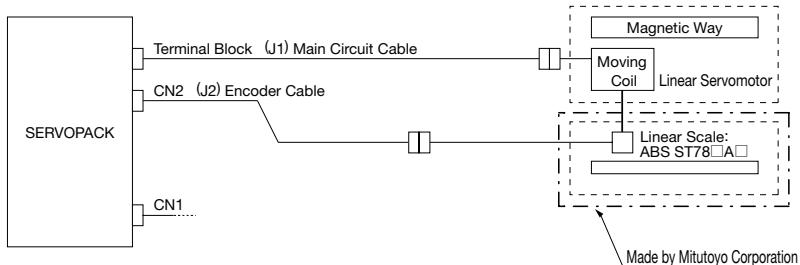
4 Phase U, V, and W input are internally pulled up at 10 kΩ.

# Linear Scales for Yaskawa's Serial Interface

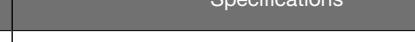
See page M-18 for the list of recommended linear scales.

● ST78□□

## (1) Connection Example

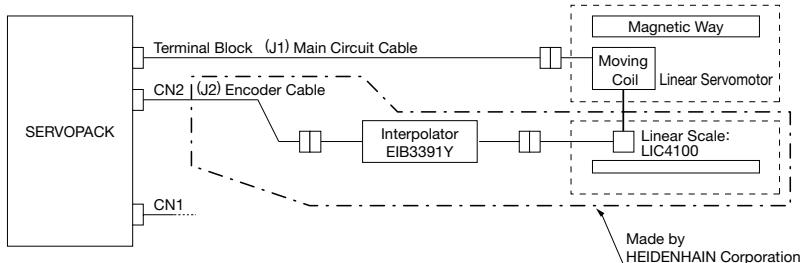


## **(2) Encoder Cables**

Name	Length (L)	Order No.	Specifications
Cables for Connecting Serial Converter Units	1 m	JZSP-CLP70-01-E	 <p>The diagram illustrates the cable assembly. It features a central cylindrical section with a 'Finished Diameter 6.8' mm. At each end, there is a flared connector. The left connector is labeled 'SERVOPACK End' and the right one is labeled 'Mitutoyo Connecting Cable End'. Arrows point from the text labels to their respective connectors. Below the central section, a callout box indicates the 'Connector: 55100-0670 by Molex Japan LLC'.</p>
	3 m	JZSP-CLP70-03-E	
	5 m	JZSP-CLP70-05-E	
	10 m	JZSP-CLP70-10-E	
	15 m	JZSP-CLP70-15-E	
	20 m	JZSP-CLP70-20-E	

- LIC4100 Series + EIB3391Y

## (1) Connection Example



## (2) Encoder Cables

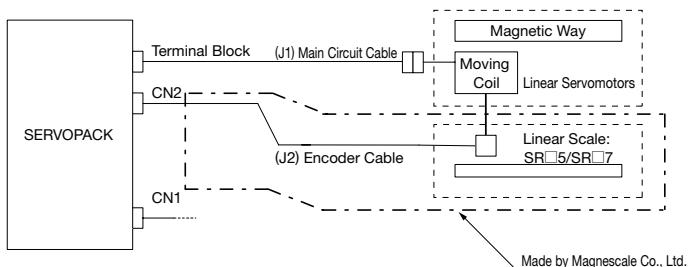
To connect a SERVOPACK and a linear scale, use a cable by HEIDENHAIN.

For details, contact HEIDENHAIN.

## Linear Scales for Yaskawa's Serial Interface

### ● SR-87 / 77 / 85 / 75

#### (1) Connection Example

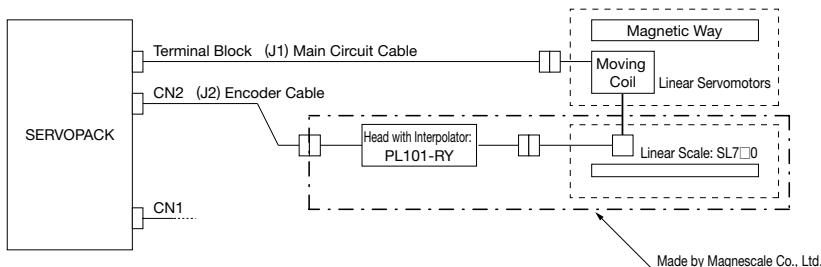


#### (2) Encoder Cables

To connect a SERVOPACK and a linear scale, use a cable (Model no.: CH33-xx□□G) for SR□5 or SR□7 linear scales by MagneScale Co., Ltd. This cable has connectors designed for use with Yaskawa products.

### ● SL7□0+PL101-RY

#### (1) Connection Example

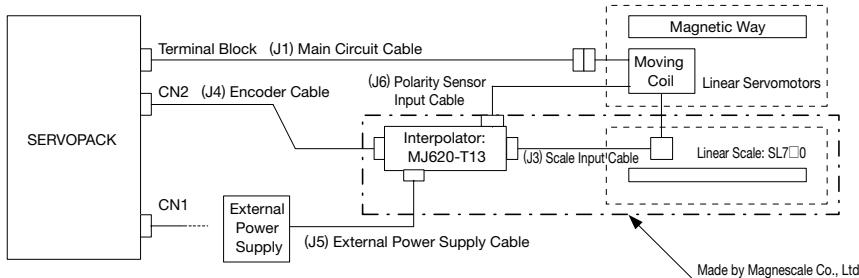


#### (2) Encoder Cables

Name	Length (L)	Order No.		Specifications
		Standard Type	Flexible Type	
Cable with Connectors (For Incremental and Absolute Encoder)	3 m	JZSP-CMP00-03-E	JZSP-CMP10-03-E	
	5 m	JZSP-CMP00-05-E	JZSP-CMP10-05-E	
	10 m	JZSP-CMP00-10-E	JZSP-CMP10-10-E	
	15 m	JZSP-CMP00-15-E	JZSP-CMP10-15-E	
	20 m	JZSP-CMP00-20-E	JZSP-CMP10-20-E	

### ● SL7□0+PL101+MJ620-T13

#### (1) Connection Example



#### IMPORTANT

A 5-VDC power supply is required for the MJ620-T13. A 5-VDC power supply is not included. For the current consumption or other information on the MJ620-T13, refer to the MJ620-T13 specification sheets provided by MagneScale Co., Ltd.

#### (2) Scale Cables

Use the cable that has been provided with the MJ620-T13. For details, refer to the MJ620-T13 specification sheets provided by MagneScale Co., Ltd.

## Linear Scales for Yaskawa's Serial Interface

### (3) Encoder Cables

An encoder cable is not included. Use a shielded cable. For information on pin layouts, refer to the following tables.

#### ● SERVOPACK End: CN2

Plug Connector: 55100-0670 (Molex Japan LLC)

Order No.: JZSP-CMP9-1-E (SERVOPACK-end connector kit)

Pin No.	Signal	Function
1	-	-
2	PG 0V	Encoder power supply: 0 V
3	-	-
4	-	-
5	PS	Serial data
6	/PS	
Shell	Shield	-

#### ● MJ620-T13 End

For details, refer to the MJ620-T13 specification sheets provided by Magnescale Co., Ltd.

Receptacle: PCR-E20LMD+ (Honda Tsushin Kogyo Co., Ltd.)

Plug: PCR-E20FS+ (Honda Tsushin Kogyo Co., Ltd.)

Shell: PCS-E20L□ (Honda Tsushin Kogyo Co., Ltd.)

Pin No.	Signal	Function	Pin No.	Signal	Function
1	Do not use.	-	12	0V	0V
2	Do not use.	-	13	Do not use.	-
3	Do not use.	-	14	0V	0V
4	Do not use.	-	15	Do not use.	-
5	SD	Serial data	16	0V	0V
6	/SD		17	Do not use.	-
7	Do not use.	-	18	Do not use.	-
8	Do not use.	-	19	Do not use.	-
9	Do not use.	-	20	Do not use.	-
10	Do not use.	-	Shell	Shield	-
11	Do not use.	-			

### ● Cables

Name	Length (L)	Order No.		Specifications
		Standard Type	Flexible Type	
Cables	5 m	JZSP-CMP09-05-E	JZSP-CSP39-05-E	
	10 m	JZSP-CMP09-10-E	JZSP-CSP39-10-E	
	15 m	JZSP-CMP09-15-E	JZSP-CSP39-15-E	
	20 m	JZSP-CMP09-20-E	JZSP-CSP39-20-E	

Note: We recommend using flexible cables.

#### ● External Power Supply Cables

An external power supply cable is not included. For information on pin layouts, refer to the following tables.

For details, refer to the MJ620-T13 specification sheets provided by Magnescale Co., Ltd.

Connector header: MC1.5/2-GF-3.81 (Phoenix Contact GmbH and Co. KG)

Connector plug component: MC1.5/2-STF-3.81 (Phoenix Contact GmbH and Co. KG)

Pin No.	Signal	Function
1	+5V	+5V
2	0V	0V

## (4) Polarity Sensor Input Cables (YASKAWA CONTROLS CO., LTD.)

Name	Length (L)	Order No.	Specifications
Cables for Connecting Hall Sensors	1 m	JZSP-CLL10-01-E	
	3 m	JZSP-CLL10-03-E	
	5 m	JZSP-CLL10-05-E	
	10 m	JZSP-CLL10-10-E	
	15 m	JZSP-CLL10-15-E	

## Flexible Cables

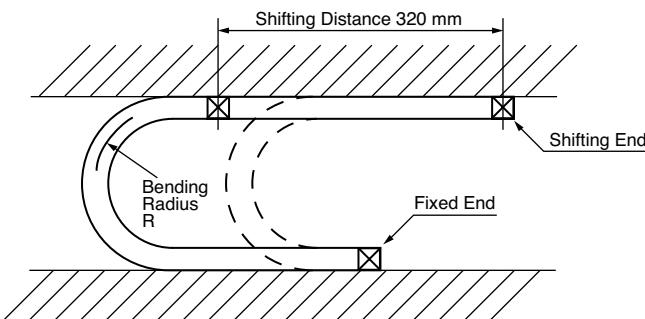
### ● Life of Flexible Cable

The flexible cable supports 10,000,000 or more operations of bending life with the recommended bending radius R. The following table shows the recommended bending radius R of each cable.

Cable Type	Model	Recommended Bending Radius mm
Linear Servomotor Main Circuit Cables	JZSP-CLN11-□□-E	35
	JZSP-CLN21-□□-E	38
	JZSP-CLN39-□□-E	50
	JZSP-CLN14-□□-E	35
Cables for Connecting Linear Scales	JZSP-CLL00-□□-E	57
	JZSP-CLL30-□□-E	
Cables for Connecting Hall Sensors	JZSP-CLL10-□□-E	46
Cables for Connecting Serial Converter Units	JZSP-CLP70-□□-E	46
Cable with Connectors (For Incremental and Absolute Encoder)	JZSP-CMP10-□□-E	90
Cables	JZSP-CSP39-□□-E	90

### ● Conditions

- 1 Repeat moving one end of the cable forward and backward for 320 mm with using the test equipment shown in the following figure.
- 2 Connect the lead wires in parallel, and count the number of cable return motion times until a lead wire is disconnected. Note that one reciprocating is counted as one test.



Notes: 1 The life of flexible cable differs largely depending on the amount of mechanical shocks, mounting to the cable, and fixing methods.  
The life of flexible cable is limited under the specified conditions.

2 The life of flexible cable indicates the number of bending times in which lead wires are electrically conducted and by which no cracks and damages that affects the performance of cable sheathing are caused. Disconnecting the shield wire is not taken into account.

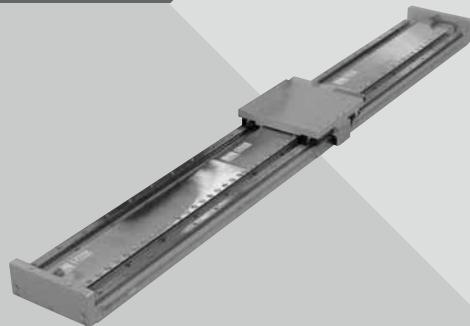
### ● Wiring Precautions

Even if the recommended bending radius R is respected in the mechanical design, incorrect wiring may cause early disconnection. Observe the following precautions when wiring.

- (1) Cable twisting  
Straighten the flexible cables before wiring.  
Twisted cables cause early disconnection. Check the indication on the cable surface to make sure that the cable is not twisted.
- (2) Fixing method  
Do not fix the moving points of the flexible cable. Stress on the fixed points may cause early disconnection. Fix the cable at the minimum number of points.
- (3) Cable length  
If the cable length is too long, it may cause the cable's sagging. Besides the cable length is too short, it may cause the excessive tension on the fixed points that will cause early disconnection. Use a flexible cable with the optimum length.
- (4) Interference between cables  
Avoid interference between cables.  
Interference limits the motion of flexible cable, which causes early disconnection. Keep enough distance between cables, or provide a partition when wiring.

# Linear Sliders

## $\Sigma$ -Trac



### Model Designations

S G T 1 F3 1 - 030 A H 20 - 0

Σ-Trac Series  
 Linear Slider

1st digit      2nd+3rd digits      4th digit      5th+6th+7th digits      8th digit      9th digit      10th+11th digits      12th digit

1st digit Linear Slider Type

Code	Specifications
1	Standard (Aluminum base)
2	High-rigidity (Steel or iron base)

5th+6th+7th digits Stroke Length

Code	Specifications
007	70 mm
:	:
195	1950 mm

10th+11th digits Linear Scale Resolution

Code	Specifications
20	20 $\mu\text{m}$
04	4 $\mu\text{m}$

2nd+3rd digits Mounted Linear Servomotor

Code	Moving Coil Model
F3	SGLFW-35A120A
F4	SGLFW-35A230A
F9	SGLFW-50A200B
FA	SGLFW-50A380B
GD	SGLGW-40A140C
GE	SGLGW-40A253C
GF	SGLGW-40A365C
GG	SGLGW-60A140C
GH	SGLGW-60A253C
GI	SGLGW-60A365C

8th digit Linear Scale Output Form

Code	Specifications
A	Analog output 1 Vp-p

9th digit Linear Scale Manufacturer

Code	Specifications
H	HEIDENHAIN Corporation
R	Renishaw plc.

12th digit Surface Treatment

Code	Specifications	
0	Aluminum base	Clear anodized aluminum coating
	Steel or iron base	Electroless nickel plating
1	Aluminum base	Black anodized aluminum coating
	Steel or iron base	Raydent processing

4th digit Number of Tables (per Axis)

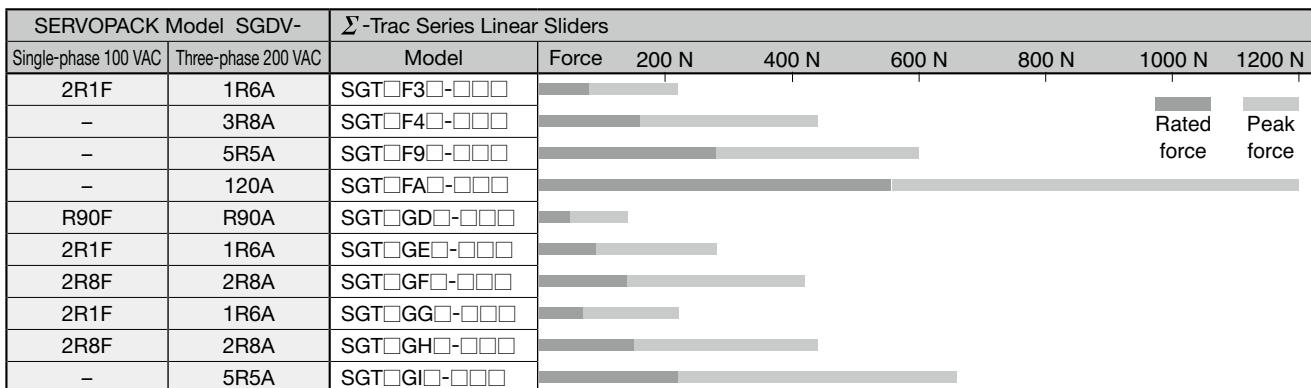
Code	Specifications
1	1 table
2	2 tables
:	:
n	n tables

## Features

- For long strokes and high-speed, high-accuracy positioning (repetitive positioning accuracy less than  $\pm 1.0 \mu\text{m}$ ).
- Several tables can be mounted on one magnetic way, and each table can be driven independently.
- Standard and high-precision models are available.

## Model Classification

### ● Force



### ● Stroke Length

Model	Stroke Length	500 mm	1000 mm	1500 mm	2000 mm
SGT□F3□-□□□	80 mm				1950 mm
SGT□F4□-□□□	180 mm				1830 mm
SGT□F9□-□□□	70 mm				1830 mm
SGT□FA□-□□□	170 mm				1650 mm
SGT□GD□-□□□	90 mm			1300 mm	
SGT□GE□-□□□	120 mm			1200 mm	
SGT□GF□-□□□	140 mm			1080 mm	
SGT□GG□-□□□	90 mm			1300 mm	
SGT□GH□-□□□	120 mm			1200 mm	
SGT□GI□-□□□	140 mm		1080 mm		

Contact your Yaskawa representative for information on strokes other than those listed.

$\Sigma$ -Trac

## SGT1F3□ and SGT1F4□ Linear Sliders

### ● Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

**Vibration Resistance:** 24.5 m/s<sup>2</sup>

**Shock Resistance:** 294 m/s<sup>2</sup>, 2 times

Linear Slider Model*1	SGT1F3□-□□□AH20-0	SGT1F4□-□□□AH20-0
Mounted Linear Servomotor Model	SGLFW-	35A120AP
Applicable SERVOPACK Model	SGDV-	2R1F, 1R6A
Applicable Serial Converter Unit Model	JZDP-	□006-019-E
Maximum Speed	m / s	5.0
Rated Force	N	80
Peak Force	N	220
Force Constant	N / Arms	62.4
Motor Constant	N / √W	14.4
Maximum Payload*2, *3	kg	30
Movable Member Mass	kg	3.1
Total Mass	kg	See Table 1 on the next page.
Effective Stroke	mm	
Resolution	μm	0.078 (20 μm / 256) *4 0.0049 (20 μm / 4096) *5
Repeatability*6	μm	±1.0
		±1.0

\*1: Squares (□□□) are used to indicate the stroke length code shown in Tables 1 and 2.

\*2: Values obtained when the acceleration is 4.9 m/s<sup>2</sup>.

\*3: Contact your Yaskawa representative if the expected payload exceeds the value indicated in the table.

\*4: The value applies when serial converter unit JZDP-D00□-□□□-E is used.

\*5: The value applies when serial converter unit JZDP-G00□-□□□-E is used.

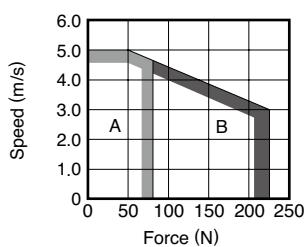
\*6: Values obtained when the ambient temperature is constant.

### ● Performance Curves

#### ● Force - Speed

- [A] : Continuous Duty Zone
- [B] : Intermittent Duty Zone

(1) SGT1F3□

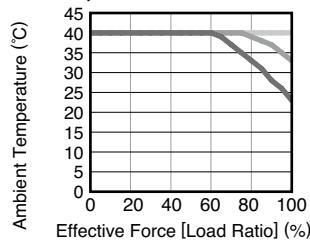


#### ● Effective Force - Ambient Temperature

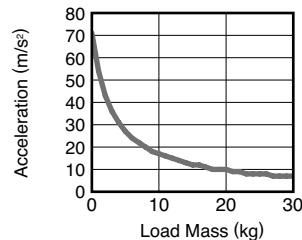
When the linear scale temperature is 50°C or less

Average speed (m/s) : 0 — 1 — 2 —

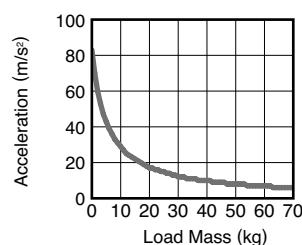
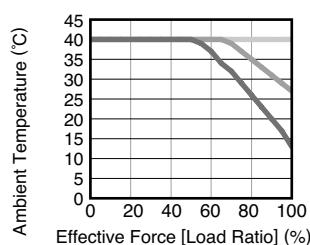
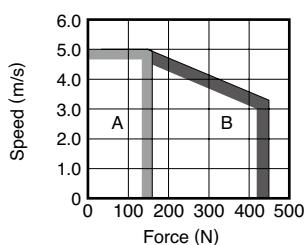
Note: Average speed = Total movement distance (m) / cycle time (s)



#### ● Load Mass - Acceleration



(2) SGT1F4□



Note: When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

## SGT1F3□ and SGT1F4□ Linear Sliders

### ● External Dimensions (Units: mm)

#### (1) SGT1F31

The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.

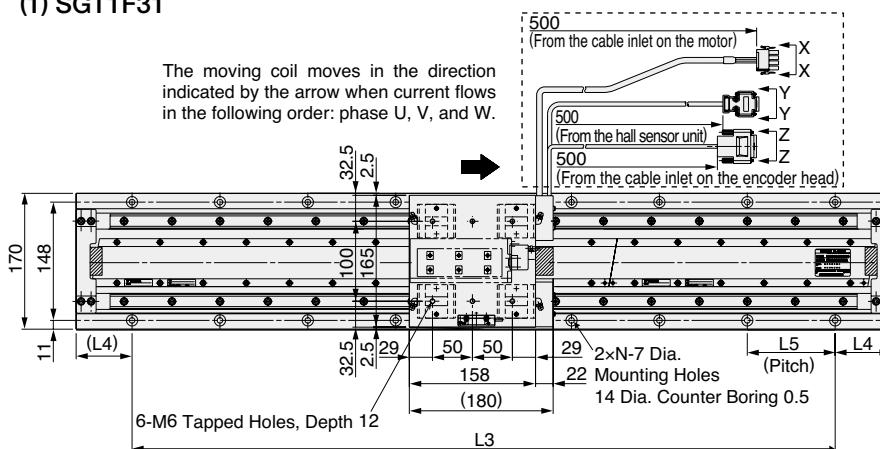
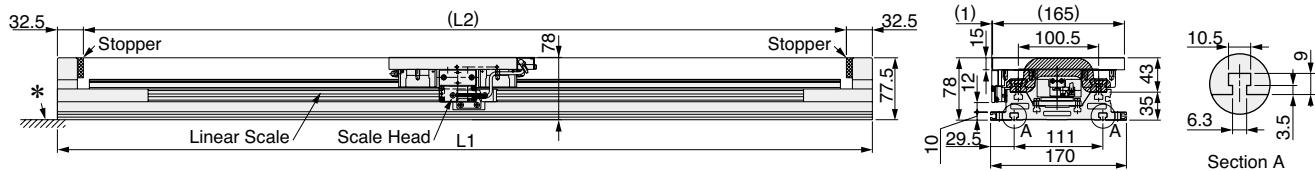


Table 1

Code	Length	Stroke		L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	N	Total Mass kg
		L1	L2							
008	80	360	295	270	45	90	4	9.1		
030	300	580	515	440			5	13.0		
041	410	690	625	550			6	14.9		
052	520	800	735	660			7	16.8		
063	630	910	845	770			8	18.6		
074	740	1020	955	880			9	20.5		
085	850	1130	1065	990			10	22.5		
096	960	1240	1175	1100			11	24.5		
107	1070	1350	1285	1210	70	110	12	26.3		
118	1180	1460	1395	1320			13	28.3		
129	1290	1570	1505	1430			14	30.1		
140	1400	1680	1615	1540			15	32.0		
151	1510	1790	1725	1650			16	34.0		
162	1620	1900	1835	1760			17	35.9		
173	1730	2010	1945	1870			18	37.8		
184	1840	2120	2055	1980			19	39.7		
195	1950	2230	2165	2090			20	41.5		



\* : When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02/200 mm (reference value) or an equivalent.

#### (2) SGT1F41

The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.

See the section enclosed with dotted lines in the drawing of the SGT1F31 for cables.

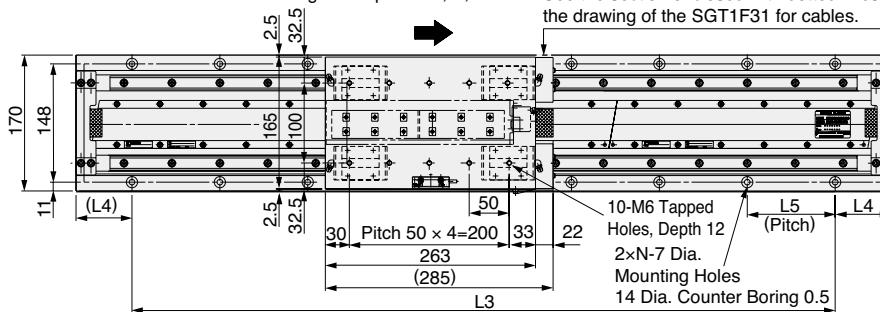
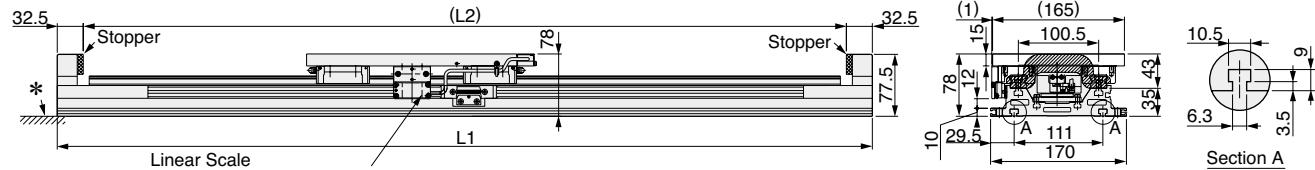


Table 2

Code	Length	Stroke		L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	N	Total Mass kg
		L1	L2							
018	180	580	515	440			5	15.1		
029	290	690	625	550			6	17.0		
040	400	800	735	660			7	18.9		
051	510	910	845	770			8	20.7		
062	620	1020	955	880			9	22.7		
073	730	1130	1065	990			10	24.6		
084	840	1240	1175	1100			11	27.1		
095	950	1350	1285	1210	70	110	12	28.5		
106	1060	1460	1395	1320			13	30.4		
117	1170	1570	1505	1430			14	32.2		
128	1280	1680	1615	1540			15	34.2		
139	1390	1790	1725	1650			16	36.1		
150	1500	1900	1835	1760			17	38.1		
161	1610	2010	1945	1870			18	39.9		
172	1720	2120	2055	1980			19	41.9		
183	1830	2230	2165	2090			20	42.6		



\*: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02/200 mm (reference value) or an equivalent.

### • Connector Specifications for the Σ-Trac Series Linear Sliders (All Models)

#### View X-X

Plug: 350779-1  
(by Tyco Electronics Japan G.K.)  
Pins: 350924-1 or 770672-1  
(by Tyco Electronics Japan G.K.)

Pin No.	Signal
1	Phase-U output
2	Phase-V output
3	Phase-W output
4	FG

#### View Y-Y

Pin No.	Signal
1	Connector (pin connector): 17JE-23090-02 (D8C) (by DDK Ltd.)
6	Not used
2	Phase-U output
7	Not used
3	Phase-V output
8	Not used
4	Phase-W output
9	Not used
5	0V (power supply)
Case	Shield

#### For Hall Sensor Cable

Pin No.	Signal
1	+5V (power supply)
6	Not used
2	Phase-U output
7	Not used
3	Phase-V output
8	Not used
4	Phase-W output
9	Not used
5	0V (power supply)
Case	Shield

#### View Z-Z

Pin No.	Signal
1	Connector Plug: 205206-3 (by Tyco Electronics Japan G.K.)
9	Not used
2	0V
10	0 V sensor
3	sin output (B+)
11	/sin output (B-)
4	+5V
12	5 V sensor
5	Not used
13	Not used
6	Not used
14	/Ref (R+)
7	/Ref (R-)
15	Not used
8	Not used
Case	Shield

#### For Encoder Cable

Pin No.	Signal	Pin No.	Signal
1	Cos output (A+)	9	/Cos output (A-)
2	0V	10	0 V sensor
3	sin output (B+)	11	/sin output (B-)
4	+5V	12	5 V sensor
5	Not used	13	Not used
6	Not used	14	/Ref (R+)
7	/Ref (R-)	15	Not used
8	Not used	Case	Shield

## SGT1F9□ and SGT1FA□ Linear Sliders

### ● Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

**Vibration Resistance:** 24.5 m/s<sup>2</sup>

**Shock Resistance:** 294 m/s<sup>2</sup>, 2 times

Linear Slider Model*1	SGT1F9□-□□□AH20-0	SGT1FA□-□□□AH20-0
Mounted Linear Servomotor Model	SGLFW-	50A200BP
Applicable SERVOPACK Model	SGDV-	5R5A
Applicable Serial Converter Unit Model	JZDP-	□006-181-E
Maximum Speed	m / s	5.0
Rated Force	N	280
Peak Force	N	600
Force Constant	N / Arms	60.2
Motor Constant	N / √W	34.3
Maximum Payload*2, *3	kg	100
Movable Member Mass	kg	7.2
Total Mass	kg	See Table 1 on the next page.
Effective Stroke	mm	
Resolution	μm	0.078 (20 μm / 256) *4
		0.0049 (20 μm / 4096) *5
Repeatability*6	μm	±1.0

\*1: Squares (□□□) are used to indicate the stroke length code shown in Tables 1.

\*2: Values obtained when the acceleration is 4.9 m/s<sup>2</sup>.

\*3: Contact your Yaskawa representative if the expected payload exceeds the value indicated in the table.

\*4: The value applies when serial converter unit JZDP-D00□-□□□-E is used.

\*5: The value applies when serial converter unit JZDP-G00□-□□□-E is used.

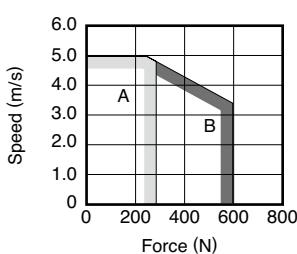
\*6: Values obtained when the ambient temperature is constant.

### ● Performance Curves

#### ● Force - Speed

- [A] : Continuous Duty Zone
- [B] : Intermittent Duty Zone

(1) SGT1F9□



#### ● Effective Force - Ambient Temperature

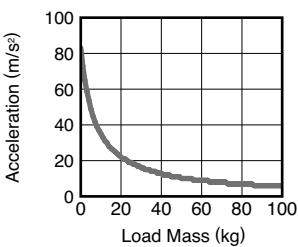
When the linear scale temperature is 50°C or less

Average speed (m/s) : 0 — 1 — 2 —

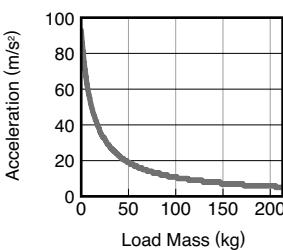
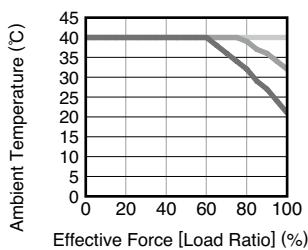
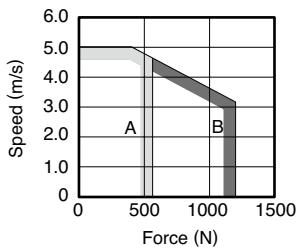
Note: Average speed = Total movement distance (m) / cycle time (s)



#### ● Load Mass - Acceleration



(2) SGT1FA□



Note: When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

## SGT1F9□ and SGT1FA□ Linear Sliders

### ● External Dimensions (Units: mm)

#### (1) SGT1F91

(See page 273 for details on each connector specifications.)

The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.

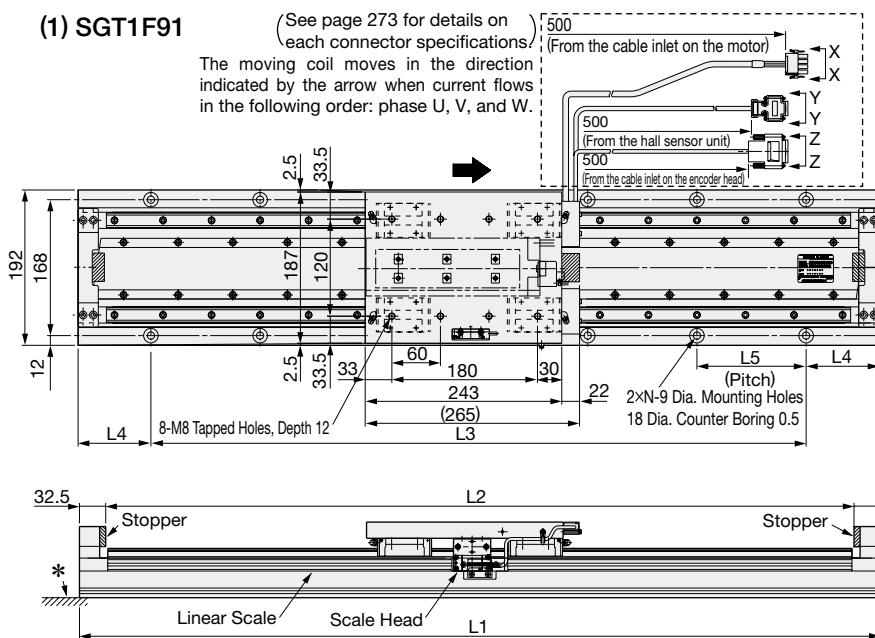
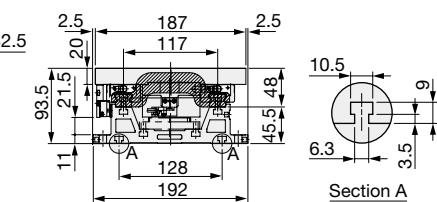


Table 1

Code	Stroke Length	Stroke		L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	N	Total Mass kg
		L1	L2							
007	70	440	375	300	70	100	4	15.9	135	
035	350	720	655	540	90	5	21.3			
048	480	850	785	675	87.5	6	24.1			
062	620	990	925	810	90	7	26.9			
075	750	1120	1055	945	87.5	8	29.5			
089	890	1260	1195	1080	90	9	32.2			
102	1020	1390	1325	1215	87.5	10	35.0			
116	1160	1530	1465	1350	90	11	37.7			
129	1290	1660	1595	1485	87.5	12	40.3			
143	1430	1800	1735	1620	90	13	43.0			
156	1560	1930	1865	1755	87.5	14	45.8			
170	1700	2070	2005	1890	90	15	48.5			
183	1830	2200	2135	2025	87.5	16	51.2			



\*: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02/200 mm (reference value) or an equivalent.

#### (2) SGT1FA1

The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.

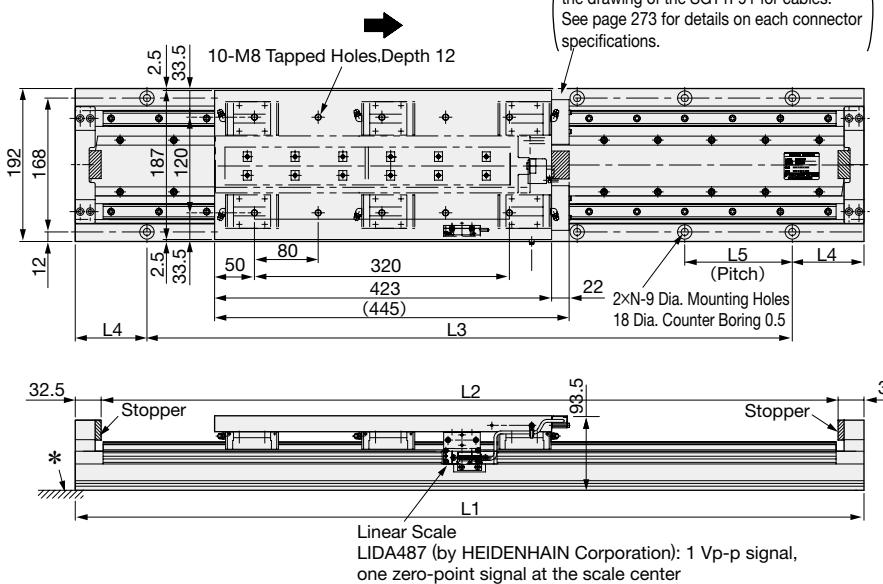
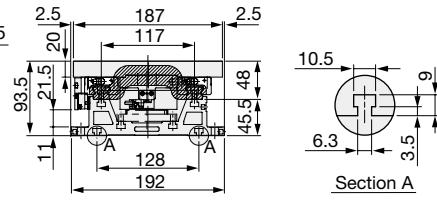


Table 2

Code	Stroke Length	Stroke		L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	N	Total Mass kg
		L1	L2							
017	170	720	655	540	90	5	27.0	135		
030	300	850	785	675	87.5	6	29.8			
044	440	990	925	810	90	7	32.6			
057	570	1120	1055	945	87.5	8	35.2			
071	710	1260	1195	1080	90	9	37.9			
084	840	1390	1325	1215	87.5	10	40.7			
098	980	1530	1465	1350	90	11	43.4			
111	1110	1660	1595	1485	87.5	12	46.0			
125	1250	1800	1735	1620	90	13	48.7			
138	1380	1930	1865	1755	87.5	14	51.5			
152	1520	2070	2005	1890	90	15	54.2			
165	1650	2200	2135	2025	87.5	16	56.9			



\*: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02/200 mm (reference value) or an equivalent.

## SGT1GD□, SGT1GE□, and SGT1GF□ Linear Sliders

### ● Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled, fan-cooled

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

**Vibration Resistance:** 24.5 m/s<sup>2</sup>

**Shock Resistance:** 294 m/s<sup>2</sup>, 2 times

Linear Slider Model*1	SGT1GD□-□□□AH20-0	SGT1GE□-□□□AH20-0	SGT1GF□-□□□AH20-0	
Mounted Linear Servomotor Model	SGLGW-	40A140CP	40A253CP	
Applicable SERVOPACK Model	SGDV-	R90F, R90A	2R1F, 1R6A	
Applicable Serial Converter Unit Model	JZDP-	□006-252-E	□006-253-E	
Maximum Speed	m / s		5.0	
Rated Force	N	47	93	
Peak Force	N	140	280	
Force Constant	N / Arms	61.5	61.5	
Motor Constant	N / √W	7.8	11	
Maximum Payload*2, *3	kg	25	50	
Movable Member Mass	kg	2.8	3.7	
Total Mass	kg			
Effective Stroke	mm	See Table 1 on the next page.		
Resolution	μm	0.078 (20 μm / 256) *4		
Repeatability*6	μm	0.0049 (20 μm / 4096) *5		
		±1.0		

\*1: Squares (□□□) are used to indicate the stroke length code shown in Table 1.

\*2: Values obtained when the acceleration is 4.9 m/s<sup>2</sup>.

\*3: Contact your Yaskawa representative if the expected payload exceeds the value indicated in the table.

\*4: The value applies when serial converter unit JZDP-D00□-□□□-E is used.

\*5: The value applies when serial converter unit JZDP-G00□-□□□-E is used.

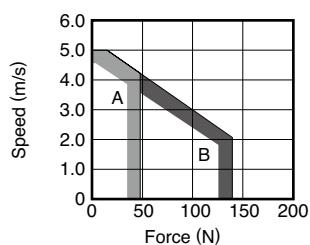
\*6: Values obtained when the ambient temperature is constant.

### ● Performance Curves

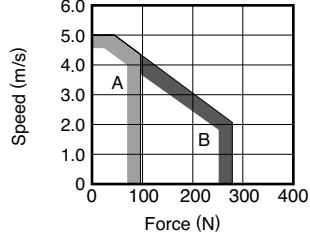
#### ● Force - Speed

- [A] : Continuous Duty Zone
- [B] : Intermittent Duty Zone

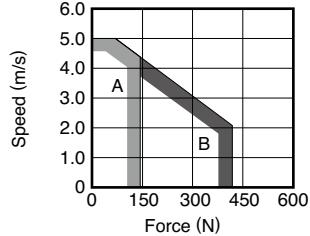
(1) SGT1GD□



(2) SGT1GE□



(3) SGT1GF□

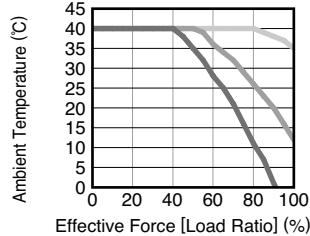
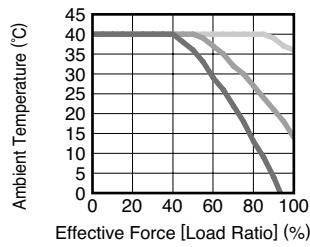


#### ● Effective Force - Ambient Temperature

When the linear scale temperature is 50°C or less

Average speed (m/s) : 0 — 1 — 2 —

Note: Average speed = Total movement distance (m) / cycle time (s)

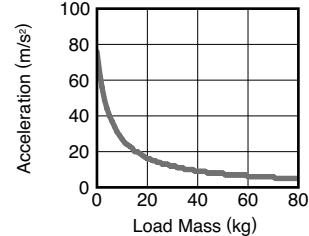
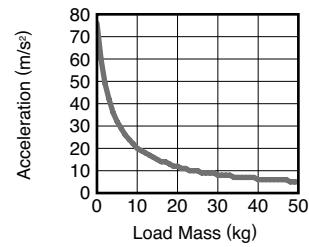
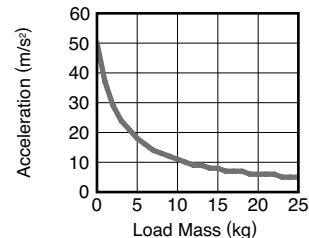


#### ● Load Mass - Acceleration

When the linear scale temperature is 50°C or less

Average speed (m/s) : 0 — 1 — 2 —

Note: Average speed = Total movement distance (m) / cycle time (s)



Note: When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

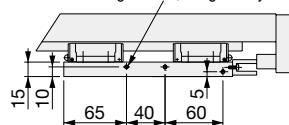
## SGT1GD□, SGT1GE□, and SGT1GF□ Linear Sliders

### ● External Dimensions (Units: mm)

<Table Side View>

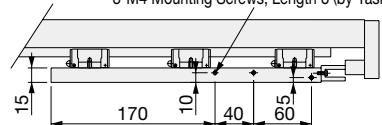
#### ● SGT1GD1

3-M4 Mounting Screws, Length 8 (by Yaskawa)



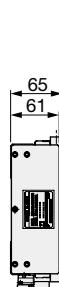
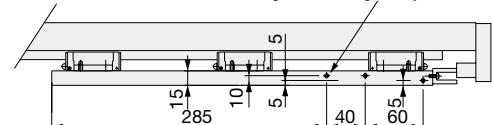
#### ● SGT1GE1

3-M4 Mounting Screws, Length 8 (by Yaskawa)



#### ● SGT1GF1

3-M4 Mounting Screws, Length 8 (by Yaskawa)



(L1)

(L5)

35

90

90

2xN-7 Dia. Mounting Holes (Pitch: 90)

11 Dia. Counter Boring

N2-M5 Tapped Holes, Depth 10

L6

L7

L8

L9

L10

25

15

60

60

31

31

182

60

60

31

15

15

15

15

15

15

15

15

15

15

15

15

15

15

Stopper

35

15

15

(L3)

65

35

(L2)

(See page 273 for details on each connector specifications.)

The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.



X

Y

Z

X

Y

Z

X

Y

Z

X

Y

Z

X

Y

Z

500

500

500

500

500

From the cable inlet on the motor

From the hall sensor unit

From the cable inlet on the encoder head

2x2 M8 Tapped Holes

2x2 M8 Tapped Holes

182

138

182

138

182

28

26

28

26

28

164

108

164

108

164

(190)

(190)

(190)

(190)

(190)

\*: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02/200 mm (reference value) or an equivalent.

Linear Scale  
LIDA487 (by HEIDENHAIN Corporation): 1 Vp-p signal,  
one zero-point signal at the scale center

Table 1

Linear Slider Model (Mounted Linear Servomotor Model)	Stroke		Dimensions mm										N	N2	Total Mass kg	
	Code	Length	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10				
SGT1GD1-□□□*AH20-0 (SGLGW-40A140CP)	009	90	410	380	340	140	25						32.5	55	9	12.3
	022	220	545	515	475	275	47.5									
	036	360	680	650	610	410	25									
	049	490	815	785	745	545	47.5									
	063	630	950	920	880	680	25									
	076	760	1085	1055	1015	815	47.5									
	090	900	1220	1190	1150	950	25									
	103	1030	1355	1325	1285	1085	47.5									
	117	1170	1490	1460	1420	1220	25									
	130	1300	1625	1595	1555	1355	47.5									
SGT1GE1-□□□*AH20-0 (SGLGW-40A253CP)	012	120	545	515	475	170	47.5						50	60	12	16.8
	025	250	680	650	610	305	25									
	039	390	815	785	745	440	47.5									
	052	520	950	920	880	575	25									
	066	660	1085	1055	1015	710	47.5									
	079	790	1220	1190	1150	845	25									
	093	930	1355	1325	1285	980	47.5									
	106	1060	1490	1460	1420	1115	25									
	110	1100	1535	1505	1465	1160	47.5									
	120	1200	1625	1595	1555	1250	47.5									
SGT1GF1-□□□*AH20-0 (SGLGW-40A365CP)	014	140	680	650	610	190	25						47.5	60	18	21.1
	027	270	815	785	745	325	47.5									
	041	410	950	920	880	460	25									
	054	540	1085	1055	1015	595	47.5									
	068	680	1220	1190	1150	730	25									
	081	810	1355	1325	1285	865	47.5									
	095	950	1490	1460	1420	1000	25									
	108	1080	1625	1595	1555	1135	47.5									

\*: Squares (□□□) are used to indicate the stroke length code shown in Table 1.

## SGT1GG□, SGT1GH□, and SGT1GI□ Linear Sliders

### ● Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0 to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled, fan-cooled

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

**Vibration Resistance:** 24.5 m/s<sup>2</sup>

**Shock Resistance:** 294 m/s<sup>2</sup>, 2 times

Linear Slider Model*1	SGT1GG□-□□□AH20-0	SGT1GH□-□□□AH20-0	SGT1GI□-□□□AH20-0	
Mounted Linear Servomotor Model	SGLGW-	60A140CP	60A253CP	
Applicable SERVOPACK Model	SGDV-	2R1F, 1R6A	2R8F, 2R8A	
Applicable Serial Converter Unit Model	JZDP-	□006-258-E	□006-259-E	
Maximum Speed	m/s		5.0	
Rated Force	N	70	140	
Peak Force	N	220	440	
Force Constant	N / Arms	66.6	66.6	
Motor Constant	N / √W	11.1	15.7	
Maximum Payload*2, *3	kg	40	80	
Movable Member Mass	kg	2.9	3.9	
Total Mass	kg		5.7	
Effective Stroke	mm	See Table 1 on the next page.		
Resolution	μm	0.078 (20 μm / 256) *4		
Repeatability*6	μm	0.0049 (20 μm / 4096) *5		
		±1.0		
		±1.0		
		±1.0		

\*1: Squares (□□□) are used to indicate the stroke length code shown in Table 1.

\*2: Values obtained when the acceleration is 4.9 m/s<sup>2</sup>.

\*3: Contact your Yaskawa representative if the expected payload exceeds the value indicated in the table.

\*4: The value applies when serial converter unit JZDP-D00□-□□□-E is used.

\*5: The value applies when serial converter unit JZDP-G00□-□□□-E is used.

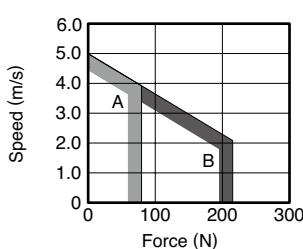
\*6: Values obtained when the ambient temperature is constant.

### ● Performance Curves

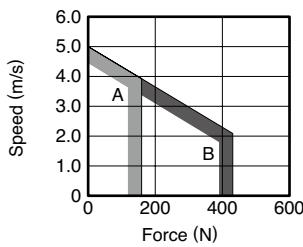
#### ● Force - Speed

- [A] : Continuous Duty Zone
- [B] : Intermittent Duty Zone

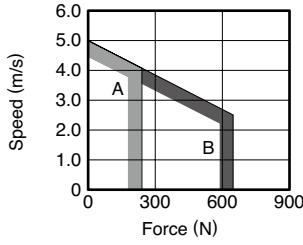
#### (1) SGT1GG□



#### (2) SGT1GH□



#### (3) SGT1GI□

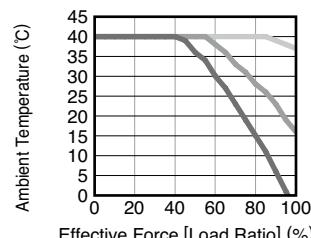
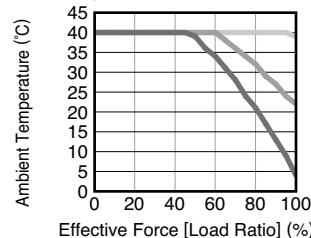


#### ● Effective Force - Ambient Temperature

When the linear scale temperature is 50°C or less

Average speed (m/s) : 0 — 1 — 2 —

Note: Average speed = Total movement distance (m) / cycle time (s)

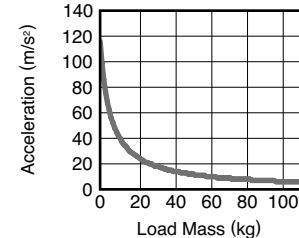
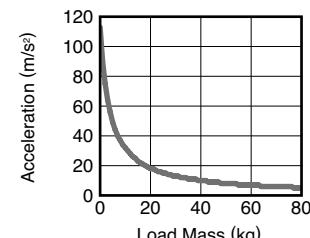
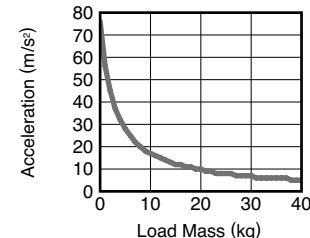


#### ● Load Mass - Acceleration

When the linear scale temperature is 50°C or less

Average speed (m/s) : 0 — 1 — 2 —

Note: Average speed = Total movement distance (m) / cycle time (s)



Note: When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

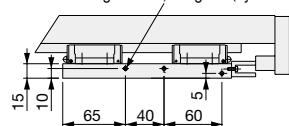
## SGT1GG□, SGT1GH□, and SGT1GI□ Linear Sliders

### ● External Dimensions (Units: mm)

<Table Side View>

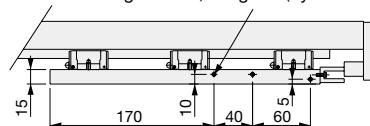
#### ● SGT1GG1

3-M4 Mounting Screws, Length 8 (by Yaskawa)



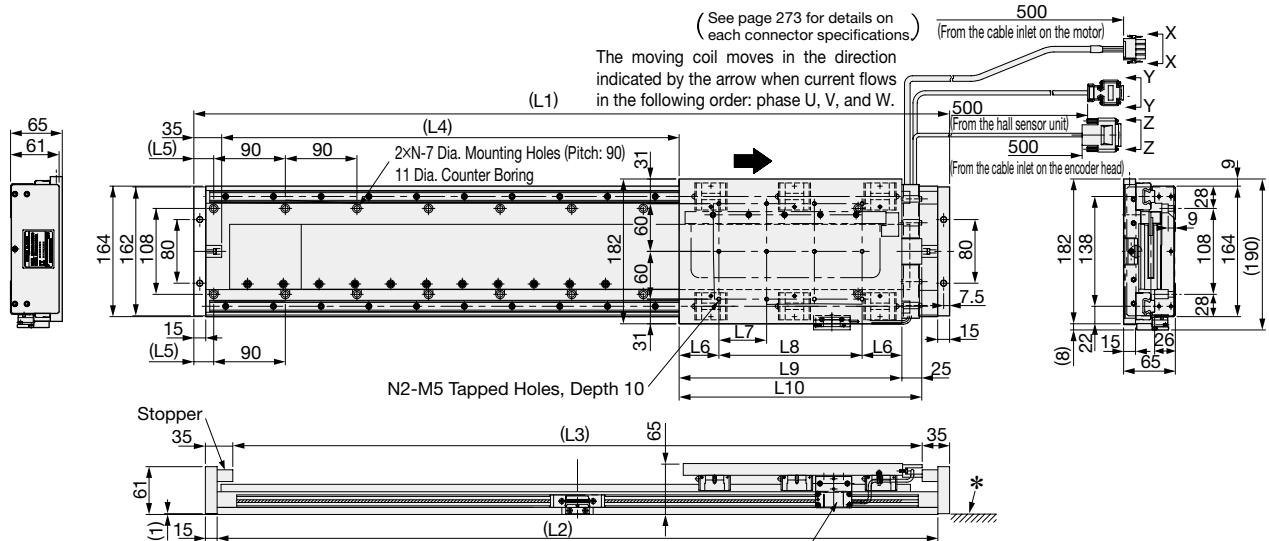
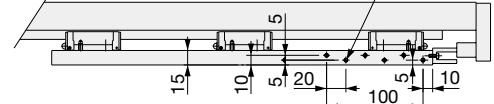
#### ● SGT1GH1

3-M4 Mounting Screws, Length 8 (by Yaskawa)



#### ● SGT1GI1

6-M4 Mounting Screws, Length 8 (by Yaskawa)  
(Used for connector box etc.)



\*: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02/200 mm (reference value) or an equivalent.

Linear Scale  
LIDA487 (by HEIDENHAIN Corporation): 1 Vp-p signal,  
one zero-point signal at the scale center

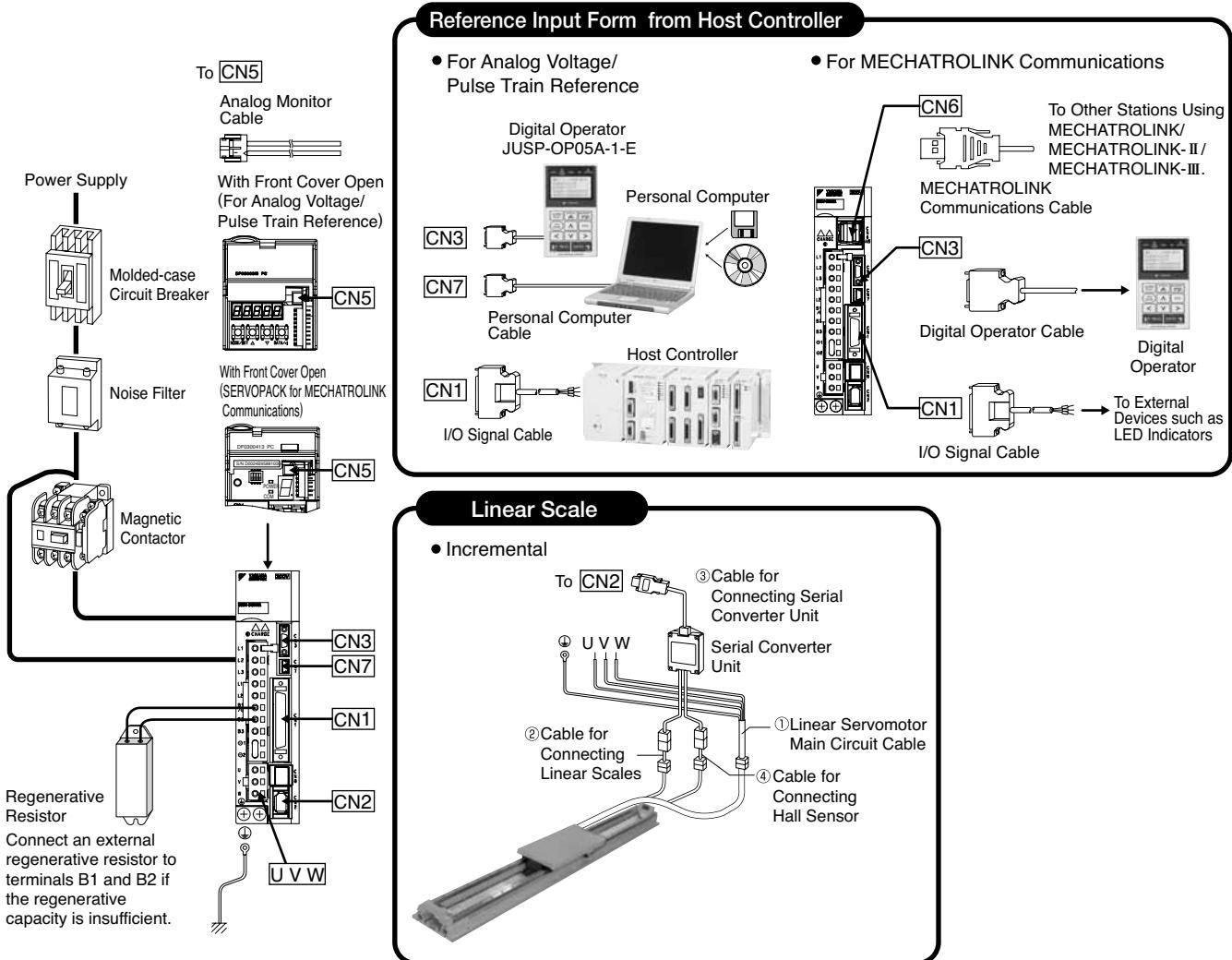
Table 1

Linear Slider Model (Mounted Linear Servomotor Model)	Stroke		Dimensions mm										N	N2	Total Mass kg
	Code	Length	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10			
SGT1GG1-□□□*AH20-0 (SGLGW-60A140CP)	009	90	410	380	340	140	25	32.5	55	110	175	200	5	9	12.3
	022	220	545	515	475	275	47.5								
	036	360	680	650	610	410	25								
	049	490	815	785	745	545	47.5								
	063	630	950	920	880	680	25								
	076	760	1085	1055	1015	815	47.5								
	090	900	1220	1190	1150	950	25								
	103	1030	1355	1325	1285	1085	47.5								
	117	1170	1490	1460	1420	1220	25								
	130	1300	1625	1595	1555	1355	47.5								
SGT1GH1-□□□*AH20-0 (SGLGW-60A253CP)	012	120	545	515	475	170	47.5	50	60	180	280	305	6	12	17.0
	025	250	680	650	610	305	25								
	039	390	815	785	745	440	47.5								
	052	520	950	920	880	575	25								
	066	660	1085	1055	1015	710	47.5								
	079	790	1220	1190	1150	845	25								
	093	930	1355	1325	1285	980	47.5								
	106	1060	1490	1460	1420	1115	25								
	110	1100	1535	1505	1465	1160	47.5								
	120	1200	1625	1595	1555	1250	47.5								
SGT1GI1-□□□*AH20-0 (SGLGW-60A365CP)	014	140	680	650	610	190	25	47.5	60	300	395	420	8	18	21.4
	027	270	815	785	745	325	47.5								
	041	410	950	920	880	460	25								
	054	540	1085	1055	1015	595	47.5								
	068	680	1220	1190	1150	730	25								
	081	810	1355	1325	1285	865	47.5								
	095	950	1490	1460	1420	1000	25								
	108	1080	1625	1595	1555	1135	47.5								

\*: Squares (□□□) are used to indicate the stroke length code shown in Table 1.

## Selecting Cables and Connectors

### ● Connection diagrams



### ● Applicable Cables and Connectors

Motor Type	Linear Scale Type	Servo Drive			Motor Cable SERVOPACK ↔ Motor	Linear Scale Connection Cables		
		S-Trac Series Model	SERVOPACK Model SGDV-	Single-phase 100 V	Three-phase 200 V	[CN2] ↔ Serial Converter Unit	Serial Converter Unit Model JZDP-	
Moving Coil (MC)	Incremental	SGT□F3□-□□□AH20-0	2R1F	1R6A	JZSP-CLN11-□□-E	□006-019-E	JZSP-CLP70-□□-E	JZSP-CLL30-□□-E*1
		SGT□F4□-□□□AH20-0	-	3R8A	JZSP-CLN11-□□-E	□006-020-E		
		SGT□F9□-□□□AH20-0	-	5R5A	JZSP-CLN21-□□-E	□006-181-E		
		SGT□FA□-□□□AH20-0	-	120A	JZSP-CLN21-□□-E	□006-182-E		
		SGT□GD□-□□□AH20-0	R90F	R90A	JZSP-CLN11-□□-E	□006-252-E		
		SGT□GE□-□□□AH20-0	2R1F	1R6A	JZSP-CLN11-□□-E	□006-253-E		
		SGT□GF□-□□□AH20-0	2R8F	2R8A	JZSP-CLN11-□□-E	□006-254-E		
		SGT□GG□-□□□AH20-0	2R1F	1R6A	JZSP-CLN11-□□-E	□006-258-E		
		SGT□GH□-□□□AH20-0	2R8F	2R8A	JZSP-CLN11-□□-E	□006-259-E		
		SGT□GI□-□□□AH20-0	-	5R5A	JZSP-CLN11-□□-E	□006-260-E		

The numbers in the boxes(□□) indicate the cable length.  
 01 = 1 m  
 03 = 3 m  
 05 = 5 m  
 10 = 10 m  
 15 = 15 m  
 20 = 20 m

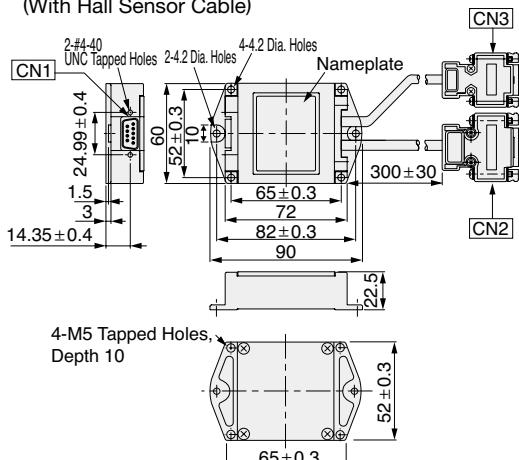
The numbers in the boxes(□□) indicate the cable length.  
 01 = 1 m  
 03 = 3 m  
 05 = 5 m  
 10 = 10 m  
 15 = 15 m

## Selecting Cables and Connectors

- Detail Drawings: Serial Converter Units for Linear Scales by HEIDENHAIN Corporation

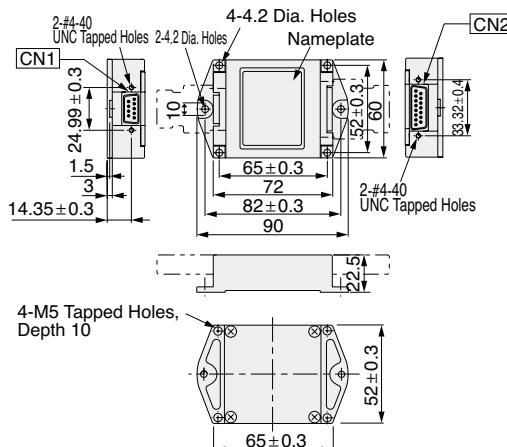
● JZDP-□006-□□□-E

(With Hall Sensor Cable)



● JZDP-□003-□□□-E

(Without Hall Sensor Cable)



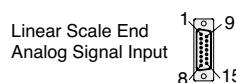
- Details on Connectors

CN1



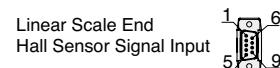
17-series Connector :  
17LE-13090-27-FA (Socket)  
by DDK Ltd

CN2



17-series Connector :  
17JE-13150-02 (D8C) A-CG  
(Socket) by DDK Ltd.

CN3



17-series Connector :  
17JE-13090-02 (D8C) A-CG  
(Socket) by DDK Ltd.

Pin No.	Signal	Pin No.	Signal
1	+5V	6	Phase-/S output
2	Phase-S output	7	Not used
3	Not used	8	Not used
4	Not used	9	Not used
5	0V	Case	Shield

Pin No.	Signal	Pin No.	Signal
1	cos input (A+)	9	/cos input (A-)
2	0V	10	0V sensor
3	sin input (B+)	11	/sin input (B-)
4	+5V	12	5V sensor
5	Not used	13	Not used
6	Not used	14	Ref input (R+)
7	/Ref input (R-)	15	Not used
8	0V	Case	Shield

Pin No.	Signal	Pin No.	Signal
1	+5V	6	Not used
2	Phase-U output	7	Not used
3	Phase-V output	8	Not used
4	Phase-W output	9	Not used
5	0V	Case	Shield

Analog Voltage/Pulse Train Reference SERVOPACK		MECHATROLINK Communications Reference SERVOPACK				Cables for Setting Devices/Monitors	
Serial Converter Unit+Hall Sensor	I/O Signal Connector [CN1]	I/O Signal Connector [CN1]		MECHATROLINK-II Communications Connector [CN6A] or [CN6B]	MECHATROLINK-III Communications Cable [CN6A] or [CN6B]	[CN5]	
④ Cable for Connecting Hall Sensor (Flexible Type)	Connector Terminal Block Converter Unit	Cable with Loose Wires at One End	Connector Terminal Block Converter Unit	Cable with Loose Wires at One End		Analog Monitor Cable	
JZSP-CLL10-□□-E The numbers in the boxes(□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m	JUSP-TA50PG-□-E* <sup>2</sup> The number in the box (□) indicates the cable length. None = 0.5 m 1 = 1 m 2 = 2 m 3 = 3 m	JZSP-CSI01-□-E* <sup>2</sup> The number in the box (□) indicates the cable length. 1 = 1 m 2 = 2 m 3 = 3 m	JUSP-TA26P-□-E* <sup>2</sup> The number in the box (□) indicates the cable length. None = 0.5 m 1 = 1 m 2 = 2 m	JZSP-CSI02-□-E* <sup>2</sup> The number in the box (□) indicates the cable length. 1 = 1 m 2 = 2 m 3 = 3 m	MECHATROLINK communications cable: JEPMC-W6002-□□-E The numbers in the boxes(□) indicate the cable length. A5 = 0.5 m 20 = 20 m 01 = 1 m 30 = 30 m 03 = 3 m 40 = 40 m 05 = 5 m 50 = 50 m 10 = 10 m MECHATROLINK terminator: JEPMC-W6022-E	The numbers in the boxes (□) indicate the cable length. JEPMC-W6012-□□-E A2 = 0.2 m 05 = 5 m A5 = 0.5 m 10 = 10 m 01 = 1 m 20 = 20 m 02 = 2 m 30 = 30 m 03 = 3 m 50 = 50 m 04 = 4 m JEPMC-6013-□□-E* <sup>3</sup> 10 = 10 m 50 = 50 m 20 = 20 m 75 = 75 m 30 = 30 m JEPMC-6014-□□-E A5 = 0.5 m 10 = 10 m 01 = 1 m 30 = 30 m 03 = 3 m 50 = 50 m 05 = 5 m	JZSP-CA01-E (1 m)

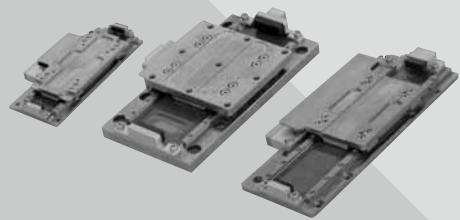
\*1: When using serial converter unit, IZDP-C00□ □□□-E, the maximum cable length should be 3 m.

\*1: When using serial converter unit JZDP-G00□-□-□-E, the maximum cable length should be 3 m.  
\*2: A connector kit and cable materials are required to assemble cables. For details, refer to SERVOPACKs in this catalog.

\*3: Currently in pre-release. Will be available soon.

# Linear Sliders

## $\Sigma$ -Trac- $\mu$



### Model Designations

S G T M M 03 - 065 A H 20 A □

$\Sigma$ -Trac Series Linear Slider	1st digit	2nd digit	3rd+4th digits	5th+6th+7th digits	8th digit	9th digit	10th+11th digits	12th digit	13th digit
--	-----------	-----------	----------------	--------------------	-----------	-----------	------------------	------------	------------

1st digit

Code	Specifications
M	Moving Magnet Type

2nd digit

Code	Specifications
M	Integrally Molded Armature Type

3rd+4th digits Peak Force

Code	Specifications
03	25 N
01	10 N

5th+6th+7th digits Effective Stroke

Code	Specifications
010	10 mm
025	25 mm
030	30 mm
065	65 mm

8th digit Linear Scale Output Form

Code	Specifications
A	Analog output 1 Vp-p

9th digit Linear Scale Manufacturer

Code	Specifications
H	HEIDENHAIN Corporation
M	MicroE International Inc.

10th+11th digits Linear Scale Resolution

Code	Specifications
20	20 $\mu$ m
04	4 $\mu$ m

12th digit Design Revision Order  
A, B, C

13th digit Options

Code	Specifications
Blank	Without Hall Sensor
P	With hall sensor

## Features

- Ultra-flat profile reduces floorspace requirements.
- For applications requiring short strokes (10 mm to 65 mm)
- Vibration-free transmission device enables high-precision positioning with a repetitive positioning accuracy of  $\pm 0.5 \mu\text{m}$  max.
- Locations of armature coils on fixed side of the stationary member reduce effects of heat on table or workpiece.

## Application Examples

- Semiconductor mounters
- Equipment for biomedical
- Optical testing devices

## Model Classification

### ● Force

SERVOPACK Model SGDV-		$\Sigma$ -Trac- $\mu$ Series Linear Sliders				
Single-phase 100 VAC	Three-phase 200 VAC	Model	Force	10 N	20 N	30 N
R70F	R70A	SGTMM01				
R90F	R90A	SGTMM03				

Rated force Peak force

### ● Stroke Length

Model	Stroke Length	50 mm	100 mm	150 mm	200 mm
SGTMM01		● 10 mm ● 30 mm			
SGTMM03		● 25 mm	● 65 mm		

## SGTMM Linear Sliders

### ● Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0°C to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

**Vibration Resistance:** 24.5 m/s<sup>2</sup>

**Shock Resistance:** 294 m/s<sup>2</sup>, 2 times

Linear Slider Model	SGTMM01-010AM20A	SGTMM01-030AM20A	SGTMM03-025AH20A/025AH20AP	SGTMM03-025AH04AP	SGTMM03-065AH20A/065AH20AP	SGTMM03-065AH04AP	
Applicable SERVOPACK Model	SGDV-		R70F, R70A			R90F, R90A	
Applicable Serial Converter Unit Model	JZDP-		□003-242-E			□00□-221-E	
Maximum Speed m/s		1.5		1.0		1.5	
Rated Force N	3.5	3.5	7	7	7	7	
Peak Force N	10	10	25	25	25	25	
Force Constant N/Arms	9	9	13.2	13.2	12.3	12.3	
Motor Constant N·√W	1.78	1.26	2.29	2.29	1.58	1.58	
Maximum Payload*1 kg	1	1	3	3	3	3	
Effective Stroke mm	10	30	25	25	65	65	
Resolution $\mu\text{m}$	0.078 (20 $\mu\text{m}/256$ ) <sup>*2</sup>			0.016 (4 $\mu\text{m}/256$ ) <sup>*2</sup>		0.078 (20 $\mu\text{m}/256$ ) <sup>*2</sup>	
	0.0049 (20 $\mu\text{m}/4096$ ) <sup>*3</sup>			0.00098 (4 $\mu\text{m}/4096$ ) <sup>*3</sup>		0.0049 (20 $\mu\text{m}/4096$ ) <sup>*3</sup>	
Movable Member Mass kg	0.1	0.1	0.223/0.223	0.33	0.19/0.24	0.30	
Total Mass (excluding cables) kg	0.31	0.35	0.65/0.65	0.72	0.64/0.71	0.75	
Repeatability*4 $\mu\text{m}$	±0.5	±0.5	±0.5	±0.5	±0.5	±0.5	

\*1: Values obtained when the acceleration is 4.9 m/s<sup>2</sup>.

\*2: The value applies when serial converter unit JZDP-D00□-□□□-E is used.

\*3: The value applies when serial converter unit JZDP-G00□-□□□-E is used.

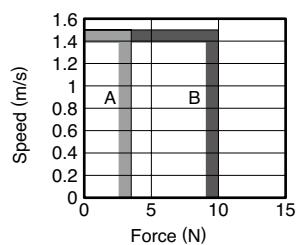
\*4: Values obtained when the ambient temperature is constant.

### ● Performance Curves

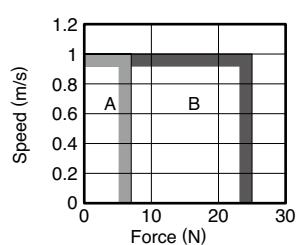
#### ● Force - Speed

**A**: Continuous Duty Zone  
**B**: Intermittent Duty Zone

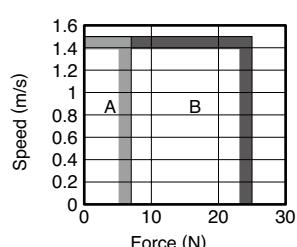
(1) SGTMM01-010,  
-030



(2) SGTMM03-025

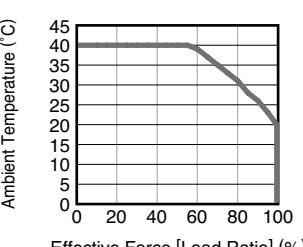
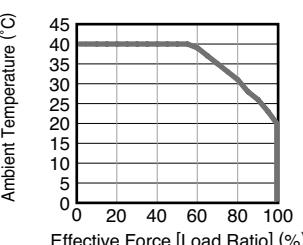


(3) SGTMM03-065



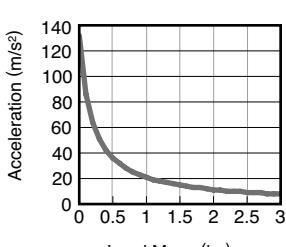
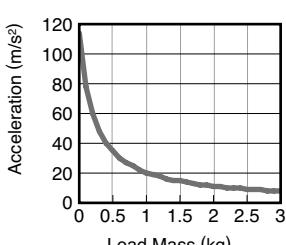
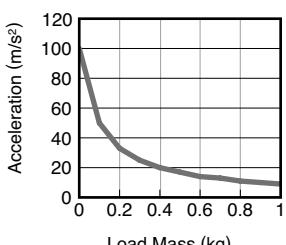
#### ● Effective Force - Ambient Temperature

When the linear scale temperature is 50 °C or less  
— Ambient temperature



#### ● Load Mass - Acceleration

— Acceleration

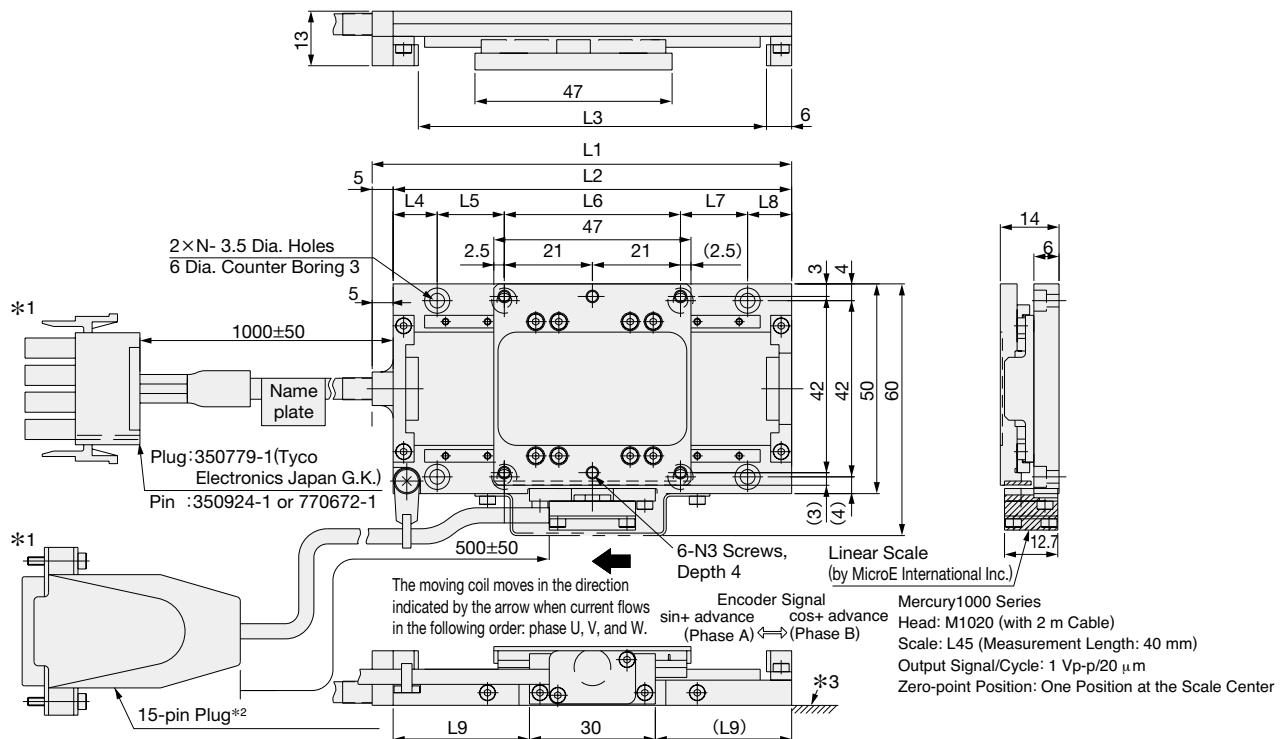


Note: When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

# SGTMM Linear Sliders

- **External Dimensions** (Units: mm)

(1) SGTMM01-010AM20A, -030AM20A



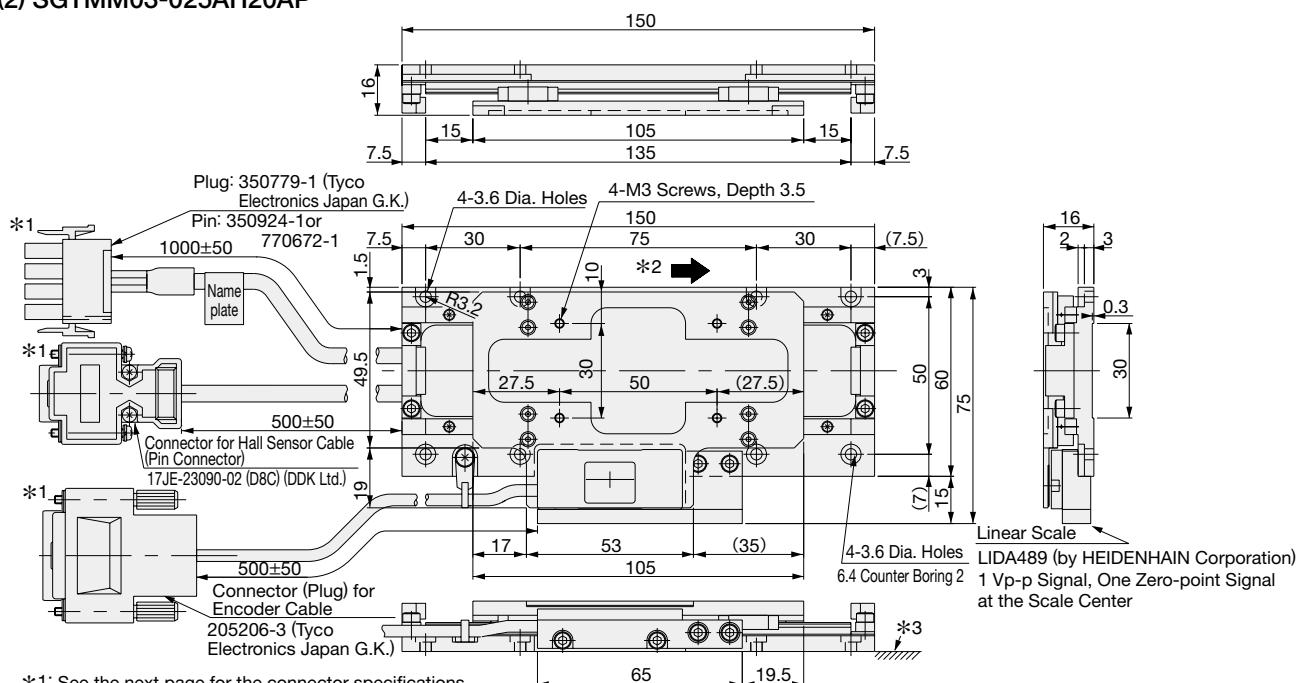
\*1: See the next page for the connector specifications.

\*2: A signal converter cable (JZSP-CLL40) is required between this connector and a cable for connecting the linear scale.

\*3: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.01 mm (reference value) or an equivalent.

Linear Slider Model SGTMM01-	L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	L6 mm	L7 mm	L8 mm	L9 mm	N
010AM20A	80	75	63	14	42	8	—	11	22.5	3
030AM20A	100	95	83	10.5	16	42	16	10.5	32.5	4

(2) SGTMM03-025AH20AP



\*1: See the next page for the connector specifications.

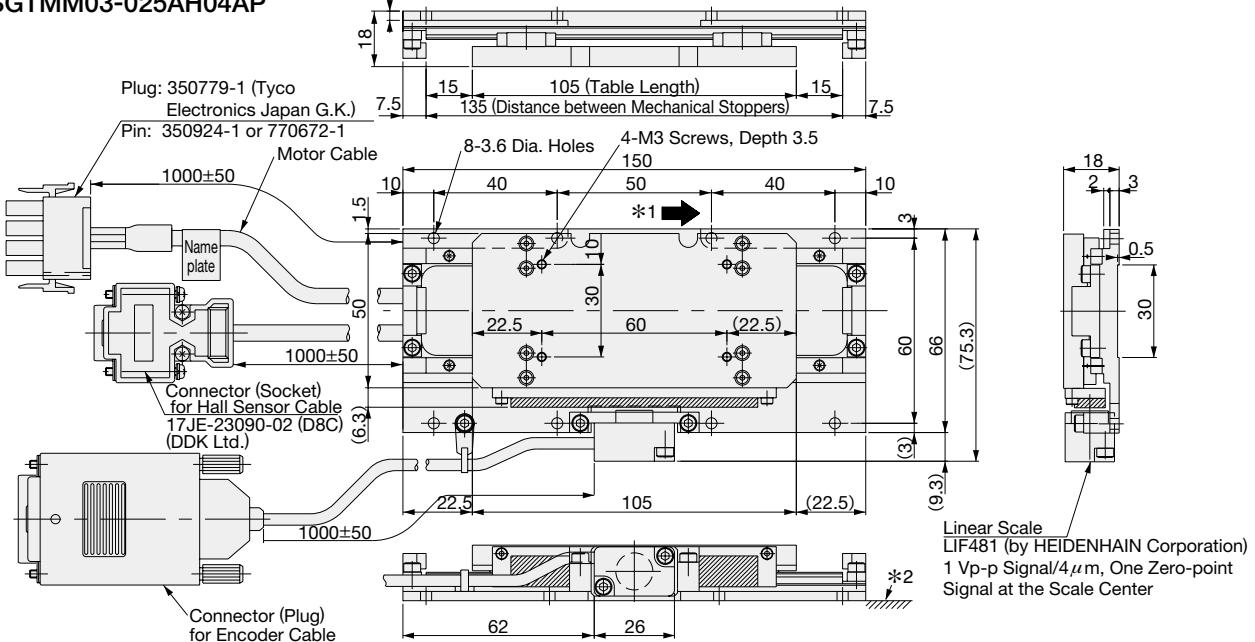
\*2: The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.

\*3: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02 mm (reference value) or an equivalent.

## SGTMM Linear Sliders

### ● External Dimensions (Units: mm)

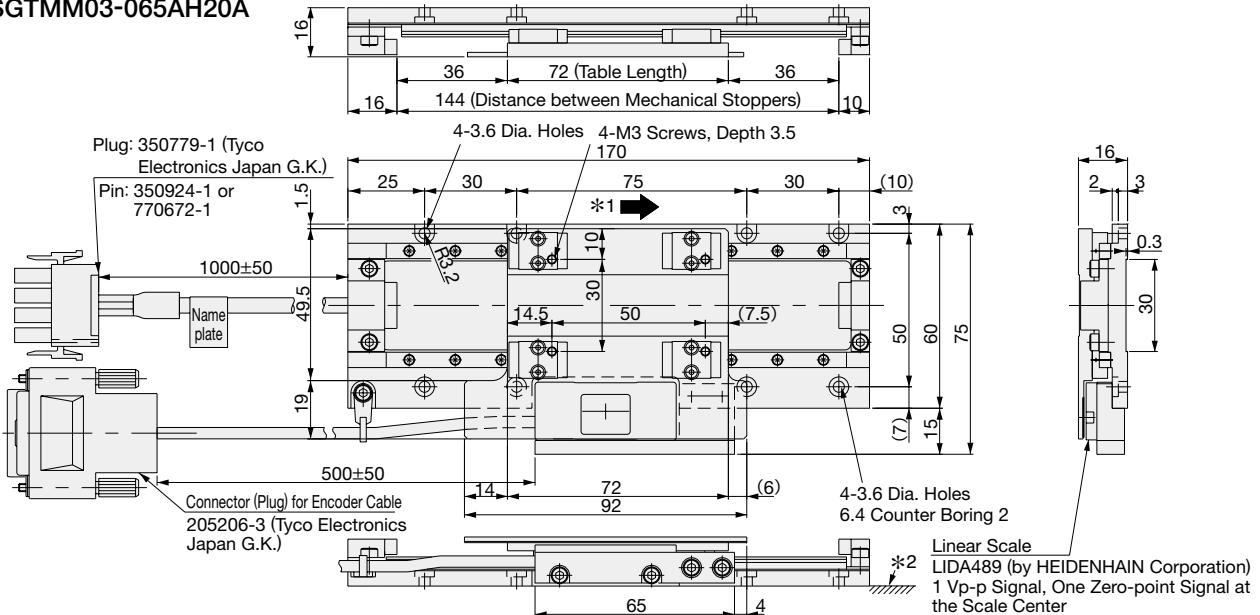
(3) SGTMM03-025AH04AP



\*1: The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.

\*2: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02 mm (reference value) or an equivalent.

(4) SGTMM03-065AH20A



\*1: The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.

\*2: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02 mm (reference value) or an equivalent.

### • Connector Specifications for the Σ-Trac-μ Series of Linear Sliders (All Models)

#### For SGTMM01 Linear Sliders

##### For Motor Cable

Pin No.	Name	Lead Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG	Green

##### For Encoder Cable

Pin No.	Signal	Pin No.	Signal
1	IW-	9	N/C
2	IW+	10	N/C
3	Test	11	N/C
4	Transmit	12	+5 V
5	Receive	13	GND
6	Reset	14	Cos-
7	Cos+	15	Sin-
8	Sin+		

#### For SGTMM03 Linear Sliders

##### For Motor Cable

Pin No.	Name	Lead Color
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	FG	Green

##### For Encoder Cable

Pin No.	Signal	Pin No.	Signal
1	Cos output (A+)	9	Cos output (A-)
2	0 V	10	0 V sensor
3	Sin output (B+)	11	Sin output (B-)
4	+5 V	12	5 V sensor
5	Not used	13	Not used
6	Not used	14	/Ref (R+)
7	/Ref (R-)	15	Not used
8	Not used	Case	Shield

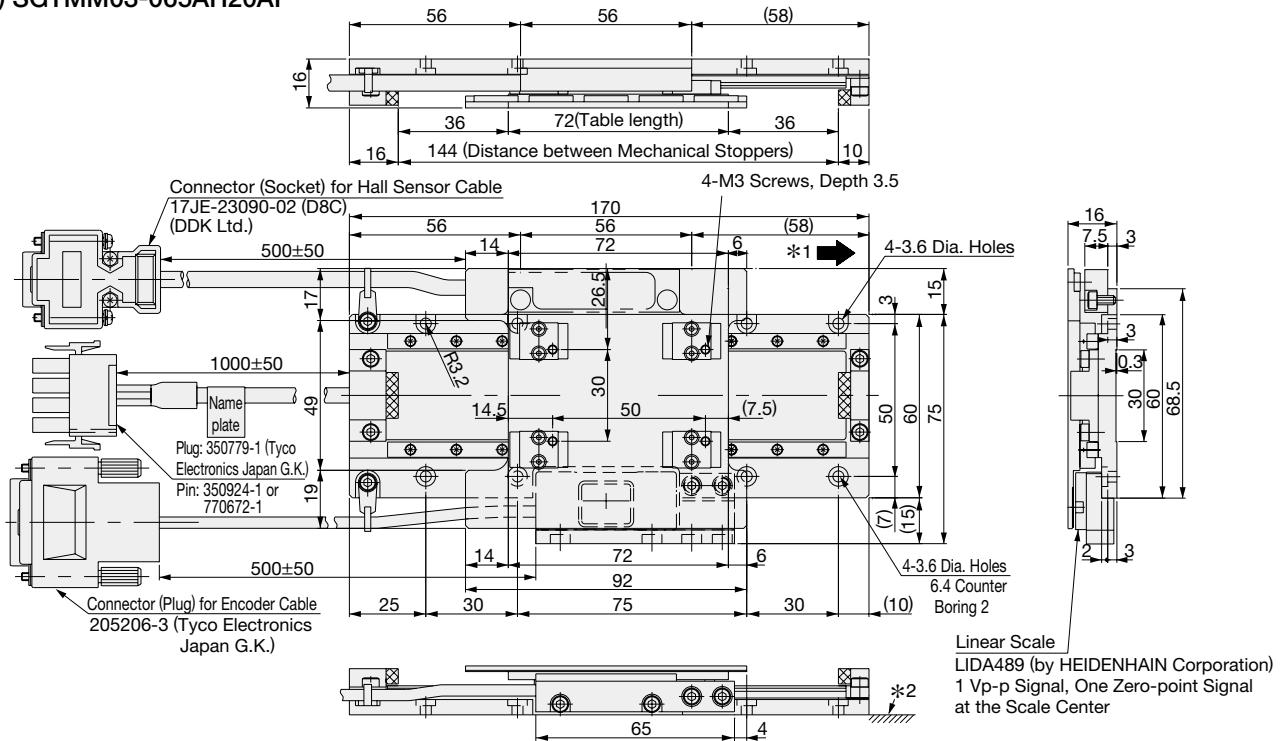
##### For Hall Sensor Cable

Pin No.	Signal
1	+5V (power supply)
2	Phase-U output
3	Phase-V output
4	Phase-W output
5	0V (power supply)
6	Not used
7	Not used
8	Not used
9	Not used

## SGTMM Linear Sliders

### ● External Dimensions (Units: mm)

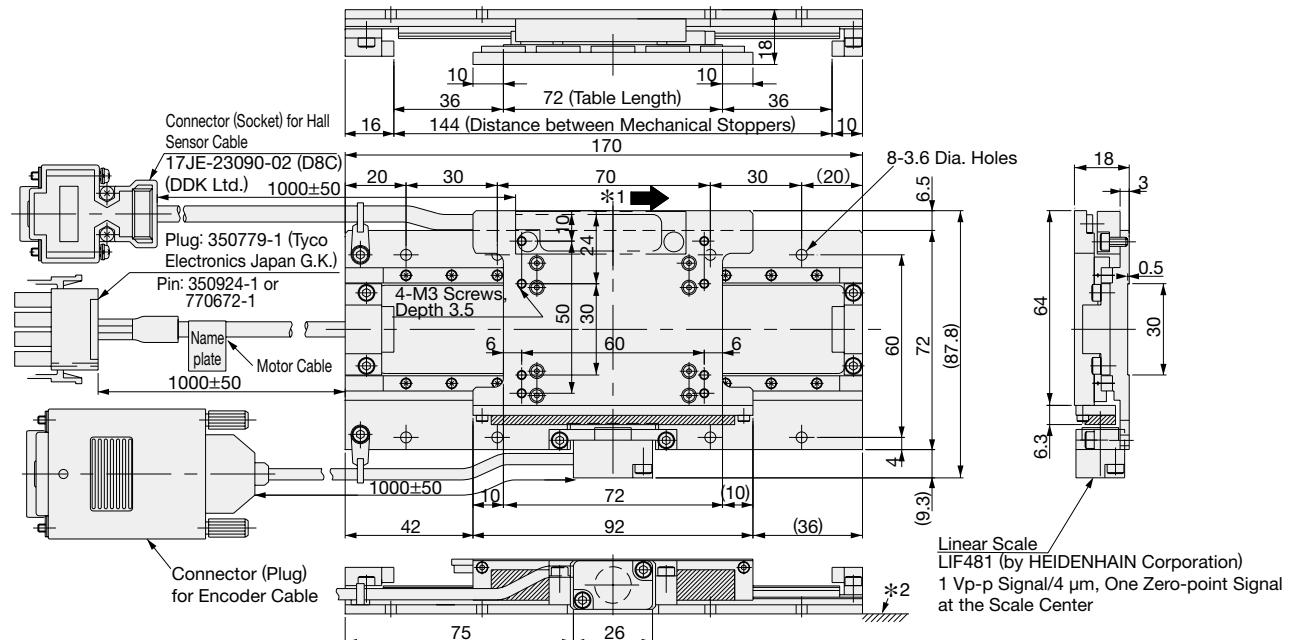
(5) SGTMM03-065AH20AP



\*1: The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.

\*2: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02 mm (reference value) or an equivalent.

(6) SGTMM03-065AH04AP

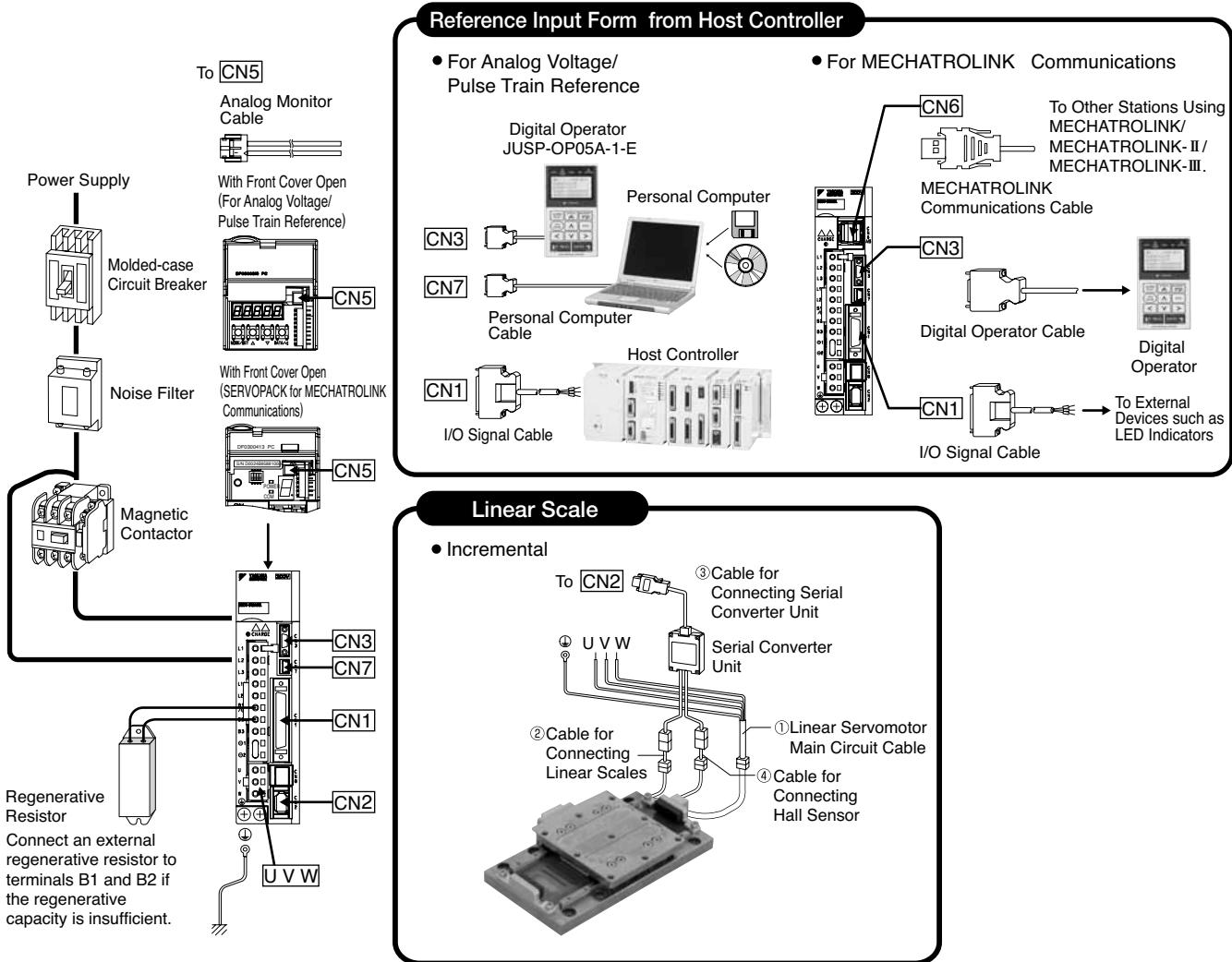


\*1: The moving coil moves in the direction indicated by the arrow when current flows in the following order: phase U, V, and W.

\*2: When installing the linear slider, the surface should be flat with a maximum discrepancy of 0.02 mm (reference value) or an equivalent.

## Selecting Cables and Connectors

- Connection diagrams



- Applicable Cables and Connectors

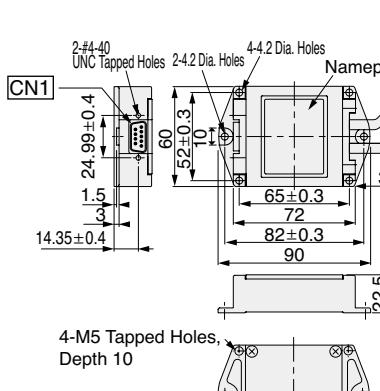
Motor Type	Linear Scale Type	Servo Drive			Motor Cable	Linear Scale Connection Cables		
		Σ-Trac- $\mu$ Series Model	SERVOPACK Model SGDV-		SERVOPACK↔ Motor	Serial Converter Unit Model JZDP-	[CN2]↔ Serial Converter Unit	Serial Converter Unit↔ Linear Scale
Moving Magnet (MM)	Incremental		Single-phase 100 V	Three-phase 200 V	① Linear Servomotor Main Circuit Cable (Flexible Type)		③ Cable for Connecting Serial Converter Unit (Flexible Type)	② Cable for Connecting Linear Scales (Flexible Type)
	SGTMM01-010AM20A	R70F	R70A	JZSP-CLN11-□□-E	□003-242-E	JZSP-CLP70-□□-E The numbers in the boxes (□□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m 20 = 20 m	JZSP-CLL30-□□-E* The numbers in the boxes (□□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m 20 = 20 m  Note: For SGTMM01 linear sliders, a JZSP-CLL40-E cable (length: 0.2 m) is also required.	
	SGTMM01-030AM20A	R70F	R70A	JZSP-CLN11-□□-E	□003-242-E			
	SGTMM03-025AH20AP	R90F	R90A	JZSP-CLN11-□□-E	□006-221-E			
	SGTMM03-025AH04AP	R90F	R90A	JZSP-CLN11-□□-E	□006-221-E			
	SGTMM03-065AH20A	R90F	R90A	JZSP-CLN11-□□-E	□003-220-E			
	SGTMM03-065AH20AP	R90F	R90A	JZSP-CLN11-□□-E	□006-220-E			
	SGTMM03-065AH04AP	R90F	R90A	JZSP-CLN11-□□-E	□006-220-E			

## Selecting Cables and Connectors

### ● Detail Drawings: Serial Converter Units for Linear Scales by HEIDENHAIN Corporation

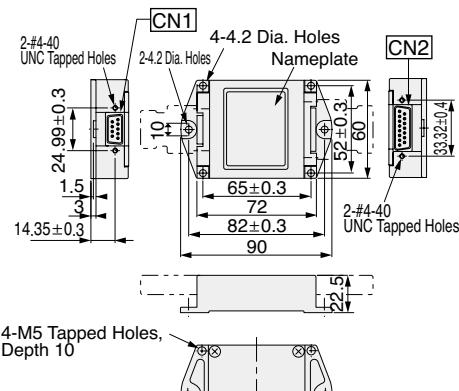
#### ● JZDP-□006-□□□-E

(With Hall Sensor Cable)



#### ● JZDP-□003-□□□-E

(Without Hall Sensor Cable)



### ● Details on Connectors



by DDK Ltd.  
17-series Connector:  
17LE-13090-27-FA  
(Socket)



by DDK Ltd.  
17-series Connector:  
17JE-13150-02(D8C)A-CG  
(Socket)



by DDK Ltd.  
17-series Connector:  
17JE-13090-02(D8C) A-CG  
(Socket)

Pin No.	Signal	Pin No.	Signal
1	+5V	6	Phase-S output
2	Phase-S output	7	Not used
3	Not used	8	Not used
4	Not used	9	Not used
5	0V	Case	Shield

Pin No.	Signal	Pin No.	Signal
1	cos input (A+)	9	/cos input (A-)
2	0V	10	0 V sensor
3	sin input (B+)	11	/sin input (B-)
4	+5V	12	5 V sensor
5	Not used	13	Not used
6	Not used	14	/Ref input (R+)
7	/Ref input (R-)	15	Not used
8	Not used	Case	Shield

Pin No.	Signal	Pin No.	Signal
1	+5V	6	Not used
2	Phase-U input	7	Not used
3	Phase-V input	8	Not used
4	Phase-W input	9	Not used
5	0V	Case	Shield

		Analog Voltage/Pulse Train Reference SERVOPACK		MECHATROLINK Communications Reference SERVOPACK				Cables for Setting Devices/Monitors
	Serial Converter Unit+Hall Sensor	I/O Signal Connector [CN1]		I/O Signal Connector [CN1]		MECHATROLINK-II Communications Connector [CN6A] or [CN6B]	MECHATROLINK-III Communications Cable [CN6A] or [CN6B]	[CN5]
	④Cable for Connecting Hall Sensor (Flexible Type)	Connector Terminal Block Converter Unit	Cable with Loose Wires at One End	Connector Terminal Block Converter Unit	Cable with Loose Wires at One End	JEPMC-W6012-□□-E <sup>2</sup> The numbers in the boxes(□□) indicate the cable length. A2 = 0.2 m 05 = 5 m A5 = 0.5 m 10 = 10 m 01 = 1 m 20 = 20 m 02 = 2 m 30 = 30 m 03 = 3 m 50 = 50 m 04 = 4 m JEPMC-W6002-□□-E <sup>2</sup> The numbers in the boxes(□□) indicate the cable length. A5 = 0.5 m 20 = 20 m 01 = 1 m 30 = 30 m 03 = 3 m 40 = 40 m 05 = 5 m 50 = 50 m 10 = 10 m JEPMC-6013-□□-E <sup>3</sup> 10 = 10 m 50 = 50 m 20 = 20 m 75 = 75 m 30 = 30 m JEPMC-6014-□□-E <sup>4</sup> A5 = 0.5 m 10 = 10 m 01 = 1 m 30 = 30 m 03 = 3 m 50 = 50 m 05 = 5 m	JEPMC-W6022-E MECHATROLINK terminator: JEPMC-6022-E	Analog Monitor Cable
	JZSP-CLL10-□□-E The numbers in the boxes(□□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m Note: For SGTMM01 and SGTMM03-065AH20A servomotors, a cable for connecting the hall sensor is not required.	JUSP-TA50PG-□-E <sup>2</sup> The number in the box(□) indicates the cable length. None = 0.5 m 1 = 1 m 2 = 2 m	JZSP-CS101-□-E <sup>2</sup> The number in the box(□) indicates the cable length. None = 0.5 m 1 = 1 m 2 = 2 m 3 = 3 m	JUSP-TA26P-□-E <sup>2</sup> The number in the box(□) indicates the cable length. None = 0.5 m 1 = 1 m 2 = 2 m 3 = 3 m	JZSP-CS102-□-E <sup>2</sup> The number in the box(□) indicates the cable length. None = 0.5 m 1 = 1 m 2 = 2 m 3 = 3 m	MECHATROLINK communications cable: JEPMC-W6002-□□-E The numbers in the boxes(□□) indicate the cable length. A5 = 0.5 m 20 = 20 m 01 = 1 m 30 = 30 m 03 = 3 m 40 = 40 m 05 = 5 m 50 = 50 m 10 = 10 m MECHATROLINK terminator: JEPMC-6022-E	The numbers in the boxes(□□) indicate the cable length. A2 = 0.2 m 05 = 5 m A5 = 0.5 m 10 = 10 m 01 = 1 m 20 = 20 m 02 = 2 m 30 = 30 m 03 = 3 m 50 = 50 m 04 = 4 m JEPMC-6012-□□-E The numbers in the boxes(□□) indicate the cable length. A2 = 0.2 m 05 = 5 m A5 = 0.5 m 10 = 10 m 01 = 1 m 20 = 20 m 02 = 2 m 30 = 30 m 03 = 3 m 50 = 50 m 04 = 4 m JEPMC-6002-□□-E The numbers in the boxes(□□) indicate the cable length. A2 = 0.2 m 05 = 5 m A5 = 0.5 m 10 = 10 m 01 = 1 m 20 = 20 m 02 = 2 m 30 = 30 m 03 = 3 m 50 = 50 m 04 = 4 m JEPMC-6013-□□-E The numbers in the boxes(□□) indicate the cable length. A2 = 0.2 m 05 = 5 m A5 = 0.5 m 10 = 10 m 01 = 1 m 20 = 20 m 03 = 3 m 50 = 50 m 05 = 5 m JEPMC-6014-□□-E The numbers in the boxes(□□) indicate the cable length. A2 = 0.2 m 05 = 5 m A5 = 0.5 m 10 = 10 m 01 = 1 m 20 = 20 m 03 = 3 m 50 = 50 m 05 = 5 m JEPMC-6022-E MECHATROLINK terminator: JEPMC-6022-E	JZSP-CA01-E (1m)

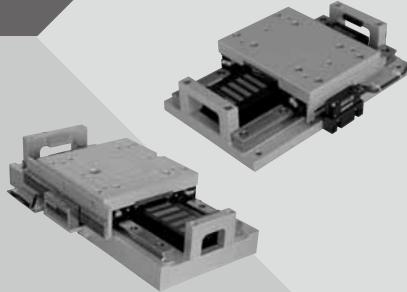
\*1: When using serial converter unit JZDP-G00□-□□□-E, the maximum cable length should be 3 m.

\*2: A connector kit and cable materials are required to assemble cables. For details, refer to SERVOPACKs in this catalog.

\*3: Currently in pre-release. Will be available soon.

# Linear Sliders

## $\Sigma$ -Trac-MAG



### Model Designations

#### ● With Incremental Linear Scales

S G T M F4 A - 027 A H 20 A

$\Sigma$ -Trac Series Linear Slider			1st digit	2nd+3rd digits	4th digit	5th+6th+7th digits	8th digit	9th digit	10th+11th digits	12th digit
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1st digit

Code	Specifications
M	Moving Magnet Type

2nd+3rd digits Armature Code

(Armature not integrally mounted)

Code	Specifications
F4	SGLFW-35A230A-F
F5	SGLFW-50A380A-F

4th digit Table Length

Code	Specifications	Armature Code	Effective Stroke
A	Short	F4	100 mm
		F5	185 mm
B	Long	F4	65 mm
		F5	110 mm

5th+6th+7th digits Peak Force

Code	Specifications
027	270 N
036	360 N
054	540 N
072	720 N

10th+11th digits

Code	Specifications
20	20 $\mu\text{m}$

12th digit Design Revision Order  
A, B, C

8th digit Linear Scale Output Form

Code	Specifications
A	Analog output 1 Vp-p

9th digit Linear Scale Manufacturer

Code	Specifications
H	HEIDENHAIN Corporation

#### ● With Absolute (ABS) Linear Scales

S G T M F4 A - 027 ABS 1 A

$\Sigma$ -Trac Series Linear Slider			1st digit	2nd+3rd digits	4th digit	5th+6th+7th digits	11th digit	12th digit
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(Same as that of the incremental type.)

5th+6th+7th digits Peak Force

(Same as that of the incremental type.)

2nd+3rd digits Armature Code  
(Armature not integrally mounted)

(Same as that of the incremental type.)

4th digit Table Length

(Same as that of the incremental type.)

11th digit Linear Scale

Code	Specifications
1	ST781A (by Mitutoyo Corporation, resolution: 0.5 $\mu\text{m}$ )
2	ST783A (by Mitutoyo Corporation, resolution: 0.1 $\mu\text{m}$ )

12th digit

A, B, C

## Features

- Optimum drive for high-acceleration and high-tact operations because of its lightweight moving member.
- For short strokes (65 mm to 185 mm)
- Cooling units (pipes, etc.) for forced-air or liquid cooling systems can be placed on the fixed side.
- Linear scale options: Incremental or absolute.
- Improved stroke efficiency\*

\*:Ratio of effective stroke to the total length of drive system

## Model Classification

### ● Force

SERVOPACK Model SGDV-		$\Sigma$ -Trac-MAG Series Linear Sliders					
Single-phase 100 VAC	Three-phase 200 VAC	Model	Force	200 N	400 N	800 N	1000 N
2R1F	1R6A	SGTMF4A-027					
2R1F	1R6A	SGTMF4B-036					
-	5R5A	SGTMF5A-054					
-	5R5A	SGTMF5B-072					

Rated force Peak force

### ● Stroke Length

Model	Stroke Length	50 mm	100 mm	150 mm	200 mm
SGTMF4A-027			● 100 mm		
SGTMF4B-036		● 65 mm			
SGTMF5A-054				● 185 mm	
SGTMF5B-072			● 110 mm		

## SGTMF4 Linear Sliders

### ● Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0°C to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

**Vibration Resistance:** 24.5 m/s<sup>2</sup>

**Shock Resistance:** 294 m/s<sup>2</sup>, 2 times

Linear Slider Model	With Incremental Linear Scales		With Absolute Linear Scales		
	SGTMF4A-027AH20A	SGTMF4B-036AH20A	SGTMF4A-027ABS1A	SGTMF4B-036ABS1A	
Applicable SERVOPACK Model	SGDV-2R1F, 1R6A				
Applicable Serial Converter Unit Model	JZDP-	□003-243-E	□003-244-E	—	
Maximum Speed	m/s	3			
Rated Force	N	90	120	90	120
Peak Force	N	270	360	270	360
Force Constant	N/Arms	66.9	89.2	66.9	89.2
Motor Constant	N/√W	11	14.6	11	14.6
Maximum Payload*1	kg	40	55	40	55
Effective Stroke	mm	100	65	100	65
Resolution	μm	Incremental linear scale: 0.078 (20 μm/256)		Absolute linear scale*3: 0.5	
Movable Member Mass	kg	1.72	2.52	1.72	2.52
Total Mass (excluding cables)	kg	6.8	8.05	6.8	8.05
Repeatability*2	μm	±1.0	±1.0	±1.0	±1.0

\*1: Values obtained when the acceleration is 4.9 m/s<sup>2</sup>.

\*2: Values obtained when the ambient temperature is constant.

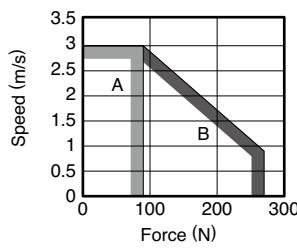
\*3: An absolute linear scale with a resolution of 0.1 μm is also available. Contact your Yaskawa representative for details.

### ● Performance Curves

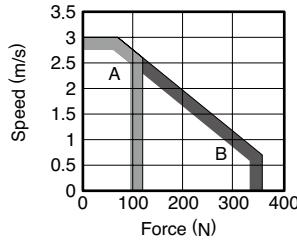
#### ● Force - Speed

**A**: Continuous Duty Zone  
**B**: Intermittent Duty Zone

#### (1) SGTMF4A-027



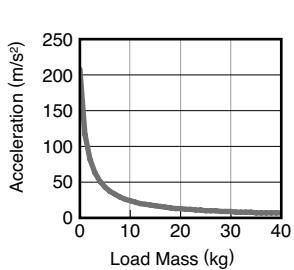
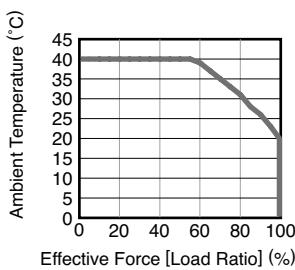
#### (2) SGTMF4B-036



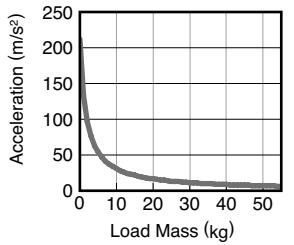
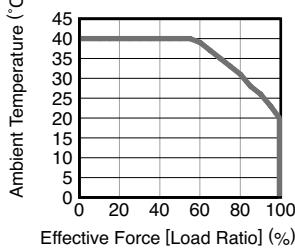
#### ● Effective Force - Ambient Temperature

When the linear scale temperature is 50 °C or less

— Ambient temperature



#### C

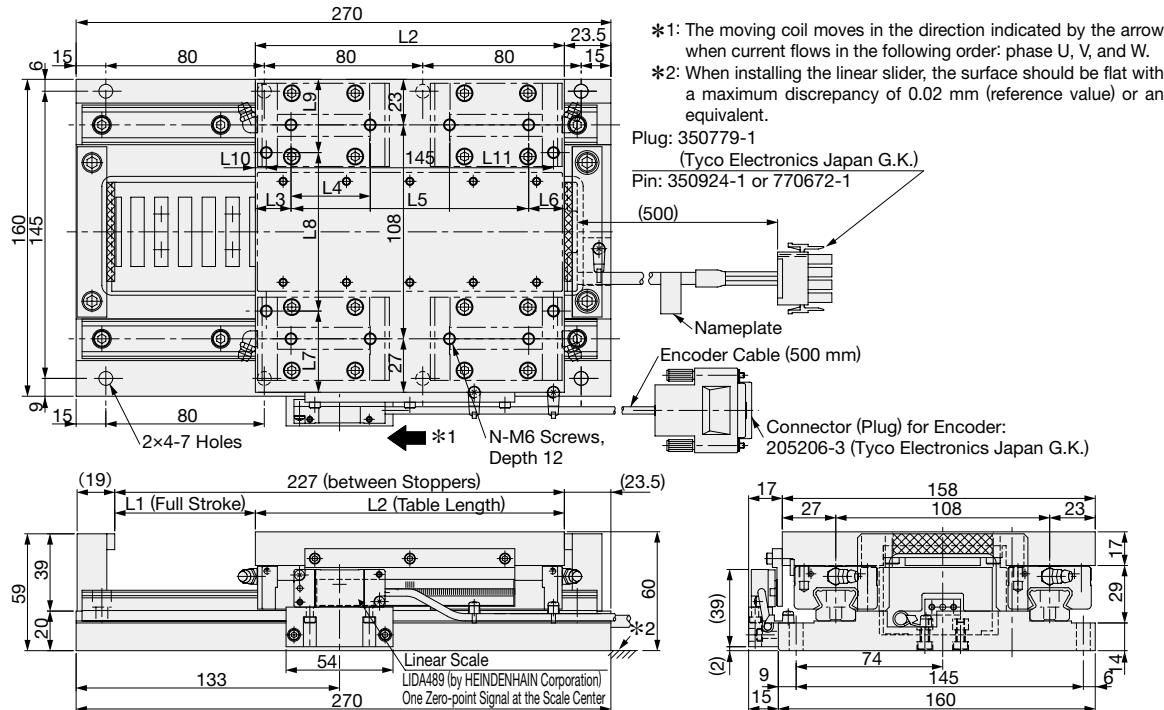


Note: When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

## SGTMF4 Linear Sliders

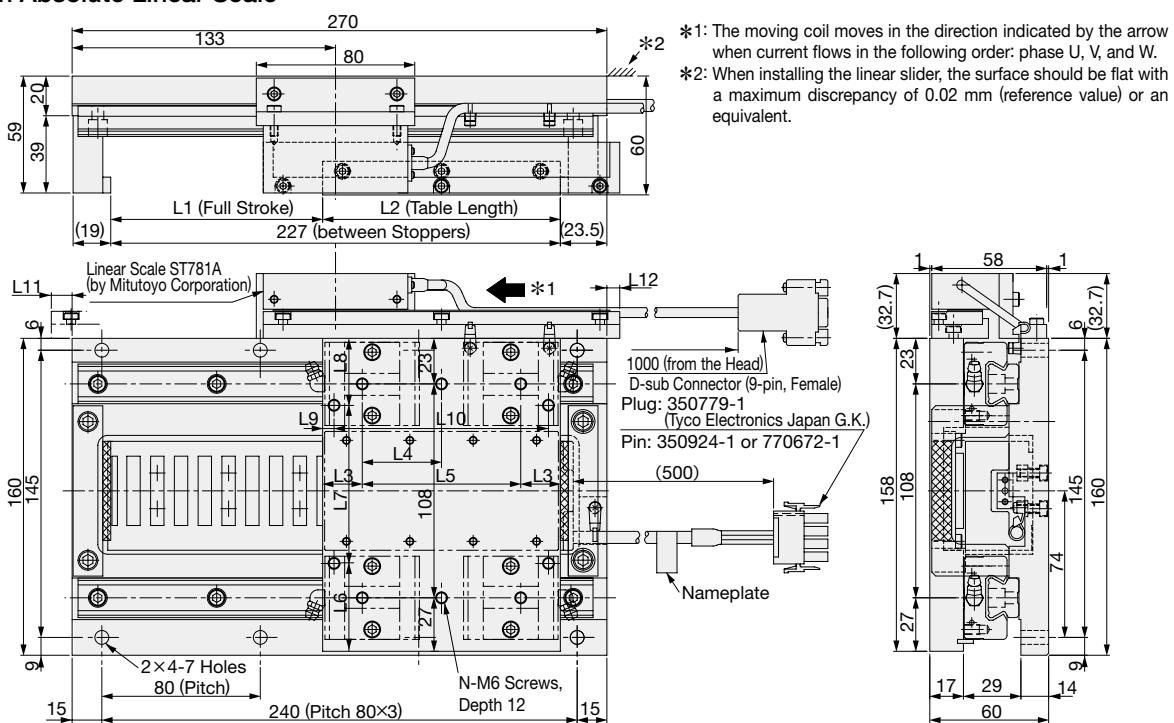
### ● External Dimensions (Units: mm)

#### ● With Incremental Linear Scale



Linear Slider Model SGTMF	L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	L6 mm	L7 mm	L8 mm	L9 mm	L10 mm	L11 mm	N
4A-027AH20A	107	120	20	40	80	20	—	—	—	—	—	6
4B-036AH20A	71	156	18	40	120	18	41	80	37	5.5	145	12

#### ● With Absolute Linear Scale



Linear Slider Model SGTMF	L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	L6 mm	L7 mm	L8 mm	L9 mm	L10 mm	L11 mm	L12 mm	N
4A-027ABS1A	107	120	20	40	80	—	—	—	—	—	10.5	6.5	6
4B-036ABS1A	71	156	18	40	120	41	80	37	5.5	145	—	—	12

## SGTMF5 Linear Sliders

### ● Ratings and Specifications

**Time Rating:** Continuous

**Insulation Resistance:** 500 VDC, 10 MΩ min.

**Ambient Temperature:** 0°C to 40°C

**Excitation:** Permanent magnet

**Withstand Voltage:** 1500 VAC for one minute

**Enclosure:** Self-cooled

**Ambient Humidity:** 20% to 80% (no condensation)

**Allowable Winding Temperature:** 130°C (Thermal class B)

**Vibration Resistance:** 24.5 m/s

**Shock Resistance:** 294 m/s, 2 times

Linear Slider Model	With Incremental Linear Scales		With Absolute Linear Scales	
	SGTMF5A-054AH20A	SGTMF5B-072AH20A	SGTMF5A-054ABS1A	SGTMF5B-072ABS1A
Applicable SERVOPACK Model	5R5A			
Applicable Serial Converter Unit Model	JZDP-	□003-245-E	□003-246-E	—
Maximum Speed	m/s	4		3.7
Rated Force	N	150	200	150
Peak Force	N	540	720	540
Force Constant	N/Arms	59.4	79.1	59.4
Motor Constant	N/√W	18.5	24.7	18.5
Maximum Payload*1	kg	85	110	85
Effective Stroke	mm	185	110	185
Resolution	μm	Incremental linear scale: 0.078 (20 μm/256)		Absolute linear scale*3: 0.5
Movable Member Mass	kg	4.2	6.84	4.2
Total Mass (excluding cables)	kg	19.8	22.5	19.8
Repeatability*2	μm	±1.0	±1.0	±1.0

\*1: Values obtained when the acceleration is 4.9 m/s<sup>2</sup>.

\*2: Values obtained when the ambient temperature is constant.

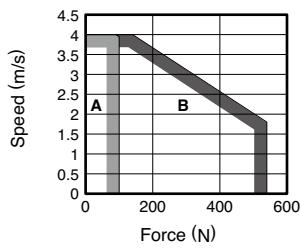
\*3: An absolute linear scale with a resolution of 0.1 μm is also available. Contact your Yaskawa representative for details.

### ● Performance Curves

#### ● Force - Speed

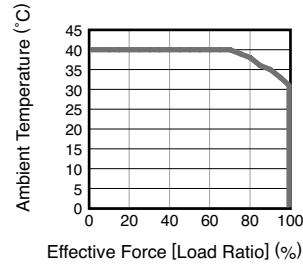
- A : Continuous Duty Zone
- B : Intermittent Duty Zone

(1) SGTMF5A-054

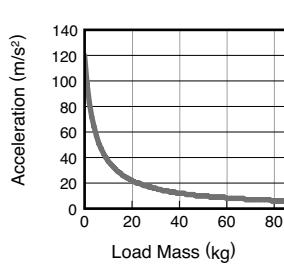


#### ● Effective Force - Ambient Temperature

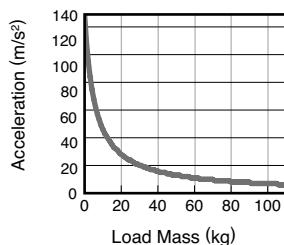
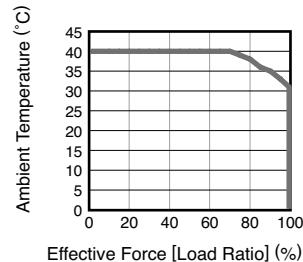
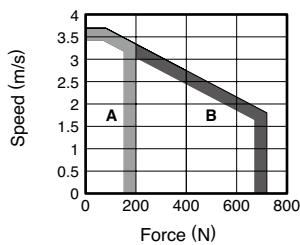
When the linear scale temperature is 50 °C or less  
— Ambient temperature



#### ● Load Mass - Acceleration



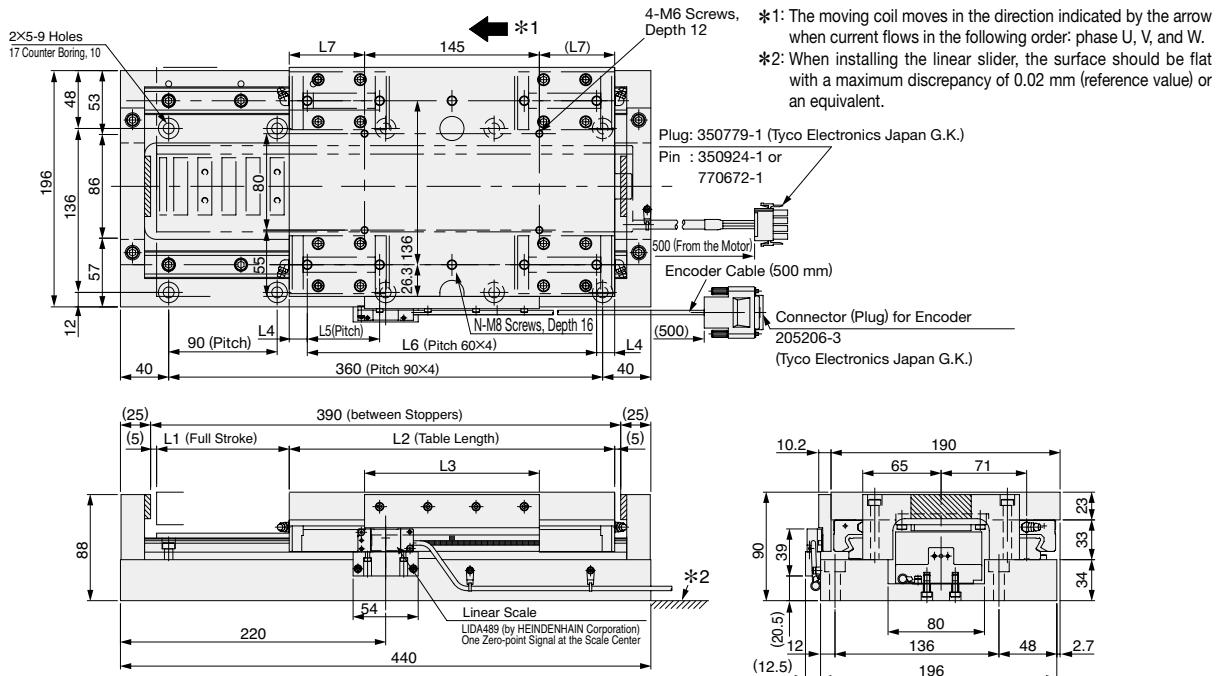
(2) SGTMF5B-072



Note: When the effective force is within the rated force, the servomotor can be used within the intermittent duty zone.

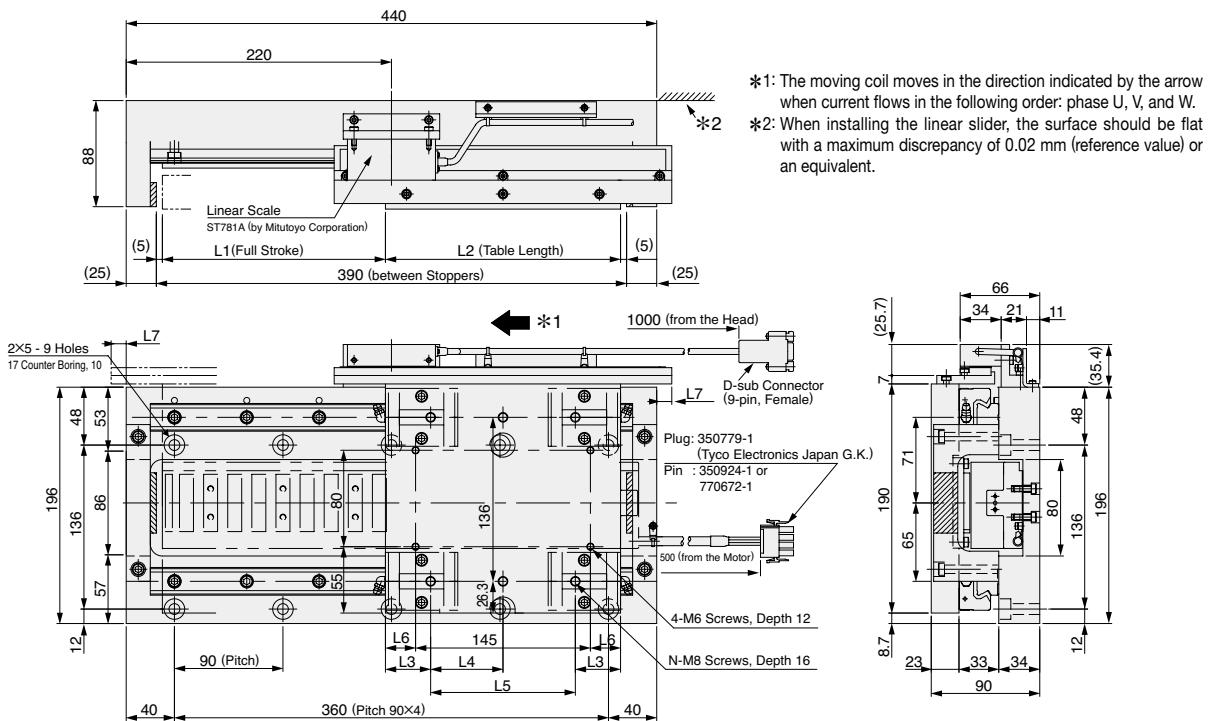
# SGTMF5 Linear Sliders

● (Units: mm) ●



Linear Slider Model SGTMF	L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	L6 mm	L7 mm	N
5A-054AH20A	185	195	220	37.5	60	120	25	6
5B-072AH20A	110	270	145	15	60	240	62.5	10

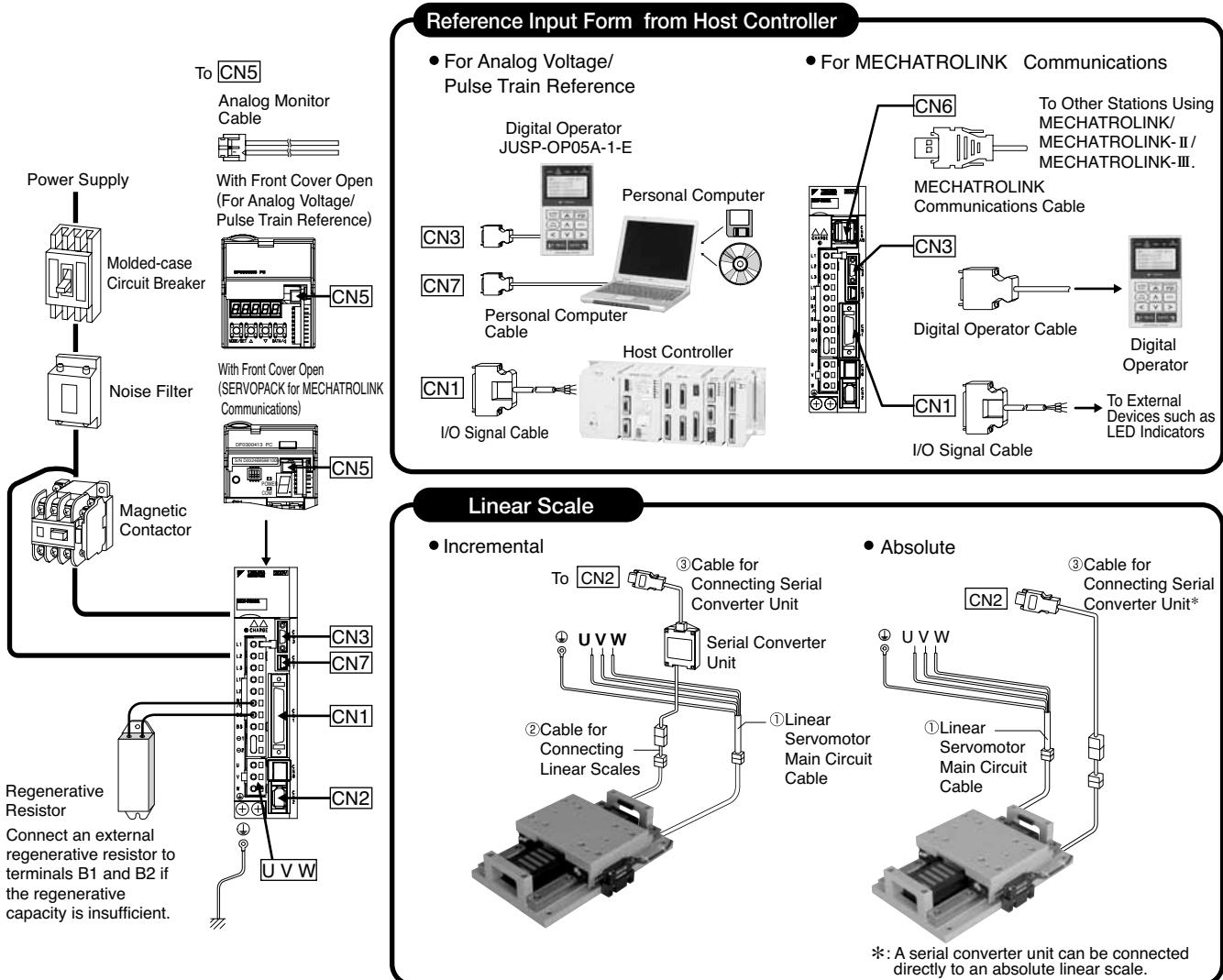
- With Absolute Linear Scale



Linear Slider Model SGTMF	L1 mm	L2 mm	L3 mm	L4 mm	L5 mm	L6 mm	L7 mm	N
5A-054ABS1A	185	195	37.5	60	120	25	12.5	6
5B-072ABS1A	110	270	15	60	240	62.5	–	10

## Selecting Cables and Connectors

### ● Connection diagrams



### ● Applicable Cables and Connectors

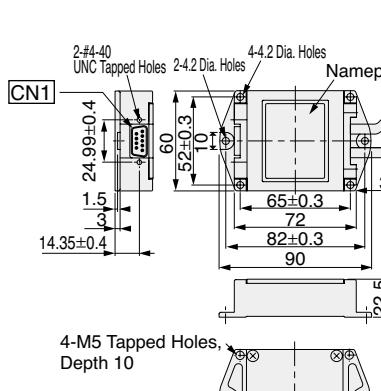
Motor Type	Linear Scale Type	Servo Drive			Motor Cable	Linear Scale Connection Cables		
		Sigma-Trac-MAG Series Model	SERVOPACK Model SGD-V	SERVOPACK ↔ Motor		Serial Converter Unit Model JZDP-	[CN2] ↔ Serial Converter Unit	Serial Converter Unit ↔ linear scale
Moving Magnet (MM)	Incremental	SGTMF4A-027AH20A	2R1F	1R6A	JZSP-CLN11-□□-E	JZSP-CLP70-□□-E The numbers in the boxes(□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m 20 = 20 m	JZSP-CLL30-□□-E* The numbers in the boxes(□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m	
		SGTMF4B-036AH20A	2R1F	1R6A	JZSP-CLN11-□□-E	JZSP-CLP70-□□-E [CN2] ↔ Linear Scale		
		SGTMF5A-054AH20A	—	5R5A	JZSP-CLN21-□□-E	JZSP-CLL30-□□-E* The numbers in the boxes(□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m		
		SGTMF5B-072AH20A	—	5R5A	JZSP-CLN21-□□-E	JZSP-CLL30-□□-E* The numbers in the boxes(□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m		
	Absolute	SGTMF4A-027ABS1A	2R1F	1R6A	JZSP-CLN11-□□-E	JZSP-CLP70-□□-E [CN2] ↔ Linear Scale		
		SGTMF4B-036ABS1A	2R1F	1R6A	JZSP-CLN11-□□-E	JZSP-CLL30-□□-E* The numbers in the boxes(□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m		
		SGTMF5A-054ABS1A	—	5R5A	JZSP-CLN21-□□-E	JZSP-CLL30-□□-E* The numbers in the boxes(□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m		
		SGTMF5B-072ABS1A	—	5R5A	JZSP-CLN21-□□-E	JZSP-CLL30-□□-E* The numbers in the boxes(□) indicate the cable length. 01 = 1 m 03 = 3 m 05 = 5 m 10 = 10 m 15 = 15 m		

## Selecting Cables and Connectors

### ● Detail Drawings: Serial Converter Units for Linear Scales by HEIDENHAIN Corporation

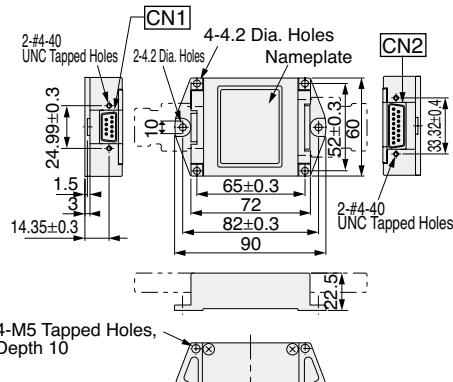
#### ● JZDP-□006-□□□-E

(With Hall Sensor Cable)

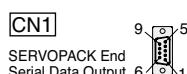


#### ● JZDP-□003-□□□-E

(Without Hall Sensor Cable)



### ● Details on Connectors



by DDK Ltd.  
17-series Connector:  
17JE-13090-27-FA  
(Socket)



by DDK Ltd.  
17-series Connector:  
17JE-13150-02(D8C)A-CG  
(Socket)



by DDK Ltd.  
17-series Connector:  
17JE-13090-02(D8C) A-CG  
(Socket)

Pin No.	Signal	Pin No.	Signal
1	+5V	6	Phase-/S output
2	Phase-S output	7	Not used
3	Not used	8	Not used
4	Not used	9	Not used
5	0V	Case	Shield

Pin No.	Signal	Pin No.	Signal
1	cos input (A+)	9	/cos input (A-)
2	0V	10	0 V sensor
3	sin input (B+)	11	/sin input (B-)
4	+5V	12	5 V sensor
5	Not used	13	Not used
6	Not used	14	/Ref input (R+)
7	/Ref input (R-)	15	Not used
8	Not used	Case	Shield

Pin No.	Signal	Pin No.	Signal
1	+5V	6	Not used
2	Phase-U input	7	Not used
3	Phase-V input	8	Not used
4	Phase-W input	9	Not used
5	0V	Case	Shield

Analog Voltage/Pulse Train Reference SERVOPACK		MECHATROLINK Communications Reference SERVOPACK				Cables for Setting Devices/Monitors
I/O Signal Connector [CN1]		I/O Signal Connector [CN1]		MECHATROLINK-II Communications Connector [CN6A] or [CN6B]	MECHATROLINK-III Communications Cable [CN6A] or [CN6B]	[CN5]
Connector Terminal Block Converter Unit	Cable with Loose Wires at One End	Connector Terminal Block Converter Unit	Cable with Loose Wires at One End			Analog Monitor Cable
JUSP-TA50PG-□-E* <sup>2</sup> (The number in the box(□) indicates the cable length. None = 0.5 m 1 = 1 m 2 = 2 m)	JZSP-CSI01-□-E* <sup>2</sup> (The number in the box(□) indicates the cable length. 1 = 1 m 2 = 2 m 3 = 3 m)	JUSP-TA26P-□-E* <sup>2</sup> (The number in the box(□) indicates the cable length. None = 0.5 m 1 = 1 m 2 = 2 m)	JZSP-CSI02-□-E* <sup>2</sup> (The number in the box(□) indicates the cable length. None = 0.5 m 1 = 1 m 2 = 2 m 3 = 3 m)	MECHATROLINK communications cable: JEPMC-W6002-□-E The numbers in the boxes (□) indicate the cable length. A5 = 0.5 m 20 = 20 m 01 = 1 m 30 = 30 m 03 = 3 m 40 = 40 m 05 = 5 m 50 = 50 m 10 = 10 m	The numbers in the boxes (□) indicate the cable length. JEPMC-W6012-□-E A2 = 0.2 m 05 = 5 m A5 = 0.5 m 10 = 10 m 01 = 1 m 20 = 20 m 02 = 2 m 30 = 30 m 03 = 3 m 50 = 50 m 04 = 4 m JEPMC-6013-□-E* <sup>3</sup> 10 = 10 m 50 = 50 m 20 = 20 m 75 = 75 m 30 = 30 m JEPMC-6014-□-E A5 = 0.5 m 10 = 10 m 01 = 1 m 30 = 30 m 03 = 3 m 50 = 50 m 05 = 5 m	JZSP-CA01-E (1 m)

\*1: When using serial converter unit JZDP-G00□-□□□-E, the maximum cable length should be 3 m.

\*2: A connector kit and cable materials are required to assemble cables. For details, refer to SERVOPACKs in this catalog.

\*3: Currently in pre-release. Will be available soon.

MEMO

# SERVOPACKs

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	MECHATROLINK-III Communications Reference SERVOPACKs (SGDV-□□□□21/25)	324
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	INDEXER Module (SGDV-OCA03A)	
	<b>    DeviceNet Module-Mounted SERVOPACK (SGDV□□□E□□□□□□5□□)</b>	<b>348</b>
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DeviceNet Module (SGDV-OCA04A/OCA05A)		
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(SDGV-□□□□□□□□□FT□□□)		
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	Model number for module only (SGDV-OFA01A)	
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## SERVOPACKs with AC Power Input

## Analog Voltage/Pulse Train Reference SERVOPACKs

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## MECHATROLINK-II Communications Reference SERVOPACKs

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## High-performance Type and Optimized-for-application Type SERVOPACKs

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\*:Model number for SERVOPACK and module set

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### Safety Module

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# Analog Voltage/Pulse Train Reference SERVOPACKs

**SGDV-**□□□□01

(For Rotary Servomotors)

**SGDV-**□□□□05

(For Linear Servomotors)



## Model Designations

S G D V - R70 A 01 B 000 00 0

Σ-V Series SGDV SERVOPACK	1st+2nd+ 3rd digits	4th digit	5th+6th digits	7th digit	8th+9th+ 10th digits	11th+12th digits	13th digit
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1st+2nd+3rd digits Current			4th digit Power Supply Voltage			8th+9th+10th digits Options (hardware)		
Voltage	Code	Applicable Servomotor Max. Capacity kW	Code	Specifications	Code	Specifications		
Single-phase 100 V	R70	0.05	F	Single-phase 100 VAC	000	Base-mounted (standard)		
	R90	0.1	A	Three-phase 200 VAC	001	Rack-mounted*3		
	2R1	0.2	D	Three-phase 400 VAC	002	Varnished		
	2R8	0.4			003	Rack-mounted*3 and Varnished		
	R70*1	0.05			008	Single-phase 200 VAC input (Model: SGDV-120A01A008000)		
	R90*1	0.1			020	Dynamic brake (DB)*4		
	1R6*1	0.2						
	2R8*1	0.4						
	3R8	0.5						
	5R5*1	0.75						
Three-phase 200 V	7R6	1.0						
	120*2	1.5						
	180	2.0						
	200	3.0						
	330	5.0						
	470	6.0						
	550	7.5						
	590	11						
	780	15						
	1R9	0.5						
	3R5	1.0						
	5R4	1.5						
	8R4	2.0						
	120	3.0						
Three-phase 400 V	170	5.0						
	210	6.0						
	260	7.5						
	280	11						
	370	15						

5th+6th digits Interface

Code	Specifications
01	Analog voltage/pulse train reference (for rotary servomotors)
05	Analog voltage/pulse train reference (for linear servomotors)

7th digit Design Revision Order  
A, B...

Design revision order is B for the following models.

- SGDV-R70A□□□B
- SGDV-R90A□□□B
- SGDV-1R6A□□□B
- SGDV-2R8A□□□B

\*1: These amplifiers can be powered with single or three-phase.  
 \*2: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV-120A01A008000)  
 \*3: SERVOPACKs of 6 kW or more are duct-ventilated.  
 \*4: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.  
 Note: If the option codes digits 8 to 13 are all zeros, they are omitted.  
 Contact your Yaskawa representative for information on combining options.

## Features

- Unprecedented ease-of-use through cutting-edge technology  
New tuning-less function means no adjustment needed.  
Impressive load regulation with strengthened vibration suppression function.
- Slashed setup time  
Setup wizard function and wiring conformation function of engineering tool SigmaWin+ allows easy setup just by watching the monitor.
- High response characteristics at 1 kHz min.  
New advanced autotuning.  
Reduced positioning time through model following control, and smooth machine control enabled by vibration suppression function.

AC

Analog Voltage/Pulse Train Reference SERVOPACKS

## Ratings

### Single-phase 100 V

SERVOPACK Model SGDV-□□□□	R70F	R90F	2R1F	2R8F
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4
Continuous Output Current Arms	0.66	0.91	2.1	2.8
Max. Output Current Arms	2.1	2.9	6.5	9.3
Regenerative Resistors	None or external			
Main Circuit	Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz			
Control Circuit	Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz			

### Three-phase 200 V

SERVOPACK Model SGDV-□□□□	R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A	180A	200A	330A	470A	550A	590A	780A											
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4	0.5	0.75	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15											
Continuous Output Current Arms	0.66	0.91	1.6	2.8	3.8	5.5	7.6	11.6	18.5	19.6	32.9	46.9	54.7	58.6	78											
Max. Output Current Arms	2.1	2.9	5.8	9.3	11	16.9	17	28	42	56	84	110	130	140	170											
Regenerative Resistors	None or external				Built-in or external				External																	
Main Circuit	Three-phase 200 to 230 VAC+10% to -15% 50/60 Hz																									
Control Circuit	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz																									

### Single-phase 200 V

SERVOPACK Model SGDV-□□□□	R70A	R90A	1R6A	2R8A	5R5A	120A*
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4	0.75	1.5
Continuous Output Current Arms	0.66	0.91	1.6	2.8	5.5	11.6
Max. Output Current Arms	2.1	2.9	5.8	9.3	16.9	28
Regenerative Resistors	None or external				Built-in or external	
Main Circuit*	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz				Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz	
Control Circuit*	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz				Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz	

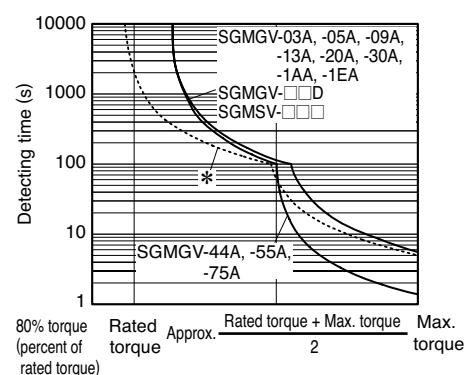
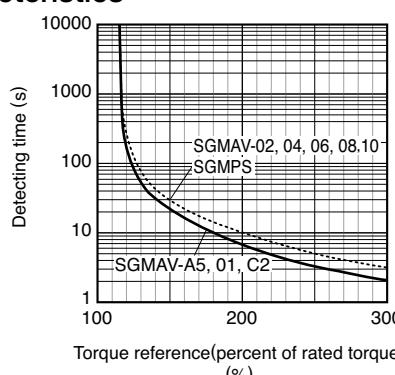
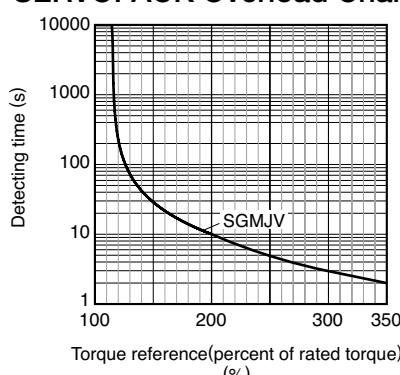
\*: The rated voltage is 220 to 230 VAC for the SGDV-120A01A008000 SERVOPACK.

### Three-phase 400 V

SERVOPACK Model SGDV-□□□□	1R9D	3R5D	5R4D	8R4D	120D	170D	210D	260D	280D	370D			
Applicable Servomotor Max. Capacity kW	0.5	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15			
Continuous Output Current Arms	1.9	3.5	5.4	8.4	11.9	16.5	20.8	25.7	28.1	37.2			
Max. Output Current Arms	5.5	8.5	14	20	28	42	55	65	70	85			
Regenerative Resistors	Built-in or external							External					
Main Circuit	Three-phase 380 to 480 VAC+10% to -15% 50/60 Hz												
Control Circuit	24 VDC ±15%												

Note: The entire over voltage category is III.

### ● SERVOPACK Overload Characteristics



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of Torque-Motor Speed Characteristics.

\*: The dotted line indicates the characteristics of a combination of SGDV-200A SERVOPACKs and SGMGV-30A servomotors.

## Specifications

Items		Specifications		
Control Method		IGBT PWM control, sine-wave driven		
Feedback	Rotary Servomotors	Serial encoder: 13-bit (incremental encoder) : 17-bit (incremental/absolute encoder) : 20-bit (incremental/absolute encoder)		
	With Linear Servomotors	Absolute linear scale (The signal resolution varies depending on the absolute linear scale.) Incremental linear scale (The signal resolution varies depending on the incremental linear scale or serial converter unit.)		
Operating Conditions	Ambient Temperature	0 to +55°C		
	Storage Temperature	-20 to +85°C		
	Ambient Humidity	90%RH or less	With no freezing or condensation	
	Storage Humidity	90%RH or less		
	Vibration Resistance	4.9 m/s <sup>2</sup>		
	Shock Resistance	19.6 m/s <sup>2</sup>		
	Protection Class	IP10	An environment that satisfies the following conditions. • Free of corrosive or flammable gases	
	Pollution Degree	2	• Free of exposure to water, oil, or chemicals • Free of dust, salts, or iron dust	
	Altitude	1000 m or less		
	Others	Do not use SERVOPACKs in the following locations: • Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity		
Applicable Standards		UL508C (E147823) EN50178, EN55011 group1 classA, EN61000-6-2, EN61800-3, EN61800-5-1, EN954-1, IEC61508-1, IEC61508-2, IEC61508-4, EC/ISO13849-1, ISO13849-1 PLd (Category3)		
Mounting		Standard: Base-mounted Optional: Rack-mounted, Duct-ventilated		
Performance	Speed Control Range		1:5000 (The lower limit of the speed control range must be lower than the point at which the rated torque does not cause the servomotor to stop.)	
	Speed Regulation*1	Load Fluctuation	0% to 100% load: ±0.01% max. (at rated speed)	
		Voltage Fluctuation	Rated voltage: ±10% : 0% (at rated speed)	
		Temperature Fluctuation	25±25°C : ±0.1% max. (at rated speed)	
	Torque Control Tolerance (Repeatability)		±1%	
	Soft Start Time Setting		0 to 10 s (can be set individually for acceleration and deceleration.)	
Communications	RS-422A Communications	Interface	Digital operator (JUSP-OP05A-1-E), personal computer (can be connected with SigmaWin+)	
		1:N communications	RS-422A port: N=15 max. available	
		Axis address setting	Set by parameters	
	USB Communications	Interface	Personal computer (can be connected with SigmaWin+.)	
		Communications Standard	Compliant with USB1.1 standard (12 Mbps)	
Display		CHARGE indicator		
Analog Monitor		Number of points: 2 Output voltage: ±10 VDC (linearity effective range ±8 V) Resolution: 16 bit Accuracy: ±20 mV (Typ) Max. output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)		
Dynamic Brake (DB)		Activated when a servo alarm or overtravelling (OT) occurs, or when the power supply for the main circuit or servomotor is OFF.		
Regenerative Processing		Included (For more information, refer to the previous page.)		
Overtravelling (OT) Prevention		Dynamic brake stop at P-OT or N-OT, deceleration to a stop, or free run to a stop		
Protective Functions		Overcurrent, Overvoltage, low voltage, overload, regeneration error , etc.		
Utility Functions		Gain adjustment, alarm history, JOG operation, origin search, etc.		
Safety Functions	Input	/HWBB1, /HWBB2: Baseblock signal for power module		
	Output	EDM1: Status monitor (fixed output) of built-in safety circuit		
	Applicable Standards*2	EN954 category 3, IEC61508 SIL2		
Option Module		Fully-closed Module, Safety Module		

\*1: Speed regulation by load regulation is defined as follows:

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

\*2: Implement risk assessment and confirm that the safety requirements of the machine have been met.

## Specifications

### ● Rotary Servomotors

Items		Specifications	
I/O Signal		Encoder Output Pulses	
		Fixed Input	
		SEN signal	
		Number of Channels	
		7 channels	
		Input Signals which can be allocated	
		Functions	
Panel Operator		<ul style="list-style-type: none"> <li>• Servo ON (/S-ON)</li> <li>• Internal set speed selection (/SPD-D, /SPD-A, /SPD-B)</li> <li>• Proportional control (/P-CON)</li> <li>• Forward run prohibited (P-OT), reverse run prohibited (N-OT)</li> <li>• Control selection (/C-SEL)</li> <li>• Zero clamping (/ZCLAMP)</li> <li>• Alarm reset (/ALM-RST)</li> <li>• Reference pulse inhibit (/INHIBIT)</li> <li>• Forward external torque limit (/P-CL), reverse external torque limit (/N-CL)</li> <li>• Gain selection (/G-SEL)</li> </ul> Positive and negative logic can be changed.	
		Sequence Output	
		Fixed Output	
		Servo alarm (ALM), alarm code (ALO1, ALO2, ALO3) outputs	
		Output Signals which can be allocated	
		Number of Channels	
Torque Control		3 channels	
		Input Signals	
Speed Control		Reference Voltage	
		<ul style="list-style-type: none"> <li>• Max. input voltage: ±12 V (forward torque reference with positive reference)</li> <li>• Factory setting: 3 VDC at rated torque (Input gain setting can be changed.)</li> </ul>	
		Input Impedance	
		About 14 kΩ	
		Circuit Time Constant	
		16 μs	
		Soft Start Time Setting	
Position Control		0 to 10 s (can be set individually for acceleration and deceleration.)	
		Input Signals	
		Reference Voltage	
		<ul style="list-style-type: none"> <li>• Max. input voltage: ±12 V (forward speed reference with positive reference)</li> <li>• Factory setting: 6 VDC at rated speed (Input gain setting can be changed.)</li> </ul>	
		Input Impedance	
		About 14 kΩ	
		Circuit Time Constant	
Internal Set Speed Control		30 μs	
		Rotation Direction Selection	
Feedforward Compensation		With P control signal	
		Positioning Completed Width Setting	
Position Control		0 to 100%	
		Type	
		Select one of them: Sign + pulse train, CW + CCW pulse train, or two-phase pulse train with 90° phase differential	
		Form	
		For line driver, open collector	
		Max. Input Pulse Frequency*	
		Line driver Sign + pulse train, CW + CCW pulse train: 4 Mpps Two-phase pulse train with 90° phase differential: 1 Mpps Open Collector Sign + pulse train, CW + CCW pulse train: 200 kpps Two-phase pulse train with 90° phase differential: 200 kpps	
Clear Signal		Position error clear For line driver, open collector	

\*: If the maximum reference frequency exceeds 1 Mpps, use a shielded cable for I/O signals and ground both ends of the shield.  
Connect the shield at the SERVOPACK to the connector shell.

## Specifications

### ● Linear Servomotors

Items			Specifications		
I/O Signal	Encoder Output Pulses		Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available.		
	Sequence Input	Fixed Input	SEN signal		
		Input Signals which can be allocated	Number of Channels	7 channels	
	Sequence Output		Functions	<ul style="list-style-type: none"> <li>• Servo ON (/S-ON)</li> <li>• Internal set speed selection (/SPD-D, /SPD-A, /SPD-B)</li> <li>• Proportional control (/P-CON)</li> <li>• Forward run prohibited (P-OT), Reverse run prohibited (N-OT)</li> <li>• Control selection (/C-SEL)</li> <li>• Zero clamping (/ZCLAMP)</li> <li>• Alarm reset (/ALM-RST)</li> <li>• Reference pulse inhibit (/INHIBIT)</li> <li>• Forward external force limit (/P-CL), Reverse external force limit (/N-CL)</li> <li>• Gain selection (/G-SEL)</li> <li>• Polarity detection (P-DET)</li> </ul> Positive and negative logic can be changed.	
	Fixed Output	Servo alarm (ALM), alarm code (ALO1, ALO2, ALO3) outputs			
	Panel Operator	Output Signals which can be allocated	Number of Channels	3 channels	
			Functions	<ul style="list-style-type: none"> <li>• Positioning completion (/COIN)</li> <li>• Speed limit detection (/VLT)</li> <li>• Speed coincidence detection (/V-CMP)</li> <li>• Brake (/BK)</li> <li>• Servomotor movement detection (/TGON)</li> <li>• Warning (/WARN)</li> <li>• Servo ready (/S-RDY)</li> <li>• Near (/NEAR)</li> <li>• Force limit detection (/CLT)</li> </ul> Positive and negative logic can be changed.	
Force Control	Display Unit		Five 7-segment LEDs		
	Switch		Four push switches		
	Input Signals	Reference Voltage	<ul style="list-style-type: none"> <li>• Max. input voltage: ±12 V (forward force reference with positive reference)</li> <li>• Factory setting: 3 VDC at rated force (Input gain setting can be changed.)</li> </ul>		
Speed Control		Input Impedance	About 14 kΩ		
		Circuit Time Constant	16 μs		
Input Signals	Soft Start Time Setting	0 to 10 s (can be set individually for acceleration and deceleration.)			
	Position Control		Reference Voltage	<ul style="list-style-type: none"> <li>• Max. input voltage: ±12 V (forward speed reference with positive reference)</li> <li>• Factory setting: 6 VDC at rated speed (Input gain setting can be changed.)</li> </ul>	
			Input Impedance	About 14 kΩ	
			Circuit Time Constant	30 μs	
			Movement Direction Selection	With P control signal	
Position Control	Input Signals	Internal Set Speed Control	With forward/reverse external force limit signal (speed 1 to 3 selection). Servomotor stops or another control method is used when both are OFF.		
		Feedforward Compensation	0 to 100%		
		Positioning Completed Width Setting	0 to 1073741824 reference units		
		Type	Select one of them: Sign + pulse train, forward + reverse pulse train, two-phase pulse train with 90° phase differential		
		Form	For line driver, open collector		
Position Control	Reference Pulse	Max. Input Pulse Frequency*	Line driver Sign + pulse train, forward + reverse pulse train: 4 Mpps Two-phase pulse train with 90° phase differential: 1 Mpps Open Collector Sign + pulse train, forward + reverse pulse train: 200 kpps Two-phase pulse train with 90° phase differential: 200 kpps		
		Clear Signal	Position error clear For line driver, open collector		

\*: If the maximum reference frequency exceeds 1 Mpps, use a shielded cable for I/O signals and ground both ends of the shield.  
Connect the shield at the SERVOPACK to the connector shell.

## Power Supply Capacities and Power Losses

The following table shows SERVOPACK's power supply capacities and power losses at the rated output.

Main Circuit Power Supply	Applicable Servomotor Max. Capacity kW	SERVOPACK Model SGDV-	Power Supply Capacity kVA	Output Current Arms	Main Circuit Power Loss W	Regenerative Resistor Power Loss W	Control Circuit Power Loss W	Total Power Loss W
Signal-phase 100 V	0.05	R70F	0.2	0.66	5.4	—	17	22.4
	0.1	R90F	0.3	0.91	7.8			24.8
	0.2	2R1F	0.7	2.1	14.4			31.4
	0.4	2R8F	1.4	2.8	25.6			42.6
Single-phase 200 V	0.05	R70A	0.2	0.66	5.2	—	17	22.2
	0.1	R90A	0.3	0.91	7.4			24.4
	0.2	1R6A	0.7	1.6	13.7			30.7
	0.4	2R8A	1.2	2.8	24.9			41.9
	0.75	5R5A	1.9	5.5	52.7	8		77.7
	1.5	120A	4	11.6	68.2	10	22	100.2
Three-phase 200 V	0.05	R70A	0.2	0.66	5.1	—	17	22.1
	0.1	R90A	0.3	0.91	7.3			24.3
	0.2	1R6A	0.6	1.6	13.5			30.5
	0.4	2R8A	1	2.8	24.0			41.0
	0.5	3R8A	1.4	3.8	20.1	8	17	45.1
	0.75	5R5A	1.6	5.5	43.8			68.8
	1.0	7R6A	2.3	7.6	53.6			78.6
	1.5	120A	3.2	11.6	65.8	10	22	97.8
	2.0	180A	4	18.5	111.9	16		149.9
	3.0	200A	5.9	19.6	113.8			161.4
	5.0	330A	7.5	32.9	263.7	36	27	326.7
	6.0	470A	10.7	46.9	279.4	(180)*1	33	312.4
	7.5	550A	14.6	54.7	357.8	390.8		
	11	590A	21.7	58.6	431.7	(350)*2	48	479.7
	15	780A	29.6	78	599.0			647.0
Three-phase 400 V	0.5	1R9D	1.1	1.9	24.6	14	21	59.6
	1.0	3R5D	2.3	3.5	46.1			81.1
	1.5	5R4D	3.5	5.4	71.3			106.3
	2.0	8R4D	4.5	8.4	77.9	28	25	130.9
	3.0	120D	7.1	11.9	108.7			161.7
	5.0	170D	11.7	16.5	161.1	36	24	221.1
	6.0	210D	12.4	20.8	172.7	(180)*3	27	199.7
	7.5	260D	14.4	25.7	218.6			245.6
	11	280D	21.9	28.1	294.6	(350)*4	30	324.6
	15	370D	30.6	37.2	403.8			433.8

\*1: For the optional JUSP-RA04-E regenerative resistor unit.

\*2: For the optional JUSP-RA05-E regenerative resistor unit.

\*3: For the optional JUSP-RA18-E regenerative resistor unit

\*4: For the optional JUSP-RA19-E regenerative resistor unit.

Notes: 1 SGDV-R70F, -R90F, -2R1F, -2R8F, -R70A, -R90A, -1R6A, and -2R8A SERVOPACKs do not have built-in regenerative resistors.

If the regenerative energy exceeds the specified value, connect an external regenerative resistor (optional).

2 SGDV-470A, -550A, -590A, -780A, -210D, -260D, -280D, -370D SERVOPACKs do not have built-in regenerative resistors.

Be sure to connect a regenerative resistor unit or an external regenerative resistor. For selection details, refer to page 409.

3 Regenerative resistor power losses are allowable losses. Take the following action if this value is exceeded.

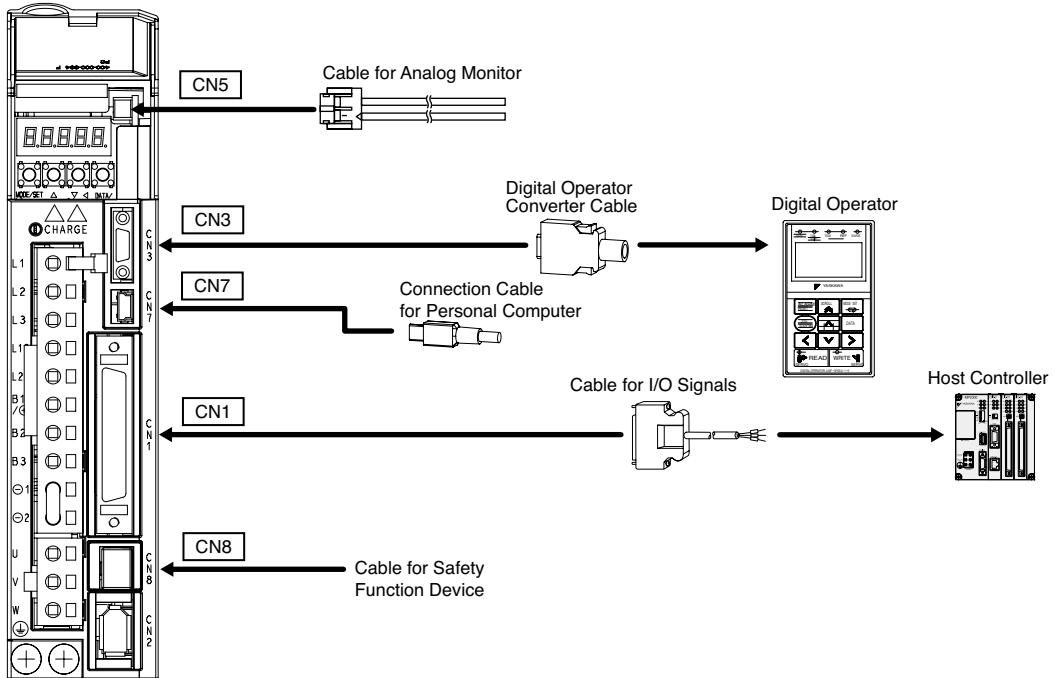
• Remove the lead or short bar that is short-circuiting the SERVOPACK main circuit terminal B2 and B3.

(SGDV-3R8A, -5R5A, -7R6A, -120A, -180A, -200A, -330A, or 400-V class SERVOPACKs.)

• Install an external regenerative resistor (optional). For selection details, refer to page 409.

## Selecting Cables

- Cables for **CN1** **CN3** **CN5** **CN7** **CN8** (Analog Voltage/Pulse Train Reference SERVOPACKs)



	Name	Length	Order No.	Specifications	Details
<b>CN1</b> Cables for I/O Signals	Connector Kit		JZSP-CSI9-1-E	Soldered	(1)
	Connector Terminal Converter Unit	0.5 m	JUSP-TA50PG-E	Terminal Block and Connection Cable	(2)
		1 m	JUSP-TA50PG-1-E		
		2 m	JUSP-TA50PG-2-E		
	Cables with Loose Wires at One End	1 m	JZSP-CSI01-1-E	Cable with Loose Wires at Peripheral Devices	(3)
		2 m	JZSP-CSI01-2-E		
		3 m	JZSP-CSI01-3-E		
<b>CN3</b>	Digital Operator		JUSP-OP05A-1-E	With Connection Cable (1 m)	(4)
	Digital Operator Converter Cable*1	0.3 m	JZSP-CVS05-A3-E	Cable with Connectors at Both Ends	(5)
<b>CN7</b> Connection Cables for Personal Computer		2.5 m	JZSP-CVS06-02-E	Cable with Connectors at Both Ends	(6)
<b>CN5</b> Cables for Analog Monitor		1 m	JZSP-CA01-E	SERVOPACK End	(7)
<b>CN8</b> Cable for Safety Function Device	Cables with Connector*2	1 m	JZSP-CVH03-01-E		(8)
		3 m	JZSP-CVH03-03-E		
<b>Connector Kit*3</b>		Contact Tyco Electronics Japan G.K. Product name: Industrial Mini I/O D-shape Type1 Plug Connector Kit Model: 2013595-1			

\*1 : A converter cable is required to use Σ-III series digital operators (model: JUSP-OP05A) for Σ-V series SERVOPACKs.

\*2 : When using the safety function, connect this cable to the safety devices.

Even when not using the safety function, use SERVOPACKs with the Safe Jumper Connector (model: JZSP-CVH05-E) connected.

\*3 : Use the connector kit when you make cables yourself.

## Selecting Cables

### (1) Connector Kit for CN1

Use the following connector and cable to assemble the cable.  
The CN1 connector kit includes one case and one connector.

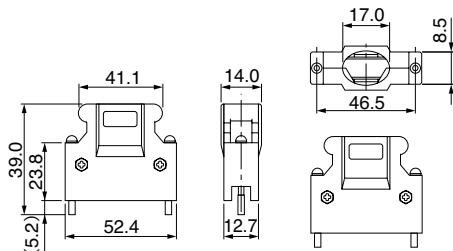
Connector Kit Model	Case		Connector	
	Model	Qty	Model	Qty
JZSP-CSI9-1-E	10350-52Z0-008*	1 set	10150-3000PE* (Soldered)	1

\* : Manufactured by 3M Japan Ltd.

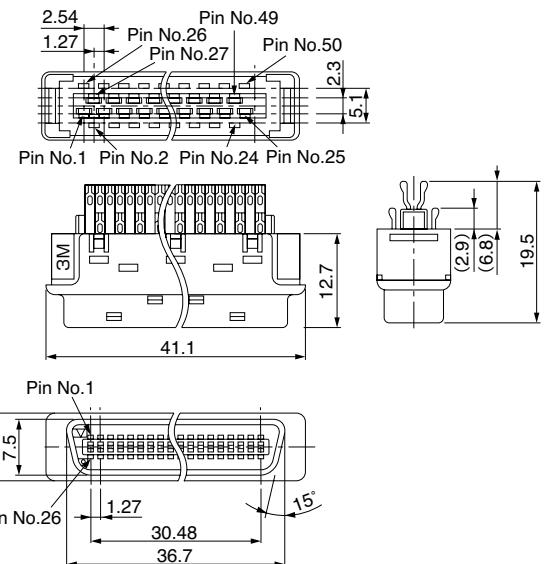
#### • Cable Size

Item	Specifications
Cable	Use twisted-pair or twisted-pair shielded wire.
Applicable Wires	AWG24, 26, 28, 30
Cable Finished Diameter	16 dia. max.

#### • External Dimensions of Case (Units: mm)

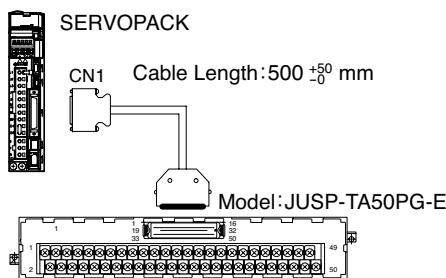


#### • External Dimensions of Connector (Units: mm)

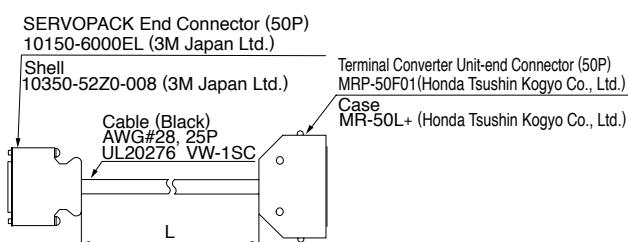


### (2) Connector Terminal Converter Unit for CN1

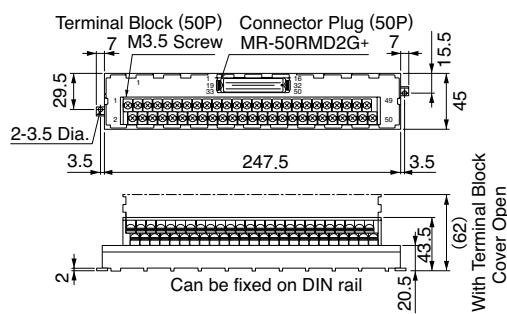
#### • Configurations



#### • External Dimensions of Cable (Units: mm)



#### • External Dimensions of Terminal Block (Units: mm)



Model	Cable Length (L)
JUSP-TA50PG-E	0.5 m
JUSP-TA50PG-1-E	1 m
JUSP-TA50PG-2-E	2 m

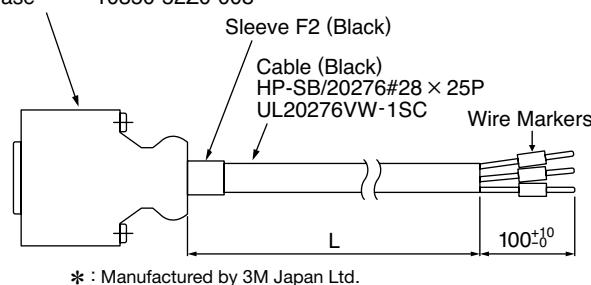
Note: The pin numbers in the SERVOPACK connector and the pin numbers in the terminal block are the same. If assembling cables, refer to • Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CSI01-□-E Cable on the next page.

## Selecting Cables

### (3) Cable with Loose Wires at One End for CN1

- External Dimensions (Units: mm)

SERVOPACK End  
Connector 10150-6000EL (50P)\*  
Case 10350-52Z0-008\*



Model	Cable Length (L)
JZSP-CSI01-1-E	1 m
JZSP-CSI01-2-E	2 m
JZSP-CSI01-3-E	3 m

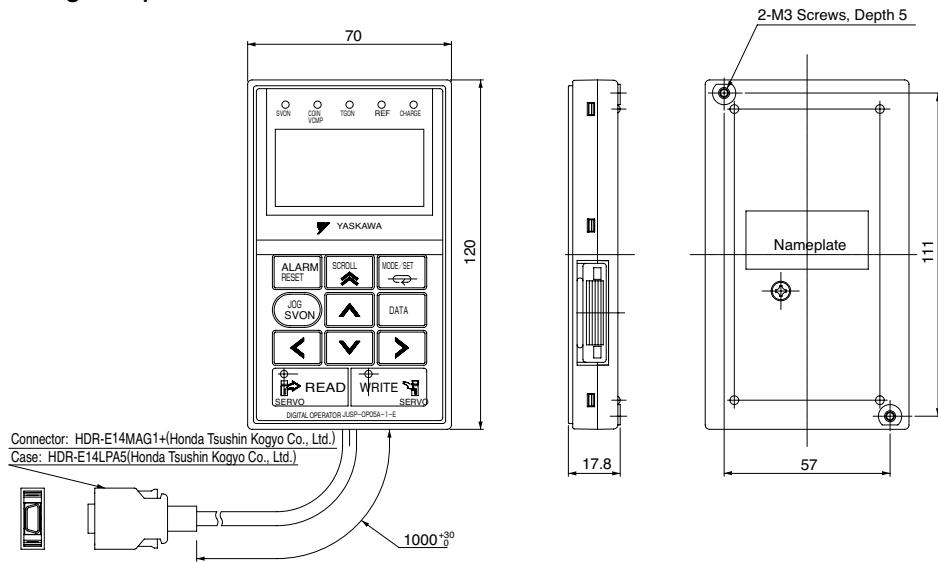
- Cable with Loose Wires at One End for CN1  
Connection Diagram of JZSP-CSI01-□-E Cable

SERVOPACK End				Host Controller End	
Pin No.	Signal	Wire Color	Marking		Lead Marker
			Color	Dots	
1	SG	Orange	Red	1	1
3	PL1	Orange	Black	1	3
2	SG	Gray	Red	1	2
4	SEN	Gray	Black	1	4
5	V-REF	White	Red	1	5
6	SG	White	Black	1	6
7	PULS	Yellow	Red	1	7
8	/PULS	Yellow	Black	1	8
9	T-REF	Pink	Red	1	9
10	SG	Pink	Black	1	10
11	SIGN	Orange	Red	2	11
12	/SIGN	Orange	Black	2	12
13	PL2	Gray	Red	2	13
14	/CLR	White	Red	2	14
15	CLR	White	Black	2	15
16	-	Gray	Black	2	16
17	-	Yellow	Red	2	17
18	PL3	Yellow	Black	2	18
19	PCO	Pink	Red	2	19
20	/PCO	Pink	Black	2	20
21	BAT(+)	Orange	Red	3	21
22	BAT(-)	Orange	Black	3	22
23	-	Gray	Red	3	23
24	-	Gray	Black	3	24
25	/V-CMP+	White	Red	3	25
26	/V-CMP-	White	Black	3	26
27	/TGON+	Yellow	Red	3	27
28	/TGON-	Yellow	Black	3	28
29	/S-RDY+	Pink	Red	3	29
30	/S-RDY-	Pink	Black	3	30
31	ALM+	Orange	Red	4	31
32	ALM-	Orange	Black	4	32
33	PAO	Gray	Red	4	33
34	/PAO	Gray	Black	4	34
35	PBO	White	Red	4	35
36	/PBO	White	Black	4	36
37	ALO1	Yellow	Red	4	37
38	ALO2	Yellow	Black	4	38
39	ALO3	Pink	Red	4	39
40	/S-ON	Pink	Black	4	40
41	/P-CON	Orange	Red	5	41
42	P-OT	Orange	Black	5	42
43	N-OT	Gray	Red	5	43
44	/ALM-RST	Gray	Black	5	44
45	/P-CL	White	Red	5	45
46	/N-CL	White	Black	5	46
47	+24V-IN	Yellow	Red	5	47
48	-	Pink	Red	5	48
49	-	Pink	Black	5	49
50	-	Yellow	Black	5	50
Case		Shield			

: Represents twisted-pair wires.

## Selecting Cables

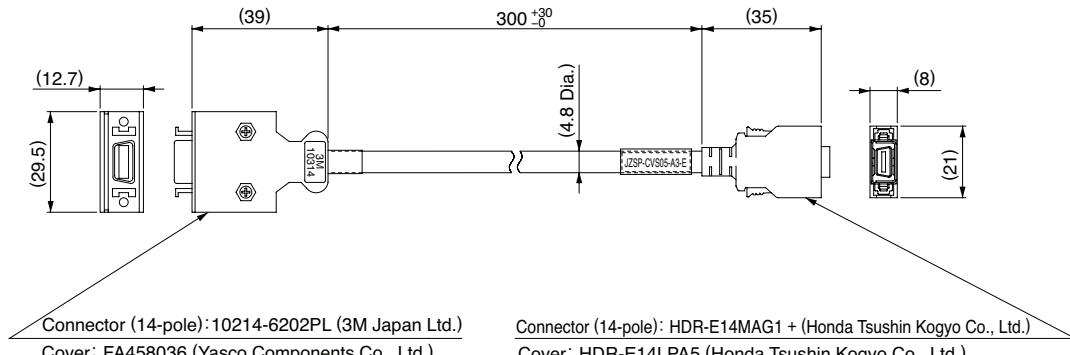
### (4) Digital Operator (Model: JUSP-OP05A-1-E) (Units: mm)



### (5) Digital Operator Converter Cable for CN3 (Model: JZSP-CVS05-A3-E)

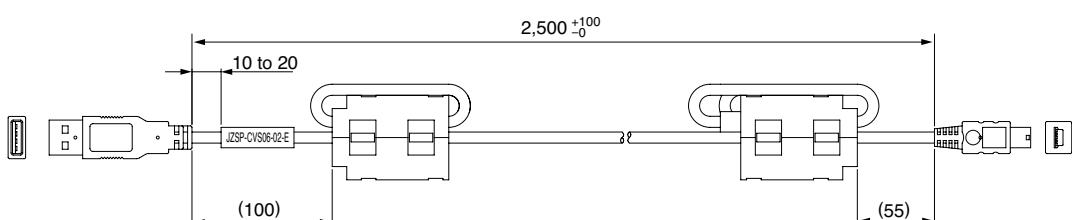
A converter cable is required to use Σ-III series digital operators (model: JUSP-OP05A) for Σ-V series SERVOPACKs.

- External Dimensions (Units: mm)



### (6) Connection Cable for Personal Computer for CN7 (Model: JZSP-CVS06-02-E)

- External Dimensions (Units: mm)



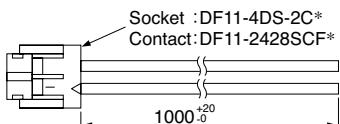
**IMPORTANT**

Use a cable specified by Yaskawa.  
When using other cables, operation cannot be guaranteed.

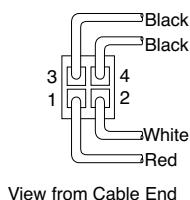
## Selecting Cables

### (7) Cable for Analog Monitor for CN5 (Model: JZSP-CA01-E)

- External Dimensions (Units: mm)



\* : Manufactured by Hirose Electric Corporation.



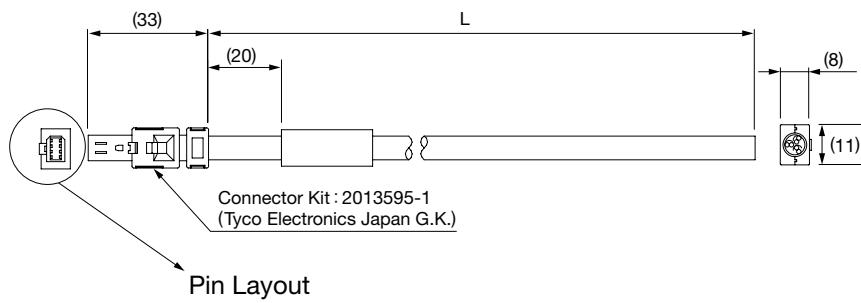
#### Specifications

Pin No.	Cable Color	Signal	Standard Settings
1	Red	Analog Monitor 2	Motor speed : 1V/1000 min <sup>-1</sup>
2	White	Analog Monitor 1	Torque reference : 1V/100% rated torque
3, 4	Black (2 cables)	GND(0V)	—

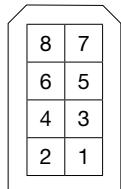
Note : The specifications above are factory settings. Monitor specifications can be changed by changing parameters Pn006 and Pn007.

### (8) Cable with Connector for CN8

- External Dimensions (Units: mm)



Pin Layout



Model	Cable Length (L)
JZSP-CVH03-01-E	1 m
JZSP-CVH03-03-E	3 m

#### Specifications

Pin No.	Signal	Lead Color	Marking Color
1	Not used	—	—
2	Not used	—	—
3	/HWBB1-	White	Black
4	/HWBB1+	White	Red
5	/HWBB2-	Gray	Black
6	/HWBB2+	Gray	Red
7	EDM1-	Orange	Black
8	EDM1+	Orange	Red

AC  


Analog Voltage/Pulse Train Reference SERVOPACKs

# MECHATROLINK-II Communications Reference SERVOPACKs

## SGDV-□□□□11

(For Rotary Servomotors)

## SGDV-□□□□15

(For Linear Servomotors)



### Model Designations

S G D V - R70 A 11 B 000 00 0

<b>Σ-V Series</b>	<b>SGDV</b>	<b>SERVOPACK</b>	<b>1st+2nd+3rd digits</b>	<b>4th digit</b>	<b>5th+6th digits</b>	<b>7th digit</b>	<b>8th+9th+10th digits</b>	<b>11th+12th digits</b>	<b>13th digit</b>
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1st+2nd+3rd digits Current		
Voltage	Code	Applicable Servomotor Max. Capacity kW
Single-phase 100 V	R70	0.05
	R90	0.1
	2R1	0.2
	2R8	0.4
Three-phase 200 V	R70*1	0.05
	R90*1	0.1
	1R6*1	0.2
	2R8*1	0.4
	3R8	0.5
	5R5*1	0.75
	7R6	1.0
	120*2	1.5
	180	2.0
	200	3.0
	330	5.0
	470	6.0
	550	7.5
	590	11
	780	15
Three-phase 400 V	1R9	0.5
	3R5	1.0
	5R4	1.5
	8R4	2.0
	120	3.0
	170	5.0
	210	6.0
	260	7.5
	280	11
	370	15

#### 4th digit Power Supply Voltage

Code	Specifications
F	Single-phase 100 VAC
A	Three-phase 200 VAC
D	Three-phase 400 VAC

#### 5th+6th digits Interface

Code	Specifications
11	MECHATROLINK-II communications Reference (for rotary servomotors)
15	MECHATROLINK-II communications Reference (for linear servomotors)

#### 8th+9th+10th digits Options (hardware)

Code	Specifications
000	Base-mounted (standard)
001	Rack-mounted*3
002	Varnished
003	Rack-mounted*3 and Varnished
008	Single-phase 200 VAC input (Model: SGDV-120A11A008000)
020	Dynamic brake (DB)*4

#### 11th+12th digits Options (software)

Code	Specifications
00	Standard

#### 13th digit Options (parameter)

Code	Specifications
0	Standard

#### 7th digit Design Revision Order

A, B...

Design revision order is B for the following models.

- SGDV-R70A□□□B
- SGDV-R90A□□□B
- SGDV-1R6A□□□B
- SGDV-2R8A□□□B

\*1: These amplifiers can be powered with single or three-phase.

\*2: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV-120A11A008000)

\*3: SERVOPACKs of 6 kW or more are duct-ventilated.

\*4: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.

Note: If the option codes digits 8 to 13 are all zeros, they are omitted.

Contact your Yaskawa representative for information on combining options.

## Features

- Real-time communications

MECHATROLINK- II communications enable high-speed control for 30 stations at a maximum transmission speed of 10 Mbps in a transmission cycle from  $250\mu s$  to 4 ms (set by the host controller). Such a high transmission speed allows real-time transmission of various data required for control.

- Cost savings

Thirty stations can be connected to a single MECHATROLINK- II transmission line, so wiring costs and time are greatly reduced. Also, only one signal connector is required on the host controller. And, the all-digital network eliminates the need for conversion from digital to analog for speed/torque references and for a pulse generator to generate position references.

- High-precision motion control

The SGDV SERVOPACK when connected to the host controller in the MECHATROLINK- II network provides not only torque, position, and speed control but also synchronized phase control that requires advanced control technology. The control mode can be changed online so that the machine can move smoothly in complex motions with great efficiency.

## Ratings

### Single-phase 100 V

SERVOPACK Model SGDV-□□□□	R70F	R90F	2R1F	2R8F
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4
Continuous Output Current Arms	0.66	0.91	2.1	2.8
Max. Output Current Arms	2.1	2.9	6.5	9.3
Regenerative Resistors	None or external			
Main Circuit	Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz			
Control Circuit	Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz			

### Three-phase 200 V

SERVOPACK Model SGDV-□□□□	R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A	180A	200A	330A	470A	550A	590A	780A											
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4	0.5	0.75	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15											
Continuous Output Current Arms	0.66	0.91	1.6	2.8	3.8	5.5	7.6	11.6	18.5	19.6	32.9	46.9	54.7	58.6	78											
Max. Output Current Arms	2.1	2.9	5.8	9.3	11	16.9	17	28	42	56	84	110	130	140	170											
Regenerative Resistors	None or external				Built-in or external				External																	
Main Circuit	Three-phase 200 to 230 VAC+10% to -15% 50/60 Hz																									
Control Circuit	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz																									

### Single-phase 200 V

SERVOPACK Model SGDV-	R70A	R90A	1R6A	2R8A	5R5A	120A*
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4	0.75	1.5
Continuous Output Current Arms	0.66	0.91	1.6	2.8	5.5	11.6
Max. Output Current Arms	2.1	2.9	5.8	9.3	16.9	28
Regenerative Resistors	None or external				Built-in or external	
Main Circuit*	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz				External	
Control Circuit*	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz					

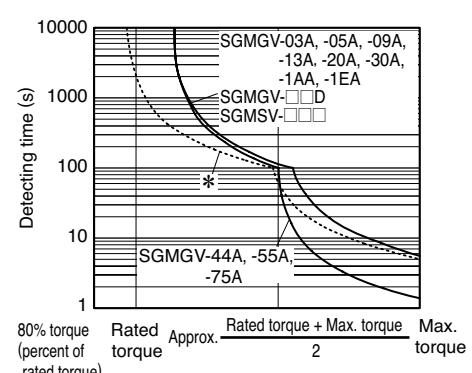
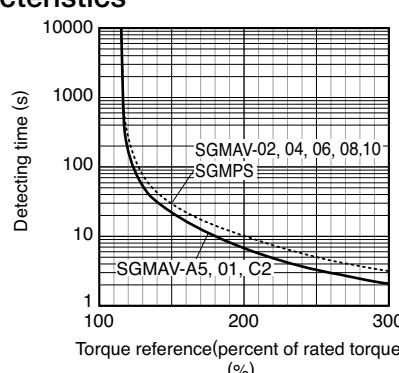
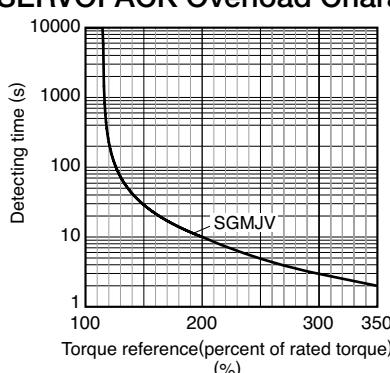
\*: The rated voltage is 220 to 230 VAC for the SGDV-120A11A008000 SERVOPACK.

### Three-phase 400 V

SERVOPACK Model SGDV-□□□□	1R9D	3R5D	5R4D	8R4D	120D	170D	210D	260D	280D	370D						
Applicable Servomotor Max. Capacity kW	0.5	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15						
Continuous Output Current Arms	1.9	3.5	5.4	8.4	11.9	16.5	20.8	25.7	28.1	37.2						
Max. Output Current Arms	5.5	8.5	14	20	28	42	55	65	70	85						
Regenerative Resistors	Built-in or external				External											
Main Circuit	Three-phase 380 to 480 VAC+10% to -15% 50/60 Hz															
Control Circuit	24 VDC ±15%															

Note: The entire over voltage category is III.

### ● SERVOPACK Overload Characteristics



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of Torque-Motor Speed Characteristics.

\*: The dotted line indicates the characteristics of a combination of SGDV-200A SERVOPACKs and SGMGV-30A servomotors.

## Specifications

Items		Specifications		
Control Method		IGBT PWM control, sine-wave driven		
Feedback	Rotary Servomotors	Serial encoder: 13-bit (incremental encoder) : 17-bit (incremental/absolute encoder) : 20-bit (incremental/absolute encoder)		
	With Linear Servomotors	Absolute linear scale (The signal resolution varies depending on the absolute linear scale.) Incremental linear scale (The signal resolution varies depending on the incremental linear scale or serial converter unit.)		
Operating Conditions	Ambient Temperature	0 to +55°C		
	Storage Temperature	−20 to +85°C		
	Ambient Humidity	90%RH or less	With no freezing or condensation	
	Storage Humidity	90%RH or less		
	Vibration Resistance	4.9 m/s <sup>2</sup>		
	Shock Resistance	19.6 m/s <sup>2</sup>		
	Protection Class	IP10	An environment that satisfies the following conditions. • Free of corrosive or flammable gases • Free of exposure to water, oil, or chemicals • Free of dust, salts, or iron dust	
	Pollution Degree	2		
	Altitude	1000 m or less		
	Others	Do not use SERVOPACKs in the following locations: • Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity		
Applicable Standards		UL508C (E147823) EN50178, EN55011 group1 classA, EN61000-6-2, EN61800-3, EN61800-5-1, EN954-1, IEC61508-1, IEC61508-2, IEC61508-4, EC/ISO13849-1, ISO13849-1 PLd (Category3)		
Mounting		Standard: Base-mounted Optional: Rack-mounted, Duct-ventilated		
Performance	Speed Control Range		1:5000 (The lower limit of the speed control range must be lower than the point at which the rated torque does not cause the servomotor to stop.)	
	Speed Regulation*1	Load Fluctuation	0% to 100% load: ±0.01% max. (at rated speed)	
		Voltage Fluctuation	Rated voltage: ±10% : 0% (at rated speed)	
		Temperature Fluctuation	25±25°C : ±0.1% max. (at rated speed)	
	Torque Control Tolerance (Repeatability)		±1%	
	Soft Start Time Setting		0 to 10 s (can be set individually for acceleration and deceleration.)	
Communications	RS-422A Communications	Interface	Digital operator (JUSP-OP05A-1-E), personal computer (can be connected with SigmaWin+)	
		1:N communications	RS-422A port: N=15 max. available	
		Axis address setting	Set by parameters	
	USB Communications	Interface	Personal computer (can be connected with SigmaWin+.)	
		Communications Standard	Compliant with USB1.1 standard (12 Mbps)	
Display		CHARGE indicator		
Analog Monitor		Number of points: 2 Output voltage: ±10 VDC (linearity effective range ±8 V) Resolution: 16 bit Accuracy: ±20 mV (Typ) Max. output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)		
Dynamic Brake (DB)		Activated when a servo alarm or overtravelling (OT) occurs, or when the power supply for the main circuit or servomotor is OFF.		
Regenerative Processing		Included (For more information, refer to the previous page.)		
Overtravelling (OT) Prevention		Dynamic brake stop at P-OT or N-OT, deceleration to a stop, or free run to a stop		
Protective Functions		Overcurrent, Overvoltage, low voltage, overload, regeneration error, etc.		
Utility Functions		Gain adjustment, alarm history, JOG operation, origin search, etc.		
Safety Functions	Input	/HWBB1, /HWBB2: Baseblock signal for power module		
	Output	EDM1: Status monitor (fixed output) of built-in safety circuit		
	Applicable Standards*2	EN954 category 3, IEC61508 SIL2		
Option Module		Fully-closed Module, Safety Module		

\*1: Speed regulation by load regulation is defined as follows:

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

\*2: Implement risk assessment and confirm that the safety requirements of the machine have been met.

## Specifications

### ● Rotary Servomotors

Items		Specifications	
I/O Signal	Encoder Output Pulses		Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available.
	Sequence Input	Fixed Input	SEN signal
		Number of Channels	7 channels
		Function	<ul style="list-style-type: none"> <li>Homing deceleration switch signal (/DEC)</li> <li>External latch signals (/EXT 1 to 3)</li> <li>Forward run prohibited (P-OT), reverse run prohibited (N-OT)</li> <li>Forward external torque limit (/P-CL), reverse external torque limit (/N-CL)</li> </ul> Positive and negative logic can be changed.
	Sequence Output	Fixed Output	Servo alarm (ALM)
		Number of Channels	3 channels
		Function	<ul style="list-style-type: none"> <li>Positioning completion (/COIN)</li> <li>Speed limit detection (/VLT)</li> <li>Speed coincidence detection (/V-CMP)</li> <li>Brake (/BK)</li> <li>Rotation detection (/TGON)</li> <li>Warning (/WARN)</li> <li>Servo ready (/S-RDY)</li> <li>Near (/NEAR)</li> <li>Torque limit detection (/CLT)</li> </ul> Positive and negative logic can be changed.
	Display Unit		One 7-segment LED
	Switch		Rotary switch: 16 positions, DIP switch: 4 poles
MECHATROLINK Communications		Communications Protocol	MECHATROLINK- II
		Transmission Speed	10 Mbps
		Transmission Cycle	250 µs, 0.5 to 4.0 ms (multiple of 0.5 ms)
		Number of Words for Link Transmission	Can be switched between 17-bytes /station and 32-bytes / station.
		Station Address	41H to 5FH (max. number of slaves: 30)
Command Method		Performance	Position control, speed control, and torque control through MECHATROLINK communications
		Command Input	MECHATROLINK commands (for sequence, motion, data setting/reference, monitoring, adjustment, and other commands.)

### ● Linear Servomotors

Items		Specifications	
I/O Signal	Encoder Output Pulses		Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available.
	Sequence Input	Fixed Input	SEN signal
		Number of Channels	7 channels
		Function	<ul style="list-style-type: none"> <li>Homing deceleration switch signal (/DEC)</li> <li>External latch signals (/EXT 1 to 3)</li> <li>Forward run prohibited (P-OT), reverse run prohibited (N-OT)</li> <li>Forward external force limit (/P-CL), reverse external force limit (/N-CL)</li> </ul> Positive and negative logic can be changed.
	Sequence Output	Fixed Output	Servo alarm (ALM)
		Number of Channels	3 channels
		Function	<ul style="list-style-type: none"> <li>Positioning completion (/COIN)</li> <li>Speed limit detection (/VLT)</li> <li>Speed coincidence detection (/V-CMP)</li> <li>Brake (/BK)</li> <li>Servomotor movement detection (/TGON)</li> <li>Warning (/WARN)</li> <li>Servo ready (/S-RDY)</li> <li>Near (/NEAR)</li> <li>Force limit detection (/CLT)</li> </ul> Positive and negative logic can be changed.
	Display Unit		One 7-segment LED
	Switch		Rotary switch: 16 positions, piano switch: 4 poles
MECHATROLINK Communications		Communications Protocol	MECHATROLINK- II
		Transmission Speed	10 Mbps
		Transmission Cycle	250 µs, 0.5 to 4.0 ms (multiple of 0.5 ms)
		Number of Words for Link Transmission	Can be switched between 17-bytes /station and 32-bytes / station.
		Station Address	41H to 5FH (max. number of slaves: 30)
Command Method		Performance	Position control, speed control, and force control through MECHATROLINK- II communications
		Command Input	MECHATROLINK commands and MECHATROLINK- II commands (for sequence, motion, data setting/reference, monitoring, adjustment, and other commands.)

## Power Supply Capacities and Power Losses

The following table shows SERVOPACK's power supply capacities and power losses at the rated output.

Main Circuit Power Supply	Applicable Servomotor Max. Capacity kW	SERVOPACK Model SGDV-	Power Supply Capacity kVA	Output Current Arms	Main Circuit Power Loss W	Regenerative Resistor Power Loss W	Control Circuit Power Loss W	Total Power Loss W
Signal-phase 100 V	0.05	R70F	0.2	0.66	5.4	—	17	22.4
	0.1	R90F	0.3	0.91	7.8			24.8
	0.2	2R1F	0.7	2.1	14.4			31.4
	0.4	2R8F	1.4	2.8	25.6			42.6
Single-phase 200 V	0.05	R70A	0.2	0.66	5.2	—	17	22.2
	0.1	R90A	0.3	0.91	7.4			24.4
	0.2	1R6A	0.7	1.6	13.7			30.7
	0.4	2R8A	1.2	2.8	24.9			41.9
	0.75	5R5A	1.9	5.5	52.7	8	22	77.7
	1.5	120A	4	11.6	68.2	10		100.2
Three-phase 200 V	0.05	R70A	0.2	0.66	5.1	—	17	22.1
	0.1	R90A	0.3	0.91	7.3			24.3
	0.2	1R6A	0.6	1.6	13.5			30.5
	0.4	2R8A	1	2.8	24.0			41.0
	0.5	3R8A	1.4	3.8	20.1	8	22	45.1
	0.75	5R5A	1.6	5.5	43.8			68.8
	1.0	7R6A	2.3	7.6	53.6			78.6
	1.5	120A	3.2	11.6	65.8	10		97.8
	2.0	180A	4	18.5	111.9	16	27	149.9
	3.0	200A	5.9	19.6	113.8			161.4
	5.0	330A	7.5	32.9	263.7	36	33	326.7
	6.0	470A	10.7	46.9	279.4	(180)* <sup>1</sup>		312.4
	7.5	550A	14.6	54.7	357.8	(350)* <sup>2</sup>	48	390.8
	11	590A	21.7	58.6	431.7			479.7
	15	780A	29.6	78	599.0			647.0
Three-phase 400 V	0.5	1R9D	1.1	1.9	24.6	14	21	59.6
	1.0	3R5D	2.3	3.5	46.1			81.1
	1.5	5R4D	3.5	5.4	71.3			106.3
	2.0	8R4D	4.5	8.4	77.9	28	25	130.9
	3.0	120D	7.1	11.9	108.7			161.7
	5.0	170D	11.7	16.5	161.1	36	24	221.1
	6.0	210D	12.4	20.8	172.7	(180) * <sup>3</sup>	27	199.7
	7.5	260D	14.4	25.7	218.6			245.6
	11	280D	21.9	28.1	294.6	(350) * <sup>4</sup>	30	324.6
	15	370D	30.6	37.2	403.8			433.8

\*1: For the optional JUSP-RA04-E regenerative resistor unit.

\*2: For the optional JUSP-RA05-E regenerative resistor unit.

\*3: For the optional JUSP-RA18-E regenerative resistor unit.

\*4: For the optional JUSP-RA19-E regenerative resistor unit.

Notes: 1 SGDV-R70F, -R90F, -2R1F, -2R8F, -R70A, -R90A, -1R6A, and -2R8A SERVOPACKs do not have built-in regenerative resistors.

If the regenerative energy exceeds the specified value, connect an external regenerative resistor (optional).

2 SGDV-470A, -550A, -590A, -780A, -210D, -260D, -280D, -370D SERVOPACKs do not have built-in regenerative resistors.

Be sure to connect a regenerative resistor unit or an external regenerative resistor. For selection details, refer to page 409.

3 Regenerative resistor power losses are allowable losses. Take the following action if this value is exceeded.

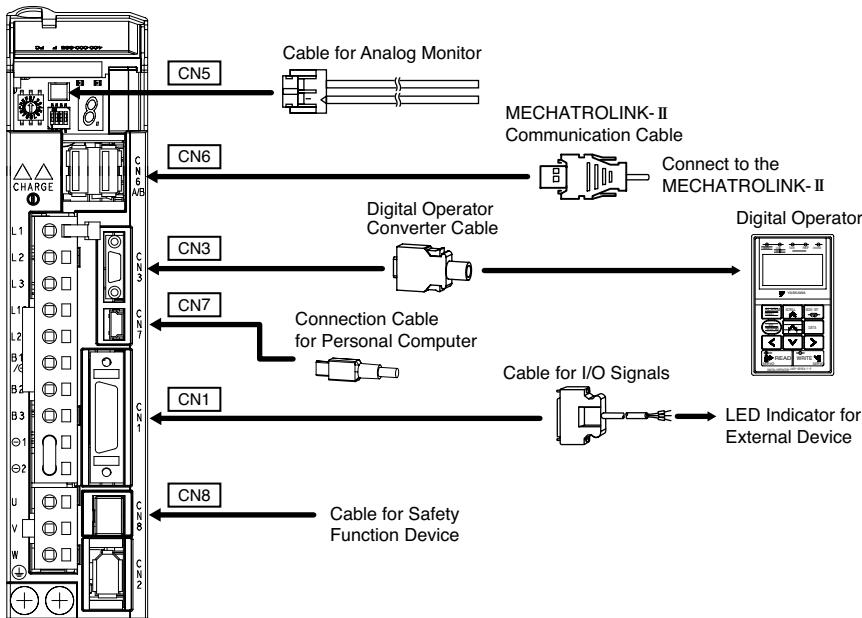
• Remove the lead or short bar that is short-circuiting the SERVOPACK main circuit terminal B2 and B3.

(SGDV-3R8A, -5R5A, -7R6A, -120A, -180A, -200A, -330A, or 400-V class SERVOPACKs.)

• Install an external regenerative resistor (optional). For selection details, refer to page 409.

## Selecting Cables

- Cables for CN1, CN3, CN5, CN6, CN7, CN8 (MECHATROLINK-II Communications Reference SERVOPACKs)



	Name	Length	Order No.	Specifications	Details
<b>CN1</b> Cables for I/O Signals	Connector Kit		JZSP-CSI9-2-E	Soldered	(1)
	Connector Terminal Converter Unit	0.5 m	JUSP-TA26P-E	Terminal Block and Connection Cable	(2)
		1 m	JUSP-TA26P-1-E		
		2 m	JUSP-TA26P-2-E		
	Cable with Loose wire at One End	1 m	JZSP-CSI02-1-E		(3)
		2 m	JZSP-CSI02-2-E		
		3 m	JZSP-CSI02-3-E		
<b>CN3</b>	Digital Operator		JUSP-OP05A-1-E	With Connection Cable (1 m)	(4)
	Digital Operator Converter Cable*1	0.3 m	JZSP-CVS05-A3-E	Cable with Connectors at Both Ends	(5)
<b>CN7</b>	Connection Cables for Personal Computer	2.5 m	JZSP-CVS06-02-E	Cable with Connectors at Both Ends	(10)
<b>CN6A/CN6B</b> MECHATROLINK-II Communication Cable	Cables with Connectors at Both Ends	0.5 to 50 m	JEPMC-W6002-□□-E		(7)
	Cables with Connectors at Both Ends (with Ferrite Core)	0.5 to 50 m	JEPMC-W6003-□□-E		(8)
	Terminator		JEPMC-W6022-E		(9)
<b>CN5</b>	Cables for Analog Monitor	1 m	JZSP-CA01-E	SERVOPACK End	(6)
<b>CN8</b> Cable for Safety Function Device	Cables with Connector*2	1 m	JZSP-CVH03-01-E		(11)
		3 m	JZSP-CVH03-03-E		
	Connector kit*3		Contact Tyco Electronics Japan G.K. Product name : Industrial Mini I/O D-shape Type1 Plug Connector Kit Model : 2013595-1		

\*1 : A converter cable is required to use Σ-III series digital operators (model: JUSP-OP05A) for Σ-V series SERVOPACKs.

\*2 : When using the safety function, connect this cable to the safety devices.

Even when not using the safety function, use SERVOPACKs with the Safe Jumper Connector (model: JZSP-CVH05-E) connected.

\*3 : Use the connector kit when you make cables yourself.

## Selecting Cables

### (1) Connector Kit for CN1

Use the following connector and cable to assemble the cable.  
The CN1 connector kit includes one case and one connector.

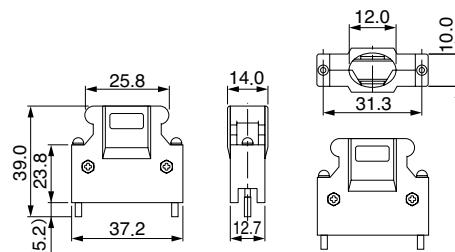
Connector Kit Model	Case		Connector	
	Model	Qty	Model	Qty
JZSP-CSI9-2-E	10326-52A0-008*	1 set	10126-3000PE* (Soldered)	1

\* : Manufactured by 3M Japan Ltd.

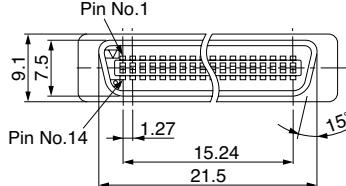
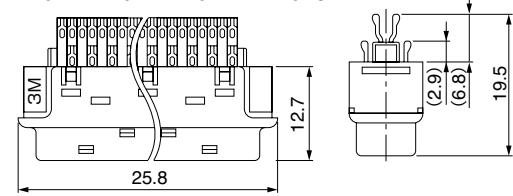
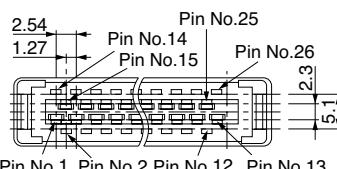
#### • Cable Size

Item	Specifications
Cable	Use twisted-pair or twisted-pair shielded wire.
Applicable Wires	AWG24, 26, 28, 30
Cable Finished Diameter	16 dia. max.

#### • External Dimensions of Case (Units: mm)

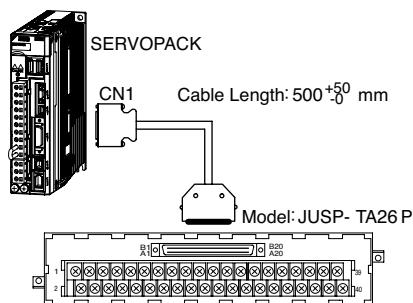


#### • External Dimensions of Connector (Units: mm)

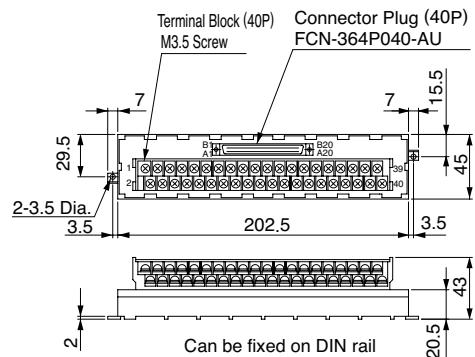


### (2) Connector Terminal Converter Unit for CN1

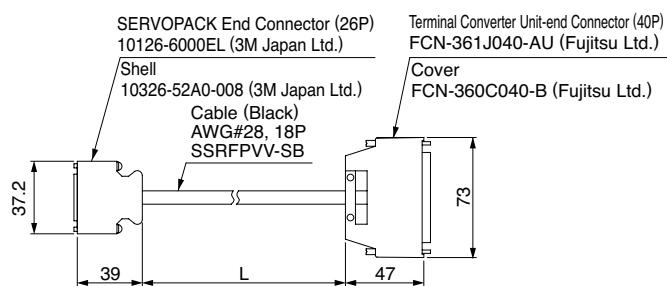
#### • Configurations



#### • External Dimensions of Terminal Block (Units: mm)



#### • External Dimensions of Cable (Units: mm)



Model	Cable Length (L)	Approx. Mass
JUSP-TA26P-E	0.5 m	100 g
JUSP-TA26P-1-E	1 m	200 g
JUSP-TA26P-2-E	2 m	400 g

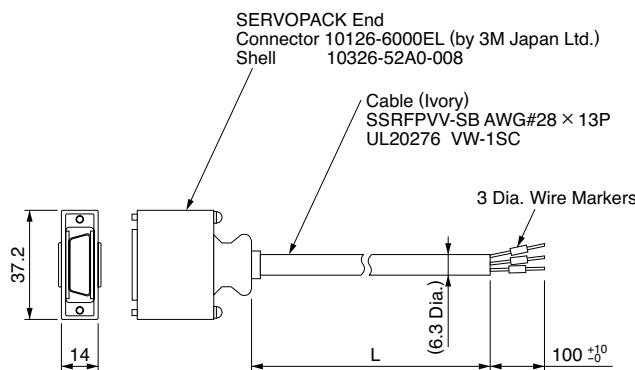
Note: The pin number in the SERVOPACK connector and the pin number in the terminal block are the same. Pin numbers 1 to 26 are used in the terminal block.  
Do not use a pin number of 27 or higher.

If assembling cables, refer to •Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CSI02-□-E Cable on the next page.

## Selecting Cables

### (3) Cable with Loose Wires at One End for CN1

- External Dimensions (Units: mm)



Model	Cable Length
JZSP-CSI02-1-E	1 m
JZSP-CSI02-2-E	2 m
JZSP-CSI02-3-E	3 m

### ● Cable with Loose Wires at One End for CN1

Connection Diagram of JZSP-CSI02-□-E Cable

SERVOPACK End				Host Controller End
Pin No.	Signal	Wire Color	Marking	Lead Marker
		Color	Dots	
1	/BK+/(SO1+)	Blue	Red	1
2	/BK-/(SO1-)	Blue	Black	2
3	ALM+	Pink	Red	3
4	ALM-	Pink	Black	4
5	-	Green	Red	5
6	+24VIN	Green	Black	6
7	P-OT	Orange	Red	7
8	N-OT	Orange	Black	8
9	/DEC	Gray	Red	9
10	/EXT1	Gray	Black	10
11	/EXT2	Blue	Red	11
12	/EXT3	Blue	Black	12
13	/SIO	Pink	Red	13
14	BAT(+)	Green	Red	14
15	BAT(-)	Green	Black	15
16	SG	Pink	Black	16
17	PAO	Orange	Red	17
18	/PAO	Orange	Black	18
19	PBO	Gray	Red	19
20	/PBO	Gray	Black	20
21	PCO	Blue	Red	21
22	/PCO	Blue	Black	22
23	/SO2+	Pink	Red	23
24	/SO2-	Pink	Black	24
25	/SO3+	Green	Red	25
26	/SO3-	Green	Black	26

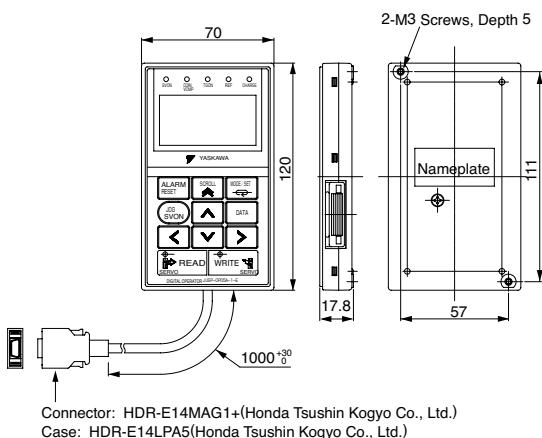
Host Controller End

Lead Marker

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26

▽ : Represents twisted-pair wires.

### (4) Digital Operator (Model: JUSP-OP05A-1-E) (Units: mm)

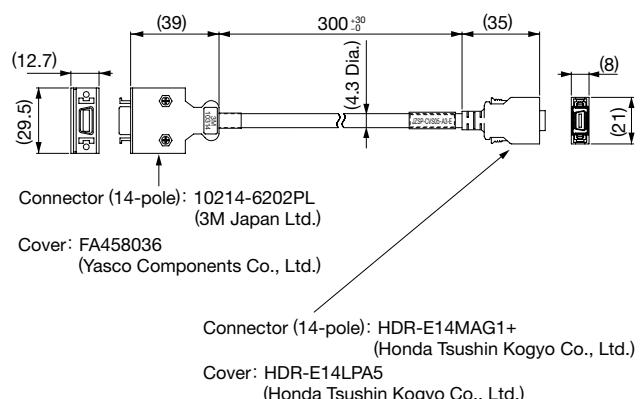


Connector: HDR-E14MAG1+ (Honda Tsushin Kogyo Co., Ltd.)  
Case: HDR-E14LPA5 (Honda Tsushin Kogyo Co., Ltd.)

### (5) Digital Operator Converter Cable for CN3 (Model: JZSP-CVS05-A3-E)

A converter cable is required to use Σ-III series digital operators (model: JUSP-OP05A) for Σ-V series SERVOPACKs.

- External Dimensions (Units: mm)



Connector (14-pole): HDR-E14MAG1+  
(Honda Tsushin Kogyo Co., Ltd.)

Cover: HDR-E14LPA5  
(Honda Tsushin Kogyo Co., Ltd.)

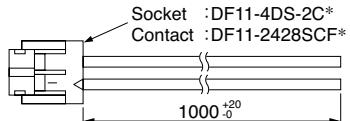
AC

M-II

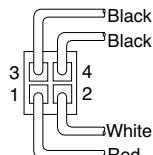
## Selecting Cables

### (6) Cable for Analog Monitor for CN5 (Model: JZSP-CA01-E)

- External Dimensions (Units: mm)



\* : Manufactured by Hirose Electric Corporation.



View from Cable End

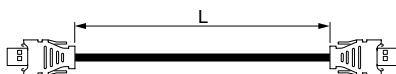
- Specifications

Pin No.	Cable Color	Signal	Standard Settings
1	Red	Analog Monitor 2	Motor speed : 1V/1000 min <sup>-1</sup>
2	White	Analog Monitor 1	Torque reference : 1V/100% rated torque
3, 4	Black (2 cables)	GND(0V)	—

Note : The specifications above are factory settings. Monitor specifications can be changed by changing parameters Pn006 and Pn007.

### (7) Cable with Connectors at Both Ends for CN6 (Model: JEPMC-W6002-□□-E)

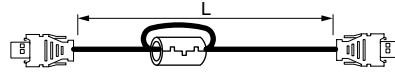
- External Dimensions (Units: mm)



Model	Cable Length(L)
JEPMC-W6002-A5-E	0.5 m
JEPMC-W6002-01-E	1.0 m
JEPMC-W6002-03-E	3.0 m
JEPMC-W6002-05-E	5.0 m
JEPMC-W6002-10-E	10.0 m
JEPMC-W6002-20-E	20.0 m
JEPMC-W6002-30-E	30.0 m
JEPMC-W6002-40-E	40.0 m
JEPMC-W6002-50-E	50.0 m

### (8) Cable with Connectors at Both Ends (with Ferrite Core) for CN6 (Model: JEPMC-W6003-□□-E)

- External Dimensions (Units: mm)

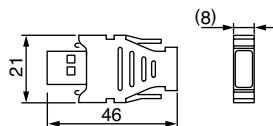


Model	Cable Length (L)
JEPMC-W6003-A5-E	0.5 m
JEPMC-W6003-01-E	1.0 m
JEPMC-W6003-03-E	3.0 m
JEPMC-W6003-05-E	5.0 m
JEPMC-W6003-10-E	10.0 m
JEPMC-W6003-20-E	20.0 m
JEPMC-W6003-30-E	30.0 m
JEPMC-W6003-40-E	40.0 m
JEPMC-W6003-50-E	50.0 m

**IMPORTANT** Use a MECHATROLINK-II communications cable specified by Yaskawa. When using other cables, noise resistance may be reduced, and operation cannot be guaranteed.

### (9) MECHATROLINK-II Terminator for CN6 (Model : JEPMC-W6022-E)

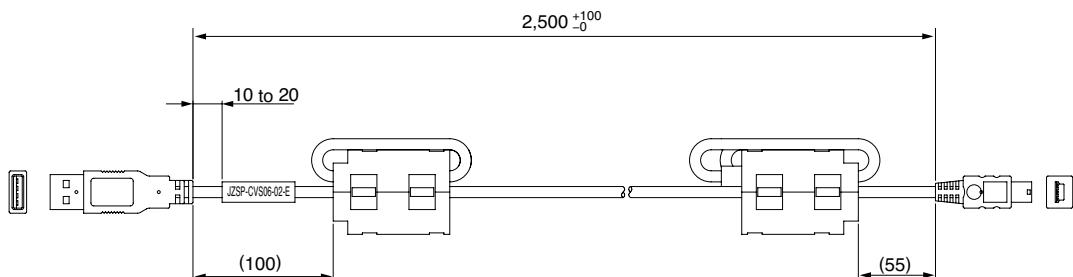
- External Dimensions (Units: mm)



## Selecting Cables

### (10) Connection Cable for Personal Computer for CN7 (Model: JZSP-CVS06-02-E)

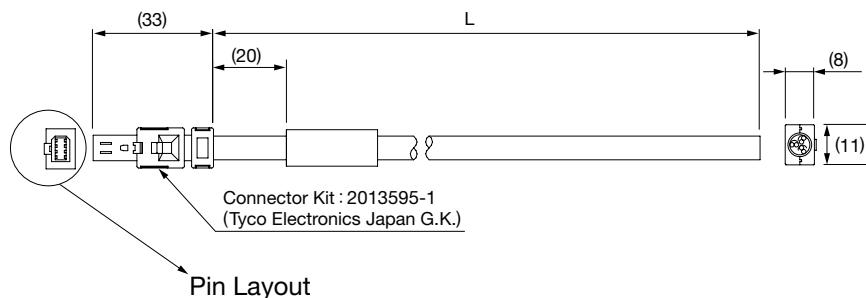
- External Dimensions (Units: mm)



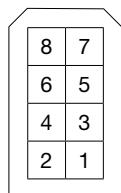
**IMPORTANT** Use a cable specified by Yaskawa.  
When using other cables, operation cannot be guaranteed.

### (11) Cable with Connector for CN8

- External Dimensions (Units: mm)



Pin Layout



Model	Cable Length (L)
JZSP-CVH03-01-E	1 m
JZSP-CVH03-03-E	3 m

#### Specifications

Pin No.	Signal	Lead Color	Marking Color
1	Not used	—	—
2	Not used	—	—
3	/HWBB1-	White	Black
4	/HWBB1+	White	Red
5	/HWBB2-	Gray	Black
6	/HWBB2+	Gray	Red
7	EDM1-	Orange	Black
8	EDM1+	Orange	Red

# MECHATROLINK-III Communications Reference SERVOPACKs

## SGDV-□□□□21

(For Rotary Servomotors)

## SGDV-□□□□25

(For Linear Servomotors)



### Model Designations

S G D V - R70 A 21 B 000 00 0

<b>Σ-V Series</b>	<b>SGDV</b>	<b>SERVOPACK</b>	<b>1st+2nd+3rd digits</b>	<b>4th digit</b>	<b>5th+6th digits</b>	<b>7th digit</b>	<b>8th+9th+10th digits</b>	<b>11th+12th digits</b>	<b>13th digit</b>
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1st+2nd+3rd digits Current		
Voltage	Code	Applicable Servomotor Max. Capacity kW
Single-phase 100 V	R70	0.05
	R90	0.1
	2R1	0.2
	2R8	0.4
Three-phase 200 V	R70*1	0.05
	R90*1	0.1
	1R6*1	0.2
	2R8*1	0.4
	3R8	0.5
	5R5*1	0.75
	7R6	1.0
	120*2	1.5
	180	2.0
	200	3.0
	330	5.0
	470	6.0
	550	7.5
	590	11
	780	15
Three-phase 400 V	1R9	0.5
	3R5	1.0
	5R4	1.5
	8R4	2.0
	120	3.0
	170	5.0
	210	6.0
	260	7.5
	280	11
	370	15

#### 4th digit Power Supply Voltage

Code	Specifications
F	Single-phase 100 VAC
A	Three-phase 200 VAC
D	Three-phase 400 VAC

#### 8th+9th+10th digits Options (hardware)

Code	Specifications
000	Base-mounted (standard)
001	Rack-mounted*3
002	Varnished
003	Rack-mounted*3 and Varnished
008	Single-phase 200 VAC input (Model: SGDV-120A21A008000)
020	Dynamic brake (DB)*4

#### 11th+12th digits Options (software)

Code	Specifications
00	Standard

#### 13th digit Options (parameter)

Code	Specifications
0	Standard

#### 5th+6th digits Interface

Code	Specifications
21	MECHATROLINK-III communications Reference (for rotary servomotors)
25	MECHATROLINK-III communications Reference (for linear servomotors)

#### 7th digit Design Revision Order

A, B...

Design revision order is B for the following models.

- SGDV-R70A□□□B
- SGDV-R90A□□□B
- SGDV-1R6A□□□B
- SGDV-2R8A□□□B

\*1: These amplifiers can be powered with single or three-phase.

\*2: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV-120A21A008000)

\*3: SERVOPACKs of 6 kW or more are duct-ventilated.

\*4: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.

Note: If the option codes digits 8 to 13 are all zeros, they are omitted.

Contact your Yaskawa representative for information on combining options.

## Features

### ● Real-time communications

MECHATROLINK-III communications enable high-speed control for 62 stations at a transmission speed of 100 Mbps in a transmission cycle from 125  $\mu$ s to 4 ms (set by the host controller). Such a high transmission speed allows real-time transmission of various data required for control.

### ● Cost savings

The 62 stations can be connected to a single MECHATROLINK-III transmission line, so wiring costs and time are greatly reduced. Also, only one signal connector is required on the host controller. And, the all-digital network eliminates the need for conversion from digital to analog for speed/torque references and for a pulse generator to generate position references.

### ● High-precision motion control

The SGDV SERVOPACK when connected to the host controller in the MECHATROLINK-III network provides not only torque, position, and speed control but also synchronized phase control that requires advanced control technology. The control mode can be changed online so that the machine can move smoothly in complex motions with great efficiency.

## Ratings

### Single-phase 100 V

SERVOPACK Model SGDV-□□□□	R70F	R90F	2R1F	2R8F
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4
Continuous Output Current Arms	0.66	0.91	2.1	2.8
Max. Output Current Arms	2.1	2.9	6.5	9.3
Regenerative Resistors	None or external			
Main Circuit	Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz			
Control Circuit	Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz			

### Three-phase 200 V

SERVOPACK Model SGDV-□□□□	R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A	180A	200A	330A	470A	550A	590A	780A											
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4	0.5	0.75	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15											
Continuous Output Current Arms	0.66	0.91	1.6	2.8	3.8	5.5	7.6	11.6	18.5	19.6	32.9	46.9	54.7	58.6	78											
Max. Output Current Arms	2.1	2.9	5.8	9.3	11	16.9	17	28	42	56	84	110	130	140	170											
Regenerative Resistors	None or external				Built-in or external				External																	
Main Circuit	Three-phase 200 to 230 VAC+10% to -15% 50/60 Hz																									
Control Circuit	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz																									

### Single-phase 200 V

SERVOPACK Model SGDV-□□□□	R70A	R90A	1R6A	2R8A	5R5A	120A*
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4	0.75	1.5
Continuous Output Current Arms	0.66	0.91	1.6	2.8	5.5	11.6
Max. Output Current Arms	2.1	2.9	5.8	9.3	16.9	28
Regenerative Resistors	None or external				Built-in or external	
Main Circuit	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz				Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz	
Control Circuit	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz				Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz	

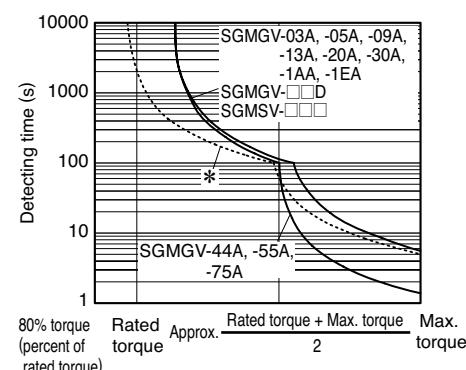
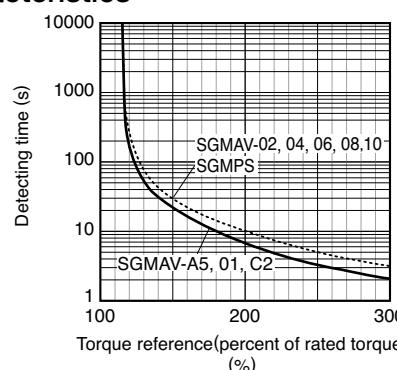
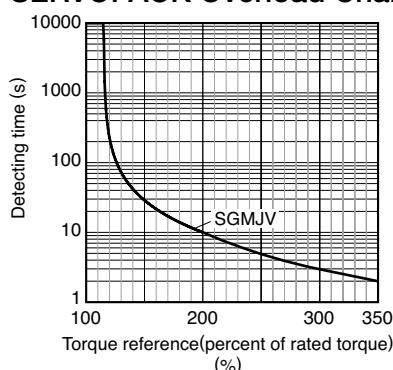
\*: The rated voltage is 220 to 230 VAC for the SGDV-120A21A008000 SERVOPACK.

### Three-phase 400 V

SERVOPACK Model SGDV-□□□□	1R9D	3R5D	5R4D	8R4D	120D	170D	210D	260D	280D	370D						
Applicable Servomotor Max. Capacity kW	0.5	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15						
Continuous Output Current Arms	1.9	3.5	5.4	8.4	11.9	16.5	20.8	25.7	28.1	37.2						
Max. Output Current Arms	5.5	8.5	14	20	28	42	55	65	70	85						
Regenerative Resistors	Built-in or external				External											
Main Circuit	Three-phase 380 to 480 VAC+10% to -15% 50/60 Hz															
Control Circuit	Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz															

Note: The entire over voltage category is III.

### ● SERVOPACK Overload Characteristics



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of Torque-Motor Speed Characteristics.

\*: The dotted line indicates the characteristics of a combination of SGDV-200A SERVOPACKs and SGMGV-30A servomotors.

## Specifications

Items		Specifications		
Control Method		IGBT PWM control, sine-wave driven		
Feedback	Rotary Servomotors	Serial encoder: 13-bit (incremental encoder) : 17-bit (incremental/absolute encoder) : 20-bit (incremental/absolute encoder)		
	With Linear Servomotors	Absolute linear scale (The signal resolution varies depending on the absolute linear scale.) Incremental linear scale (The signal resolution varies depending on the incremental linear scale or serial converter unit.)		
Operating Conditions	Ambient Temperature	0 to +55°C		
	Storage Temperature	−20 to +85°C		
	Ambient Humidity	90%RH or less	With no freezing or condensation	
	Storage Humidity	90%RH or less		
	Vibration Resistance	4.9 m/s <sup>2</sup>		
	Shock Resistance	19.6 m/s <sup>2</sup>		
	Protection Class	IP10	An environment that satisfies the following conditions. • Free of corrosive or flammable gases	
	Pollution Degree	2	• Free of exposure to water, oil, or chemicals • Free of dust, salts, or iron dust	
	Altitude	1000 m or less		
	Others	Do not use SERVOPACKs in the following locations: • Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity		
Applicable Standards		UL508C (E147823) EN50178, EN55011 group1 classA, EN61000-6-2, EN61800-3, EN61800-5-1, EN954-1, IEC61508-1, IEC61508-2, IEC61508-4, IEC/ISO13849-1, ISO13849-1 PLd (Category3)		
Mounting		Standard: Base-mounted Optional: Rack-mounted, Duct-ventilated		
Performance	Speed Control Range		1:5000 (The lower limit of the speed control range must be lower than the point at which the rated torque does not cause the servomotor to stop.)	
	Speed Regulation*1	Load Fluctuation	0% to 100% load: ±0.01% max. (at rated speed)	
		Voltage Fluctuation	Rated voltage: ±10% : 0% (at rated speed)	
		Temperature Fluctuation	25±25°C : ±0.1% max. (at rated speed)	
	Torque Control Tolerance (Repeatability)		±1%	
	Soft Start Time Setting		0 to 10 s (can be set individually for acceleration and deceleration.)	
Communications	RS-422A Communications	Interface	Digital operator (JUSP-OP05A-1-E), personal computer (can be connected with SigmaWin+)	
		1:N communications	RS-422A port: N=15 max. available	
		Axis address setting	Set by parameters	
	USB Communications	Interface	Personal computer (can be connected with SigmaWin+.)	
Display		CHARGE indicator		
Analog Monitor		Number of points: 2 Output voltage: ±10 VDC (linearity effective range ±8 V) Resolution: 16 bit Accuracy: ±20 mV (Typ) Max. output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)		
Dynamic Brake (DB)		Activated when a servo alarm or overtravelling (OT) occurs, or when the power supply for the main circuit or servomotor is OFF.		
Regenerative Processing		Included (For more information, refer to the previous page.)		
Overtravelling (OT) Prevention		Dynamic brake stop at P-OT or N-OT, deceleration to a stop, or free run to a stop		
Protective Functions		Overcurrent, Overvoltage, low voltage, overload, regeneration error, etc.		
Utility Functions		Gain adjustment, alarm history, JOG operation, origin search, etc.		
Safety Functions	Input	/HWBB1, /HWBB2: Baseblock signal for power module		
	Output	EDM1: Status monitor (fixed output) of built-in safety circuit		
	Applicable Standards*2	EN954 category 3, IEC61508 SIL2		
Option Module		Fully-closed Module, Safety Module		

\*1: Speed regulation by load regulation is defined as follows:

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

\*2: Implement risk assessment and confirm that the safety requirements of the machine have been met.

## Specifications

### ● Rotary Servomotors

Items		Specifications		
I/O Signal	Encoder Output Pulses		Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available.	
	Sequence Input	Fixed Input	SEN signal	
			Number of Channels 7 channels <ul style="list-style-type: none"><li>• Homing deceleration switch signal (/DEC)</li><li>• External latch signals (/EXT 1 to 3)</li><li>• Forward run prohibited (P-OT), reverse run prohibited (N-OT)</li><li>• Forward external torque limit (/P-CL), reverse external torque limit (/N-CL)</li></ul> Positive and negative logic can be changed.	
		Input Signals which can be allocated	Function <ul style="list-style-type: none"><li>• Positioning completion (/COIN)</li><li>• Speed limit detection (/VLT)</li><li>• Speed coincidence detection (/V-CMP)</li><li>• Brake (/BK)</li><li>• Rotation detection (/TGON)</li><li>• Warning (/WARN)</li><li>• Servo ready (/S-RDY)</li><li>• Near (/NEAR)</li><li>• Torque limit detection (/CLT)</li></ul> Positive and negative logic can be changed.	
			Fixed Output	
			Servo alarm (ALM) Number of Channels 3 channels <ul style="list-style-type: none"><li>• Positioning completion (/COIN)</li><li>• Speed limit detection (/VLT)</li><li>• Speed coincidence detection (/V-CMP)</li><li>• Brake (/BK)</li><li>• Rotation detection (/TGON)</li><li>• Warning (/WARN)</li><li>• Servo ready (/S-RDY)</li><li>• Near (/NEAR)</li><li>• Torque limit detection (/CLT)</li></ul> Positive and negative logic can be changed.	
	Sequence Output	Output Signals which can be allocated	Number of Channels 3 channels <ul style="list-style-type: none"><li>• Positioning completion (/COIN)</li><li>• Speed limit detection (/VLT)</li><li>• Speed coincidence detection (/V-CMP)</li><li>• Brake (/BK)</li><li>• Rotation detection (/TGON)</li><li>• Warning (/WARN)</li><li>• Servo ready (/S-RDY)</li><li>• Near (/NEAR)</li><li>• Torque limit detection (/CLT)</li></ul> Positive and negative logic can be changed.	
			Number of Channels 3 channels <ul style="list-style-type: none"><li>• Positioning completion (/COIN)</li><li>• Speed limit detection (/VLT)</li><li>• Speed coincidence detection (/V-CMP)</li><li>• Brake (/BK)</li><li>• Rotation detection (/TGON)</li><li>• Warning (/WARN)</li><li>• Servo ready (/S-RDY)</li><li>• Near (/NEAR)</li><li>• Torque limit detection (/CLT)</li></ul> Positive and negative logic can be changed.	
Panel Operator		Display Unit	One 7-segment LED (red) and three LED indicators for MECHATROLINK communications (green)	
		Switch	Rotary switch: 16 positions×2, DIP switch: 4 poles	
MECHATROLINK Communications		Communications Protocol	MECHATROLINK- III	
		Transmission Speed	100 Mbps	
		Transmission Cycle	125 μs, 250 μs, 500 μs, 750 μs, 1 ms to 4 ms (increments of 0.5 ms)	
		Number of Words for Link Transmission	Can be switched between 16-bytes/station, 32-bytes/station and 48-bytes/station.	
		Station Address	03H to EFH (max. number of slaves: 62)	
Command Method		Performance	Position control, speed control, and torque control through MECHATROLINK communications	
		Command Input	MECHATROLINK commands (for sequence, motion, data setting/reference, monitoring, adjustment, and other commands.)	

### ● Linear Servomotors

Items		Specifications		
I/O Signal	Encoder Output Pulses		Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available.	
	Sequence Input	Fixed Input	SEN signal	
			Number of Channels 7 channels <ul style="list-style-type: none"><li>• Homing deceleration switch signal (/DEC)</li><li>• External latch signals (/EXT 1 to 3)</li><li>• Forward run prohibited (P-OT), reverse run prohibited (N-OT)</li><li>• Forward external force limit (/P-CL), reverse external force limit (/N-CL)</li></ul> Positive and negative logic can be changed.	
		Input Signals which can be allocated	Function <ul style="list-style-type: none"><li>• Positioning completion (/COIN)</li><li>• Speed limit detection (/VLT)</li><li>• Speed coincidence detection (/V-CMP)</li><li>• Brake (/BK)</li><li>• Servomotor movement detection (/TGON)</li><li>• Warning (/WARN)</li><li>• Servo ready (/S-RDY)</li><li>• Near (/NEAR)</li><li>• Force limit detection (/CLT)</li></ul> Positive and negative logic can be changed.	
			Fixed Output	
			Servo alarm (ALM) Number of Channels 3 channels <ul style="list-style-type: none"><li>• Positioning completion (/COIN)</li><li>• Speed limit detection (/VLT)</li><li>• Speed coincidence detection (/V-CMP)</li><li>• Brake (/BK)</li><li>• Servomotor movement detection (/TGON)</li><li>• Warning (/WARN)</li><li>• Servo ready (/S-RDY)</li><li>• Near (/NEAR)</li><li>• Force limit detection (/CLT)</li></ul> Positive and negative logic can be changed.	
	Sequence Output	Output Signals which can be allocated	Number of Channels 3 channels <ul style="list-style-type: none"><li>• Positioning completion (/COIN)</li><li>• Speed limit detection (/VLT)</li><li>• Speed coincidence detection (/V-CMP)</li><li>• Brake (/BK)</li><li>• Servomotor movement detection (/TGON)</li><li>• Warning (/WARN)</li><li>• Servo ready (/S-RDY)</li><li>• Near (/NEAR)</li><li>• Force limit detection (/CLT)</li></ul> Positive and negative logic can be changed.	
			Number of Channels 3 channels <ul style="list-style-type: none"><li>• Positioning completion (/COIN)</li><li>• Speed limit detection (/VLT)</li><li>• Speed coincidence detection (/V-CMP)</li><li>• Brake (/BK)</li><li>• Servomotor movement detection (/TGON)</li><li>• Warning (/WARN)</li><li>• Servo ready (/S-RDY)</li><li>• Near (/NEAR)</li><li>• Force limit detection (/CLT)</li></ul> Positive and negative logic can be changed.	
Panel Operator		Display Unit	One 7-segment LED (red) and three LED indicators for MECHATROLINK communications (green)	
		Switch	Rotary switch: 16 positions×2, DIP switch: 4 poles	
MECHATROLINK Communications		Communications Protocol	MECHATROLINK- III	
		Transmission Speed	100 Mbps	
		Transmission Cycle	125 μs, 250 μs, 500 μs, 750 μs, 1 ms to 4 ms (increments of 0.5 ms)	
		Number of Words for Link Transmission	Can be switched between 16-bytes/station, 32-bytes/station and 48-bytes/station.	
		Station Address	03H to EFH (max. number of slaves: 62)	
Command Method		Performance	Position control, speed control, and force control through MECHATROLINK communications	
		Command Input	MECHATROLINK commands (for sequence, motion, data setting/reference, monitoring, adjustment, and other commands.)	

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## Power Supply Capacities and Power Losses

The following table shows SERVOPACK's power supply capacities and power losses at the rated output.

Main Circuit Power Supply	Applicable Servomotor Max. Capacity kW	SERVOPACK Model SGDV-	Power Supply Capacity kVA	Output Current Arms	Main Circuit Power Loss W	Regenerative Resistor Power Loss W	Control Circuit Power Loss W	Total Power Loss W
Signal-phase 100 V	0.05	R70F	0.2	0.66	5.4	—	17	22.4
	0.1	R90F	0.3	0.91	7.8			24.8
	0.2	2R1F	0.7	2.1	14.4			31.4
	0.4	2R8F	1.4	2.8	25.6			42.6
Single-phase 200 V	0.05	R70A	0.2	0.66	5.2	—	17	22.2
	0.1	R90A	0.3	0.91	7.4			24.4
	0.2	1R6A	0.7	1.6	13.7			30.7
	0.4	2R8A	1.2	2.8	24.9			41.9
	0.75	5R5A	1.9	5.5	52.7	8	22	77.7
	1.5	120A	4	11.6	68.2	10		100.2
Three-phase 200 V	0.05	R70A	0.2	0.66	5.1	—	17	22.1
	0.1	R90A	0.3	0.91	7.3			24.3
	0.2	1R6A	0.6	1.6	13.5			30.5
	0.4	2R8A	1	2.8	24.0			41.0
	0.5	3R8A	1.4	3.8	20.1	8	22	45.1
	0.75	5R5A	1.6	5.5	43.8			68.8
	1.0	7R6A	2.3	7.6	53.6			78.6
	1.5	120A	3.2	11.6	65.8	10		97.8
	2.0	180A	4	18.5	111.9	16	27	149.9
	3.0	200A	5.9	19.6	113.8			161.4
	5.0	330A	7.5	32.9	263.7	36	33	326.7
	6.0	470A	10.7	46.9	279.4	(180)* <sup>1</sup>		312.4
	7.5	550A	14.6	54.7	357.8	(350)* <sup>2</sup>	48	390.8
	11	590A	21.7	58.6	431.7			479.7
	15	780A	29.6	78	599.0			647.0
Three-phase 400 V	0.5	1R9D	1.1	1.9	24.6	14	21	59.6
	1.0	3R5D	2.3	3.5	46.1			81.1
	1.5	5R4D	3.5	5.4	71.3			106.3
	2.0	8R4D	4.5	8.4	77.9	28	25	130.9
	3.0	120D	7.1	11.9	108.7			161.7
	5.0	170D	11.7	16.5	161.1	36	24	221.1
	6.0	210D	12.4	20.8	172.7	(180) * <sup>3</sup>	27	199.7
	7.5	260D	14.4	25.7	218.6			245.6
	11	280D	21.9	28.1	294.6	(350) * <sup>4</sup>	30	324.6
	15	370D	30.6	37.2	403.8			433.8

\*1: For the optional JUSP-RA04-E regenerative resistor unit.

\*2: For the optional JUSP-RA05-E regenerative resistor unit.

\*3: For the optional JUSP-RA18-E regenerative resistor unit

\*4: For the optional JUSP-RA19-E regenerative resistor unit.

Notes: 1 SGDV-R70F, -R90F, -2R1F, -2R8F, -R70A, -R90A, -1R6A, and -2R8A SERVOPACKs do not have built-in regenerative resistors.

If the regenerative energy exceeds the specified value, connect an external regenerative resistor (optional).

2 SGDV-470A, -550A, -590A, -780A, -210D, -260D, -280D, -370D SERVOPACKs do not have built-in regenerative resistors.

Be sure to connect a regenerative resistor unit or an external regenerative resistor. For selection details, refer to page 409.

3 Regenerative resistor power losses are allowable losses. Take the following action if this value is exceeded.

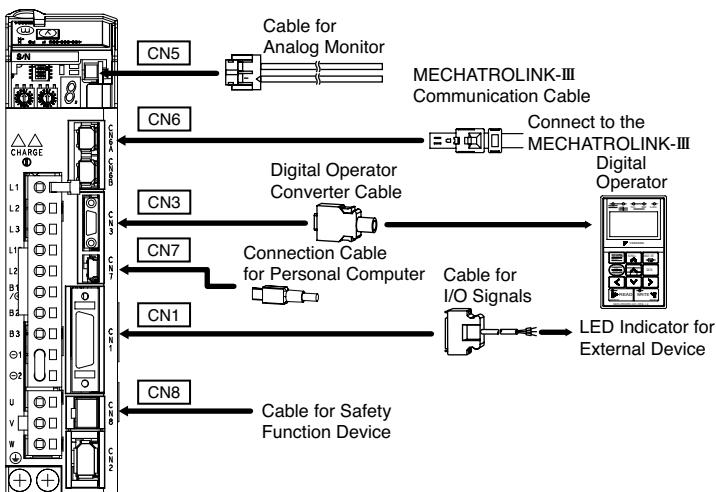
• Remove the lead or short bar that is short-circuiting the SERVOPACK main circuit terminal B2 and B3.

(SGDV-3R8A, -5R5A, -7R6A, -120A, -180A, -200A, -330A, or 400-V class SERVOPACKs.)

• Install an external regenerative resistor (optional). For selection details, refer to page 409.

## Selecting Cables

- Cables for **CN1** **CN3** **CN5** **CN6** **CN7** **CN8** (MECHATROLINK- III Communications Reference SERVOPACKs)



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	Name	Length	Order No.	Specifications	Details
<b>CN1</b> Cables for I/O Signals	Connector Kit		JZSP-CSI9-2-E	Soldered	(1)
	Connector Terminal Converter Unit	0.5 m	JUSP-TA26P-E	Terminal Block and Connection Cable	(2)
		1 m	JUSP-TA26P-1-E		
		2 m	JUSP-TA26P-2-E		
	Cable with Loose wire at One End	1 m	JZSP-CSI02-1-E		(3)
		2 m	JZSP-CSI02-2-E		
		3 m	JZSP-CSI02-3-E		
<b>CN3</b>	Digital Operator		JUSP-OP05A-1-E	With Connection Cable (1 m)	(4)
	Digital Operator Converter Cable	0.3 m	JZSP-CVS05-A3-E* <sup>1</sup>	Cable with Connectors at Both Ends	(5)
			JZSP-CVS07-A3-E* <sup>2</sup>	With Lock Screws	(6)
<b>CN7</b>	Connection Cables for Personal Computer	2.5 m	JZSP-CVS06-02-E	Cable with Connectors at Both Ends	(7)
<b>CN6A</b> <b>CN6B</b> MECHATROLINK-III Communication Cable	Cables with Connectors at Both Ends	0.2 to 50 m	JEPMC-W6012-□□-E		(8)
	Cables with Connectors at Both Ends (With Ferrite Core)	10 to 50 m	JEPMC-W6013-□□-E		(9)
	Cable with Loose Wire at One End	0.5 to 50 m	JEPMC-W6014-□□-E		(10)
<b>CN5</b>	Cables for Analog Monitor	1 m	JZSP-CA01-E	SERVOPACK End	(11)
<b>CN8</b> Cable for Safety Function Device	Cables with Connector* <sup>3</sup>	1 m	JZSP-CVH03-01-E		(12)
		3 m	JZSP-CVH03-03-E		
	Connector kit* <sup>4</sup>		Contact Tyco Electronics Japan G.K. Product name : Industrial Mini I/O D-shape Type1 Plug Connector Kit Model : 2013595-1		

\*1 : A converter cable is required to use Σ-III series digital operators (model: JUSP-OP05A) for Σ-V series SERVOPACKs.

\*2 : A converter cable with lock screws is required to securely connect the digital operator cable.

\*3 : When using the safety function, connect this cable to the safety devices.

Even when not using the safety function, use SERVOPACKs with the Safe Jumper Connector (model: JZSP-CVH05-E) connected.

\*4 : Use the connector kit when you make cables yourself.

## Selecting Cables

### (1) Connector Kit for CN1

Use the following connector and cable to assemble the cable.  
The CN1 connector kit includes one case and one connector.

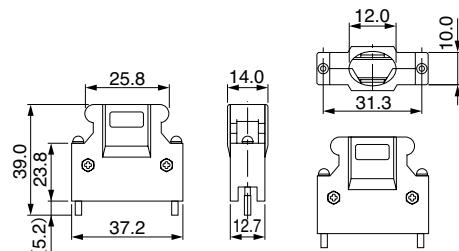
Connector Kit Model	Case		Connector	
	Model	Qty	Model	Qty
JZSP-CSI9-2-E	10326-52A0-008*	1 set	10126-3000PE* (Soldered)	1

\* : Manufactured by 3M Japan Ltd.

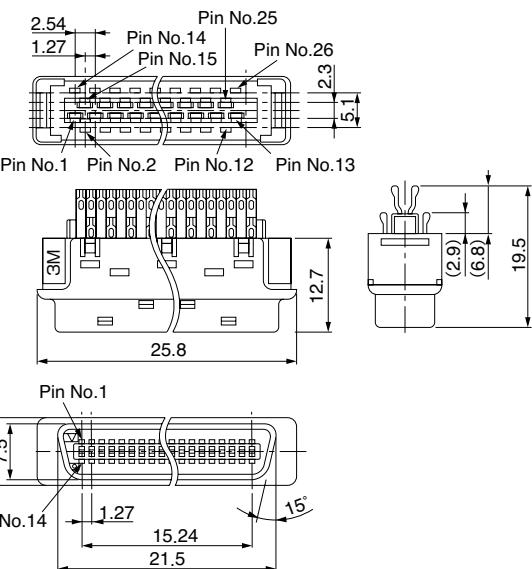
#### • Cable Size

Item	Specifications
Cable	Use twisted-pair or twisted-pair shielded wire.
Applicable Wires	AWG24, 26, 28, 30
Cable Finished Diameter	16 dia. max.

#### • External Dimensions of Case (Units: mm)

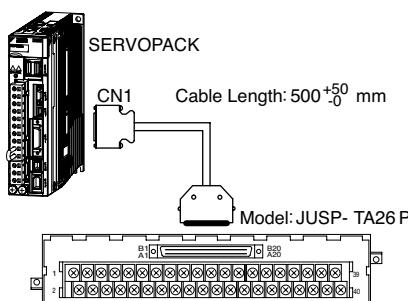


#### • External Dimensions of Connector (Units: mm)

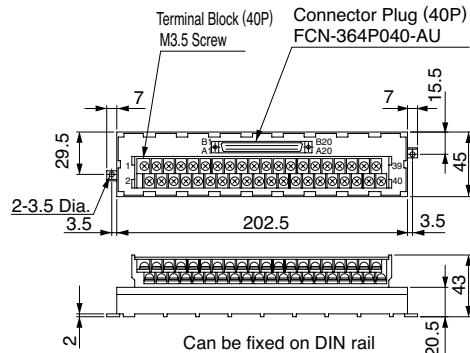


### (2) Connector Terminal Converter Unit for CN1

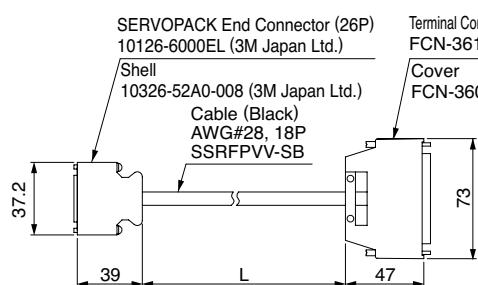
#### • Configurations



#### • External Dimensions of Terminal Block (Units: mm)



#### • External Dimensions of Cable (Units: mm)



Model	Cable Length (L)	Approx. Mass
JUSP-TA26P-E	0.5 m	100 g
JUSP-TA26P-1-E	1 m	200 g
JUSP-TA26P-2-E	2 m	400 g

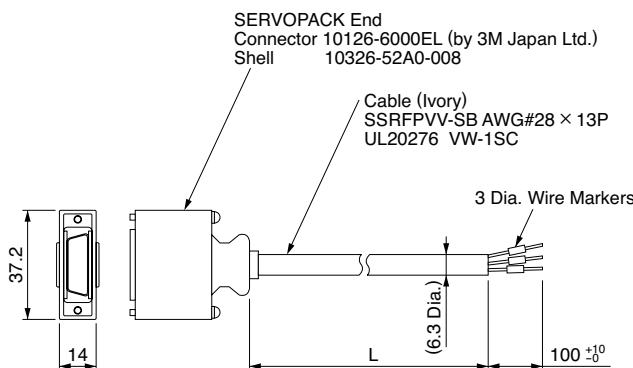
Note: The pin number in the SERVOPACK connector and the pin number in the terminal block are the same. Pin numbers 1 to 26 are used in the terminal block. Do not use a pin number of 27 or higher.

If assembling cables, refer to •Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CS102-□-E Cable on the next page.

## Selecting Cables

### (3) Cable with Loose Wires at One End for CN1

- External Dimensions (Units: mm)



Model	Cable Length
JZSP-CSI02-1-E	1 m
JZSP-CSI02-2-E	2 m
JZSP-CSI02-3-E	3 m

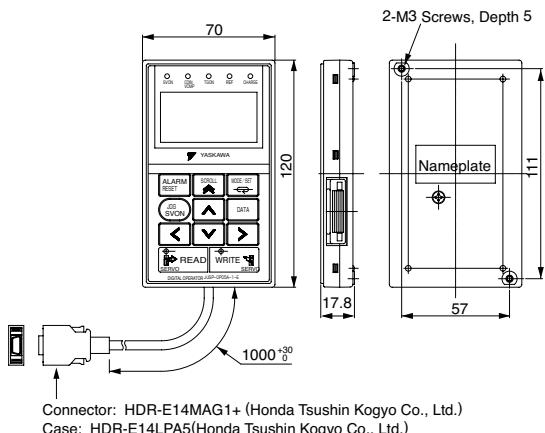
### ● Cable with Loose Wires at One End for CN1

Connection Diagram of JZSP-CSI02-□-E Cable

SERVOPACK End				Host Controller End		
Pin No.	Signal	Wire Color	Marking	Color	Dots	Lead Marker
1	/BK+/(SO1+)	Blue	Red	1		1
2	/BK-/(SO1-)	Blue	Black	1		2
3	ALM+	Pink	Red	1		3
4	ALM-	Pink	Black	1		4
5	-	Green	Red	1		5
6	+24VIN	Green	Black	1		6
7	P-OT	Orange	Red	1		7
8	N-OT	Orange	Black	1		8
9	/DEC	Gray	Red	1		9
10	/EXT1	Gray	Black	1		10
11	/EXT2	Blue	Red	2		11
12	/EXT3	Blue	Black	2		12
13	/SI0	Pink	Red	2		13
14	BAT(+)	Green	Red	2		14
15	BAT(-)	Green	Black	2		15
16	SG	Pink	Black	2		16
17	PAO	Orange	Red	2		17
18	/PAO	Orange	Black	2		18
19	PBO	Gray	Red	2		19
20	/PBO	Gray	Black	2		20
21	PCO	Blue	Red	3		21
22	/PCO	Blue	Black	3		22
23	/SO2+	Pink	Red	3		23
24	/SO2-	Pink	Black	3		24
25	/SO3+	Green	Red	3		25
26	/SO3-	Green	Black	3		26

: Represents twisted-pair wires.

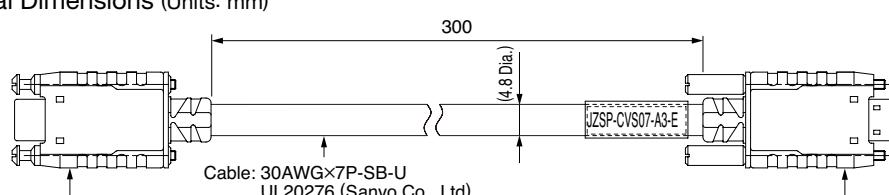
### (4) Digital Operator (Model: JUSP-OP05A-1-E) (Units: mm)



### (6) Digital Operator Converter Cable for CN3 (Model: JZSP-CVS07-A3-E)

A converter cable is required when connecting the digital operator cable while using MECHATROLINK-III Communications SERVOPACK.

- External Dimensions (Units: mm)

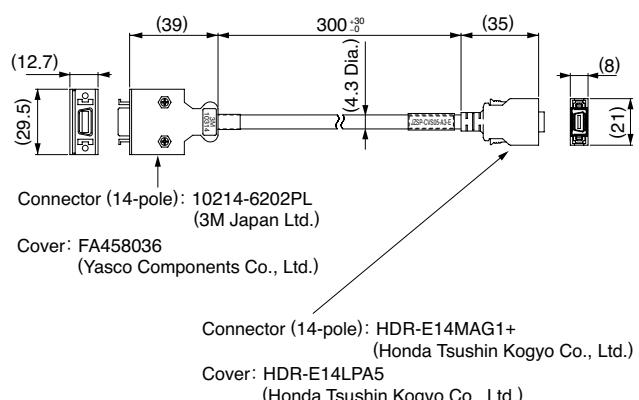


Connector: HDR-E14FAG1+ (Honda Tsushin Kogyo Co., Ltd.)  
Cover: HDR-E14LPHD+ (Honda Tsushin Kogyo Co., Ltd.)

### (5) Digital Operator Converter Cable for CN3 (Model: JZSP-CVS05-A3-E)

A converter cable is required to use Σ-III series digital operators (model: JUSP-OP05A) for Σ-V series SERVOPACKs.

- External Dimensions (Units: mm)



Connector (14-pole): HDR-E14MAG1+  
(Honda Tsushin Kogyo Co., Ltd.)

Cover: HDR-E14LPA5  
(Honda Tsushin Kogyo Co., Ltd.)

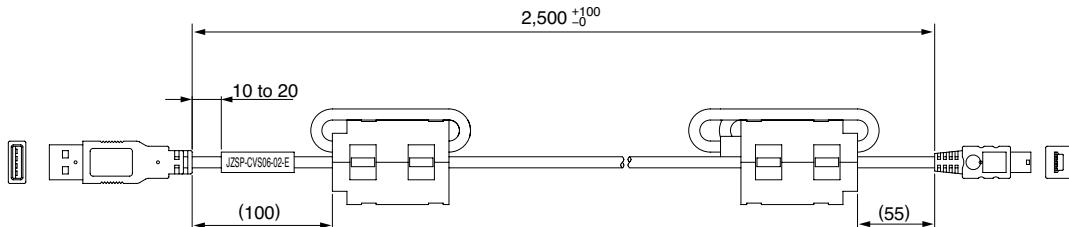
Connector (14-pole): HDR-E14MAG1+  
(Honda Tsushin Kogyo Co., Ltd.)

Cover: HDR-E14LPHD+  
(Honda Tsushin Kogyo Co., Ltd.)

## Selecting Cables

### (7) Connection Cable for Personal Computer for CN7 (Model: JZSP-CVS06-02-E)

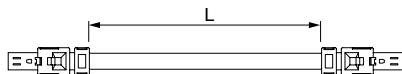
- External Dimensions (Units: mm)



**IMPORTANT** Use a cable specified by Yaskawa.  
When using other cables, operation cannot be guaranteed.

### (8) Cables with Connectors at Both Ends for CN6 (Model: JEPMC-W6012-□□-E)

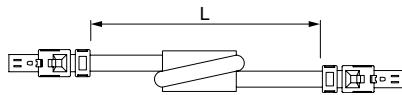
- External Dimensions (Units: mm)



Model	Cable Length (L)
JEPMC-W6012-A2-E	0.2 m
JEPMC-W6012-A5-E	0.5 m
JEPMC-W6012-01-E	1 m
JEPMC-W6012-02-E	2 m
JEPMC-W6012-03-E	3 m
JEPMC-W6012-04-E	4 m
JEPMC-W6012-05-E	5 m
JEPMC-W6012-10-E	10 m
JEPMC-W6012-20-E	20 m
JEPMC-W6012-30-E	30 m
JEPMC-W6012-50-E	50 m

### (9) Cables with Connectors at Both Ends (With Ferrite Core) for CN6 (Model: JEPMC-W6013-□□-E)

- External Dimensions (Units: mm)



Model	Cable Length (L)
JEPMC-W6013-10-E	10 m
JEPMC-W6013-20-E	20 m
JEPMC-W6013-30-E	30 m
JEPMC-W6013-50-E	50 m

### (10) Cable with Loose Wire at One End for CN6 (Model: JEPMC-W6014-□□-E)

- External Dimensions (Units: mm)



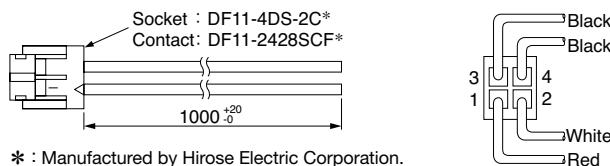
Model	Cable Length (L)
JEPMC-W6014-A5-E	0.5 m
JEPMC-W6014-01-E	1 m
JEPMC-W6014-03-E	3 m
JEPMC-W6014-05-E	5 m
JEPMC-W6014-10-E	10 m
JEPMC-W6014-30-E	30 m
JEPMC-W6014-50-E	50 m

**IMPORTANT** Use a MECHATROLINK- III communications cable specified by Yaskawa. When using other cables, noise resistance may be reduced, and operation cannot be guaranteed.

## Selecting Cables

### (11) Cable for Analog Monitor for CN5 (Model: JZSP-CA01-E)

- External Dimensions (Units: mm)



\* : Manufactured by Hirose Electric Corporation.

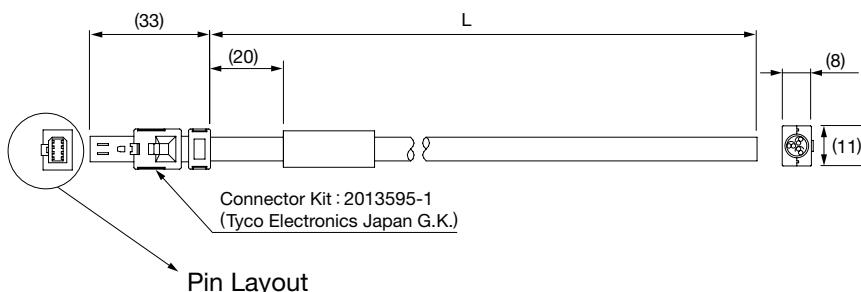
- Specifications

Pin No.	Cable Color	Signal	Standard Settings
1	Red	Analog Monitor 2	Motor speed : 1V/1000 min <sup>-1</sup>
2	White	Analog Monitor 1	Torque reference : 1V/100% rated torque
3, 4	Black (2 cables)	GND(0V)	—

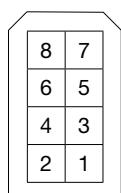
Note : The specifications above are factory settings. Monitor specifications can be changed by changing parameters Pn006 and Pn007.

### (12) Cable with Connector for CN8

- External Dimensions (Units: mm)



Pin Layout



Model	Cable Length (L)
JZSP-CVH03-01-E	1 m
JZSP-CVH03-03-E	3 m

- Specifications

Pin No.	Signal	Lead Color	Marking Color
1	Not used	—	—
2	Not used	—	—
3	/HWBB1-	White	Black
4	/HWBB1+	White	Red
5	/HWBB2-	Gray	Black
6	/HWBB2+	Gray	Red
7	EDM1-	Orange	Black
8	EDM1 +	Orange	Red

# INDEXER Module-Mounted SERVOPACK

**SGDV□□□□E□□□□□1□□\***



\*: Model number for SERVOPACK and module set

## Model Designations

S G D V \*<sup>1</sup> R70 A E1 A 000 00 0 100

Σ-V Series  
SGDV  
SERVOPACK

1st+2nd+3rd digits      4th digit      5th+6th digits      7th digit      8th+9th+10th digits      11th+12th digits      13th digit      14th +15th+16th digits

1st+2nd+3rd digits Current

Voltage	Code	Applicable Servomotor Max. Capacity kW
Single-phase 100 V	R70	0.05
	R90	0.1
	2R1	0.2
	2R8	0.4
Three-phase 200 V	R70* <sup>2</sup>	0.05
	R90* <sup>2</sup>	0.1
	1R6* <sup>2</sup>	0.2
	2R8* <sup>2</sup>	0.4
	3R8	0.5
	5R5* <sup>2</sup>	0.75
	7R6	1.0
	120* <sup>3</sup>	1.5
	180	2.0
	200	3.0
	330	5.0
	470	6.0
	550	7.5
	590	11
	780	15
Three-phase 400 V	1R9	0.5
	3R5	1.0
	5R4	1.5
	8R4	2.0
	120	3.0
	170	5.0
	210	6.0
	260	7.5
	280	11.0
	370	15.0

4th digit Power Supply Voltage

Code	Specifications
F	Single-phase 100 VAC
A	Three-phase 200 VAC
D	Three-phase 400 VAC

5th+6th digits Interface

Code	Specifications
E1	Command Option Attachable Type (For rotary servomotors)
E5	Command Option Attachable Type (For linear servomotors)

7th digit Design Revision Order

A

8th+9th+10th digits Options (hardware)

Code	Specifications
000	Base-mounted (standard)
001	Rack-mounted* <sup>4</sup>
002	Varnished
003	Rack-mounted* <sup>4</sup> and Varnished
008	Single-phase 200 VAC input (Model: SGDV120AE1A008000)
020	Dynamic brake (DB)* <sup>5</sup>

11th+12th digits Options (software)

Code	Specifications
00	Standard

13th digit Options (parameter)

Code	Specifications
0	Standard

14th +15th +16th digits Option Modules

Code	Specifications
100	INDEXER Module
101	INDEXER Module + Fully-closed Module

\*1: The model number of a SERVOPACK with option modules is not hyphenated after SGDV.

\*2: These amplifiers can be powered with single or three-phase.

\*3: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV120AE1A008000)

\*4: SERVOPACKs of 6 kW or more are duct-ventilated.

\*5: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.

Note: Contact your Yaskawa representative for information on combining options.

## Features

### ● Simple

- Program tables for easy programming and serial commands for easy realization of motion control.
- The setup support tool (SigmaWin+) for Windows enables easy start-up.
- Simple connection to the host controller can be established via the I/O module.

### ● Smart

- By using program tables, all required operations (including positioning) can be simplified.  
For positioning, up to 256 steps can be programmed.
- Various functions, including external positioning, JOG table operation, homing, and programmable signal outputs are provided.

I/O points: Input 19 points, Output 16 points

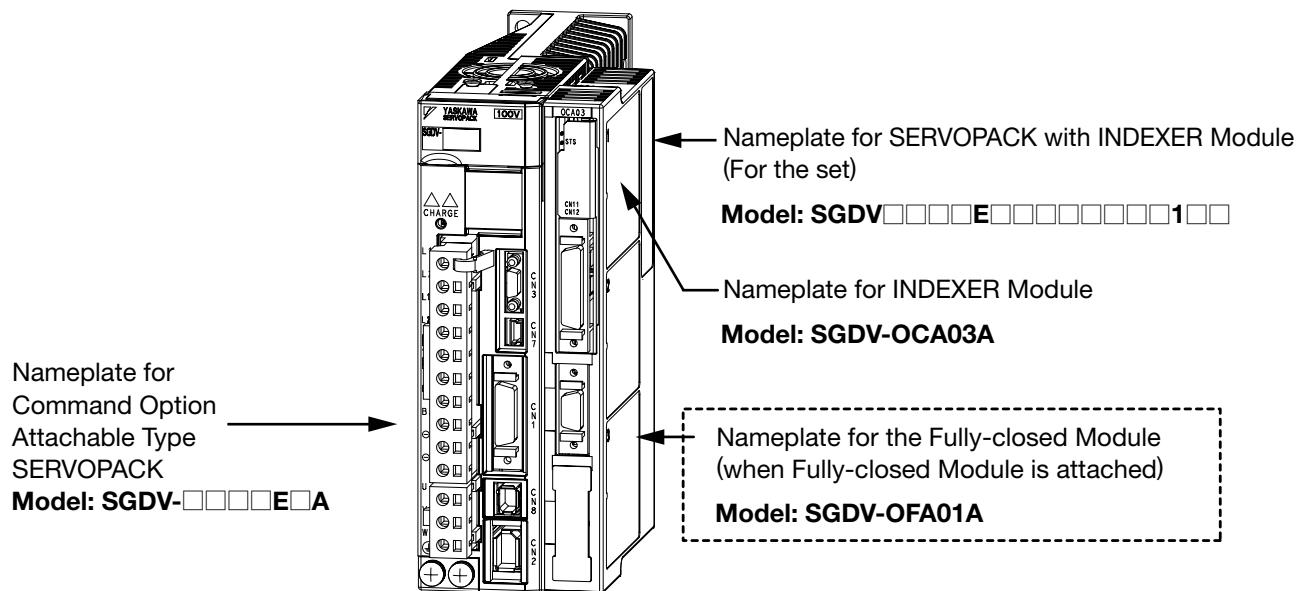
### ● Speedy

- Reliable high-speed, high-precision positioning when combined with high-performance Σ-V series servo drives.
- Motion control is accomplished without using motion controllers.

AC

INDEXER

## Nameplate



## Ratings

### Single-phase 100 V

SERVOPACK Model	SGDV□□□□	R70F	R90F	2R1F	2R8F
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4	
Continuous Output Current Arms	0.66	0.91	2.1	2.8	
Max. Output Current Arms	2.1	2.9	6.5	9.3	
Regenerative Resistors		None or external			
Main Circuit	Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz				
Control Circuit	Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz				

### Three-phase 200 V

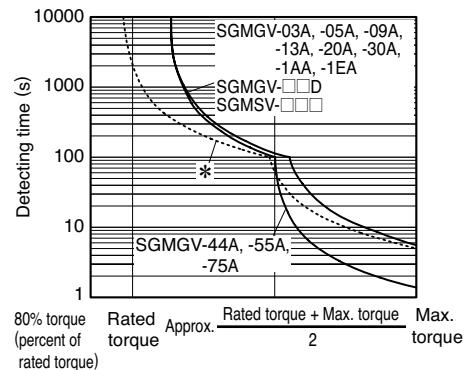
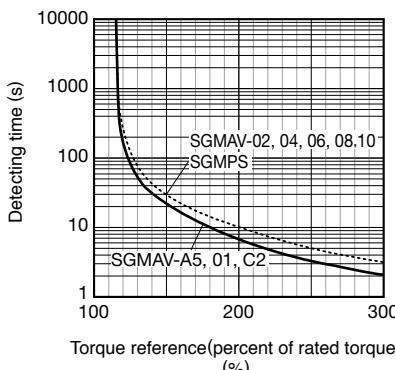
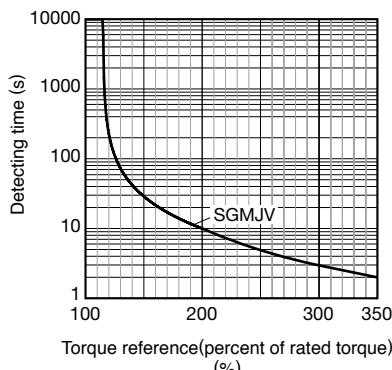
SERVOPACK Model	SGDV□□□□	R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A	180A	200A	330A	470A	550A	590A	780A
Applicable Servomotor Max. Capacity kW	0.05	0.1	0.2	0.4	0.5	0.75	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15	
Continuous Output Current Arms	0.66	0.91	1.6	2.8	3.8	5.5	7.6	11.6	18.5	19.6	32.9	46.9	54.7	58.6	78	
Max. Output Current Arms	2.1	2.9	5.8	9.3	11	16.9	17	28	42	56	84	110	130	140	170	
Regenerative Resistors		None or external														External
Main Circuit*																Three-phase 200 to 230 VAC+10% to -15% 50/60 Hz
Control Circuit*																Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz

### Three-phase 400 V

SERVOPACK Model	SGDV□□□□	1R9D	3R5D	5R4D	8R4D	120D	170D	210D	260D	280D	370D
Applicable Servomotor Max. Capacity kW	0.5	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15	
Continuous Output Current Arms	1.9	3.5	5.4	8.4	11.9	16.5	20.8	25.7	28.1	37.2	
Max. Output Current Arms	5.5	8.5	14	20	28	42	55	65	70	85	
Regenerative Resistors											External
Main Circuit											Three-phase 380 to 480 VAC+10% to -15% 50/60 Hz
Control Circuit											24 VDC ±15%

Note: The entire over voltage category is III.

## ● SERVOPACK Overload Characteristics



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics*.

\*: The dotted line indicates the characteristics of a combination of SGDV-200A SERVOPACKs and SGMGV-30A servomotors.

## Specifications

### ● SERVOPACK Specifications

Items	Specifications	
Control Method	IGBT PWM control, sine-wave driven	
Feedback	Rotary Servomotors	Serial encoder: 13-bit (incremental encoder) : 17-bit (incremental/absolute encoder) : 20-bit (incremental/absolute encoder)
	Linear Servomotors	Absolute linear scale (The signal resolution varies depending on the absolute linear scale.) Incremental linear scale (The signal resolution varies depending on the incremental linear scale or serial converter unit.)

(cont'd)

## Specifications

### ● SERVOPACK Specifications (continued from previous page)

Items	Specifications			
Operating Conditions	Ambient Temperature	0 to +55°C		
	Storage Temperature	-20 to +85°C		
	Ambient Humidity	90%RH or less	With no freezing or condensation	
	Storage Humidity	90%RH or less		
	Vibration Resistance	4.9 m/s <sup>2</sup>		
	Shock Resistance	19.6 m/s <sup>2</sup>		
	Protection Class	IP10	An environment that satisfies the following conditions. • Free of corrosive or flammable gases • Free of exposure to water, oil, or chemicals • Free of dust, salts, or iron dust	
	Pollution Degree	2		
	Altitude	1000 m or less		
Applicable Standards	Others	Do not use SERVOPACKs in the following locations: • Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity		
		UL508C EN50178, EN55011 group1 classA, EN61000-6-2, EN61800-3, EN61800-5-1, EN954-1, IEC61508-1, IEC61508-2, IEC61508-4, EC/ISO13849-1		
Configuration		Standard: Base-mounted Optional: Rack-mounted, Duct-ventilated		
Performance	Speed Control Range		1:5000 (The lower limit of the speed control range must be lower than the point at which the rated torque does not cause the servomotor to stop.)	
	Speed Regulation*	Load Fluctuation	0% to 100% load: ±0.01% max. (at rated speed)	
		Voltage Fluctuation	Rated voltage: ±10% : 0% (at rated speed)	
		Temperature Fluctuation	25±25°C : ±0.1% max. (at rated speed)	
	Torque Control Tolerance (Repeatability)		±1%	
I/O Signal	Encoder Output Pulses		Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available.	
	Sequence Input	Input Signals which can be allocated	Number of Channels 7 channels	
			Functions For more information on input signals used with the SERVOPACK, refer to the specifications for the INDEXER Module on the next page.	
	Sequence Output	Fixed Output	Servo alarm (ALM)	
		Output Signals which can be allocated	Number of Channels 3 channels	
			Functions For more information on output signals used with the SERVOPACK, refer to the specifications for the INDEXER Module on the next page.	
Communications	RS-422A Communications	Interface	Digital operator (JUSP-OP05A-1-E), personal computer (can be connected with SigmaWin+)	
		1:N communications	RS-422A port: N= 15 max. available	
		Axis address setting	Set by parameters	
	USB Communications	Interface	Personal computer (can be connected with SigmaWin+.)	
		Communications Standard	Compliant with USB1.1 standard (12 Mbps)	
Display		One 7-segment LED, CHARGE, and POWER indicators		
Analog Monitor		Number of points: 2 Output voltage: ±10 VDC (linearity effective range ±8 V) Resolution: 16 bit Accuracy: ±20 mV (Typ) Max. output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)		
Dynamic Brake (DB)		Activated when the power supply for the main circuit or the servomotor power is OFF (Servo OFF), when overtravel (OT) or a servo alarm occurs, or during a hardwired base block		
Regenerative Processing		Included (For more information, refer to the previous page.)		
Overtravelling (OT) Prevention		Dynamic brake stop at P-OT or N-OT, deceleration to a stop, or free run to a stop		
Protective Functions		Overcurrent, Overvoltage, low voltage, overload, regeneration error, etc.		
Utility Functions		Gain adjustment, alarm history, JOG operation, origin search, etc.		
Safety Functions	Input	/HWBB1, /HWBB2: Baseblock signal for power module		
	Output	EDM1: Status monitor (fixed output) of built-in safety circuit		
Option Module		Fully-closed Module		

\*: Speed regulation by load regulation is defined as follows:

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

## Specifications

### ● INDEXER Module

Items		Specifications		
Control Method	Program Table Method		Program table positioning in which steps are executed sequentially by commands given through contact input or serial communications Positioning in which station numbers are specified by commands given through contact input or serial communications	
	Max. Number of Steps	256		
		256		
		256		
Serial Communications Method		Serial command by 1-channel ASCII code Communications specifications: RS-422/485 (50 m max.) Connection topology: Multi-drop connection (16 axes max.) Baud rate: 9600, 19200, 38400 bps		
Other Functions		Registration (positioning by external signal), homing		
Display	LED	Lit during parameter setting, monitoring, executing utility functions, etc.		
I/O Signal	Input	SERVOPACK End	<ul style="list-style-type: none"> <li>• Servo ON (/S-ON)</li> <li>• Forward run prohibited (P-OT), reverse run prohibited (N-OT)</li> <li>• Homing deceleration limit switch (/DEC)</li> <li>• Alarm reset (/ALM-RST)</li> <li>• Registration latch (/RGRT)</li> </ul>	
		Module End	Mode selection (/MODE0/1)	
			<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: center;">Mode 0</th> <th style="text-align: center;">Mode 1</th> </tr> </thead> <tbody> <tr> <td> <ul style="list-style-type: none"> <li>• Starts or interrupts program table operation (/START-STOP)</li> <li>• Resets program table operation (/PGMRES)</li> <li>• Program table selection 0 (/SEL0) to</li> <li>• Program table selection 7 (/SEL7)</li> </ul> </td> <td> <ul style="list-style-type: none"> <li>• Starts homing (/HOME)</li> <li>• Starts forward JOG operation (/JOGP)</li> <li>• Starts reverse JOG operation (/JOGN)</li> <li>• JOG speed table selection 0 (/JOG0) to</li> <li>• JOG speed table selection 3 (/JOG3)</li> </ul> </td> </tr> </tbody> </table>	Mode 0
Mode 0	Mode 1			
<ul style="list-style-type: none"> <li>• Starts or interrupts program table operation (/START-STOP)</li> <li>• Resets program table operation (/PGMRES)</li> <li>• Program table selection 0 (/SEL0) to</li> <li>• Program table selection 7 (/SEL7)</li> </ul>	<ul style="list-style-type: none"> <li>• Starts homing (/HOME)</li> <li>• Starts forward JOG operation (/JOGP)</li> <li>• Starts reverse JOG operation (/JOGN)</li> <li>• JOG speed table selection 0 (/JOG0) to</li> <li>• JOG speed table selection 3 (/JOG3)</li> </ul>			
Output	SERVOPACK End	<ul style="list-style-type: none"> <li>• Servo alarm (ALM) • Servo ready (/S-RDY)</li> <li>• Error/warning (/WARN) • Alarm code output 0 to 2 (ALO0 to ALO2)</li> <li>• Braking (/BK)</li> </ul>		
	Module End	<ul style="list-style-type: none"> <li>• Positioning completed (/INPOSITION)</li> <li>• Programmable output 0 to 7 (/POUT0 to /POUT7)</li> </ul>		

## Program Table Functions

Function		Setting Range	Setting Unit	Description
PGMSTEP	Program step	—	—	Program step number (0 to 255)
POS	Target position	-99,999,999 to +99,999,99	Reference unit	Specifies the target position. Absolute position (A), relative distance (I), infinite length (INFINITE), Stop (STOP), no motion command (-)
SPD	Positioning speed	1 to 99,999,999	× 1000 reference units/min	Specifies the positioning speed.
RDST	External positioning distance	0 to 99,999,999	Reference unit	Specifies registration distance. For no registration, set “-”.
RSPD	External positioning speed	1 to 99,999,999	× 1000 reference units/min	Specifies registration speed.
ACC	Acceleration	1 to 99,999,999	× 1000 reference units/min/ms	Specifies acceleration for positioning or registration. To continue with the acceleration specified in the previously executed program step, set “:”.
DEC	Deceleration	1 to 99,999,999	× 1000 reference units/min/ms	Specifies deceleration for positioning or registration. To continue with the deceleration specified in the previously executed program step, set “:”.
POUT	Programmable output signals	—	—	Specifies the operation of programmable output signals /POUT0 to /POUT7. Active (A), inactive (N), ZONE signal (Z), maintain previous condition (:)
EVENT	Pass condition	0 to 99,999 (Waiting time settings)	ms	Sets waiting time (Tn) and any one of the following in tandem: Positioning completion signal (I), position reference distribution completed signal (D), positioning near signal (N), or selection signal (SELn)
LOOP	Number of executions	1 to 99,999	—	Specifies the number of executions from positioning start to pass condition (EVENT).
NEXT	Program step to be executed next	0 to 255	—	Specifies the program step (PGMSTEP) to be executed next. To end program table operation, set “END”.

## Power Supply Capacities and Power Losses

Main Circuit Power Supply	Applicable Servomotor Max. Capacity kW	SERVOPACK Model SGDV□□□□	Power Supply Capacity kVA	Output Current Arms	Main Circuit Power Loss W	Regenerative Resistor Power Loss W	Control Circuit Power Loss W	Total Power Loss W	
Signal-phase 100 V	0.05	R70F	0.2	0.66	5.4	—	17	22.4	
	0.1	R90F	0.3	0.91	7.8			24.8	
	0.2	2R1F	0.7	2.1	14.4			31.4	
	0.4	2R8F	1.4	2.8	25.6			42.6	
Single-phase 200 V	0.05	R70A	0.2	0.66	5.2	—	17	22.2	
	0.1	R90A	0.3	0.91	7.4			24.4	
	0.2	1R6A	0.7	1.6	13.7			30.7	
	0.4	2R8A	1.2	2.8	24.9			41.9	
	0.75	5R5A	1.9	5.5	52.7	8		77.7	
	1.5	120A	4	11.6	68.2	10	22	100.2	
Three-phase 200 V	0.05	R70A	0.2	0.66	5.1	—	17	22.1	
	0.1	R90A	0.3	0.91	7.3			24.3	
	0.2	1R6A	0.6	1.6	13.5			30.5	
	0.4	2R8A	1	2.8	24.0			41.0	
	0.5	3R8A	1.4	3.8	20.1	8		45.1	
	0.75	5R5A	1.6	5.5	43.8			68.8	
	1.0	7R6A	2.3	7.6	53.6			78.6	
	1.5	120A	3.2	11.6	65.8	10	22	97.8	
	2.0	180A	4	18.5	111.9	16		149.9	
	3.0	200A	5.9	19.6	113.8			161.4	
	5.0	330A	7.5	32.9	263.7	36	27	326.7	
	6.0	470A	10.7	46.9	279.4	(180) *1	33	312.4	
	7.5	550A	14.6	54.7	357.8			390.8	
	11	590A	21.7	58.6	431.7	(350) *2	48	479.7	
	15	780A	29.6	78	599.0			647.0	
Three-phase 400 V	0.5	1R9D	1.1	1.9	24.6	14	21	59.6	
	1.0	3R5D	2.3	3.5	46.1			81.1	
	1.5	5R4D	3.5	5.4	71.3			106.3	
	2.0	8R4D	4.5	8.4	77.9	28	25	130.9	
	3.0	120D	7.1	11.9	108.7			161.7	
	5.0	170D	11.7	16.5	161.1	36	24	221.1	
	6.0	210D	12.4	20.8	172.7	(180) *3	27	199.7	
	7.5	260D	14.4	25.7	218.6			245.6	
	11	280D	21.9	28.1	294.6			324.6	
	15	370D	30.6	37.2	403.8	(350) *4	30	433.8	

\*1: For the optional JUSP-RA04-E regenerative resistor unit.

\*2: For the optional JUSP-RA05-E regenerative resistor unit.

\*3: For the optional JUSP-RA18-E regenerative resistor unit.

\*4: For the optional JUSP-RA19-E regenerative resistor unit.

Notes: 1 SGDVR70F, R90F, 2R1F, 2R8F, R70A, R90A, 1R6A, and 2R8A SERVOPACKs do not have built-in regenerative resistors.

If the regenerative energy exceeds the specified value, connect an external regenerative resistor (optional).

2 SGDVR470A, 550A, 590A, 780A, 210D, 260D, 280D, 370D SERVOPACKs do not have built-in regenerative resistors.

Be sure to connect a regenerative resistor unit or an external regenerative resistor. For selection details, refer to page 409.

3 Regenerative resistor power losses are allowable losses. Take the following action if this value is exceeded.

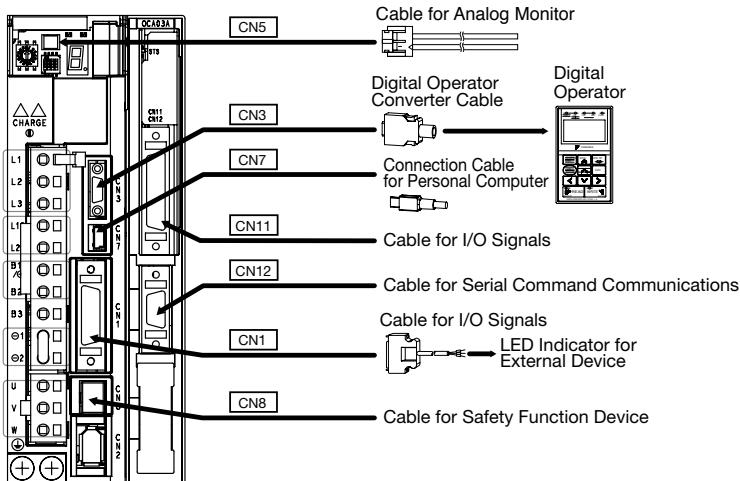
- Remove the lead or short bar that is short-circuiting the SERVOPACK main circuit terminal B2 and B3.

(SGDV3R8A, 5R5A, 7R6A, 120A, 180A, 200A, 330A, or 400-V class SERVOPACKs.)

- Install an external regenerative resistor (optional). For selection details, refer to page 409.

## Selecting Cables

### ● Cables for CN1 | CN3 | CN5 | CN7 | CN8 | CN11 | CN12 (INDEXER Module-Mounted SERVOPACK)



	Name	Length	Order No.	Specifications	Details
CN1 Cables for I/O Signals	Connector Kit		JZSP-CSI9-2-E	Soldered	(1)
	Connector Terminal Converter Unit	0.5 m	JUSP-TA26P-E	Terminal Block and Connection Cable	(2)
		1 m	JUSP-TA26P-1-E		
		2 m	JUSP-TA26P-2-E		
	Cable with Loose wire at One End	1 m	JZSP-CSI02-1-E		(3)
		2 m	JZSP-CSI02-2-E		
		3 m	JZSP-CSI02-3-E		
CN3	Digital Operator		JUSP-OP05A-1-E	With Connection Cable (1 m)	(4)
	Digital Operator Converter Cable*1	0.3 m	JZSP-CVS05-A3-E	Cable with Connectors at Both Ends	(5)
CN7	Connection Cables for Personal Computer	2.5 m	JZSP-CVS06-02-E	Cable with Connectors at Both Ends	(6)
CN5	Cables for Analog Monitor	1 m	JZSP-CA01-E	SERVOPACK End	(7)
CN8 Cable for Safety Function Device	Cables with Connector*2	1 m	JZSP-CVH03-01-E		(8)
		3 m	JZSP-CVH03-03-E		
	Connector kit*3			Contact Tyco Electronics Japan G.K. Product name : Industrial Mini I/O D-shape Type1 Plug Connector Kit Model : 2013595-1	
CN11 Cable for I/O Signals	Connector Kit		DP9420007-E		(9)
	Cable with Loose wire at One End	1 m	JZSP-CVI01-1-E		(10)
		2 m	JZSP-CVI01-2-E		
		3 m	JZSP-CVI01-3-E		
	Cable with Terminal Block at One End	0.5 m	JUSP-TA36V-E		(11)
		1 m	JUSP-TA36V-1-E		
		2 m	JUSP-TA36V-2-E		
CN12 Cable for Serial Command Communications	Connector kit*3		JZSP-CHI9-1		(12)

\*1 : A converter cable is required to use Σ-III series digital operators (model: JUSP-OP05A) for Σ-V series SERVOPACKs.

\*2 : When using the safety function, connect this cable to the safety devices.

Even when not using the safety function, use SERVOPACKs with the Safe Jumper Connector (model: JZSP-CVH05-E) connected.

\*3 : Use the connector kit when you make cables yourself.

## Selecting Cables

### (1) Connector Kit for CN1

Use the following connector and cable to assemble the cable.  
The CN1 connector kit includes one case and one connector.

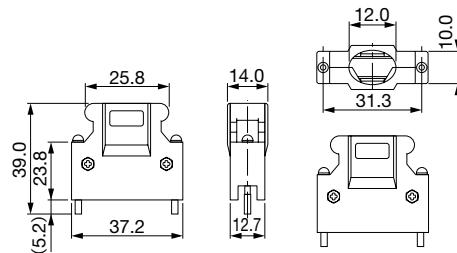
Connector Kit Model	Case		Connector	
	Model	Qty	Model	Qty
JZSP-CSI9-2-E	10326-52A0-008*	1 set	10126-3000PE* (Soldered)	1

\* : Manufactured by 3M Japan Ltd.

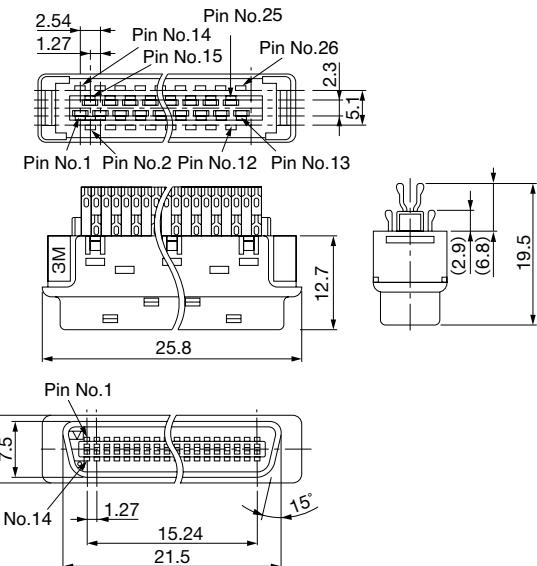
#### • Cable Size

Item	Specifications
Cable	Use twisted-pair or twisted-pair shielded wire.
Applicable Wires	AWG24, 26, 28, 30
Cable Finished Diameter	16 dia. max.

#### • External Dimensions of Case (Units: mm)

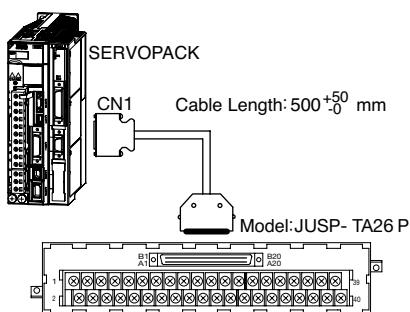


#### • External Dimensions of Connector (Units: mm)

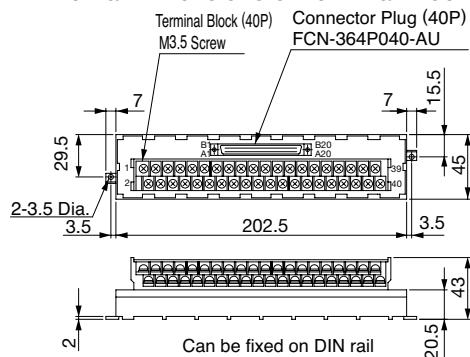


### (2) Connector Terminal Converter Unit for CN1

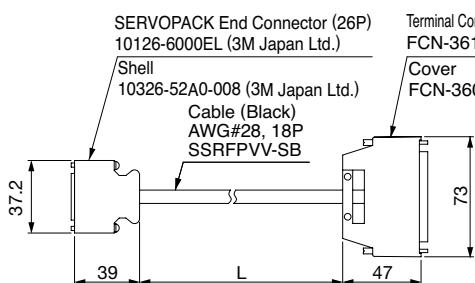
#### • Configurations



#### • External Dimensions of Terminal Block (Units: mm)



#### • External Dimensions of Cable (Units: mm)



Terminal Converter Unit-end Connector (40P)  
FCN-361J040-AU (Fujitsu Ltd.)

Model	Cable Length (L)	Approx. Mass
JUSP-TA26P-E	0.5 m	100 g
JUSP-TA26P-1-E	1 m	200 g
JUSP-TA26P-2-E	2 m	400 g

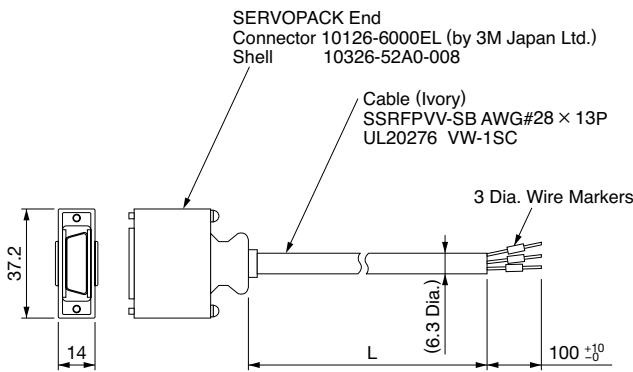
Note: The pin number in the SERVOPACK connector and the pin number in the terminal block are the same. Pin numbers 1 to 26 are used in the terminal block. Do not use a pin number of 27 or higher.

If assembling cables, refer to • Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CS/02-□-E Cable on the next page.

## Selecting Cables

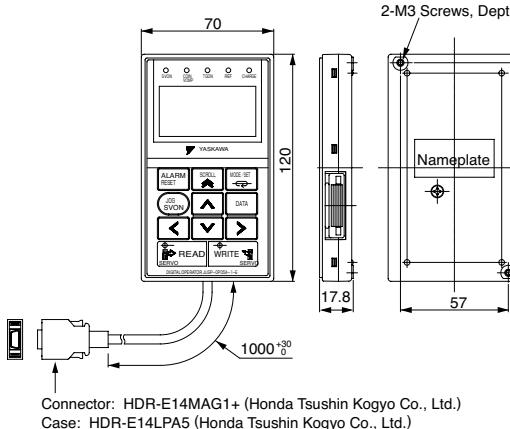
### (3) Cable with Loose Wires at One End for CN1

- External Dimensions (Units: mm)



Model	Cable Length
JZSP-CSI02-1-E	1 m
JZSP-CSI02-2-E	2 m
JZSP-CSI02-3-E	3 m

### (4) Digital Operator (Model: JUSP-OP05A-1-E) (Units: mm)



### ● Cable with Loose Wires at One End for CN1

Connection Diagram of JZSP-CSI02-□-E Cable

Pin No.	Signal	Wire Color	Marking		Host Controller End
			Color	Dots	
1	/WARN+(/SO1+)	Blue	Red	1	1
2	/WARN-(/SO1-)	Blue	Black	1	2
3	ALM+	Pink	Red	1	3
4	ALM-	Pink	Black	1	4
5	-	Green	Red	1	5
6	+24VIN	Green	Black	1	6
7	/ALM-RST	Orange	Red	1	7
8	P-OT	Orange	Black	1	8
9	N-OT	Gray	Red	1	9
10	/DEC	Gray	Black	1	10
11	-	Blue	Red	2	11
12	/RGRT	Blue	Black	2	12
13	/S-ON	Pink	Red	2	13
14	BAT(+)	Green	Red	2	14
15	BAT(-)	Green	Black	2	15
16	SG	Pink	Black	2	16
17	PAO	Orange	Red	2	17
18	/PAO	Orange	Black	2	18
19	PBO	Gray	Red	2	19
20	/PBO	Gray	Black	2	20
21	PCO	Blue	Red	3	21
22	/PCO	Blue	Black	3	22
23	/BK+(/SO2+)	Pink	Red	3	23
24	/BK-(/SO2-)	Pink	Black	3	24
25	/S-RDY+(/SO3+)	Green	Red	3	25
26	/S-RDY-(/SO3-)	Green	Black	3	26

Host Controller End

Lead Marker

1

2

3

4

5

6

7

8

9

10

11

12

13

14

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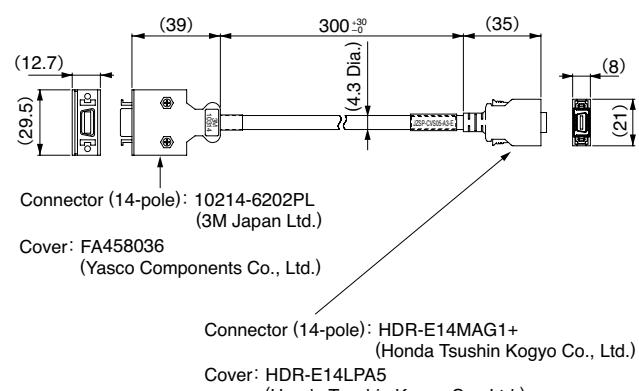
26

— : Represents twisted-pair wires.

### (5) Digital Operator Converter Cable for CN3 (Model: JZSP-CVS05-A3-E)

A converter cable is required to use Σ-III series digital operators (model: JUSP-OP05A) for Σ-V series SERVOPACKs.

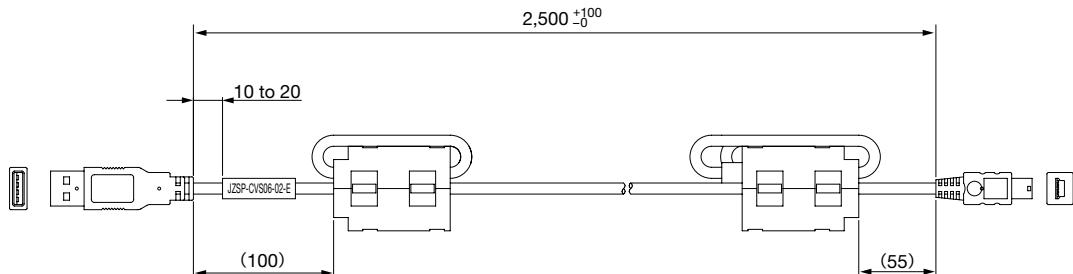
- External Dimensions (Units: mm)



## Selecting Cables

### (6) Connection Cable for Personal Computer for CN7 (Model: JZSP-CVS06-02-E)

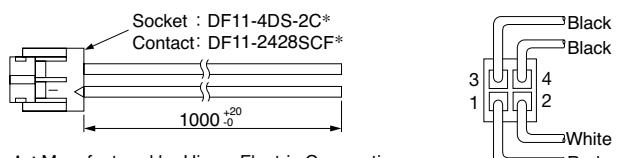
- External Dimensions (Units: mm)



**IMPORTANT** Use a cable specified by Yaskawa.  
When using other cables, operation cannot be guaranteed.

### (7) Cable for Analog Monitor for CN5 (Model: JZSP-CA01-E)

- External Dimensions (Units: mm)



\* : Manufactured by Hirose Electric Corporation.

View from Cable End

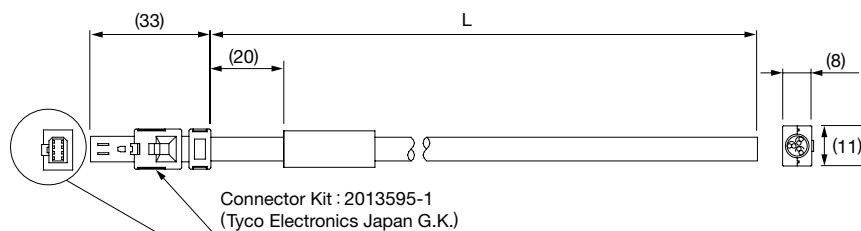
- Specifications

Pin No.	Cable Color	Signal	Standard Settings
1	Red	Analog Monitor 2	Motor speed : 1V/1000 min⁻¹
2	White	Analog Monitor 1	Torque reference : 1V/100% rated torque
3, 4	Black (2 cables)	GND(0V)	—

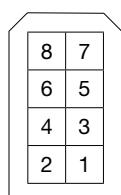
Note : The specifications above are factory settings. Monitor specifications can be changed by changing parameters Pn006 and Pn007.

### (8) Cable with Connector for CN8

- External Dimensions (Units: mm)



Pin Layout



Model	Cable Length (L)
JZSP-CVH03-01-E	1 m
JZSP-CVH03-03-E	3 m

- Specifications

Pin No.	Signal	Lead Color	Marking Color
1	Not used	—	—
2	Not used	—	—
3	/HWBB1-	White	Black
4	/HWBB1+	White	Red
5	/HWBB2-	Gray	Black
6	/HWBB2+	Gray	Red
7	EDM1-	Orange	Black
8	EDM1+	Orange	Red

## Selecting Cables

### (9) Connector Kit for CN11

Use the following connector and cable to assemble the cable.  
The CN11 connector kit includes one case and one connector.

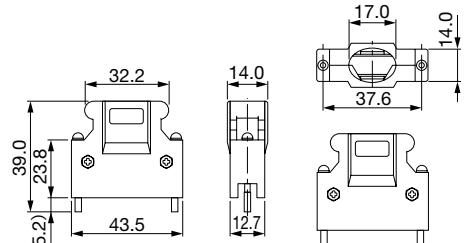
Connector Kit Model	Case		Connector	
	Model	Qty	Model	Qty
DP9420007-E	10336-52A0-008*	1 set	10136-3000PE* (Soldered)	1

\* : Manufactured by 3M Japan Ltd.

#### • Cable Size

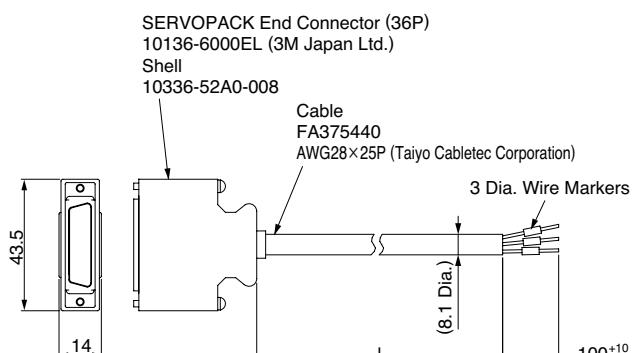
Item	Specifications
Cable	Use twisted-pair or twisted-pair shielded wire.
Applicable Wires	AWG24, 26, 28, 30
Cable Finished Diameter	16 dia. max.

#### • External Dimensions of Case (Units: mm)



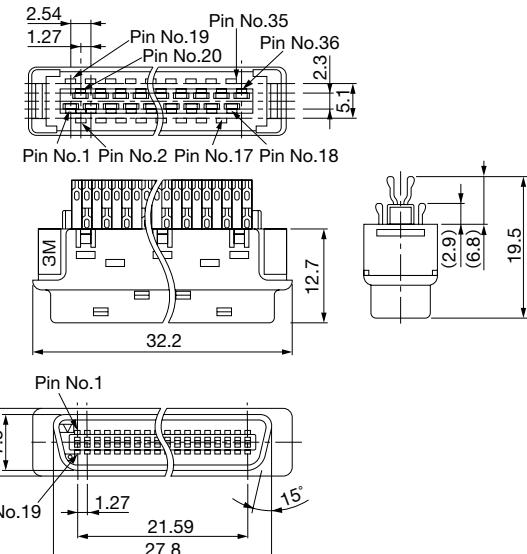
### (10) Cable with Loose Wires at One End for CN11

#### • External Dimensions (Units: mm)



Model	Cable Length
JZSP-CVI01-1-E	1 m
JZSP-CVI01-2-E	2 m
JZSP-CVI01-3-E	3 m

#### • External Dimensions of Connector (Units: mm)



#### • Cable with Loose Wires at One End for CN11 Connection Diagram of JZSP-CVI01-□-E Cable

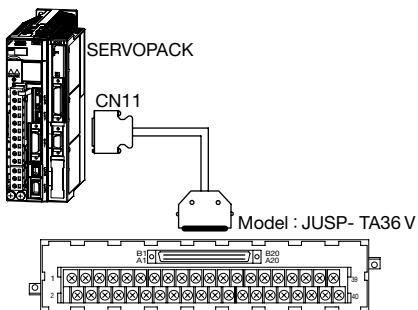
Pin No.	Signal			Marking		Host Controller End Lead Marker
	MODE0	MODE1	Wire Color	Color	Dots	
1	COM+	Orange	Red	1		1
2	-	-	-	-	-	-
3	/MODE0/1	Gray	Red	1		3
4	-	-	-	-	-	-
5	STR-STP /HOME	White	Red	1		5
6	-	-	-	-	-	-
7	PGMRES /JOGP	Yellow	Red	1		7
8	-	-	-	-	-	-
9	SEL0 /JOGN	Pink	Red	1		9
10	-	-	-	-	-	-
11	SEL1 /JOG0	Orange	Red	2		11
12	-	-	-	-	-	-
13	SEL2 /JOG1	Gray	Red	2		13
14	SEL5	White	Red	2		14
15	SEL3 /JOG2	Yellow	Red	2		15
16	SEL6	Pink	Red	2		16
17	SEL4 /JOG4	Orange	Red	3		17
18	SEL7	Gray	Red	3		18
19	INPOS+	White	Red	3		19
20	INPOS-	White	Black	3		20
21	POUT0+	Yellow	Red	3		21
22	POUT0-	Yellow	Black	3		22
23	POUT1+	Pink	Red	3		23
24	POUT1-	Pink	Black	3		24
25	POUT2+	Orange	Red	4		25
26	POUT2-	Orange	Black	4		26
27	POUT3+	Gray	Red	4		27
28	POUT3-	Gray	Black	4		28
29	POUT4+	White	Red	4		29
30	POUT4-	White	Black	4		30
31	POUT5+	Yellow	Red	4		31
32	POUT5-	Yellow	Black	4		32
33	POUT6+	Pink	Red	4		33
34	POUT6-	Pink	Black	4		34
35	POUT7+	Orange	Red	5 or more		35
36	POUT7-	Orange	Black	5 or more		36
Case	Shield	-	-	-		

△ : Represents twisted-pair wires.

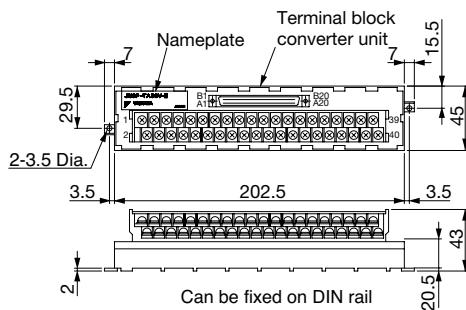
## Selecting Cables

#### (11) Cable with Terminal Block at One End (for CN11)

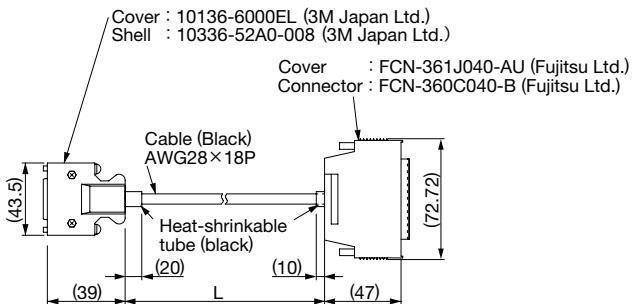
- Configurations



- External Dimensions of Terminal Block (Units: mm)



- External Dimensions of Cable (Units: mm)



Model	Cable Length (L)	Approx. Mass
JUSP-TA36V-E	0.5 m	100 g
JUSP-TA36V-1-E	1 m	200 g
JUSP-TA36V-2-E	2 m	400 g

Note: The pin number in the SERVOPACK connector and the pin number in the terminal block are the same.

Pin numbers 1 to 36 are used in the terminal block.

**Do not use a pin number of 37 or higher.**

If assembling cables, refer to the **Cable with Loose Wires at One End for CN11 Connection Diagram of JZSP-CVI01-□-E Cable** on the previous page.

**(12) Connector Kit for CN12**

Use the following connector and cable to assemble the cable.

The CN12 connector kit includes one case and one connector.

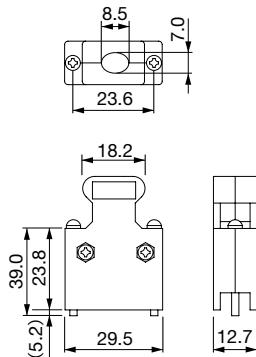
Connector Kit Model	Case		Connector	
	Model	Qty	Model	Qty
JZSP-CHI9-1	10314-52A0-008*	1 set	10114-3000PE* (Soldered)	1

\* : Manufactured by 3M Japan Ltd.

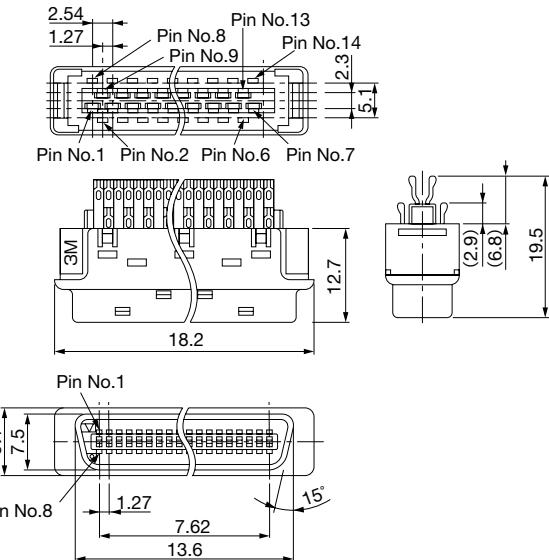
- Cable Size

Item	Specifications
Cable	Use twisted-pair or twisted-pair shielded wire.
Applicable Wires	AWG24, 26, 28, 30
Cable Finished Diameter	16 dia. max.

- External Dimensions of Case (Units: mm)



- External Dimensions of Connector (Units: mm)





# Description of Components

## Command Option Attachable Type SERVOPACK (SGDV-□□□□ E1/E5)

### ● Model Designations

When ordering a SERVOPACK and a INDEXER module separately, use the following SERVOPACK model number:

S G D V - R70 A E1 A 000 00 0

Σ-V Series SGDV SERVOPACK	1st+2nd+ 3rd digits	4th digit	5th+6th digits	7th digit	8th+9th+ 10th digits	11th+12th digits	13th digit
---------------------------------	------------------------	--------------	-------------------	--------------	-------------------------	---------------------	---------------

1st+2nd+3rd digits Current			4th digit Power Supply Voltage			8th+9th+10th digits Options (hardware)		
Voltage	Code	Applicable Servomotor Max. Capacity kW	Code	Specifications	Code	Specifications		
Single-phase 100 V	R70	0.05	F	Single-phase 100 VAC	000	Base-mounted (standard)		
	R90	0.1	A	Three-phase 200 VAC	001	Rack-mounted* <sup>3</sup>		
	2R1	0.2	D	Three-phase 400 VAC	002	Varnished		
	2R8	0.4			003	Rack-mounted* <sup>3</sup> and Varnished		
	R70* <sup>1</sup>	0.05			008	Single-phase 200 VAC input (Model: SGDV-120AE1A008000)		
	R90* <sup>1</sup>	0.1			020	Dynamic brake (DB)* <sup>4</sup>		
	1R6* <sup>1</sup>	0.2						
	2R8* <sup>1</sup>	0.4						
	3R8	0.5						
	5R5* <sup>1</sup>	0.75						
Three-phase 200 V	7R6	1.0						
	120* <sup>2</sup>	1.5						
	180	2.0						
	200	3.0						
	330	5.0						
	470	6.0						
	550	7.5						
	590	11						
	780	15						
	1R9	0.5						
	3R5	1.0						
	5R4	1.5						
	8R4	2.0						
	120	3.0						
Three-phase 400 V	170	5.0						
	210	6.0						
	260	7.5						
	280	11						
	370	15						

5th+6th digits Interface

Code	Specifications
E1	Command Option Attachable Type (For rotary servomotors)
E5	Command Option Attachable Type (For linear servomotors)

7th digit Design Revision Order

A
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11th+12th digits Options (software)

Code	Specifications
00	Standard

13th digit Options (parameter)

Code	Specifications
0	Standard

\*<sup>1</sup>: These amplifiers can be powered with single or three-phase.  
\*<sup>2</sup>: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV-120AE1A008000)  
\*<sup>3</sup>: SERVOPACKs of 6 kW or more are duct-ventilated.  
\*<sup>4</sup>: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.  
Note: If the option codes digits 8 to 13 are all zeros, they are omitted.  
Contact your Yaskawa representative for information on combining options.

**IMPORTANT** One option case kit is required for each SERVOPACK.  
Option case kit model: SGDV-OZA01A

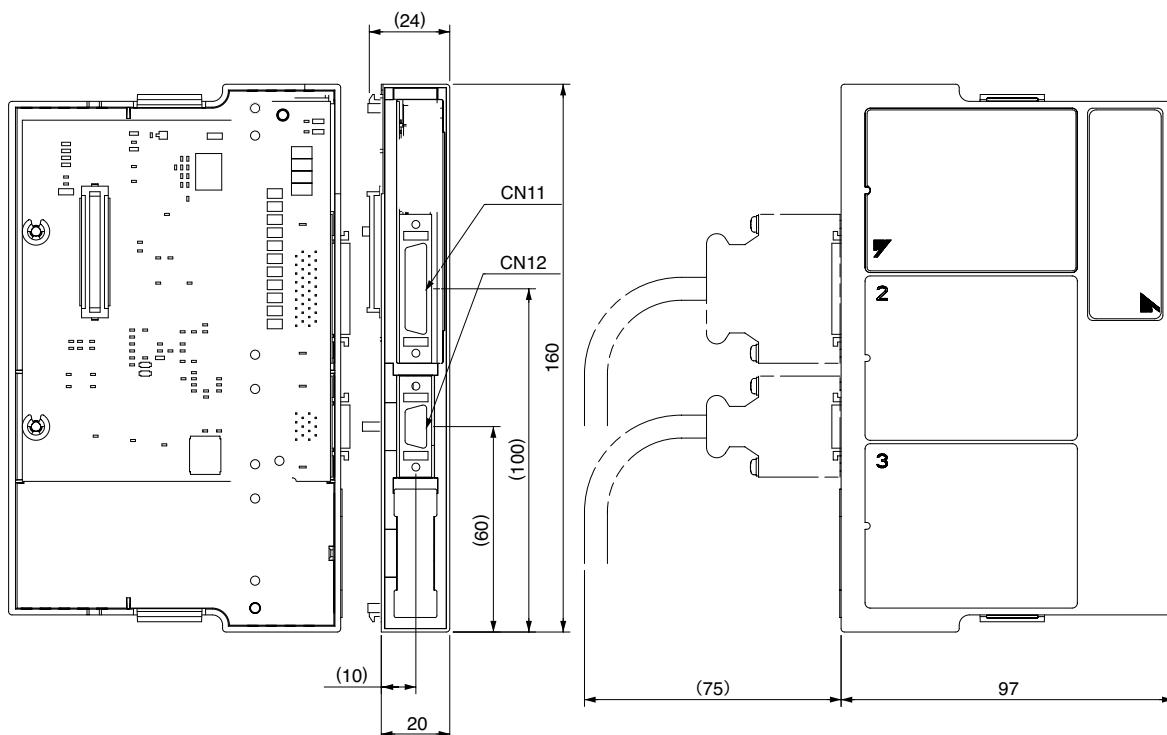
## INDEXER Module (SGDV-OCA03A)

### ● Model Designations

When ordering a SERVOPACK and an INDEXER module separately, use the following INDEXER module model number:

**SGDV-OCA03A**

### ● External Dimensions (Units: mm)



AC

Description of Components

Approx. Mass: 0.2 kg

Port	Model	Pin	Manufacturer
CN11	10236-52A2PL	36	3M Japan Ltd.
CN12	10214-52A2PL	14	3M Japan Ltd.

Note: The connectors above or their equivalents are used for SERVOPACKs.

# DeviceNet Module-Mounted SERVOPACK

**SGDV□□□□E□□□□□5□□\***

(Driven by SERVOPACK control power supply)

**SGDV□□□□E□□□□□6□□\***

(Driven by external power supply)



\*: Model number for SERVOPACK and module set

## Model Designations

S G D V \*<sup>1</sup> R70 A E1 A 000 00 0 100

Σ-V Series  
SGDV  
SERVOPACK

1st+2nd+3rd digits      4th digit      5th+6th digits      7th digit      8th+9th+10th digits      11th+12th digits      13th digit      14th +15th+16th digits

1st+2nd+3rd digits Current

Voltage	Code	Applicable Servomotor Max. Capacity kW
Single-phase 100 V	R70	0.05
	R90	0.1
	2R1	0.2
	2R8	0.4
Three-phase 200 V	R70* <sup>2</sup>	0.05
	R90* <sup>2</sup>	0.1
	1R6* <sup>2</sup>	0.2
	2R8* <sup>2</sup>	0.4
	3R8	0.5
	5R5* <sup>2</sup>	0.75
	7R6	1.0
	120* <sup>3</sup>	1.5
	180	2.0
	200	3.0
	330	5.0
	470	6.0
	550	7.5
	590	11
	780	15
Three-phase 400 V	1R9	0.5
	3R5	1.0
	5R4	1.5
	8R4	2.0
	120	3.0
	170	5.0
	210	6.0
	260	7.5
	280	11.0
	370	15.0

4th digit Power Supply Voltage

Code	Specifications
F	Single-phase 100 VAC
A	Three-phase 200 VAC
D	Three-phase 400 VAC

11th+12th digits Options (software)

Code	Specifications
00	Standard

13th digit Options (parameter)

Code	Specifications
0	Standard

14th +15th +16th digits Option Modules

Code	Specifications
500	DeviceNet module (Driven by SERVOPACK control power supply)
501	DeviceNet module (Driven by SERVOPACK control power supply) +Fully-closed module
600	DeviceNet module (Driven by external power supply)
601	DeviceNet module (Driven by external power supply) +Fully-closed module

5th+6th digits Interface

Code	Specifications
E1	Command option attachable type (For rotary servomotors)
E5	Command option attachable type (For linear servomotors)

7th digit Design Revision Order

A

8th+9th+10th digits Options (hardware)

Code	Specifications
000	Base-mounted (standard)
001	Rack-mounted* <sup>4</sup>
002	Varnished
003	Rack-mounted* <sup>4</sup> and Varnished
008	Single-phase 200 VAC input (Model: SGDV120AE1A008000)
020	Dynamic brake (DB)* <sup>5</sup>

\*1: The model number of a SERVOPACK with option modules is not hyphenated after SGDV.

\*2: These amplifiers can be powered with single or three-phase.

\*3: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV120AE1A008000)

\*4: SERVOPACKs of 6 kW or more are duct-ventilated.

\*5: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.

Note: Contact your Yaskawa representative for information on combining options.

## Features

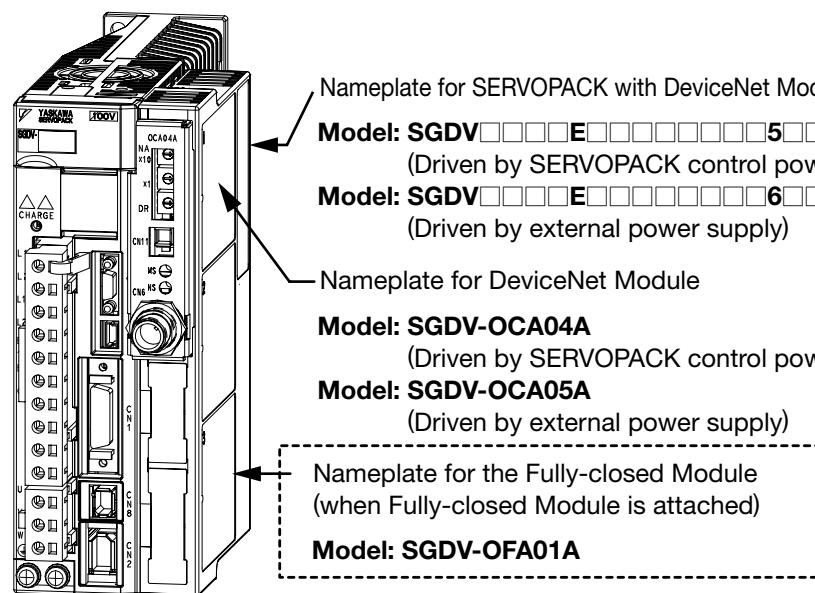
- Conforms to communication specifications of DeviceNet, an open field network
  - Motion controls can be easily realized by connecting the SERVOPACK to the host controller with DeviceNet.
  - Wide variety of DeviceNet tools commercially available can be used.
- Monitor and control data of servo drives with the host controller
  - Status of servo drives and information on alarms can be monitored from the host controller by using the communications network.
  - Maintenance can be easily done, because data of servo drives is controlled by the host controller. Less time is required for test runs and adjustments, and maintenance work can be done more efficiently.
- Improved reliability at lower costs with less wiring
  - Much less wiring is needed, because the host controller and SERVOPACKs are connected with the communications network.
- Wide variety of position control functions
  - Each positioning command can be easily executed from the host controller (PCL or PC).
  - Variety of position control methods can be used: Simple positioning, homing, continuous speed operation, switching to positioning, and programmed operations.

AC

DeviceNet

## Nameplate

Nameplate for  
Command Option  
Attachable Type  
SERVOPACK  
**Model: SGDV-□□□□E□A**



## Ratings

### Single-phase 100 V

SERVOPACK Model	SGDV□□□□	R70F	R90F	2R1F	2R8F
Applicable Servomotor Max. Capacity	kW	0.05	0.1	0.2	0.4
Continuous Output Current	Arms	0.66	0.91	2.1	2.8
Max. Output Current	Arms	2.1	2.9	6.5	9.3
Regenerative Resistors		None or external			
Main Circuit		Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz			
Control Circuit		Single-phase 100 to 115 VAC+10% to -15% 50/60 Hz			

### Three-phase 200 V

SERVOPACK Model	SGDV□□□□	R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A	180A	200A	330A	470A	550A	590A	780A											
Applicable Servomotor Max. Capacity	kW	0.05	0.1	0.2	0.4	0.5	0.75	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15											
Continuous Output Current	Arms	0.66	0.91	1.6	2.8	3.8	5.5	7.6	11.6	18.5	19.6	32.9	46.9	54.7	58.6	78											
Max. Output Current	Arms	2.1	2.9	5.8	9.3	11	16.9	17	28	42	56	84	110	130	140	170											
Regenerative Resistors		None or external				Built-in or external				External																	
Main Circuit*		Three-phase 200 to 230 VAC+10% to -15% 50/60 Hz																									
Control Circuit		Single-phase 200 to 230 VAC+10% to -15% 50/60 Hz																									

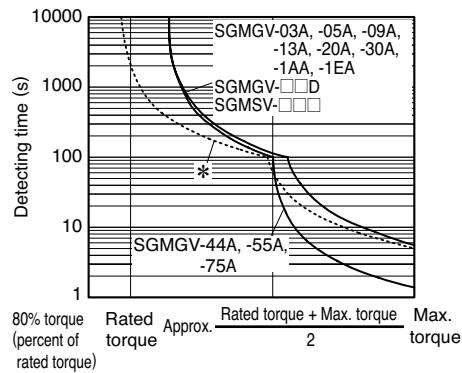
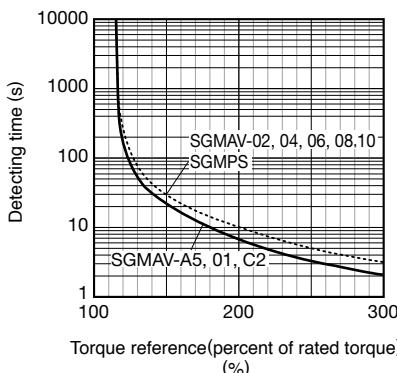
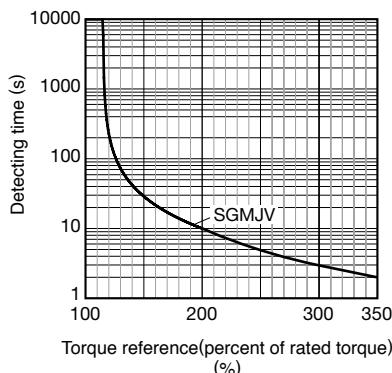
\* : The SGDV120AE1A008000 SERVOPACK rated voltage range is 220 to 230 VAC.

### Three-phase 400 V

SERVOPACK Model	SGDV□□□□	1R9D	3R5D	5R4D	8R4D	120D	170D	210D	260D	280D	370D				
Applicable Servomotor Max. Capacity	kW	0.5	1.0	1.5	2.0	3.0	5.0	6	7.5	11	15				
Continuous Output Current	Arms	1.9	3.5	5.4	8.4	11.9	16.5	20.8	25.7	28.1	37.2				
Max. Output Current	Arms	5.5	8.5	14	20	28	42	55	65	70	85				
Regenerative Resistors		Built-in or external						External							
Main Circuit		Three-phase 380 to 480 VAC+10% to -15% 50/60 Hz													
Control Circuit		24 VDC ±15%													

Note: The entire over voltage category is III.

## ● SERVOPACK Overload Characteristics



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics*.

\*: The dotted line indicates the characteristics of a combination of SGDV-200A SERVOPACKs and SGMGV-30A servomotors.

## Specifications

### ● SERVOPACK Specifications

Items	Specifications	
Control Method	IGBT PWM control, sine-wave driven	
Feedback	Rotary Servomotors	Serial encoder: 13-bit (incremental encoder), 17-bit (incremental/absolute encoder), 20-bit (incremental/absolute encoder)
	Linear Servomotors	Absolute linear scale (The signal resolution varies depending on the absolute linear scale.) Incremental linear scale (The signal resolution varies depending on the incremental linear scale or serial converter unit.)

(cont'd)

## Specifications

### ● SERVOPACK Specifications (continued from previous page)

Items	Specifications				
Operating Conditions	Ambient Temperature	0 to +55°C			
	Storage Temperature	-20 to +85°C			
	Ambient Humidity	90%RH or less	With no freezing or condensation		
	Storage Humidity	90%RH or less			
	Vibration Resistance	4.9 m/s <sup>2</sup>			
	Shock Resistance	19.6 m/s <sup>2</sup>			
	Protection Class	IP10	An environment that satisfies the following conditions. · Free of corrosive or flammable gases · Free of exposure to water, oil, or chemicals · Free of dust, salts, or iron dust		
	Pollution Degree	2			
	Altitude	1000 m or less			
Applicable Standards	Others	Do not use SERVOPACKs in the following locations: · Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity			
	UL508C, EN55011 (Group1/Class A), EN61000-6-2, EC61000-6-4, EN61800-3, EN50178, EN61800-5-1, EN/ISO13849-1, EN954-1, IEC61508-1, IEC61508-2, IEC61508-4, IEC62061, IEC61800-5-2, IEC61326-3-1				
Configuration		Standard: Base-mounted Optional: Rack-mounted, Duct-ventilated			
Performance	Speed Control Range		1:5000 (The lower limit of the speed control range must be lower than the point at which the rated torque does not cause the servomotor to stop.)		
	Speed Regulation*	Load Fluctuation	0% to 100% load: ±0.01% max. (at rated speed)		
		Voltage Fluctuation	Rated voltage: ±10% : 0% (at rated speed)		
		Temperature Fluctuation	25±25°C : ±0.1% max. (at rated speed)		
Torque Control Tolerance (Repeatability)		±1%			
I/O Signal	Encoder Output Pulses		Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available.		
	Sequence Input	Input Signals which can be allocated	Number of Channels 7 channels		
			Functions For more information on input signals used with the SERVOPACK, refer to the specifications for the DeviceNet Module on the next page.		
	Sequence Output	Fixed Output	Servo alarm (ALM)		
		Output Signals which can be allocated	Number of Channels 3 channels		
			Functions For more information on output signals used with the SERVOPACK, refer to the specifications for the DeviceNet Module on the next page.		
Communications	RS-422A Communications	Interface	Digital operator (JUSP-OP05A-1-E), personal computer (can be connected with SigmaWin+)		
		1:N communications	RS-422A port: N= 15 max. available		
		Axis address setting	Set by parameters		
	USB Communications	Interface	Personal computer (can be connected with SigmaWin+.)		
Display		Compliant with USB1.1 standard (12 Mbps)			
One 7-segment LED, CHARGE, and POWER indicators					
Number of points: 2 Output voltage: ±10 VDC (linearity effective range ±8 V) Resolution: 16 bit Accuracy: ±20 mV (Typ) Max. output current: ±10 mA Settling time (±1%): 1.2 ms (Typ)					
Dynamic Brake (DB) Activated when the power supply for the main circuit or the servomotor power is OFF (Servo OFF), when overtravel (OT) or a servo alarm occurs, or during a hardwired base block					
Regenerative Processing Included (For more information, refer to the previous page.)					
Overtravelling (OT) Prevention Dynamic brake stop at P-OT or N-OT, deceleration to a stop, or free run to a stop					
Protective Functions Overcurrent, Overvoltage, low voltage, overload, regeneration error, etc.					
Utility Functions Gain adjustment, alarm history, JOG operation, origin search, etc.					
Safety Functions	Input	/HWBB1, /HWBB2: Baseblock signal for power module			
	Output	EDM1: Status monitor (fixed output) of built-in safety circuit			
Option Module Fully-closed Module					

\*: Speed regulation by load regulation is defined as follows:

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

## Specifications

### ● DeviceNet Module Specifications

Items		Specifications		
		SGDV-OCA04A DeviceNet Module (Driven by SERVOPACK control power supply)	SGDV-OCA05A DeviceNet Module (Driven by external power supply)	
Power Supply Method	Control Section	Supplied from the control power supply of a command option-attachable SERVOPACK.	Supplied from the DeviceNet cable.	
	DeviceNet Communications Section	Supplied from the DeviceNet cable.		
Current Consumption	Control Section	Included in the current consumption of the command option-attachable SERVOPACK.	100 mA max for 24-VDC power supply 200 mA max for 11-VDC power supply	
	DeviceNet Communications Section	25 mA max.		
Command Method	Operation Specifications	Positioning via DeviceNet communications		
	Reference input	DeviceNet communications Commands: Movement references (positioning or speed) and homing		
Position Control Functions	Acceleration/Deceleration Method	Linear, asymmetrical, exponential, and S-curve acceleration/deceleration		
	Operating Methods	Simple positioning, homing, continuous speed operation, and switching to positioning		
	Fully-closed Control	Supported.		
Input Signals	Always Assigned to CN1	Counterclockwise overtravel prohibition (CCW-OT), clockwise overtravel prohibition (CW-OT), home signal input (/HOME), and external stop input (EXSTOP)		
Output Signals	Always Assigned to CN1	Brake (/BK), servo alarm (ALM), warning (/WARN), and servo ready (/S-RDY)		
Built-in Functions	Position data latching	Position data can be latched on phase C, the home signal, or the external signal.		
	LED Indicators	· MS: Module status · NS: Network status		
DeviceNet Communications	Specifications	Conforms to those used with the ODVA DeviceNet Specification Release 2.0.		
	Topology	Multidrop or T-branching (1:N)*		
	Max. Number of Nodes	64 nodes (including the master, maximum number of slaves: 63)		
	Connectors for Communications	Micro-style connector (shielded)		
	Baud Rate	125 kbps, 250 kbps, or 500 kbps		
	Max. Network Length	125 kbps: 500 m; 250 kbps: 250 m; 500 kbps: 100 m		

\*: Externally connected terminating resistance is required.

## Power Supply Capacities and Power Losses

Main Circuit Power Supply	Applicable Servomotor Max. Capacity kW	SERVOPACK Model SGDV□□□□	Power Supply Capacity kVA	Output Current Arms	Main Circuit Power Loss W	Regenerative Resistor Power Loss W	Control Circuit Power Loss W	Total Power Loss W	
Signal-phase 100 V	0.05	R70F	0.2	0.66	5.4	—	17	22.4	
	0.1	R90F	0.3	0.91	7.8			24.8	
	0.2	2R1F	0.7	2.1	14.4			31.4	
	0.4	2R8F	1.4	2.8	25.6			42.6	
Single-phase 200 V	0.05	R70A	0.2	0.66	5.2	—	17	22.2	
	0.1	R90A	0.3	0.91	7.4			24.4	
	0.2	1R6A	0.7	1.6	13.7			30.7	
	0.4	2R8A	1.2	2.8	24.9			41.9	
	0.75	5R5A	1.9	5.5	52.7	8		77.7	
	1.5	120A	4	11.6	68.2	10	22	100.2	
Three-phase 200 V	0.05	R70A	0.2	0.66	5.1	—	17	22.1	
	0.1	R90A	0.3	0.91	7.3			24.3	
	0.2	1R6A	0.6	1.6	13.5			30.5	
	0.4	2R8A	1	2.8	24.0			41.0	
	0.5	3R8A	1.4	3.8	20.1	8		45.1	
	0.75	5R5A	1.6	5.5	43.8			68.8	
	1.0	7R6A	2.3	7.6	53.6			78.6	
	1.5	120A	3.2	11.6	65.8	10	22	97.8	
	2.0	180A	4	18.5	111.9	16		149.9	
	3.0	200A	5.9	19.6	113.8			161.4	
	5.0	330A	7.5	32.9	263.7	36	27	326.7	
	6.0	470A	10.7	46.9	279.4	(180) *1	33	312.4	
	7.5	550A	14.6	54.7	357.8			390.8	
	11	590A	21.7	58.6	431.7			479.7	
	15	780A	29.6	78	599.0	(350) *2	48	647.0	
Three-phase 400 V	0.5	1R9D	1.1	1.9	24.6	14	21	59.6	
	1.0	3R5D	2.3	3.5	46.1			81.1	
	1.5	5R4D	3.5	5.4	71.3			106.3	
	2.0	8R4D	4.5	8.4	77.9	28	25	130.9	
	3.0	120D	7.1	11.9	108.7			161.7	
	5.0	170D	11.7	16.5	161.1	36	24	221.1	
	6.0	210D	12.4	20.8	172.7	(180) *3	27	199.7	
	7.5	260D	14.4	25.7	218.6			245.6	
	11	280D	21.9	28.1	294.6			324.6	
	15	370D	30.6	37.2	403.8	(350) *4	30	433.8	

\*1: For the optional JUSP-RA04-E regenerative resistor unit.

\*2: For the optional JUSP-RA05-E regenerative resistor unit.

\*3: For the optional JUSP-RA18-E regenerative resistor unit.

\*4: For the optional JUSP-RA19-E regenerative resistor unit.

Notes: 1 SGDVR70F, R90F, 2R1F, 2R8F, R70A, R90A, 1R6A, and 2R8A SERVOPACKs do not have built-in regenerative resistors.

If the regenerative energy exceeds the specified value, connect an external regenerative resistor (optional).

2 SGDVR470A, 550A, 590A, 780A, 210D, 260D, 280D, 370D SERVOPACKs do not have built-in regenerative resistors.

Be sure to connect a regenerative resistor unit or an external regenerative resistor. For selection details, refer to page 409.

3 Regenerative resistor power losses are allowable losses. Take the following action if this value is exceeded.

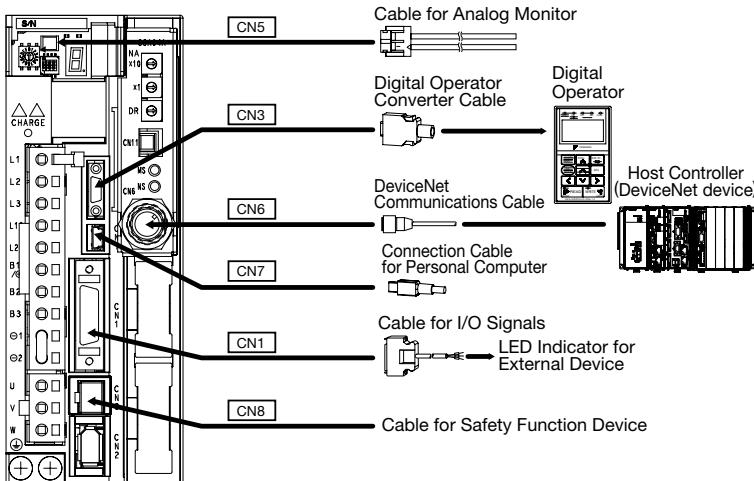
· Remove the lead or short bar that is short-circuiting the SERVOPACK main circuit terminal B2 and B3.

(SGDV3R8A, 5R5A, 7R6A, 120A, 180A, 200A, 330A, or 400-V class SERVOPACKs.)

· Install an external regenerative resistor (optional). For selection details, refer to page 409.

## Selecting Cables

### ● Cables for **CN1** **CN3** **CN5** **CN6** **CN7** **CN8** (DeviceNet Module-Mounted SERVOPACK)



	Name	Length	Order No.	Specifications	Details
<b>CN1</b> Cables for I/O Signals	Connector Kit		JZSP-CSI9-2-E	Soldered	(1)
	Connector Terminal Converter Unit	0.5 m	JUSP-TA26P-E	Terminal Block and Connection Cable	(2)
		1 m	JUSP-TA26P-1-E		
		2 m	JUSP-TA26P-2-E		
	Cable with Loose wire at One End	1 m	JZSP-CSI02-1-E		(3)
		2 m	JZSP-CSI02-2-E		
		3 m	JZSP-CSI02-3-E		
<b>CN3</b>	Digital Operator		JUSP-OP05A-1-E	With Connection Cable (1 m)	(4)
	Digital Operator Converter Cable* <sup>1</sup>	0.3 m	JZSP-CVS05-A3-E	Cable with Connectors at Both Ends	(5)
<b>CN6</b> DeviceNet Communications Cable			The communications cable must be an ODVA-compliant DeviceNet cable. Yaskawa recommends using the following cable. DCA1-5CN02F1 (Connector with cable by OMRON) or equivalent.		
<b>CN7</b>	Connection Cables for Personal Computer	2.5 m	JZSP-CVS06-02-E	Cable with Connectors at Both Ends	(6)
<b>CN5</b> Cables for Analog Monitor		1 m	JZSP-CA01-E	SERVOPACK End	(7)
<b>CN8</b> Cable for Safety Function Device	Cables with Connector* <sup>2</sup>	1 m	JZSP-CVH03-01-E		(8)
		3 m	JZSP-CVH03-03-E		
	Connector Kit* <sup>3</sup>		Contact Tyco Electronics Japan G.K. Product name : Industrial Mini I/O D-shape Type1 Plug Connector Kit Model : 2013595-1		

\*1 : A converter cable is required to use Σ-III series digital operators (model: JUSP-OP05A) for Σ-V series SERVOPACKs.

\*2 : When using the safety function, connect this cable to the safety devices.

Even when not using the safety function, use SERVOPACKs with the Safe Jumper Connector (model: JZSP-CVH05-E) connected.

\*3 : Use the connector kit when you make cables yourself.

## Selecting Cables

### (1) Connector Kit for CN1

Use the following connector and cable to assemble the cable.  
The CN1 connector kit includes one case and one connector.

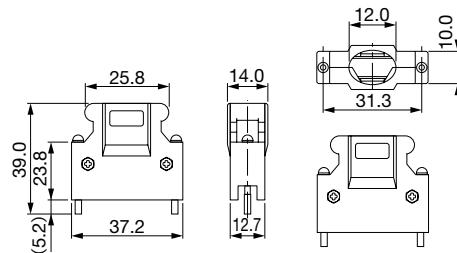
Connector Kit Model	Case		Connector	
	Model	Qty	Model	Qty
JZSP-CSI9-2-E	10326-52A0-008*	1 set	10126-3000PE* (Soldered)	1

\* : Manufactured by 3M Japan Ltd.

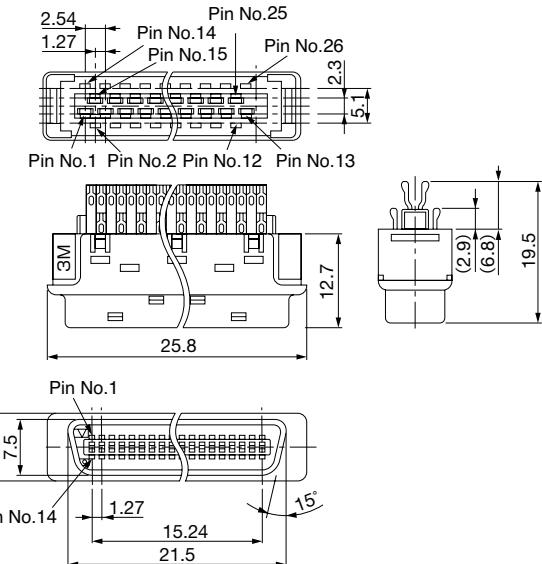
#### • Cable Size

Item	Specifications
Cable	Use twisted-pair or twisted-pair shielded wire.
Applicable Wires	AWG24, 26, 28, 30
Cable Finished Diameter	16 dia. max.

#### • External Dimensions of Case (Units: mm)

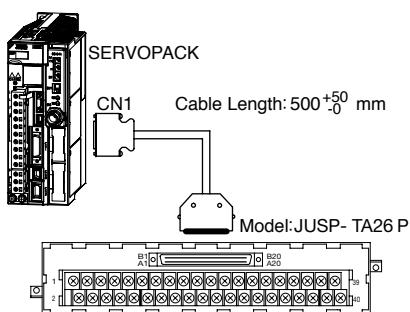


#### • External Dimensions of Connector (Units: mm)

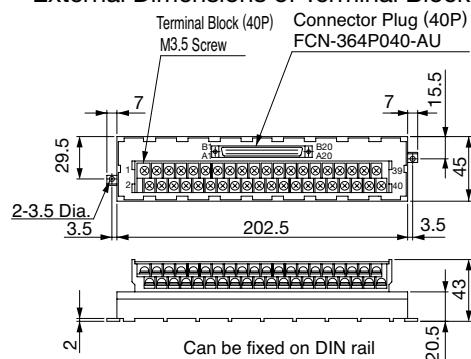


### (2) Connector Terminal Converter Unit for CN1

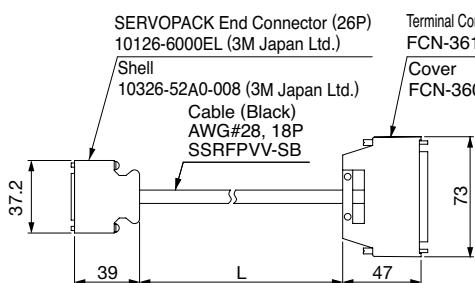
#### • Configurations



#### • External Dimensions of Terminal Block (Units: mm)



#### • External Dimensions of Cable (Units: mm)



Model	Cable Length (L)	Approx. Mass
JUSP-TA26P-E	0.5 m	100 g
JUSP-TA26P-1-E	1 m	200 g
JUSP-TA26P-2-E	2 m	400 g

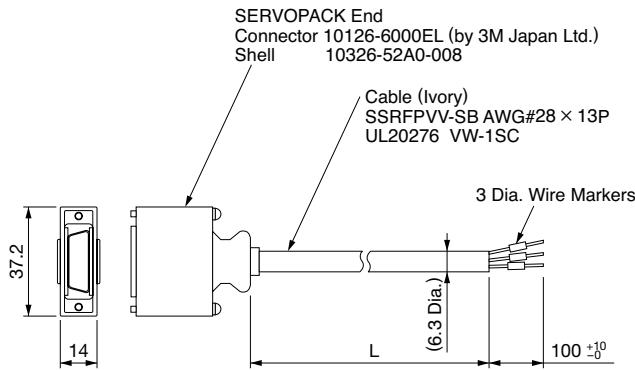
Note: The pin number in the SERVOPACK connector and the pin number in the terminal block are the same. Pin numbers 1 to 26 are used in the terminal block.  
Do not use a pin number of 27 or higher.

If assembling cables, refer to ● Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CSI02-□-E Cable on the next page.

## Selecting Cables

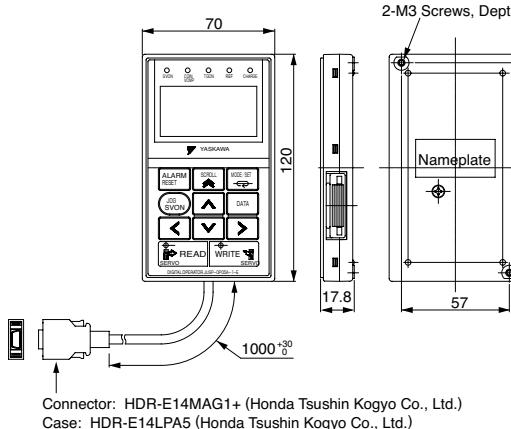
### (3) Cable with Loose Wires at One End for CN1

- External Dimensions (Units: mm)



Model	Cable Length
JZSP-CSI02-1-E	1 m
JZSP-CSI02-2-E	2 m
JZSP-CSI02-3-E	3 m

### (4) Digital Operator (Model: JUSP-OP05A-1-E) (Units: mm)



### ● Cable with Loose Wires at One End for CN1

Connection Diagram of JZSP-CSI02-□-E Cable

Pin No.	Signal	Wire Color	Marking		Host Controller End
			Color	Dots	
1	/WARN+(/SO1+)	Blue	Red	1	1
2	/WARN-(/SO1-)	Blue	Black	1	2
3	ALM+	Pink	Red	1	3
4	ALM-	Pink	Black	1	4
5	-	Green	Red	1	5
6	+24VIN	Green	Black	1	6
7	/ALM-RST	Orange	Red	1	7
8	P-OT	Orange	Black	1	8
9	N-OT	Gray	Red	1	9
10	/DEC	Gray	Black	1	10
11	HOME	Blue	Red	2	11
12	/RGRT	Blue	Black	2	12
13	/S-ON	Pink	Red	2	13
14	BAT(+)	Green	Red	2	14
15	BAT(-)	Green	Black	2	15
16	SG	Pink	Black	2	16
17	PAO	Orange	Red	2	17
18	/PAO	Orange	Black	2	18
19	PBO	Gray	Red	2	19
20	/PBO	Gray	Black	2	20
21	PCO	Blue	Red	3	21
22	/PCO	Blue	Black	3	22
23	/BK+(/SO2+)	Pink	Red	3	23
24	/BK-(/SO2-)	Pink	Black	3	24
25	/S-RDY+(/SO3+)	Green	Red	3	25
26	/S-RDY-(/SO3-)	Green	Black	3	26

Host Controller End

Lead Marker

1

2

3

4

5

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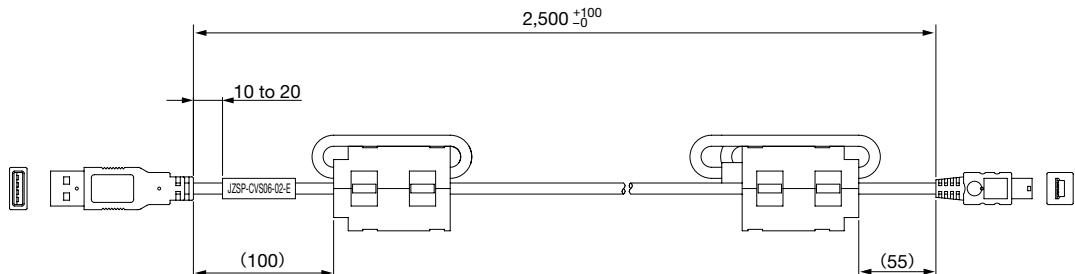
25

26

## Selecting Cables

### (6) Connection Cable for Personal Computer for CN7 (Model: JZSP-CVS06-02-E)

- External Dimensions (Units: mm)



**IMPORTANT** Use a cable specified by Yaskawa.  
When using other cables, operation cannot be guaranteed.

### (7) Cable for Analog Monitor for CN5 (Model: JZSP-CA01-E)

- External Dimensions (Units: mm)



\* : Manufactured by Hirose Electric Corporation.

View from Cable End

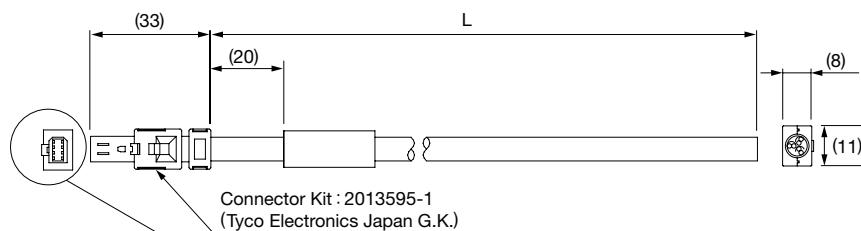
- Specifications

Pin No.	Cable Color	Signal	Standard Settings
1	Red	Analog Monitor 2	Motor speed : 1V/1000 min⁻¹
2	White	Analog Monitor 1	Torque reference : 1V/100% rated torque
3, 4	Black (2 cables)	GND(0V)	—

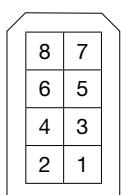
Note : The specifications above are factory settings. Monitor specifications can be changed by changing parameters Pn006 and Pn007.

### (8) Cable with Connector for CN8

- External Dimensions (Units: mm)



Pin Layout



Model	Cable Length (L)
JZSP-CVH03-01-E	1 m
JZSP-CVH03-03-E	3 m

- Specifications

Pin No.	Signal	Lead Color	Marking Color
1	Not used	—	—
2	Not used	—	—
3	/HWBB1-	White	Black
4	/HWBB1+	White	Red
5	/HWBB2-	Gray	Black
6	/HWBB2+	Gray	Red
7	EDM1-	Orange	Black
8	EDM1+	Orange	Red



# Description of Components

## Command Option Attachable Type SERVOPACK (SGDV-□□□□ E1/E5)

### ● Model Designations

When ordering a SERVOPACK and a DeviceNet module separately, use the following SERVOPACK model number:

S G D V - R70 A E1 A 000 00 0

Σ-V Series
SGDV
SERVOPACK

1st+2nd+3rd digits
4th digit
5th+6th digits
7th digit
8th+9th+10th digits
11th+12th digits
13th digit

1st+2nd+3rd digits Current

Voltage	Code	Applicable Servomotor Max. Capacity kW
Single-phase 100 V	R70	0.05
	R90	0.1
	2R1	0.2
	2R8	0.4
Three-phase 200 V	R70*1	0.05
	R90*1	0.1
	1R6*1	0.2
	2R8*1	0.4
	3R8	0.5
	5R5*1	0.75
	7R6	1.0
	120*2	1.5
	180	2.0
	200	3.0
	330	5.0
	470	6.0
	550	7.5
	590	11
	780	15
Three-phase 400 V	1R9	0.5
	3R5	1.0
	5R4	1.5
	8R4	2.0
	120	3.0
	170	5.0
	210	6.0
	260	7.5
	280	11
	370	15

4th digit Power Supply Voltage

Code	Specifications
F	Single-phase 100 VAC
A	Three-phase 200 VAC
D	Three-phase 400 VAC

5th+6th digits Interface

Code	Specifications
E1	Command option attachable type (For rotary servomotors)
E5	Command option attachable type (For linear servomotors)

8th+9th+10th digits Options (hardware)

Code	Specifications
000	Base-mounted (standard)
001	Rack-mounted*3
002	Varnished
003	Rack-mounted*3 and Varnished
008	Single-phase 200 VAC input (Model: SGDV-120AE1A008000)
020	Dynamic brake (DB)*4

11th+12th digits Options (software)

Code	Specifications
00	Standard

7th digit Design Revision Order

A

13th digit Options (parameter)

Code	Specifications
0	Standard

\*1: These amplifiers can be powered with single or three-phase.

\*2: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV-120AE1A008000)

\*3: SERVOPACKs of 6 kW or more are duct-ventilated.

\*4: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.

Note: If the option codes digits 8 to 13 are all zeros, they are omitted.

Contact your Yaskawa representative for information on combining options.

Note: An option case kit is always included with an order of a single DeviceNet module or with a SERVOPACK

- DeviceNet module set.

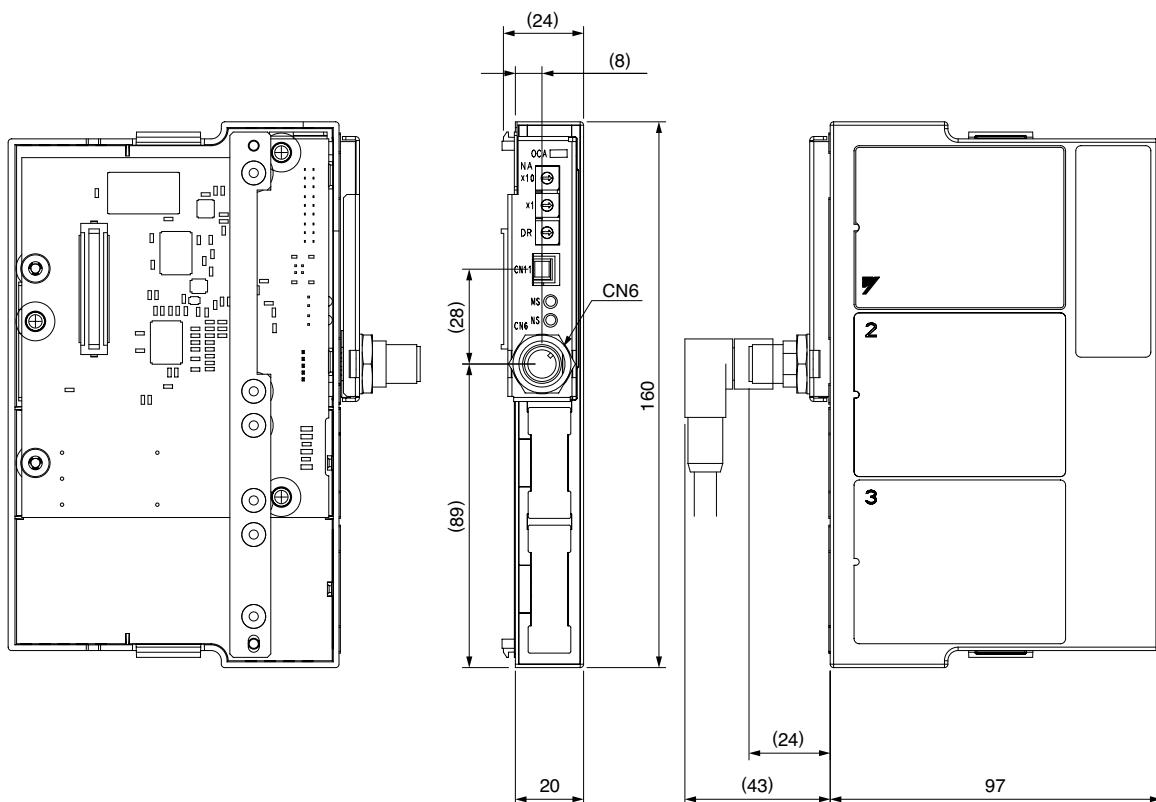
## DeviceNet Module (SGDV-OCA04A/OCA05A)

### ● Model Designations

When ordering a SERVOPACK and an DeviceNet module separately, use the following DeviceNet module model number:

**SGDV-OCA04A** (Driven by SERVOPACK control power supply)  
**SGDV-OCA05A** (Driven by external power supply)

### ● External Dimensions (Units: mm)



Approx. Mass: 0.3 kg

Port	Model	Pin	Manufacturer
CN6	CM02-8DR5P-CF	5	DDK Ltd.

Note: The connectors above or their equivalents are used for SERVOPACKs.

# High-performance Type and Optimized-for-application Type SERVOPACKs

**SDGV-□□□□□□□□□EX□□**  
(High-performance Type Σ-V-EX series)

**SDGV-□□□□□□□□□FT□□**  
(Optimized-for-application Type Σ-V-FT series)



## Model Designations

### ● High-performance Type Σ-V-EX series

S G D V - R70 A 21 B 000 EX001

Σ-V-EX Series  
SGDV  
SERVOPACK

1st+2nd+  
3rd digits      4th  
digit      5th+6th  
digits      7th  
digit      8th+9th+  
10th digits      11th+12th+13th  
+14th+15th digits

1st+2nd+3rd digits Current

Voltage	Code	Applicable Servomotor Max. Capacity kW
Single-phase 100 V	R70* <sup>6</sup>	0.05
	R90* <sup>6</sup>	0.1
	2R1	0.2
	2R8	0.4
Three-phase 200 V	R70* <sup>1</sup> * <sup>6</sup>	0.05
	R90* <sup>1</sup> * <sup>6</sup>	0.1
	1R6* <sup>1</sup> * <sup>6</sup>	0.2
	2R8* <sup>1</sup> * <sup>6</sup>	0.4
	3R8	0.5
	5R5* <sup>1</sup>	0.75
	7R6	1.0
	120* <sup>2</sup>	1.5
	180	2.0
	200	3.0
	330	5.0
	470* <sup>3</sup> * <sup>4</sup>	6.0
	550* <sup>3</sup>	7.5
	590* <sup>3</sup> * <sup>4</sup>	11
	780* <sup>3</sup> * <sup>4</sup>	15
Three-phase 400 V	1R9	0.5
	3R5	1.0
	5R4	1.5
	8R4	2.0
	120	3.0
	170	5.0
	210* <sup>3</sup> * <sup>4</sup>	6.0
	260* <sup>3</sup>	7.5
	280* <sup>3</sup> * <sup>4</sup>	11
	370* <sup>3</sup> * <sup>4</sup>	15

4th digit Power Supply Voltage

Code	Specifications
F	Single-phase 100 VAC
A	Three-phase 200 VAC
D	Three-phase 400 VAC

5th+6th digits Interface

Code	Interface	Applicable Model
01	Analog voltage/pulse train reference (for rotary servomotors)	EX002
05	Analog voltage/pulse train reference (for linear servomotors)	
21	MECHATROLINK-III communications Reference (for rotary servomotors)	EX001, EX002
25	MECHATROLINK-III communications Reference (for linear servomotors)	

8th+9th+10th digits Hardware Specifications

Code	Specifications
000	Base-mounted (standard)
001	Rack-mounted* <sup>4</sup>
002	Varnished
003	Rack-mounted* <sup>4</sup> and Varnished
008	Single-phase 200 VAC input* <sup>3</sup> (Model: SGDV-120A □ 1A008)
020	Dynamic brake (DB)* <sup>5</sup>

11th+12th+13th+14th+15th digits Functions

Code	Specifications
EX001* <sup>7</sup>	For 125μs communications cycle
EX002	For less deviation

Design Revision Order

A, B...\*<sup>6</sup>

\*1: These amplifiers can be powered with single or three-phase.

\*2: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV-120A □ 1A008)

\*3: Only SERVOPACKs for rotary servomotors are available.

\*4: SERVOPACKs of 6 kW or more are duct-ventilated.

\*5: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.

\*6: Design revision order shown in 7th digit is B.

\*7: Combination with Option Modules is not available.

## Features

### ● High-performance Type $\Sigma$ -V-EX Series

High-performance  $\Sigma$ -V-EX SERVOPACKs are available in two models.

- EX001 (With high speed, M-III communications): Improves tracking accuracy and throughput with the minimum communications cycle of  $125\ \mu s$  which makes command response faster.
- EX002 (Less Deviation): Tracking ability to follow commands is extremely high and provides even greater accuracy in tracking control.

### ● Optimized-for-application Type $\Sigma$ -V-FT Series

$\Sigma$ -V-FT SERVOPACKs are available in five models with functions useful for specific applications.

- FT001 (For high-level vibration suppression): Equipped with improved vibration suppression function to help reduce the positioning time.
- FT003 (With Pressure Feedback): Helps increase performance of equipment with the high-accuracy pressure control.
- FT005 (For Handling Rotary Table Applications): Equipped with a rotational coordinate system and triggers at pre-set positions to enable smooth and high-accuracy control of rotary tables.
- FT006 (With Triggers at Pre-set Positions): Outputs trigger signals at pre-set positions without using the host controller as an intermediary.
- FT008 (For Absolute Position Detecting System Applications): Can build absolute position detecting systems with any host controller.

## Model Designations

### ● Optimized-for-application Type $\Sigma$ -V-FT series

S G D V - R70 A 21 B 000 FT001

$\Sigma$ -V-FT Series  
SGDV  
SERVOPACK

1st+2nd+  
3rd digits      4th  
digit      5th+6th  
digits      7th  
digit      8th+9th+  
10th digits      11th+12th+13th  
+14th+15th digits

1st+2nd+3rd digits Current			4th digit Power Supply Voltage		8th+9th+10th digits Hardware Specifications	
Voltage	Code	Applicable Servomotor Max. Capacity kW	Code	Specifications	Code	Specifications
Single-phase 100 V	R70*6	0.05	F	Single-phase 100 VAC	000	Base-mounted (standard)
	R90*6	0.1	A	Three-phase 200 VAC	001	Rack-mounted*4
	2R1	0.2	D	Three-phase 400 VAC	002	Varnished
	2R8	0.4			003	Rack-mounted*4 and Varnished
Three-phase 200 V	R70*1*6	0.05			008	Single-phase 200 VAC input*3 (Model: SGDV-120A □ 1A008)
	R90*1*6	0.1			020	Dynamic brake (DB)*5
	1R6*1*6	0.2				
	2R8*1*6	0.4				
	3R8	0.5				
	5R5*1	0.75				
	7R6	1.0				
	120*2	1.5				
	180	2.0				
	200	3.0				
	330	5.0				
	470*3*4	6.0				
	550*3	7.5				
Three-phase 400 V	590*3*4	11				
	780*3*4	15				
	1R9	0.5				
	3R5	1.0				
	5R4	1.5				
	8R4	2.0				
	120	3.0				
	170	5.0				
	210*3*4	6.0				
	260*3	7.5				
	280*3*4	11				
	370*3*4	15				

### 7th digit Design Revision Order

A, B...\*6

\*1: These amplifiers can be powered with single or three-phase.

\*2: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV-120A □ 1A008)

\*3: Only SERVOPACKs for rotary servomotors are available.

\*4: SERVOPACKs of 6 kW or more are duct-ventilated.

\*5: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.

\*6: Design revision order shown in 7th digit is B.

\*7: Combination with a safety module is not available.



# SERVOPACK External Dimensions

SERVOPACK external dimensions are described for each model, without option module and with option module, in the following pages.

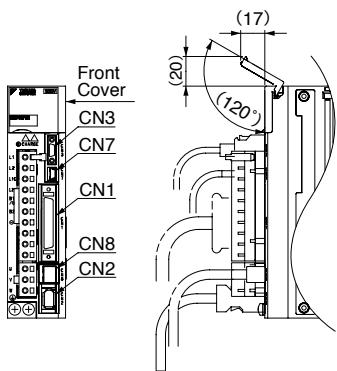
SERVOPACK	Mounting	Without Option Module	With Option Module
Analog Voltage/Pulse Train Reference SERVOPACK, MECHATROLINK-II Communications Reference SERVOPACK, MECHATROLINK-III Communications Reference SERVOPACK	Base-mounted	Page 363 to 368	Page 375 to 382
	Rack-mounted*	Page 369 to 374	Page 383 to 390
INDEXER Module-Mounted SERVOPACK, DeviceNet Module-Mounted SERVOPACK	Base-mounted	—	Page 375 to 382
	Rack-mounted*	—	Page 383 to 390

\*: SERVOPACKs of 6 kW or more are duct-ventilated.

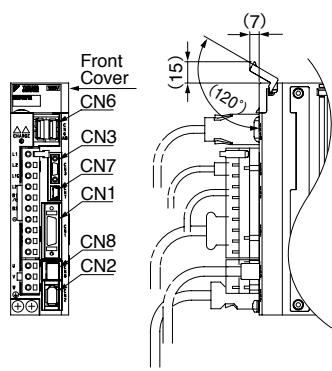
## ● Dimensional Drawings

All drawings on the following pages show the exterior of the analog voltage/pulse train reference SERVOPACK (page 363 to 390) as examples. Refer to the drawings on this page for information (dimensions of connections and front covers) on specific SERVOPACK models.

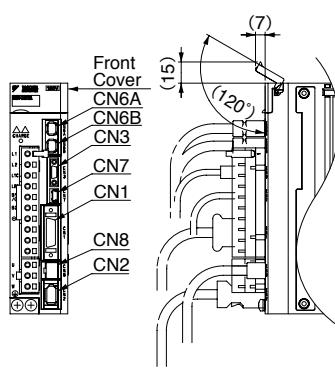
### • Analog Voltage/Pulse Train Reference SERVOPACK



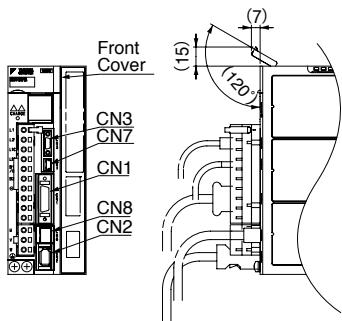
### • MECHATROLINK-II Communications Reference SERVOPACK



### • MECHATROLINK-III Communications Reference SERVOPACK



- INDEXER Module-Mounted SERVOPACK
- DeviceNet Module-Mounted SERVOPACK



## Connector

Port	Model	Pin	Manufacturer
CN1* <sup>1</sup>	10250-52A2PL	50	3M Japan Ltd.
CN1* <sup>2</sup>	10226-52A2PL	26	3M Japan Ltd.
CN2	53984-0671	6	Molex Japan LLC
CN3	HDR-EC14LFDTN-SLE-PLUS	14	Honda Tsushin Kogyo Co., Ltd.
CN6	1903815-1	8	Tyco Electronics Japan G.K.
CN6A	1981386-1	8	Tyco Electronics Japan G.K.
CN6B	1981386-1	8	Tyco Electronics Japan G.K.
CN7	MNC23-5K5H00	5	ADVANCED-CONNECTEK INC.
CN8	1981080-1	8	Tyco Electronics Japan G.K.

\*1: For Analog Voltage/Pulse Train Reference SERVOPACKs

\*2: For MECHATROLINK-II/III Communications Reference SERVOPACKs, INDEXER Module-Mounted SERVOPACKs, and DeviceNet Module-Mounted SERVOPACKs

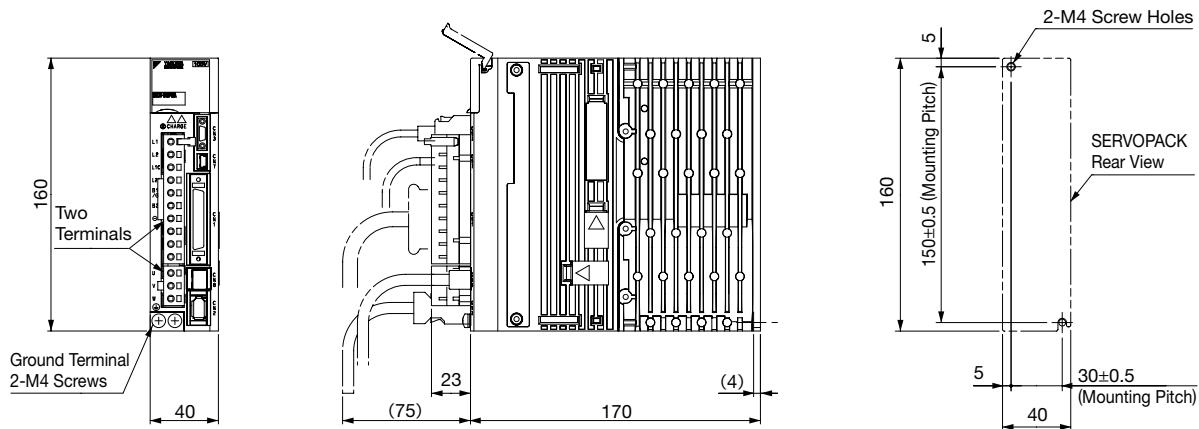
Note: The connectors above or their equivalents are used for SERVOPACKs.

Note: Base-mounted SERVOPACKs can be mounted on a rack by using metal fittings for rack-mounting. Contact your Yaskawa representative for details.

**External Dimensions Units: mm (Without Option Module)**

● Base-Mounted SERVOPACKs

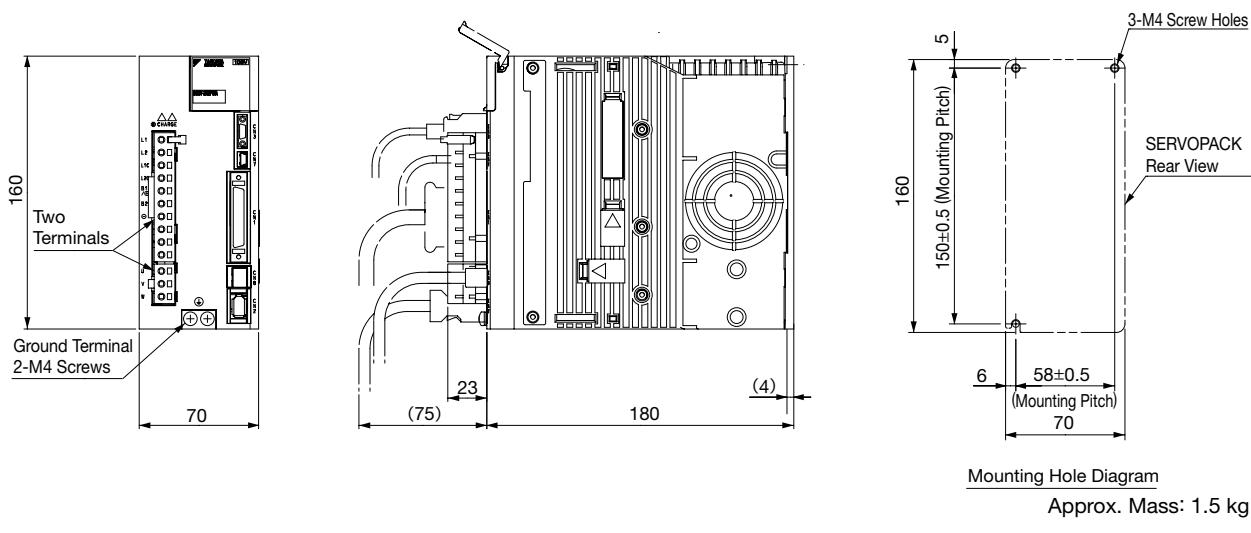
(1) Single-phase 100 VAC, Model: SGDV-R70F, -R90F, and -2R1F



Mounting Hole Diagram

Approx. Mass: 1.0 kg

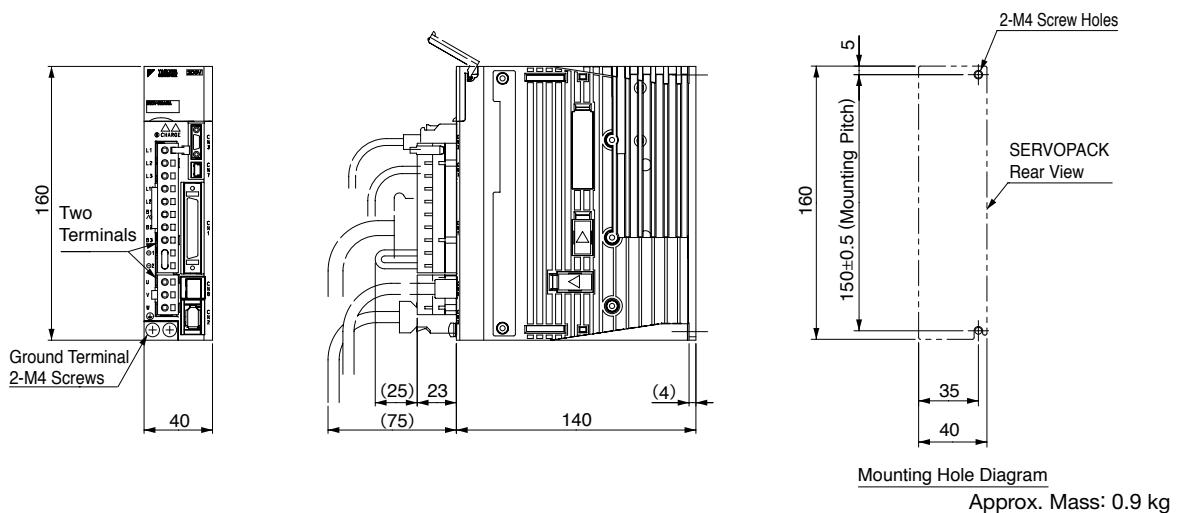
(2) Single-phase 100 VAC, Model: SGDV-2R8F



Mounting Hole Diagram

Approx. Mass: 1.5 kg

(3) Three-phase 200 VAC, Model: SGDV-R70A, -R90A, and -1R6A



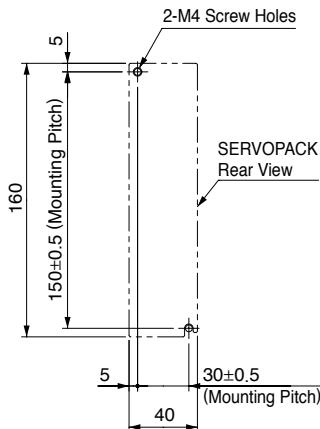
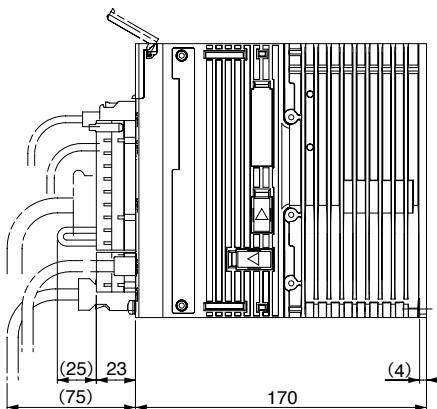
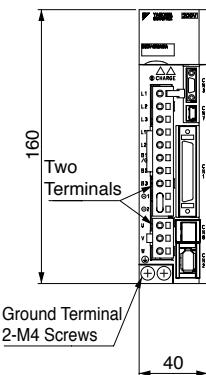
Mounting Hole Diagram

Approx. Mass: 0.9 kg

## External Dimensions Units: mm (Without Option Module)

### ● Base-Mounted SERVOPACKs

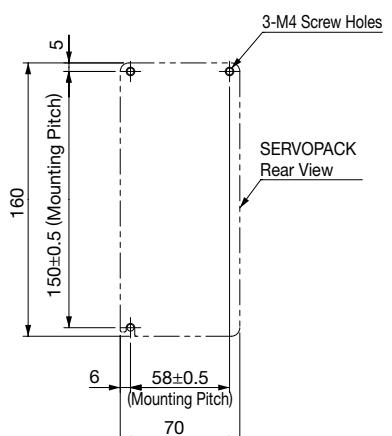
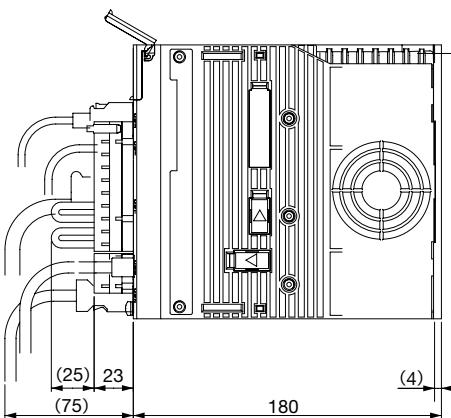
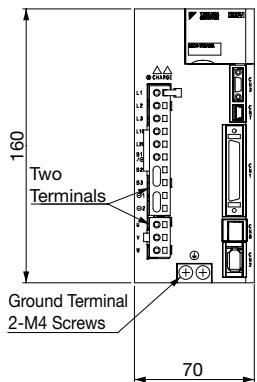
(4) Three-phase 200 VAC, Model: SGDV-2R8A



Mounting Hole Diagram

Approx. Mass: 1.0 kg

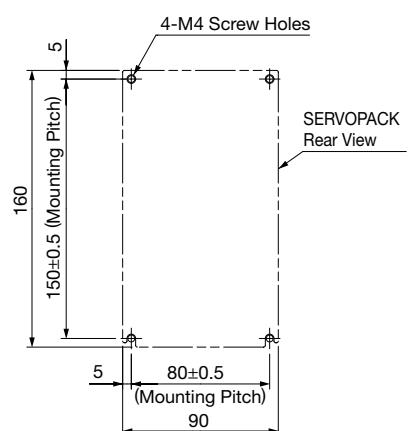
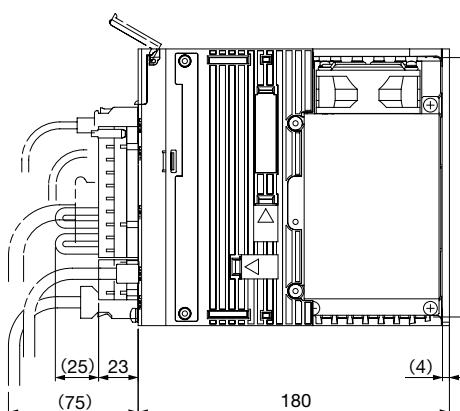
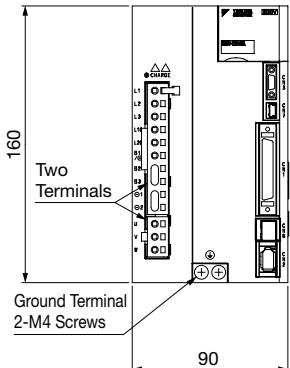
(5) Three-phase 200 VAC, Model: SGDV-3R8A, -5R5A, and -7R6A



Mounting Hole Diagram

Approx. Mass: 1.5 kg

(6) Three-phase 200 VAC, Model: SGDV-120A

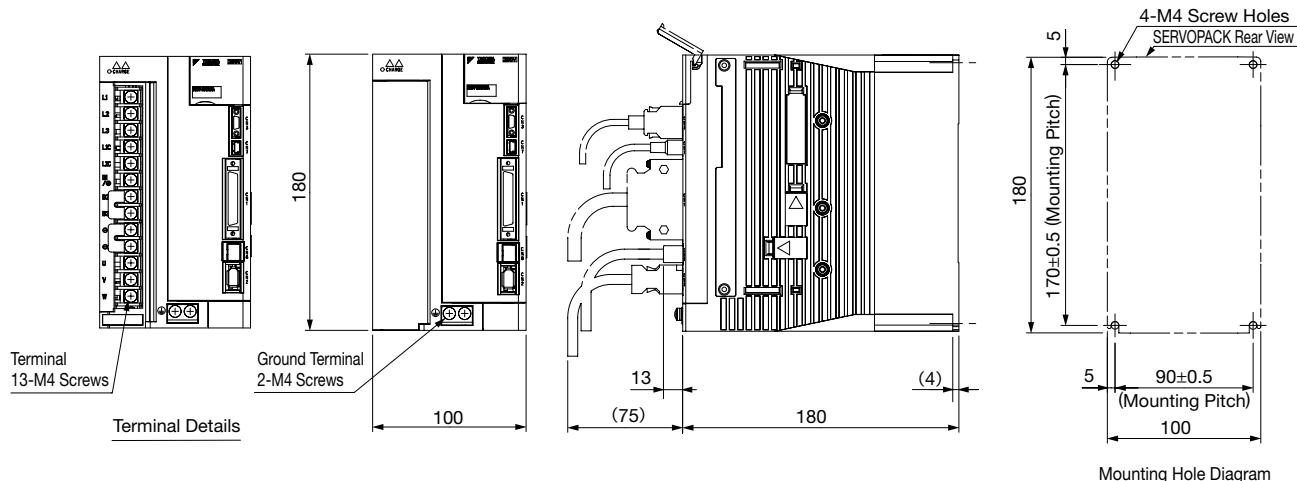


Mounting Hole Diagram

Approx. Mass: 2.4 kg

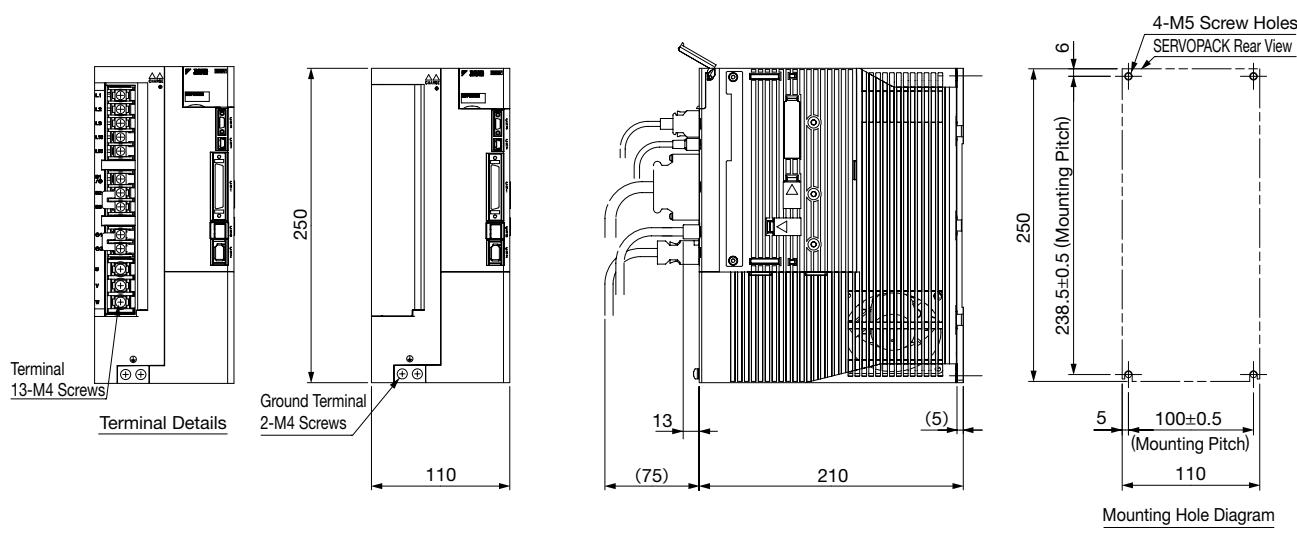
**External Dimensions** Units: mm (Without Option Module)

(7) Single-phase 200 VAC, Model: SGDV-120A□1A008000 (1.5kW, single-phase input)  
Three-phase 200 VAC, Model: SGDV-180A and -200A



Approx. Mass: 2.8 kg

(8) Three-phase 200 VAC, Model: SGDV-330A



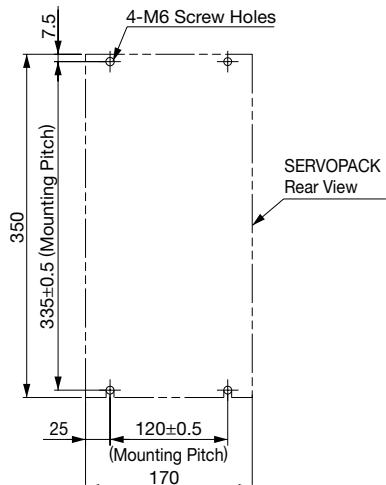
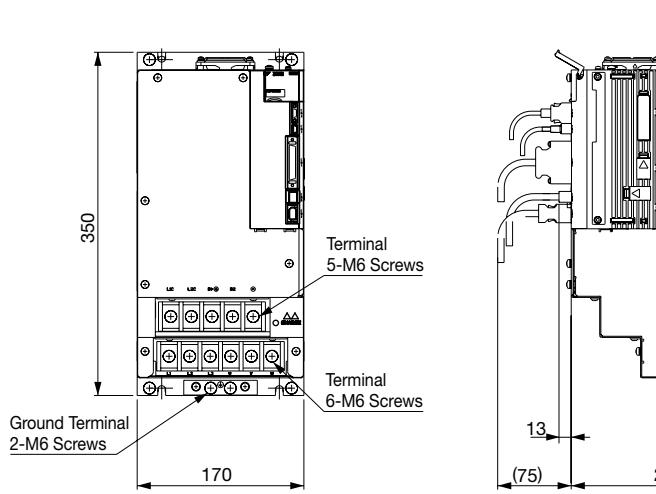
Approx. Mass: 4.6 kg

AC

**External Dimensions Units: mm (Without Option Module)**

● **Base-Mounted SERVOPACKs**

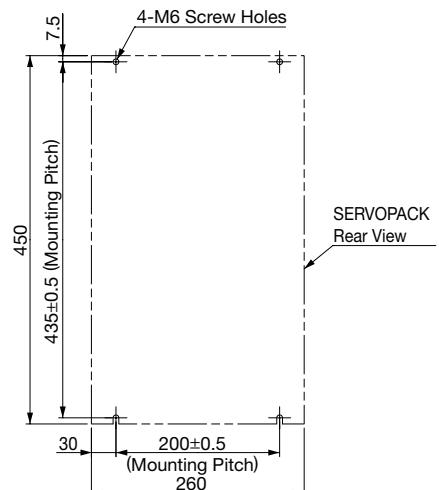
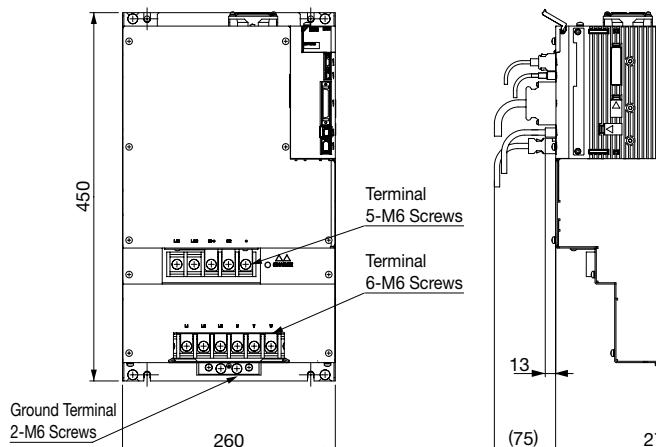
(9) Three-phase 200 VAC, Model: SGDV-470A and -550A



Mounting Hole Diagram

Approx. Mass: 10.2 kg

(10) Three-phase 200 VAC, Model: SGDV-590A and -780A

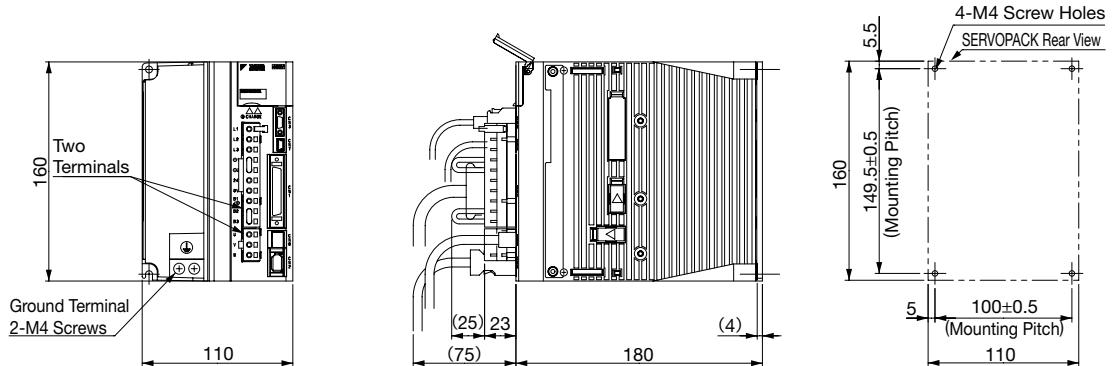


Mounting Hole Diagram

Approx. Mass: 21.3 kg

**External Dimensions** Units: mm (Without Option Module)

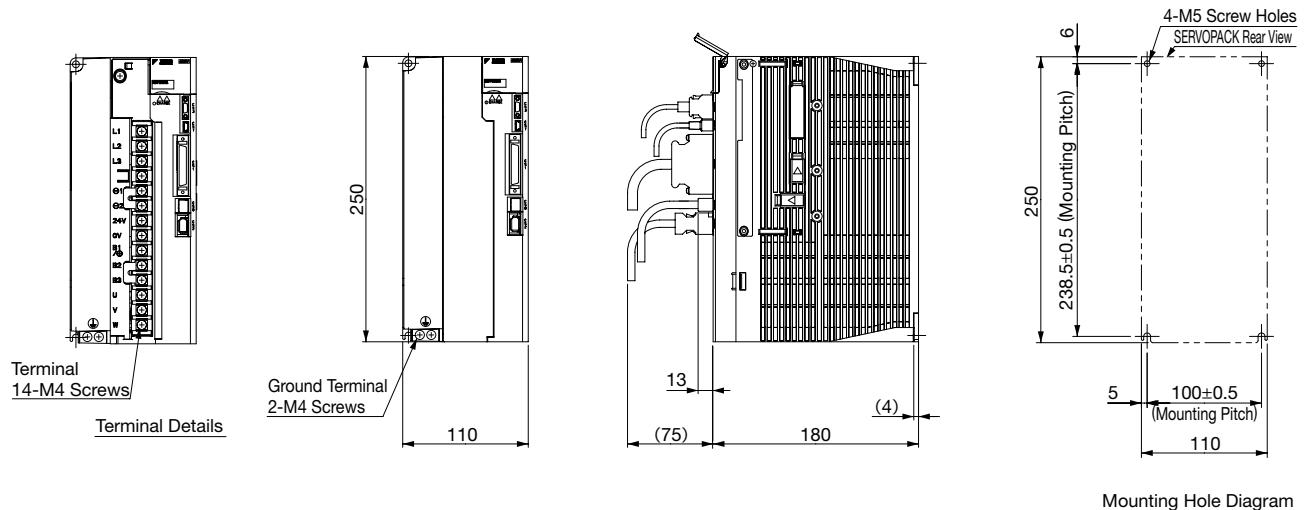
(11) Three-phase 400 VAC, Model: SGDV-1R9D, -3R5D, and -5R4D



Mounting Hole Diagram

Approx. Mass: 2.7 kg

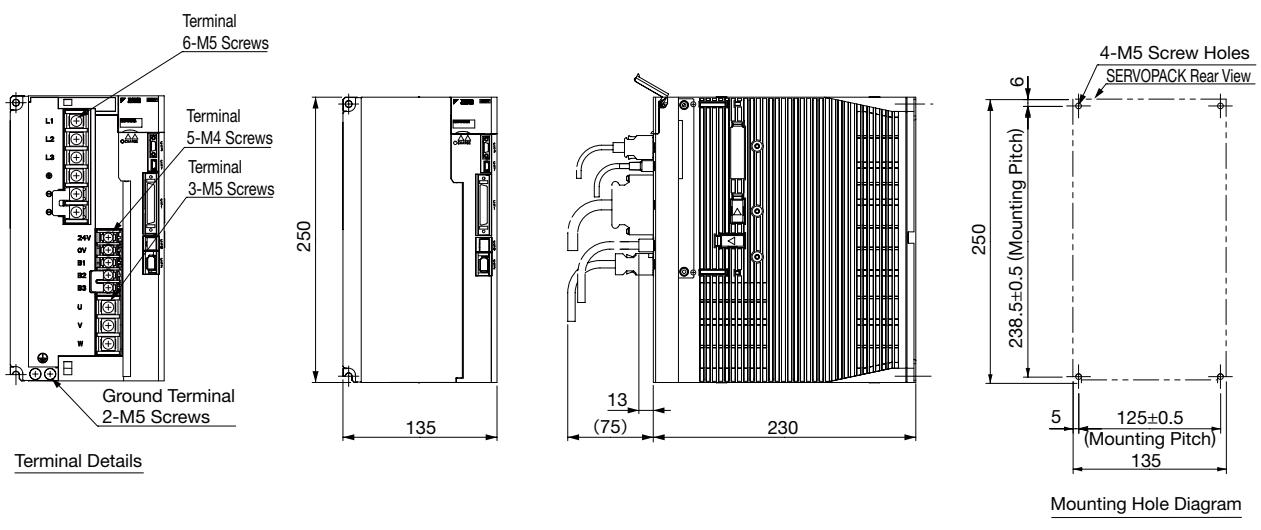
(12) Three-phase 400 VAC, Model: SGDV-8R4D and -120D



Mounting Hole Diagram

Approx. Mass: 3.7 kg

(13) Three-phase 400 VAC, Model: SGDV-170D



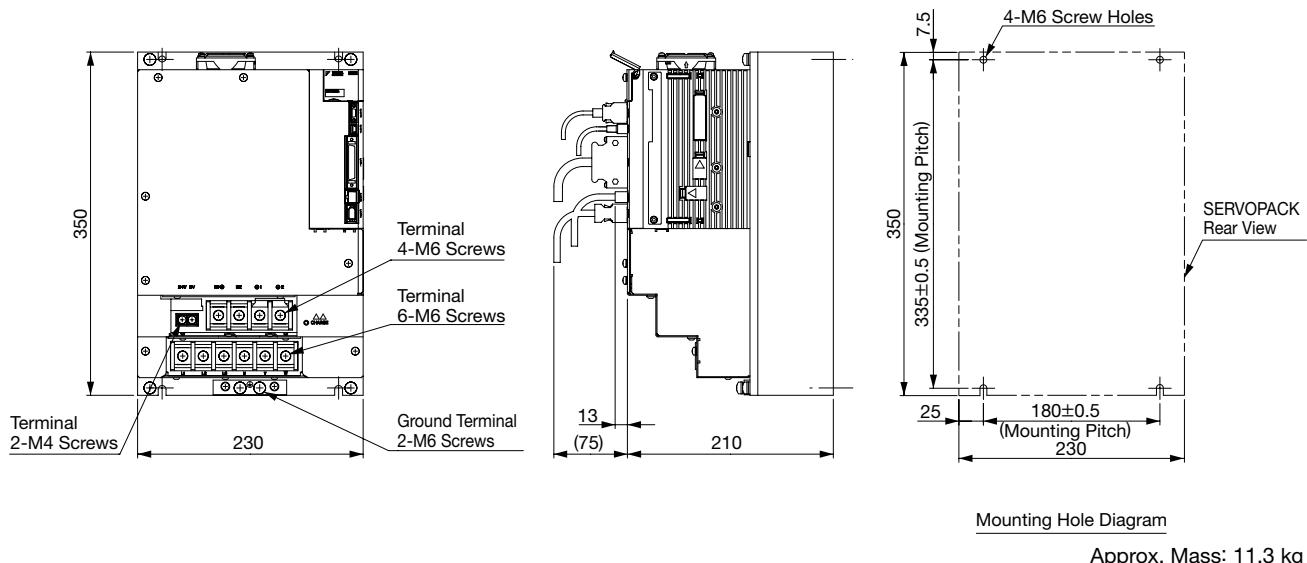
Mounting Hole Diagram

Approx. Mass: 5.6 kg

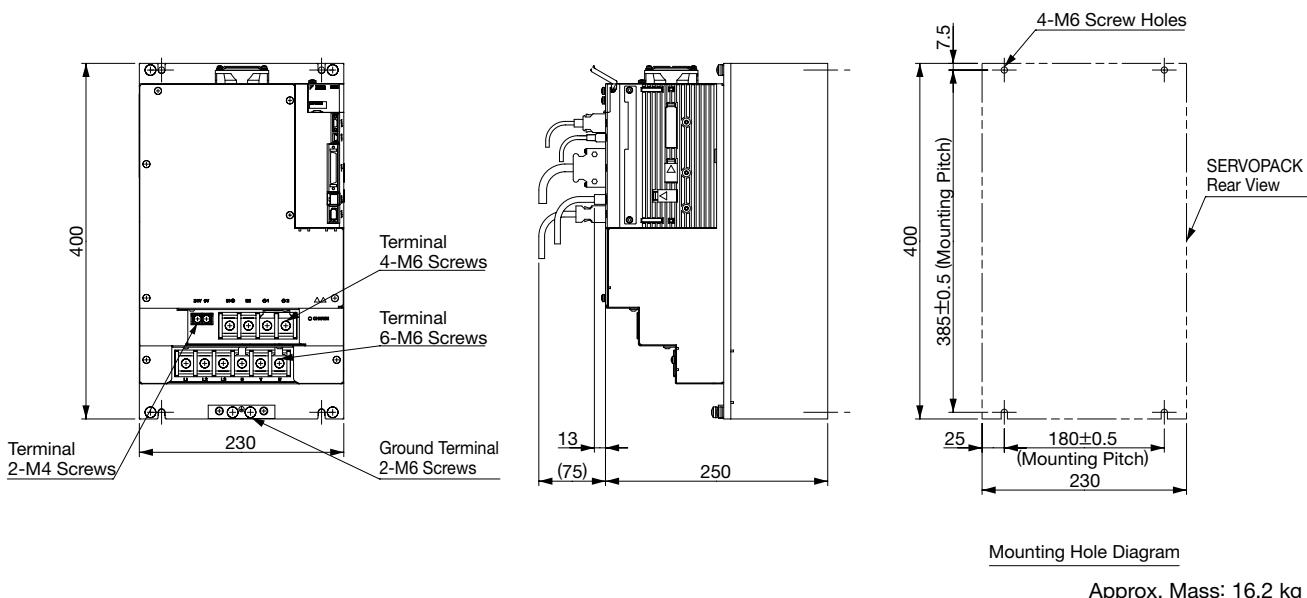
**External Dimensions** Units: mm (**Without Option Module**)

● **Base-Mounted SERVOPACKs**

(14) Three-phase 400 VAC, Model: SGDV-210D and -260D

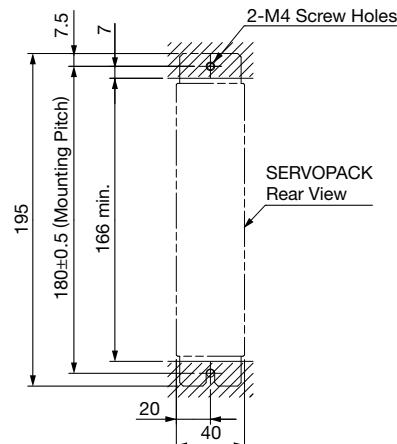
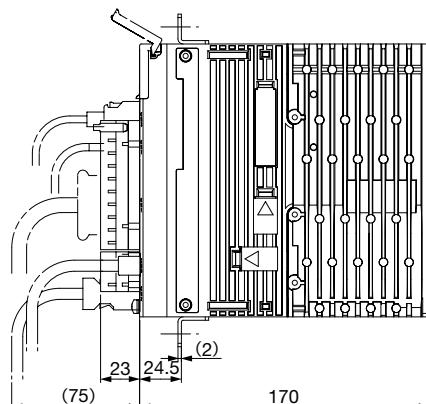
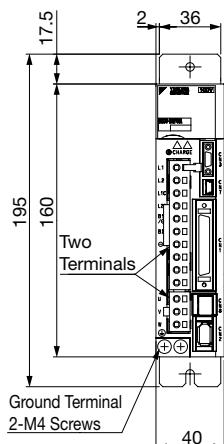


(15) Three-phase 400 VAC, Model: SGDV-280D and -370D



**External Dimensions** Units: mm (Without Option Module)

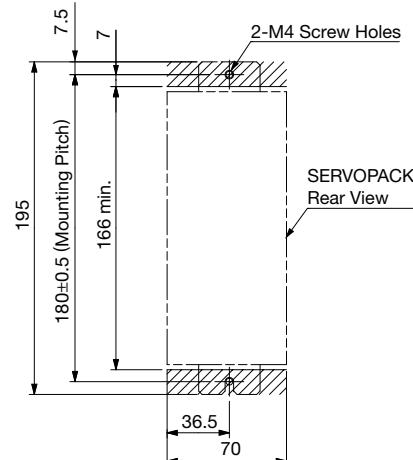
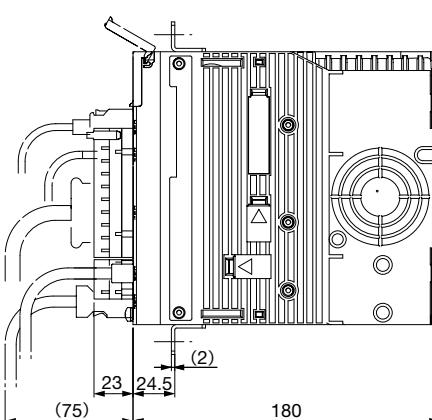
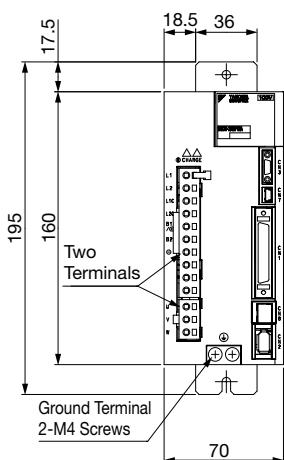
- Rack-mounted SERVOPACKs (Hardware option code: 001)
  - (1) Single-phase 100 VAC, Model: SGDV-R70F, -R90F, and -2R1F



Mounting Hole Diagram

Approx. Mass: 1.1 kg

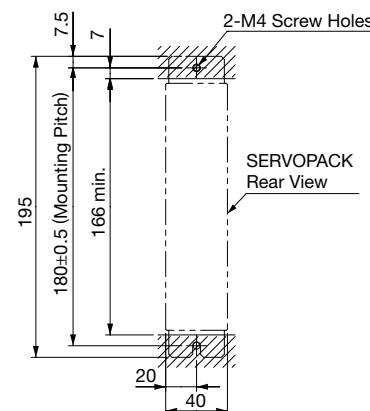
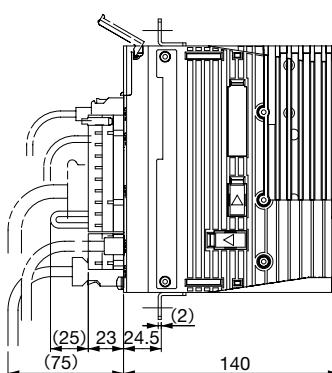
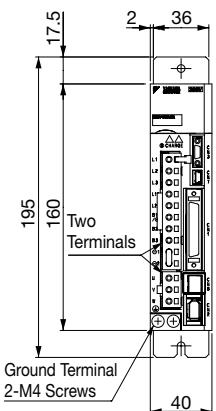
- (2) Single-phase 100 VAC, Model: SGDV-2R8F



Mounting Hole Diagram

Approx. Mass: 1.5 kg

- (3) Three-phase 200 VAC, Model: SGDV-R70A, -R90A, and -1R6A

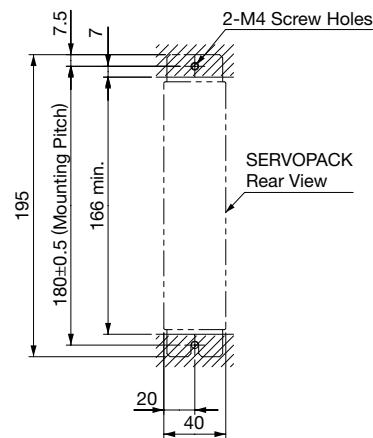
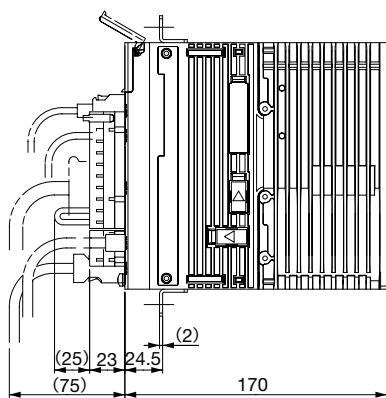
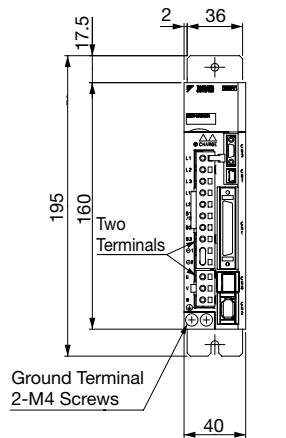


Mounting Hole Diagram

Approx. Mass: 0.9 kg

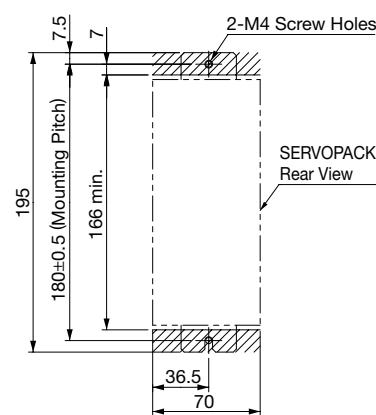
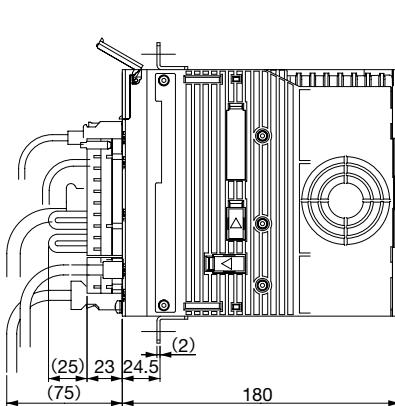
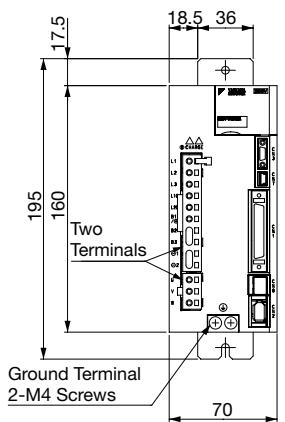
## External Dimensions Units: mm (Without Option Module)

- Rack-mounted SERVOPACKs (Hardware option code: 001)  
 (4) Three-phase 200 VAC, Model: SGDV-2R8A



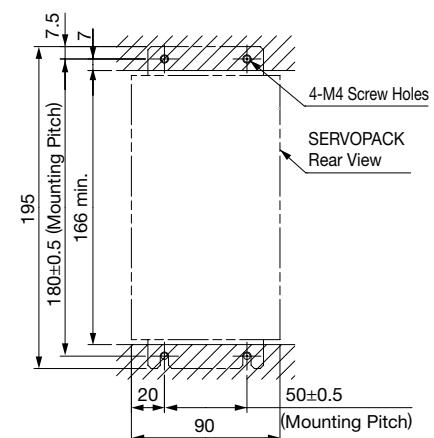
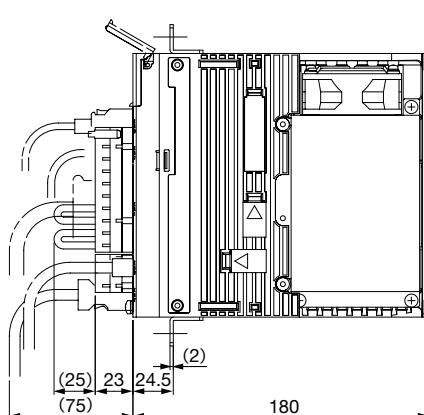
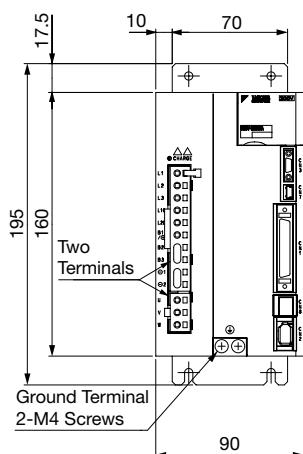
Approx. Mass: 1.0 kg

- (5) Three-phase 200 VAC, Model: SGDV-3R8A, -5R5A, and -7R6A



Approx. Mass: 1.5 kg

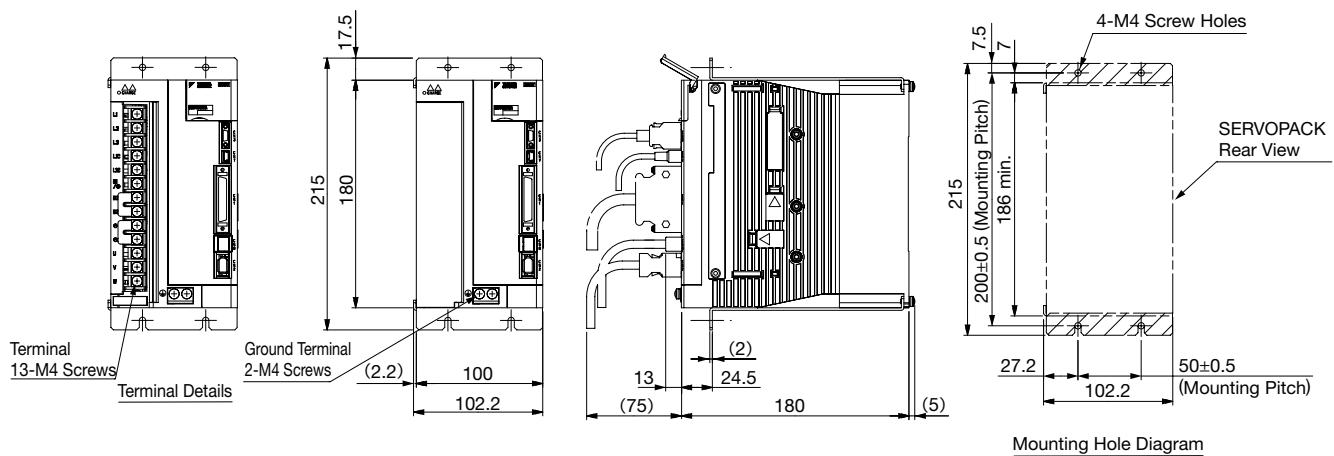
- (6) Three-phase 200 VAC, Model: SGDV-120A



Approx. Mass: 2.5 kg

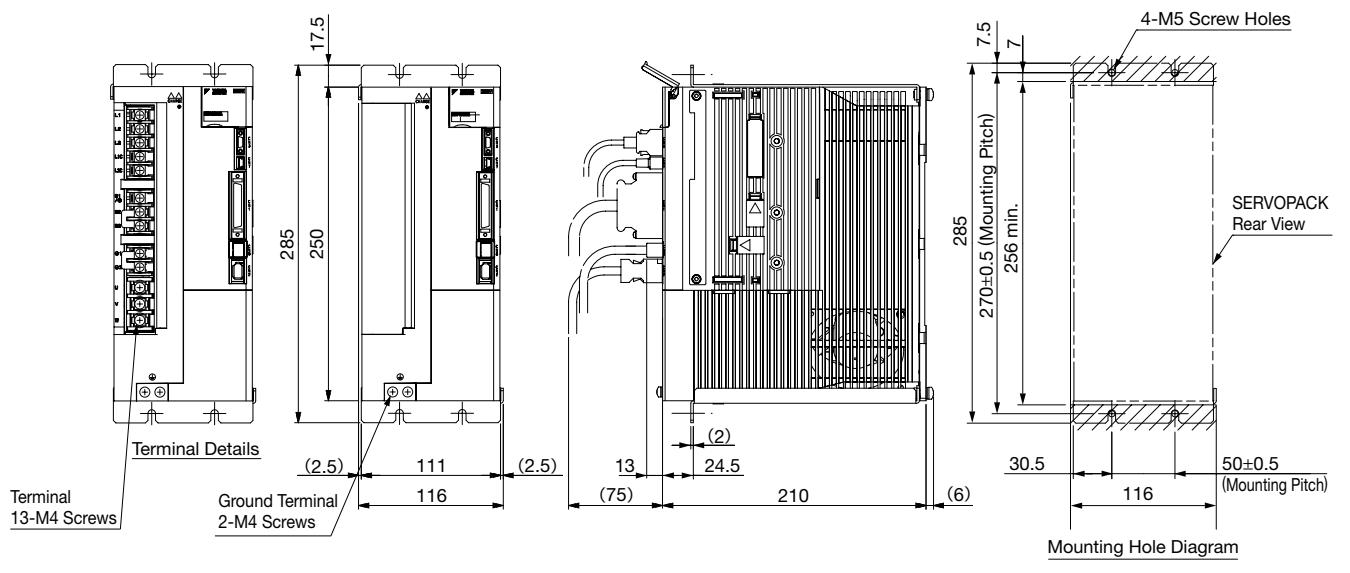
**External Dimensions** Units: mm (Without Option Module)

(7) Three-phase 200 VAC, Model: SGDV-180A and -200A



Approx. Mass: 3.1 kg

(8) Three-phase 200 VAC, Model: SGDV-330A



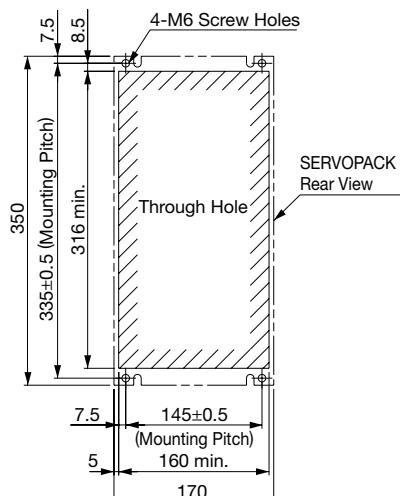
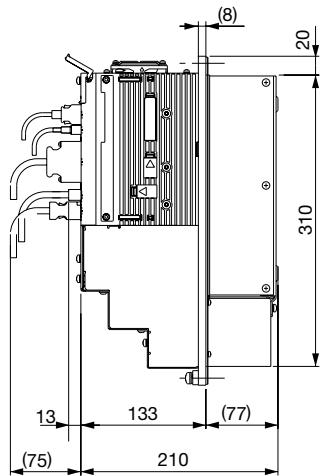
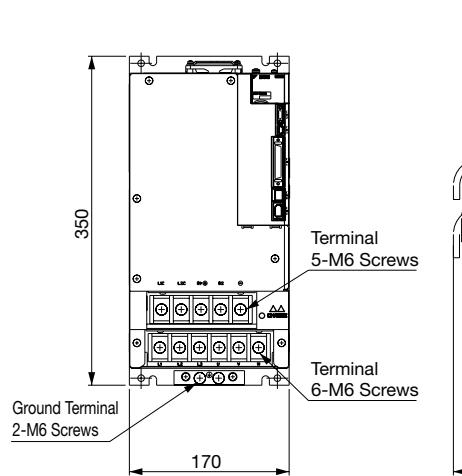
Approx. Mass: 5.0 kg

AC

SERVOPACK External Dimensions

**External Dimensions Units: mm (Without Option Module)**

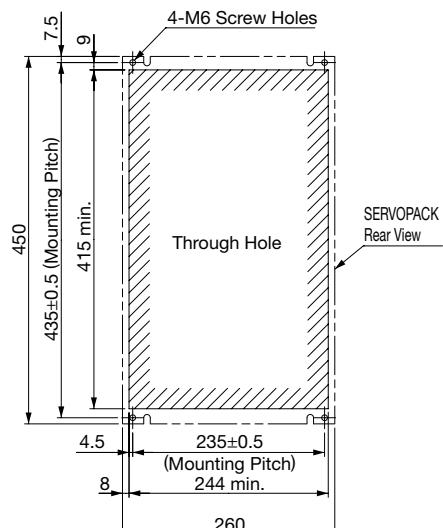
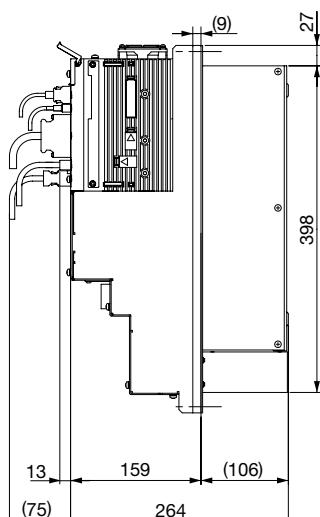
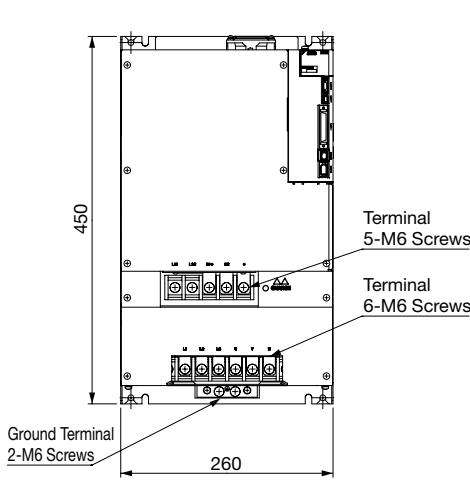
- Rack-mounted SERVOPACKs (Hardware option code: 001, duct-ventilated)  
 (9) Three-phase 200 VAC, Model: SGDV-470A and -550A



Mounting Hole Diagram

Approx. Mass: 8.5 kg

- (10) Three-phase 200 VAC, Model: SGDV-590A and -780A

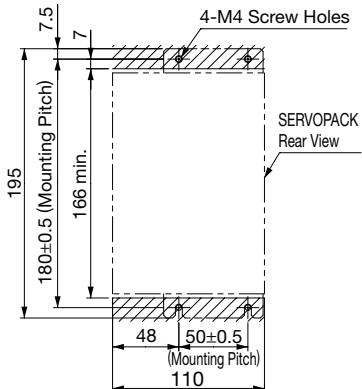
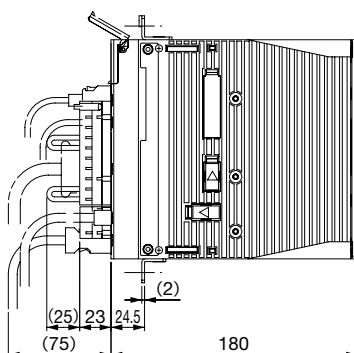
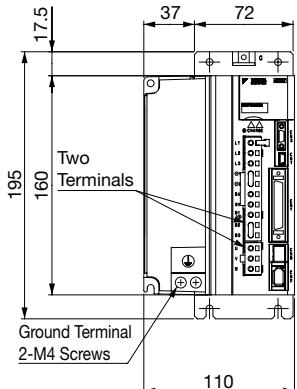


Mounting Hole Diagram

Approx. Mass: 16.3 kg

**External Dimensions** Units: mm (Without Option Module)

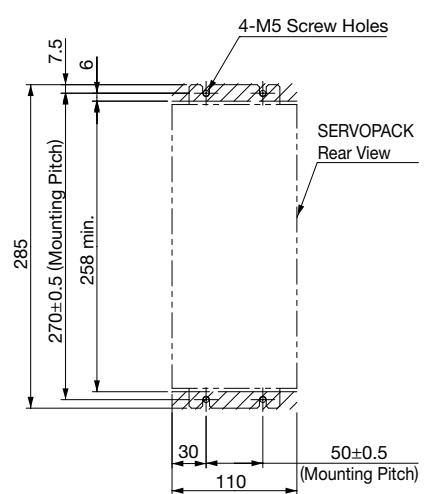
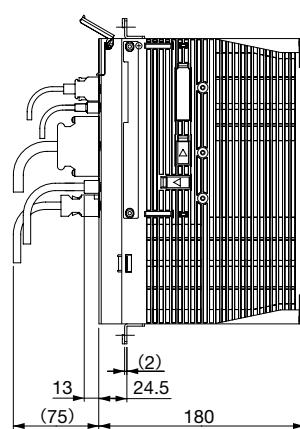
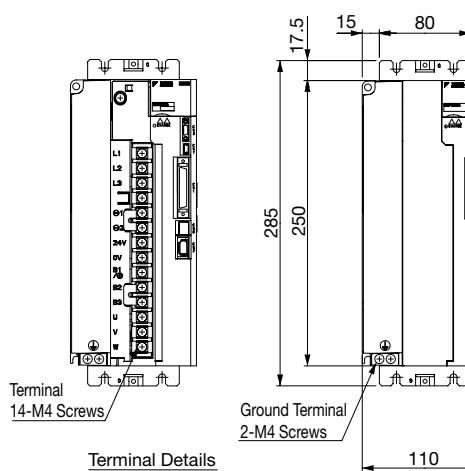
- Rack-mounted SERVOPACKs (Hardware option code: 001)
  - (11) Three-phase 400 VAC, Model: SGDV-1R9D, -3R5D, and -5R4D



Mounting Hole Diagram

Approx. Mass: 2.7 kg

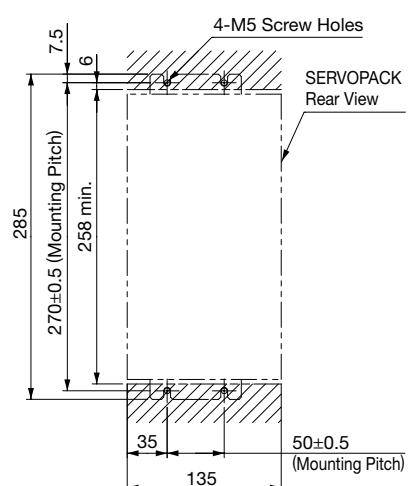
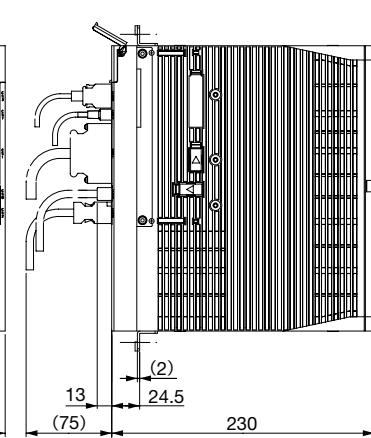
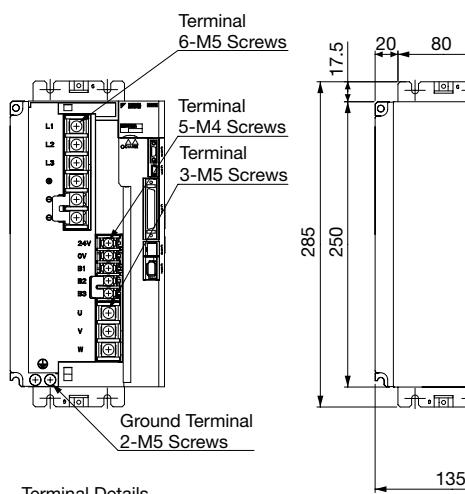
- (12) Three-phase 400 VAC, Model: SGDV-8R4D and -120D



Mounting Hole Diagram

Approx. Mass: 3.7 kg

- (13) Three-phase 400 VAC, Model: SGDV-170D

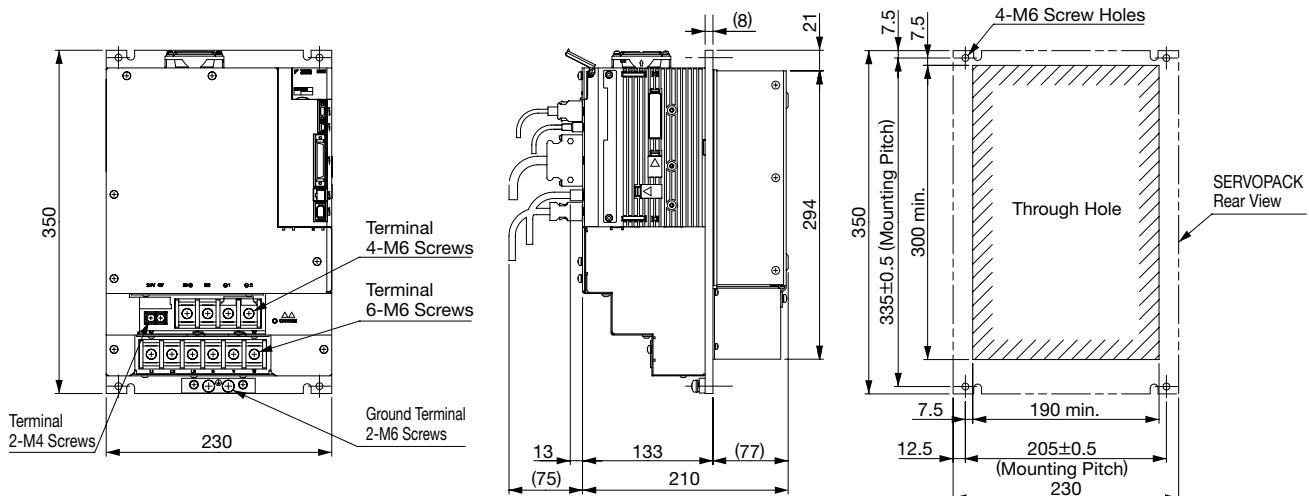


Mounting Hole Diagram

Approx. Mass: 5.7 kg

**External Dimensions** Units: mm (**Without Option Module**)

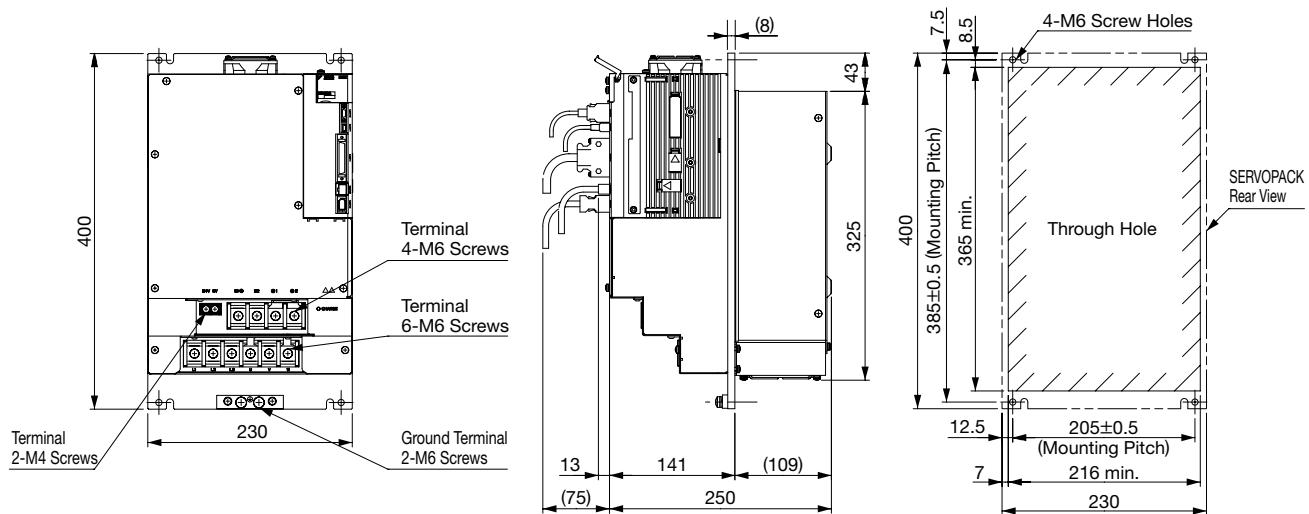
- Rack-mounted SERVOPACKs (Hardware option code: 001, duct-ventilated)  
 (14) Three-phase 400 VAC, Model: SGDV-210D and -260D



Mounting Hole Diagram

Approx. Mass: 8.1 kg

- (15) Three-phase 400 VAC, Model: SGDV-280D and -370D



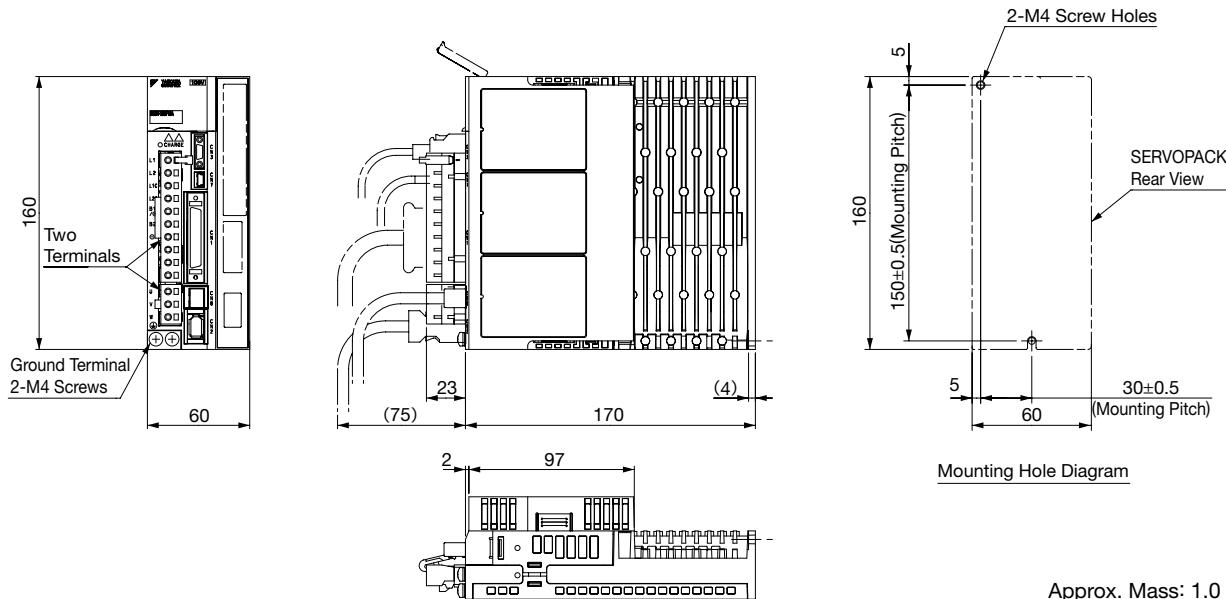
Mounting Hole Diagram

Approx. Mass: 13.4 kg

**External Dimensions Units: mm (With Option Module)**

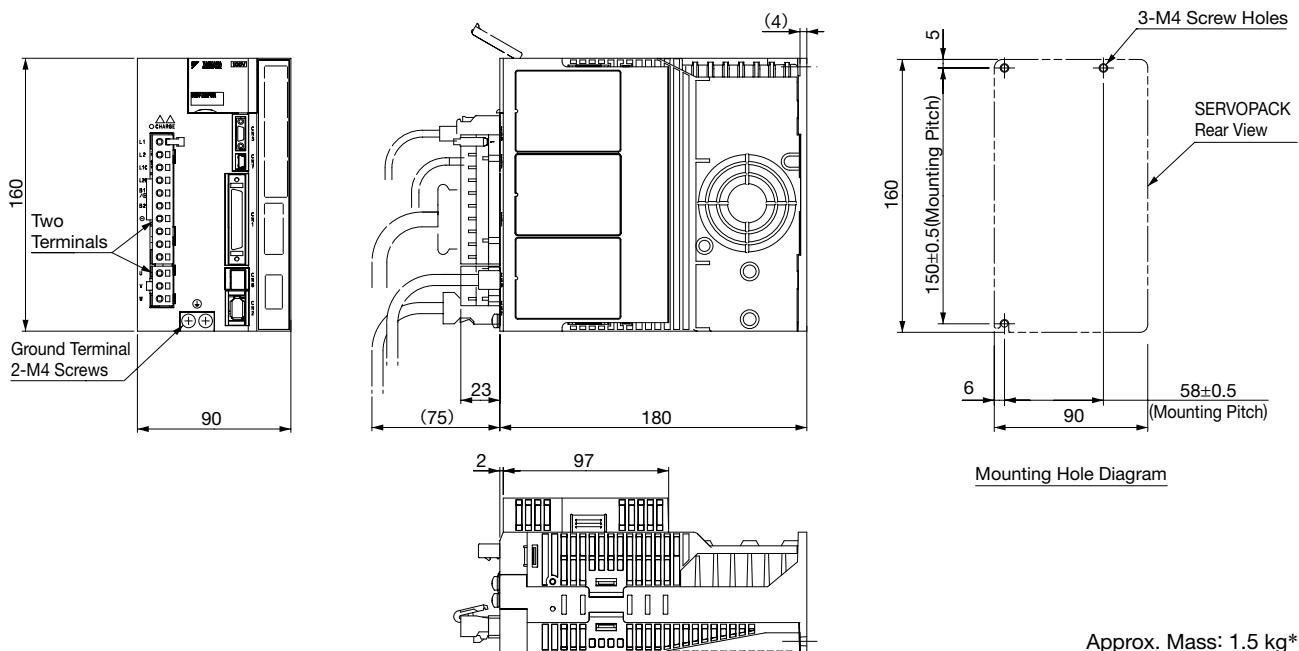
● Base-Mounted SERVOPACKs

(1) Single-phase 100 VAC, Model: SGDVR70F, SGDVR90F, and SGDV2R1F



Approx. Mass: 1.0 kg\*

(2) Single-phase 100 VAC, Model: SGDV2R8F



Approx. Mass: 1.5 kg\*

\*: Approx. mass of option modules are not included in this value.

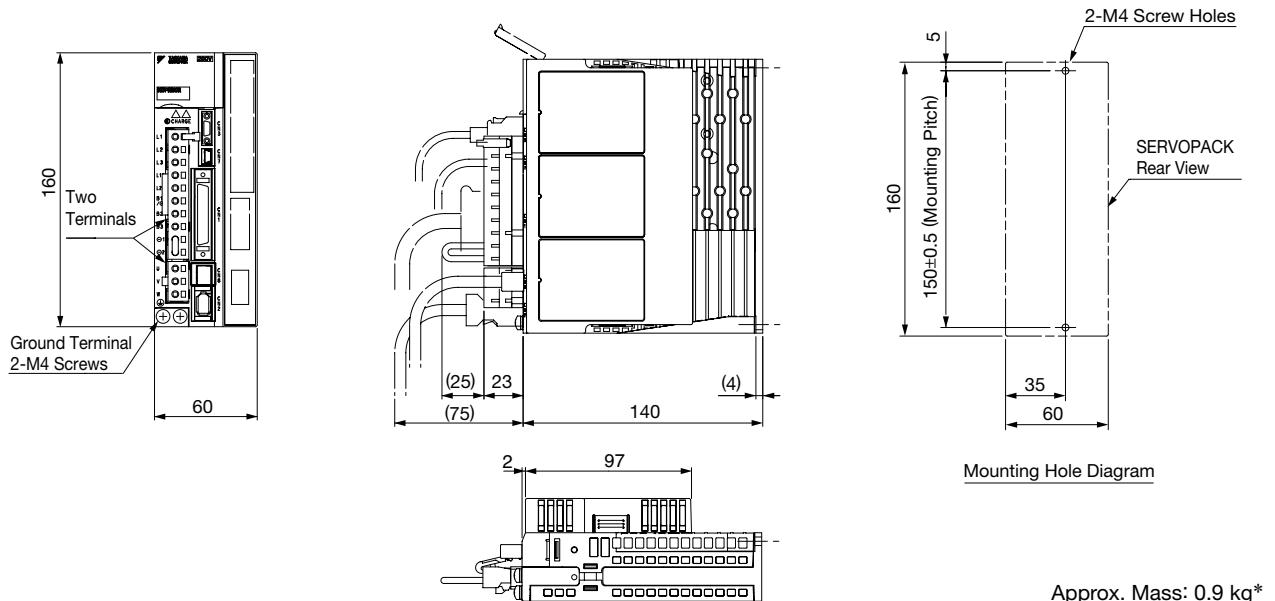
Approx. mass of option modules are as follows.

- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

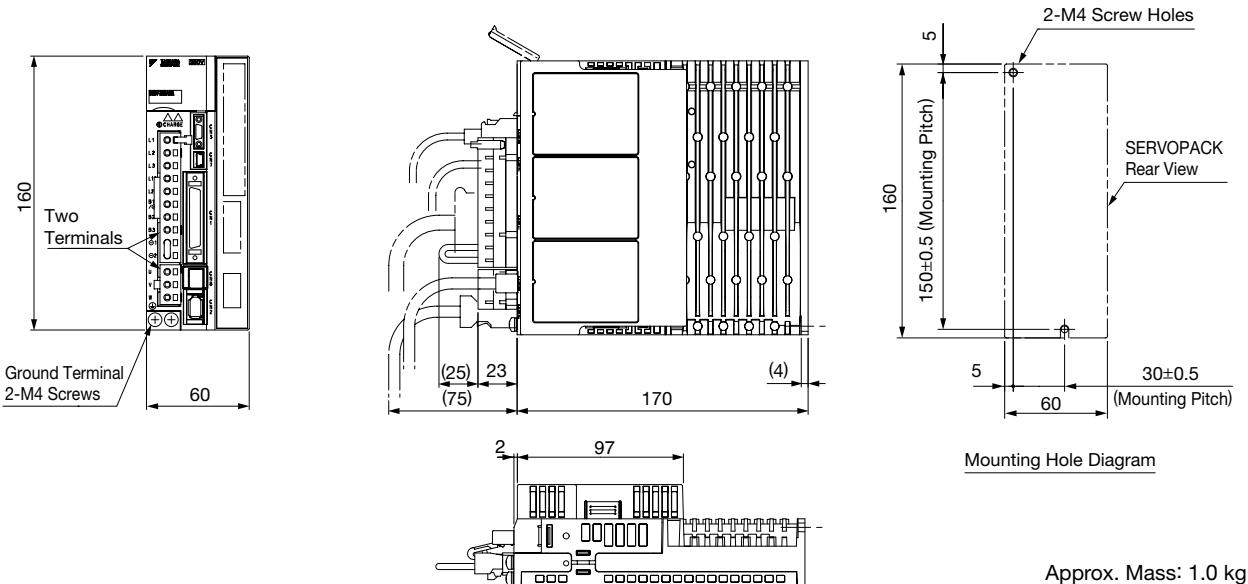
## External Dimensions Units: mm (With Option Module)

### ● Base-Mounted SERVOPACKs

(3) Three-phase 200 VAC, Model: SGDVR70A, SGDVR90A, and SGDV1R6A



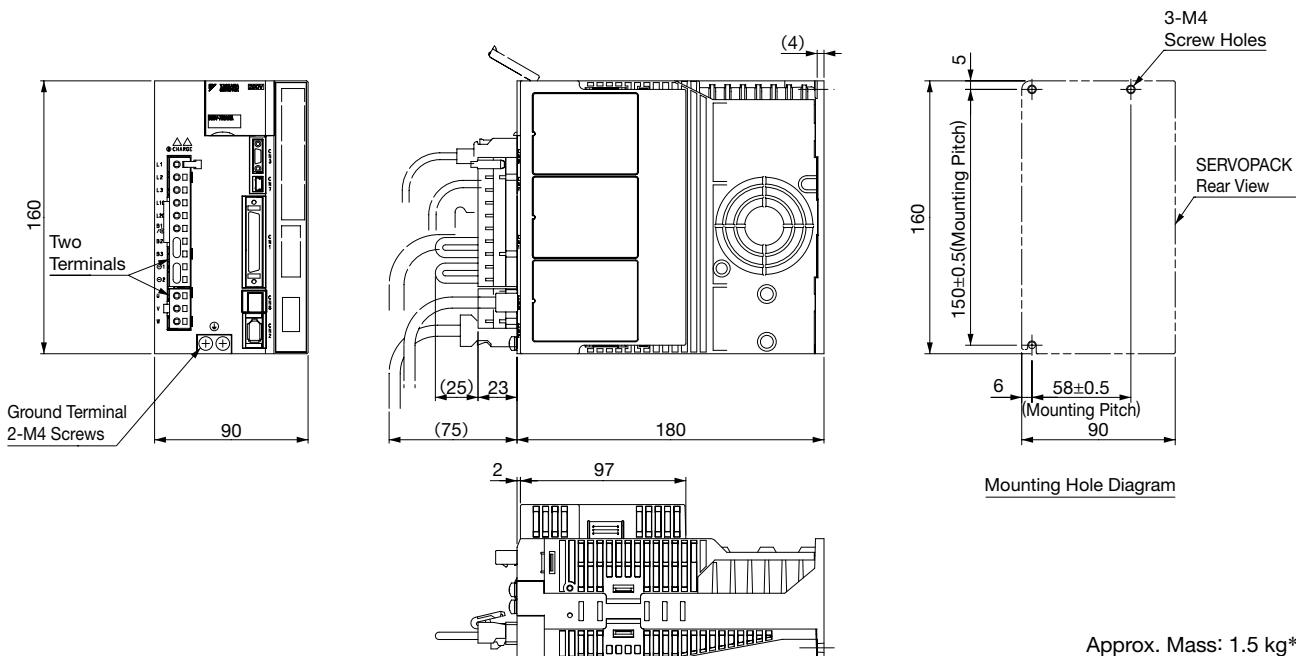
### (4) Three-phase 200 VAC, Model: SGDV2R8A



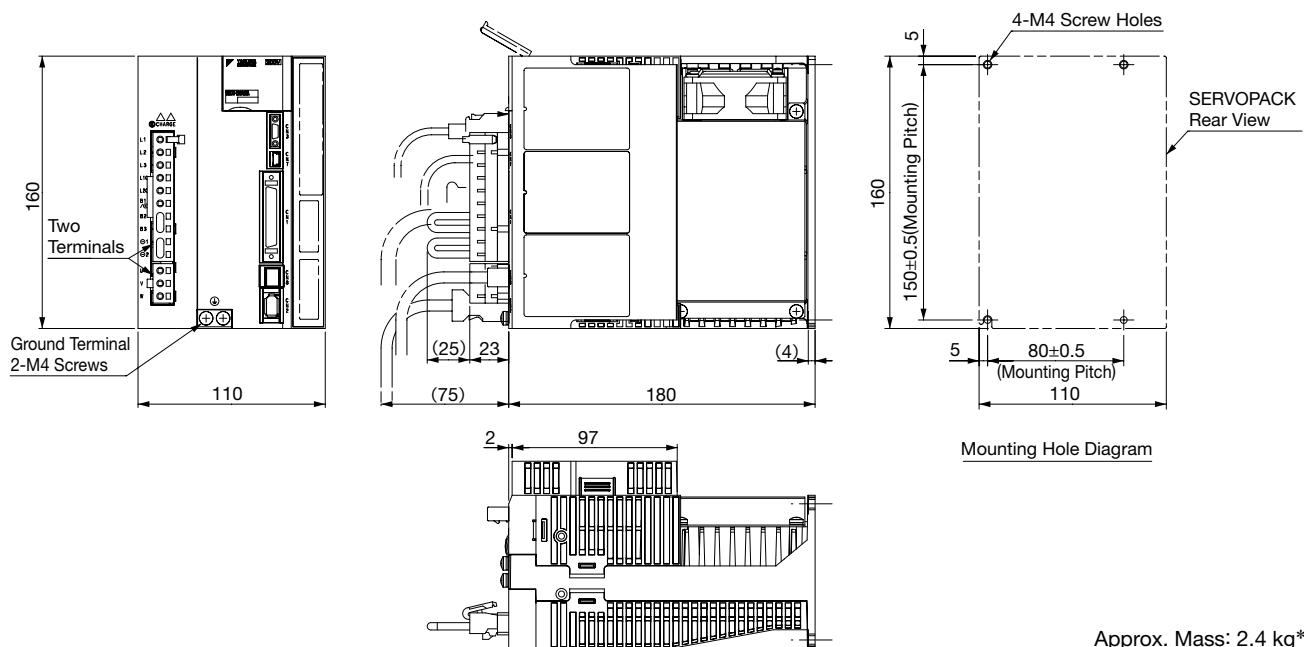
\*: Approx. mass of option modules are not included in this value.  
 Approx. mass of option modules are as follows.  
 • INDEXER Module: 0.2 kg  
 • DeviceNet Module: 0.3 kg  
 • Fully-closed Module: 0.1 kg

**External Dimensions** Units: mm (With Option Module)

(5) Three-phase 200 VAC, Model: SGDV3R8A, SGDV5R5A, and SGDV7R6A



(6) Three-phase 200 VAC, Model: SGDV120A



\*: Approx. mass of option modules are not included in this value.  
Approx. mass of option modules are as follows.

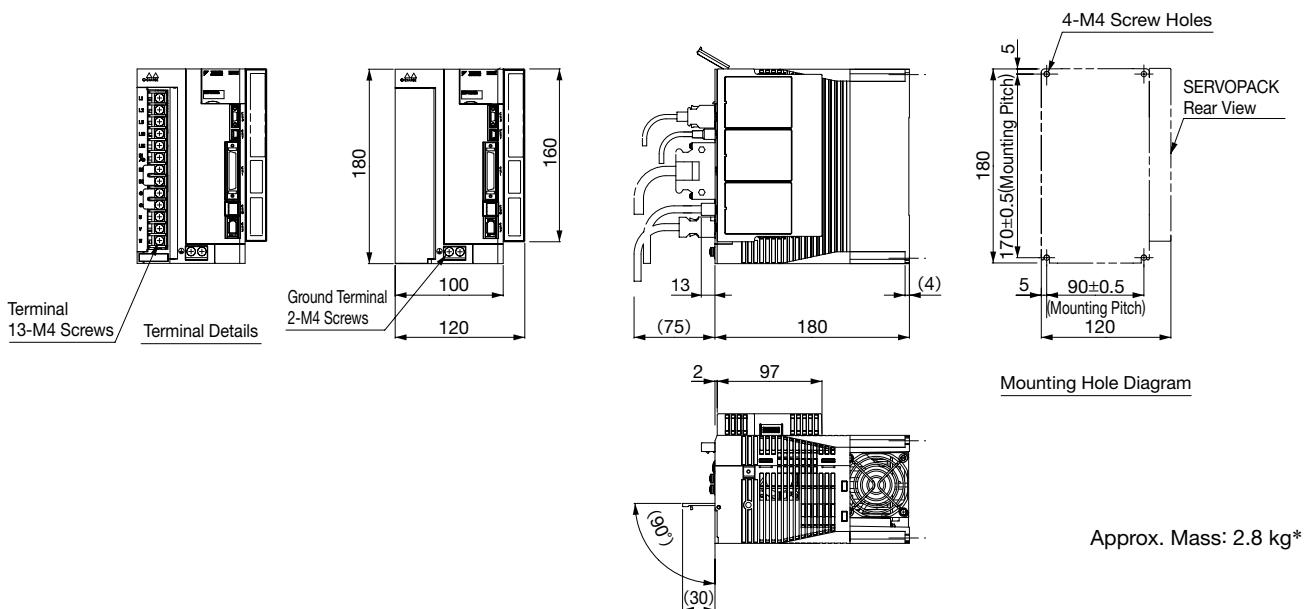
- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

## External Dimensions Units: mm (With Option Module)

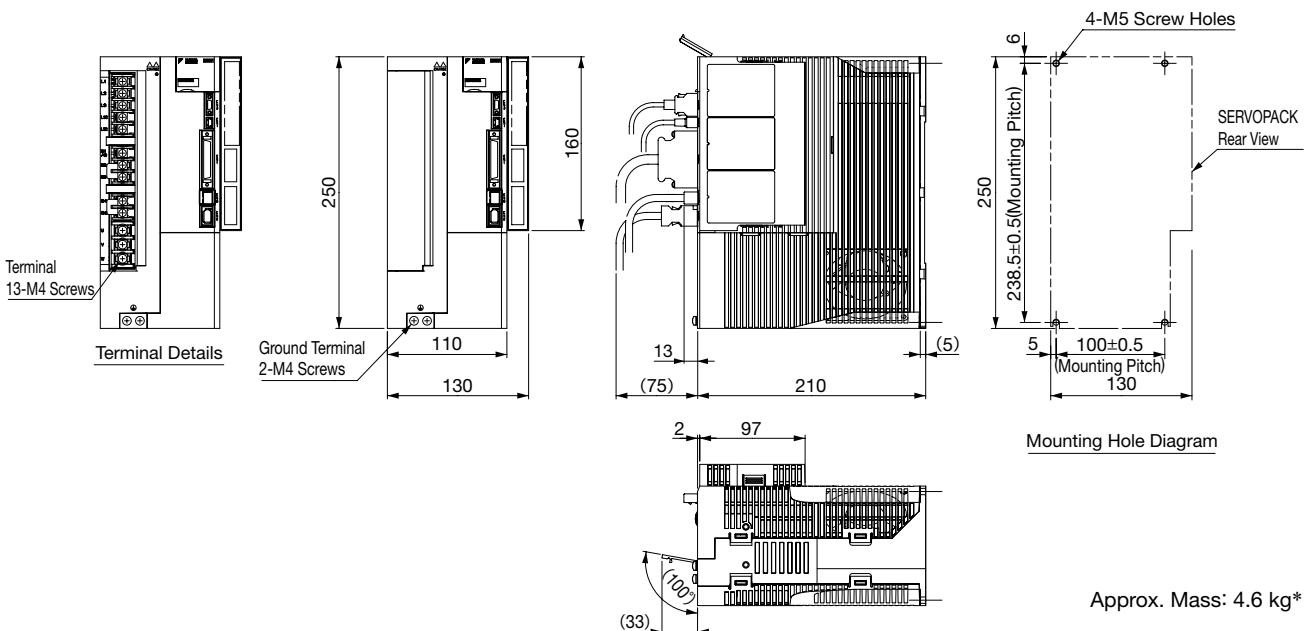
### ● Base-Mounted SERVOPACKs

(7) Single-phase 200 VAC, Model: SGDV120A□1A008000□□□ (1.5kW, single-phase input)

Three-phase 200 VAC, Model: SGDV180A and SGDV200A



(8) Three-phase 200 VAC, Model: SGDV330A

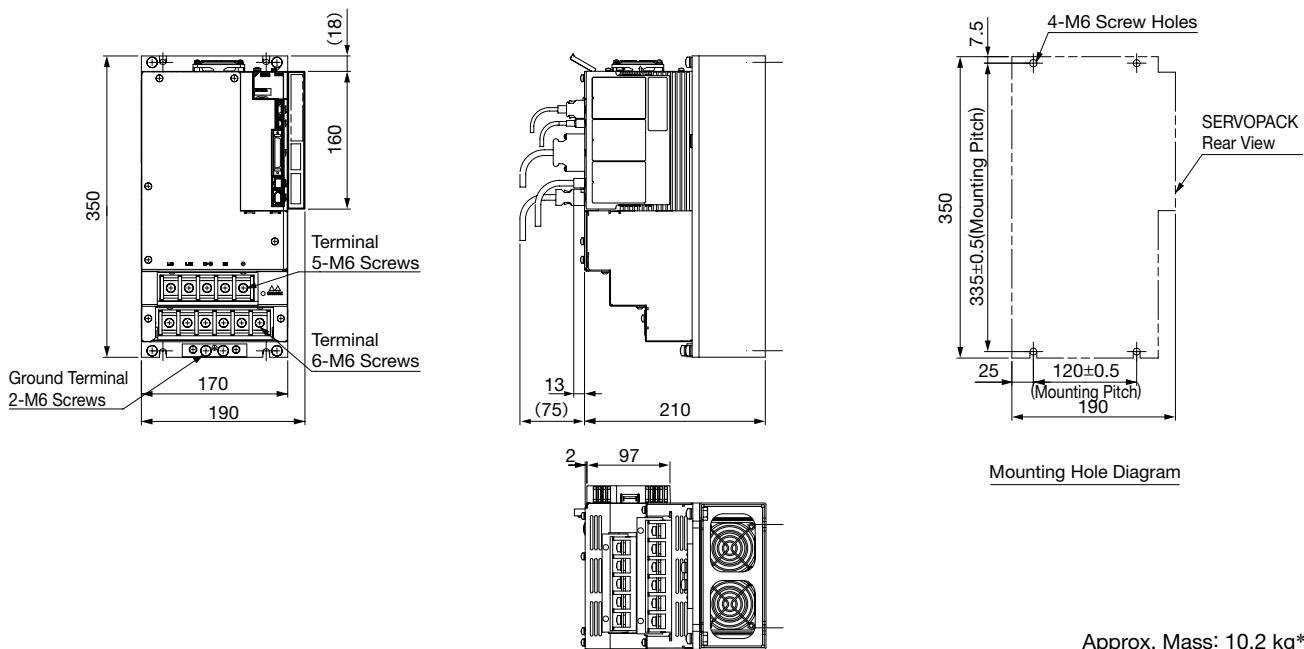


\*: Approx. mass of option modules are not included in this value.  
Approx. mass of option modules are as follows.

- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

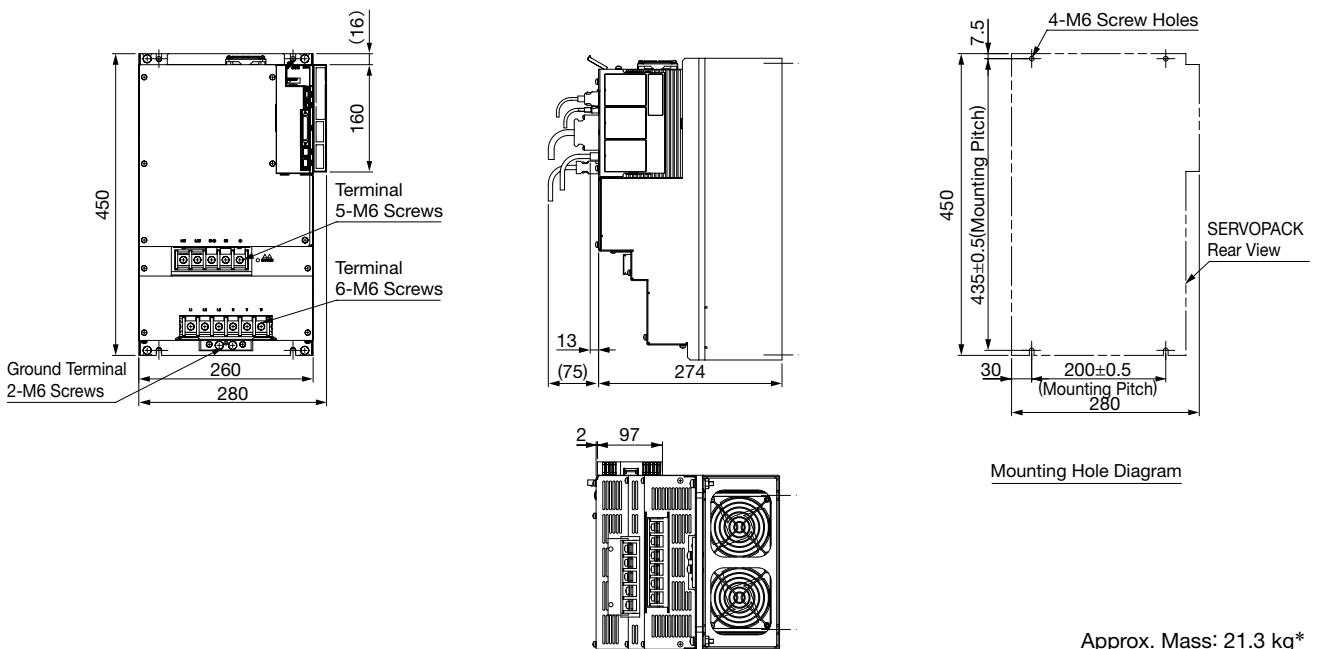
**External Dimensions Units: mm (With Option Module)**

(9) Three-phase 200 VAC, Model: SGDV470A and SGDV550A



Approx. Mass: 10.2 kg\*

(10) Three-phase 200 VAC, Model: SGDV590A and SGDV780A



Approx. Mass: 21.3 kg\*

\*: Approx. mass of option modules are not included in this value.

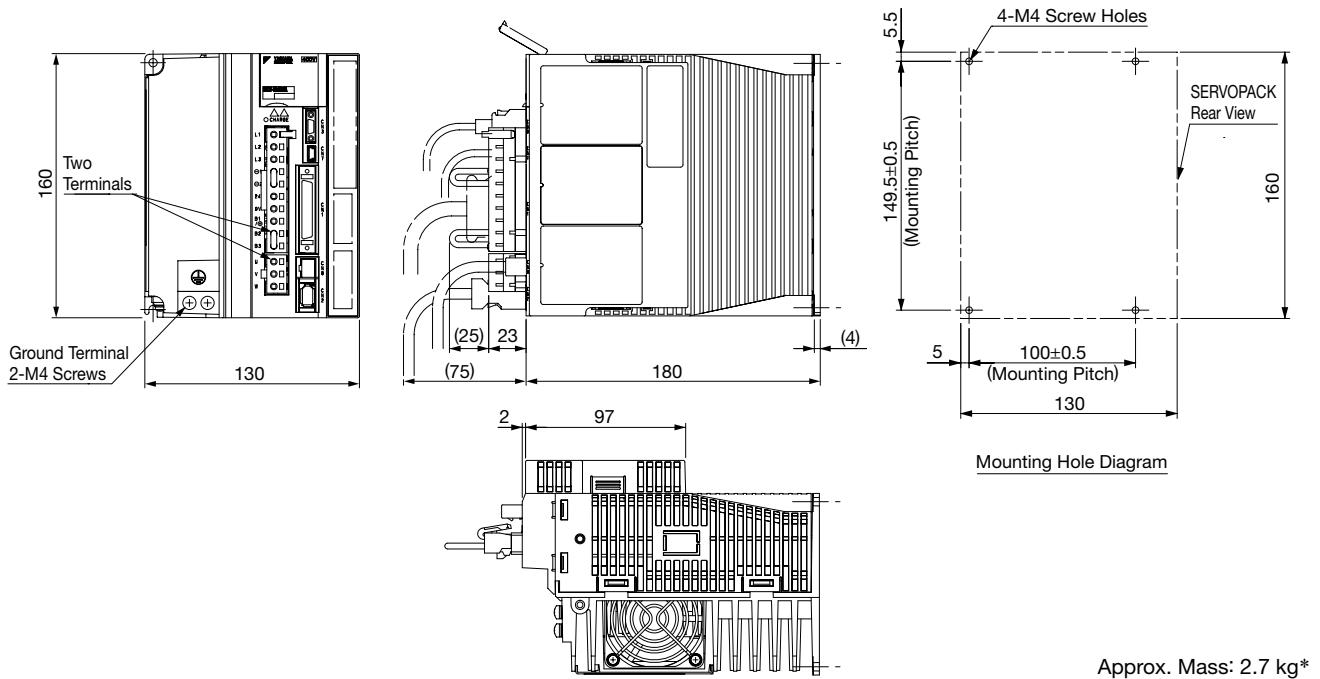
Approx. mass of option modules are as follows.

- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

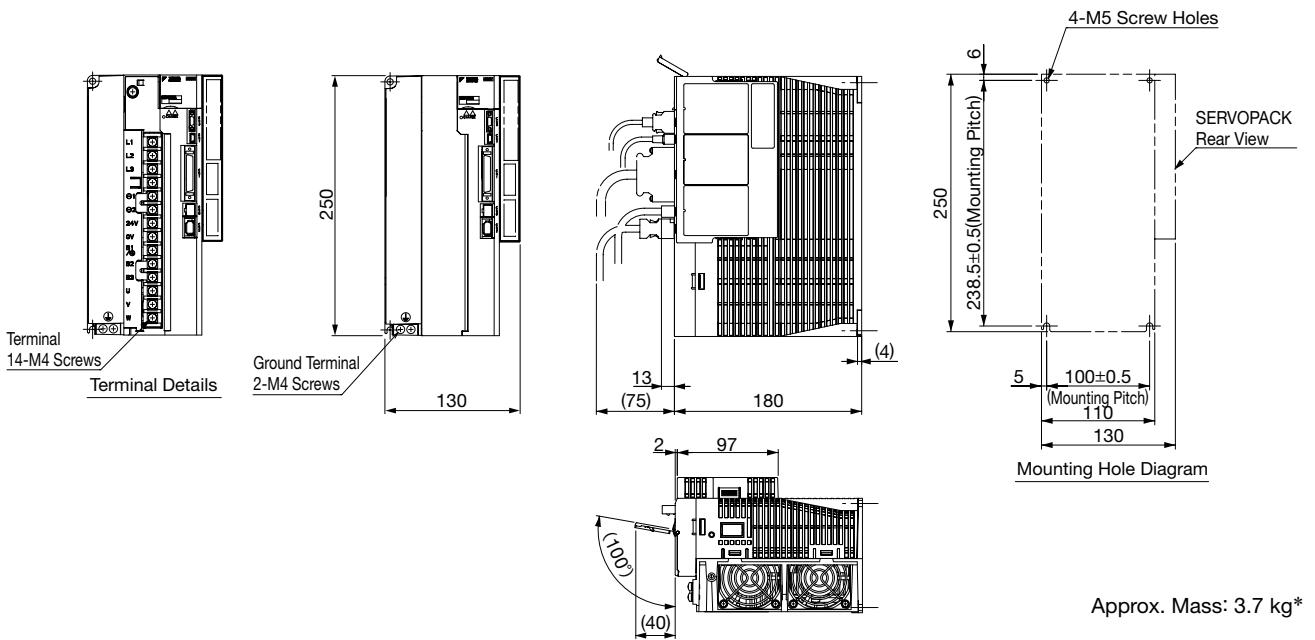
## External Dimensions Units: mm (With Option Module)

### ● Base-Mounted SERVOPACKs

(11) Three-phase 400 VAC,  
Model: SGDV1R9D, SGDV3R5D, and SGDV5R4D



(12) Three-phase 400 VAC, Model: SGDV8R4D and SGDV120D

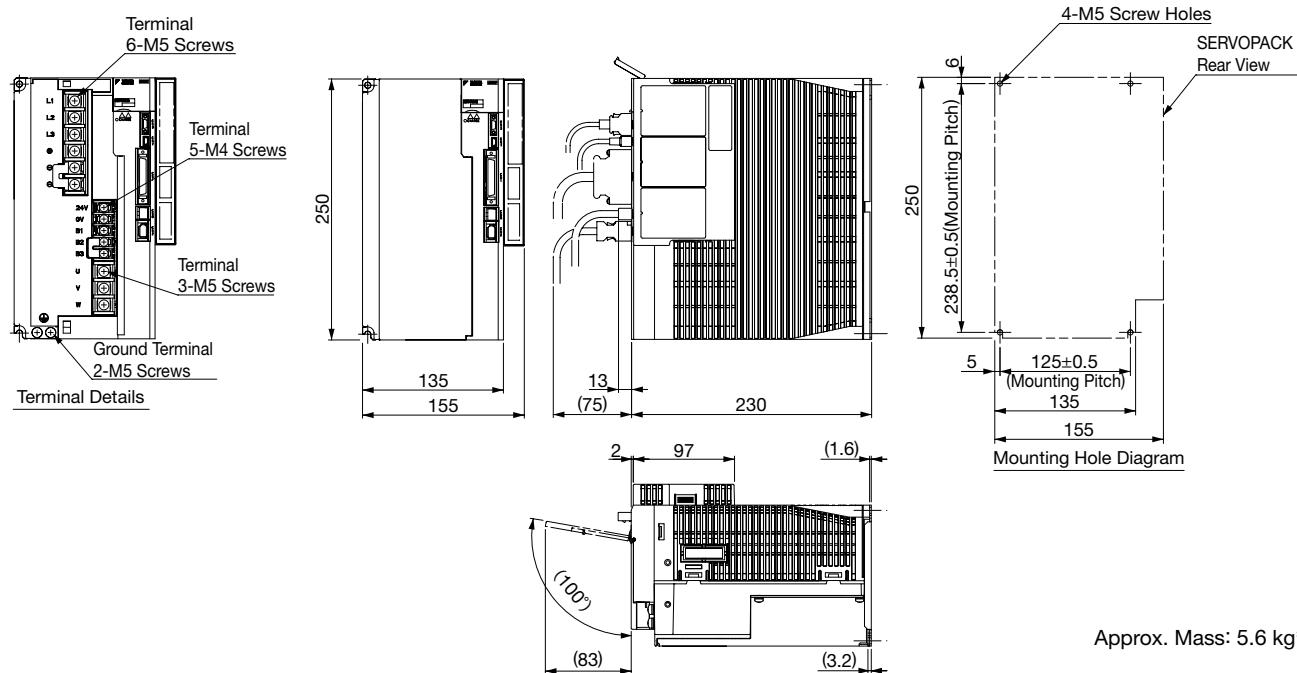


\*: Approx. mass of option modules are not included in this value.  
Approx. mass of option modules are as follows.

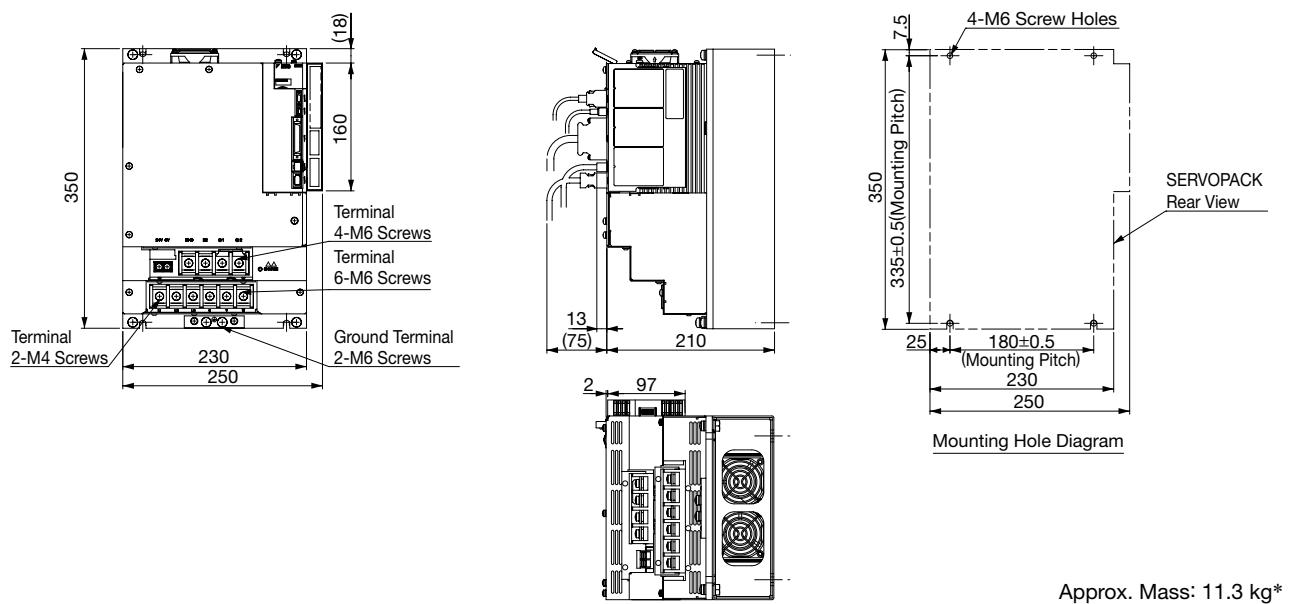
- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

**External Dimensions Units: mm (With Option Module)**

(13) Three-phase 400 VAC, Model: SGDV170D



(14) Three-phase 400 VAC, Model: SGDV210D and SGDV260D



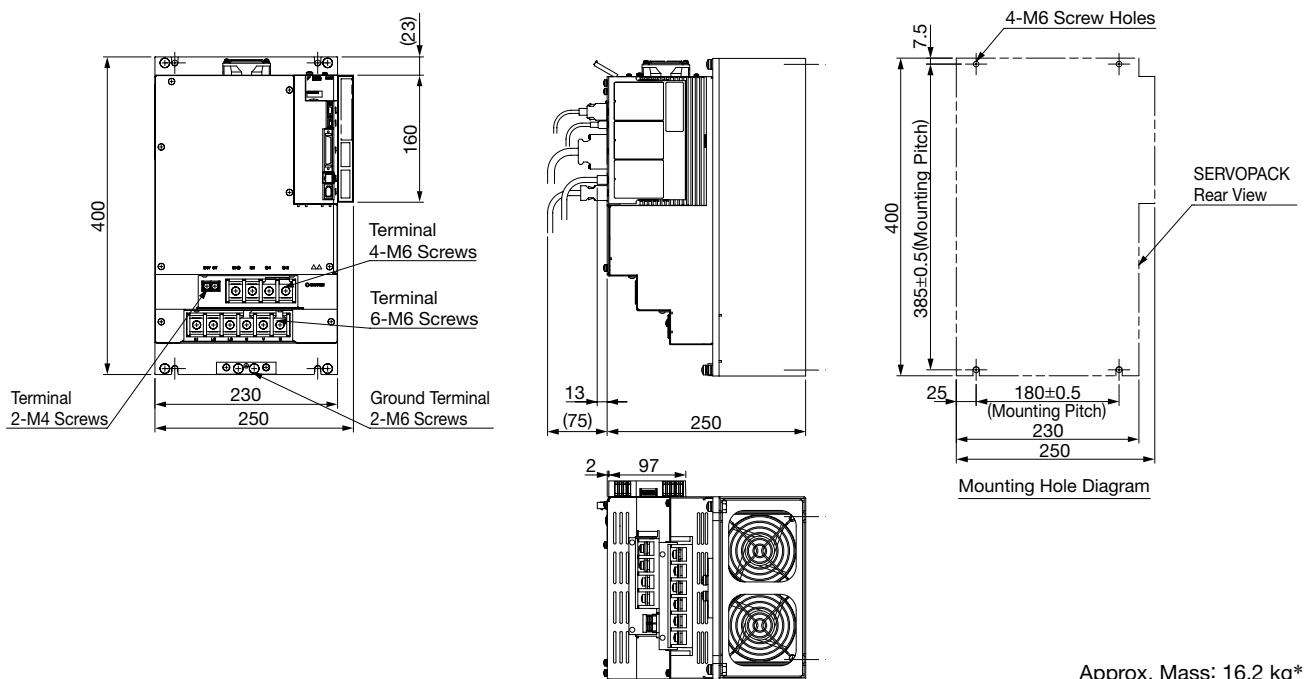
\*: Approx. mass of option modules are not included in this value.  
Approx. mass of option modules are as follows.  

- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

## External Dimensions Units: mm (With Option Module)

### ● Base-Mounted SERVOPACKs

(15) Three-phase 400 VAC, Model: SGDV280D and SGDV370D



Approx. Mass: 16.2 kg\*

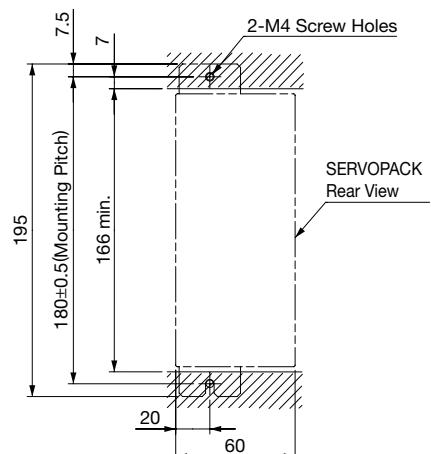
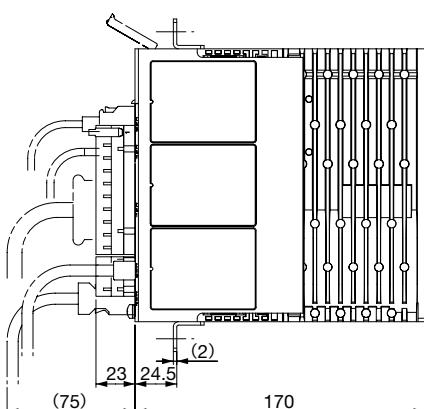
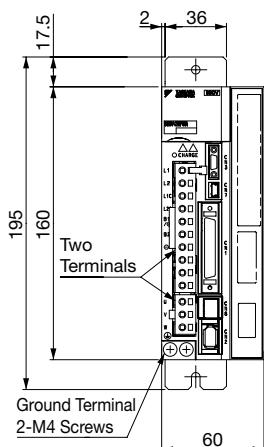
\*: Approx. mass of option modules are not included in this value.  
Approx. mass of option modules are as follows.

- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

**External Dimensions Units: mm (With Option Module)**

● Rack-mounted SERVOPACKs (Hardware option code: 001)

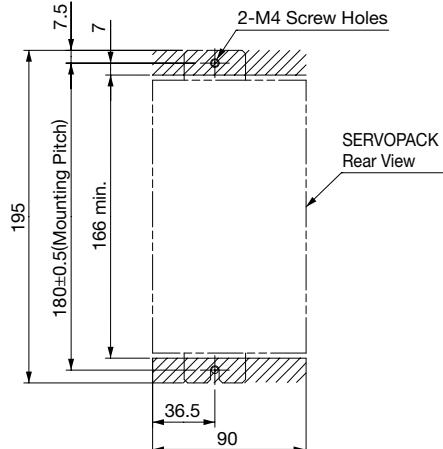
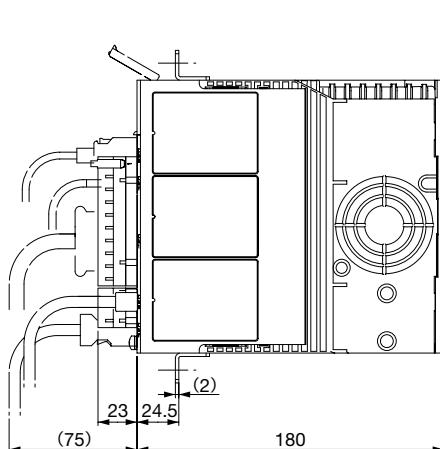
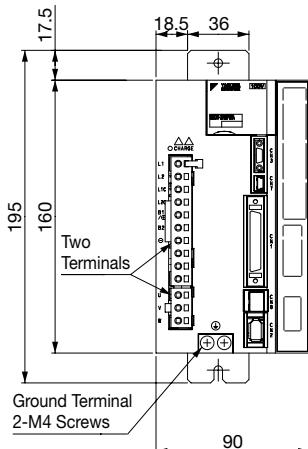
(1) Single-phase 100 VAC, Model: SGDVR70F, SGDVR90F, and SGDV2R1F



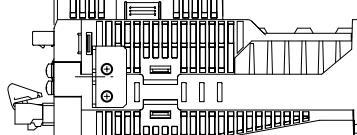
Mounting Hole Diagram

Approx. Mass: 1.1 kg\*

(2) Single-phase 100 VAC, Model: SGDV2R8F



Mounting Hole Diagram



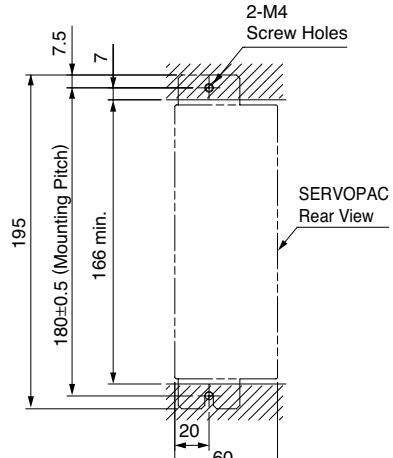
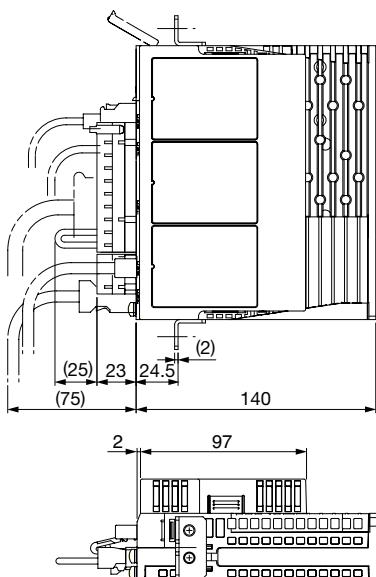
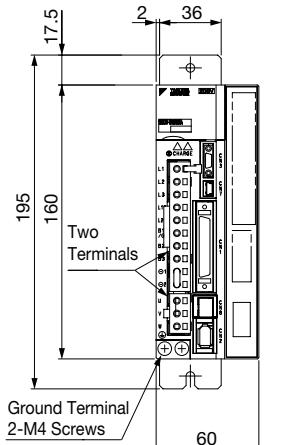
Approx. Mass: 1.5 kg\*

\*: Approx. mass of option modules are not included in this value.  
Approx. mass of option modules are as follows.

- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

## External Dimensions Units: mm (With Option Module)

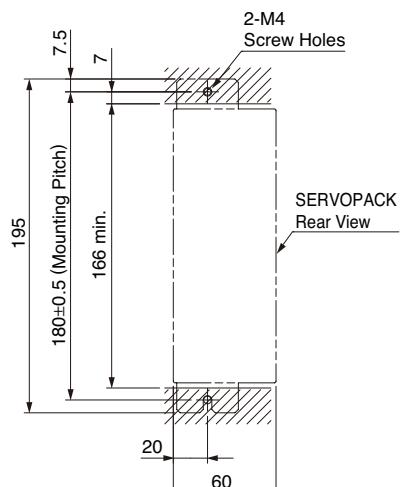
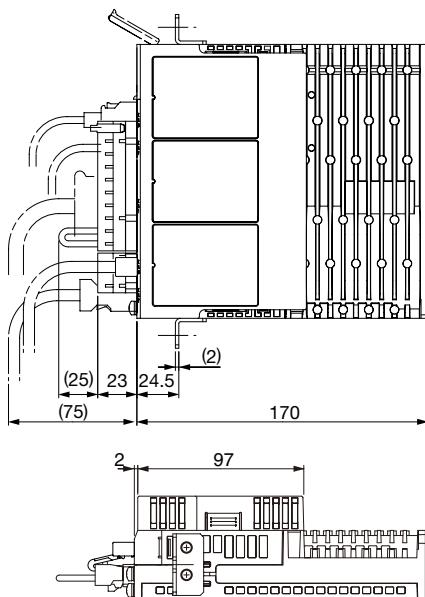
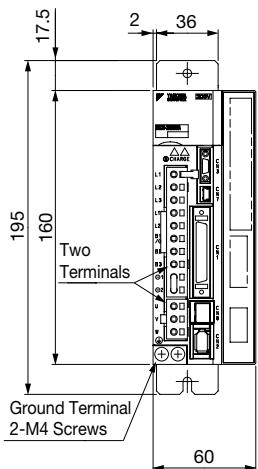
- Rack-mounted SERVOPACKs (Hardware option code: 001)  
 (3) Three-phase 200 VAC, Model: SGDVR70A, SGDVR90A, and SGDV1R6A



Mounting Hole Diagram

Approx. Mass: 0.9 kg\*

- (4) Three-phase 200 VAC, Model: SGDV2R8A



Mounting Hole Diagram

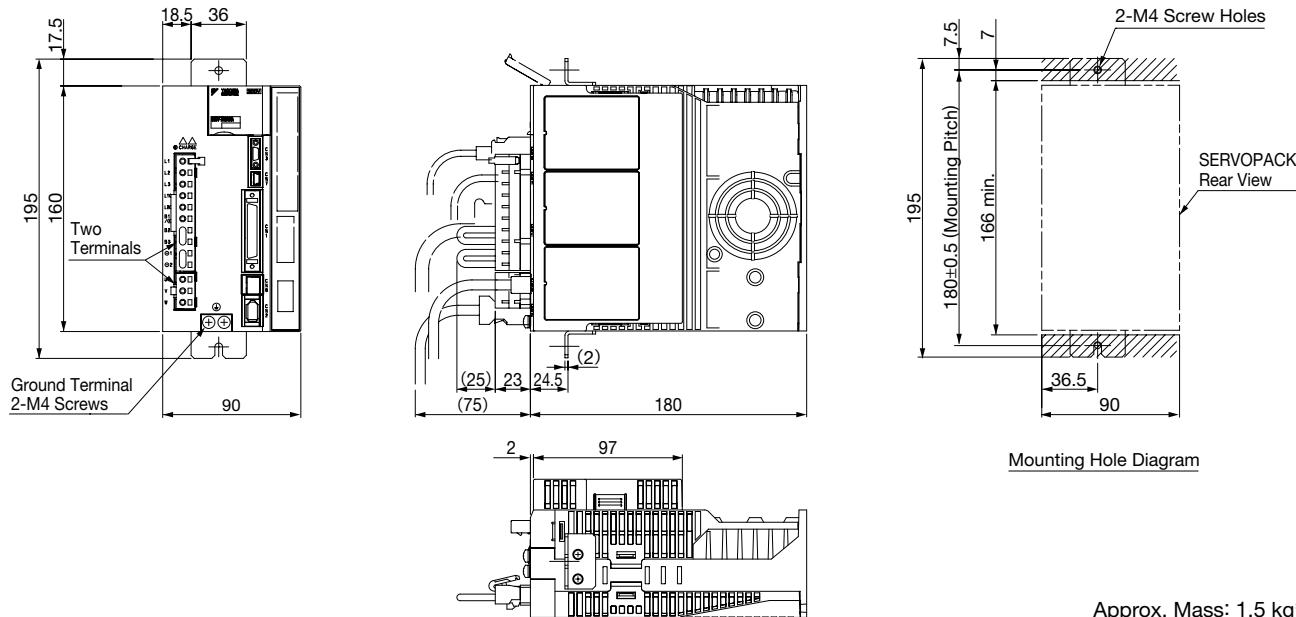
Approx. Mass: 1.0 kg\*

\*: Approx. mass of option modules are not included in this value.  
 Approx. mass of option modules are as follows.

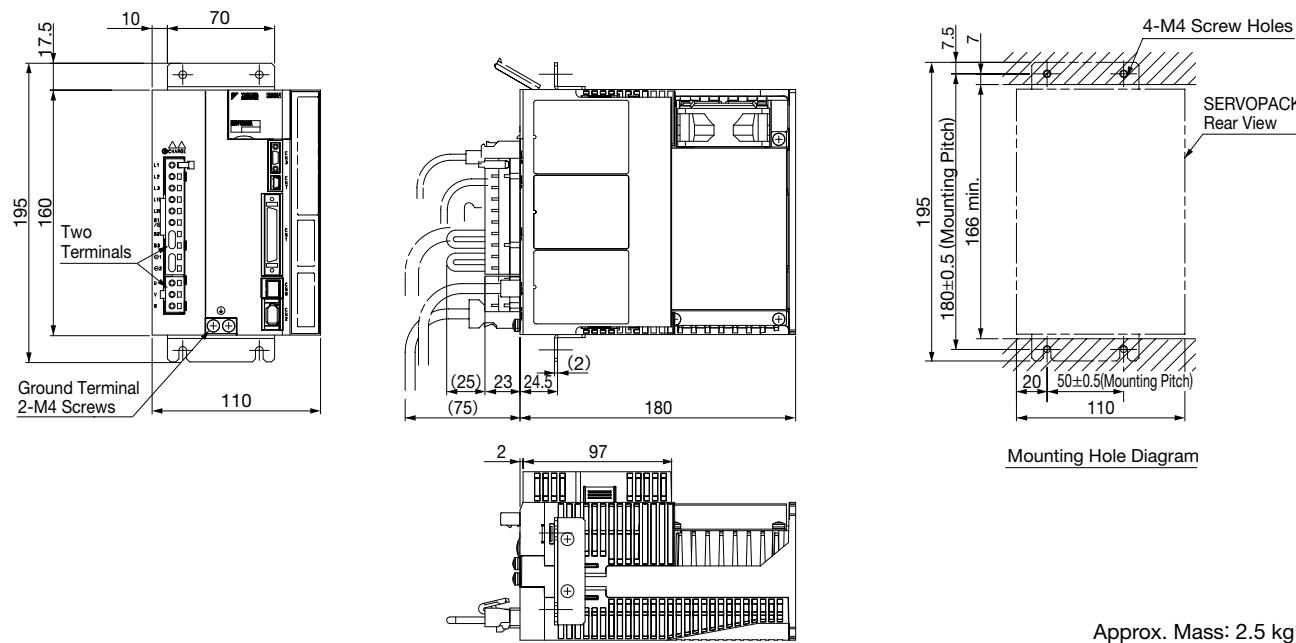
- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

**External Dimensions Units: mm (With Option Module)**

(5) Three-phase 200 VAC, Model: SGDV3R8A, SGDV5R5A, and SGDV7R6A



(6) Three-phase 200 VAC, Model: SGDV120A



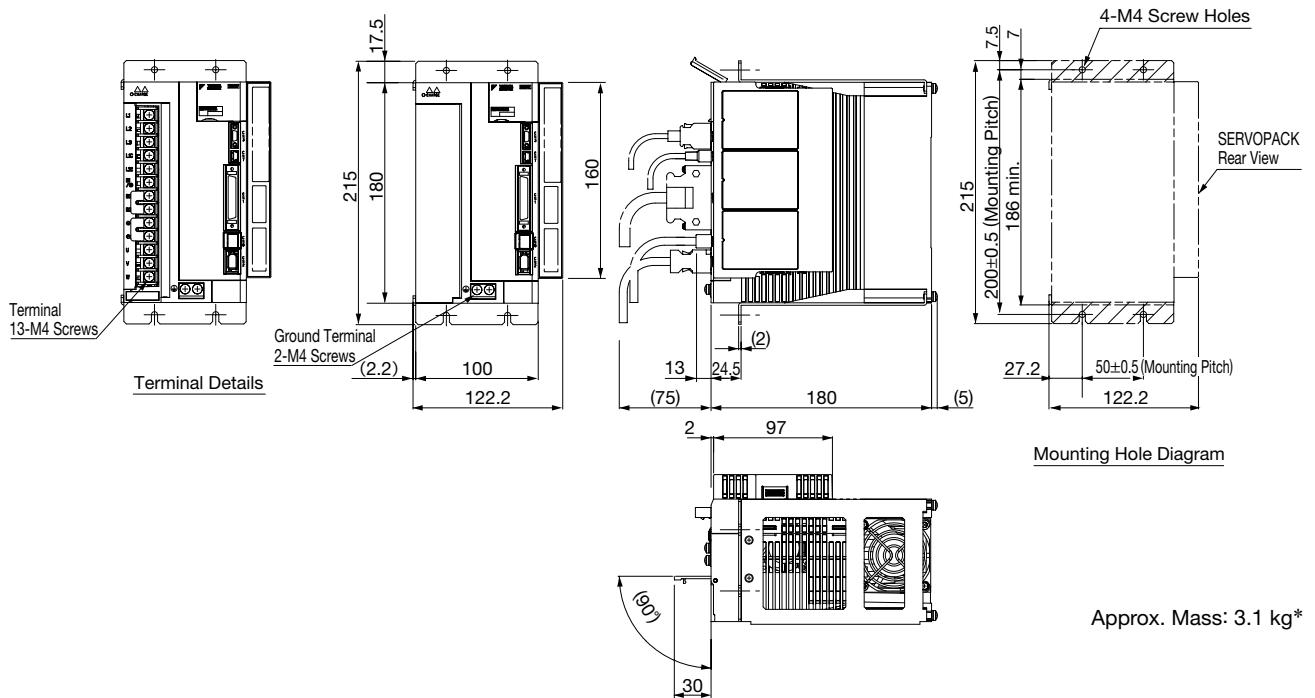
\*: Approx. mass of option modules are not included in this value.

Approx. mass of option modules are as follows.

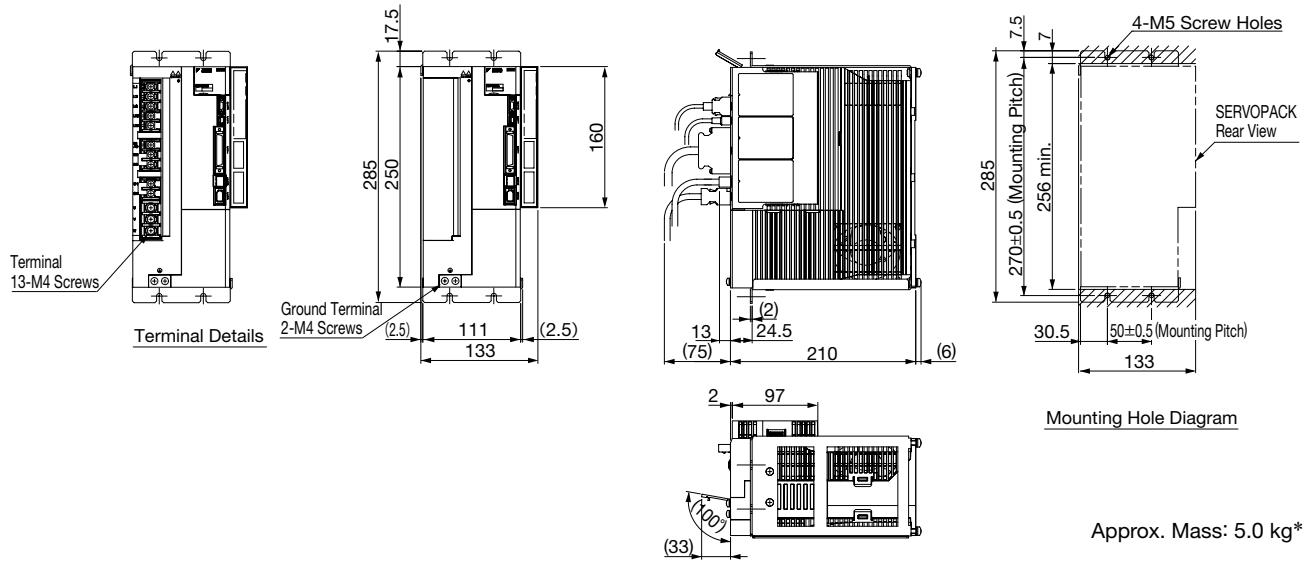
- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

## External Dimensions Units: mm (With Option Module)

- Rack-mounted SERVOPACKs (Hardware option code: 001)  
 (7) Three-phase 200 VAC, Model: SGDV180A and SGDV200A



- (8) Three-phase 200 VAC, Model: SGDV330A



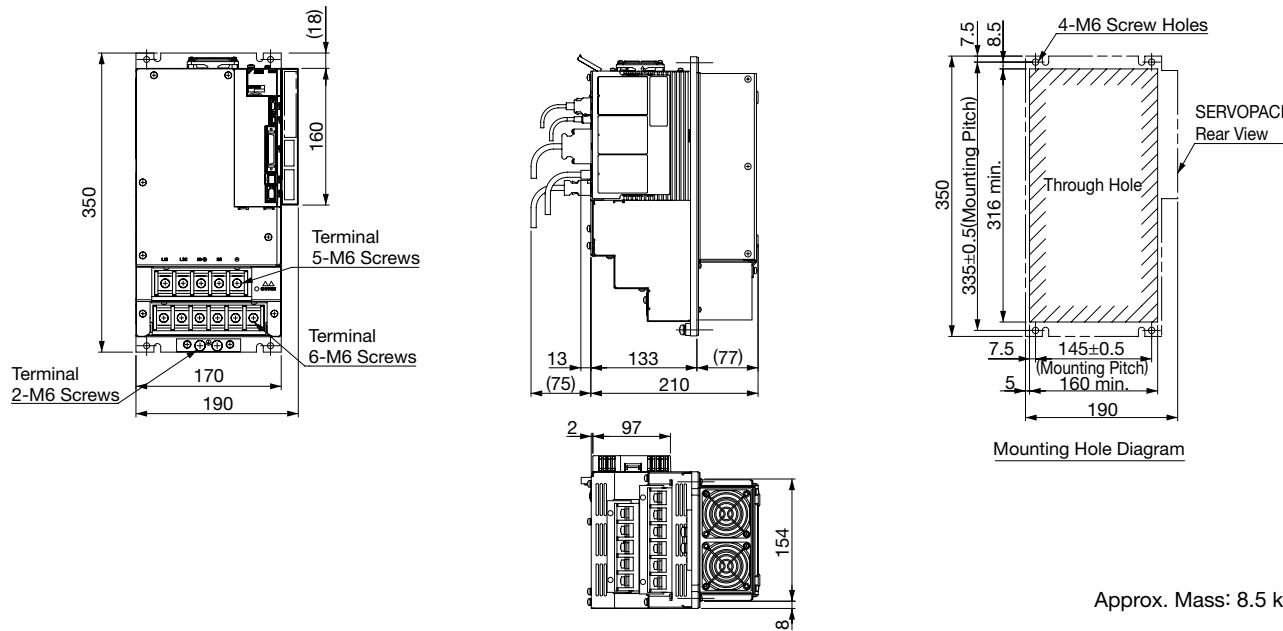
\*: Approx. mass of option modules are not included in this value.

Approx. mass of option modules are as follows.

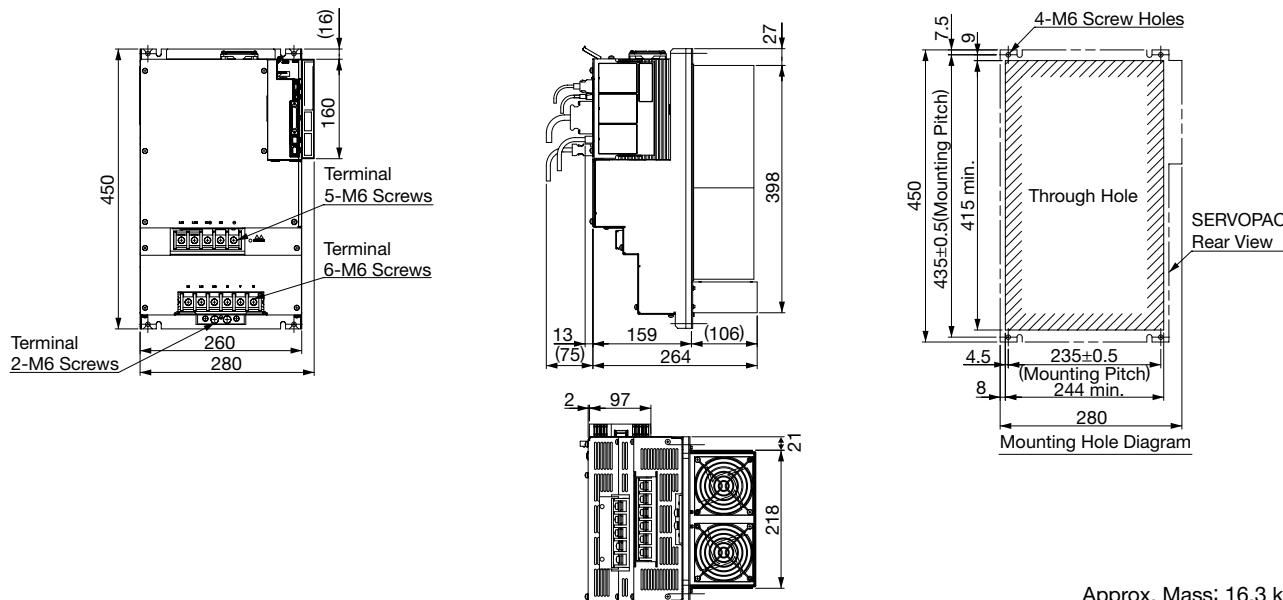
- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

**External Dimensions** Units: mm (With Option Module)

- Rack-mounted SERVOPACKs (Hardware option code: 001, duct-ventilated)  
(9) Three-phase 200 VAC, Model: SGDV470A and SGDV550A



- (10) Three-phase 200 VAC, Model: SGDV590A and SGDV780A



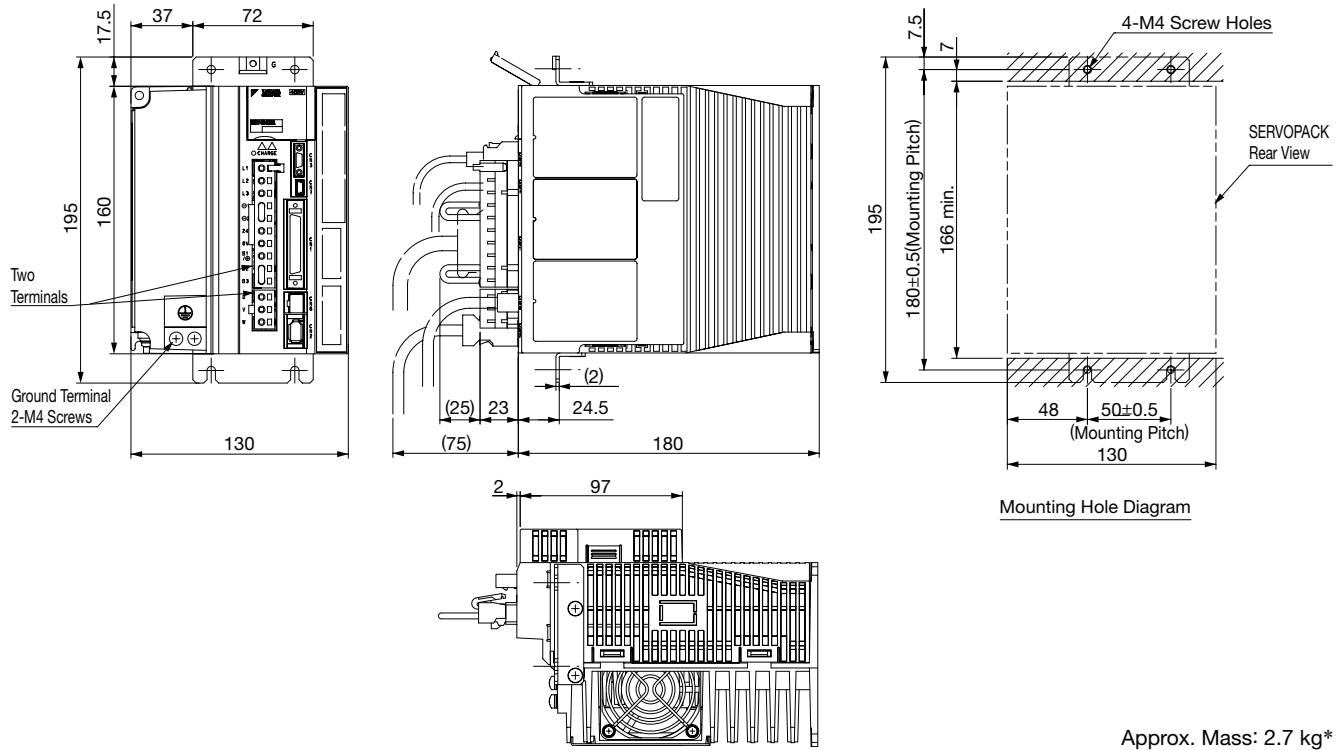
\*: Approx. mass of option modules are not included in this value.

Approx. mass of option modules are as follows.

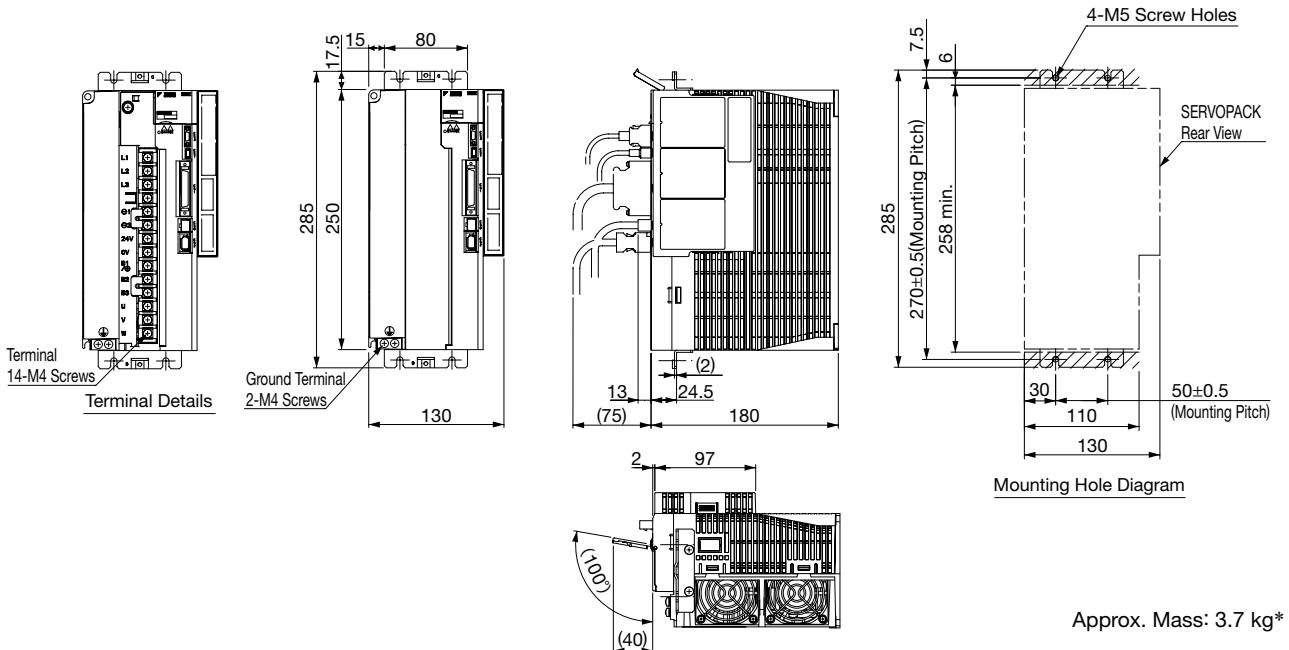
- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

## External Dimensions Units: mm (With Option Module)

- Rack-mounted SERVOPACKs (Hardware option code: 001)  
 (11) Three-phase 400 VAC, Model: SGDV1R9D, SGDV3R5D, and SGDV5R4D



- (12) Three-phase 400 VAC, Model: SGDV8R4D and SGDV120D

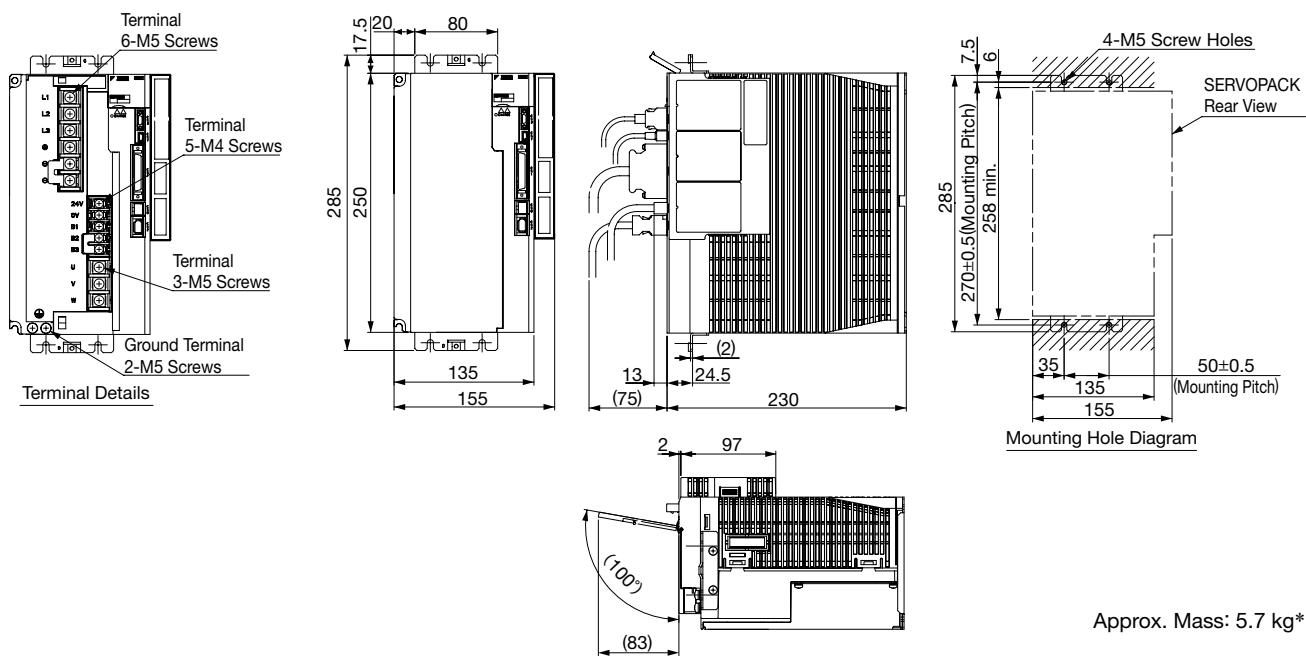


\*: Approx. mass of option modules are not included in this value.  
 Approx. mass of option modules are as follows.

- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

**External Dimensions Units: mm (With Option Module)**

(13) Three-phase 400 VAC, Model: SGDV170D



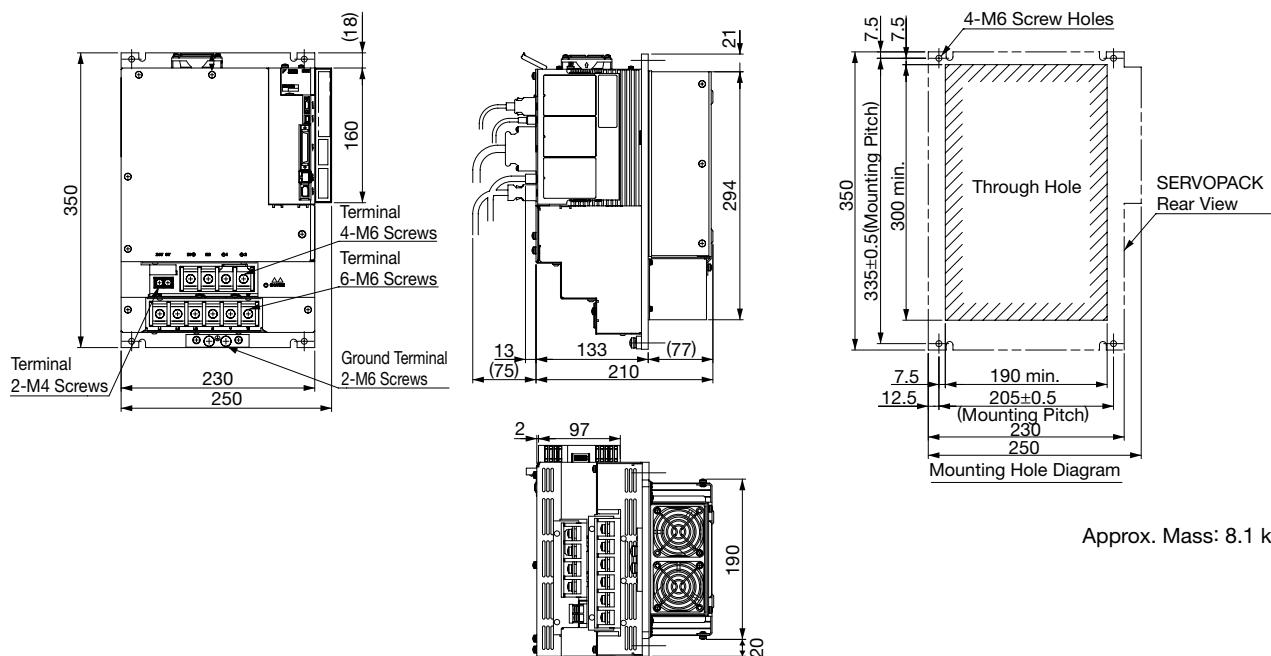
Approx. Mass: 5.7 kg\*

\*: Approx. mass of option modules are not included in this value.  
Approx. mass of option modules are as follows.  

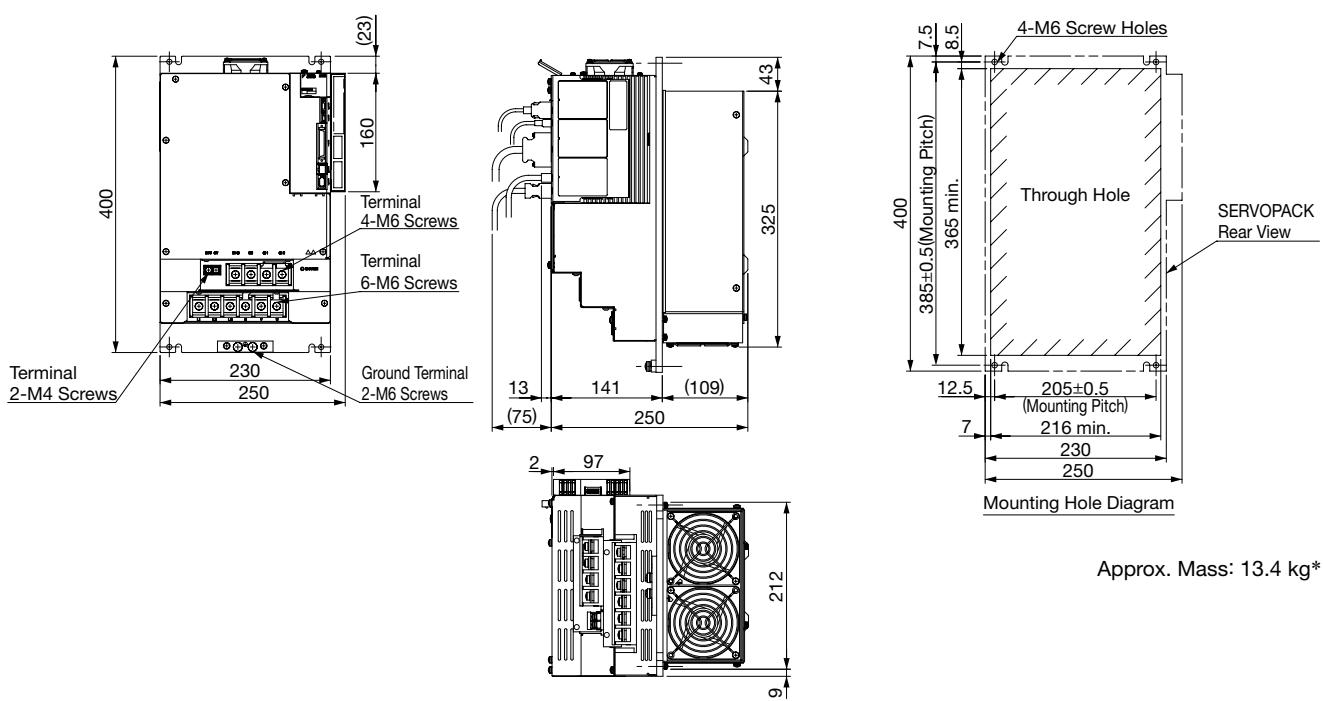
- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

## External Dimensions Units: mm (With Option Module)

- Rack-mounted SERVOPACKs (Hardware option code: 001, duct-ventilated)  
(14) Three-phase 400 VAC, Model: SGDV210D and SGDV260D



- (15) Three-phase 400 VAC, Model: SGDV280D and SGDV370D



\*: Approx. mass of option modules are not included in this value.  
Approx. mass of option modules are as follows.

- INDEXER Module: 0.2 kg
- DeviceNet Module: 0.3 kg
- Fully-closed Module: 0.1 kg

AC

SERVOPACK External Dimensions



# Wiring Main Circuit and Peripheral Devices

## Wiring Main Circuit

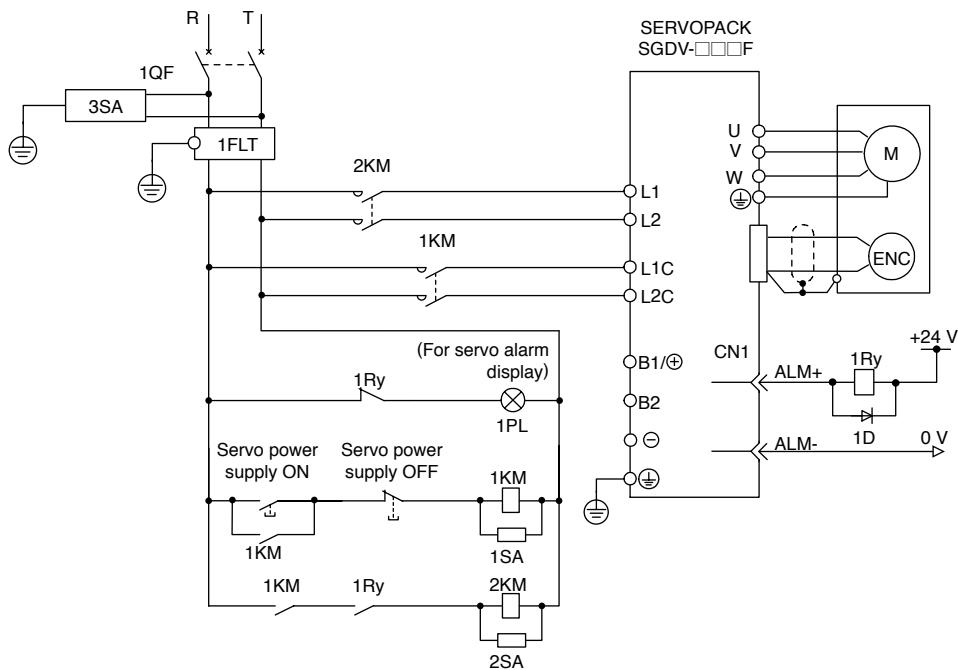
### • Typical Main Circuit Wiring Examples

This section shows an example of the typical wiring for the main circuit.

### WARNING

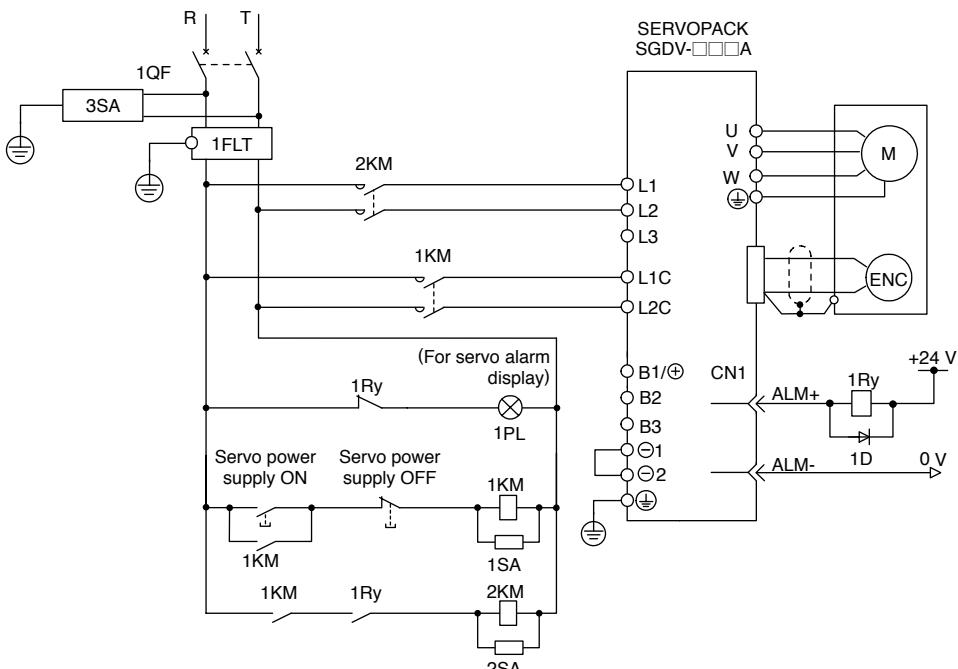
After turning OFF the power, do not touch the power terminals while charge indicator is still ON. High residual voltage may still remain in the SERVOPACK. When the voltage is discharged, the charge indicator will turn OFF. Make sure the charge indicator is OFF before starting wiring or inspection.

#### • Single-phase 100 V



1QF : Molded-case circuit breaker  
 1FLT : Noise filter  
 1KM : Magnetic contactor  
     (for control power supply)  
 2KM : Magnetic contactor  
     (for main circuit power supply)  
 1Ry : Relay  
 1PL : Indicator lamp  
 1SA : Surge absorber  
 2SA : Surge absorber  
 3SA : Surge absorber  
 1D : Flywheel diode

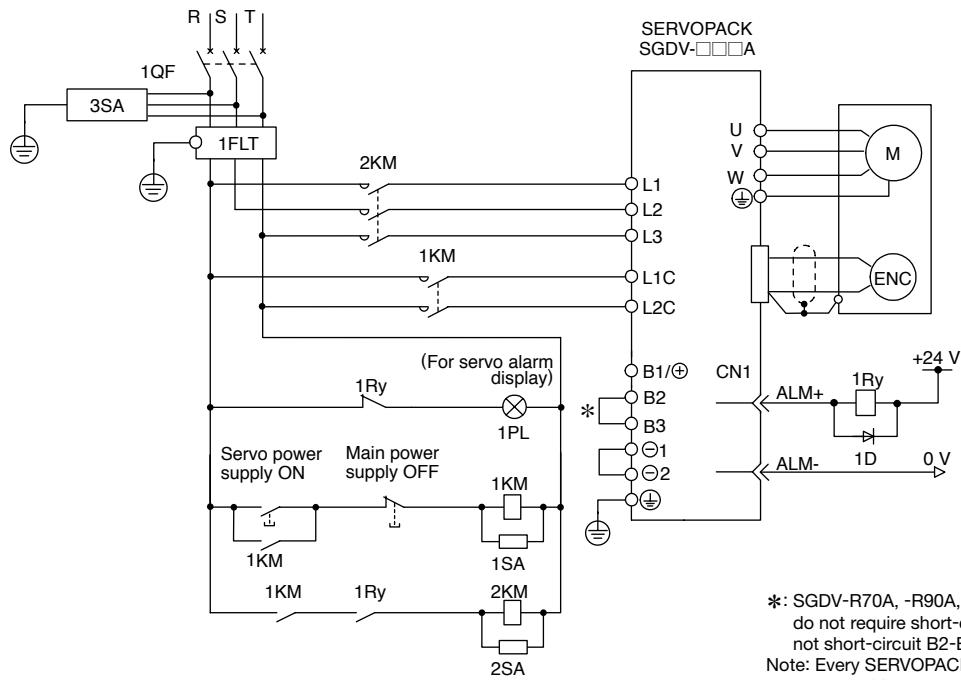
#### • Single-phase 200 V



1QF : Molded-case circuit breaker  
 1FLT : Noise filter  
 1KM : Magnetic contactor  
     (for control power supply)  
 1KMF : Magnetic contactor  
     (for main circuit power supply)  
 2KM : Magnetic contactor  
     (for main circuit power supply)  
 1Ry : Relay  
 1PL : Indicator lamp  
 1SA : Surge absorber  
 2SA : Surge absorber  
 3SA : Surge absorber  
 1D : Flywheel diode

## Wiring Main Circuit

### • Three-phase 200 V

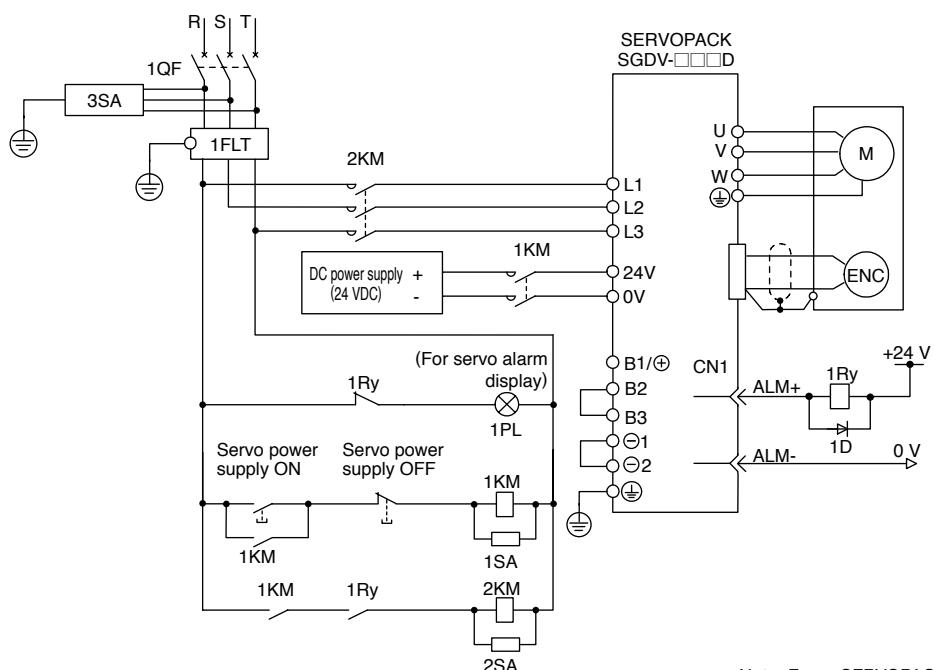


1QF : Molded-case circuit breaker  
1FLT : Noise filter  
1KM : Magnetic contactor  
(for control power supply)  
2KM : Magnetic contactor  
(for main circuit power supply)  
1Ry : Relay  
1PL : Indicator lamp  
1SA : Surge absorber  
2SA : Surge absorber  
3SA : Surge absorber  
1D : Flywheel diode

\*: SGDV-R70A, -R90A, -1R6A, and -2R8A SERVOPACK do not require short-circuiting between B2 and B3. Do not short-circuit B2-B3.

Note: Every SERVOPACK of SGDV-470A, -550A, -590A, and -780A requires a specified external regenerative unit.

### • Three-phase 400 V



1QF : Molded-case circuit breaker  
1FLT : Noise filter  
1KM : Magnetic contactor  
(for control power supply)  
2KM : Magnetic contactor  
(for main circuit power supply)  
1Ry : Relay  
1PL : Indicator lamp  
1SA : Surge absorber  
2SA : Surge absorber  
3SA : Surge absorber  
1D : Flywheel diode

Note: Every SERVOPACK of SGDV-210D, -260D, -280D, and -370D requires a specified external regenerative unit.

## Wiring Main Circuit

### ● General Precautions for Wiring

**IMPORTANT**

- Use a molded-case circuit breaker (QF) or fuse to protect the Main Circuit.  
The SERVOPACK connects directly to a commercial power supply; it is not isolated by a transformer or other device.  
Always use a molded-case circuit breaker (QF) or fuse to protect the servo system from accidents involving different power system voltages or other accidents.
- Install a ground fault detector.  
The SERVOPACK does not have a built-in protective circuit for grounding. To configure a safer system, install a ground fault detector against overloads and short-circuiting, or install a ground fault detector combined with a molded-case circuit breaker.
- Do not turn power ON and OFF frequently.  
The power supply in the SERVOPACK contains a capacitor, which causes a high charging current to flow when power is turned ON. Frequently turning power ON and OFF will cause the main circuit elements in the SERVOPACK to deteriorate.

To ensure safe, stable application of the servo system, observe the following precautions when wiring.

**Observe the following precautions when wiring the main circuit.**

- Use shielded twisted-pair wires or shielded multi-core twisted-pair wires for signal lines and encoder lines.
- The maximum wiring length is 3 m for signal lines and 50 m for encoder lines.

**Observe the following precautions when wiring the ground.**

- Use a cable as thick as possible (at least 2.0 mm<sup>2</sup>)
- Ground the 100-V and the 200-V SERVOPACK to a resistance of 100 Ω or less. Ground the 400-V SERVOPACK to a resistance of 10 Ω or less.
- Be sure to ground at only one point.
- Ground the servomotor directly if the servomotor is insulated from the machine.

**The signal cable conductors are as thin as 0.2 mm<sup>2</sup> or 0.3 mm<sup>2</sup>. Do not impose excessive bending force or tension.**

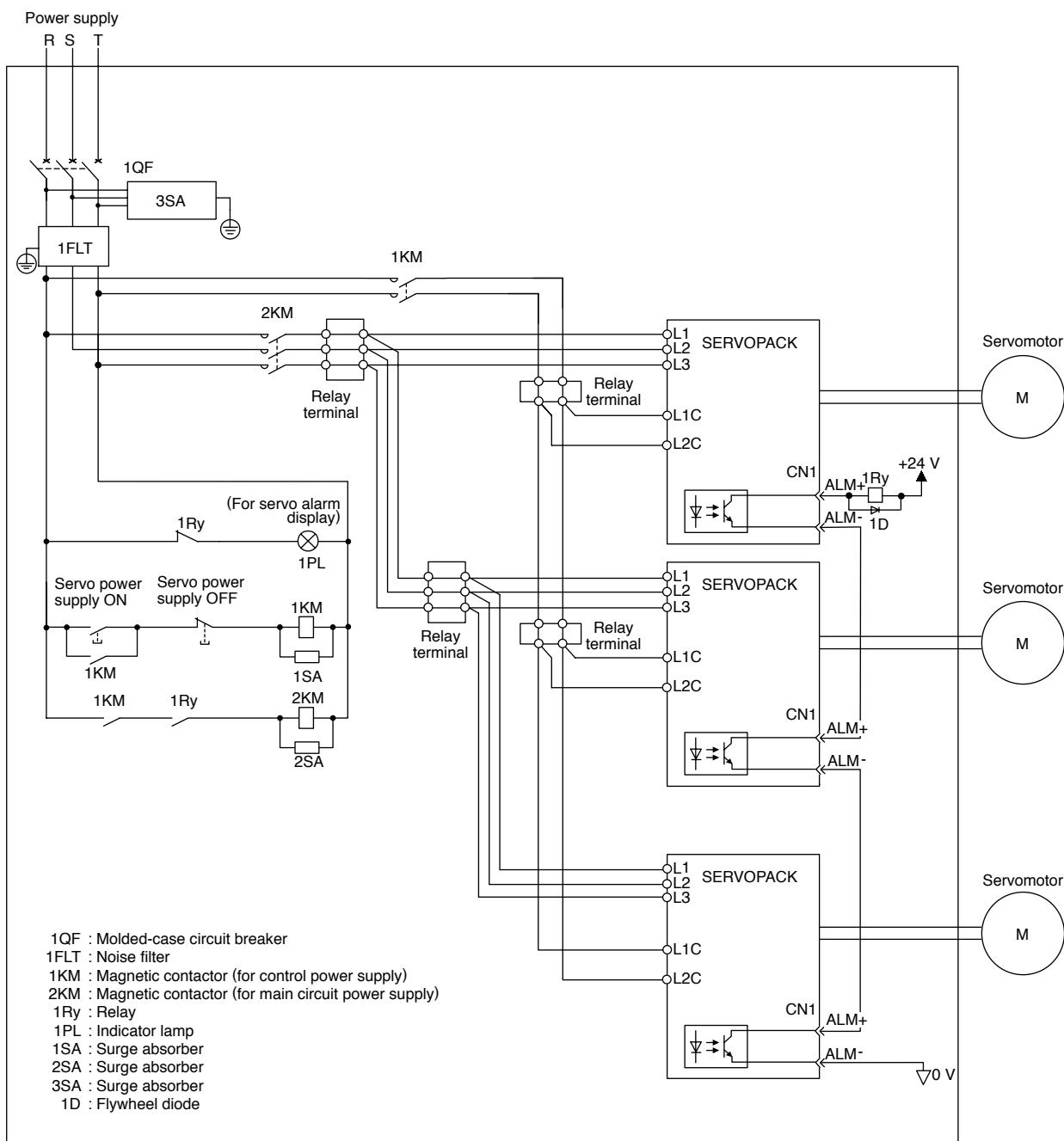
## Wiring Main Circuit

### ● Precautions When Using More Than One SERVOPACK

This section shows an example of wiring and precautions when more than one SERVOPACK is used.

#### ● Wiring Example

Connect the alarm output (ALM) terminals for the three SERVOPACKs in series to enable alarm detection relay 1RY to operate. When a SERVOPACK alarm is activated, the ALM output signal transistor is turned OFF.



#### ● Precautions

Multiple servos can share a single molded-case circuit breaker (QF) or noise filter. Always select a QF or noise filter that has enough capacity for the total power capacity (load conditions) of those servos.

## SERVOPACK Main Circuit Wire

### ● Single-phase, 100 V

Cables	Terminal Symbol	SERVOPACK Model SGDV-			
		R70F	R90F	2R1F	2R8F
Main Circuit Power Cable	L1, L2	HIV1.25		HIV2.0	
Servomotor Main Circuit Cable*	U, V, W		HIV1.25		
Control Power Cable	L1C, L2C		HIV1.25		
External Regenerative Resistor Cable	B1/⊕, B2		HIV1.25		
Ground Cable	(⊕)		HIV2.0 min.		

\*: When selecting a main circuit cable, refer to the table of the servomotor to be connected for the applicable wire size.

### ● Single-phase, 200 V

Cables	Terminal Symbol	SERVOPACK Model SGDV-					
		R70A	R90A	1R6A	2R8A	5R5A	120A*1
Main Circuit Power Cable	L1, L2	HIV1.25		HIV2.0		HIV3.5	
Servomotor Main Circuit Cable*	U, V, W		HIV1.25			HIV2.0	
Control Power Cable	L1C, L2C			HIV1.25			
External Regenerative Resistor Cable	B1/⊕, B2			HIV1.25			
Ground Cable	(⊕)			HIV2.0 min.			

\*1: The official model number is SGDV-120A□1A008000.

\*2: When selecting a main circuit cable, refer to the table of the servomotor to be connected for the applicable wire size.

### ● Three-phase, 200 V

Cables	Terminal Symbol	SERVOPACK Model SGDV-													
		R70A	R90A	1R6A	2R8A	3R8A	5R5A	7R6A	120A	180A	200A	330A	470A	550A	590A
Main Circuit Power Cable	L1, L2, L3	HIV1.25		HIV2.0			HIV3.5		HIV5.5	HIV8	HIV14	HIV22			
Servomotor Main Circuit Cable*	U, V, W		HIV1.25		HIV2.0		HIV3.5	HIV5.5	HIV8.0		HIV14		HIV22		
Control Power Cable	L1C, L2C				HIV1.25										
External Regenerative Resistor Cable	B1/⊕, B2			HIV1.25			HIV2.0	HIV3.5	HIV5.5		HIV8		HIV22		
Ground Cable	(⊕)				HIV2.0 min.										

\*: When selecting a main circuit cable, refer to the table of the servomotor to be connected for the applicable wire size.

### ● Three-phase, 400 V

Cables	Terminal Symbol	SERVOPACK Model SGDV-									
		1R9D	3R5D	5R4D	8R4D	120D	170D	210D	260D	280D	370D
Main Circuit Power Cable	L1, L2, L3	HIV1.25		HIV2.0		HIV3.5		HIV5.5	HIV8	HIV14	
Servomotor Main Circuit Cable*	U, V, W		HIV1.25		HIV2.0		HIV3.5	HIV5.5		HIV8	HIV14
Control Power Cable	24V, 0V				HIV1.25						
External Regenerative Resistor Cable	B1/⊕, B2			HIV1.25		HIV2.0		HIV3.5	HIV5.5	HIV8	
Ground Cable	(⊕)				HIV2.0 min.						

\*: When selecting a main circuit cable, refer to the table of the servomotor to be connected for the applicable wire size.

### ● Wire Type

Use the following type of wire for main circuit.

Code	Name	Allowable Conductor Temperature	
		°C	
IV	600 V polyvinyl chloride insulated wire		60
HIV	600 V grade heat-resistant polyvinyl chloride insulated wire		75

## SERVOPACK Main Circuit Wire

The following table shows the size and allowable currents for the wires. Use a wire whose specifications meet or are less than the values in the table.

### ● 600 V grade heat-resistant polyvinyl chloride insulated wires

AWG size	Nominal Cross Section Diameter mm <sup>2</sup>	Configuration (Number of Wires/mm)	Conductive Resistance (Ω/km)	Allowable Current at Ambient Temperatures A		
				30°C	40°C	50°C
20	0.5	19/0.18	39.5	6.6	5.6	4.5
19	0.75	30/0.18	26.0	8.8	7	5.5
18	0.9	37/0.18	24.4	9	7.7	6
16	1.25	50/0.18	15.6	12	11	8.5
14	2.0	7/0.6	9.53	23	20	16
12	3.5	7/0.8	5.41	33	29	24
10	5.5	7/1.0	3.47	43	38	31
8	8.0	7/1.2	2.41	55	49	40
6	14.0	7/1.6	1.35	79	70	57
4	22.0	7/2.6	0.85	91	81	66

Note: The values in the table are only for reference.

**IMPORTANT**

- 1 Wire sizes are selected for three cables per bundle at 40°C ambient temperature with the rated current.
- 2 Use a wire with a minimum withstand voltage of 600 V for the main circuit.
- 3 If wires are bundled in PVC or metal ducts, take into account the reduction of the allowable current.
- 4 Use a heat-resistant wire under high ambient or panel temperatures, where polyvinyl chloride insulated wires will rapidly deteriorate.

AC

## Molded-case Circuit Breaker and Fuse Capacity

Main Circuit Power Supply	Applicable Servomotor Max. Capacity kW	SERVOPACK Model SGDV-	Power Supply Capacity per SERVOPACK kVA	Current Capacity		Inrush Current	
				Main Circuit Arms	Control Circuit Arms	Main Circuit A0-p	Control Circuit A0-p
Single-phase 100 V	0.05	R70F	0.2	1.5	0.38	16.5	35
	0.1	R90F	0.3	2.5			
	0.2	2R1F	0.7	5			
	0.4	2R8F	1.4	10			
Single-phase 200 V	0.05	R70A	0.2	2	0.2	33	70
	0.1	R90A	0.3	2			
	0.2	1R6A	0.7	3			
	0.4	2R8A	1.2	5		33	33
	0.75	5R5A	1.9	9			
	1.5	120A*	4	16			
Three-phase 200 V	0.05	R70A	0.2	1.0	0.2	33	70
	0.1	R90A	0.3	1.0			
	0.2	1R6A	0.6	2.0			
	0.4	2R8A	1	3.0			
	0.5	3R8A	1.4	3.0			
	0.75	5R5A	1.6	6.0			
	1.0	7R6A	2.3	6.0			
	1.5	120A	3.2	7.3	0.25	33	33
	2.0	180A	4	9.7			
	3.0	200A	5.9	15			
	5.0	330A	7.5	25			
	6.0	470A	10.7	29	0.3	65.5	
	7.5	550A	14.6	37			
	11	590A	21.7	54			
	15	780A	29.6	73	0.45	109	48
Three-phase 400 V	0.5	1R9D	1.1	1.4			
	1.0	3R5D	2.3	2.9	1.2	17	
	1.5	5R4D	3.5	4.3			
	2.0	8R4D	4.5	5.8	1.4	34	
	3.0	120D	7.1	8.6			
	5.0	170D	11.7	14.5			
	6.0	210D	12.4	17.4	1.5	34	
	7.5	260D	14.4	21.7			
	11	280D	21.9	31.8	1.7	68	
	15	370D	30.6	43.4			

\*: The official model number is SGDV-120A□1A008000.

Notes: 1 To comply with the low voltage directive, connect a fuse to the input side. Select the fuse or molded-case circuit breaker for the input side from among models that are compliant with UL standards.

The table above also provides the net values of current capacity and inrush current. Select a fuse and a molded-case circuit breaker which meet the breaking characteristics shown below.

- Main circuit, control circuit: No breaking at three-times the current values of the table for 5 s.
- Inrush current: No breaking at the same current values of the table for 20 ms.

2 In accordance with UL standards, the following restrictions apply.

SERVOPACK SGDV-	Restrictions
120A□1A008000, 180A, 200A	Available rated current for molded-case circuit breaker: 40 A or less
330A	<ul style="list-style-type: none"> <li>• Available rated current for non-time delay fuse: 70 A or less</li> <li>• Available rated current for time delay fuse: 40 A or less</li> <li>• Do not use single wires.</li> </ul>
470A, 550A	<ul style="list-style-type: none"> <li>• Available rated current for molded-case circuit breaker: 60 A or less</li> <li>• Available rated current for non-time delay fuse or time delay fuse: 60 A or less</li> </ul>
590A, 780A	<ul style="list-style-type: none"> <li>• Available rated current for molded-case circuit breaker: 100 A or less</li> <li>• Available rated current for non-time delay fuse or time delay fuse: 100 A or less</li> <li>(Available rated current for class J non-time delay or faster fuse: 125 A or less)</li> </ul>
210D, 260D	<ul style="list-style-type: none"> <li>• Available rated current for molded-case circuit breaker: 60 A or less</li> <li>• Available rated current for non-time delay fuse: 60 A or less</li> <li>• Available rated current for time delay fuse: 35 A or less</li> </ul>
280D, 370D	<ul style="list-style-type: none"> <li>• Available rated current for molded-case circuit breaker: 80 A or less</li> <li>• Available rated current for non-time delay fuse: 125 A or less</li> <li>• Available rated current for time delay fuse: 75 A or less</li> </ul>

## Noise Filters

### ● Noise Filter Selection

Main Circuit Power Supply	SERVOPACK Model SGDV-	Recommended Noise Filter			Details	
		Model	Specifications	Leakage Current		
Single-phase 100 V	R70F,R90F	FN2070-6/07	Single-phase 250V 6A	0.734 mA 230VAC/50Hz	(1)	
	2R1F	FN2070-10/07	Single-phase 250V 10A			
	2R8F	FN2070-16/07	Single-phase 250V 16A			
Single-phase 200 V	R70A, R90A, 1R6A	FN2070-6/07	Single-phase 250V 6A	0.734 mA 230VAC/50Hz	(1)	
	2R8A	FN2070-10/07	Single-phase 250V 10A			
	5R5A	FN2070-16/07	Single-phase 250V 16A			
	120A	FN350-30/33	Single-phase 250V 30A	5.4 mA 230VAC/50Hz		
Three-phase 200 V	R70A,R90A,1R6A 2R8A,3R8A	FN258L-7/07	Three-phase 480V 7A	0.5 mA 440VAC/50Hz	(2)	
	5R5A,7R6A	FN258L-16/07	Three-phase 480V 16A	0.8 mA 440VAC/50Hz		
	120A,180A	HF3020C-UQC	Three-phase 480V 20A	10 mA 400VAC/50Hz		
	200A	HF3030C-UQC	Three-phase 480V 30A			
	330A, 470A	HF3050C-UQC	Three-phase 480V 50A			
	550A	HF3060C-UQC	Three-phase 480V 60A	(3)		
	590A, 780A	HF3100C-UQB	Three-phase 480V 100A			
Three-phase 400 V	1R9D,3R5D,5R4D	FN258L-7/07	Three-phase 480V 7A	0.8 mA 440VAC/50Hz	(2)	
	8R4D,120D	FN258L-16/07	Three-phase 480V 16A			
	170D	FMAC-0934-5010	Three-phase 480V 35A	160 mA 440VAC/50Hz	(3)	
	210D, 260D	HF3050C-UQC	Three-phase 480V 50A	10 mA 400VAC/50Hz	(2)	
	280D, 370D	HF3080C-UQB	Three-phase 480V 80A		(3)	

Note: RoHS-compliant models are not available. Contact the manufacturer when in need of an RoHS-compliant model.

**IMPORTANT**

Some noise filters have large amounts of leakage current. The grounding measures taken also affect the extent of the leakage current. If necessary, select an appropriate leakage current detector or leakage current breaker taking into account the grounding measures that are used and leakage current from the noise filter. Contact the manufacturer of the noise filter for details.

## Noise Filters

### ● External Dimensions (Units: mm)

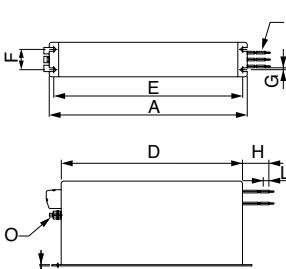
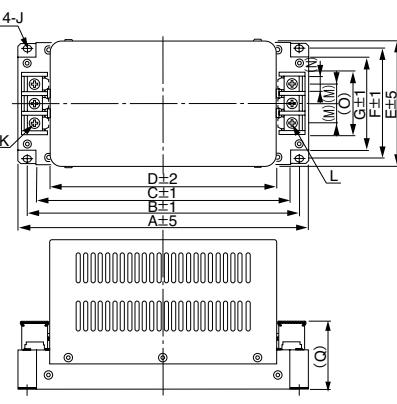
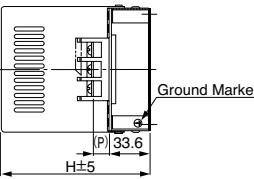
(1) FN Type (by Schaffner EMC, Inc.)

Model	FN2070-6/07		Cable Color	Terminal	
Dimensional Drawings	Top View	Side View		Line	Load
			Brown (BN)	P	P'
			Blue (BU)	N	N'
			Green/yellow (GNYE)	E	-
Model	FN2070-10/07				
Dimensional Drawings	Top View	Side View			
Model	FN2070-16/07				
Dimensional Drawings	Top View	Side View			

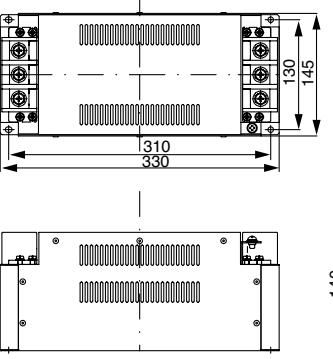
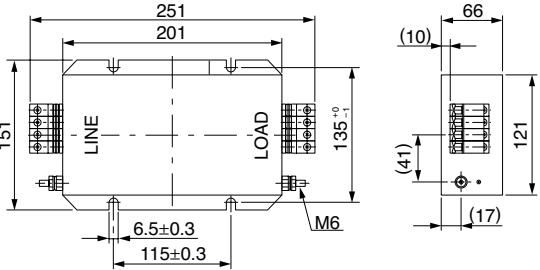
Model	FN350-30/33	
	Side View	
Dimensional Drawings		
	Top View	
Dimensional Drawings		

## Noise Filters

### (2) FN Type and HF Type

Model	FN Type [by Schaffner EMC, Inc.]		HF Type [by SOSHIN ELECTRIC CO., LTD.]	
	FN258L-7/07	FN258L-16/07	HF3020C-UQC HF3030C-UQC	HF3050C-UQC HF3060C-UQC
Dimensional Drawings	  			
External Dimensions	Code	Dimensions	Dimensions	
	A	255±1	305±1	236
	B	126±0.8	142±0.8	221
	C	50±0.6	55±0.6	206
	D	225±0.8	275±0.8	184
	E	240±0.5	290±0.5	105
	F	25±0.3	30±0.3	90
	G	6.5±0.2		76
	H	300±10		122
	J	1±0.1	5.5×7 Dia.	5.5×7 Dia.
	K	—	M5	M5
	L	9±1	M5	M5
	M	—	16	16
	N	—	13	13
	O	M5	51.4	51.4
	P	AWG16	AWG14	13
	Q	—	61.1	61.1

### (3) HF Type and FMAC Type

Model	HF Type [by SOSHIN ELECTRIC CO., LTD.]		FMAC Type [by Schurter, Inc.]	
	HF3080C-UQB HF3100C-UQB	HF3080C-UQB HF3100C-UQB	FMAC-0934-5010	
External Dimensions	 			

## Surge Absorber

### ● Surge Absorber Selection

The surge absorber (for lightning surge) absorbs lightning surge and prevents faulty operation in or damage to electronic circuits.

Main Circuit Power Supply	SERVOPACK Model SGDV-	Recommended Surge Absorber
Single-phase 100 V	□□□F	LT-C12G801WS
Single-phase 200 V	□□□A	LT-C12G801WS
Three-phase 200 V	□□□A	LT-C32G801WS
Three-phase 400 V	□□□D	LT-C35G102WS

### ● External Dimensions (Units: mm)

Model: LT-C32G801WS, LT-C35G102WS, LT-C12G801WS [by SOSHIN ELECTRIC CO., LTD.]

External Dimensions	Internal Connection Diagram
<p>The wire size for all the lead lines (L1, L2, and L3) and the ground wire (E) is AWG16 (UL1015).</p>	

\*: No L2 is on the LT-C12G801WS surge absorber.

## Magnetic Contactors

### ● Magnetic Contactor Selection

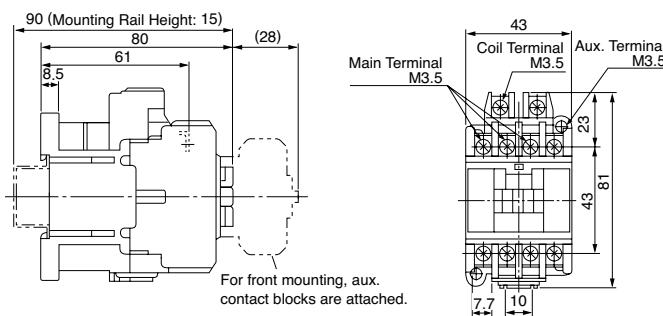
A magnetic contactor is required to make the AC power to SERVOPACK ON/OFF sequence externally. Be sure to attach a surge absorber (for switching surge) (surge absorber unit etc.) to the excitation coil of the magnetic contactor.

Main Circuit Power Supply	SERVOPACK Model SGDV-	Magnetic Contactor	
		Model	Specifications
Single-phase 100 V	R70F, R90F, 2R1F	SC-03	(RoHS)
	2R8F	SC-4-1	(RoHS)
Single-phase 200 V	R70A, R90A, 1R6A, 2R8A	SC-03	(RoHS)
	5R5A	SC-4-1	(RoHS)
	120A	SC-5-1	(RoHS)
Three-phase 200 V	R70A, R90A, 1R6A, 2R8A, 3R8A	SC-03	(RoHS)
	5R5A, 7R6A, 120A	SC-4-1	(RoHS)
	180A, 200A	SC-5-1	(RoHS)
	330A, 470A	SC-N1	(RoHS)
	550A	SC-N2	(RoHS)
	590A	SC-N2S	(RoHS)
Three-phase 400 V	780A	SC-N3	(RoHS)
	1R9D, 3R5D, 5R4D	SC-4-1/G	Coil 24 VDC (RoHS)
	8R4D, 120D	SC-5-1/G	Coil 24 VDC (RoHS)
	170D, 210D, 260D	SC-N1/G	Coil 24 VDC (RoHS)
	280D, 370D	SC-N2S/G	Coil 24 VDC (RoHS)

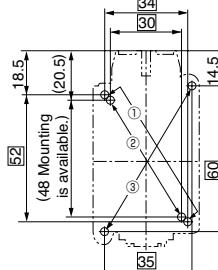
Note: Contact Fuji Electric FA Components & Systems Co., Ltd.

### ● External Dimensions (Units: mm)

• SC-03



Mounting Hole Dimensions



Aux. Contact	Structure
1a	1L1 3L2 5L3 13 d d d d 2T1 4T2 6T3 14
1b	1L1 3L2 5L3 21 d d d d 2T1 4T2 6T3 22

- Mounting methods : The following methods ①, ②, ③ are available.

①...34 × (48 to) 52

②...30 × 48

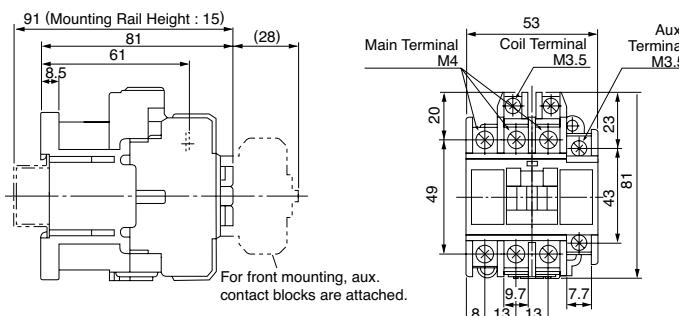
③...35 × 60

- Mounting screw : 2-M4

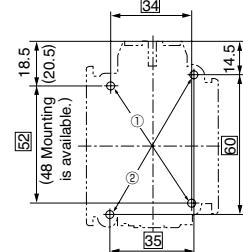
Use the two mounting holes on the diagonal line to mount a contactor.

Approx. Mass : 0.32 kg

• SC-4-1



Mounting Hole Dimensions



Aux. Contact	Structure
1a	1L1 3L2 5L3 13 d d d d 2T1 4T2 6T3 14
1b	1L1 3L2 5L3 21 d d d d 2T1 4T2 6T3 22

- Mounting methods : The following methods ①, ② are available.

①...34 × (48 to) 52

②...35 × 60

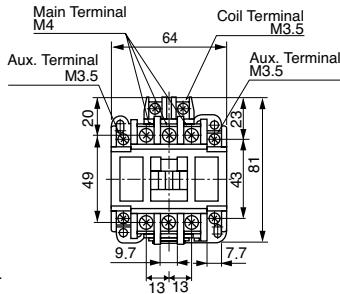
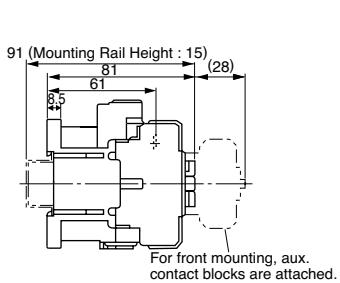
- Mounting screw : 2-M4

Use the two mounting holes on the diagonal line to mount a contactor.

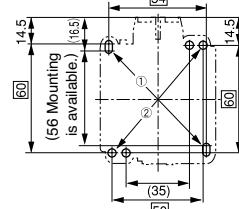
Approx. Mass : 0.36 kg

## Magnetic Contactor

### • SC-5-1



Mounting Hole Dimensions



Aux. Contact	Structure
2a	13 1L1 3L2 5L3 21 A1 A2 14 2T1 4T2 6T3 24
1a1b	13 1L1 3L2 5L3 21 A1 A2 14 2T1 4T2 6T3 22
2b	13 1L1 3L2 5L3 21 A1 A2 12 2T1 4T2 6T3 22

- Mounting methods : The following methods ①, ② are available.

①...54 x (56 to) 60

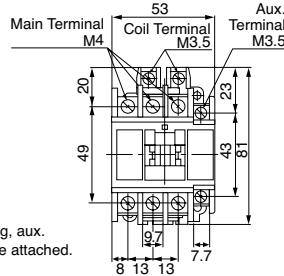
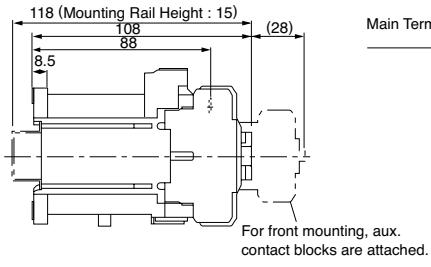
②...50 x 60

- Mounting screw : 2-M4

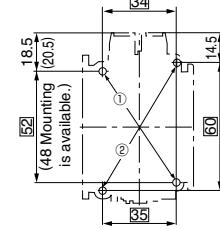
Use the two mounting holes on the diagonal line to mount a contactor.

Approx. Mass: 0.38 kg

### • SC-4-1/G



Mounting Hole Dimensions



Aux. Contact	Structure
1a	1L1 3L2 5L3 13 A1 A2 2T1 4T2 6T3 14
1b	1L1 3L2 5L3 21 A1 A2 2T1 4T2 6T3 22

- Mounting methods : The following methods ①, ② are available.

①...34 x (48 to) 52

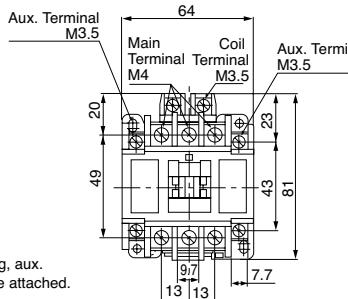
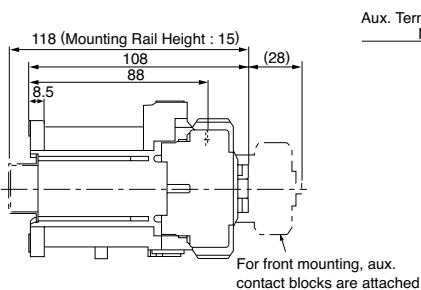
②...35 x 60

- Mounting screw : 2-M4

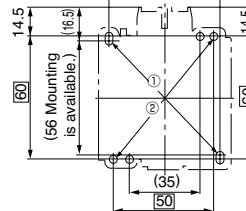
Use the two mounting holes on the diagonal line to mount a contactor.

Approx. Mass : 0.6 kg

### • SC-5-1/G



Mounting Hole Dimensions



Aux. Contact	Structure
2a	13 1L1 3L2 5L3 21 A1 A2 14 2T1 4T2 6T3 24
1a1b	13 1L1 3L2 5L3 21 A1 A2 14 2T1 4T2 6T3 22
2b	13 1L1 3L2 5L3 21 A1 A2 12 2T1 4T2 6T3 22

- Mounting methods : The following methods ①, ② are available.

①...54 x (56 to) 60

②...50 x 60

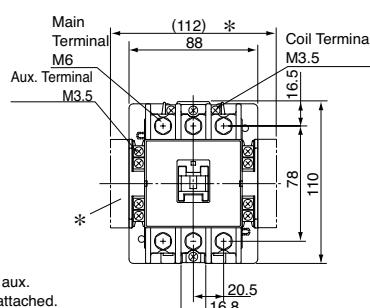
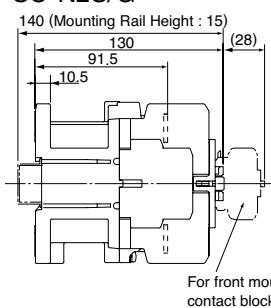
- Mounting screw : 2-M4

Use the two mounting holes on the diagonal line to mount a contactor.

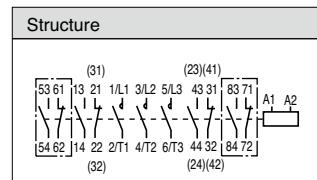
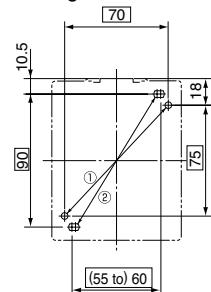
Approx. Mass : 0.62 kg

## Magnetic Contactor

### SC-N2S/G

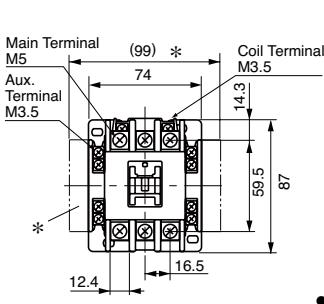
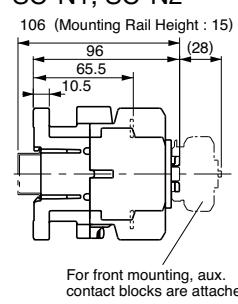


#### Mounting Hole Dimensions

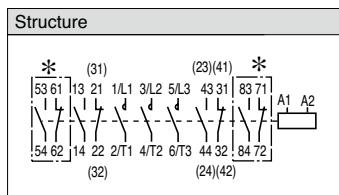
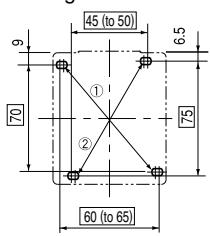


Approx. Mass: 1.4 kg

### SC-N1, SC-N2



#### Mounting Hole Dimensions

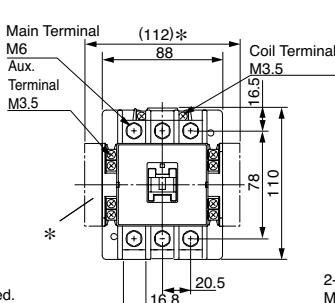
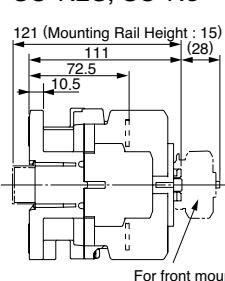


\*: These contacts are used if the auxiliary contacts consist of four normally open (NO) and four normally close (NC) contacts.

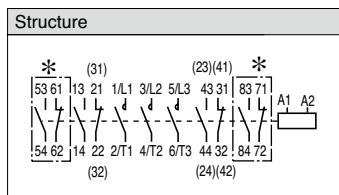
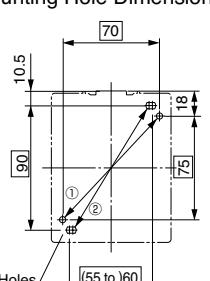
Note: The terminals of the auxiliary contacts are numbered differently than conventional terminals. The numbers in parentheses use the conventional method.

Approx. Mass: 0.59 kg

### SC-N2S, SC-N3



#### Mounting Hole Dimensions

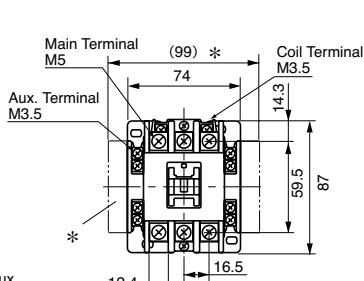
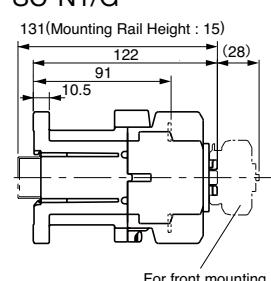


\*: These contacts are used if the auxiliary contacts consist of four normally open (NO) and four normally close (NC) contacts.

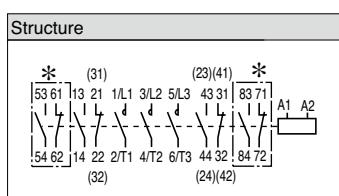
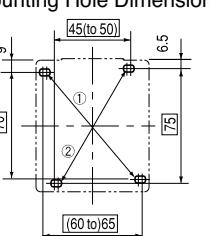
Note: The terminals of the auxiliary contacts are numbered differently than conventional terminals. The numbers in parentheses use the conventional method.

Approx. Mass: 1.1 kg

### SC-N1/G



#### Mounting Hole Dimensions



\*: These contacts are used if the auxiliary contacts consist of four normally open (NO) and four normally close (NC) contacts.

Note: The terminals of the auxiliary contacts are numbered differently than conventional terminals. The numbers in parentheses use the conventional method.

Approx. Mass: 0.82 kg

## AC/DC Reactors

### ● Selection

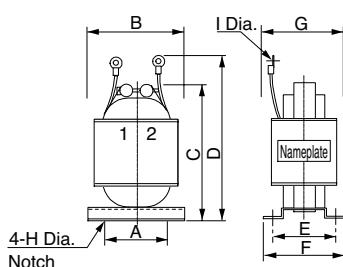
If harmonic suppression of the power supply is needed, connect a DC reactor between main circuit terminals  $\ominus 1$  and  $\ominus 2$  for the single-phase 200 V, the three-phase 200 V, or the three-phase 400 V SERVOPACK. Also, connect an AC reactor to main circuit terminal L1 in series for the single-phase 100 V SERVOPACK.

Select an AC or DC reactor according to the rating of the SERVOPACK.

Main Circuit Power Supply	SERVOPACK SGDV-	AC Reactor Model	DC Reactor Model	Inductance mH	Rated Current A
Single-phase 100 V	R70F, R90F	X5053	—	20.0	2.0
	2R1F	X5054	—	5.0	3.0
	2R8F	X5056	—	2.0	5.0
Single-phase 200 V	R70A, R90A	—	X5071	40.0	0.85
	1R6A	—	X5070	20.0	1.65
	2R8A	—	X5069	10.0	3.3
	5R5A	—	X5079	4.0	5.3
	120A	—	X5078	2.5	10.5
Three-phase 200 V	R70A, R90A, 1R6A, 2R8A, 3R8A, 5R5A, 7R6A	—	X5061	2.0	4.8
	120A, 180A	—	X5060	1.5	8.8
	200A	—	X5059	1.0	14.0
	330A	—	X5068	0.47	26.8
	470A, 550A, 590A, 780A	—	—	—	—
Three-phase 400 V	1R9D	—	X5074	4.7	1.5
	3R5D, 5R4D	—	X5075	3.3	4.5
	8R4D, 120D	—	X5076	2.2	8.6
	170D	—	X5077	1.5	14.1
	210D, 260D, 280D, 370D	—	—	—	—

Note: RoHS-compliant models are not available. The last digit of an RoHS-compliant model number is R. Contact the manufacturers when selecting an RoHS-compliant model.

### ● External Dimensions (Units: mm)



AC/DC Reactor Model	External Dimensions									Approx. Mass kg
	A	B	C	D	E	F	G	H Dia.	I Dia.	
X5053	35	52	90	105	35	45	50	4	4.3	0.6
X5054	35	52	80	95	30	40	45	4	4.5	0.4
X5056	35	52	80	95	30	40	45	4	4.3	0.4
X5059	50	74	125	140	35	45	60	5	5.3	1.1
X5060	40	59	105	125	45	65	60	4	4.3	1.0
X5061	35	52	80	95	35	45	50	4	4.3	0.5
X5068	50	74	125	155	53	66	75	5	6.4	1.9
X5069	40	59	105	125	45	60	65	4	4.3	1.0
X5070	40	59	100	120	35	45	50	4	4.3	0.8
X5071	35	52	80	95	30	40	45	4	4.3	0.5
X5074	30	47	70	85	28	38	45	4	4.3	0.3
X5075	40	59	100	120	40	50	55	4	4.3	0.9
X5076	50	74	125	140	35	45	60	5	4.3	1.1
X5077	50	74	125	155	53	66	75	5	5.3	1.9
X5078	50	74	125	155	60	70	80	5	5.3	2.0
X5079	50	74	125	140	35	45	60	5	4.3	1.2

## Holding Brake Power Supply Unit

### ● Holding Brake Power Supply Unit

#### IMPORTANT

- We recommend opening or closing the circuit for the holding brake's power supply so that switching will occur on the AC side of the holding brake power supply unit. This will reduce brake operation time compared to switching on the DC side.
- When switching on the DC side, install an extra surge absorber (varistor) on the brake side apart from the surge absorber built in the brake circuit to prevent damage to the brake coil from surge voltage.
- Holding brake power supply units for 24 VDC are not provided by Yaskawa. Please obtain these from other manufacturers. Do not connect holding brake power supply units for different output voltages to SERVOPACKs. Overcurrent may result in burning.

#### ● Model

200 V input: LPSE-2H01-E

100 V input: LPDE-1H01-E

#### ● Specifications

Rated output voltage: 90 VDC

Maximum output current: DC 1.0 A

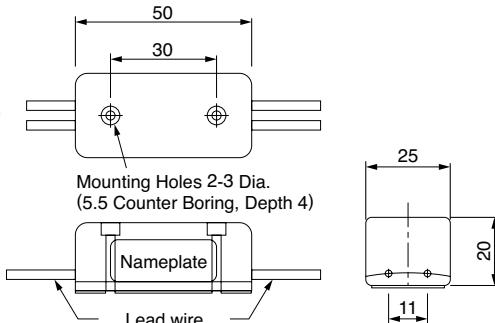
Lead wire length: 500 mm each

Maximum ambient temperature: 60°C

Lead wires: Color coded (refer to the table below)

AC input		Brake end
100 V	200 V	
Blue/white	Yellow/white	Red/black

#### ● External Dimensions (Units: mm)



#### ● Internal Circuits

We recommend opening or closing the circuit for the holding brake's power supply so that switching will occur on the DC side of the holding brake power supply unit. This will reduce brake operation time compared to switching on the AC side.

When switching on the DC side, install an extra surge absorber (varistor) on the brake side apart from the surge absorber built in the brake circuit to prevent damage to the brake coil from surge voltage.

For details on the surge absorber (varistor), refer to *Surge absorbers (Varistors)* on the next page.

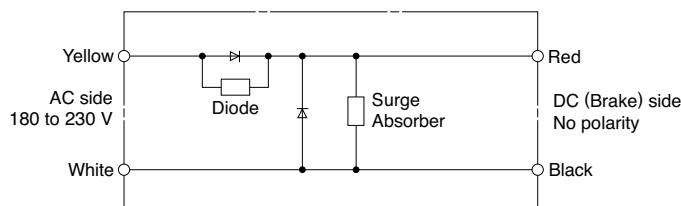
#### <Surge Absorber Selection>

When using the LPSE-2H01-E, select a Z10D471 surge absorber made by SEMITEC Corp.

When using the LPDE-1H01-E, select a Z10D271 surge absorber made by SEMITEC Corp.

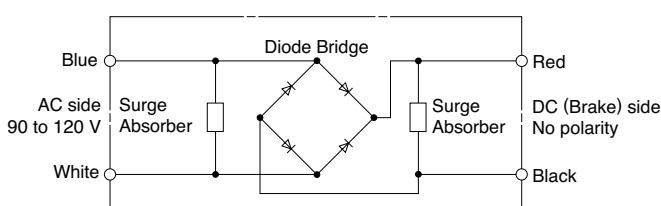
#### Brake Power Supply for 200 VAC

Internal Circuit for Model: LPSE-2H01-E



#### Brake Power Supply for 100 VAC

Internal Circuit for Model: LPDE-1H01-E



## Surge Absorbers for Holding Brakes, Diodes, and Open/Close Relays

### ● Surge absorbers (Varistors)

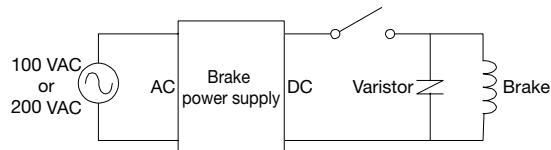
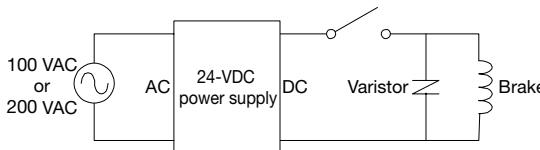
Select an appropriate surge absorber for the power voltage and the current of the brake to be used. Refer to the following diagrams for the circuit designs of surge absorbers. Surge absorbers are not included.

Brake Power Supply Voltage		24 VDC		90 VDC			
Surge Absorber Manufacturer		Nippon Chemi-Con	SEMITEC	Nippon Chemi-Con	SEMITEC	Nippon Chemi-Con	SEMITEC
Brake Rated Current	1 A max.	TNR5V121K	Z5D121	TNR7V271K	Z7D271	TNR7V471K	Z7D471
	2 A max.	TNR7V121K	Z7D121	TNR10V271K	Z10D271	TNR10V471K	Z10D471
	4 A max.	TNR10V121K	Z10D121	—	—	—	—
	8 A max.	TNR14V121K	Z15D121	—	—	—	—
Brake Power Supply		A 24-VDC power supply (not included.)		A 90-VDC power supply (not included) or a LPDE-1H01-E (full-wave rectification)		LPSE-2H01-E (half-wave rectification)	

Note: Surge absorbers do not have any polarity.

The ambient temperature range for surge absorbers is 20°C to 60°C. The element is selected with the condition that it is switched ON and OFF 10 times or less per minute.

The information in the table is just a reference and combinations of these products with brakes do not guarantee the braking characteristics. When selecting surge absorbers for your application, consider the product life and test all operations, including brake timing before use.



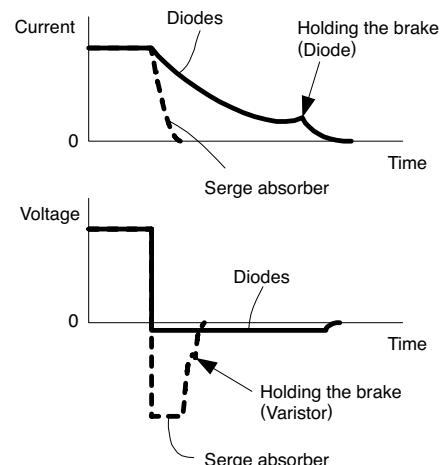
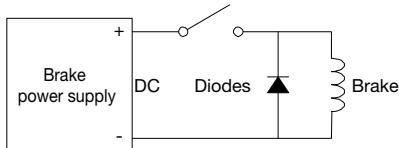
### ● Diodes

Diodes can be used to suppress back surge that occurs when a relay contact opens. Note that when diodes are used, more time is required to brake than when surge absorbers are used. Select diodes with a rated current greater than that of the brakes and with the recommended withstand voltage shown in the following table. Diodes are not included.

Brake Voltage	Withstand Voltage
24 VDC	100 to 200 V
90 VDC (Full-wave rectification)	400 to 600 V
90 VDC (Half-wave rectification)	800 V min.

Note: Diodes have polarities. Refer to the following diagram when connecting diodes.

When selecting diodes for your application, consider the product life and conduct tests such as operation tests before use.



### ● Open/close relays for brakes

Select an open/close relay that can be used at the voltage and current of the brake used. When using a SSR (solid state relay) which is a semiconductor relay, use diodes to absorb any back surge. Open/close relays are not included.

## Regenerative Resistors

### ● Regenerative Power and Regenerative Resistance

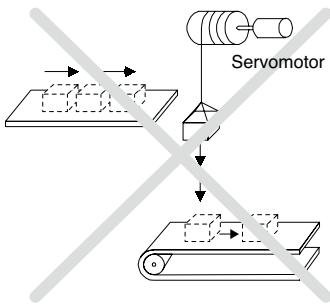
The rotational energy of driven machine such as servomotor is returned to the SERVOPACK. This is called regenerative power. The regenerative power is absorbed by charging the smoothing capacitor, but when the chargeable energy is exceeded, the regenerative power is further consumed by the regenerative resistor.

The servomotor is driven in regeneration state in the following circumstances:

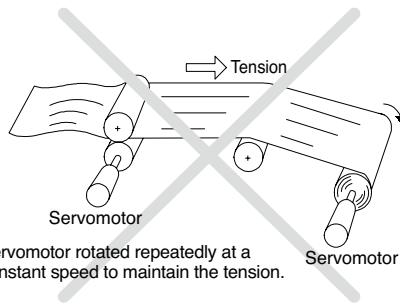
- While decelerating to a stop during acceleration and deceleration operation.
- Continuous operation on the vertical axis.
- During continuous operation with the servomotor rotated from the load side (negative load).

A servomotor may not be operated with an overhanging load, which tends to continuously rotate the motor. following figures show a typical example of such a load.

### ● DO NOT use the servomotor with the Vertical Axis Motor Drive without Counterweight



### ● DO NOT use the servomotor with the Feeding Motor Drive



#### IMPORTANT

- Never operate servomotors with an overhanging load. Doing so will cause the SERVOPACKs' regenerative brake to be applied continuously and the regenerative energy of the load may exceed the allowable range causing damage to the SERVOPACK.
- The regenerative brake capacity of the SGDV SERVOPACKs is rated for short-term operation approximately equivalent to the time it takes to decelerate to a stop.

External regenerative resistors are sometimes required by the AC servo drive capacity selection program SigmaJunmaSize+. When using an external regenerative resistor, parameter Pn600 must be set.

For details, refer to 3.6.2 Setting Regenerative Resistor Capacity on "Σ-V Series User's Manual Design and Maintenance." (manual no. SIEP S800000 45)

### ● Regenerative Resistor Selection

Select regenerative resistors in the following manner. External resistors are to be provided by users.

Voltage	SERVOPACK Model SGDV-	Built-in Regenerative Resistor	Necessity of External Regenerative Resistors	Necessity of External Regenerative Resistors
Single-phase 100 V	□□□F	None	Basically Not Required	No built-in regenerative resistor is provided, however, normally an external regenerative resistor is not required. Install external regenerative resistors when the smoothing capacitor in SERVOPACK cannot process all the regenerative power.
Single-phase 200 V	R70A, R90A, 1R6A, 2R8A			A built-in regenerative resistor is provided as standard. Install external regenerative resistors when the built-in regenerative resistor cannot process all the regenerative power.
Three-phase 200 V	5R5A, 120A	Standard Equipment <sup>*1</sup>	Basically Not Required	No built-in regenerative resistor is provided, however, normally an external regenerative resistor is not required. Install external regenerative resistors when the smoothing capacitor in SERVOPACK cannot process all the regenerative power.
	R70A, R90A, 1R6A, 2R8A	None	Basically Not Required	A built-in regenerative resistor is provided as standard. Install external regenerative resistors when the built-in regenerative resistor cannot process all the regenerative power.
	3R8A, 5R5A, 7R6A, 120A, 180A, 200A, 330A	Standard Equipment <sup>*1</sup>	Basically Not Required	No built-in regenerative resistor is provided, so the external regenerative resistor is required. If the external resistor is not connected with the SERVOPACK, the alarm A.300 is detected as a regeneration error alarm.
Three-phase 400 V	470A, 550A, 590A, 780A	None	Required <sup>*2</sup>	A built-in regenerative resistor is provided as standard. Install external regenerative resistors when the built-in regenerative resistor cannot process all the regenerative power.
	1R9D, 3R5D, 5R4D, 8R4D, 120D, 170D	Standard Equipment <sup>*1</sup>	Basically Not Required	No built-in regenerative resistor is provided, so the external regenerative resistor is required. If the external resistor is not connected with the SERVOPACK, the alarm A.300 is detected as a regeneration error alarm.
	210D, 260D, 280D, 370D	None	Required <sup>*2</sup>	

\*1: For specifications of built-in regenerative resistors, refer to the next page.

\*2: Regenerative resistor units are available. For details, refer to page 412.

## Regenerative Resistors

### ● Specifications of Built-in Regenerative Resistor

The following table shows the specifications of the SERVOPACK's built-in resistor and the amount of regenerative power (average values) that it can process.

Applicable SERVOPACK SGDV-		Specifications of Built-in Resistor		Regenerative Power Processed by Built-in Resistor* <sup>1</sup> W	Minimum Allowable Resistance Ω
		Resistance Ω	Capacity W		
Single-phase 100 V	□□□F	—	—	—	40
Single-phase 200 V	R70A, R90A, 1R6A, 2R8A	—	—	—	40
	5R5A	50	40	8	40
	120A	20	50	10	20
Three-phase 200 V	R70A, R90A, 1R6A, 2R8A	—	—	—	40
	3R8A, 5R5A, 7R6A	50	40	8	40
	120A	20	50	10	20
	180A, 200A	12	80	16	12
	330A	8	180	36	8
	470A	(6.25) * <sup>2</sup>	(880) * <sup>2</sup>	(180) * <sup>2</sup>	5.8
	550A, 590A, 780A	(3.13) * <sup>3</sup>	(1760) * <sup>3</sup>	(350) * <sup>3</sup>	2.9
Three-phase 400 V	1R9D, 3R5D, 5R4D	108	70	14	73
	8R4D, 120D	45	140	28	44
	170D	32	180	36	28
	210D, 260D	(18) * <sup>4</sup>	(880) * <sup>4</sup>	(180) * <sup>4</sup>	18
	280D, 370D	(14.25) * <sup>5</sup>	(1760) * <sup>5</sup>	(350) * <sup>5</sup>	14.25

\*<sup>1</sup>: The average regenerative power that can be handled is 20% of the rated capacity of the regenerative resistor built into the SERVOPACK.

\*<sup>2</sup>: For the optional JUSP-RA04-E regenerative resistor unit.

\*<sup>3</sup>: For the optional JUSP-RA05-E regenerative resistor unit.

\*<sup>4</sup>: For the optional JUSP-RA18-E regenerative resistor unit.

\*<sup>5</sup>: For the optional JUSP-RA19-E regenerative resistor unit.

## Regenerative Resistors

### ● References for External Resistor (by Iwaki Musen Kenkyusho Co., Ltd.)

Model	Specifications
RH120	70 W, 1 Ω to 100 Ω
RH150	90 W, 1 Ω to 100 Ω
RH220	120 W, 1 Ω to 100 Ω
RH300C	200 W, 1 Ω to 10 kΩ
RH500	300 W, 2 Ω to 50 Ω

Notes: 1 When using an external regenerative resistor, parameter Pn600 must be set.  
For details, refer to 3.6.2 Setting Regenerative Resistor Capacity on "Σ-V Series User's Manual Design and Maintenance," (manual no. SIEP S800000 45)  
2 Contact your Yaskawa representative for the regenerative registers with thermostats for details on models and specifications.

RH120      10Ω      J

Model	Resistance	Tolerance
Code		
K	10Ω	±10%
J		±5%
H		±3%

### ● Specifications

Resistance Tolerance	K : ±10%, J : ±5%, H : ±3%
Temperature Resistance Characteristics	±400PPM / °C (20 Ω max.), ±260PPM / °C (20 Ω min.)
Withstand Voltage	2000 VAC / min. Δ R: ± (0.1%+0.05 Ω)
Insulation Resistance	500 VDC, 20 MΩ min.
Short-time Overload	When 10 times of rated power is applied for five seconds, Δ R: ±(2%+0.05 Ω)
Life	1000 hours of repeating the operation ON for 90 minutes and OFF for 30 minutes, Δ R: ± (5%+0.05 Ω)
Heat Resistance	Not ignite after having applied 10 times of rated power for one minute
Operating temperature	-25°C to +150°C

### ● External Dimensions (Units: mm)

RH120, 150, 220	RH220B																																												
<p>Lead wire length L = 300</p>	<p>Lead wire length : L = 500 Rated power : 120 W Resistance : 1 Ω to 100 Ω</p>																																												
<table border="1"> <thead> <tr> <th>Model</th> <th>Rated Power</th> <th>Resistance</th> </tr> </thead> <tbody> <tr> <td>RH120</td> <td>70 W</td> <td>1Ω to 100Ω</td> </tr> <tr> <td>RH150</td> <td>90 W</td> <td>1Ω to 100Ω</td> </tr> <tr> <td>RH220</td> <td>120 W</td> <td>1Ω to 100Ω</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>Dimensions</th> <th>A</th> <th>B</th> <th>C</th> <th>D</th> <th>E</th> <th>F</th> <th>G</th> </tr> </thead> <tbody> <tr> <td>RH120</td> <td>182</td> <td>150</td> <td>172</td> <td>16</td> <td>42</td> <td>22</td> <td>20</td> </tr> <tr> <td>RH150</td> <td>212</td> <td>180</td> <td>202</td> <td>16</td> <td>44</td> <td>24</td> <td>30</td> </tr> <tr> <td>RH220</td> <td>230</td> <td>200</td> <td>220</td> <td>15</td> <td>60</td> <td>24</td> <td>20</td> </tr> </tbody> </table>	Model	Rated Power	Resistance	RH120	70 W	1Ω to 100Ω	RH150	90 W	1Ω to 100Ω	RH220	120 W	1Ω to 100Ω	Dimensions	A	B	C	D	E	F	G	RH120	182	150	172	16	42	22	20	RH150	212	180	202	16	44	24	30	RH220	230	200	220	15	60	24	20	<p>Lead wire length : L = 450 Rated power : 300 W Resistance : 2 Ω to 50 Ω</p>
Model	Rated Power	Resistance																																											
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<p>Lead wire length : L = 300 Rated power : 200 W Resistance : 1 Ω to 10 kΩ</p>	<p>Lead wire length : L = 450 Rated power : 300 W Resistance : 2 Ω to 50 Ω</p>																																												

## Regenerative Resistor

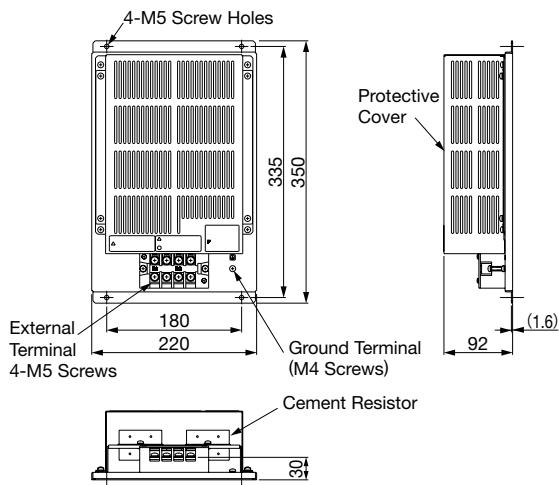
### ● Regenerative Resistor Unit

SERVOPACK Model SGDV-	Regenerative Resistor Unit Model	Specifications	Allowable Power Loss
470A	JUSP-RA04-E	$6.25 \Omega, 880 \text{ W}$	180 W
550A, 590A, 780A	JUSP-RA05-E	$3.13 \Omega, 1760 \text{ W}$	350 W
210D, 260D	JUSP-RA18-E	$18 \Omega, 880 \text{ W}$	180 W
280D, 370D	JUSP-RA19-E	$14.25 \Omega, 1760 \text{ W}$	350 W

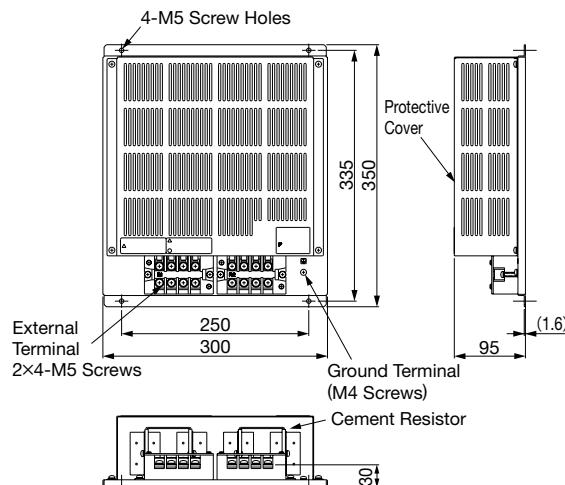
Note: Only when using the regenerative resistors above, parameter Pn600 does not need to be set.

### ● External Dimensions (Units: mm)

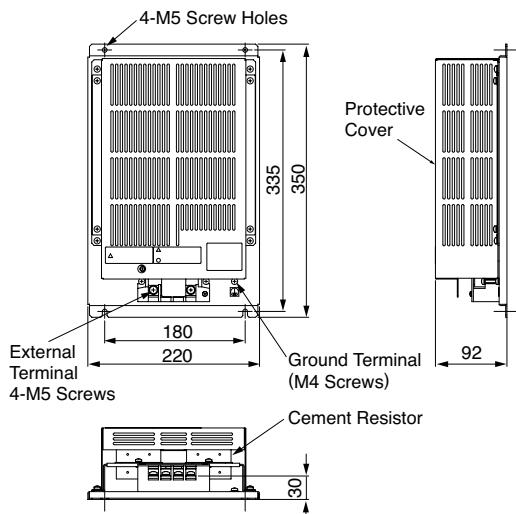
(1) JUSP-RA04-E



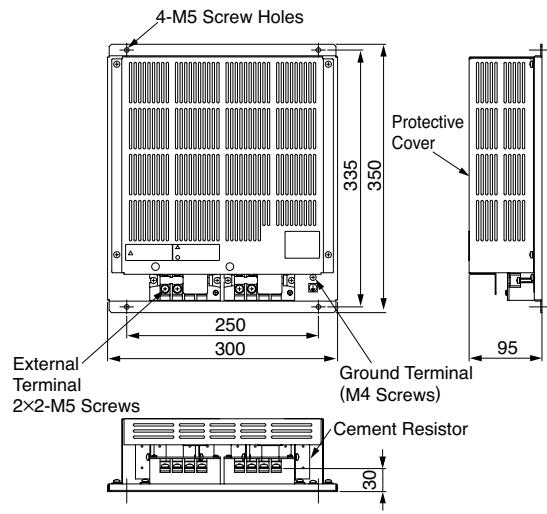
(2) JUSP-RA05-E



(3) JUSP-RA18-E



(4) JUSP-RA19-E





# Fully-closed Module

**SGDV** □□□□□ 1 □□□□□□□ 1

(Model number for SERVOPACK and module set)

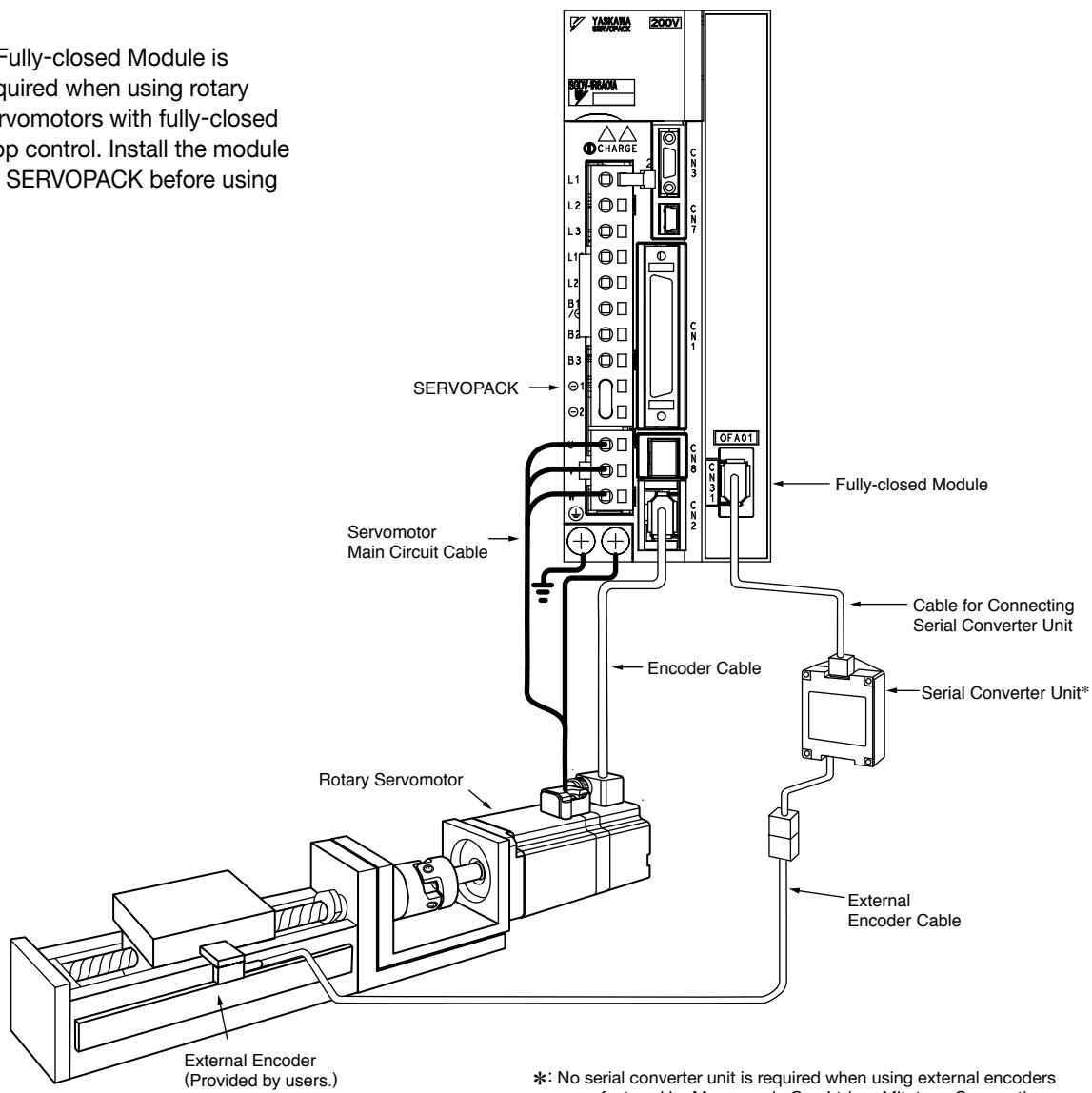
**SGDV-OFA01A**

(Model number for module only)



## System Configurations

A Fully-closed Module is required when using rotary servomotors with fully-closed loop control. Install the module on SERVOPACK before using it.



\*: No serial converter unit is required when using external encoders manufactured by Magnescale Co., Ltd. or Mitutoyo Corporation.

## Features

- High-precision and high-response positioning with using position feedback from a detector (such as an external encoder) installed on the machine.
- High resolution with external encoders (linear scales)

### ● System Configuration for Fully-closed Loop Control

Name		Model	Ref. Page
SERVOPACK+Fully-closed Module (Set)		SGDV□□□□□1□□□□□□□□1	Page 416
Individual Unit (Sold separately)	Fully-closed Module	SGDV-OFA01A	Page 416
	Option Case Kit	SGDV-OZA01A Note: One option case kit is required for each SERVOPACK.	
SERVOPACK	Analog Voltage/Pulse Train Reference	SGDV-□□□□01	Page 302
	MECHATROLINK-II Communications Reference	SGDV-□□□□11	Page 314
	MECHATROLINK-III Communications Reference	SGDV-□□□□21	Page 324
	INDEXER Module-Mounted	SGDV□□□□E1A□□□□□□100	Page 334
Rotary Servomotor	SGMMV model	SGMMV-A□A□□□□	Page 4
	SGMJV model	SGMJV-□□□□□□□□	Page 24
	SGMAV model	SGMAV-□□□□□□□□	Page 46
	SGMPS model	SGMPS-□□□□□□□□	Page 70
	SGMGV model	SGMGV-□□□□□□□□	Page 94
	SGMSV model	SGMSV-□□□□□□□□	Page 116
Cable	Servomotor Main Circuit Cable	Refer to the page called <i>Selecting Cables</i> in the each rotary servomotor's chapter in this catalog.	
	Encoder Cable		
Linear Scale*			
1Vp-p Analog Voltage	Serial Converter Units	Manufactured by HEIDENHAIN Corporation	JZDP-D003-000-E
		Manufactured by Renishaw plc	JZSP-D005-000-E
External Encoders That Support Yaskawa's Serial Interface	Open Type	Manufactured by Magnescale Co., Ltd.	SR□5, SR□7, RU77
		Manufactured by Mitutoyo Corporation	ST78□A□
		Manufactured by HEIDENHAIN Corporation	LIC4100 series
	Sealed Type	Manufactured by Magnescale Co., Ltd.	SL7□0

AC

Fully-closed Module

## Model Designations

### ● Model Number for SERVOPACK and Module Set

When ordering a SERVOPACK with a Fully-closed Module, use the following model number:

S G D V<sup>\*1</sup> R70 A 01 B 000 00 0 001

$\Sigma$ -V Series SGDV SERVOPACK	1st+2nd+3rd digits	4th digit	5th+6th digits	7th digit	8th+9th+10th digits	11th+12th digits	13th digit	14th+15th+16th digits
---	--------------------	-----------	----------------	-----------	---------------------	------------------	------------	-----------------------

1st+2nd+3rd digits Current

Voltage	Code	Applicable Servomotor Max. Capacity kW
Single-phase 100 V	R70	0.05
	R90	0.1
	2R1	0.2
	2R8	0.4
Three-phase 200 V	R70 <sup>*2</sup>	0.05
	R90 <sup>*2</sup>	0.1
	1R6 <sup>*2</sup>	0.2
	2R8 <sup>*2</sup>	0.4
	3R8	0.5
	5R5 <sup>*2</sup>	0.75
	7R6	1.0
	120 <sup>*3</sup>	1.5
	180	2.0
	200	3.0
	330	5.0
	470	6.0
	550	7.5
	590	11
	780	15
Three-phase 400 V	1R9	0.5
	3R5	1.0
	5R4	1.5
	8R4	2.0
	120	3.0
	170	5.0
	210	6.0
	260	7.5
	280	11
	370	15

4th digit Power Supply Voltage

Code	Specifications
F	Single-phase 100 VAC
A	Three-phase 200 VAC
D	Three-phase 400 VAC

5th+6th digits Interface

Code	Specifications
01 <sup>*4</sup>	Analog voltage/pulse train reference (For rotary servomotors)
11 <sup>*4</sup>	MECHATROLINK-II Communications Reference (For rotary servomotors)
21 <sup>*4</sup>	MECHATROLINK-III Communications Reference (For rotary servomotors)
E1 <sup>*5</sup>	Command Option Attachable Type (For rotary servomotors)

7th digit Design Revision Order

A, B...

Design revision order is B for the following models.

- SGDVR70A□□B
- SGDVR90A□□B
- SGDVR1R6A□□B
- SGDVR2R8A□□B

8th+9th+10th digits Options (hardware)

Code	Specifications
000	Base-mounted (standard)
001	Rack-mounted <sup>*6</sup>
002	Varnished
003	Rack-mounted <sup>*6</sup> and Varnished
008	Single-phase 200 VAC input (model: SGDV120A□1A008000)
020	Dynamic brake (DB) <sup>*7</sup>

11th+12th digits Options (software)

Code	Specifications
00	Standard

13th digit Options (parameter)

Code	Specifications
0	Standard

14th+15th+16th digits Option Modules

Code	Specifications
001	Fully-closed Module
101	Fully-closed Module + INDEXER Module

\*1: The model number of a SERVOPACK with option modules is not hyphenated after SGDV.

\*2: These amplifiers can be powered with single or three-phase.

\*3: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDV120A□1A008000)

\*4: Be sure to enter "001" for the 14, 15, and 16th digits (option module).

\*5: Be sure to enter "101" for the 14, 15, and 16th digits (option module).

\*6: SERVOPACKs of 6 kW or more are duct-ventilated.

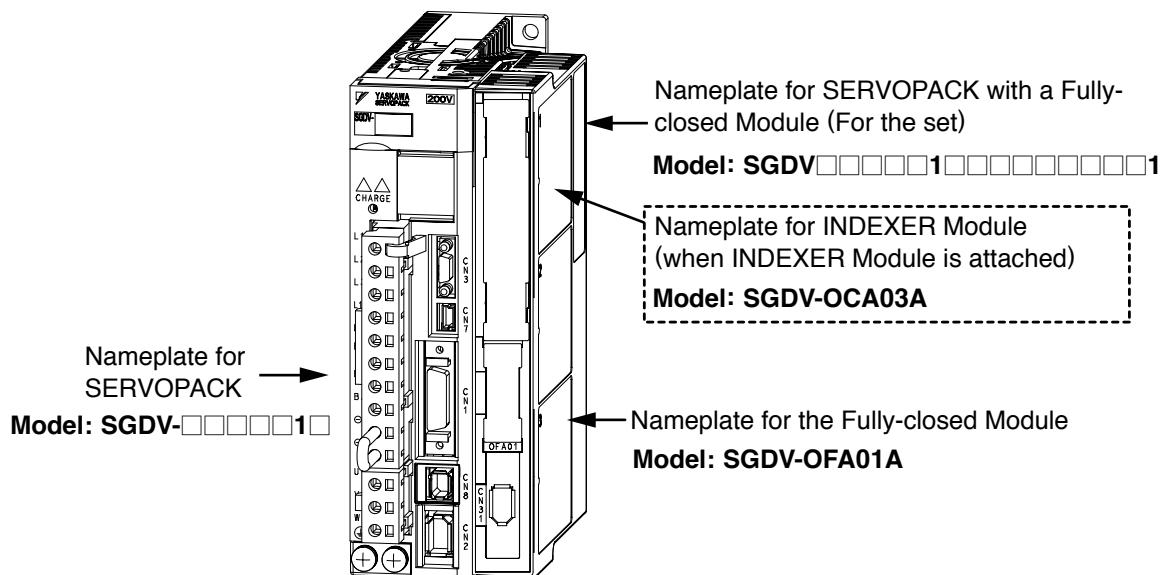
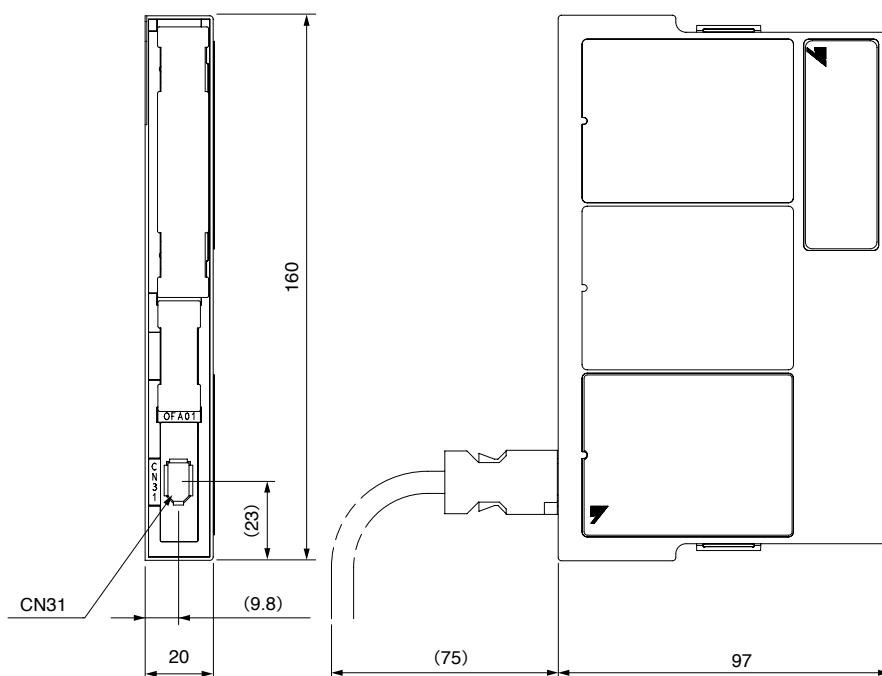
\*7: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.

Note: Contact your Yaskawa representative for information on combining options.

### ● Model Number for Module Only

When ordering a SERVOPACK and a Fully-closed Module separately, use the following Fully-closed Module model number.

SGDV-OFA01A

**Fully-closed Module****Nameplate****External Dimensions** Units: mm

Approx. Mass: 0.1 kg

**Connector**

Port	Model	Pin	Manufacturer
CN31	53984-0671	6	Molex Japan LLC

Note: The connectors above or their equivalents are used for SERVOPACKs.

AC

Fully-closed Module

## Serial Converter Units

### ● Model Designations

JZDP - D00□ - 000 - E

Serial Converter Unit Model			
Code	Appearance	Applicable External Encoder	Hall Sensor
D003		Manufactured by HEIDENHAIN Corporation	None
D005		Manufactured by Renishaw plc.	None

Note: Using the serial converter unit JZDP-A□□□ with SGDV SERVOPACK will void our guarantee.

### ● Characteristics and Specifications

Items		JZDP-D00□-000-E
Electrical Characteristics	Power Supply Voltage	+5.0 V±5%, ripple content 5% max.
	Current Consumption*1	120 mA typ. 350 mA max.
	Signal Resolution	Input two-phase sine wave: 1/256 pitch
	Max. Response Frequency	250 kHz
	Analog Input Signals*2	Differential input amplitude: 0.4 to 1.2 V Input signal level: 1.5 to 3.5 V
	Output Signal*3	Position data, alarms
	Output Method	Serial data communications
	Output Circuit	Balanced type transceiver (SN75LBC176 or the equivalent), internal terminating resistor: 120 Ω
	Approx. Mass	150 g
	Vibration Resistance	98 m/s <sup>2</sup> max. (10 to 2500 Hz) in three directions
Environmental Conditions	Impact Resistance	980 m/s <sup>2</sup> , (11 ms) two times in three directions
	Surrounding Air Temperature	0 to 55°C
	Storage Temperature	-20 to +80°C
	Humidity	20% to 90%RH (no condensation)

\*1: The current consumption of the linear scale and hall sensor is not included in this value.  
The current consumption of linear scale and hall sensor must be taken into consideration for the current capacity of host controller that supplies the power.  
The current consumption of hall sensor: Approx. 40 mA.

\*2: Input a value within the specified range. Otherwise, incorrect position information is output, and the device may be damaged.

\*3: The transmission is enabled 100 to 300 ms after the power turns on.

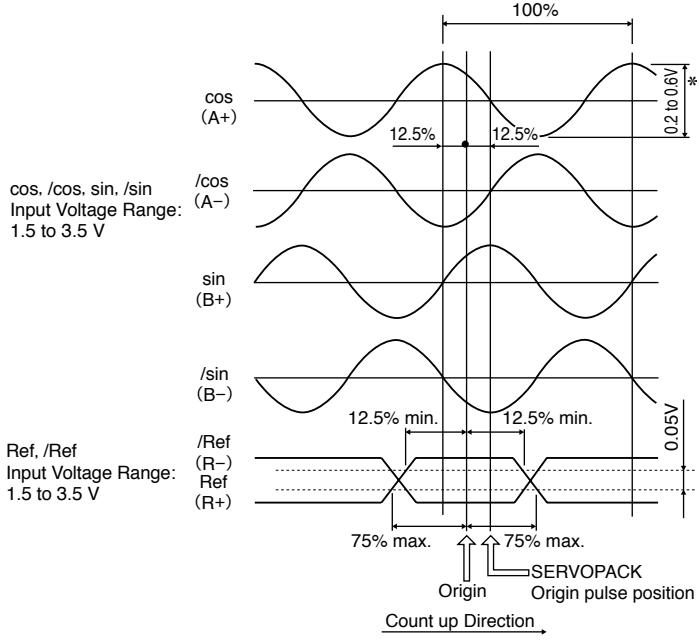
### ● Analog Signal Input Timing

The following figure shows the input timing of the analog signals. When the cos and sin signals are shifted 180 degrees, the differential signals are the /cos and /sin signals.

The specifications of the cos, /cos, sin, and /sin signals are identical except for the phase.

Ref and /Ref signals are input to the converter.

Input the signals by taking into account hysteresis of the receiving circuit so that the signals will satisfy the specifications shown in the figure on the right. When they are crossed, the output data will be counted up.



### IMPORTANT

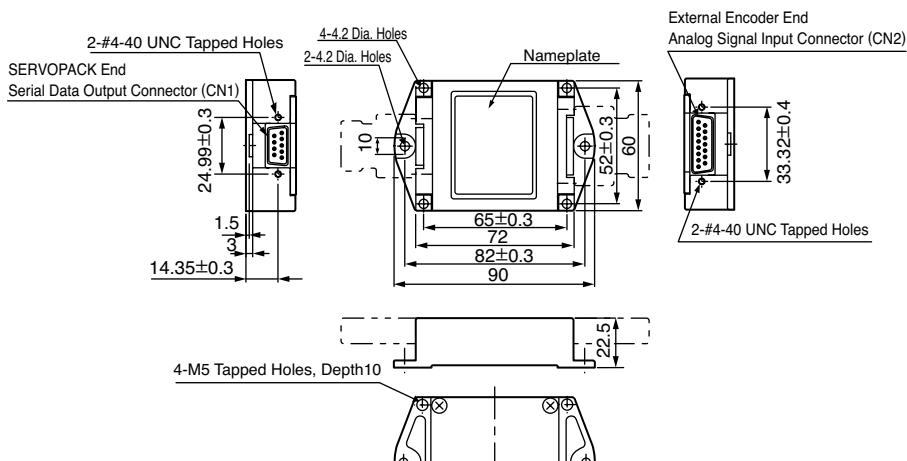
#### ■ Precautions

- Never perform insulation resistance and withstand voltage tests.
- When analog signals are input to the serial converter unit, noise influence on the analog signals affects the unit's ability to output correct position information. The analog cable must be as short as possible and shielded.
- Do not connect or disconnect the unit while power is being supplied, or the unit may be damaged.
- When using multiple axes, use a shield cable for each axis. Do not use a shield cable for multiple axes.
- When using the serial converter unit with linear encoders other than recommended encoders, be sure to thoroughly evaluate them before use.

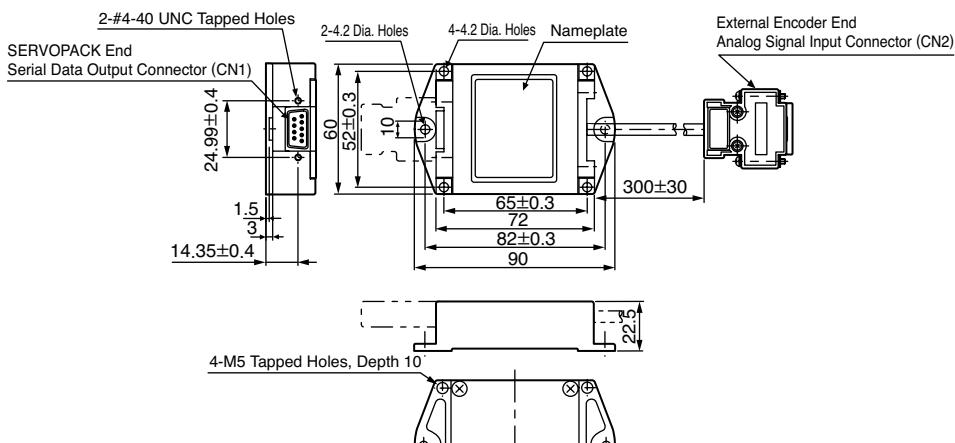
## Serial Converter Units

### ● External Dimensions (Units: mm)

(1) Model: JZDP-D003-000-E



(2) Model: JZDP-D005-000-E

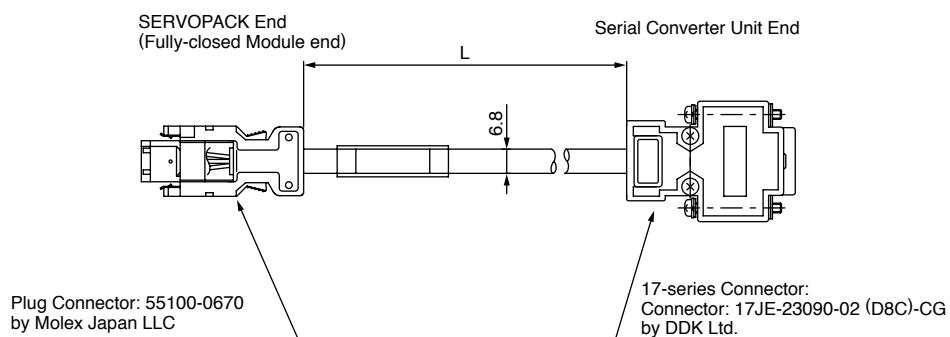


### ● Connection Cables

#### • Recommended Cables

Name	Application	Model	Length
Cable for Connecting Serial Converter Unit	Between the CN31 connector for SERVOPACK with the Fully-closed Module and the serial converter unit.	JZSP-CLP70-03-E	3 m
		JZSP-CLP70-05-E	5 m
		JZSP-CLP70-10-E	10 m
		JZSP-CLP70-15-E	15 m
		JZSP-CLP70-20-E	20 m

### ● External Dimensions (Units: mm)

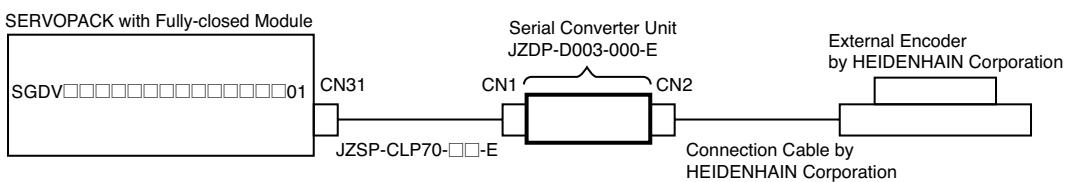


# Serial Converter Units

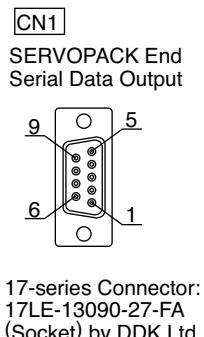
## ● Connection Examples

(1) Connection Example with External Encoder by HEIDENHAIN Corporation

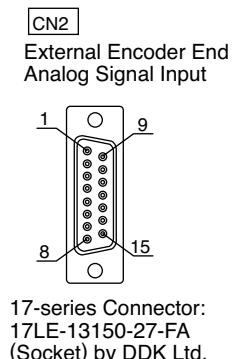
- Model: JZDP-D003-000-E



Pin No.	Signal
1	+5V
2	Phase S output
3	Not used
4	Not used
5	0V
6	Phase /S output
7	Not used
8	Not used
9	Not used
Case	Shield



Pin No.	Signal
1	cos input (A+)
2	0V
3	sin input (B+)
4	+5V
5	Not used
6	Not used
7	/Ref input (R-)
8	Not used
9	/cos input (A-)
10	0V sensor
11	/sin input (B-)
12	5V sensor
13	Not used
14	Ref input (R+)
15	Not used
Case	Shield

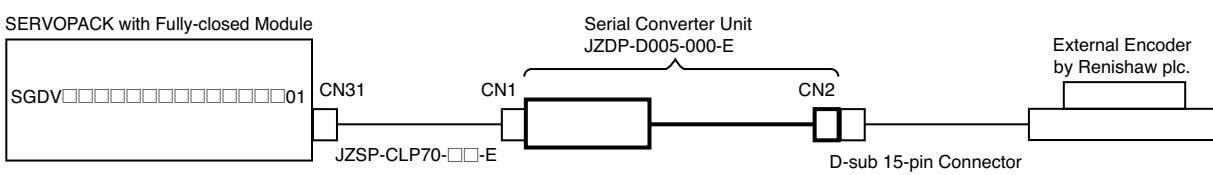


Notes: 1 Do not use the unused pins.

2 The external encoder (analog 1 Vp-p output, D-sub 15-pin) by HEIDENHAIN Corporation can be directly connected.

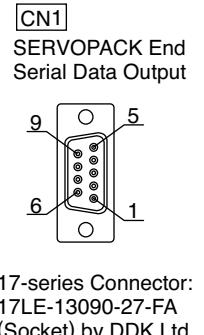
## (2) Connection Example with External Encoder by Renishaw plc.

- Model: JZDP-D005-000-E

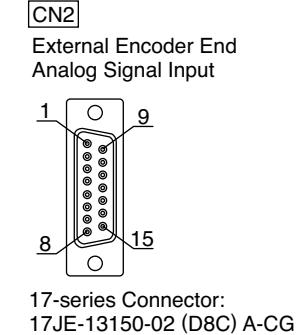


Pin No.	Signal
1	+5V
2	Phase S output
3	Not used
4	Not used
5	0V
6	Phase /S output
7	Not used
8	Not used
9	Not used
Case	Shield

SERVOPACK does not have the function to process Vq signals.



Pin No.	Signal
1	/cos input (V1-)
2	/sin input (V2-)
3	Ref input (V0+)
4	+5V
5	5Vs
6	Not used
7	Not used
8	Not used
9	cos input (V1+)
10	sin input (V2+)
11	/Ref input (V0-)
12	0V
13	0Vs
14	Not used
15	Inner (0V)
Case	Shield



17-series Connector:  
17JE-13150-02 (D8C) A-CG  
(Socket) by DDK I ltd.

Notes: 1 Do not use the unused pins.

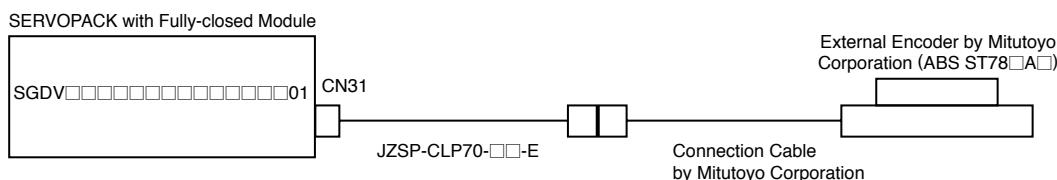
2 The external encoder (analog 1 Vp-p output, D-sub 15-pin) by Renishaw plc. can be directly connected. However, the BID and DIR signals are not connected.  
3 Use the external encoder-end connector to change the home position specifications of the external encoder.

## External Encoders That Support Yaskawa's Serial Interface

## ● Connection Examples

(1) Connection Example with External Encoder by Mitutoyo Corporation (Model: ABS ST78□A□)

When using this external encoders, serial converter units are not required.

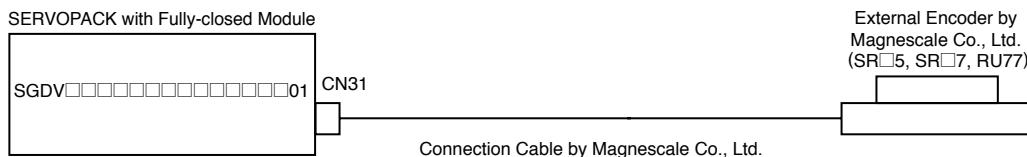


(2) Connection Example with External Encoders by Magnescale Co., Ltd. (Model: SR□5, SR□7\*1, RU77\*2)

When using this external encoders, serial converter units are not required.

\*1 : External absolute encoder

\*2 : External single-turn absolute encoder



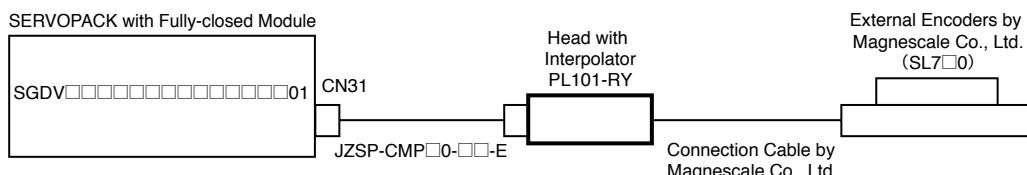
- Cables

To connect a SERVOPACK and a linear scale, use a cable (Model no.: CH33-xx□□G) for SR□5 or SR□7 linear scales by Magnescale Co., Ltd. This cable has connectors designed for use with Yaskawa products.

To connect a SERVOPACK and a rotary scale, use an extension cable for RU77 linear scales in the CE28 series by Magnescale Co., Ltd.

(3) Connection Example with External Encoders by Magnescale Co., Ltd. (Model: SL7□0)

When using this external encoders, serial converter units are not required.

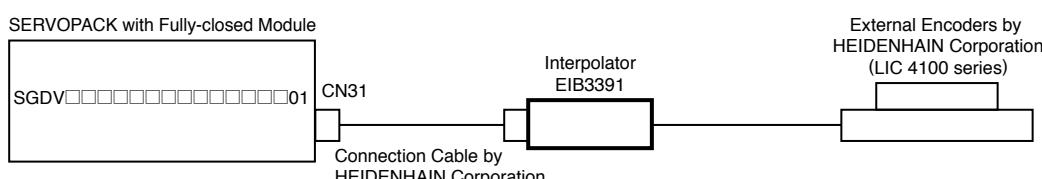


- Cables

Name	Length (L)	Order No.		Specifications
		Standard Type	Flexible Type	
Cable with Connectors (For Incremental and Absolute Encoder)	3 m	JZSP-CMP00-03-E	JZSP-CMP10-03-E	
	5 m	JZSP-CMP00-05-E	JZSP-CMP10-05-E	
	10 m	JZSP-CMP00-10-E	JZSP-CMP10-10-E	
	15 m	JZSP-CMP00-15-E	JZSP-CMP10-15-E	
	20 m	JZSP-CMP00-20-E	JZSP-CMP10-20-E	

#### (4) Connection Example with External Encoders by HEIDENHAIN Corporation (Model: LIC 4100 series and EIB3391)

When using this external encoders, serial converter units are not required.



# Safety Module

**SGDV**□□□□□□□□□□□□□□**1**□  
(Model number for SERVOPACK and module set)

**SGDV-OSA01A**  
(Model number for module only)



## Applicable Standards and Functions

### Compliance with Safety Standards

Safety Standards	Applicable Standards	Products	
		SERVOPACK	SERVOPACK + Safety Module
Safety of Machinery	EN ISO13849-1:2008 IEC 60204-1	○	○
Functional Safety	IEC 61508 Series IEC 62061 IEC 61800-5-2	○	○
EMC	IEC 61326-3-1	○	○

### With Functions Defined by IEC61800-5-2

By using the Hard Wire BaseBlock function (HWBB) of SERVOPACKs, the following four safety functions can be achieved.

Safety Function	Description	Products	
		SERVOPACK	SERVOPACK + Safety Module
Safe BaseBlock Function (SBB function)	This safety function is equivalent to the STO function. It shuts OFF the power supply to the motor.	○	○
Safe BaseBlock with Delay Function (SBB-D function)	This safety function is equivalent to the SS1 function. It shuts OFF the power supply to the motor after monitoring the deceleration of the motor for the specified length of time.	—	○
Safe Position Monitor with Delay Function (SPM-D function)	This safety function is equivalent to the SS2 function. It monitors the deceleration of the motor for the specified length of time and the position after the motor has stopped.	—	○
Safely Limit Speed with Delay Function (SLS-D function)	This safety function is equivalent to the SLS function. It monitors the deceleration of the motor for the specified length of time and the motor speed to make sure it is within the allowable range.	—	○

## Features

The Safety Module complies with EN ISO13849-1 (the standards harmonized with EU Machinery Directive 2006/42/EC) and has safety functions equivalent to those stipulated in IEC 61800-5-2. By using the module in combination with SGDV SERVOPACKs, optimum safety designs can be created for mechanical systems to better meet the needs of the industry.

- The first product for AC servo drives in Japan that has safety functions equivalent to the following ones stipulated in the international standard IEC61800-5-2. Optimum safety designs for mechanical systems can be easily created.
  - Safe Torque Off (STO)
  - Safe Stop 1 (SS1)
  - Safe Stop 2 (SS2)
  - Safely Limited Speed (SLS)
- Two safety functions (A and B) are provided and stopping functions can be allocated individually to these safety functions.  
Settings, including the setting for monitoring time, can be changed by using the safety-related module parameters.
- With the attachable Safety Modules for SERVOPACKs, system configurations are simplified and compact.

## System Configurations

### ● System Configuration When Using the Safety Module

Name		Model	Ref. Page
SERVOPACK+Safety Module (Set)		SGDV□□□□□□□□□□□□□□1□	Page 424
Individual Unit (Sold separately)	SERVOPACK		
	Analog Voltage/Pulse Train Reference	SGDV-□□□□0□□	Page 302
	MECHATROLINK-II Communications Reference	SGDV-□□□□1□□	Page 314
	MECHATROLINK-III Communications Reference	SGDV-□□□□2□□	Page 324
	Command Option Attachable Type	SGDV-□□□□E□A	Page 334
	Safety Module	SGDV-OSA01A	Page 424
	Option Case Kit	SGDV-OZA01A Note: One option case kit is required for each SERVOPACK.	
Rotary Servomotor	SGMJV model	SGMJV-□□□□□□□	Page 24
	SGMAV model	SGMAV-□□□□□□□	Page 46
	SGMPS model	SGMPS-□□□□□□□	Page 70
	SGMGV model	SGMGV-□□□□□□□	Page 94
	SGMSV model	SGMSV-□□□□□□□	Page 116
	SGMCS model	SGMCS-□□□□□□□	Page 144
	SGMCV model	SGMCV-□□□□□□□	Page 164
Cable	Servomotor Main Circuit Cable	Refer to Selecting Cables in this catalog for details of cables for individual models of rotary servomotors.	
	Encoder Cable		
Linear Servomotors	SGLGW model	SGLGW-□□□□□□□□□	Page 178
	SGLFW model	SGLFW-□□□□□□□□□	Page 198
	SGLTW model	SGLTW-□□□□□□□□□	Page 218
	SGLC model	SGLC-□□□□□□□□□-□□□	Page 246
Cable	Linear Servomotor Main Circuit Cable	Refer to Selecting Cables in this catalog for details of cables for individual models of linear servomotors.	
	Cable for Connecting Linear Scales		
	Cable for Connecting Serial Converter Unit		
	Cable for Connecting Hall Sensor		
Serial Converter Units	Encoders by Heidenhain Corporation	JZDP-D003-□□□-E, JZDP-D006-□□□-E JZDP-G003-□□□-E, JZDP-G006-□□□-E	Page 418
	Encoders by Renishaw Plc.	JZDP-D005-□□□-E, JZDP-D008-□□□-E JZDP-G005-□□□-E, JZDP-G008-□□□-E	
	Cable for Connecting Serial Converter Unit	JZSP-CLP70-□□-E	Page 419

Notes: 1 The encoders without serial converter units cannot be connected to SERVOPACKs with a Safety Module.

2 The following option modules cannot be used with SERVOPACKs with a Safety Module.

- Fully-closed module
- INDEXER option module
- DeviceNet module

AC

Safety Module

## Model Designations

### ● Model Number for SERVOPACK and Module Set

When ordering a SERVOPACK with a Safety Module premounted, use the following model number.

S G D V<sup>\*1</sup> R70 A 01 B 000 00 0 010

**Σ-V Series**  
SGDV  
SERVOPACK

1st+2nd+  
3rd digits

4th  
digit

5th+6th  
digits

7th  
digit

8th+9th+  
10th digits

11th+12  
th digits

13th  
digit

14th+15th+  
16th digits

1st+2nd+3rd digits Current

Voltage	Code	Applicable Servomotor Max. Capacity kW
Single-phase 100 V	R70	0.05
	R90	0.1
	2R1	0.2
	2R8	0.4
Three-phase 200 V	R70 <sup>*2</sup>	0.05
	R90 <sup>*2</sup>	0.1
	1R6 <sup>*2</sup>	0.2
	2R8 <sup>*2</sup>	0.4
	3R8	0.5
	5R5 <sup>*2</sup>	0.75
	7R6	1.0
	120 <sup>*3</sup>	1.5
	180	2.0
	200	3.0
	330	5.0
	470	6.0
	550	7.5
	590	11
	780	15
Three-phase 400 V	1R9	0.5
	3R5	1.0
	5R4	1.5
	8R4	2.0
	120	3.0
	170	5.0
	210	6.0
	260	7.5
	280	11
	370	15

4th digit Power Supply Voltage

Code	Specifications
F	Single-phase 100 VAC
A	Three-phase 200 VAC
D	Three-phase 400 VAC

5th+6th digits Interface<sup>\*6</sup>

Code	Specifications
01	Analog voltage/pulse train reference (For rotary servomotors)
05	Analog voltage/pulse train reference (For linear servomotors)
11	MECHATROLINK-II Communications Reference (For rotary servomotors)
15	MECHATROLINK-II Communications Reference (For linear servomotors)
21	MECHATROLINK-III Communications Reference (For rotary servomotors)
25	MECHATROLINK-III Communications Reference (For linear servomotors)

7th digit Design Revision Order

A, B...

Design revision order is B for the following models.

- SGDVR70A□□B
- SGDVR90A□□B
- SGDVR1R6A□□B
- SGDVR2R8A□□B

\*1: The model number of a SERVOPACK with option modules is not hyphenated after SGDV.

\*2: These SERVOPACKs can be powered with single or three-phase.

\*3: Single-phase 200 VAC SERVOPACKs are also available. (Model: SGDVR120A□1A008000)

\*4: SERVOPACKs of 6 kW or more are duct-ventilated.

\*5: Without any dynamic brake. For 400 VAC models, an external dynamic brake can be installed.

\*6: Only devices compatible with the Safety Module are listed here.

Note: Contact your Yaskawa representative for information on combining options.

8th+9th+10th digits Options (hardware)

Code	Specifications
000	Base-mounted (standard)
001	Rack-mounted <sup>*4</sup>
002	Varnished
003	Rack-mounted <sup>*4</sup> and Varnished
008	Single-phase 200 VAC input (model: SGDVR120A□1A008000)
020	Dynamic brake (DB) <sup>*5</sup>

11th+12th digits Options (software)

Code	Specifications
00	Standard

13th digit Options (parameter)

Code	Specifications
0	Standard

14th+15th+16th digits Option Modules

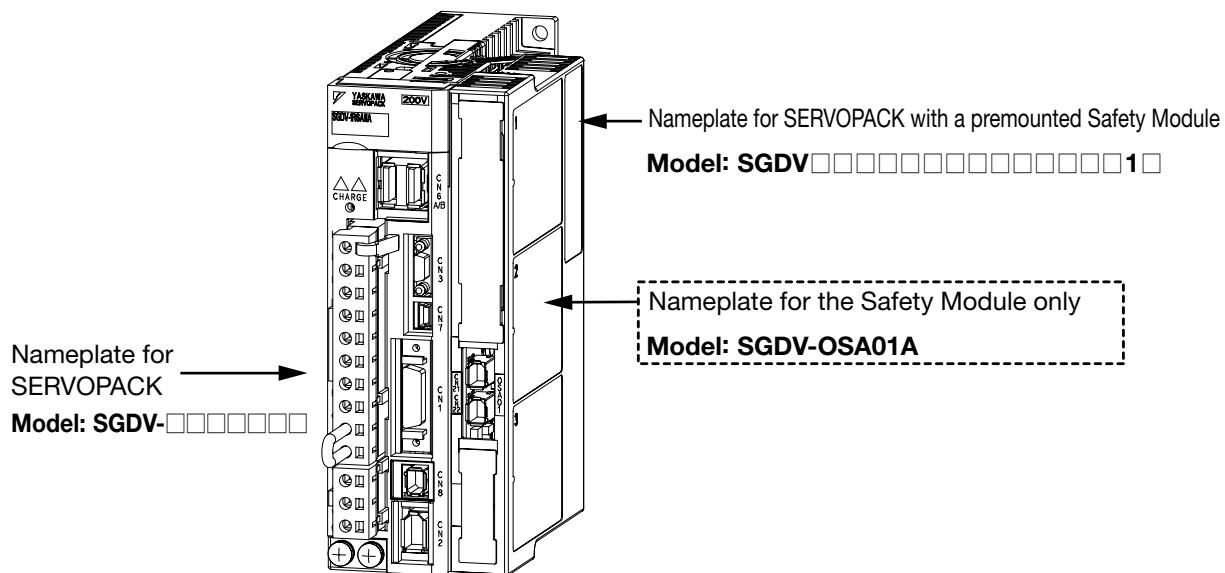
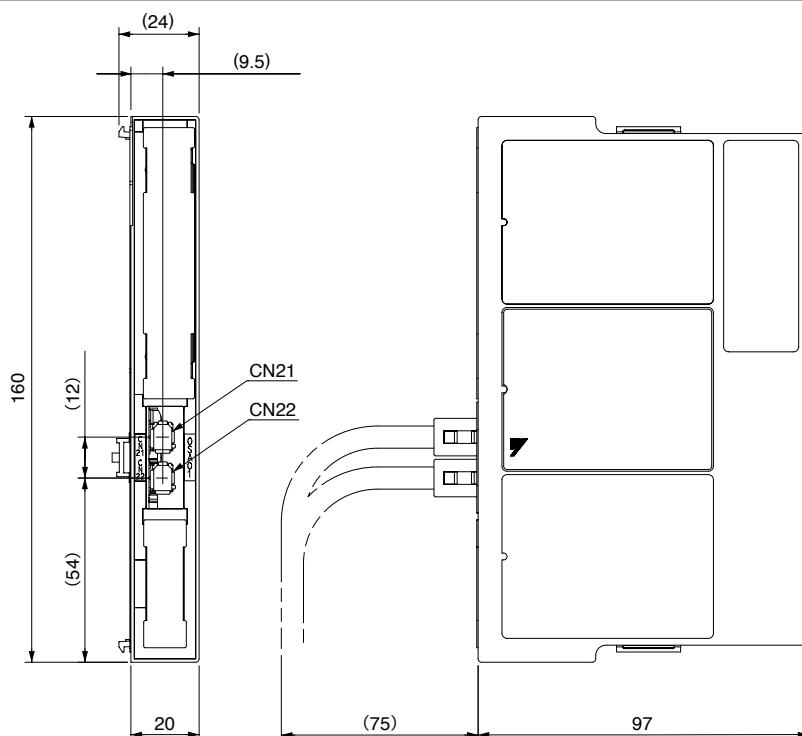
Code	Specifications
010	Safety Module

### ● Model Number for Module Only

When ordering a Safety Module only, use the following model number for the Safety Module.

SGDV-OSA01A

**IMPORTANT** One option case kit is required for each SERVOPACK.  
Option case kit model: SGDV-OZA01A

**Safety Module****Nameplate****External Dimensions** Units: mm

Approx. Mass: 0.11 kg

**Connector**

Port	Model	Pin	Manufacturer
CN21	1981080-1	8	Tyco Electronics Japan G.K.
CN22	1981080-1	8	Tyco Electronics Japan G.K.

Notes: 1 The connectors above or their equivalents are used for SERVOPACKs.

2 Refer to the user's manual of the Safety Module for information on installation standards.

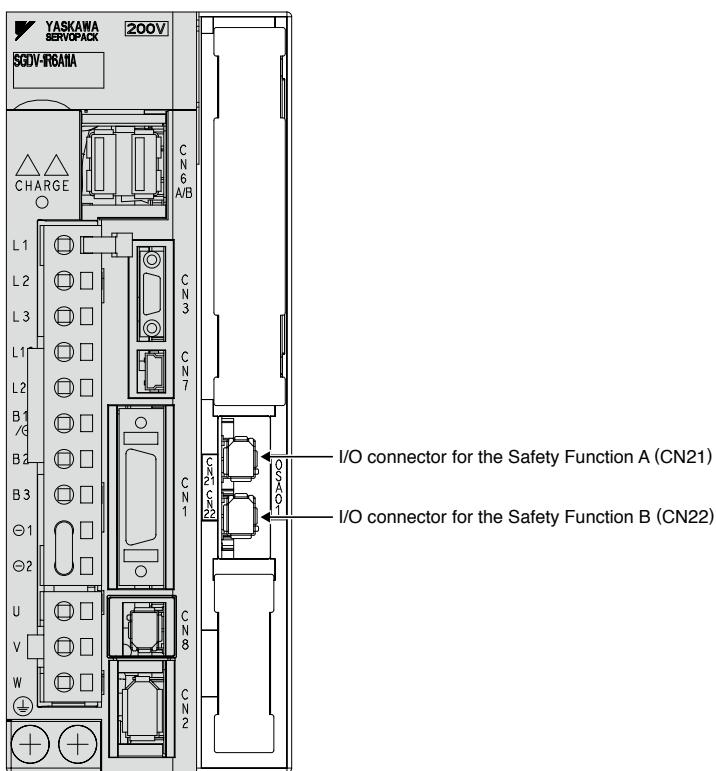
## Specifications

Items		Specifications	
Operating Conditions	Ambient Temperature	0 to +55°C	
	Storage Temperature	-20 to +85°C	
	Ambient Humidity	90% RH or less	With no freezing or condensation
	Storage Humidity	90% RH or less	
	Vibration Resistance	4.9 m/s <sup>2</sup>	
	Shock Resistance	19.6 m/s <sup>2</sup>	
	Protection Class	IP10	An environment that satisfies the following conditions. • Free of corrosive or flammable gases • Free of exposure to water, oil, or chemicals • Free of dust, salts, or iron dust
	Pollution Degree	2	
	Altitude	1000 m or less	
	Others	Do not use SERVOPACKs in the following locations: • Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity	
Compliance with North American Safety Standards, European Directives, and Safety Standards (SERVOPACK + Safety Module)			
North American Safety Standards		UL508C (E147823)	
European Directives	Machinery Directive (2006/42/EC)	EN ISO 13849-1: 2008	
	EMC Directive (2004/108/EC)	EN 55011/A2 group 1, class A EN 61000-6-2 EN 61800-3	
	Low Voltage Directive (2006/95/EC)	EN 50178 EN 61800-5-1	
Safety Standards	Safety of Machinery	EN ISO 13849-1, IEC 60204-1	
	Functional Safety	IEC 61508-1 to -4, IEC 62061, IEC 61800-5-2	
	EMC Directive	IEC 61326-3-1	
Safety Function		IEC 61800-5-2	IEC 60204-1
		Safe Torque Off (STO)	Stop Category 0
		Safe Stop 1 (SS1)	Stop Category 1
		Safe Stop 2 (SS2)	Stop Category 2
		Safely Limited Speed (SLS)	
	Number of Function	2	
Safe Performance	Safety Function A	Input signal: Two channels (redundant signals), output signal: one channel	
	Safety Function B	Input signal: Two channels (redundant signals), output signal: one channel	
	Safety Integrity Level	SIL2, SILCL2	
	Probability of Dangerous Failure per Hour	PFH = $7.0 \times 10^{-9}$ [1/h] (SSB) PFH = $3.3 \times 10^{-8}$ [1/h] (SSB-D, SPM-D, SLS-D)	
	Performance Level	PLd (Category 2)	
	Mean Time to Dangerous Failure of Each Channel	MTTFd: High	
	Average Diagnostic Coverage	DCave: Medium	
	Proof Test Interval	10 years	

# Safety Module

## Selecting Cables

### ● [CN21] [CN22] Cable for Safety Function Device



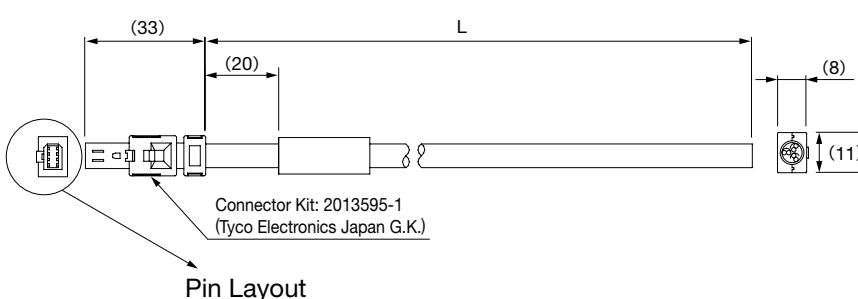
Name		Length	Order No.	Specifications	Details
CN21 CN22 Cable for Safety Function Device	Cable with Connector* <sup>1</sup>	1 m	JZSP-CVH03-01-E		(1)
		3 m	JZSP-CVH03-03-E		
Connector Kit* <sup>2</sup>		Contact Tyco Electronics Japan G.K. Product name: Industrial Mini I/O D-shape Type1 Plug Connector Kit Model: 2013595-1			

\*1: When using the safety function, connect this cable to the safety devices.

\*2: Use the connector kit when you make cables yourself.

#### (1) Cable with Connector for CN21 and CN22

##### • External Dimensions (Units: mm)



##### • Specifications

Pin No.	Signal	Lead Color	Marking Color
1	Not used	-	-
2	Not used	-	-
3	/SRI-□1-	White	Black
4	/SRI-□1+	White	Red
5	/SRI-□2-	Gray	Black
6	/SRI-□2+	Gray	Red
7	EDM-□-	Orange	Black
8	EDM-□+	Orange	Red

Note: The signal name varies in accordance with the connector used.

Connector CN21: □=A

Connector CN22: □=B

Model	Cable Length (L)
JZSP-CVH03-01-E	1 m
JZSP-CVH03-03-E	3 m

# Analog Voltage Reference SERVOPACKs Pulse Train Reference SERVOPACKs

## SGDV- ES1

(Analog Voltage Reference)

## SGDV- EP1

(Pulse Train Reference)



### Model Designations

S G D V - 2R9 E S1 A 000 00 0

**Σ-V Series**  
SGDV  
SERVOPACKs  
with DC Power Input

1st+2nd+  
3rd digits      4th  
digit      5th+6th  
digits      7th  
digit      8th+9th+  
10th digits      11th+12th  
digits      13th  
digit

1st+2nd+3rd digits Current

Voltage	Code	Applicable Servomotor Max. Capacity kW
24 VDC/	1R7	0.011
48 VDC	2R9	0.030

7th digit Design Revision Order

A, B...

11th+12th digits Options (software)

Code	Specifications
00	Standard

4th digit Power Supply Voltage

Code	Specifications
E	48 VDC*

8th+9th+10th digits Options (hardware)

Code	Specifications
000	Encoder output pulse: Line driver (Standard)

13th digit Options (parameter)

Code	Specifications
0	Standard

5th+6th digits Interface

Code	Specifications
S1	Analog Voltage Reference (For Rotary Servomotors)
P1	Pulse Train Reference (For Rotary Servomotors)

\*: Either a 24-VDC or a 48-VDC power supply can be used for the main circuit. The control power supply must be 24 VDC.

Note: If the option codes digits 8 to 13 are all zeros, they are omitted.

## Features

- Compact design

With compact SERVOPACKs using less space, you can make effective use of limited space and make controller panels and systems smaller.

- Applications with DC power

These compact, high-performance SERVOPACKs can be powered by batteries so they can improve the performance of battery-operated equipment for handling & transfer systems, such as robots used in clean rooms and automated guided vehicles (AGVs). Two different power supplies provide power for the control circuit and for the main circuit. Troubleshooting can be performed by shutting off the power to the main circuit if any alarm occurs.

Either a 24-VDC or 48-VDC power supply can be used for the main circuit. Use of a 48-VDC power supply can improve the torque-motor speed characteristics (For the control circuit, only a 24-VDC power supply can be used). Degree to which the characteristics can be improved depends on which motor is used. For details on torque-motor speed characteristics, refer to *Torque-Motor Speed Characteristics* on page 6.

- Improved usability with state-of-the-art technology

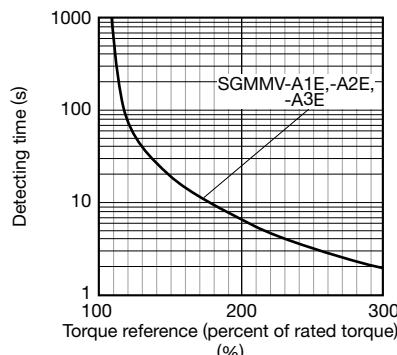
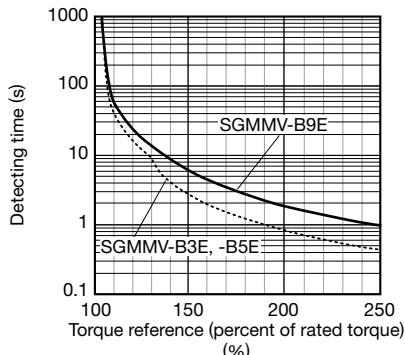
New advanced autotuning lets you adjust your system quickly for best performance. A wide variety of functions are provided: the model follow-up control function that reduces positioning time, the vibration suppression function that suppresses vibration of machines, friction compensation function that can exert its ability in applications with load fluctuations, and the new tuning-less function most suitable for systems that require a long startup time or that involve a large load fluctuation.

## Ratings

SERVOPACK Model SGDV-□□□□	1R7E		2R9E	
Applicable Servomotor Max. Capacity kW	0.011		0.030	
Continuous Output Current Arms	1.7		2.9	
Max. Output Current Arms	4.1		8.6	
Regenerative Resistors	None			
Main Circuit*	24 VDC±15%	48 VDC±15%	24 VDC±15%	48 VDC±15%
Control Circuit	24 VDC±15%			

\*: Either a 24-VDC or a 48-VDC power supply can be used for the main circuit. When a 24-VDC power supply is used, the torque-motor speed characteristics for a 48 VDC cannot be achieved. For details, refer to *Torque-Motor Speed Characteristics* on page 6.

- SERVOPACK Overload Characteristics



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics*.

DC

## Specifications

Items	Specifications			
Control Method	PWM control, sine-wave driven			
Feedback	Serial encoder: 17-bit (incremental/absolute)			
Operating Conditions	Ambient Temperature	0 to +55°C		
	Storage Temperature	-20 to +85°C		
	Ambient Humidity	90%RH or less	With no freezing or condensation	
	Storage Humidity	90%RH or less		
	Vibration Resistance	4.9 m/s <sup>2</sup>		
	Shock Resistance	19.6 m/s <sup>2</sup>		
	Protection Class	IP10	An environment that satisfies the following conditions. • Free of corrosive or flammable gases • Free of exposure to water, oil, or chemicals • Free of dust, salts, or iron dust	
	Pollution Degree	2		
	Altitude	1000 m or less		
	Others	Do not use SERVOPACKs in the following locations: • Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity		
Applicable Standards	UL508C EN55011/A1, EN61000-6-2, EN61800-3, EN61800-5-1			
Mounting	Base-mounted			
Performance	Speed Control Range		1:5000 (The lower limit of the speed control range must be lower than the point at which the rated torque does not cause the servomotor to stop.)	
	Speed Regulation*1	Load Fluctuation	0% to 100% load: ±0.01% max. (at rated speed)	
		Voltage Fluctuation	Rated voltage: ±10% : 0% (at rated speed)	
		Temperature Fluctuation	25±25°C : ±0.1% max. (at rated speed)	
	Torque Control Tolerance (Repeatability)		±1%	
I/O Signal	Soft Start Time Setting		0 to 10 s (can be set individually for acceleration and deceleration.)	
	Encoder Output Pulses		Phase A, phase B, phase C: line driver output The number of dividing pulse: Any setting ratio is available.*2	
	Sequence Input	Input Signals which can be allocated	Number of Channels	7 channels
			Functions	<ul style="list-style-type: none"> <li>• Servo ON (/S-ON)</li> <li>• Control selection (/C-SEL)</li> <li>• Proportional control (/P-CON)</li> <li>• SEN signal (/SEN)</li> <li>• Forward run prohibited (P-OT), reverse run prohibited (N-OT)</li> <li>• Zero clamping (/ZCLAMP)</li> <li>• Reference pulse inhibit (/INHIBIT)</li> <li>• Alarm reset (/ALM-RST)</li> <li>• Gain selection (/G-SEL)</li> <li>• Forward external torque limit (/P-CL), reverse external torque limit (/N-CL)</li> <li>• Reference pulse input multiplication switching (/PSEL)</li> <li>• Internal set speed selection (/SPD-D, /SPD-A, /SPD-B)</li> </ul> Positive and negative logic can be changed.
	Sequence Output	Output Signals which can be allocated	Fixed Output	Servo alarm (ALM)
			Number of Channels	3 channels
			Functions	<ul style="list-style-type: none"> <li>• Positioning completion (/COIN)</li> <li>• Brake (/BK)</li> <li>• Speed coincidence detection (/V-CMP)</li> <li>• Warning (/WARN)</li> <li>• Rotation detection (/TGON)</li> <li>• Near (/NEAR)</li> <li>• Servo ready (/S-RDY)</li> <li>• Reference pulse input multiplication switching output (/PSELA)</li> <li>• Torque limit detection (/CLT)</li> <li>• Speed limit detection (/VLT)</li> </ul> Positive and negative logic can be changed.

\*1: Speed regulation by load regulation is defined as follows:

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

(Cont'd)

\*2: For details, refer to 5.3.7 Setting Encoder Output Pulse in the AC Servo Drives DC Power Input Σ-V Series USER'S MANUAL Design and Maintenance (manual no. SIJP S800000 81).

## Specifications

Items		Specifications	
Communications	Digital Operator	Compatible with the digital operator for $\Sigma$ -V SERVOPACKs (Model: JUSP-OP05A-1-E). The digital operator must be connected with the SERVOPACK via the analog monitor unit (Model: JUSP-PC001-E) or the digital operator's relay cable (Model: JZSP-CF1S00-A3-E).	
	Computer (USB)	Compatible with SigmaWin+. Compliant with the USB1.1 standard (12 Mbps)	
Display		Servo alarm (ALM): red; servo ready (RDY): green	
Analog Monitor		Number of points: 2 Output voltage: $\pm 10$ VDC (linearity effective range: $\pm 8$ V) Output through the analog monitor unit (model: JUSP-PC001-E)	
Dynamic Brake (DB)		Not available	
Regenerative Processing		Not available	
Overtravelling (OT) Prevention		Decelerate to a stop or coast to a stop when overtraveling is detected and an overtravel signal (P-OT or N-OT) is input.	
Protective Functions		Overcurrent, Overvoltage, low voltage, overload, etc.	
Utility Functions		Gain adjustment, alarm history, JOG operation, origin search, etc.	
Analog Voltage Reference	Speed Control	Soft Start Time Setting	
		Reference Voltage	0 to 10 s (can be set individually for acceleration and deceleration.) • Max. input voltage: $\pm 12$ V (forward speed reference with positive reference) • Factory setting: 6 VDC at rated speed (Input gain setting can be changed.)
Analog Torque Reference	Torque Control	Input Signals	Input Impedance About 14 k $\Omega$
			Circuit Time Constant 30 $\mu$ s
Pulse Train Reference	Position Control	Internal Set Speed Control	Rotation Direction Selection With P control signal
			Speed Selection With forward/reverse external torque limit signal (speed 1 to 3 selection). Servomotor stops or another control method is used when both are OFF.
Analog Position Reference	Position Control	Input Signals	Reference Voltage • Max. input voltage: $\pm 12$ V (forward torque reference with positive reference) • Factory setting: 3 VDC at rated torque (Input gain setting can be changed.)
			Input Impedance About 14 k $\Omega$
Analog Velocity Reference	Velocity Control	Input Signals	Circuit Time Constant 16 $\mu$ s
			Feedforward Compensation 0 to 100%
Analog Acceleration Reference	Acceleration Control	Input Signals	Positioning Completed Width Setting 0 to 1073741824 reference units
			Type Select one of them: Sign + pulse train, CW + CCW pulse train, or two-phase pulse train with 90° phase differential
Analog Deceleration Reference	Deceleration Control	Input Signals	Form For line driver, open collector
			Reference Pulse Type Line driver Max. Input Pulse Frequency* Sign + pulse train, CW + CCW pulse train: 4 Mpps Two-phase pulse train with 90° phase differential: 1 Mpps Open Collector Sign + pulse train, CW + CCW pulse train: 200 kpps Two-phase pulse train with 90° phase differential: 200 kpps
Analog Torque Reference	Torque Control	Input Signals	Reference pulse input multiplication switching 1 to 100 times
			Clear Signal Position error clear For line driver, open collector

\*: If the maximum reference frequency exceeds 1 Mpps, use a shielded cable for I/O signals and ground both ends of the shield.  
Connect the shield at the SERVOPACK to the connector shell.

DC

Analogy Voltage and Pulse Train Reference  
SERVOPACKs

## Power Supply Capacities and Power Losses

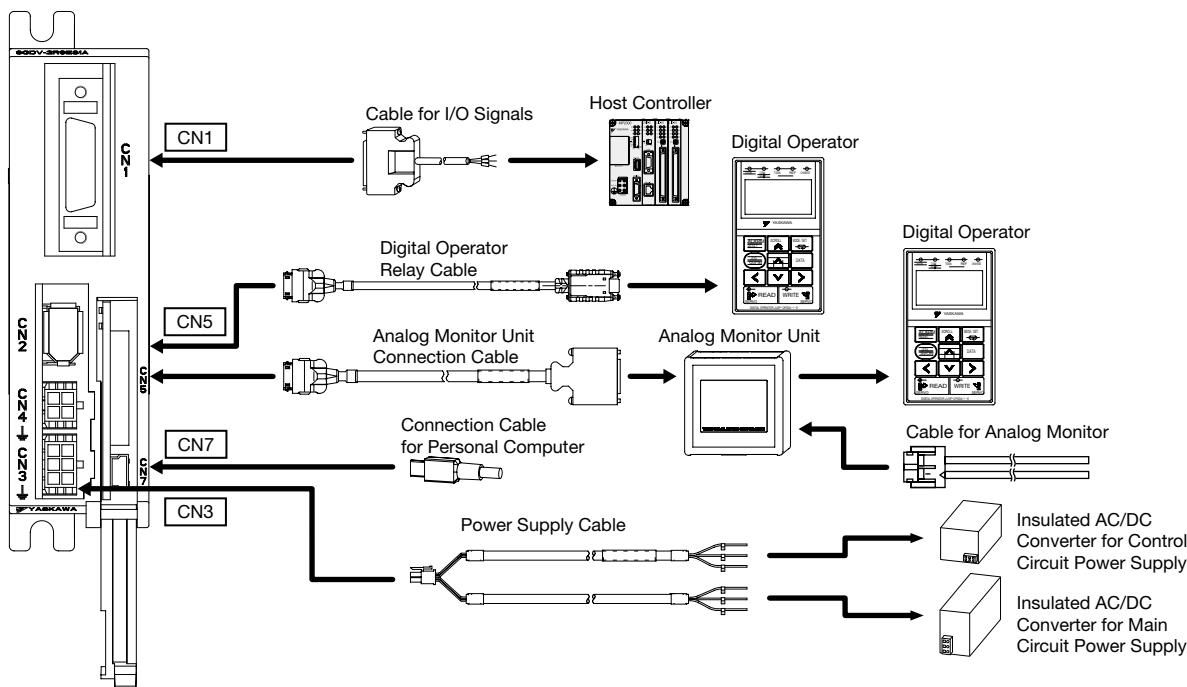
The following table shows SERVOPACK's power supply capacities and power losses at the rated output.

Main Circuit Power Supply	Applicable Servomotor Max. Capacity W	SERVOPACK Model SGDV-	Main Circuit Power Supply Capacity per SERVOPACK W	Output Current Arms	Main Circuit Power Loss W	Regenerative Resistor Power Loss W	Control Circuit Power Loss W	Total Power Loss W
24 VDC	11	1R7E	108	1.7	3.4	-	7.2	10.6
	30	2R9E	165	2.9	6.9			14.1
48 VDC	11	1R7E	169	1.7	3.4	-	7.2	10.6
	30	2R9E	411	2.9	6.9			14.1

Note: These power supply capacities are net values at instantaneous maximum loads.

## Selecting Cables

- Cables for CN1 | CN3 | CN5 | CN7 (Analog Voltage Reference/Pulse Train Reference SERVOPACKs)



	Name	Length	Order No.	Specifications	Details
<b>CN1</b> Cables for I/O Signals	Connector Kit		JZSP-CSI9-2-E	Soldered	(1)
	Connector Terminal Converter Unit	0.5 m	JUSP-TA26P-E	Terminal Block and Connection Cable	(2)
		1 m	JUSP-TA26P-1-E		
		2 m	JUSP-TA26P-2-E		
	Cable with Loose wire at One End	1 m	JZSP-CSI02-1-E		(3)
		2 m	JZSP-CSI02-2-E		
		3 m	JZSP-CSI02-3-E		
	<b>CN3</b> Power Supply Cables	1 m	JZSP-CF1G00-01-E	SERVOPACK End      Power Supply End	(4)
		2 m	JZSP-CF1G00-02-E		
		3 m	JZSP-CF1G00-03-E		
		4 m	JZSP-CF1G00-04-E		
		5 m	JZSP-CF1G00-05-E		
		6 m	JZSP-CF1G00-06-E		
		7 m	JZSP-CF1G00-07-E		
		8 m	JZSP-CF1G00-08-E		
		9 m	JZSP-CF1G00-09-E		
		10 m	JZSP-CF1G00-10-E		
<b>CN5</b> Cables for Digital Operator/Analog Monitor Unit	Digital Operator		JUSP-OP05A-1-E	With Connection Cable (1 m)	(5)
	Digital Operator Relay Cable	0.3 m	JZSP-CF1S00-A3-E	SERVOPACK End      Digital Operator End	(6)
	Analog Monitor Unit		JUSP-PC001-E		(7)
	Analogue Monitor Unit Connection Cable	0.3 m	JZSP-CF1S05-A3-E	SERVOPACK End      Analog Monitor Unit End	(8)
<b>CN7</b> Connection Cables for Personal Computer	Cables for Analog Monitor	1 m	JZSP-CA01-E	Analog Monitor Unit End	(9)
		2.5 m	JZSP-CVS06-02-E	Cable with Connectors at Both Ends	(10)

## Selecting Cables

### (1) Connector Kit for CN1

Use the following connector and cable to assemble the cable.  
The CN1 connector kit includes one case and one connector.

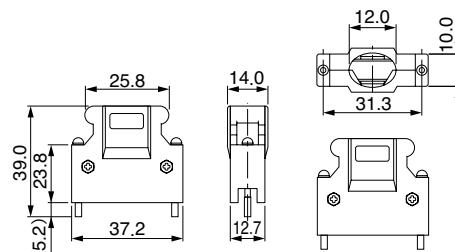
Connector Kit Model	Case		Connector	
	Model	Qty	Model	Qty
JZSP-CSI9-2-E	10326-52A0-008*	1 set	10126-3000PE* (Soldered)	1

\* : Manufactured by 3M Japan Ltd.

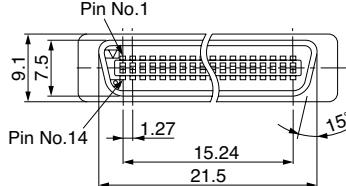
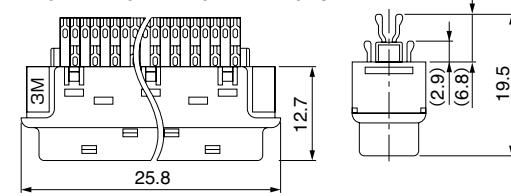
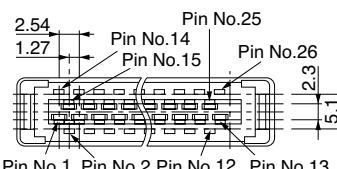
#### • Cable Size

Item	Specifications
Cable	Use twisted-pair or twisted-pair shielded wire.
Applicable Wires	AWG24, 26, 28, 30
Cable Finished Diameter	16 dia. max.

#### • External Dimensions of Case (Units: mm)

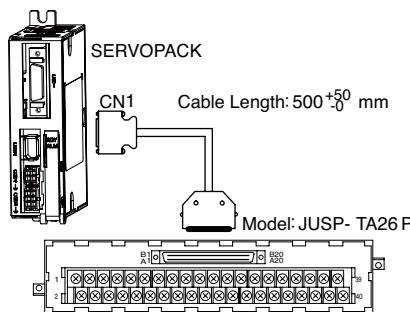


#### • External Dimensions of Connector (Units: mm)

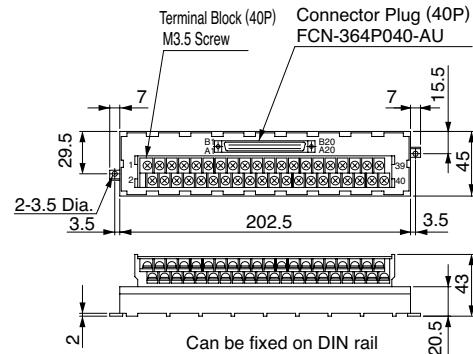


### (2) Connector Terminal Converter Unit for CN1

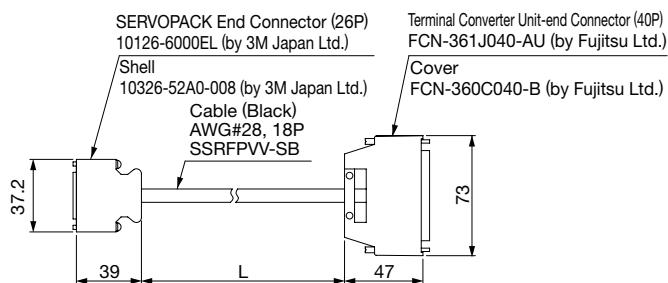
#### • Configurations



#### • External Dimensions of Terminal Block (Units: mm)



#### • External Dimensions of Cable (Units: mm)



Model	Cable Length (L)	Approx. Mass
JUSP-TA26P-E	0.5 m	100 g
JUSP-TA26P-1-E	1 m	200 g
JUSP-TA26P-2-E	2 m	400 g

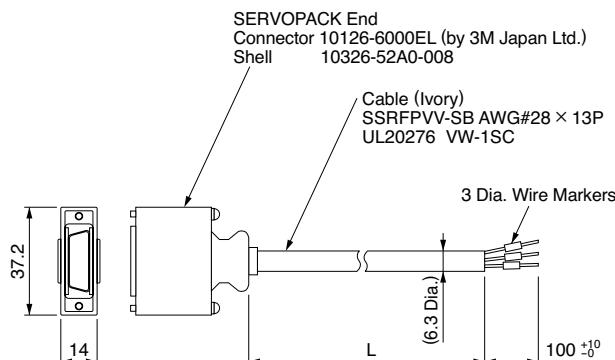
Note: The pin number in the SERVOPACK connector and the pin number in the terminal block are the same. Pin numbers 1 to 26 are used in the terminal block.  
Do not use a pin number of 27 or higher.

If assembling cables, refer to •Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CSI02-□-E Cable on the next page.

## Selecting Cables

### (3) Cable with Loose Wires at One End for CN1

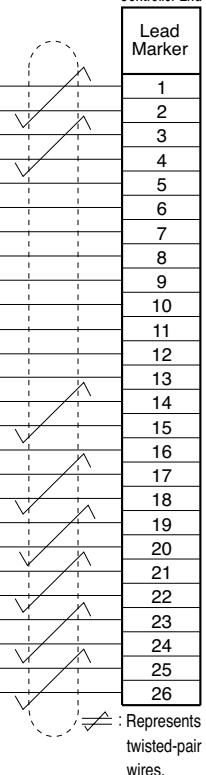
- External Dimensions (Units: mm)



Model	Cable Length
JZSP-CSI02-1-E	1 m
JZSP-CSI02-2-E	2 m
JZSP-CSI02-3-E	3 m

### ● Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CSI02-□-E Cable

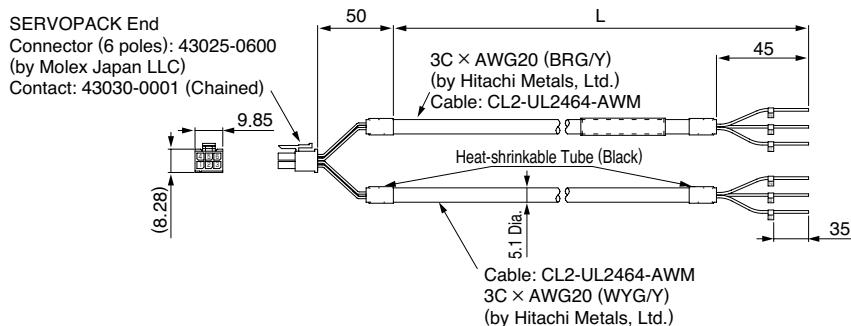
Pin No.	Signal		Wire Color	Marking		Host Controller End
	Analog Voltage Reference	Pulse Train Reference		Color	Dots	
1	V-REF	PULS	Blue	Red	1	1
2	SG	/PULS	Blue	Black	1	2
3	T-REF	SIGN	Pink	Red	1	3
4	SG	/SIGN	Pink	Black	1	4
5	—	CLR	Green	Red	1	5
6	—	/CLR	Green	Black	1	6
7	/N-CMP	/COIN	Orange	Red	1	7
8	ALM	Orange	Black	1		8
9	/TGON	Gray	Red	1		9
10	/S-RDY	Gray	Black	1		10
11	COM_SG	Blue	Red	2		11
12	/N-CL	Blue	Black	2		12
13	SG	Pink	Red	2		13
14	+24VIN	Green	Red	2		14
15	/S-ON	Green	Black	2		15
16	/P-CON	Pink	Black	2		16
17	P-OT	Orange	Red	2		17
18	N-OT	Orange	Black	2		18
19	PAO	Gray	Red	2		19
20	/PAO	Gray	Black	2		20
21	PBO	Blue	Red	3		21
22	/PBO	Blue	Black	3		22
23	PCO	Pink	Red	3		23
24	/PCO	Pink	Black	3		24
25	/ALM-RST	Green	Red	3		25
26	/P-CL	Green	Black	3		26



: Represents twisted-pair wires.

### (4) Cable with Loose Wires at One End for CN3 (Model: JZSP-CF1G00-□□-E)

- External Dimensions (Units: mm)



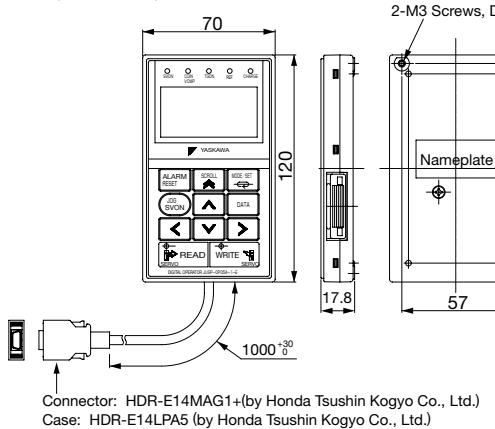
Model	Cable Length
JZSP-CF1G00-01-E	1 m
JZSP-CF1G00-02-E	2 m
JZSP-CF1G00-03-E	3 m
JZSP-CF1G00-04-E	4 m
JZSP-CF1G00-05-E	5 m
JZSP-CF1G00-06-E	6 m
JZSP-CF1G00-07-E	7 m
JZSP-CF1G00-08-E	8 m
JZSP-CF1G00-09-E	9 m
JZSP-CF1G00-10-E	10 m

### • Specifications

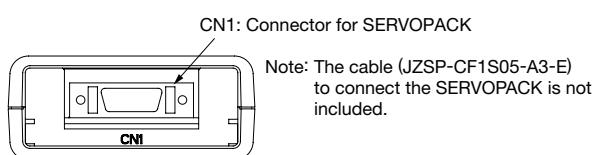
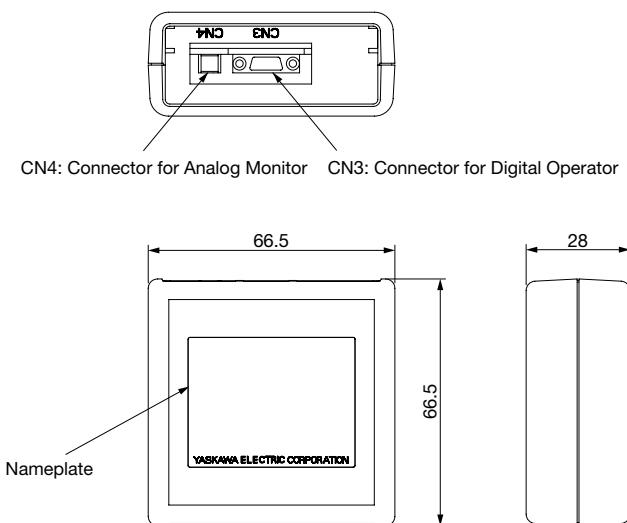
Pin No.	Cable Color	Signal
1	Green/yellow	FG
2	Green/yellow	FG
3	Blue	L2
4	White	C2
5	Yellow	C1
6	Red	L1

## Selecting Cables

### (5) Digital Operator (Model: JUSP-OP05A-1-E) (Units: mm)

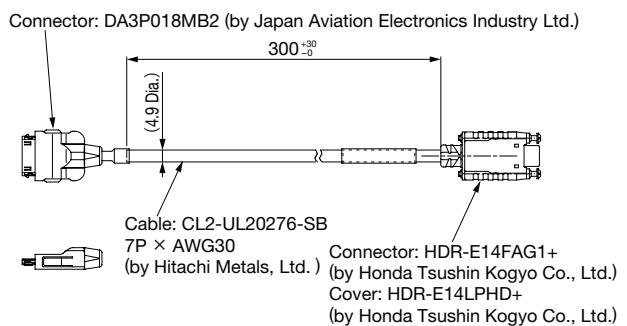


### (7) Analog Monitor Unit (Model: JUSP-PC001-E) • External Dimensions (Units: mm)



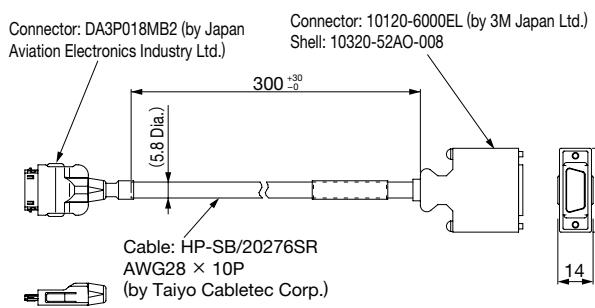
### (6) Digital Operator Relay Cable for CN5 (Model: JZSP-CF1S00-A3-E)

#### • External Dimensions (Units: mm)



### (8) Analog Monitor Unit Connection Cable for CN5 (Model: JZSP-CF1S05-A3-E)

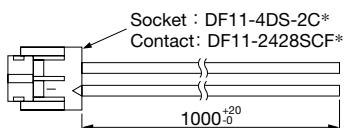
#### • External Dimensions (Units: mm)



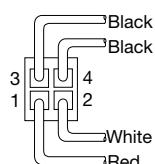
## Selecting Cables

### (9) Analog Monitor Unit Cable for CN4 (Model: JZSP-CA01-E)

- External Dimensions (Units: mm)



\* : Manufactured by Hirose Electric Corporation.



View from Cable End

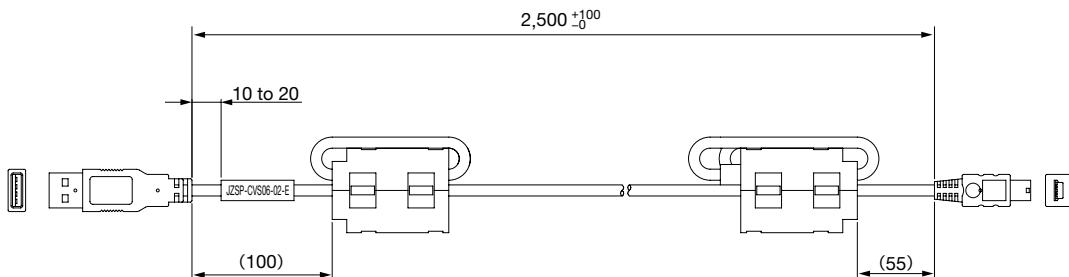
- Specifications

Pin No.	Cable Color	Signal	Standard Settings
1	Red	Analog Monitor 2	Motor speed : 1V/1000 min <sup>-1</sup>
2	White	Analog Monitor 1	Torque reference : 1V/100% rated torque
3, 4	Black (2 cables)	GND(0V)	—

Note : The specifications above are factory settings. Monitor specifications can be changed by changing parameters Pn006 and Pn007.

### (10) Connection Cable for Personal Computer for CN7 (Model: JZSP-CVS06-02-E)

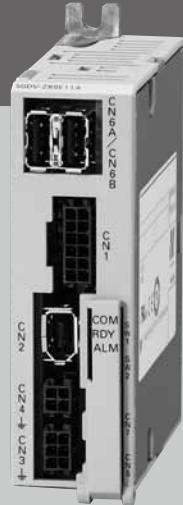
- External Dimensions (Units: mm)



**IMPORTANT** Use a cable specified by Yaskawa.  
When using other cables, operation cannot be guaranteed.

# MECHATROLINK-II Communications Reference SERVOPACKs

## SGDV-□□□E11 (For Rotary Servomotors)



### Model Designations

S G D V - 2R9 E 11 A 000 00 0

**Σ-V Series**  
SGDV  
SERVOPACKs  
with DC Power Input

1st+2nd+  
3rd digits      4th  
digit      5th+6th  
digits      7th  
digit      8th+9th+  
10th digits      11th+12th  
digits      13th  
digit

1st+2nd+3rd digits Current

Voltage	Code	Applicable Servomotor Max. Capacity kW
24 VDC/	1R7	0.011
48 VDC	2R9	0.030

7th digit Design Revision Order  
A, B, ...

11th+12th digits Options (software)

Code	Specifications
00	Standard

8th+9th+10th digits Options (hardware)

Code	Specifications
000	Standard

13th digit Options (parameter)

Code	Specifications
0	Standard

4th digit Power Supply Voltage

Code	Specifications
E	48 VDC*

5th+6th digits Interface

Code	Specifications
11	MECHATROLINK-II communications Reference (for rotary servomotors)

\*: Either a 24-VDC or a 48-VDC power supply can be used for the main circuit. The control power supply must be 24 VDC.

Note: If the option codes digits 8 to 13 are all zeros, they are omitted.

## Features

### ● Real-time communications

MECHATROLINK-II communications enable high-speed control for 30 stations at a maximum transmission speed of 10 Mbps in a transmission cycle from  $250\ \mu s$  to 4 ms (set by the host controller). Such a high transmission speed allows real-time transmission of various data required for control.

### ● Cost savings

Thirty stations can be connected to a single MECHATROLINK-II transmission line, so wiring costs and time are greatly reduced. Also, only one signal connector is required on the host controller. And, the all-digital network eliminates the need for conversion from digital to analog for speed/torque references and for a pulse generator to generate position references.

### ● High-precision motion control

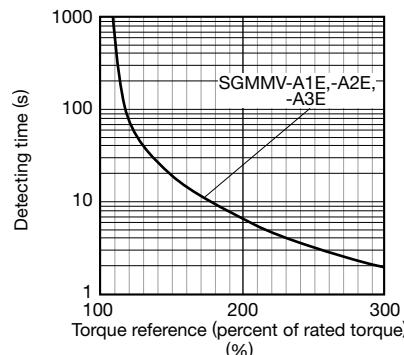
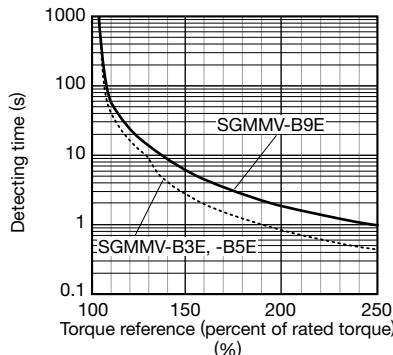
The SGDV SERVOPACK when connected to the host controller in the MECHATROLINK-II network provides not only torque, position, and speed control but also synchronized phase control that requires advanced control technology. The control mode can be changed online so that the machine can move smoothly in complex motions with great efficiency.

## Ratings

SERVOPACK Model SGDV-	1R7E	2R9E		
Applicable Servomotor Max. Capacity kW	0.011	0.030		
Continuous Output Current Arms	1.7	2.9		
Max. Output Current Arms	4.1	8.6		
Regenerative Resistors	None			
Main Circuit*	24 VDC±15%	48 VDC±15%	24 VDC±15%	48 VDC±15%
Control Circuit	24 VDC ± 15%			

\*: Either a 24-VDC or a 48-VDC power supply can be used for the main circuit. When a 24-VDC power supply is used, the torque-motor speed characteristics for a 48 VDC cannot be achieved. For details, refer to *Torque-Motor Speed Characteristics* on page 6.

### ● SERVOPACK Overload Characteristics



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics*.

DC

M-II

## Specifications

Items		Specifications	
Control Method		PWM control, sine-wave driven	
Feedback		Serial encoder: 17-bit (incremental/absolute)	
Operating Conditions	Ambient Temperature	0 to +55°C	
	Storage Temperature	-20 to +85°C	
	Ambient Humidity	90%RH or less	With no freezing or condensation
	Storage Humidity	90%RH or less	
	Vibration Resistance	4.9 m/s <sup>2</sup>	
	Shock Resistance	19.6 m/s <sup>2</sup>	
	Protection Class	IP10	An environment that satisfies the following conditions. • Free of corrosive or flammable gases • Free of exposure to water, oil, or chemicals • Free of dust, salts, or iron dust
	Pollution Degree	2	
	Altitude	1000 m or less	
Others		Do not use SERVOPACKs in the following locations: • Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity	
Applicable Standards		UL508C EN55011/A1, EN61000-6-2, EN61800-3, EN61800-5-1	
Mounting		Base-mounted	
Performance	Speed Control Range		1 : 5000 (The lower limit of the speed control range must be lower than the point at which the rated torque does not cause the servomotor to stop.)
	Speed Regulation* <sup>1</sup>	Load Fluctuation	0% to 100% load: ±0.01% max. (at rated speed)
		Voltage Fluctuation	Rated voltage: ±10% : 0% (at rated speed)
		Temperature Fluctuation	25±25°C : ±0.1% max. (at rated speed)
	Torque Control Tolerance (Repeatability)		±1%
Soft Start Time Setting* <sup>2</sup>		0 to 10 s (can be set individually for acceleration and deceleration.)	
I/O Signal	Sequence Input	Input Signals which can be allocated	Number of Channels
			3 channels
	Sequence Output	Output Signals which can be allocated	Functions
			• Homing deceleration switch signal (/DEC) • External latch signals (/EXT 1) • Forward run prohibited (P-OT), reverse run prohibited (N-OT) • Forward external torque limit (/P-CL), reverse external torque limit (/N-CL) Positive and negative logic can be changed.
			Number of Channels
			3 channels
			• Positioning completion (/COIN) • Speed limit detection (/VLT) • Speed coincidence detection (/V-CMP) • Brake (/BK) • Rotation detection (/TGON) • Warning (/WARN) • Servo ready (/S-RDY) • Near (/NEAR) • Torque limit detection (/CLT) Positive and negative logic can be changed.
Communications	Computer (USB)		Compatible with SigmaWin+. Compliant with the USB1.1 standard (12 Mbps)
Display		Servo alarm (ALM): red; servo ready (RDY): green; communications(COM): green	
DIP Switches for MECHATROLINK-II Communication Settings		DIP switches: SW1 and SW2	Number of poles: 4/DIP switch (two DIP switches)* <sup>3</sup>
Analog Monitor		Number of points: 2 Output voltage: ±10 VDC (linearity effective range: ±8 V) Output through the analog monitor unit (model: JUSP-PC001-E)	

\*1: Speed regulation by load regulation is defined as follows:

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

(Cont'd)

\*2 : For information on soft start, refer to 4.2.10 Velocity Control (VELCTRL: 3CH) in the AC Servo Drives Σ-V Series USER'S MANUAL MECHATROLINK-II Commands (manual no. SIJP S800000 54).

\*3 : For details, refer to 4.1.1 Setting Switches SW1 and SW2 in the AC Servo Drives DC Power Input Σ-V Series USER'S MANUAL Design and Maintenance (manual no. SIJP S800000 82)

## Specifications

Items	Specifications	
Dynamic Brake (DB)	Not available	
Regenerative Processing	Not available	
Overtravelling (OT) Prevention	Decelerate to a stop or coast to a stop when overtraveling is detected and an overtravel signal (P-OT or N-OT) is input.	
Protective Functions	Overcurrent, Overvoltage, low voltage, overload, etc.	
Utility Functions	Gain adjustment, alarm history, JOG operation, origin search, etc.	
MECHATROLINK-II Communications	Communications Protocol	MECHATROLINK-II
	Station Address	41H to 5FH (max. number of slaves: 30) Set station addresses with combinations of SW1 and SW2 settings.
	Transmission Speed	10 Mbps, 4 Mbps Set by using the SW2 DIP switch.
	Transmission Cycle	250 µs or 0.5 ms to 4.0 ms (increments of 0.5 ms)
	Number of Transmission Bytes	Can be switched between 17 bytes /station and 32 bytes / station. Set by using the SW2 DIP switch.
Command Method	Performance	Position control, speed control, and torque control through MECHATROLINK-II communications
	Command Input	MECHATROLINK-II commands (for sequence, motion, data setting/reference, monitoring, adjustment, and other commands.)

DC  
M-II

## Power Supply Capacities and Power Losses

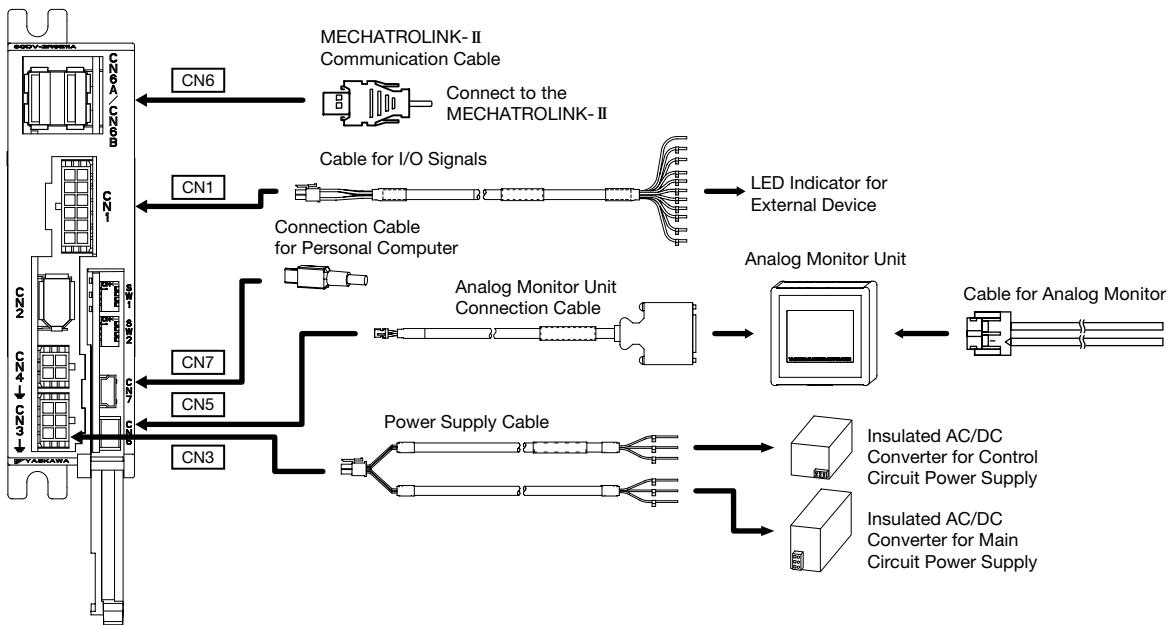
The following table shows SERVOPACK's power supply capacities and power losses at the rated output.

Main Circuit Power Supply	Applicable Servomotor Max. Capacity W	SERVOPACK Model SGDV-	Main Circuit Power Supply Capacity per SERVOPACK W	Output Current Arms	Main Circuit Power Loss W	Regenerative Resistor Power Loss W	Control Circuit Power Loss W	Total Power Loss W
24 VDC	11	1R7E	108	1.7	3.4	-	7.2	10.6
	30	2R9E	165	2.9	6.9			14.1
48 VDC	11	1R7E	169	1.7	3.4	-	7.2	10.6
	30	2R9E	411	2.9	6.9			14.1

Note: These power supply capacities are net values at instantaneous maximum loads.

## Selecting Cables

- Cables for CN1 | CN3 | CN5 | CN6 | CN7 (MECHATROLINK-II Communications Reference SERVOPACKs)

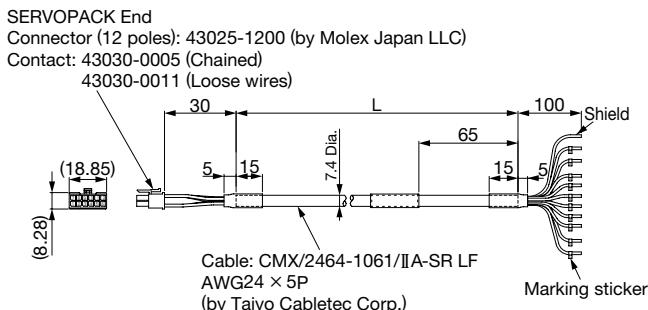


Name		Length	Order No.	Specifications	Details
CN1 Cables for I/O Signals	Cable with Loose wire at One End	1 m	JZSP-CF1I02-1-E		(1)
		2 m	JZSP-CF1I02-2-E		
		3 m	JZSP-CF1I02-3-E		
CN3 Power Supply Cables	Cable with Loose wire at One End	1 m	JZSP-CF1G00-01-E		(2)
		2 m	JZSP-CF1G00-02-E		
		3 m	JZSP-CF1G00-03-E		
		4 m	JZSP-CF1G00-04-E		
		5 m	JZSP-CF1G00-05-E		
		6 m	JZSP-CF1G00-06-E		
		7 m	JZSP-CF1G00-07-E		
		8 m	JZSP-CF1G00-08-E		
		9 m	JZSP-CF1G00-09-E		
		10 m	JZSP-CF1G00-10-E		
CN5 Analog Monitor Unit Cable	Analog Monitor Unit		JUSP-PC001-E		(3)
	Analog Monitor Unit Connection Cable	0.3 m	JZSP-CF1S06-A3-E		(4)
	Cables for Analog Monitor	1 m	JZSP-CA01-E		(5)
CN6A   CN6B MECHATROLINK-II Communication Cable	Cables with Connectors at Both Ends	0.5 to 50 m	JEPMC-W6002-□□-E		(6)
	Cables with Connectors at Both Ends (with Ferrite Core)	0.5 to 50 m	JEPMC-W6003-□□-E		(7)
	Terminator		JEPMC-W6022-E		(8)
CN7 Connection Cables for Personal Computer		2.5 m	JZSP-CVS06-02-E	Cable with Connectors at Both Ends	(9)

## Selecting Cables

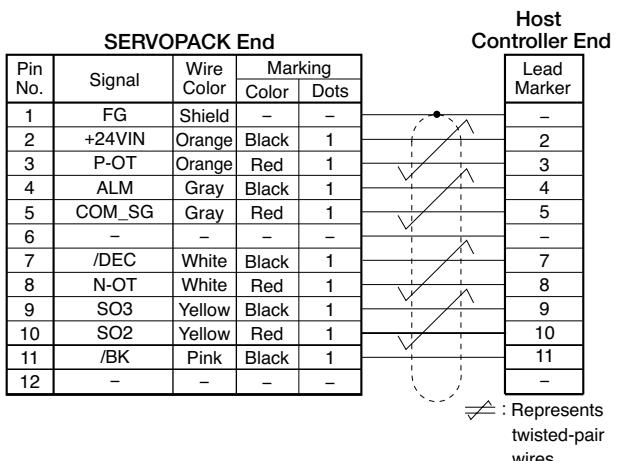
### (1) Cable with Loose Wires at One End for CN1 (Model: JZSP-CF1I02-□-E)

• External Dimensions (Units: mm)



Model	Cable Length
JZSP-CF1I02-1-E	1 m
JZSP-CF1I02-2-E	2 m
JZSP-CF1I02-3-E	3 m

### ● Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CF1I02-□-E Cable

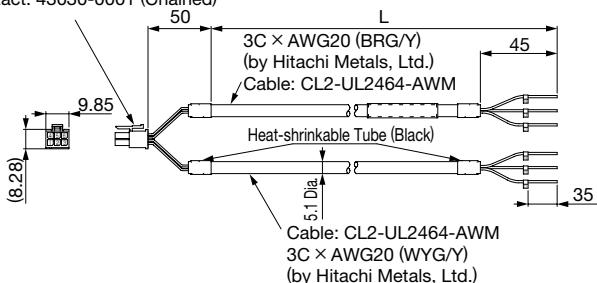


### (2) Cable with Loose Wires at One End for CN3

#### (Model: JZSP-CF1G00-□□-E)

• External Dimensions (Units: mm)

SERVOPACK End  
Connector (6 poles): 43025-0600 (by Molex Japan LLC)  
Contact: 43030-0001 (Chained)



### • Specifications

Model	Cable Length
JZSP-CF1G00-01-E	1 m
JZSP-CF1G00-02-E	2 m
JZSP-CF1G00-03-E	3 m
JZSP-CF1G00-04-E	4 m
JZSP-CF1G00-05-E	5 m
JZSP-CF1G00-06-E	6 m
JZSP-CF1G00-07-E	7 m
JZSP-CF1G00-08-E	8 m
JZSP-CF1G00-09-E	9 m
JZSP-CF1G00-10-E	10 m

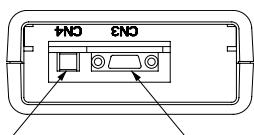
Pin No.	Cable Color	Signal
1	Green/yellow	FG
2	Green/yellow	FG
3	Blue	L2
4	White	C2
5	Yellow	C1
6	Red	L1

## Selecting Cables

### (3) Analog Monitor Unit

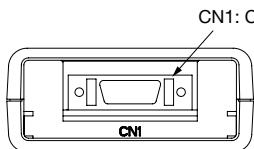
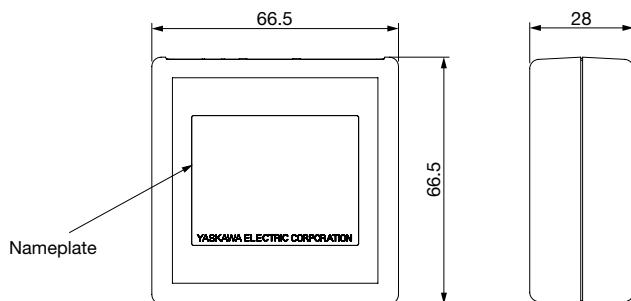
(Model: JUSP-PC001-E)

- External Dimensions (Units: mm)



CN4: Connector for Analog Monitor    CN3: Connector for Digital Operator

Note: CN3 connector is valid only for analog voltage/pulse train reference SERVOPACK.  
CN3 connector is not used on M-II/M-III communications reference SERVOPACK.

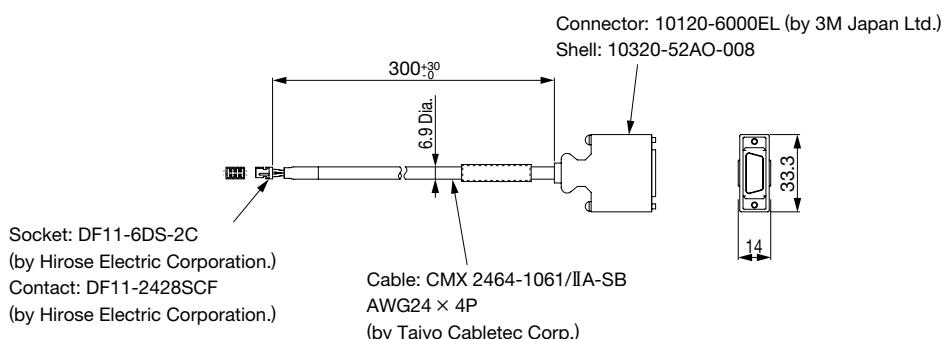


CN1: Connector for SERVOPACK  
Note: The cable (JZSP-CF1S06-A3-E) to connect the SERVOPACK is not included.

### (4) Analog Monitor Unit Connection Cable for CN5

(Model: JZSP-CF1S06-A3-E)

- External Dimensions (Units: mm)

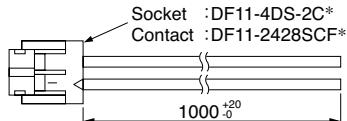


## Selecting Cables

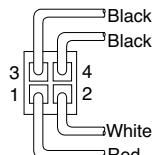
### (5) Analog Monitor Unit Cable for CN4

(Model: JZSP-CA01-E)

- External Dimensions (Units: mm)



\* : Manufactured by Hirose Electric Corporation.



View from Cable End

- Specifications

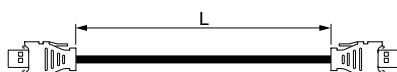
Pin No.	Cable Color	Signal	Standard Settings
1	Red	Analog Monitor 2	Motor speed : 1V/1000 min <sup>-1</sup>
2	White	Analog Monitor 1	Torque reference : 1V/100% rated torque
3, 4	Black (2 cables)	GND (0V)	—

Note : The specifications above are factory settings. Monitor specifications can be changed by changing parameters Pn006 and Pn007.

### (6) Cable with Connectors at Both Ends for CN6

(Model: JEPMC-W6002-□□-E)

- External Dimensions (Units: mm)

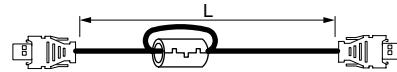


Model	Cable Length (L)
JEPMC-W6002-A5-E	0.5 m
JEPMC-W6002-01-E	1.0 m
JEPMC-W6002-03-E	3.0 m
JEPMC-W6002-05-E	5.0 m
JEPMC-W6002-10-E	10.0 m
JEPMC-W6002-20-E	20.0 m
JEPMC-W6002-30-E	30.0 m
JEPMC-W6002-40-E	40.0 m
JEPMC-W6002-50-E	50.0 m

### (7) Cable with Connectors at Both Ends (with Ferrite Core) for CN6

(Model: JEPMC-W6003-□□-E)

- External Dimensions (Units: mm)



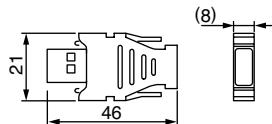
Model	Cable Length (L)
JEPMC-W6003-A5-E	0.5 m
JEPMC-W6003-01-E	1.0 m
JEPMC-W6003-03-E	3.0 m
JEPMC-W6003-05-E	5.0 m
JEPMC-W6003-10-E	10.0 m
JEPMC-W6003-20-E	20.0 m
JEPMC-W6003-30-E	30.0 m
JEPMC-W6003-40-E	40.0 m
JEPMC-W6003-50-E	50.0 m

**IMPORTANT** Use a MECHATROLINK-II communications cable specified by Yaskawa. When using other cables, noise resistance may be reduced, and operation cannot be guaranteed.

### (8) MECHATROLINK-II Terminator for CN6

(Model : JEPMC-W6022-E)

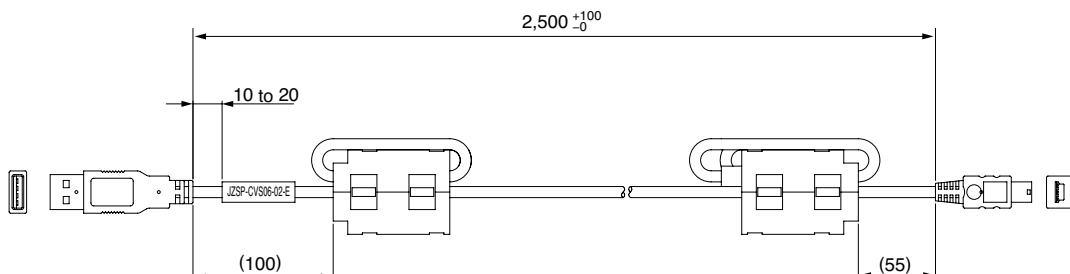
- External Dimensions (Units: mm)



## Selecting Cables

### (9) Connection Cable for Personal Computer for CN7 (Model: JZSP-CVS06-02-E)

- External Dimensions (Units: mm)



**IMPORTANT** Use a cable specified by Yaskawa.  
When using other cables, operation cannot be guaranteed.

# MECHATROLINK-III Communications Reference SERVOPACKs

## SGDV-□□□E21 (For Rotary Servomotors)



### Model Designations

S G D V - 2R9 E 21 A 000 00 0

**Σ-V Series**  
SGDV  
SERVOPACKs  
with DC Power Input

1st+2nd+  
3rd digits      4th  
digit      5th+6th  
digits      7th  
digit      8th+9th+  
10th digits      11th+12th  
digits      13th  
digit

1st+2nd+3rd digits Current

Voltage	Code	Applicable Servomotor Max. Capacity kW
24 VDC/	1R7	0.011
48 VDC	2R9	0.030

7th digit Design Revision Order  
A, B, ...

11th+12th digits Options (software)

Code	Specifications
00	Standard

8th+9th+10th digits Options (hardware)

Code	Specifications
000	Standard

13th digit Options (parameter)

Code	Specifications
0	Standard

4th digit Power Supply Voltage

Code	Specifications
E	48 VDC*

5th+6th digits Interface

Code	Specifications
21	MECHATROLINK-III communications Reference (for rotary servomotors)

\*: Either a 24-VDC or a 48-VDC power supply can be used for the main circuit. The control power supply must be 24 VDC.

Note: If the option codes 8 to 13 are all zeros, they are omitted.

## Features

### ● Real-time communications

MECHATROLINK-III communications enable high-speed control for 62 stations at a transmission speed of 100 Mbps in a transmission cycle from 125  $\mu$ s to 4 ms (set by the host controller). Such a high transmission speed allows real-time transmission of various data required for control.

### ● Cost savings

The 62 stations can be connected to a single MECHATROLINK-III transmission line, so wiring costs and time are greatly reduced. Also, only one signal connector is required on the host controller. And, the all-digital network eliminates the need for conversion from digital to analog for speed/torque references and for a pulse generator to generate position references.

### ● High-precision motion control

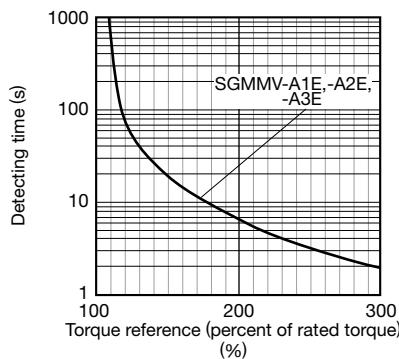
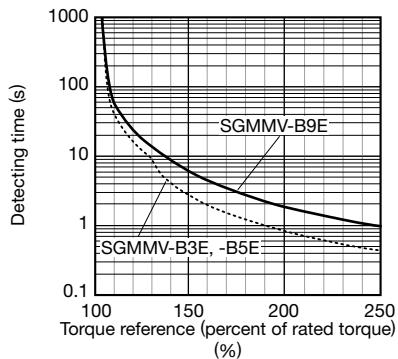
The SGDV SERVOPACK when connected to the host controller in the MECHATROLINK-III network provides not only torque, position, and speed control but also synchronized phase control that requires advanced control technology. The control mode can be changed online so that the machine can move smoothly in complex motions with great efficiency.

## Ratings

SERVOPACK Model SGDV-□□□□	1R7E	2R9E
Applicable Servomotor Max. Capacity kW	0.011	0.030
Continuous Output Current Arms	1.7	2.9
Max. Output Current Arms	4.1	8.6
Regenerative Resistors	None	
Main Circuit*	24 VDC±15%	48 VDC±15%
Control Circuit	24 VDC±15%	48 VDC±15%

\*: Either a 24-VDC or a 48-VDC power supply can be used for the main circuit. When a 24-VDC power supply is used, the torque-motor speed characteristics for a 48 VDC cannot be achieved. For details, refer to *Torque-Motor Speed Characteristics* on page 6.

### ● SERVOPACK Overload Characteristics



Note: Overload characteristics shown above do not guarantee continuous duty of 100% or more output. Use a servomotor with effective torque within the continuous duty zone of *Torque-Motor Speed Characteristics*.

## Specifications

Items	Specifications				
Control Method	PWM control, sine-wave driven				
Feedback	Serial encoder: 17-bit (incremental/absolute)				
Operating Conditions	Ambient Temperature	0 to +55°C			
	Storage Temperature	-20 to +85°C			
	Ambient Humidity	90%RH or less	With no freezing or condensation		
	Storage Humidity	90%RH or less			
	Vibration Resistance	4.9 m/s <sup>2</sup>			
	Shock Resistance	19.6 m/s <sup>2</sup>			
	Protection Class	IP10	An environment that satisfies the following conditions. • Free of corrosive or flammable gases • Free of exposure to water, oil, or chemicals • Free of dust, salts, or iron dust		
	Pollution Degree	2			
	Altitude	1000 m or less			
	Others	Do not use SERVOPACKs in the following locations: • Locations subject to static electricity noise, strong electromagnetic/magnetic fields, radioactivity			
Applicable Standards	UL508C EN55011/A1, EN61000-6-2, EN61800-3, EN61800-5-1				
Mounting	Base-mounted				
Performance	Speed Control Range				
	Speed Regulation*1	Load Fluctuation	0% to 100% load: ±0.01% max. (at rated speed)		
		Voltage Fluctuation	Rated voltage: ±10% : 0% (at rated speed)		
		Temperature Fluctuation	25±25°C : ±0.1% max. (at rated speed)		
	Torque Control Tolerance (Repeatability)				
Soft Start Time Setting					
I/O Signal	Sequence Input	Input Signals which can be allocated	Number of Channels	3 channels	
			Functions	• Homing deceleration switch signal (/DEC) • External latch signals (/EXT 1) • Forward run prohibited (P-OT), reverse run prohibited (N-OT) • Forward external torque limit (/P-CL), reverse external torque limit (/N-CL) Positive and negative logic can be changed.	
	Sequence Output	Output Signals which can be allocated	Fixed Output Servo alarm (ALM)		
			Number of Channels	3 channels	
			Functions	• Positioning completion (/COIN) • Speed limit detection (/VLT) • Speed coincidence detection (/V-CMP) • Brake (/BK) • Rotation detection (/TGON) • Warning (/WARN) • Servo ready (/S-RDY) • Near (/NEAR) • Torque limit detection (/CLT) Positive and negative logic can be changed.	
Communications	Computer (USB)		Compatible with SigmaWin+. Compliant with the USB2.1 standard (12 Mbps)		
Display	Servo alarm (ALM): red, servo ready (RDY): green, link 1 (LK1): green, link 2 (LK2): green, communications (COM): green				
DIP Switches for MECHATROLINK-III Communication Settings		S1 DIP switch	Number of poles: 8*2		
		S2 DIP switch	Number of poles: 4*2		
Analog Monitor		Number of points: 2 Output voltage: ±10 VDC (linearity effective range: ±8 V) Output through the analog monitor unit (model: JUSP-PC001-E)			

\*1: Speed regulation by load regulation is defined as follows:

(Cont'd)

$$\text{Speed regulation} = \frac{\text{No-load motor speed} - \text{Total load motor speed}}{\text{Rated motor speed}} \times 100\%$$

\*2: For details, refer to 4.1.1 Setting Switches S1 and S2 in the AC Servo Drives DC Power Input Σ-V Series USER'S MANUAL Design and Maintenance (manual no. SIJPS800000 83).

## Specifications

Items	Specifications	
Dynamic Brake (DB)	Not available	
Regenerative Processing	Not available	
Overtravelling (OT) Prevention	Decelerate to a stop or coast to a stop when overtraveling is detected and an overtravel signal (P-OT or N-OT) is input.	
Protective Functions	Overcurrent, Overvoltage, low voltage, overload, etc.	
Utility Functions	Gain adjustment, alarm history, JOG operation, origin search, etc.	
MECHATROLINK-III Communications	Communications Protocol	MECHATROLINK-III
	Station Address	03H to EFH (max. number of slaves: 62) Set by using the S1 DIP switch.
	Transmission Speed	100 Mbps
	Transmission Cycle	125μs, 250μs, 500μs, 750μs, 1 ms to 4 ms (increments of 0.5 ms)
	Number of Transmission Bytes	Can be switched between 16 bytes/station, 32 bytes/station, or 48 bytes/station Set by using the S2 DIP switch.
Command Method	Performance	Position control, speed control, and torque control through MECHATROLINK-III communications
	Command Input	MECHATROLINK commands (for sequence, motion, data setting/reference, monitoring, adjustment, and other commands.)
	Profile	MECHATROLINK-II compatible profile MECHATROLINK-III standard servo profile

DC

M-III

## Power Supply Capacities and Power Losses

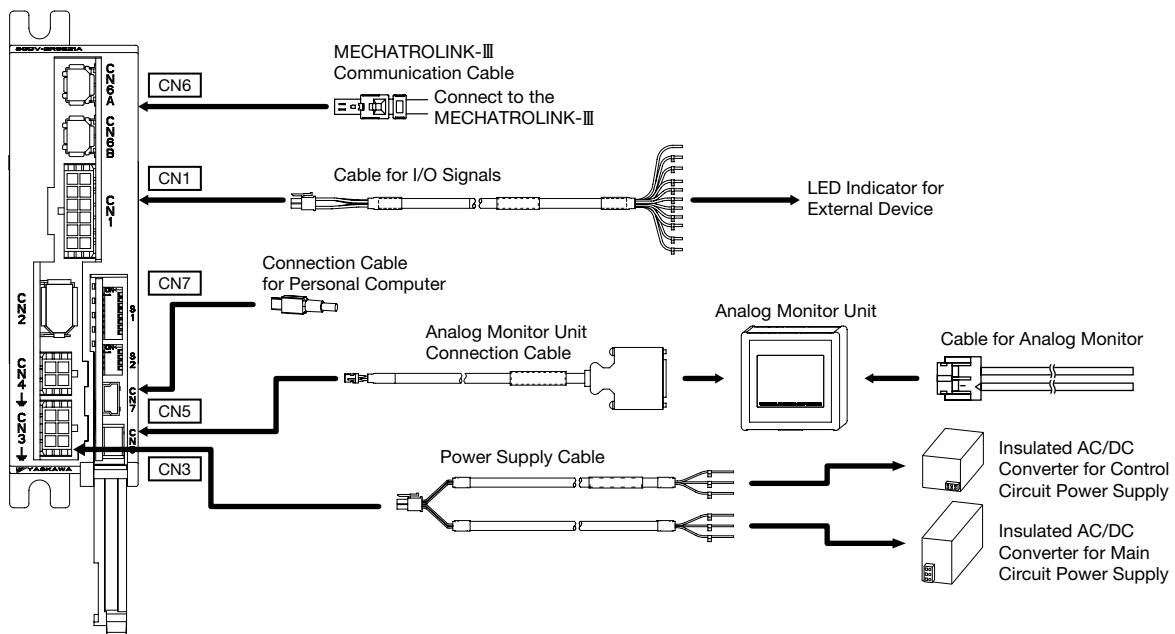
The following table shows SERVOPACK's power supply capacities and power losses at the rated output.

Main Circuit Power Supply	Applicable Servomotor Max. Capacity W	SERVOPACK Model SGDV-	Main Circuit Power Supply Capacity per SERVOPACK W	Output Current Arms	Main Circuit Power Loss W	Regenerative Resistor Power Loss W	Control Circuit Power Loss W	Total Power Loss W
24 VDC	11	1R7E	108	1.7	3.4	-	7.2	10.6
	30	2R9E	165	2.9	6.9			14.1
48 VDC	11	1R7E	169	1.7	3.4	-	7.2	10.6
	30	2R9E	411	2.9	6.9			14.1

Note: These power supply capacities are net values at instantaneous maximum loads.

## Selecting Cables

- Cables for **CN1** **CN3** **CN5** **CN6** **CN7** (MECHATROLINK-III Communications Reference SERVOPACKs)



Name	Length	Order No.	Specifications	Details
<b>CN1</b> Cables for I/O Signals	1 m	JZSP-CF1I02-1-E		(1)
	2 m	JZSP-CF1I02-2-E		
	3 m	JZSP-CF1I02-3-E		
<b>CN3</b> Power Supply Cables	1 m	JZSP-CF1G00-01-E		(2)
	2 m	JZSP-CF1G00-02-E		
	3 m	JZSP-CF1G00-03-E		
	4 m	JZSP-CF1G00-04-E		
	5 m	JZSP-CF1G00-05-E		
	6 m	JZSP-CF1G00-06-E		
	7 m	JZSP-CF1G00-07-E		
	8 m	JZSP-CF1G00-08-E		
	9 m	JZSP-CF1G00-09-E		
	10 m	JZSP-CF1G00-10-E		
<b>CN5</b> Analog Monitor Unit Cable	Analog Monitor Unit		JUSP-PC001-E	
	Analog Monitor Unit Connection Cable	0.3 m	JZSP-CF1S06-A3-E	
	Cables for Analog Monitor	1 m	JZSP-CA01-E	
<b>CN6A</b> <b>CN6B</b> MECHATROLINK-III Communication Cable	Cables with Connectors at Both Ends	0.2 to 50 m	JEPMC-W6012-□□-E	
	Cables with Connectors at Both Ends (with Ferrite Core)	10 to 50 m	JEPMC-W6013-□□-E	
	Cable with Loose wire at One End	0.5 to 50 m	JEPMC-W6014-□□-E	
<b>CN7</b> Connection Cables for Personal Computer	2.5 m	JZSP-CVS06-02-E	Cable with Connectors at Both Ends	

## Selecting Cables

### (1) Cable with Loose Wires at One End for CN1 (Model: JZSP-CF1I02-□-E)

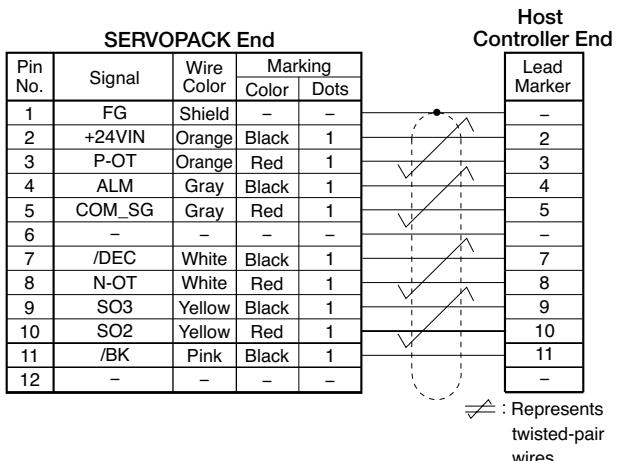
• External Dimensions (Units: mm)

SERVOPACK End  
Connector (12 poles): 43025-1200 (by Molex Japan LLC)  
Contact: 43030-0005 (Chained)  
43030-0011 (Loose wires)

Cable: CMX/2464-1061/II A-SR LF  
AWG24 × 5P  
(by Taiyo Cabletec Corp.)

Model	Cable Length
JZSP-CF1I02-1-E	1 m
JZSP-CF1I02-2-E	2 m
JZSP-CF1I02-3-E	3 m

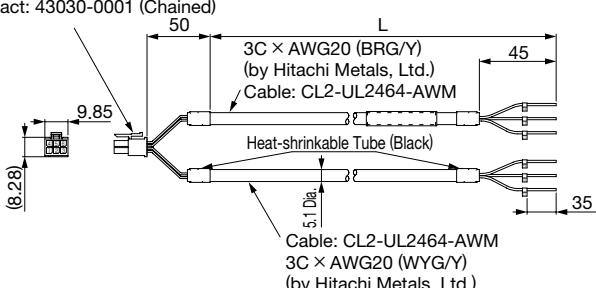
### ● Cable with Loose Wires at One End for CN1 Connection Diagram of JZSP-CF1I02-□-E Cable



### (2) Cable with Loose Wires at One End for CN3 (Model: JZSP-CF1G00-□□-E)

• External Dimensions (Units: mm)

SERVOPACK End  
Connector (6 poles): 43025-0600 (by Molex Japan LLC)  
Contact: 43030-0001 (Chained)



### • Specifications

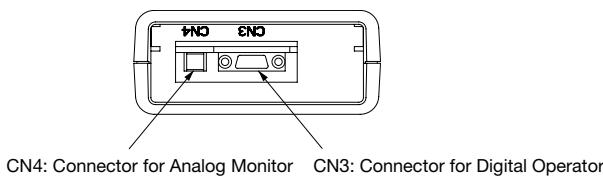
Model	Cable Length
JZSP-CF1G00-01-E	1 m
JZSP-CF1G00-02-E	2 m
JZSP-CF1G00-03-E	3 m
JZSP-CF1G00-04-E	4 m
JZSP-CF1G00-05-E	5 m
JZSP-CF1G00-06-E	6 m
JZSP-CF1G00-07-E	7 m
JZSP-CF1G00-08-E	8 m
JZSP-CF1G00-09-E	9 m
JZSP-CF1G00-10-E	10 m

Pin No.	Cable Color	Signal
1	Green/yellow	FG
2	Green/yellow	FG
3	Blue	L2
4	White	C2
5	Yellow	C1
6	Red	L1

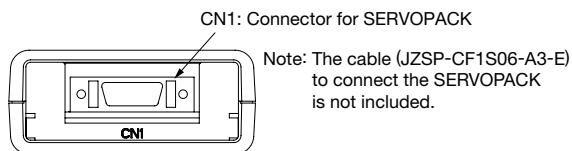
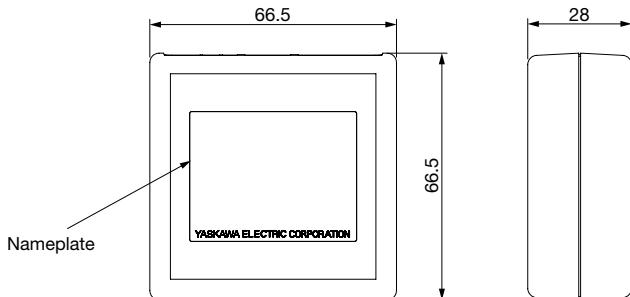
## Selecting Cables

### (3) Analog Monitor Unit (Model: JUSP-PC001-E)

- External Dimensions (Units: mm)

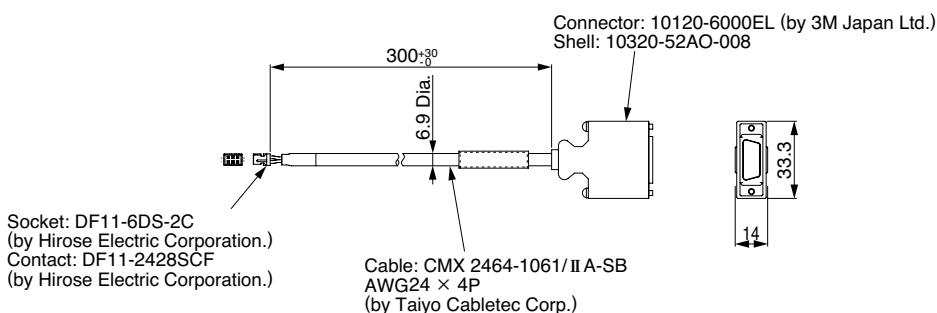


Note: CN3 connector is valid only for analog voltage/pulse train reference SERVOPACK.  
CN3 connector is not used on M-II/M-III communications reference SERVOPACK.



### (4) Analog Monitor Unit Connection Cable for CN5 (Model: JZSP-CF1S06-A3-E)

- External Dimensions (Units: mm)

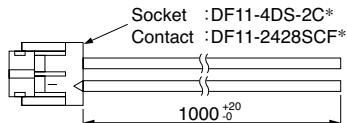


## Selecting Cables

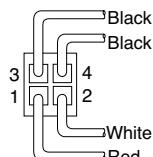
### (5) Analog Monitor Unit Cable for CN4

(Model: JZSP-CA01-E)

- External Dimensions (Units: mm)



\* : Manufactured by Hirose Electric Corporation.



View from Cable End

- Specifications

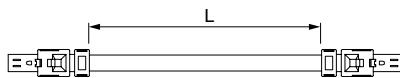
Pin No.	Cable Color	Signal	Standard Settings
1	Red	Analog Monitor 2	Motor speed : 1V/1000 min <sup>-1</sup>
2	White	Analog Monitor 1	Torque reference : 1V/100% rated torque
3, 4	Black (2 cables)	GND (0V)	—

Note : The specifications above are factory settings. Monitor specifications can be changed by changing parameters Pn006 and Pn007.

### (6) Cables with Connectors at Both Ends for CN6

(Model: JEPMC-W6012-□□-E)

- External Dimensions (Units: mm)

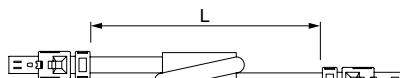


Model	Cable Length (L)
JEPMC-W6012-A2-E	0.2 m
JEPMC-W6012-A5-E	0.5 m
JEPMC-W6012-01-E	1 m
JEPMC-W6012-02-E	2 m
JEPMC-W6012-03-E	3 m
JEPMC-W6012-04-E	4 m
JEPMC-W6012-05-E	5 m
JEPMC-W6012-10-E	10 m
JEPMC-W6012-20-E	20 m
JEPMC-W6012-30-E	30 m
JEPMC-W6012-50-E	50 m

### (7) Cables with Connectors at Both Ends (With Ferrite Core) for CN6

(Model: JEPMC-W6013-□□-E)

- External Dimensions (Units: mm)

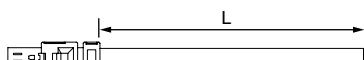


Model	Cable Length (L)
JEPMC-W6013-10-E	10 m
JEPMC-W6013-20-E	20 m
JEPMC-W6013-30-E	30 m
JEPMC-W6013-50-E	50 m

### (8) Cable with Loose Wire at One End for CN6

(Model: JEPMC-W6014-□□-E)

- External Dimensions (Units: mm)



Model	Cable Length (L)
JEPMC-W6014-A5-E	0.5 m
JEPMC-W6014-01-E	1 m
JEPMC-W6014-03-E	3 m
JEPMC-W6014-05-E	5 m
JEPMC-W6014-10-E	10 m
JEPMC-W6014-30-E	30 m
JEPMC-W6014-50-E	50 m

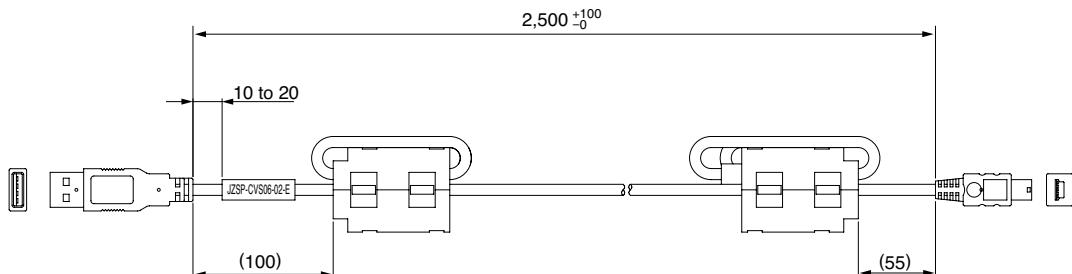
**IMPORTANT**

Use a MECHATROLINK-III communications cable specified by Yaskawa. When using other cables, noise resistance may be reduced, and operation cannot be guaranteed.

## Selecting Cables

### (9) Connection Cable for Personal Computer for CN7 (Model: JZSP-CVS06-02-E)

- External Dimensions (Units: mm)



**IMPORTANT** Use a cable specified by Yaskawa.  
When using other cables, operation cannot be guaranteed.

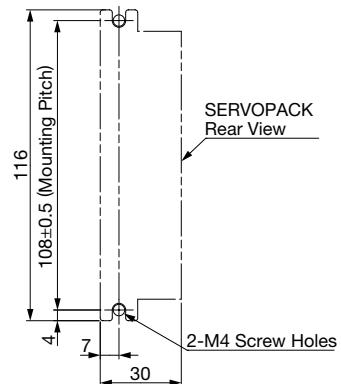
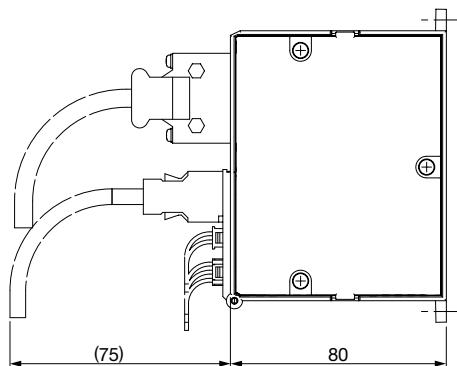
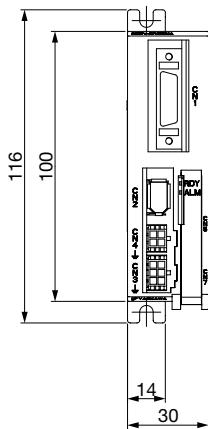


# SERVOPACK External Dimensions

## External Dimensions Units: mm

### ● Base-Mounted SERVOPACKs

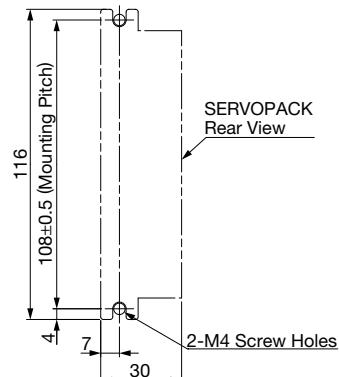
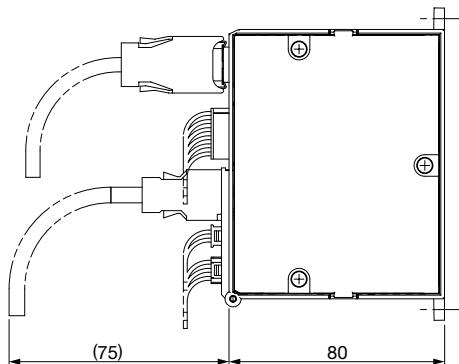
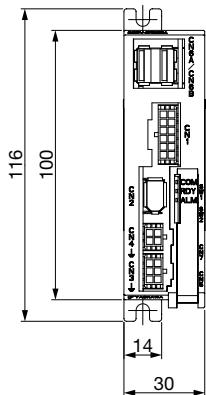
- (1) Analog Voltage Reference, Model: SGDV-1R7ES1A, -2R9ES1A  
Pulse Train Reference, Model: SGDV-1R7EP1A, -2R9EP1A



Mounting Hole Diagram

Approx. Mass: 0.3 kg

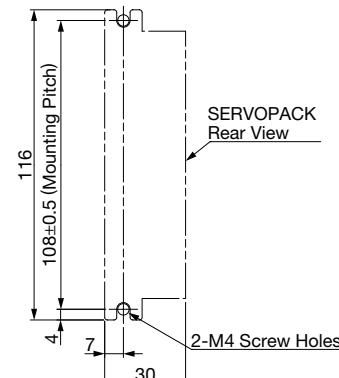
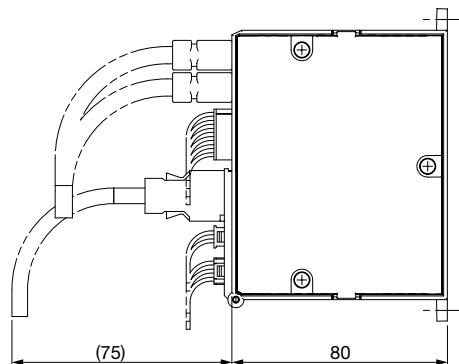
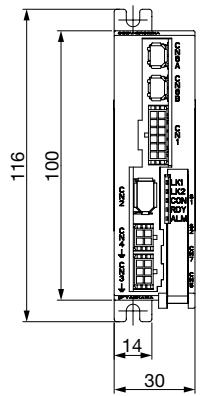
- (2) MECHATROLINK-II Communications Reference, Model: SGDV-1R7E11A, -2R9E11A



Mounting Hole Diagram

Approx. Mass: 0.3 kg

- (3) MECHATROLINK-III Communications Reference, Model: SGDV-1R7E21A, -2R9E21A

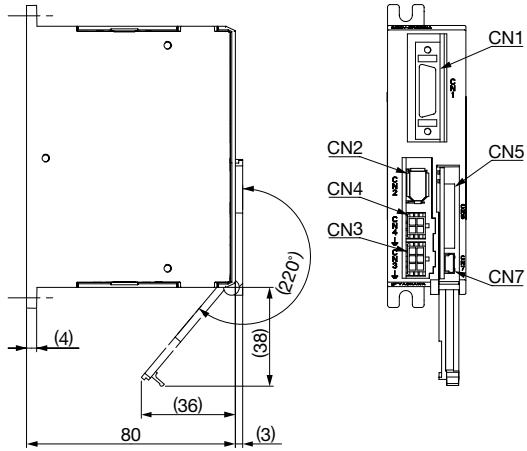


Mounting Hole Diagram

Approx. Mass: 0.3 kg

## Cover Dimensions and Connectors

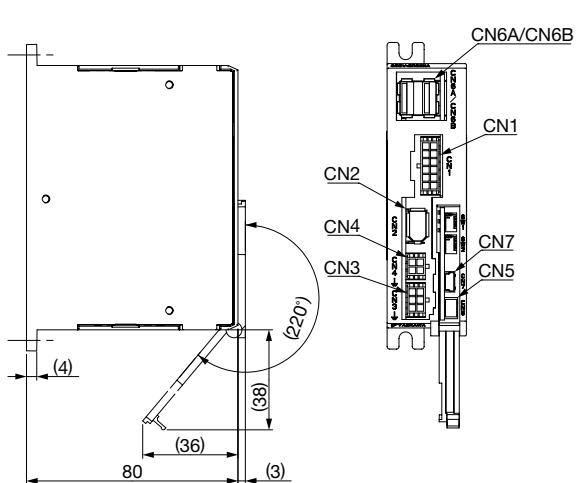
### (1) Analog Voltage Reference /Pulse Train Reference



Port	Model	Pin	Manufacturer
CN1	10226-52A2PL	26	3M Japan Ltd.
CN2	3E106-0220KV	6	3M Japan Ltd.
CN3	43045-0600	6	Molex Japan LLC
CN4	43045-0400	4	Molex Japan LLC
CN5	DA3R018HB1	18	Japan Aviation Electronics Industry, Ltd.
CN7	UX60SC-MB-5S8(80)	5	Hirose Electric Corporation.

Note: The connectors above or their equivalents are used for SERVOPACKs.

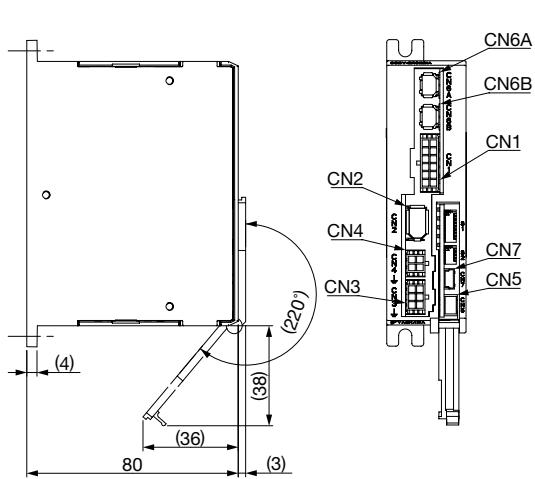
### (2) MECHATROLINK-II Communications Reference



Port	Model	Pin	Manufacturer
CN1	43045-1201	12	Molex Japan LLC
CN2	3E106-0220KV	6	3M Japan Ltd.
CN3	43045-0600	6	Molex Japan LLC
CN4	43045-0400	4	Molex Japan LLC
CN5	DF11-6DP-2DS (52)	6	Hirose Electric Corporation.
CN6A/ CN6B	1903815-1	8	Tyco Electronics Japan G.K.
CN7	UX60SC-MB-5S8(80)	5	Hirose Electric Corporation.

Note: The connectors above or their equivalents are used for SERVOPACKs.

### (3) MECHATROLINK-III Communications Reference



Port	Model	Pin	Manufacturer
CN1	43045-1201	12	Molex Japan LLC
CN2	3E106-0220KV	6	3M Japan Ltd.
CN3	43045-0600	6	Molex Japan LLC
CN4	43045-0400	4	Molex Japan LLC
CN5	DF11-6DP-2DS (52)	6	Hirose Electric Corporation.
CN6A/ CN6B	1981386-1	8	Tyco Electronics Japan G.K.
CN7	UX60SC-MB-5S8(80)	5	Hirose Electric Corporation.

Note: The connectors above or their equivalents are used for SERVOPACKs.



# Wiring Main Circuit and Peripheral Devices

## Wiring Main Circuit

### ● Typical Main Circuit Wiring Examples

This section shows an example of the typical wiring for the main circuit.

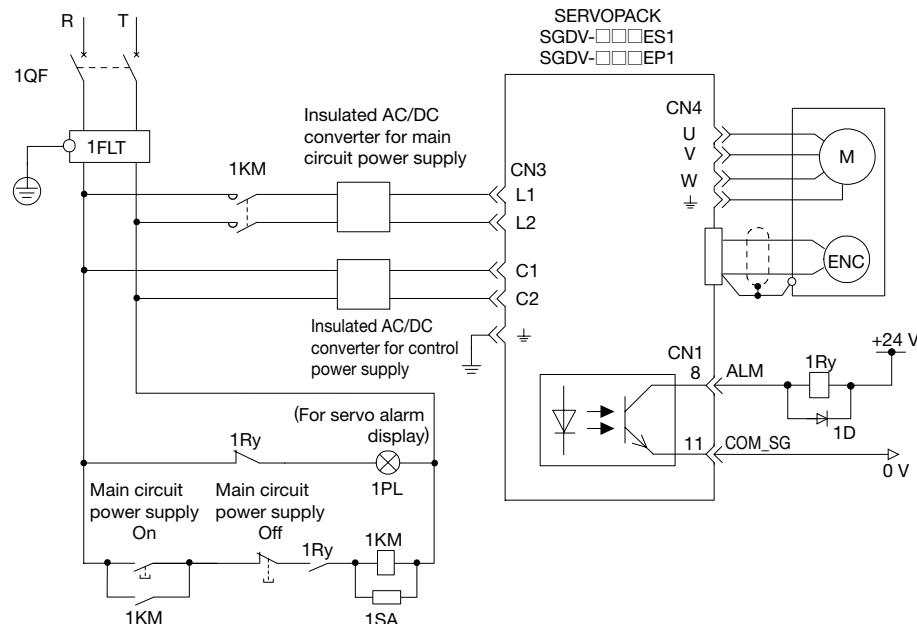
#### WARNING

High voltage may still remain in the SERVOPACK after the power has been turned OFF. To avoid electric shocks, do not touch the power supply terminals. Be sure that the remaining voltage has been discharged before wiring and inspecting.

#### IMPORTANT

- Turn ON the power supplies for the control and for the main circuit at the same time, or first turn ON the control power and then the power for the main circuit power. When turning OFF the power, first turn OFF the power for the main circuit and then control power.
- Use separate power supplies for the main circuit AC/DC power supply and control AC/DC power supply. Use power supplies with double or reinforced insulation and that have also been certified for safety standards.
- Do not connect the following devices to the control power line: motors, solenoids, or other devices with large load fluctuations, and contactors or other devices that generate surge voltage. If connected, internal elements may deteriorate or a fuse may melt.

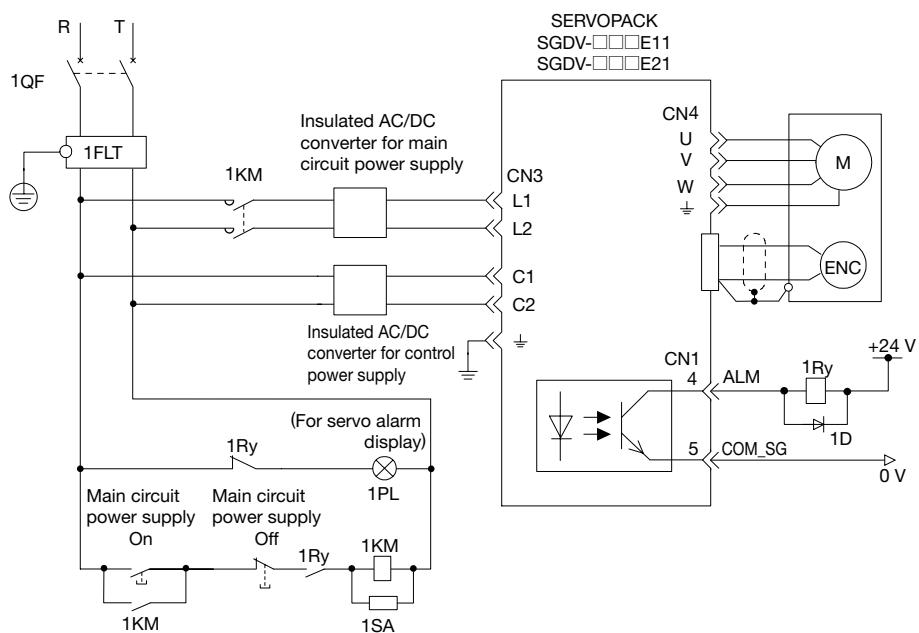
### ● SERVOPACKs with Analog Voltage Reference/Pulse Train Reference



1QF : Molded-case circuit breaker  
1FLT : Noise filter  
1KM : Magnetic contactor  
(for main circuit power supply)  
1Ry : Relay  
1PL : Indicator lamp  
1SA : Surge absorber  
1D : Flywheel diode

## Wiring Main Circuit

### ● SERVOPACKs with MECHATROLINK-II or -III Communications Reference



1QF : Molded-case circuit breaker  
 1FLT : Noise filter  
 1KM : Magnetic contactor  
 (for main circuit power supply)  
 1Ry : Relay  
 1PL : Indicator lamp  
 1SA : Surge absorber  
 1D : Flywheel diode

### ● General Precautions for Wiring

#### IMPORTANT

- Use a molded-case circuit breaker (1QF) or a fuse to protect the servo system.  
Always use a molded-case circuit breaker or a fuse to protect the servo system from accidents involving different power voltages or other accidents.
- Install a ground fault detector.  
The SERVOPACK does not have a built-in protective circuit for grounding. For a safer system, install a ground fault detector to protect against overloads and short circuits, or install a ground fault detector that is combined with a molded-case circuit breaker.
- Do not turn the power OFF and ON more than necessary.
  - Do not use the SERVOPACK for applications that require the power to be frequently turned OFF and ON. Such applications will cause elements in the SERVOPACK to deteriorate.
  - As a guideline, wait at least one hour before restarting the power after turning OFF the power during operation.

To ensure safe, stable application of the servo system, observe the following precautions when wiring.

#### Observe the following precautions when wiring the main circuit.

- Use shielded twisted-pair wires or shielded, multi-core, twisted-pair wires for I/O signal cables and the encoder cables.
- The maximum wiring length is 3 m for I/O signal cables, 50 m for encoder cables or servomotor main circuit cables, and 10 m for control power and main circuit power cables.

#### Observe the following precautions when grounding.

- Use a cable that is as thick as possible.
- Ground the SERVOPACK to a resistance of 100 Ω or less.
- Be sure to ground at only one point.
- Ground the servomotor directly if the servomotor is insulated from the machine.

The signal cable conductors are as thin as 0.2 mm<sup>2</sup> or 0.3 mm<sup>2</sup>. Do not impose excessive bending force or tension.

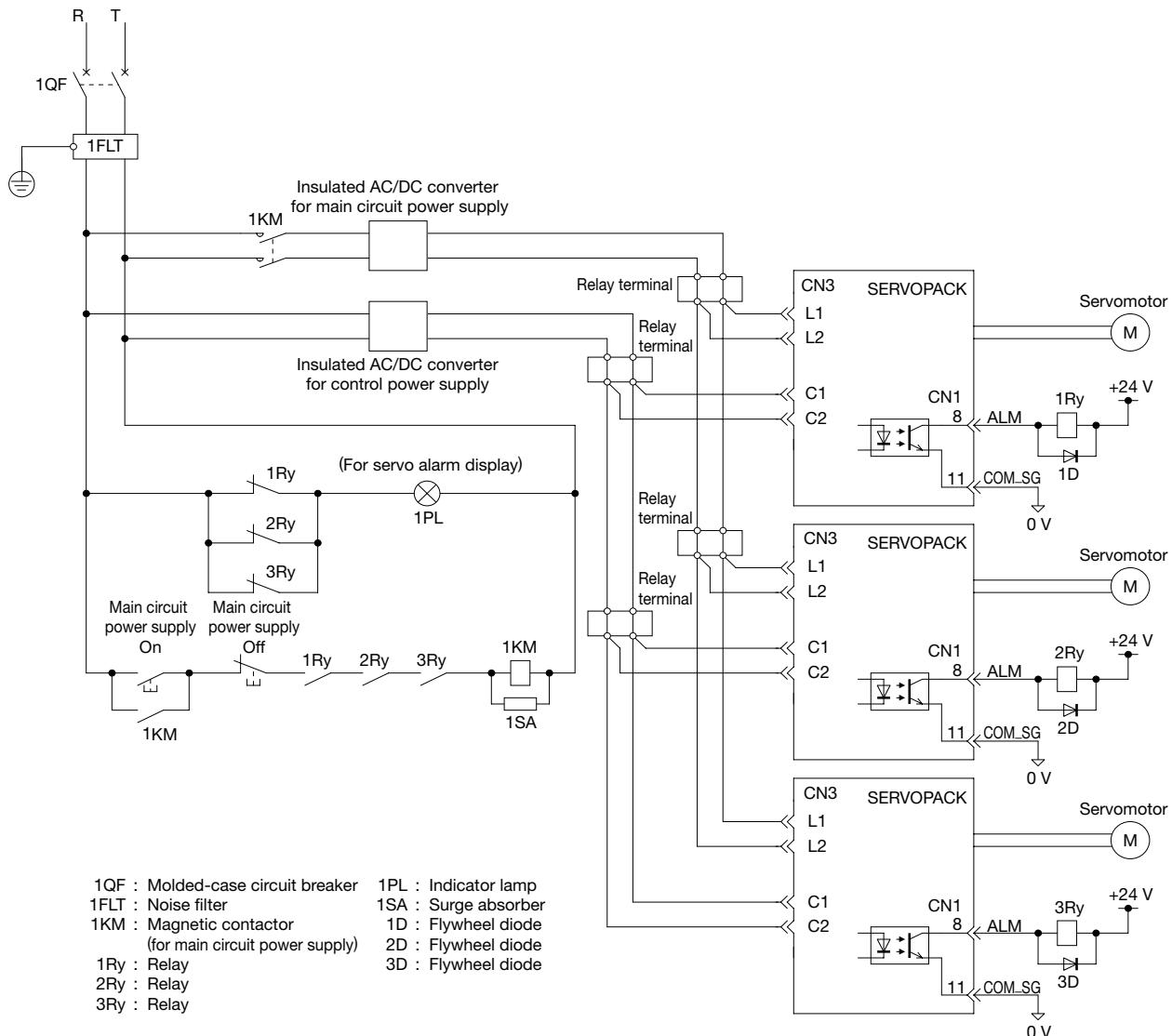
## Wiring Main Circuit

### ● Precautions When Using More Than One SERVOPACK

This section shows an example of wiring and precautions when more than one SERVOPACK is used.

#### ● Wiring Example

Wire the circuit so that each alarm detection relay (1 Ry, 2 Ry, 3 Ry) can be separately activated to issue an alarm.  
After a SERVOPACK alarm is activated, the ALM output signal transistor is turned OFF.



#### ● Precautions

1. Multiple SERVOPACKs can share a single molded-case circuit breaker (1QF) and a single noise filter. Always select a molded-case circuit breaker and a noise filter that have a large enough capacity to handle all SERVOPACKs used. When selecting a breaker and a filter, also consider load conditions.
2. When using SERVOPACKs with DC power, four signals for the sequencing of one SERVOPACK are connected at only one location (COM\_SG) for common signal grounding. If alarm signals for multiple SERVOPACKs are connected in series, an alarm signal may not be received correctly when an alarm is issued.

**SERVOPACK Main Circuit Wire****●For 48 VDC and 24 VDC**

Cables	Terminal Symbol	SERVOPACK Model SGDV-		Remarks
		1R7E	2R9E	
Power Supply Cable	L1, L2, C1, C2, $\pm$	JZSP-CF1G00-□□-E		For details, refer to <i>Selecting Cables for SERVOPACKs with DC Power Input</i> on page 13.
Servomotor Main Circuit Cable	U, V, W, $\pm$	JZSP-CF1M00-□□-E (For motors without brakes) JZSP-CF1M10-□□-E (For motors with brakes) JZSP-CF1M20-□□-E (Flexible type cable for motors without brakes) JZSP-CF1M30-□□-E (Flexible type cable for motors with brakes)		For details, refer to <i>Selecting Cables</i> on page 433, page 443, and page 453.

If assembling a main circuit cable for the SERVOPACK, observe the following conditions.

**IMPORTANT**

- The specified wire sizes are for use when the three lead cables are bundled and when the rated electric current is applied with a surrounding air temperature of 40°C
- Use a wire with a minimum withstand voltage of 100 V.
- Use insulated wire with an outer diameter of 1.85 mm or smaller. The wire size is restricted due to the specifications of the contact used.
- If cables are bundled in PVC pipes or metal ducts, remember to consider resulting reduction of the allowable current.
- Use heat-resistant wire for high surrounding air or panel temperatures.
- Use a cable with a maximum length of 10 m for the main circuit's power and one with a maximum length of 50 m for the motor's main circuit.

Cables	SERVOPACK Model SGDV-		Remarks
	1R7E	2R9E	
CN3 For Main Circuit Power	Connector	43025-0600 (by Molex Japan LLC)	6 poles
	Contact	43030-0001 (by Molex Japan LLC)	—
	Wire for Main Circuit Power (L1, L2, $\pm$ )	UL1007, AWG20	Rated voltage: 300 V; rated temperature: 80°C
	Wire for Control Power (C1, C2, $\pm$ )	UL1007, AWG20-24	Rated voltage: 300 V; rated temperature: 80°C
CN4 For Motor Main Circuit	Connector (SERVOPACK End)	43025-0400 (by Molex Japan LLC)	4 poles
	Contact (SERVOPACK End)	43030-0001 (by Molex Japan LLC)	—
	Connector (for a servomotor without brake)	43020-0401 (by Molex Japan LLC)	4 poles
	Connector (for a servomotor with brake)	43020-0601 (by Molex Japan LLC)	6 poles
	Contact (Servomotor End)	43031-0001 (by Molex Japan LLC)	—
	Wire for Servomotor Main Circuit (U, V, W, brake power, $\pm$ )	UL1007, AWG20	Rated voltage: 300 V; rated temperature: 80°C

## Molded-case Circuit Breaker and Fuse Capacity

### ● Input Power Capacity

Main Circuit Power Supply	SERVOPACK Model	Servomotor Model	Power Supply Capacity per SERVOPACK W	Input Current Capacity			
				Main Circuit Continuous Rated Current A	Main Circuit Instantaneous Maximum Current A	Control Circuit A	
24 VDC	SGDV-1R7E□1A	SGMMV-B3E2A□□	108	1.5	5.5	0.3	
		SGMMV-B5E2A□□		2.0			
		SGMMV-B9E2A□□		1.5	8.5		
	SGDV-2R9E□1A	SGMMV-A1E2A□□	165	2.5			
		SGMMV-A2E2A□□		3.5			
		SGMMV-A3E2A□□		1.0			
48 VDC	SGDV-1R7E□1A	SGMMV-B3E2A□□	121	3.0	4.5		
		SGMMV-B5E2A□□	135	1.0			
		SGMMV-B9E2A□□	169	1.0			
	SGDV-2R9E□1A	SGMMV-A1E2A□□	165	4.5	7.5		
		SGMMV-A2E2A□□	290	1.5			
		SGMMV-A3E2A□□	411	2.0			

Note: The power supply capacities indicated in the table are values at an instantaneous maximum load. The main circuit's power supply capacity and the input current capacity are indicated in net values.

### ● Molded-case Circuit Breaker and Fuse Capacity

Power Supply	Output Voltage	SERVOPACK Model SGDV-	Current Capacity of MCCB or Fuse (Main + Control Circuit)	
			Power Supply Voltage at 100 VAC Arms	Power Supply Voltage at 200 VAC Arms
Main Circuit Power Supply	24 VDC	1R7E	5.5	2.9
	48 VDC		9.0	4.8
Control Circuit Power Supply	24 VDC	2R9E	–	–

Note: Select an MCCB or a fuse that satisfies the following braking characteristics.

• No braking at the inrush current value of the used power supply for 20 ms.

### ● AC/DC Power Supply

Use an AC/DC power supply that is appropriate for the voltage of the main circuit and the model of the SERVOPACK and servomotor. The recommended AC/DC power supplies are shown in the following table.

Main Circuit Power Supply	SERVOPACK Model	Servomotor Model	Recommended AC/DC Power Supply*		
			Model	Manufacturer	
24 VDC	SGDV-1R7E□1A	SGMMV-B3E2A□□	HWS150-24	TDK-Lambda Corp.	
		SGMMV-B5E2A□□			
		SGMMV-B9E2A□□			
	SGDV-2R9E□1A	SGMMV-A1E2A□□	HWS300-24		
		SGMMV-A2E2A□□			
		SGMMV-A3E2A□□			
48 VDC	SGDV-1R7E□1A	SGMMV-B3E2A□□	HWS300-48		
		SGMMV-B5E2A□□			
		SGMMV-B9E2A□□			
	SGDV-2R9E□1A	SGMMV-A1E2A□□	HWS300P-48		
		SGMMV-A2E2A□□			
		SGMMV-A3E2A□□			

\*: Use double-insulated power supplies certified for the following international safety standards: UL60950 or EN60950.

## Noise Filters

### ● Noise Filter Selection

Use of the following noise filter is recommended for the AC side.

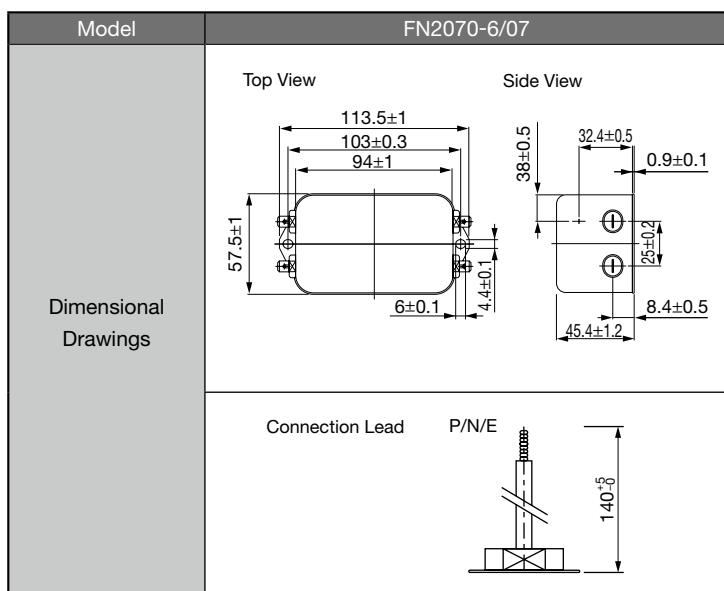
Power Supply AC Side Voltage	SERVOPACK Model SGDV-	Recommended Noise Filter		
		Model	Specifications	Leakage Current
100 VAC/ 200 VAC	1R7E, 2R9E	FN2070-6/07	Single-phase 250V 6A 230 VAC/50 Hz	0.734 mA

Note: RoHS-compliant models are not available. Contact the manufacturer when in need of an RoHS-compliant model.

**IMPORTANT**

Some noise filters have large amounts of leakage current. The grounding measures taken also affect the extent of the leakage current. If necessary, select an appropriate leakage current detector or leakage current breaker taking into account the grounding measures that are used and leakage current from the noise filter. Contact the manufacturer of the noise filter for details.

### ● External Dimensions (Units: mm) FN Type (by Schaffner EMC, Inc.)



## Magnetic Contactors

### ● Magnetic Contactor Selection

A magnetic contactor is required when external sequence circuit is used to turn the power of a SERVOPACK OFF and ON.

The magnetic contactor shown in the following table is recommended on the AC side of the main circuit's power supply.

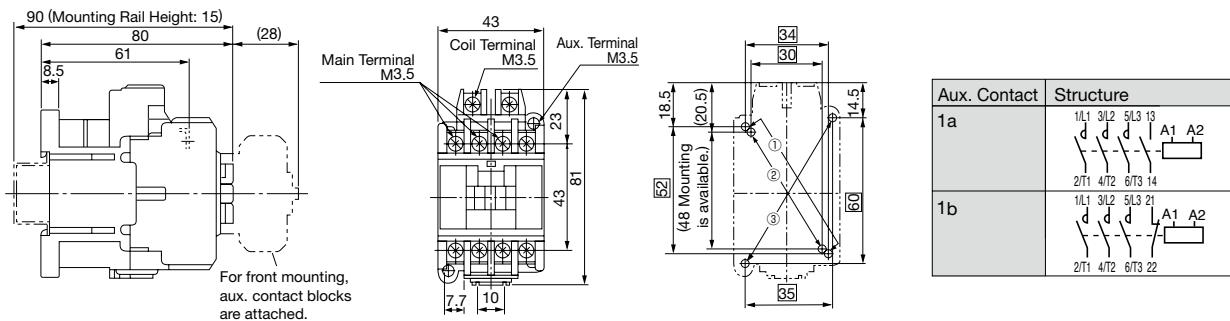
Be sure to attach a surge absorber (surge absorber unit etc.) to the excitation coil of the magnetic contactor.

Power Supply AC Side Voltage	SERVOPACK Model SGDV-	Magnetic Contactor	
		Model	Specifications
100 VAC/ 200 VAC	1R7E, 2R9E	SC-03	(RoHS)

Note: Contact Fuji Electric FA Components & Systems Co., Ltd.

### ● External Dimensions (Units: mm)

• SC-03



● Mounting methods: The following methods ①, ②, ③ are available.

①...34 × (48 to) 52  
②...30 × 48

③...35 × 60

● Mounting screw: 2-M4

Use the two mounting holes on the diagonal line to mount a contactor.

Approx. Mass : 0.32 kg

## Others

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Servomotor Capacity Selection Examples	
Selecting Regenerative Resistors	
Connection to Host Controller	485
Example of Connection to Machine Controller MP2□□□	
Example of Connection to SVA-01 Motion Module for MP2200/MP2300	
Example of Connection to OMRON's Motion Control Unit	
Example of Connection to OMRON's Position Control Unit	
Example of Connection to Mitsubishi's QD75D□ Positioning Unit (SERVOPACK in Position Control)	
International Standards	490
Warranty	491



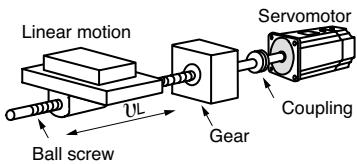
# Selecting Servomotor Capacity and Regenerative Capacity

## Servomotor Capacity Selection Examples

Use the AC servo drive capacity selection program SigmaJunmaSize+ to select servomotor capacity. The program can be downloaded for free from our web site (<http://www.e-mechatronics.com/>).

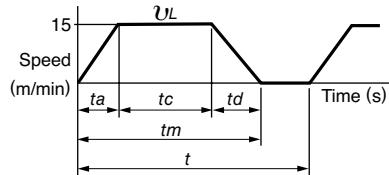
### ● Selection Example for Speed Control

#### Mechanical Specifications



- Load speed:  $v_L = 15 \text{ m/min}$
- Linear motion section mass:  $m = 250 \text{ kg}$
- Ball screw length:  $\ell_B = 1.0 \text{ m}$
- Ball screw diameter:  $d_B = 0.02 \text{ m}$
- Ball screw lead:  $P_B = 0.01 \text{ m}$
- Ball screw material density:  $\rho = 7.87 \times 10^3 \text{ kg/m}^3$
- Gear ratio:  $1/2 (\text{R} = 2)$
- Gear + coupling moment of inertia:  $J_G = 0.40 \times 10^{-4} \text{ kg} \cdot \text{m}^2$
- Feeding times:  $n = 40 \text{ times/min}$
- Feeding distance:  $\ell = 0.275 \text{ m}$
- Feeding time:  $t_m = 1.2 \text{ s max.}$
- Friction coefficient:  $\mu = 0.2$
- Mechanical efficiency:  $\eta = 0.9 (90\%)$

#### (1) Speed Diagram



$$t = \frac{60}{n} = \frac{60}{40} = 1.5 \text{ (s)}$$

where  $ta = td$

$$ta = tm - \frac{60\ell}{v_L} = 1.2 - \frac{60 \times 0.275}{15} = 1.2 - 1.1 = 0.1 \text{ (s)}$$

$$tc = 1.2 - 0.1 \times 2 = 1.0 \text{ (s)}$$

#### (2) Rotation Speed

$$\text{Load axis rotation speed } n_L = \frac{v_L}{P_B} = \frac{15}{0.01} = 1500(\text{min}^{-1})$$

$$\text{Motor shaft rotation speed Gear ratio } 1/R = 1/2 (\text{R}=2)$$

$$\text{Therefore, } n_M = n_L \cdot R = 1500 \times 2 = 3000 \text{ (min}^{-1}\text{)}$$

#### (3) Load torque

$$T_L = \frac{9.8\mu \cdot m \cdot P_B}{2\pi R \cdot \eta} = \frac{9.8 \times 0.2 \times 250 \times 0.01}{2\pi \times 2 \times 0.9} = 0.43(\text{N}\cdot\text{m})$$

#### (4) Load Moment of Inertia

$$\text{Linear motion section } J_{L1} = m \left( \frac{P_B}{2\pi R} \right)^2 = 250 \times \left( \frac{0.01}{2\pi \times 2} \right)^2 = 1.58 \times 10^{-4}(\text{kg}\cdot\text{m}^2)$$

$$\text{Ball screw } J_B = \frac{\pi}{32} \rho \cdot \ell_B \cdot d_B^4 \cdot \frac{1}{R^2} = \frac{\pi}{32} \times 7.87 \times 10^3 \times 1.0 \times (0.02)^4 \cdot \frac{1}{2^2} = 0.31 \times 10^{-4}(\text{kg}\cdot\text{m}^2)$$

$$\text{Coupling } J_G = 0.40 \times 10^{-4}(\text{kg}\cdot\text{m}^2)$$

$$\text{Load moment of inertia at motor shaft } J_L = J_{L1} + J_B + J_G = (1.58 + 0.31 + 0.40) \times 10^{-4} = 2.29 \times 10^{-4} (\text{kg}\cdot\text{m}^2)$$

#### (5) Load Moving Power

$$P_O = \frac{2\pi n_M \cdot T_L}{60} = \frac{2\pi \times 3000 \times 0.43}{60} = 135(\text{W})$$

## Servomotor Capacity Selection Examples

### (6) Load Acceleration Power

$$P_a = \left( \frac{2\pi}{60} n_M \right)^2 \frac{J_L}{ta} = \left( \frac{2\pi}{60} \times 3000 \right)^2 \times \frac{2.29 \times 10^{-4}}{0.1} = 226(\text{W})$$

### (7) Servomotor Provisional Selection

(a) Selecting Conditions    ·  $T_L \leq$  Motor rated torque

$$\cdot \frac{(P_o + P_a)}{2} < \begin{matrix} \text{Provisionally selected} \\ \text{servomotor rated output} \end{matrix} < (P_o + P_a)$$

·  $n_M \leq$  Motor rated speed

·  $J_L \leq$  Allowable load moment of inertia

The followings satisfy the conditions.

· Servomotor SGMJV-02A

### (b) Specifications of the Provisionally Selected Servomotor

- Rated output : 200 (W)
- Rated motor speed : 3000 ( $\text{min}^{-1}$ )
- Rated torque : 0.637 ( $\text{N}\cdot\text{m}$ )
- Instantaneous peak torque : 2.23 ( $\text{N}\cdot\text{m}$ )
- Servomotor moment of inertia :  $0.259 \times 10^{-4}$  ( $\text{kg}\cdot\text{m}^2$ )
- Allowable load moment of inertia:  $0.259 \times 10^{-4} \times 15 = 3.885 \times 10^{-4}$  ( $\text{kg}\cdot\text{m}^2$ )

### (8) Verification on the Provisionally Selected Servomotor

$$\cdot \text{Required acceleration torque: } T_P = \frac{2\pi n_M (J_M + J_L)}{60ta} + T_L = \frac{2\pi \times 3000 \times (0.259 + 2.29) \times 10^{-4}}{60 \times 0.1} + 0.43 \\ \doteq 1.23 (\text{N}\cdot\text{m}) < \text{Instantaneous peak torque} \cdots \text{Satisfactory}$$

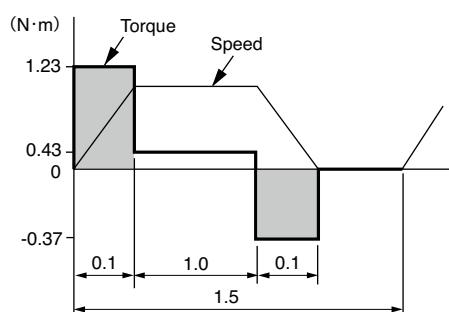
$$\cdot \text{Required deceleration torque: } T_S = \frac{2\pi n_M (J_M + J_L)}{60td} - T_L = \frac{2\pi \times 3000 \times (0.259 + 2.29) \times 10^{-4}}{60 \times 0.1} - 0.43 \\ \doteq 0.37 (\text{N}\cdot\text{m}) < \text{Instantaneous peak torque} \cdots \text{Satisfactory}$$

$$\cdot \text{Torque effective value: } Trms = \sqrt{\frac{T_P^2 \cdot ta + T_L^2 \cdot tc + T_S^2 \cdot td}{t}} = \sqrt{\frac{(1.23)^2 \times 0.1 + (0.43)^2 \times 1.0 + (0.37)^2 \times 0.1}{1.5}} \\ \doteq 0.483 (\text{N}\cdot\text{m}) < \text{Rated torque} \cdots \text{Satisfactory}$$

### (9) Result

The provisionally selected servomotor is confirmed to be applicable.

The torque diagram is shown below.

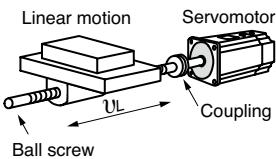


## Servomotor Capacity Selection Examples

Use the AC servo drive capacity selection program SigmaJunmaSize+ to select servomotor capacity. The program can be downloaded for free from our web site (<http://www.e-mechatronics.com/>).

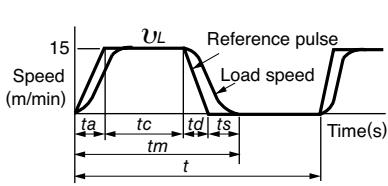
### ● Selection Example for Position Control

#### Mechanical Specifications



- Load speed:  $v_L = 15 \text{ m/min}$
- Linear motion section mass:  $m = 80 \text{ kg}$
- Ball screw length:  $\ell_B = 0.8 \text{ m}$
- Ball screw diameter:  $d_B = 0.016 \text{ m}$
- Ball screw lead:  $P_B = 0.005 \text{ m}$
- Ball screw material density:  $\rho = 7.87 \times 10^3 \text{ kg/m}^3$
- Coupling mass:  $m_c = 0.3 \text{ kg}$
- Coupling outer diameter:  $d_c = 0.03 \text{ m}$
- Positioning times:  $n = 40 \text{ times/min}$
- Positioning distance:  $\ell = 0.25 \text{ m}$
- Positioning time:  $t_m = 1.2 \text{ s max.}$
- Electrical stop accuracy:  $\delta = \pm 0.01 \text{ mm}$
- Friction coefficient:  $\mu = 0.2$
- Mechanical efficiency:  $\eta = 0.9 \text{ (90\%)}$

#### (1) Speed Diagram



$$t = \frac{60}{n} = \frac{60}{40} = 1.5(\text{s})$$

$$\text{Where } ta = td, ts = 0.1(\text{s})$$

$$ta = tm - ts - \frac{60\ell}{v_L} = 1.2 - 0.1 - \frac{60 \times 0.25}{15} = 0.1(\text{s})$$

$$tc = 1.2 - 0.1 - 0.1 \times 2 = 0.9(\text{s})$$

#### (2) Rotation Speed

$$\cdot \text{Load axis rotation speed } n_L = \frac{v_L}{P_B} = \frac{15}{0.005} = 3000(\text{min}^{-1})$$

• Motor shaft rotation speed with direct coupling: Gear ratio  $1/R = 1/1$

$$\text{Therefore, } n_M = n_L \cdot R = 3000 \times 1 = 3000 \text{ (min}^{-1}\text{)}$$

#### (3) Load Torque

$$T_L = \frac{9.8\mu \cdot m \cdot P_B}{2\pi R \cdot \eta} = \frac{9.8 \times 0.2 \times 80 \times 0.005}{2\pi \times 1 \times 0.9} = 0.139(\text{N}\cdot\text{m})$$

#### (4) Load Moment of Inertia

$$\cdot \text{Linear motion section } J_{L1} = m \left( \frac{P_B}{2\pi R} \right)^2 = 80 \times \left( \frac{0.005}{2\pi \times 1} \right)^2 = 0.507 \times 10^{-4}(\text{kg}\cdot\text{m}^2)$$

$$\cdot \text{Ball screw } J_B = \frac{\pi}{32} \rho \cdot \ell_B \cdot d_B^4 = \frac{\pi}{32} \times 7.87 \times 10^3 \times 0.8 \times (0.016)^4 = 0.405 \times 10^{-4}(\text{kg}\cdot\text{m}^2)$$

$$\cdot \text{Coupling } J_C = \frac{1}{8} m_c \cdot d_c^2 = \frac{1}{8} \times 0.3 \times (0.03)^2 = 0.338 \times 10^{-4}(\text{kg}\cdot\text{m}^2)$$

• Load moment of inertia at the motor shaft

$$J_L = J_{L1} + J_B + J_C = 1.25 \times 10^{-4}(\text{kg}\cdot\text{m}^2)$$

## Servomotor Capacity Selection Examples

### (5) Load Moving Power

$$P_o = \frac{2\pi n_M \cdot T_L}{60} = \frac{2\pi \times 3000 \times 0.139}{60} = 43.7(\text{W})$$

### (6) Load Acceleration Power

$$P_a = \left( \frac{2\pi}{60} n_M \right)^2 \frac{J_L}{ta} = \left( \frac{2\pi}{60} \times 3000 \right)^2 \times \frac{1.25 \times 10^{-4}}{0.1} = 123.4(\text{W})$$

### (7) Provisionally Servomotor Selection

- (a) Selecting Conditions
- $T_L \leq$  Motor rated torque
  - $\frac{(P_o + P_a)}{2} <$  Provisionally selected servomotor rated output  $< (P_o + P_a)$
  - $n_M \leq$  Motor rated speed
  - $J_L \leq$  Allowable load moment of inertia

The followings satisfy the conditions.

- Servomotor SGMJV-01A

### (b) Specifications of Servomotor

- Rated output : 100 (W)
- Rated motor speed : 3000 ( $\text{min}^{-1}$ )
- Rated torque : 0.318 ( $\text{N}\cdot\text{m}$ )
- Instantaneous peak torque : 1.11 ( $\text{N}\cdot\text{m}$ )
- Servomotor rotor moment of inertia :  $0.0665 \times 10^{-4} (\text{kg}\cdot\text{m}^2)$
- Allowable load moment of inertia :  $0.0665 \times 10^{-4} \times 20 = 1.33 \times 10^{-4} (\text{kg}\cdot\text{m}^2)$
- Encoder resolution : 20 bit (1048576P/rev)

### (8) Verification on Provisionally Selected Servomotor

$$\begin{aligned} \text{· Required acceleration torque: } T_P &= \frac{2\pi n_M (J_M + J_L)}{60ta} + T_L = \frac{2\pi \times 3000 \times (0.0665 + 1.25) \times 10^{-4}}{60 \times 0.1} + 0.139 \\ &\doteq 0.552 (\text{N}\cdot\text{m}) < \text{Instantaneous peak torque} \cdots \text{Satisfactory} \end{aligned}$$

$$\begin{aligned} \text{· Required deceleration torque: } T_S &= \frac{2\pi n_M (J_M + J_L)}{60td} - T_L = \frac{2\pi \times 3000 \times (0.0665 + 1.25) \times 10^{-4}}{60 \times 0.1} - 0.139 \\ &\doteq 0.275 (\text{N}\cdot\text{m}) < \text{Instantaneous peak torque} \cdots \text{Satisfactory} \end{aligned}$$

$$\begin{aligned} \text{· Torque effective value: } Trms &= \sqrt{\frac{T_P^2 \cdot ta + T_L^2 \cdot tc + T_S^2 \cdot td}{t}} = \sqrt{\frac{(0.552)^2 \times 0.1 + (0.139)^2 \times 0.9 + (0.275)^2 \times 0.1}{1.5}} \\ &\doteq 0.192 (\text{N}\cdot\text{m}) < \text{Rated torque} \cdots \text{Satisfactory} \end{aligned}$$

The above confirms that the provisionally selected servomotor is sufficient. In the next step, their performance in position control are checked.

## Servomotor Capacity Selection Examples

### (9) Position Detection Resolution

Position detection unit uses a  $\Delta\ell = 0.01$  mm/pulse.

The number of pulses per motor rotation must be less than resolution of the encoder (P/rev).

$$\text{The number of pulses per revolution (pulse)} = \frac{PB}{\Delta\ell} = \frac{5 \text{ mm}}{0.01 \text{ mm}} = 500 < \text{encoder resolution [1048576 (P/rev)]}$$

### (10) Reference Pulse Frequency

$$vs = \frac{1000v_L}{60 \times \Delta\ell} = \frac{1000 \times 15}{60 \times 0.01} = 25,000(\text{pps})$$

Confirm that the maximum input pulse frequency\* is greater than the reference pulse frequency.

\*: Refer to 1.3.3 Speed/Position/Torque Control of Σ-V Series USER'S MANUAL Design and Maintenance (manual no. SIEP S800000 45).

The above results confirm that the selected servomotor is applicable for the position control.

## Selecting Regenerative Resistors

### (1) Simple Calculation

When driving a servomotor with the horizontal axis, check the external regenerative resistor requirements using the calculation method shown below.

#### (a) SGDV-□□□F, -R70A, -R90A, -1R6A, and -2R8A SERVOPACKs

These SERVOPACKs do not have built-in regenerative resistors. The energy that can be charged with capacitors is shown in the following table. If the rotational energy in the servomotor exceeds these values, then connect an external regenerative resistor.

Voltage	Applicable SERVOPACK	Regenerative Energy that Can be Processed (joules)	Remarks
Single-phase 100 V	SGDV-R70F, R90F, 2R1F	26.4	Value when main circuit input voltage is 100 VAC
	SGDV-2R8F	44.1	
Three-phase 200V	SGDV-R70A, -R90A, -1R6A	24.2	Value when main circuit input voltage is 200 VAC
	SGDV-2R8A	31.7	

Calculate the rotational energy ( $E_s$ ) in the servomotor from the following equation:

$$E_s = J \times (n_m)^2 / 182 \text{ (joules)}$$

- $J = J_M + J_L$
- $J_M$  : Servomotor rotor moment of inertia ( $\text{kg} \cdot \text{m}^2$ )
- $J_L$  : Load converted to shaft moment of inertia ( $\text{kg} \cdot \text{m}^2$ )
- $n_m$  : Rotation speed used by servomotor ( $\text{min}^{-1}$ )

#### (b) SGDV-3R8A, -5R5A, -7R6A, -120A, -180A, -200A, -330A, -1R9D, -3R5D, -5R4D, -8R4D, -120D, -170D SERVOPACKs

These SERVOPACKs have built-in regenerative resistors. The allowable frequencies for just the servomotor in acceleration and deceleration operation, during the rotation speed cycle from 0 ( $\text{min}^{-1}$ ) to the maximum rotation speed to 0, are summarized in the following table.

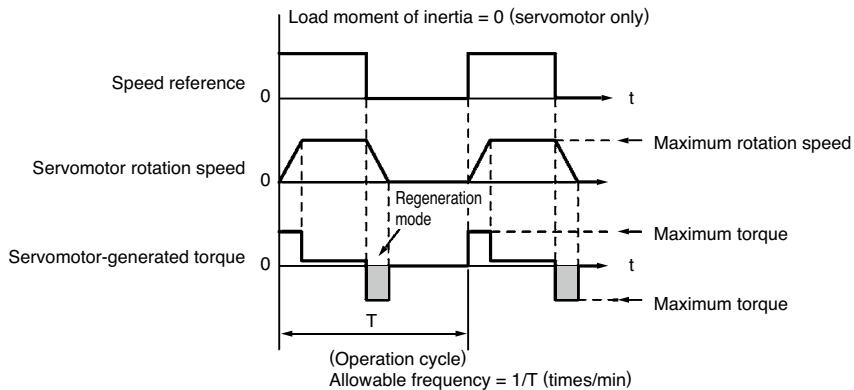
Convert the data into the values obtained with actual rotation speed and load moment of inertia to determine whether an external regenerative resistor is needed.

Voltage	Servomotor Model	Allowable Frequencies in Regenerative Mode (time/min)													
		03	05	06	08	09	10	13	15	20	25	30	40	44	50
Three-phase 200 V	SGM JV-□□	-	-	36	15	-	-	-	-	-	-	-	-	-	
	SGMAV-□□	-	-	74	31	-	20	-	-	-	-	-	-	-	
	SGMPS-□□	-	-	-	11	-	-	-	7	-	-	-	-	-	
	SGMGV-□□A	39	29	-	-	6	-	6	-	7	-	9*	-	6	
	SGMSV-□□A	-	-	-	-	-	13	-	21	28	21	10	16	-	12
Three-phase 400V	SGMGV-□□D	68	51	-	-	10	-	8	-	13	-	7	-	6	-
	SGMSV-□□D	-	-	-	-	-	24	-	30	49	38	17	16	-	12

\*: This value is "4," when used in combination with SGDV-200A SERVOPACK.

## Selecting Regenerative Resistors

### Operating Conditions for Allowable Regenerative Frequency Calculation



Use the following equation to calculate the allowable frequency for regeneration mode operation

$$\text{Allowable frequency} = \frac{\text{Allowable frequency for Servomotor only}}{(1+n)} \times \left( \frac{\text{Max. rotation speed}}{\text{Rotation speed}} \right)^2 \text{ (time/min)}$$

- $n = J_L / J_M$
- $J_M$ : Servomotor rotor moment of inertia ( $\text{kg} \cdot \text{m}^2$ )
- $J_L$ : Load converted to shaft moment of inertia ( $\text{kg} \cdot \text{m}^2$ )

(c) SGDV-470A, -550A, -590A, -780A, -210D, -260D, -280D, -370D SERVOPACKs

These SERVOPACKs do not have built-in regenerative resistors. The following table shows the allowable regenerative frequencies when the JUSP-RA04-E, JUSP-RA05-E, JUSP-RA18-E or JUSP-RA19-E regenerative resistor is used together with an applicable SERVOPACK.

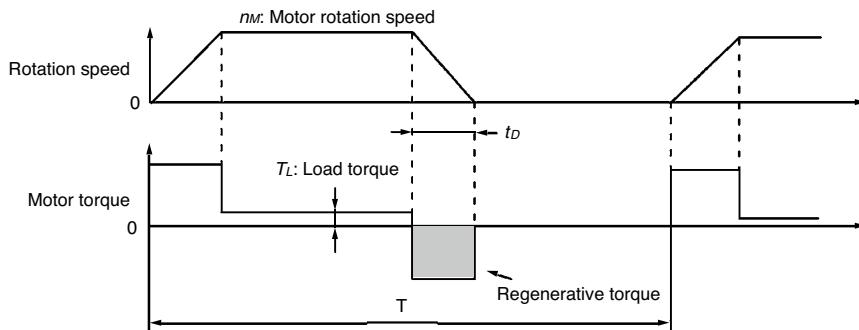
The servomotor driving conditions and the conversion equation for the allowable regenerative frequencies to the rotation speed and load moment of inertia are the same as that shown in (b) on the previous page.

Voltage	Servomotor Model	Allowable Frequencies in Regenerative Mode (time/min)				
		55	70	75	1A	1E
Three-phase 200 V	SGMGV-□□A	24	-	34	39	31
	SGMSV-□□A	-	124	-	-	-
Three-phase 400 V	SGMGV-□□D	24	-	17	39	31

## Selecting Regenerative Resistors

### (2) Calculating the Regenerative Energy

This section shows the procedure for calculating the regenerative resistor capacity when acceleration and deceleration operation is as shown in the following diagram



#### ● Calculation Procedure

The procedure for calculating the regenerative capacity is as follows:

Step	Item	Symbol	Equation
1	Calculate the rotational energy of the servomotor.	$E_s$	$E_s = J n M^2 / 182$
2	Calculate the energy consumed by load loss during the deceleration period	$E_L$	$E_L = (\pi / 60) n M T L t_D$
3	Calculate the energy lost from servomotor winding resistance.	$E_M$	(Value calculated from (4) Servomotor Winding Resistance Loss diagrams) $\times t_D$
4	Calculate the SERVOPACK energy that can be absorbed.	$E_C$	Calculate from (3) SERVOPACK's Absorbable Energy diagrams.
5	Calculate the energy consumed by the regenerative resistor.	$E_k$	$E_k = E_s - (E_L + E_M + E_C)$
6	Calculate the required regenerative resistor capacity (W).	$W_k$	$W_k = E_k / (0.2 \times T)$

Notes: 1 The "0.2" in the equation for calculating  $W_k$  is the value for when the regenerative resistor's utilized load ratio is 20%.

2 The units for the various symbols are as follows:

$E_s$  to  $E_k$ : Energy joules (J)

$T_L$ : Load torque (N·m)

$W_k$ : Regenerative resistor required capacity (W)

$t_D$ : Deceleration stopping time (s)

$J$ : ( $=J_m+J_l$ )(kg·m<sup>2</sup>)

$T$ : Servomotor repeat operation period (s)

$nM$ : Servomotor rotation speed (min<sup>-1</sup>)

If the value of  $W_k$  does not exceed the capacity of the built-in regenerative register of the SERVOPACK, no external regenerative register is required. For details on the built-in regenerative resistors, refer to *Specifications of Built-in Regenerative Resistors* on page 410. If the value of  $W_k$  exceeds the capacity of the built-in regenerative register, install an external regenerative register with a capacity equal to the value for  $W_k$  calculated in the six steps.

If the energy consumed by load loss (see step 2) is unknown, set  $E_L$  to "0" when calculating.

When the operation period in regeneration mode is continuous, add the following items to the above calculation procedure in order to find the required capacity (W) for the regenerative resistor.

- Energy for continuous regeneration mode operation period:  $E_G$  (joules)
- Energy consumed by regenerative resistor:  $E_k = E_s - (E_L + E_M + E_C) + E_G$
- Required capacity of regenerative resistor:  $W_k = E_k / (0.2 \times T)$

Here,  $E_G = (2\pi / 60) n M G T g t_G$

•  $T_g$  : Servomotor's generated torque in continuous regeneration mode operation period (N·m)

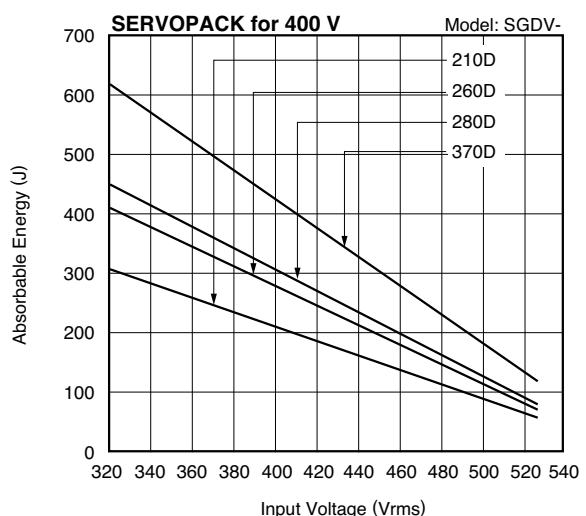
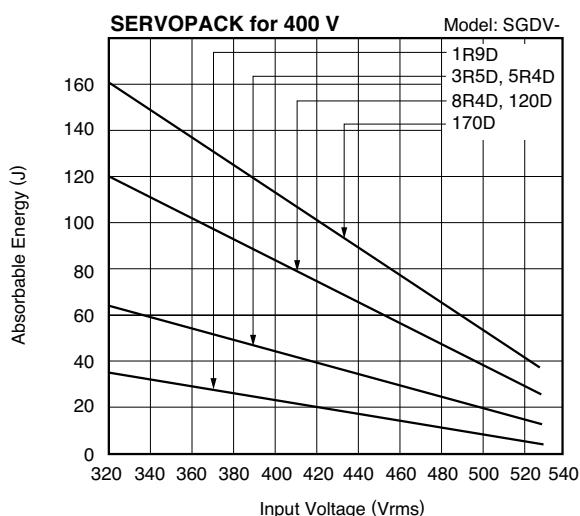
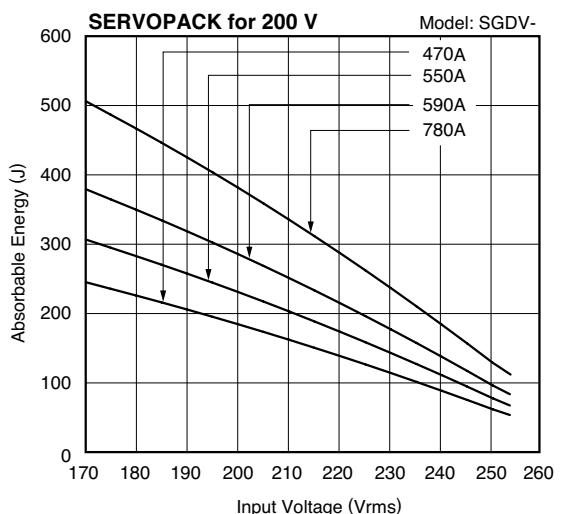
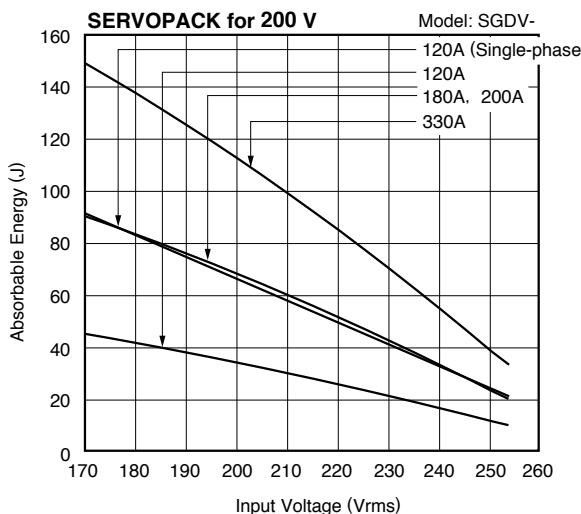
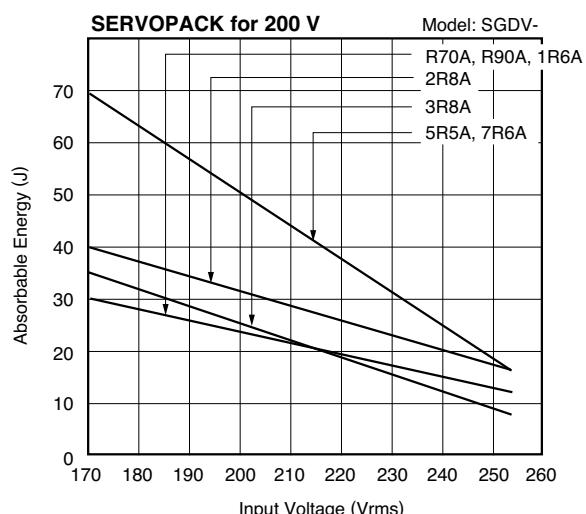
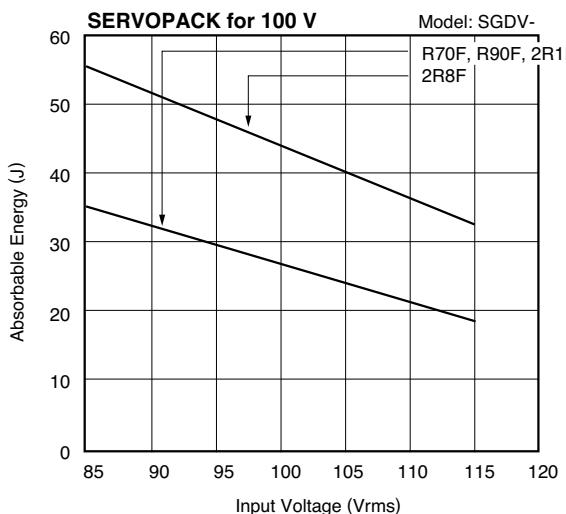
•  $n M G$  : Servomotor rotation speed for same operation period as above (min<sup>-1</sup>)

•  $t_G$  : Same operation period as above(s)

## Selecting Regenerative Resistors

### (3) SERVOPACK's Absorbable Energy

The following diagrams show the relationship between the SERVOPACK's input power supply voltage and its absorbable energy.

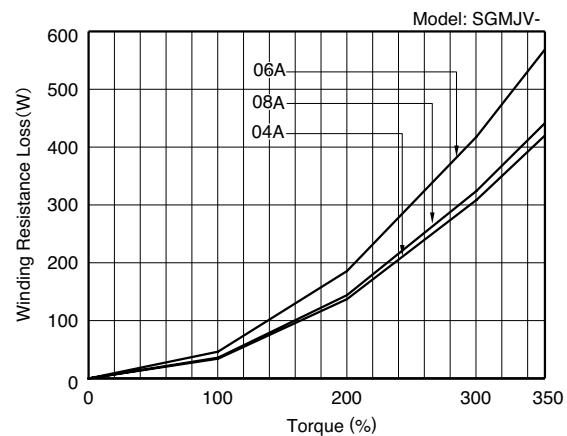
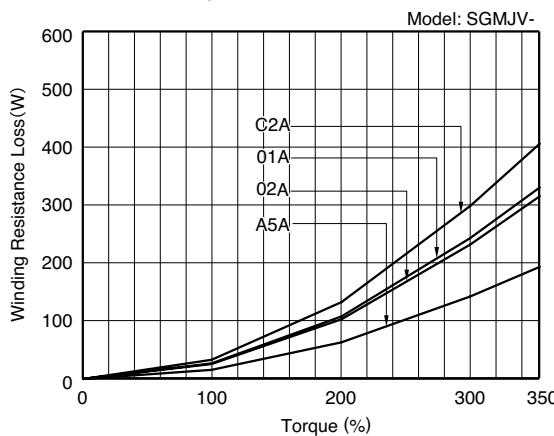


## Selecting Regenerative Resistors

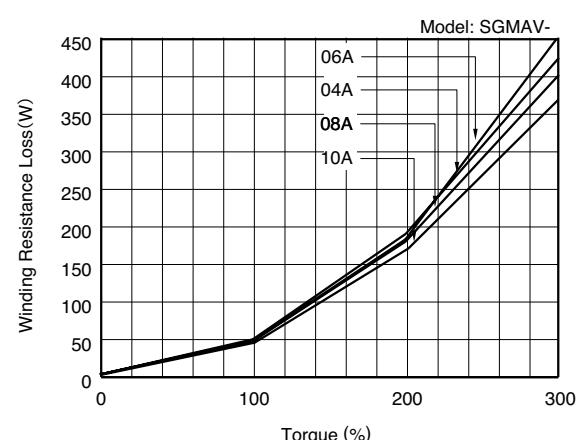
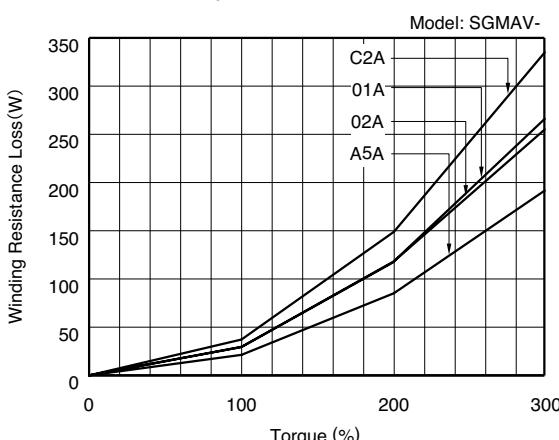
### (4) Servomotor Winding Resistance Loss

The following diagrams show the relationship, for each servomotor, between the servomotor's generated torque and the winding resistance loss.

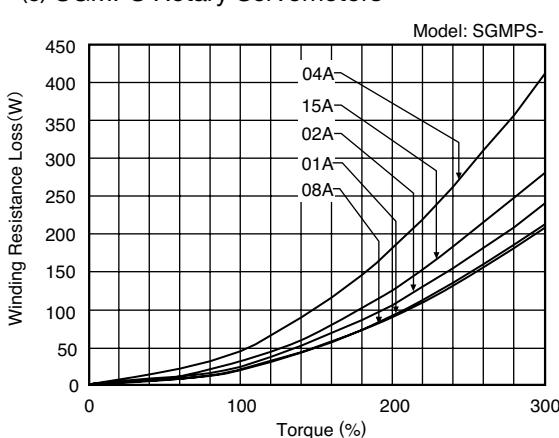
(a) SGMJV Rotary Servomotors



(b) SGMAV Rotary Servomotors

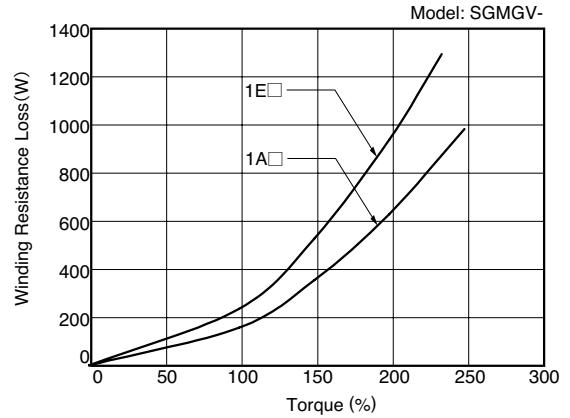
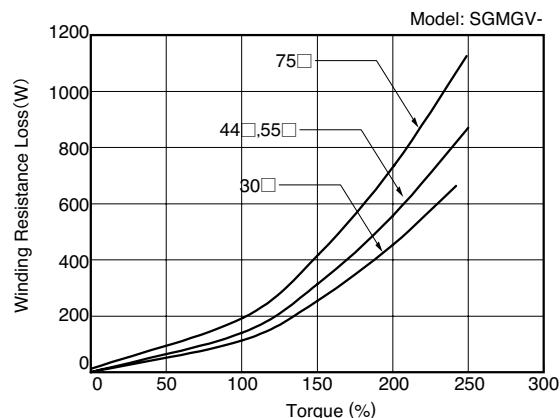
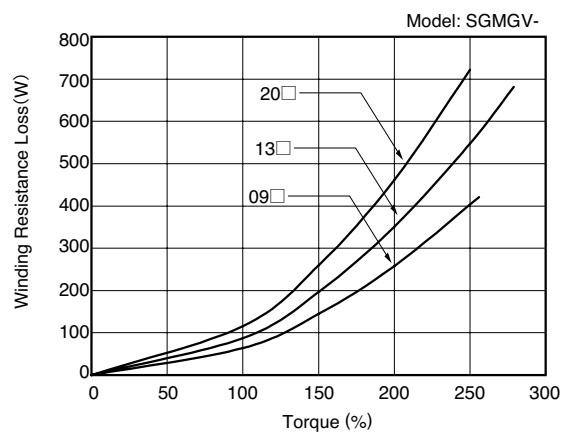
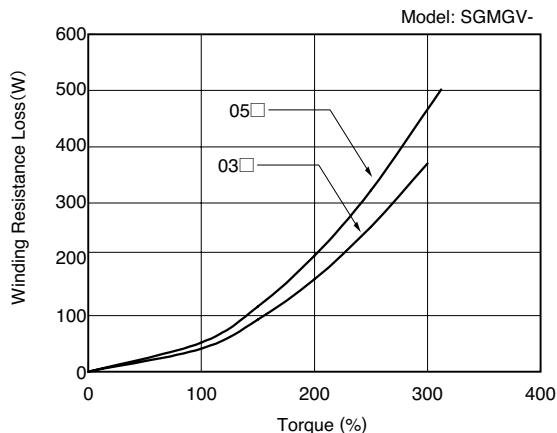


(c) SGMPS Rotary Servomotors

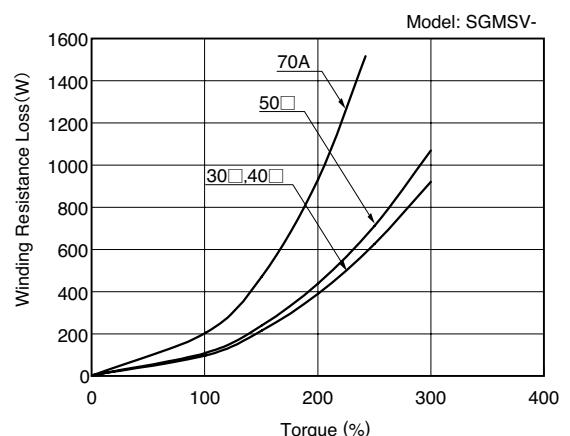
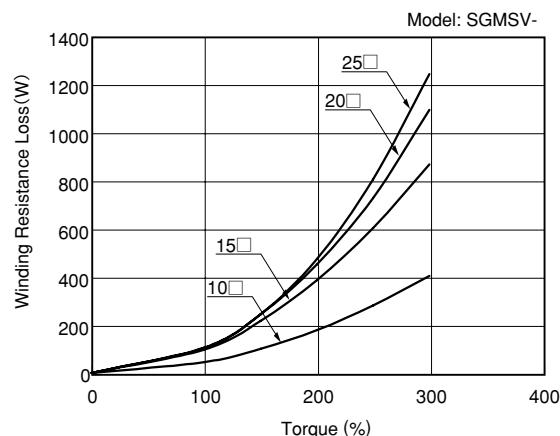


## Selecting Regenerative Resistors

(d) SGMGV Rotary Servomotors

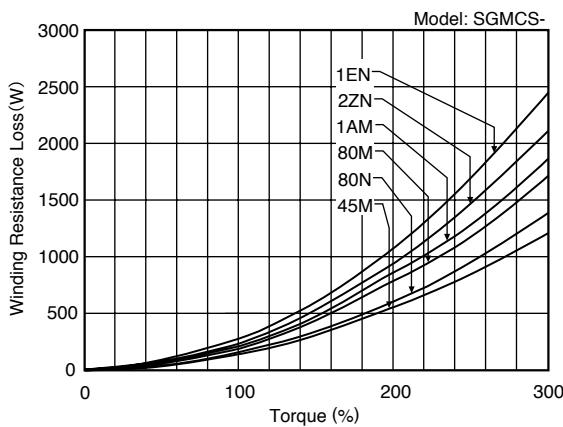
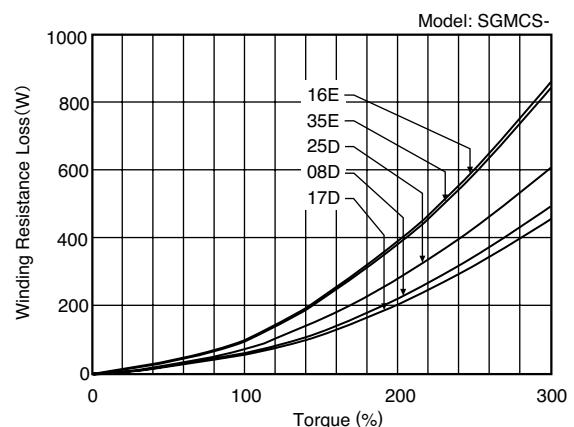
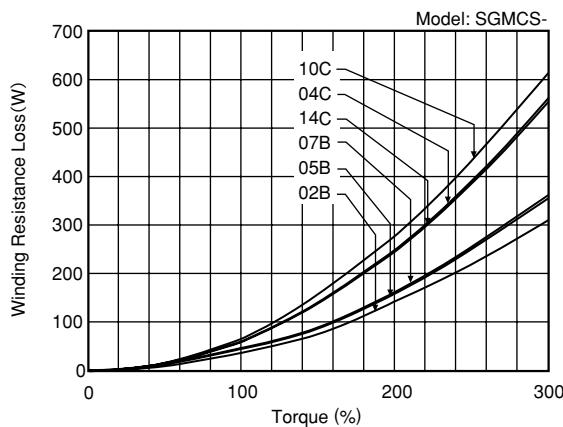


(e) SGMSV Rotary Servomotors

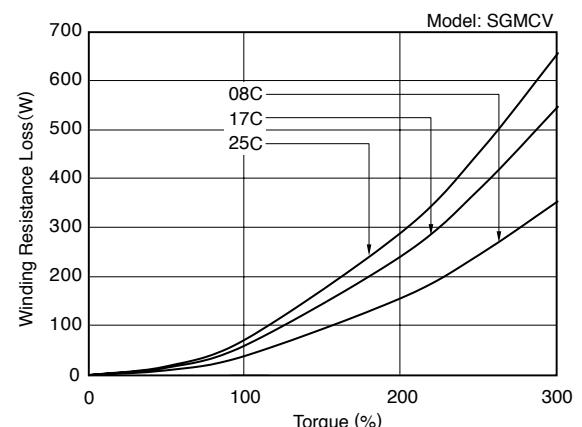
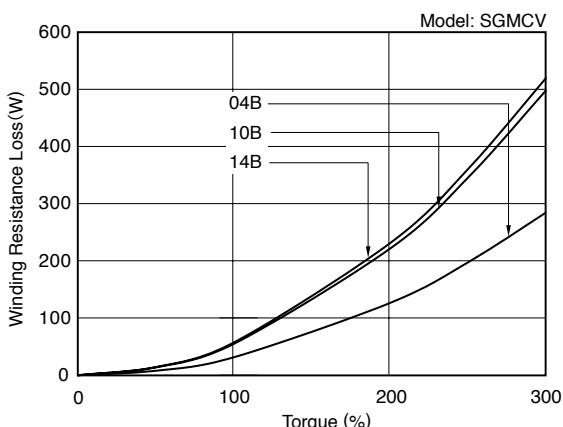


## Selecting Regenerative Resistors

(f) SGMCS Direct Drive Servomotors

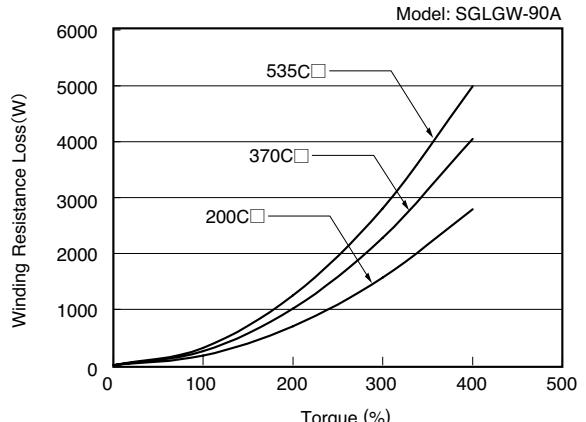
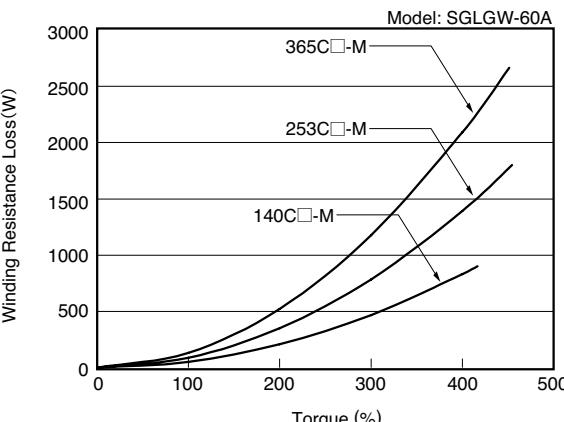
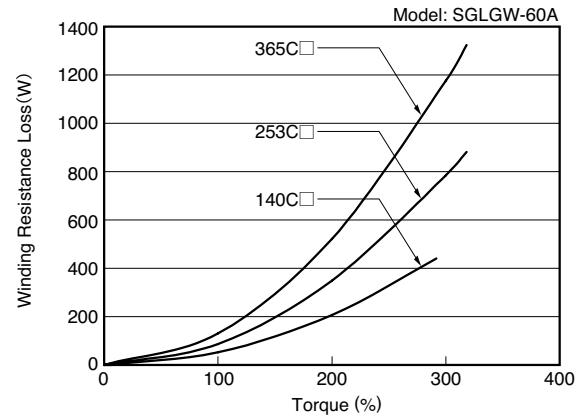
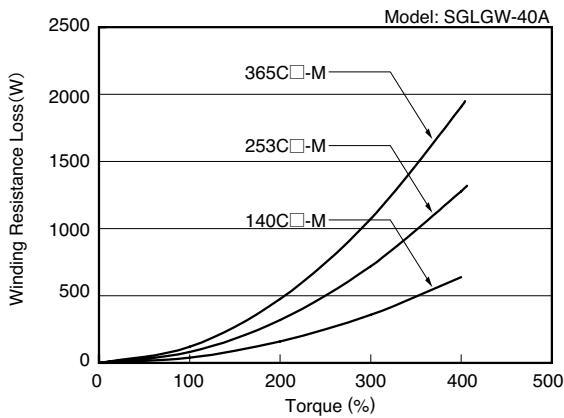
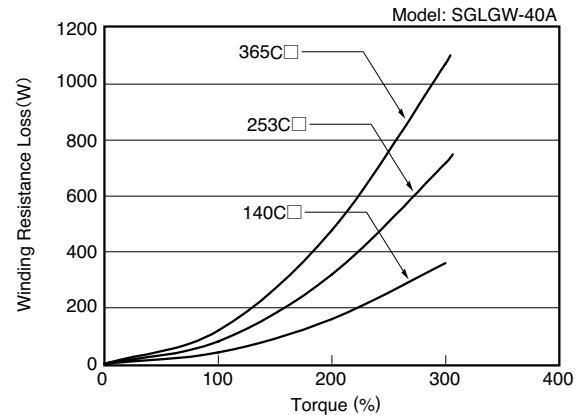
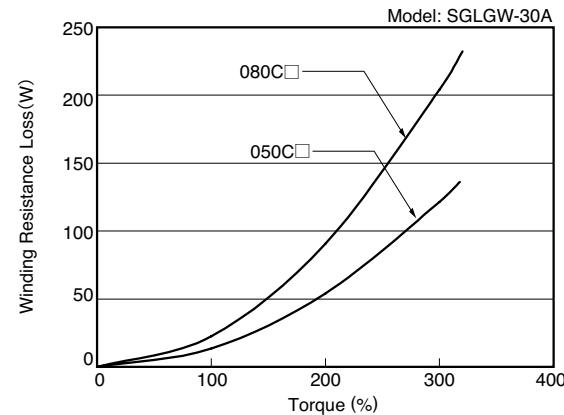


(g) SGMCV Direct Drive Servomotors



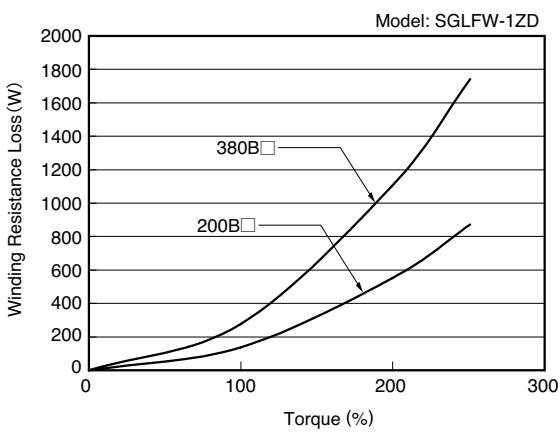
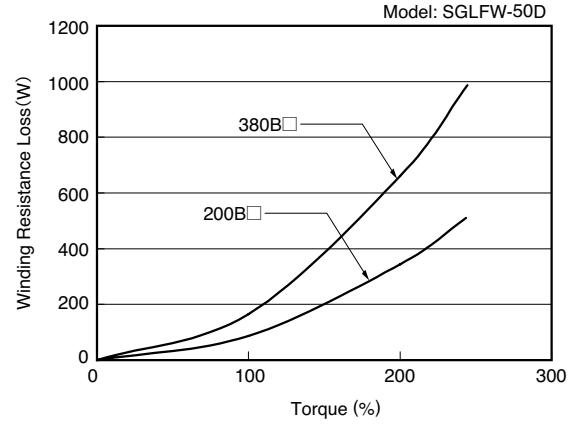
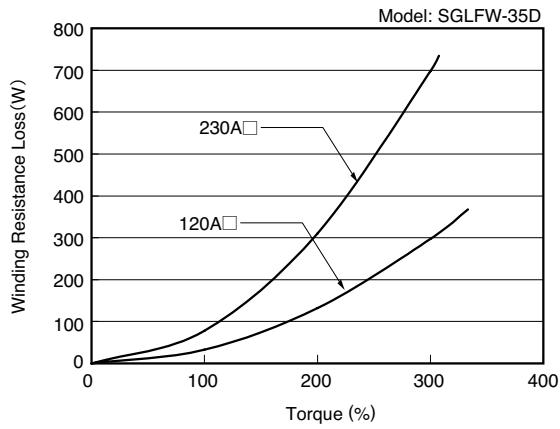
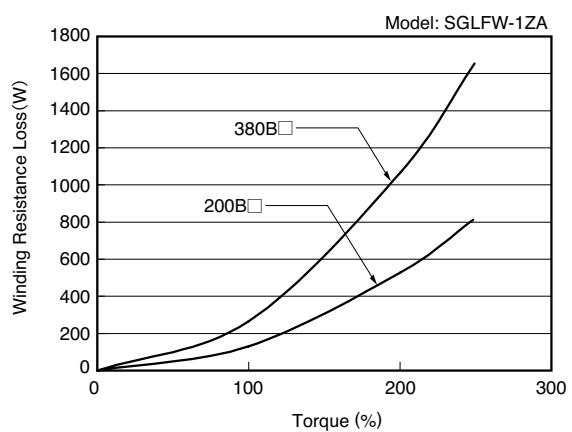
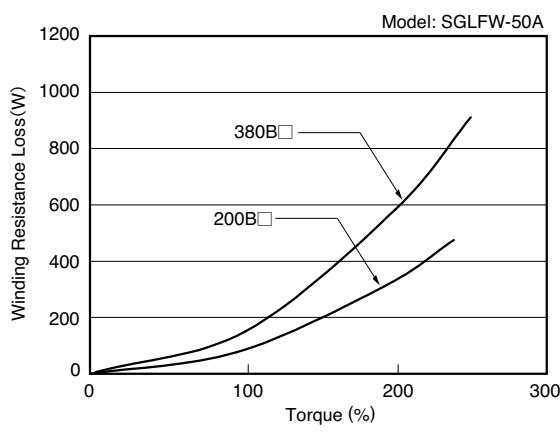
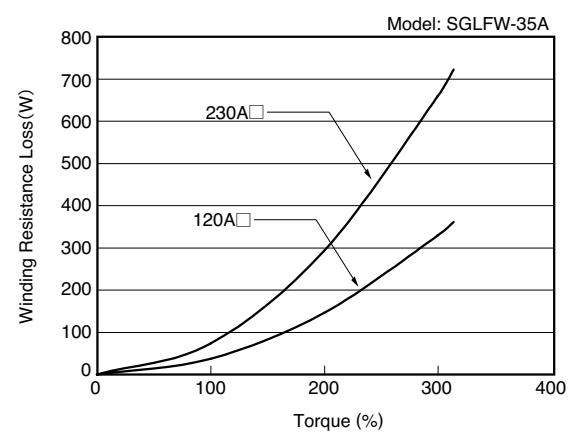
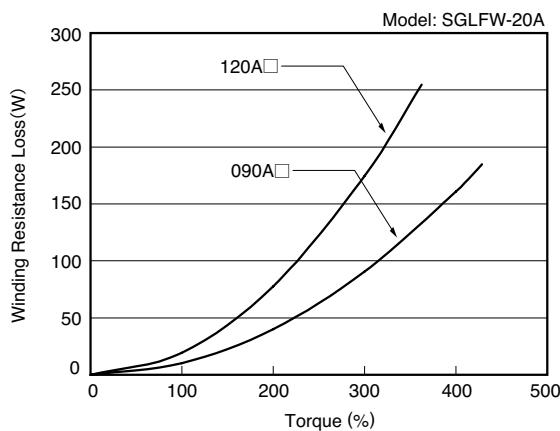
## Selecting Regenerative Resistors

(h) SGLGW Linear Servomotors



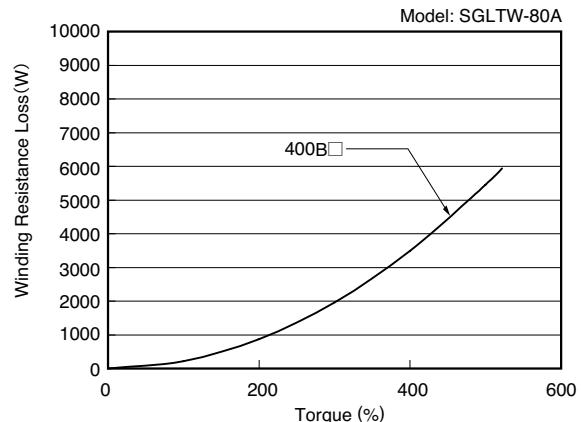
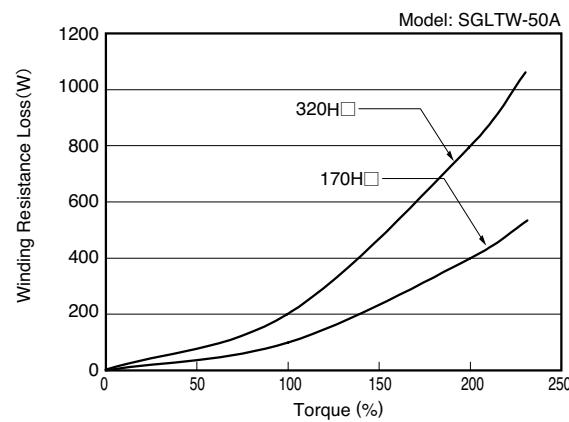
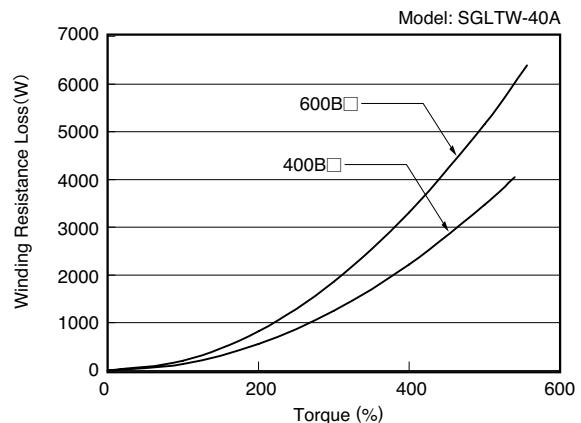
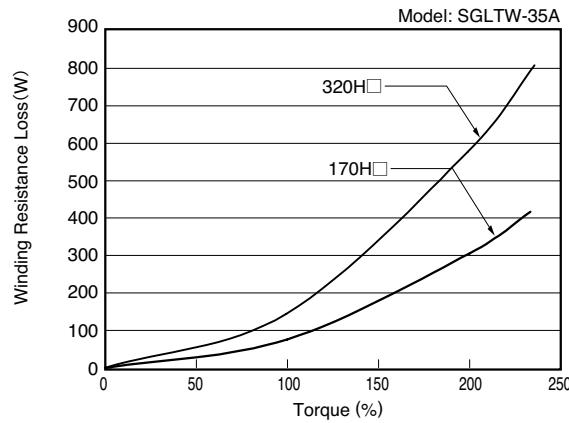
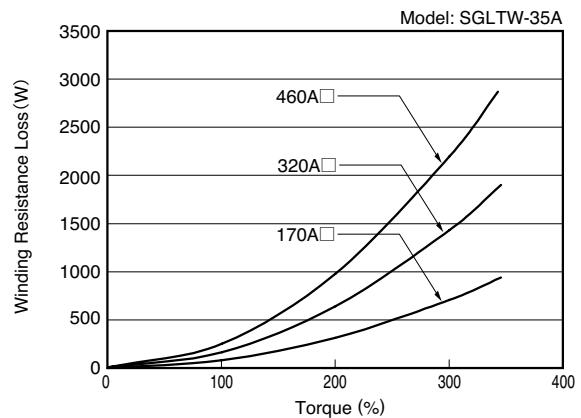
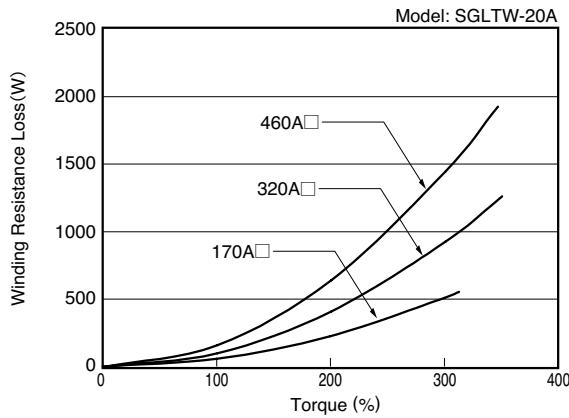
## Selecting Regenerative Resistors

(i) SGLFW Linear Servomotors



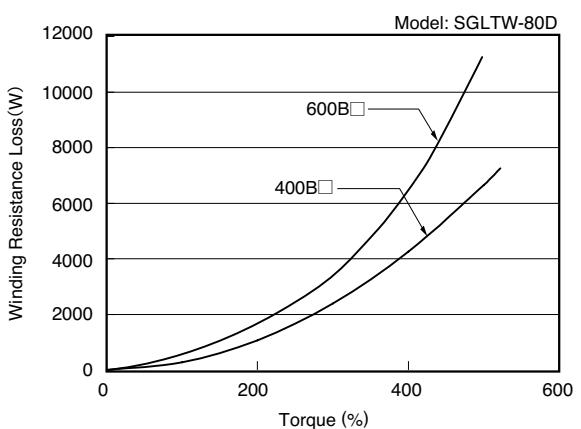
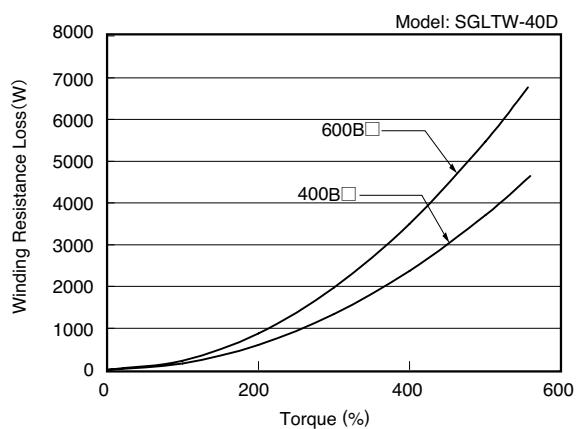
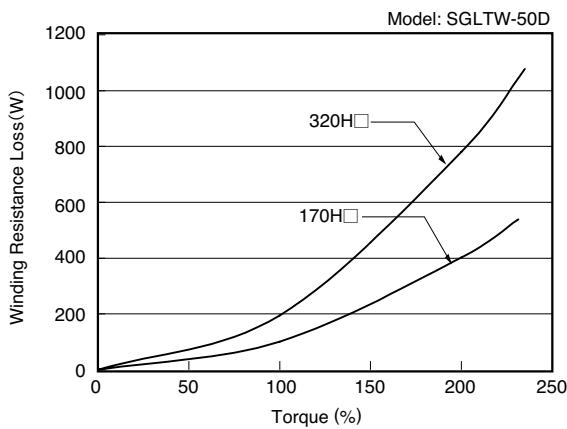
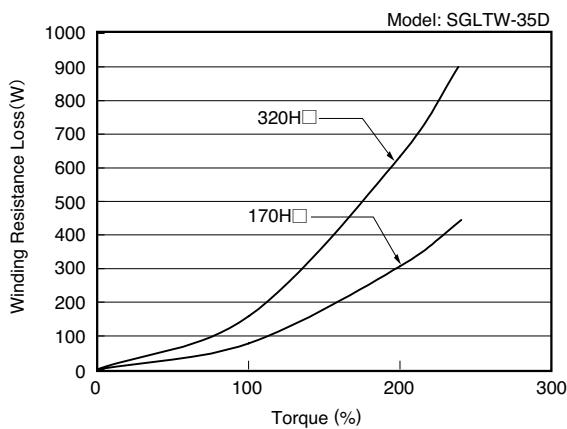
## Selecting Regenerative Resistors

(j) SGLTW Linear Servomotors

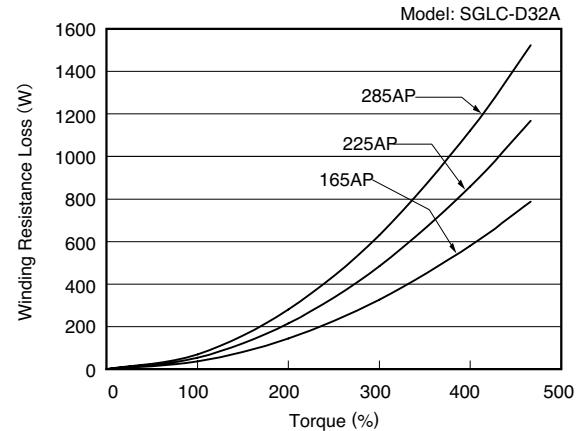
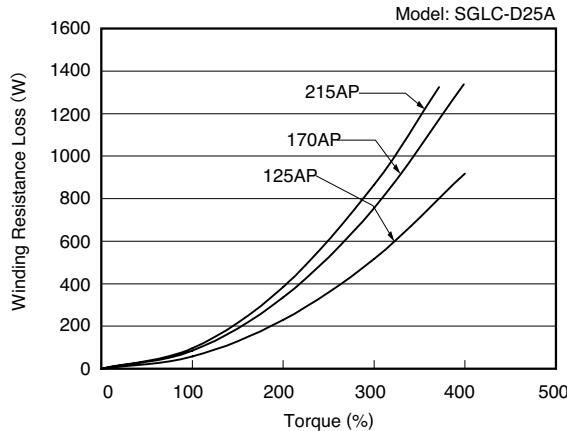
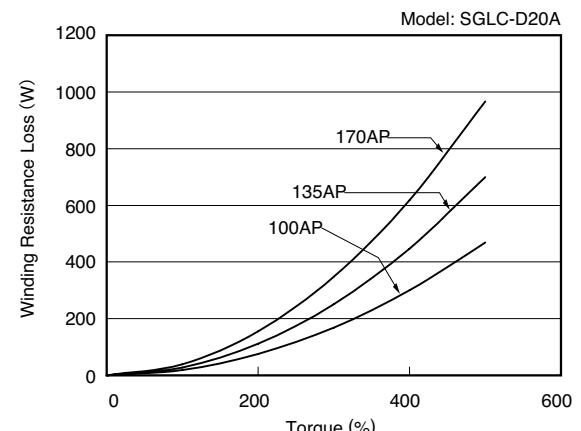
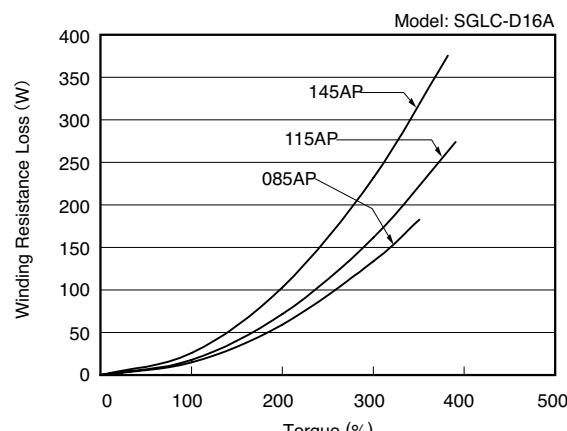


## Selecting Regenerative Resistors

(j) SGLTW Linear Servomotors (cont'd)

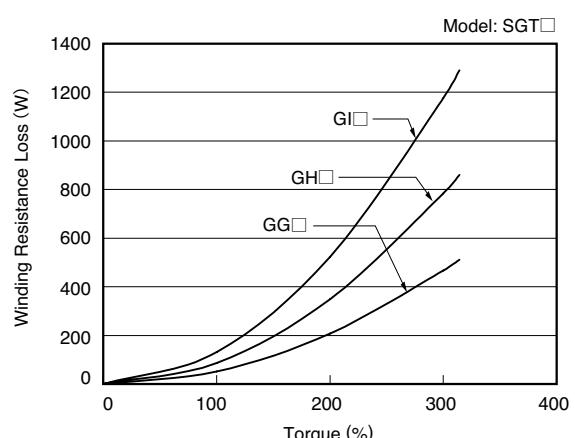
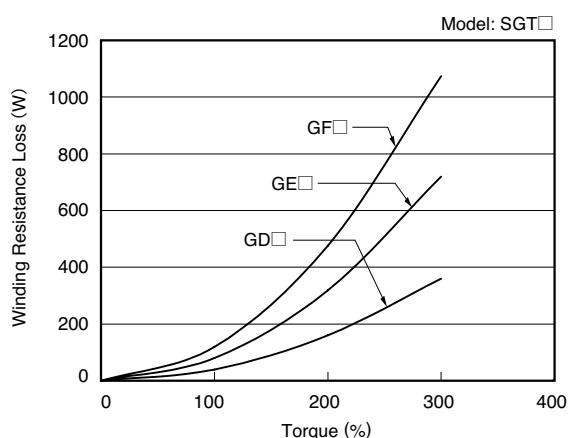
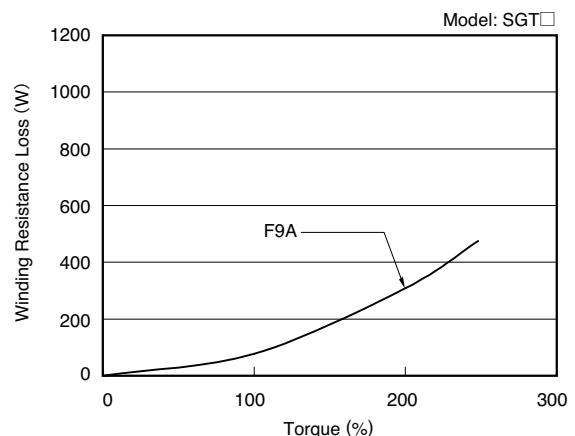
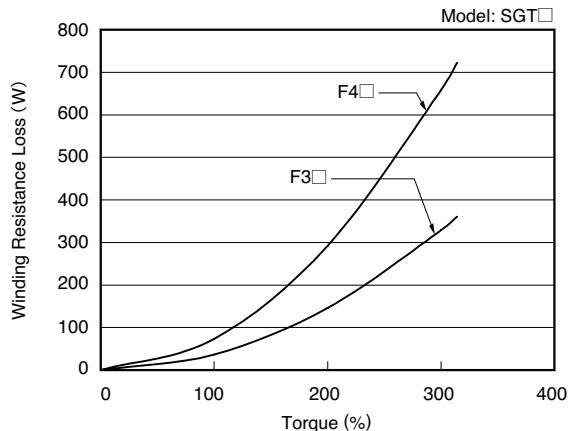


(k) SGLC Cylinder Type Linear Servomotors



## Selecting Regenerative Resistors

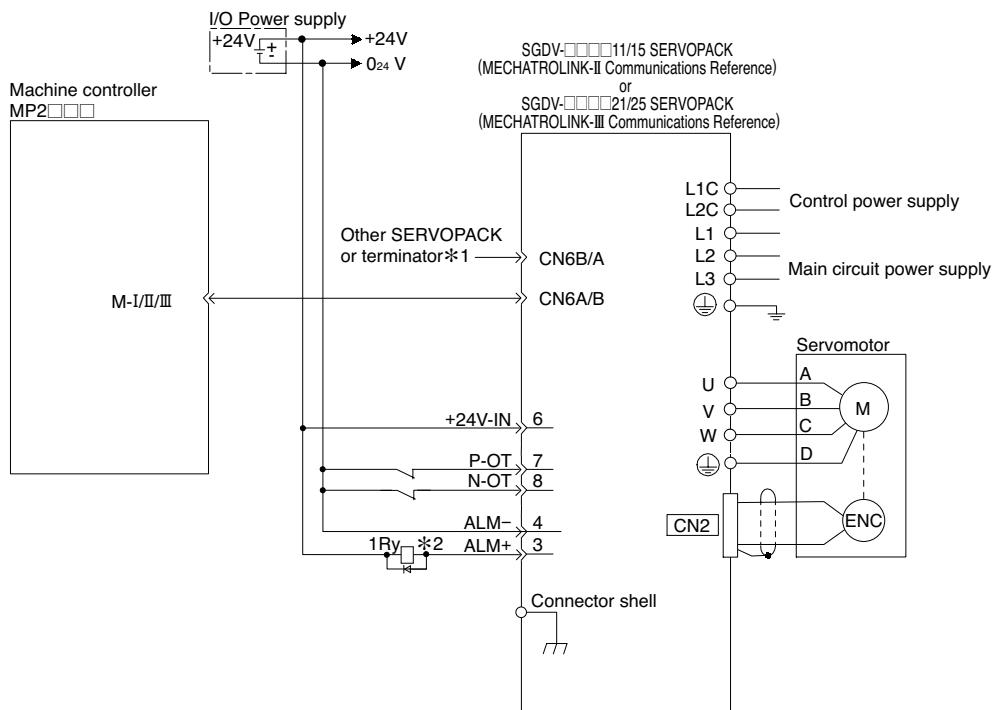
(I) SGT Linear Sliders





# Connection to Host Controller

## Example of Connection to Machine Controller MP2□□□

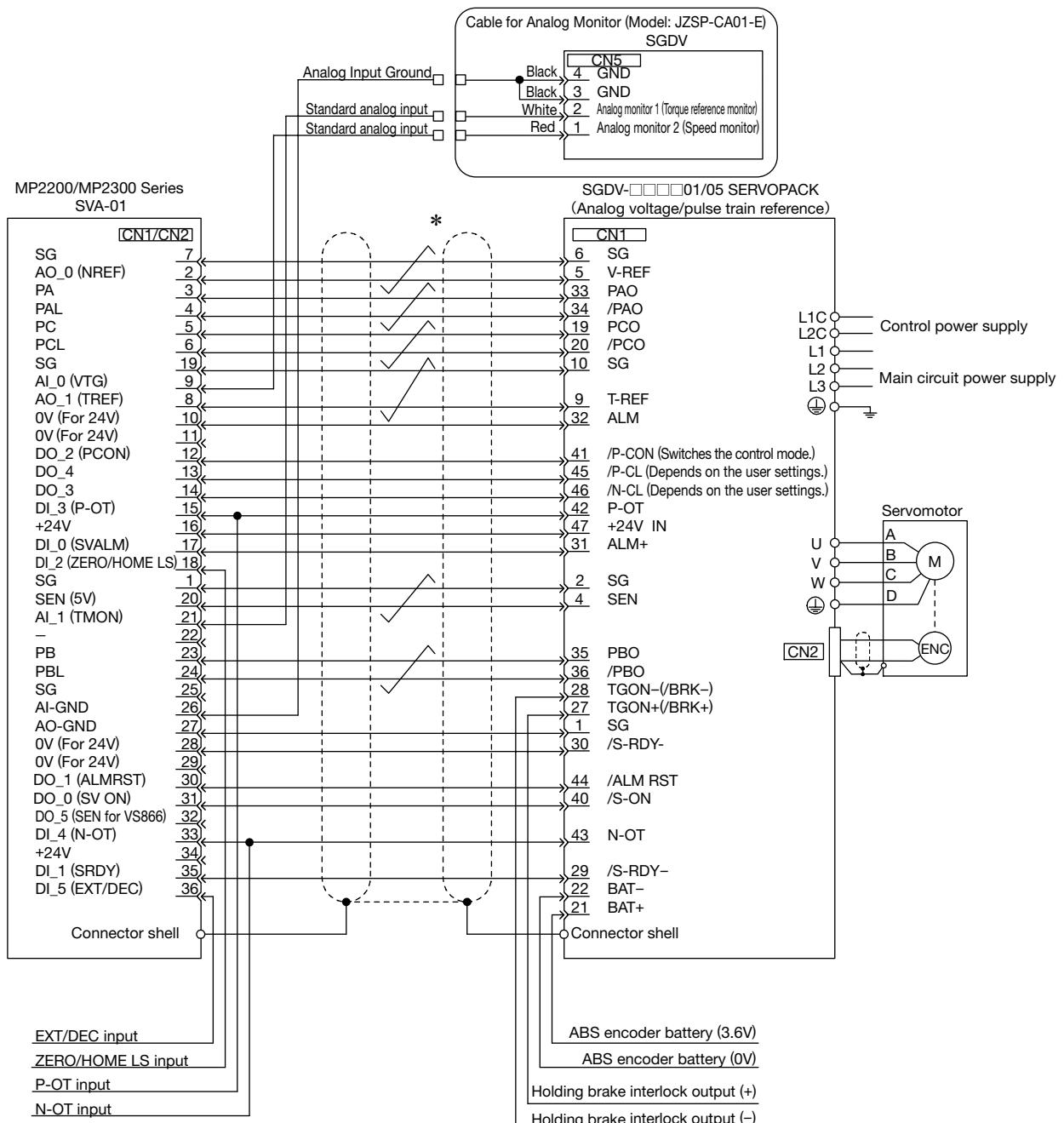


\*1: A terminator is not required when using a MECHATROLINK-III Communications Reference SERVOPACK.

\*2: The ALM signal is output for five seconds or less when the power is turned ON. Take this into consideration when designing the power ON sequence. The ALM signal actuates the alarm detection relay "1Ry" to stop the main circuit power supply to the SERVOPACK.

- Notes:
- 1 Only signals applicable to Machine Controller MP2□□□ and Yaskawa's SGDV SERVOPACK are shown in the diagram.
  - 2 The main circuit power supply is a three-phase 200 VAC SERVOPACK input in the example.
  - 3 Note that incorrect connection will cause damage to the Machine Controller and SERVOPACK. Take particular care to wire correctly.
  - 4 Open the signal lines not to be used.
  - 5 The above connection diagram shows only X-axis connection. When using another axes, make connection to the SERVOPACK in the same way.
  - 6 The normally closed (N.C.) input terminals not to be used at the Machine Controller I/O connector section must be short-circuited at the connector.
  - 7 The SERVOPACK has a built-in safety function to protect prevent anyone in the vicinity from being injured by unexpected motion. But, in order to use the function, the circuit for CN8 is required to be configured. When not using the function, use SERVOPACKs with the Safety Jumper Connector connected.

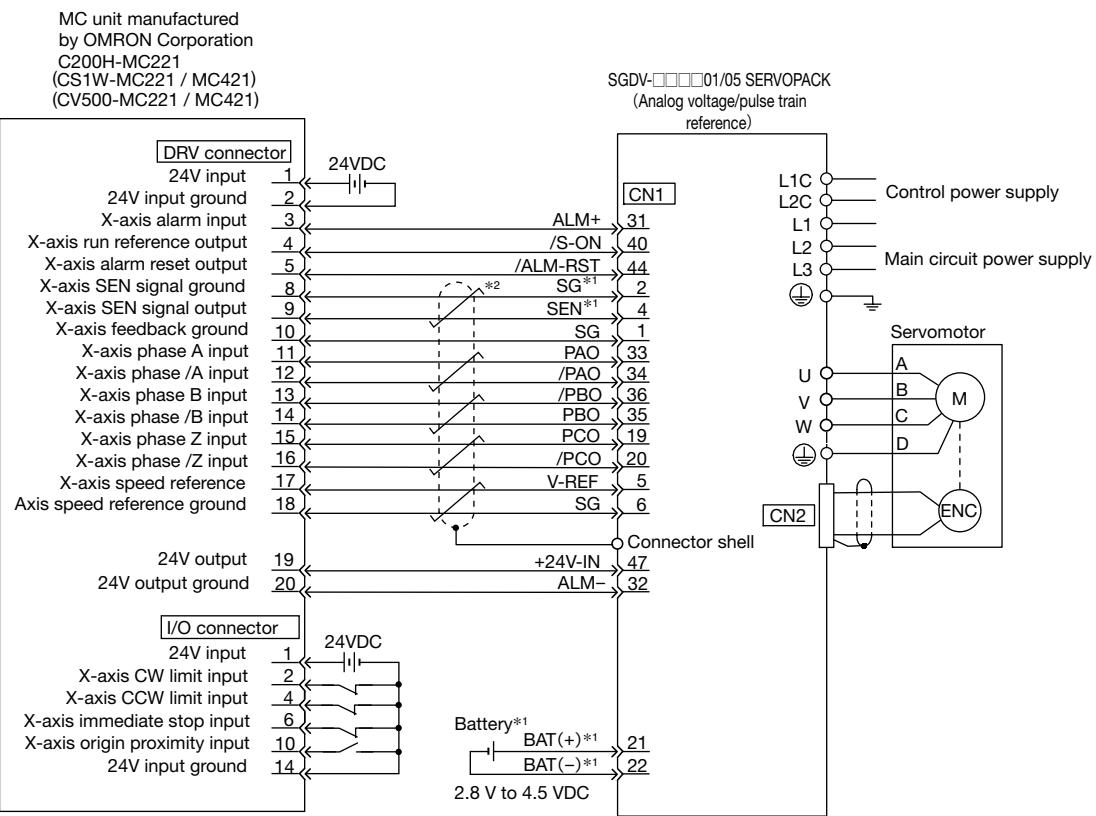
## Example of Connection to SVA-01 Motion Module for MP2200/MP2300



\*: represents shielded twisted-pair wires.

- Notes:
- 1 Connection cables (model: JEPMC-W2040-□□) to connect the SERVOPACK to the MP2200/MP2300 are provided by Yaskawa.
  - 2 Only signals applicable to MP2200 / MP2300 Motion Module SVA-01 and Yaskawa's SGDV SERVOPACK are shown in the diagram.
  - 3 The main circuit power supply is a three-phase 200 VAC SERVOPACK input in the example.
  - 4 Note that incorrect connection will cause damage to the Machine Controller and SERVOPACK. Take particular care to wire correctly.
  - 5 Open the signal lines not to be used.
  - 6 The above connection diagram shows only X-axis connection. When using another axes, make connection to the SERVOPACK in the same way.
  - 7 The normally closed (N.C.) input terminals not to be used at the Machine Controller I/O connector section must be short-circuited at the connector.
  - 8 Make the setting so that the servo can be turned ON/OFF by the /S-ON signal.
  - 9 The SERVOPACK has a built-in safety function to protect prevent anyone in the vicinity from being injured by unexpected motion. But, in order to use the function, the circuit for CN8 is required to be configured. When not using the function, use SERVOPACKs with the Safety Jumper Connector connected.

## Example of Connection to OMRON's Motion Control Unit



\*1: Use a battery when using an absolute encoder.

No battery is needed for CN1 (between 21, 22) when using an encoder cable with a battery.

- Battery for CN1 : ER6VC3N(3.6 V, 2000 mA)
- Battery for battery unit : JZSP-BA01(3.6 V, 1000 mA)

\*2: represents shielded twisted-pair wires.

Notes: 1 Only signals applicable to OMRON Corporation's MC unit and Yaskawa's SGDV SERVOPACK are shown in the diagram.

2 The main circuit power supply is a three-phase 200 VAC SERVOPACK input in the example.

3 Note that incorrect connection will cause damage to the MC unit and SERVOPACK.

Take particular care to wire correctly.

4 Open the signal lines not to be used.

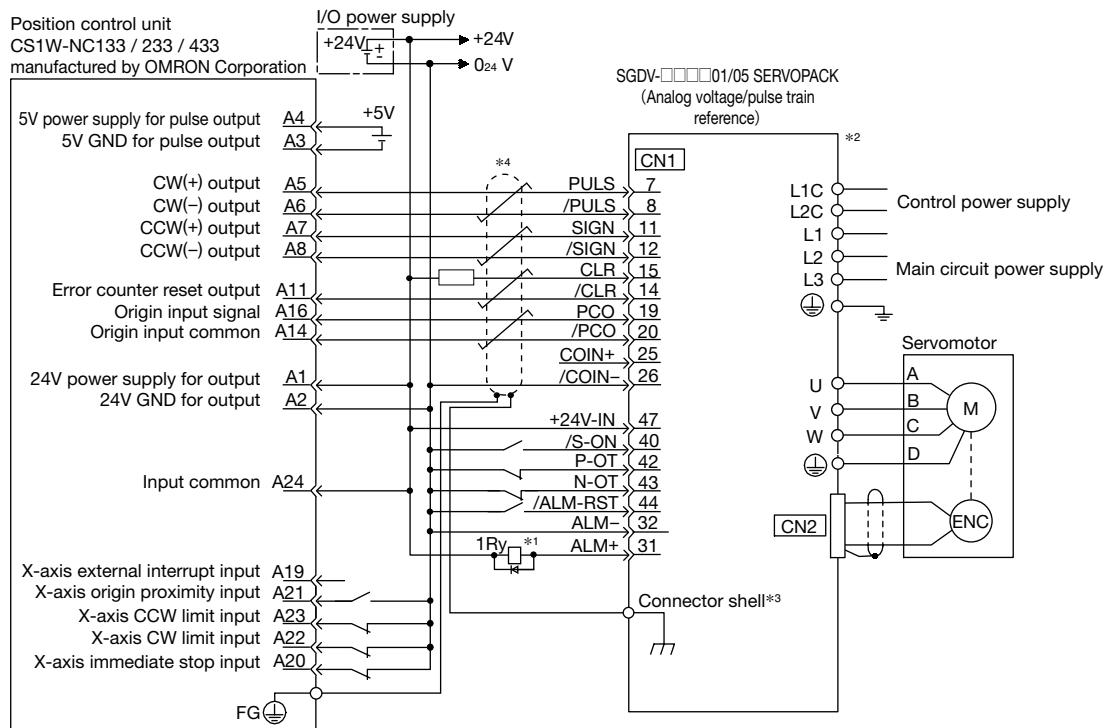
5 The above connection diagram shows only X-axis connection. When using another axes, make connection to the SERVOPACK in the same way.

6 The normally closed (N.C.) input terminals not to be used at the motion control unit I/O connector section must be short-circuited at the connector.

7 Make the setting so that the servo can be turned ON/OFF by the /S-ON signal.

8 The SERVOPACK has a built-in safety function to prevent anyone in the vicinity from being injured by unexpected motion. But, in order to use the function, the circuit for CN8 is required to be configured. When not using the function, use SERVOPACKs with the Safety Jumper Connector connected.

## Example of Connection to OMRON's Position Control Unit



\*1: The ALM signal is output for five seconds or less when the power is turned ON. Take this into consideration when designing the power ON sequence. The ALM signal actuates the alarm detection relay "1Ry" to stop the main circuit power supply to the SERVOPACK.

\*2: Set parameter Pn200.0 = 1 or 6.

\*3: Connect the shield wire to the connector shell.

\*4: represents shielded twisted-pair wires.

Notes: 1 Only signals applicable to OMRON Corporation's position control unit and Yaskawa's SGDV SERVOPACK are shown in the diagram.

2 The main circuit power supply is a three-phase 200 VAC SERVOPACK input in the example.

3 Note that incorrect connection will cause damage to the position control unit and SERVOPACK. Take particular care to wire correctly.

4 Open the signal lines not to be used.

5 The above connection diagram shows only X-axis connection. When using another axes, make connection to the SERVOPACK in the same way.

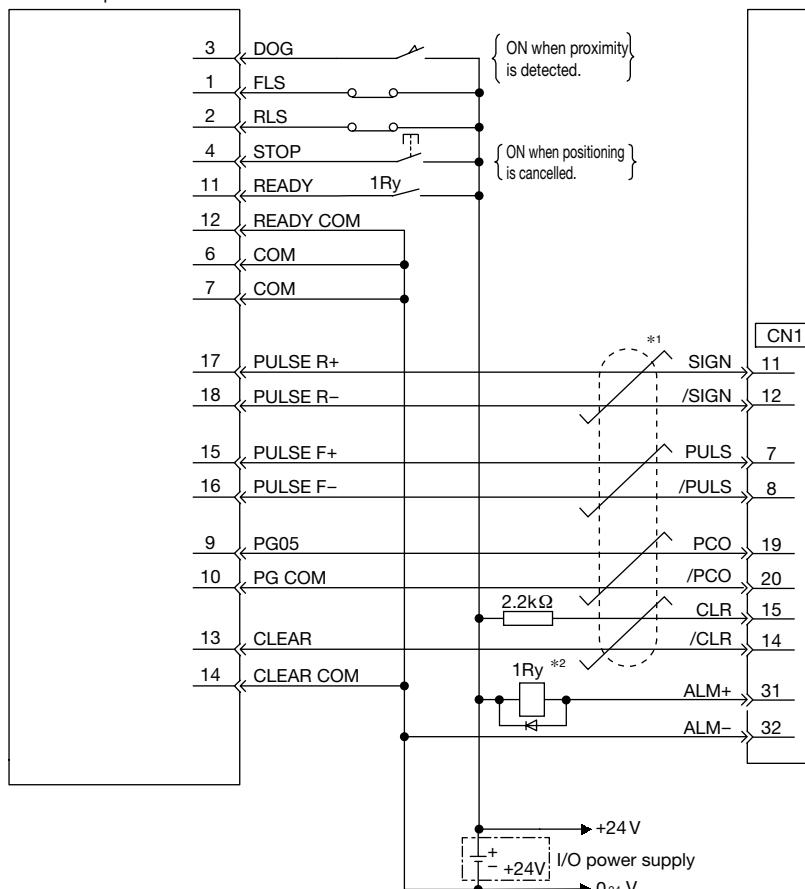
6 The normally closed (N.C.) input terminals not to be used at the position control unit I/O connector section must be short-circuited at the connector.

7 Make the setting so that the servo can be turned ON/OFF by the /S-ON signal.

8 The SERVOPACK has a built-in safety function to prevent anyone in the vicinity from being injured by unexpected motion. But, in order to use the function, the circuit for CN8 is required to be configured. When not using the function, use SERVOPACKs with the Safety Jumper Connector connected.

## Example of Connection to Mitsubishi's QD75D□ Positioning Unit (SERVOPACK in Position Control)

Positioning unit  
QD75D□ manufactured  
by Mitsubishi  
Electric Corporation



\*1: represents shielded twisted-pair wires.

\*2: The ALM signal is output for five seconds or less when the power is turned ON. Take this into consideration when designing the power ON sequence. The ALM signal actuates the alarm detection relay "1Ry" to stop the main circuit power supply to the SERVOPACK.

Notes: 1 Only signals applicable to Mitsubishi Electric Corporation's QD75D□ positioning unit and Yaskawa's SGDV SERVOPACK are shown in the diagram.

2 The main circuit power supply is a three-phase 200 VAC SERVOPACK input in the example.

3 Note that incorrect connection will cause damage to the positioning unit and SERVOPACK. Take particular care to wire correctly.

4 Open the signal lines not to be used.

5 The above connection diagram shows only X-axis connection. When using another axes, make connection to the SERVOPACK in the same way.

6 The normally closed (N.C.) input terminals not to be used at the positioning unit I/O connector section must be short-circuited at the connector.

7 Make the setting so that the servo can be turned ON/OFF by the /S-ON signal.

8 The SERVOPACK has a built-in safety function to prevent anyone in the vicinity from being injured by unexpected motion. But, in order to use the function, the circuit for CN8 is required to be configured. When not using the function, use SERVOPACKs with the Safety Jumper Connector connected.



# International Standards

● : Certified, - : Not Certified

	Series	UL Standards		CE Mark	RoHS Directives	Safety Standards
SERVOPACK	SGDV	●		●	●	● *2
Optional Modules for SERVOPACKs	INDEXER Module	●		●	●	● *2
	DeviceNet Module	●		●	●	● *2
	Fully-closed Module	●		●	●	● *2
	Safety Module	●		●	●	● *2

	Series	UL Standards		CE Mark	RoHS Directives
Servomotors	SGMMV	● *3		●	●
	SGMJV	●		●	●
	SGMAV	●		●	●
	SGMPS	●		●	● *1
	SGMGV	●		●	●
	SGMSV	●		●	●
Direct Drive Servomotor	SGMCS	-		● *4	● *1
	SGMCV	●		●	●

	Series ( ): Stator	UL Standards		CE Mark	RoHS Directives
Linear Servomotors	SGLGW (SGLGM)	-		● *5	● *1
	SGLFW (SGLFM)	-		● *5	● *1
	SGLTW (SGLTM)	-		● *5	● *1
	SGLC	-		● *5	● *1
Linear Sliders	SGT□□□□	-		● *5	● *1
	SGTMM□□	-		● *5	● *1
	SGTMF□□	-		● *5	● *1

\*1: RoHS-compliant products have an "E" at the end of their model numbers.

\*2: For details on the safety functions, refer to *Safety Module* on page 422.

\*3: Application pending for SGMMV-B3E, -B5E, -B9E servomotors (flange size 15×15mm)

\*4: Medium-capacity models (SGMCS-□□M, -□□N) have not yet been certified.

\*5: Linear servomotors and linear sliders have been certified for the CE marking, but the labels are not attached to the products at present. Contact your Yaskawa representative if the label is required.



# Warranty

## (1) Details of Warranty

### ■ Warranty Period

The warranty period for a product that was purchased (hereinafter called the "delivered product") is one year from the time of delivery to the location specified by the customer or 18 months from the time of shipment from the Yaskawa factory, whichever is sooner.

### ■ Warranty Scope

Yaskawa shall replace or repair a defective product free of charge if a defect attributable to Yaskawa occurs during the above warranty period. This warranty does not cover defects caused by the delivered product reaching the end of its service life and replacement of parts that require replacement or that have a limited service life.

This warranty does not cover failures that result from any of the following causes.

1. Improper handling, abuse, or use in unsuitable conditions or in environments not described in product catalogs or manuals, or in any separately agreed-upon specifications
2. Causes not attributable to the delivered product itself
3. Modifications or repairs not performed by Yaskawa
4. Use of the delivered product in a manner in which it was not originally intended
5. Causes that were not foreseeable with the scientific and technological understanding at the time of shipment from Yaskawa
6. Events for which Yaskawa is not responsible, such as natural or human-made disasters

## (2) Limitations of Liability

1. Yaskawa shall in no event be responsible for any damage or loss of opportunity to the customer that arises due to failure of the delivered product.
2. Yaskawa shall not be responsible for any programs (including parameter settings) or the results of program execution of the programs provided by the user or by a third party for use with programmable Yaskawa products.
3. The information described in product catalogs or manuals is provided for the purpose of the customer purchasing the appropriate product for the intended application. The use thereof does not guarantee that there are no infringements of intellectual property rights or other proprietary rights of Yaskawa or third parties, nor does it construe a license.
4. Yaskawa shall not be responsible for any damage arising from infringements of intellectual property rights or other proprietary rights of third parties as a result of using the information described in catalogs or manuals.

## (3) Suitability for Use

1. It is the customer's responsibility to confirm conformity with any standards, codes, or regulations that apply if the Yaskawa product is used in combination with any other products.
2. The customer must confirm that the Yaskawa product is suitable for the systems, machines, and equipment used by the customer.
3. Consult with Yaskawa to determine whether use in the following applications is acceptable. If use in the application is acceptable, use the product with extra allowance in ratings and specifications, and provide safety measures to minimize hazards in the event of failure.
  - Outdoor use, use involving potential chemical contamination or electrical interference, or use in conditions or environments not described in product catalogs or manuals
  - Nuclear energy control systems, combustion systems, railroad systems, aviation systems, vehicle systems, medical equipment, amusement machines, and installations subject to separate industry or government regulations
  - Systems, machines, and equipment that may present a risk to life or property
  - Systems that require a high degree of reliability, such as systems that supply gas, water, or electricity, or systems that operate continuously 24 hours a day
  - Other systems that require a similar high degree of safety
4. Never use the product for an application involving serious risk to life or property without first ensuring that the system is designed to secure the required level of safety with risk warnings and redundancy, and that the Yaskawa product is properly rated and installed.
5. The circuit examples and other application examples described in product catalogs and manuals are for reference. Check the functionality and safety of the actual devices and equipment to be used before using the product.
6. Read and understand all use prohibitions and precautions, and operate the Yaskawa product correctly to prevent accidental harm to third parties.

## (4) Specifications Change

The names, specifications, appearance, and accessories of products in product catalogs and manuals may be changed at any time based on improvements and other reasons. The next editions of the revised catalogs or manuals will be published with updated code numbers. Consult with your Yaskawa representative to confirm the actual specifications before purchasing a product.





# **Σ-V SERIES PRODUCT CATALOG**

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**YASKAWA ELÉTRICO DO BRASIL LTDA.**

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In the event that the end user of this product is to be the military and said product is to be employed in any weapons systems or the manufacture thereof, the export will fall under the relevant regulations as stipulated in the Foreign Exchange and Foreign Trade Regulations. Therefore, be sure to follow all procedures and submit all relevant documentation according to any and all rules, regulations and laws that may apply. Specifications are subject to change without notice for ongoing product modifications and improvements.

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